

## 31. Fuel Level Sensor

### A: REMOVAL

**WARNING:**

Place "NO OPEN FLAMES" signs near the working area.

**CAUTION:**

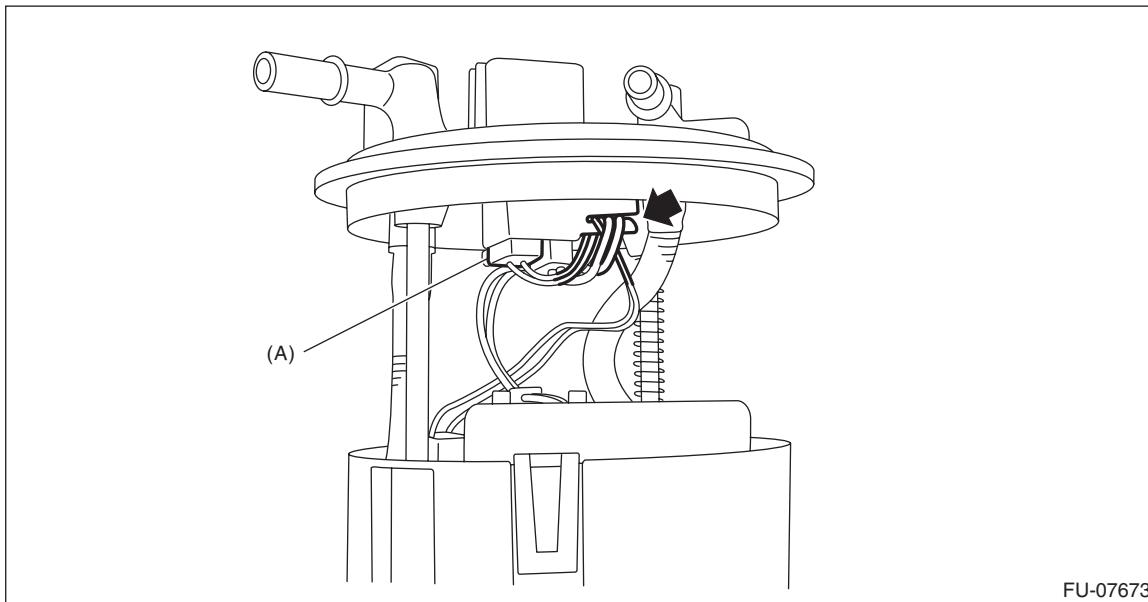
- Be careful not to spill fuel.
- If the fuel gauge indicates that two thirds or more of the fuel is remaining, be sure to drain fuel before starting work to avoid the fuel to spill.

**NOTE:**

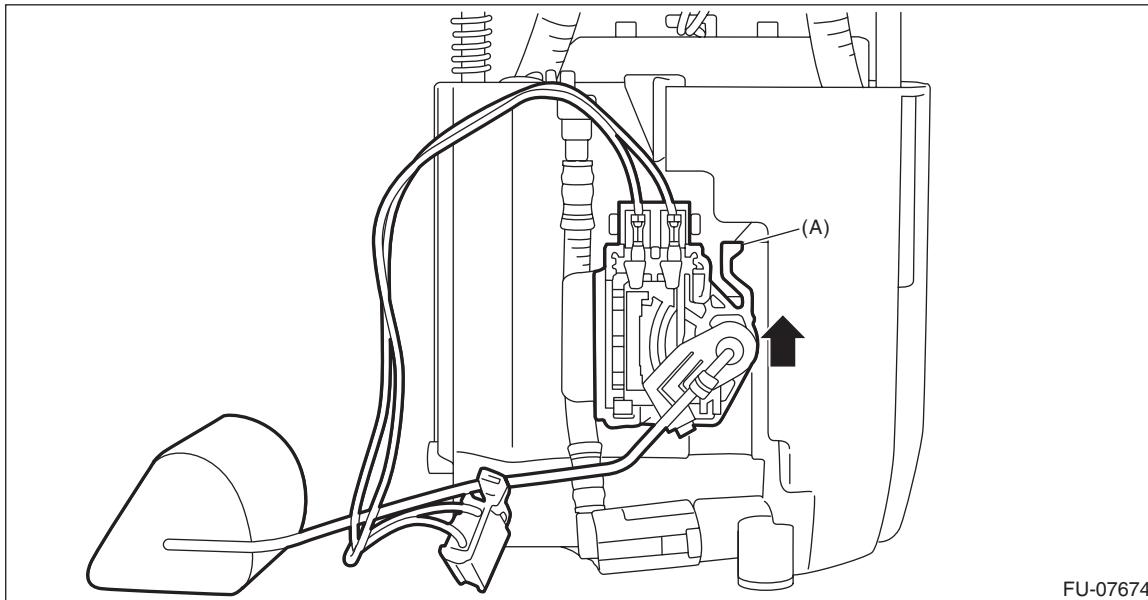
The fuel level sensor is built in fuel pump assembly.

1) Remove the fuel pump assembly. <Ref. to FU(H4DO)-134, REMOVAL, Fuel Pump.>

2) Disconnect the fuel level sensor connector (A), and pull out the connector cable and fuel level sensor harness from the clip.



3) While pressing the claw (A) of the fuel level sensor, slide the fuel level sensor in the direction of the arrow, and remove the fuel level sensor.



# Fuel Level Sensor

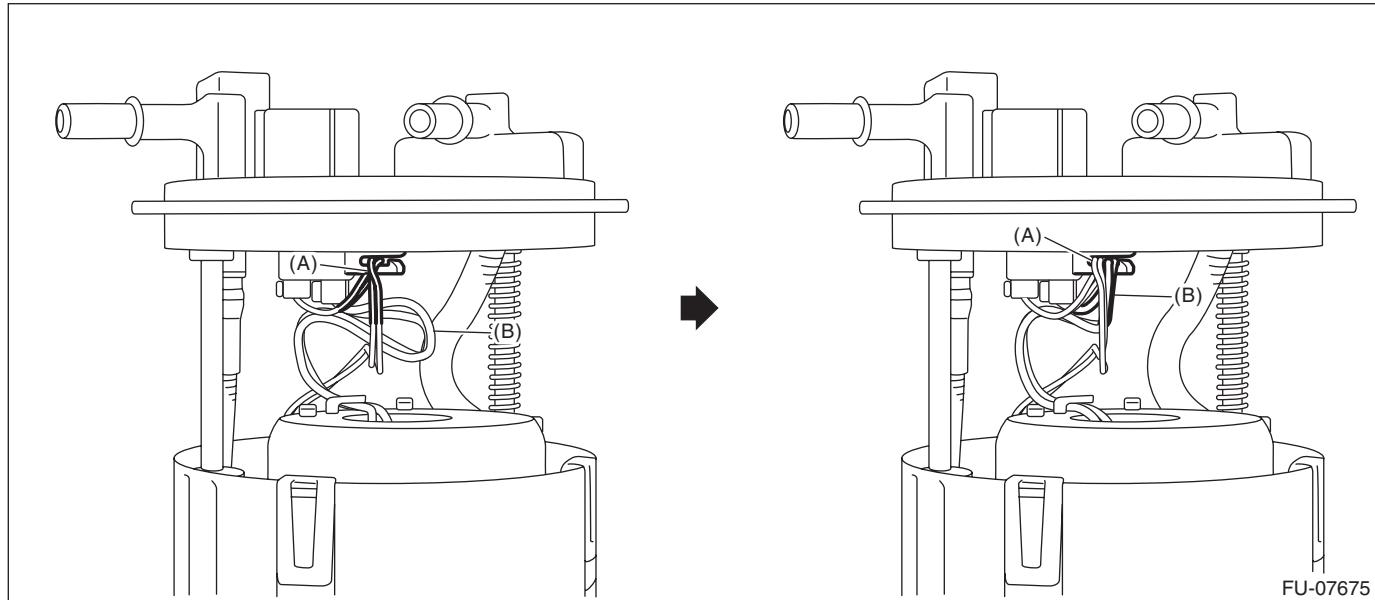
## FUEL INJECTION (FUEL SYSTEMS)

### B: INSTALLATION

Install in the reverse order of removal.

#### CAUTION:

Be sure to install the fuel level sensor harness to the clip first, then install the connector cable. Otherwise, malfunction may occur.



(A) Fuel level sensor harness

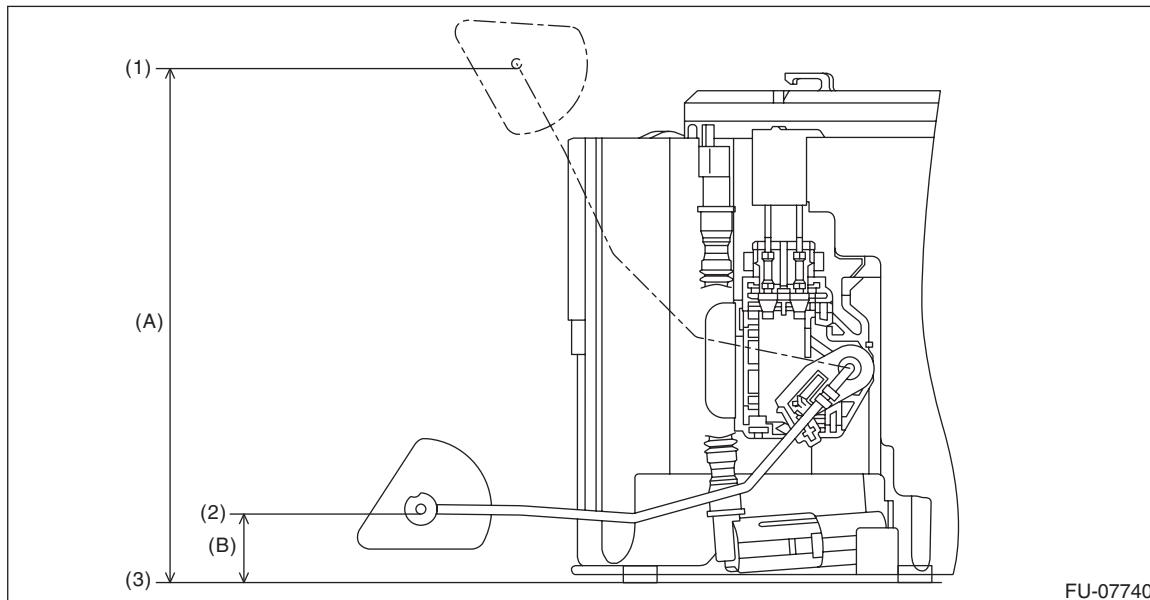
(B) Connector cable

### C: INSPECTION

- 1) Check that the fuel level sensor has no damage.
- 2) Measure the fuel level sensor float position.

NOTE:

When inspecting the fuel level sensor, perform the work with the sensor installed to the fuel pump.



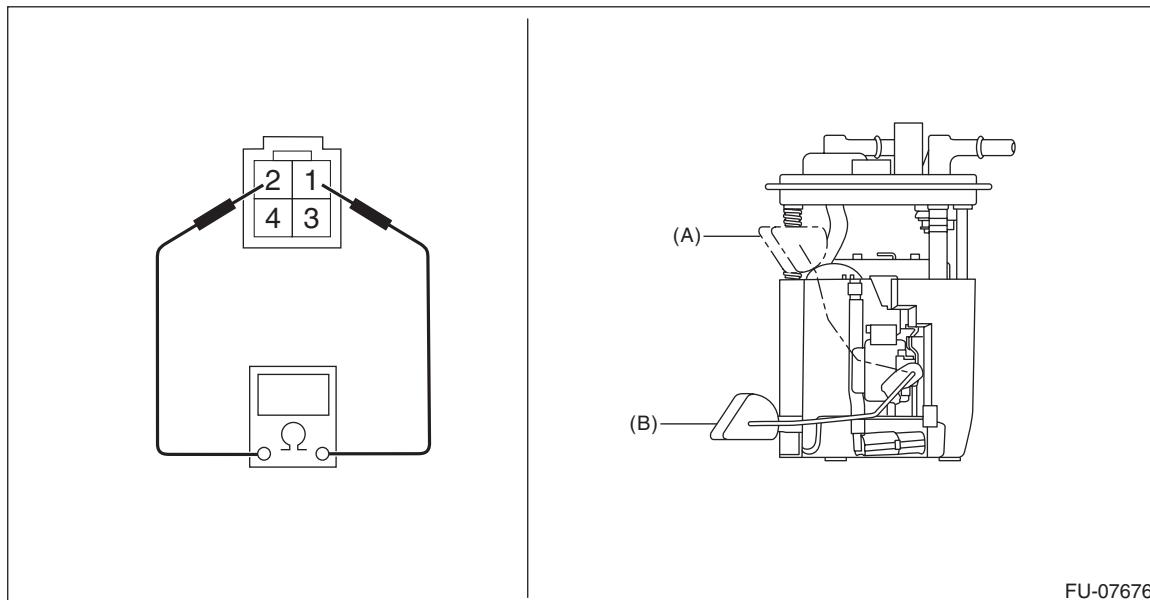
(1) FULL

(2) EMPTY

(3) Fuel tank seating surface

Float position	Standard
FULL to Fuel tank seating surface (A)	$133.0 \pm 4$ mm ( $5.236 \pm 0.157$ in)
EMPTY to Fuel tank seating surface (B)	$21.6 \pm 4$ mm ( $0.850 \pm 0.157$ in)

- 3) Check the resistance between fuel level sensor terminals by the connector on top of the fuel pump.



Float position	Terminal No.	Standard
FULL (A)	1 and 2	$8.7 \pm 1.0 \Omega$
EMPTY (B)		$139.1 \pm 2.0 \Omega$