

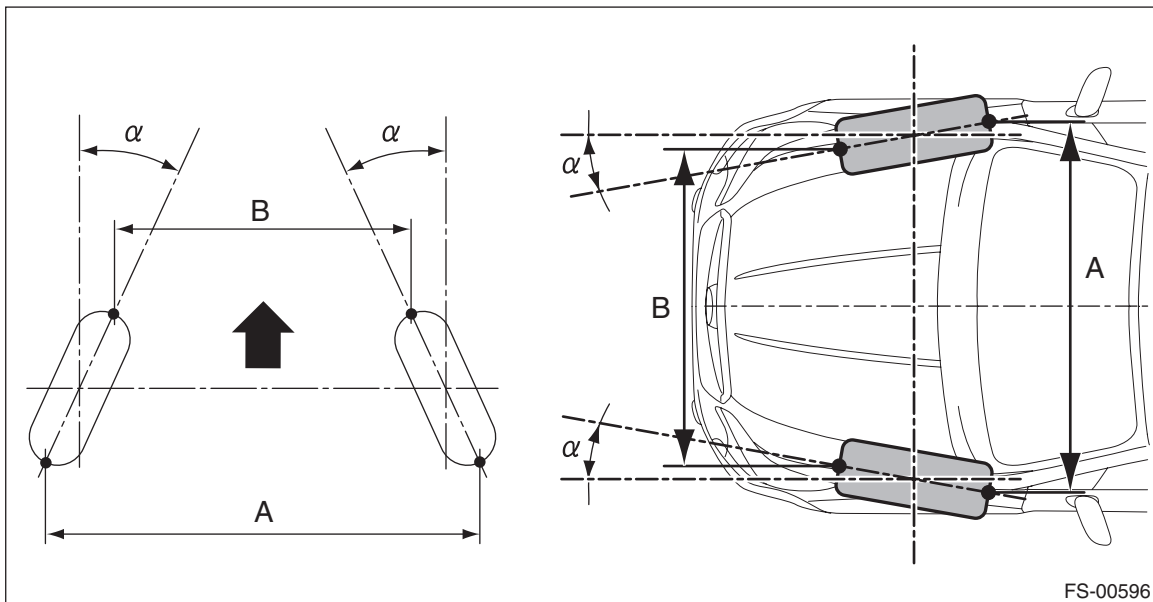
1. General Description

A: SPECIFICATION

Refer to "SPECIFICATIONS" in "FRONT SUSPENSION" section for rear suspension specifications. <Ref. to FS-2, SPECIFICATION, General Description.>

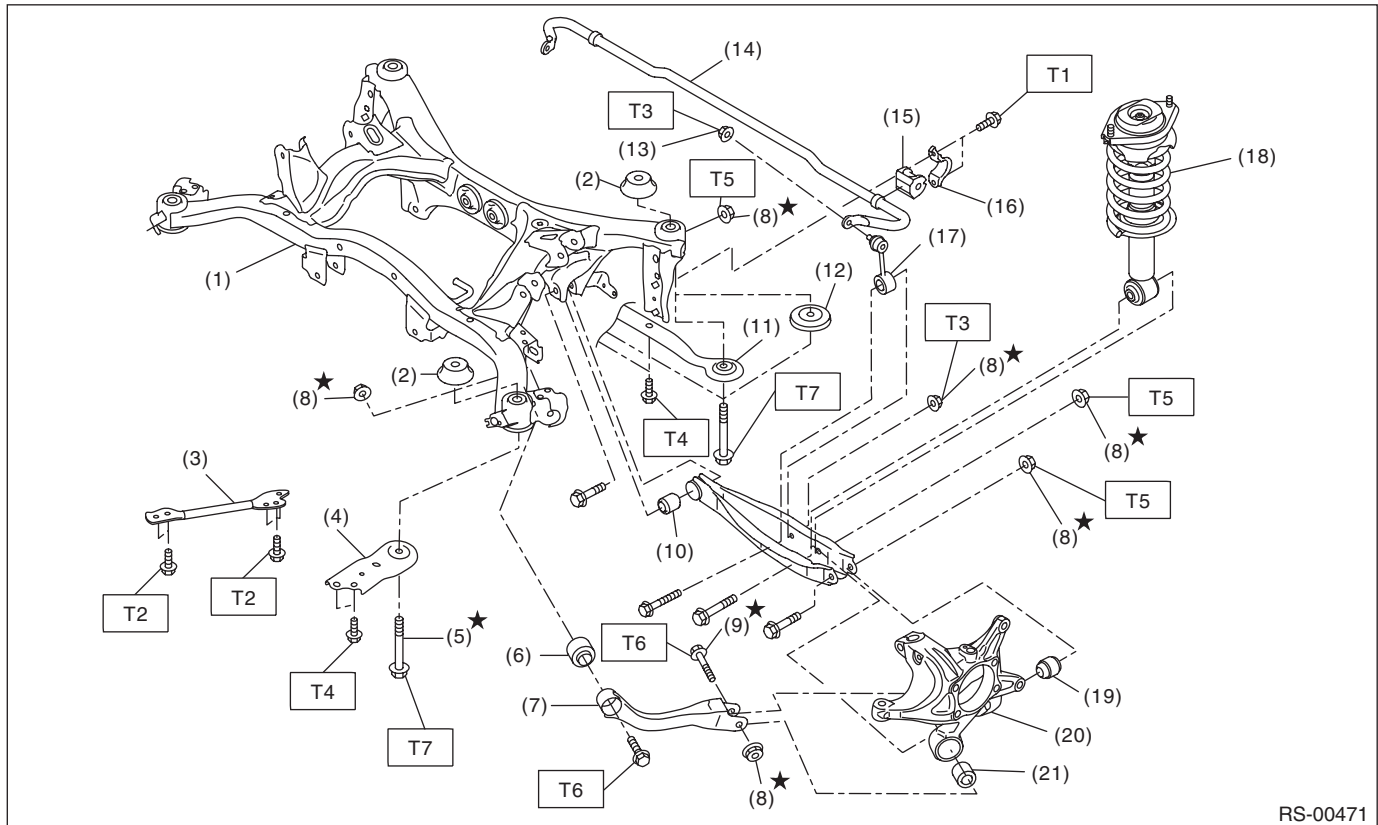
NOTE:

- Front toe-in, rear toe-in and front camber can be adjusted. Adjust if the value of toe-in or camber exceeds the tolerance range of the specification chart.
- Other items except for front toe-in, rear toe-in and front camber that are described in the specification chart cannot be adjusted. If other items exceed the tolerance range of the specification chart, check the suspension parts and connections for deformation. If defective, replace with new parts.



$A - B = \text{Positive: Toe-in, Negative: Toe-out}$

$\alpha = \text{Individual toe angles}$

B: COMPONENT**1. REAR SUSPENSION**

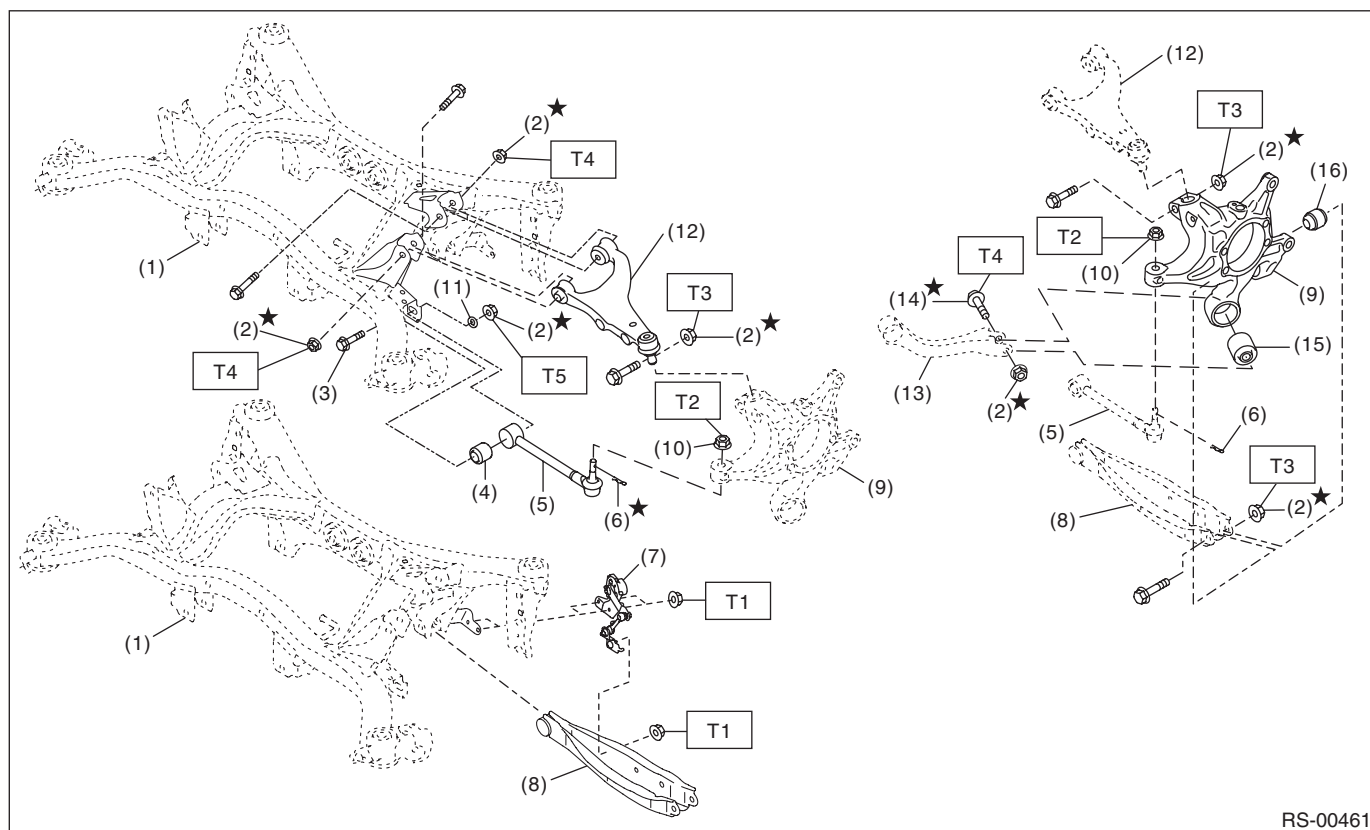
RS-00471

- | | | |
|------------------------------------|---|------------------------------|
| (1) Rear sub frame ASSY | (11) Rear support sub frame (turbo model) | (21) Bushing - trailing link |
| (2) Stopper upper | (12) Stopper LWR (non-turbo model) | |
| (3) Stay - rear frame COMPL | (13) Flange nut | |
| (4) Front sub frame support | (14) Rear stabilizer | |
| (5) Flange bolt A | (15) Bushing - stabilizer | |
| (6) Bushing A - trailing link | (16) Clamp - stabilizer bushing | |
| (7) Trailing link | (17) Stabilizer link ASSY | |
| (8) Self-locking nut | (18) Rear shock absorber ASSY | |
| (9) Flange bolt B | (19) Rear axle housing bushing | |
| (10) Bushing C - lateral link rear | (20) Housing ASSY - rear axle | |

Tightening torque: N·m (kgf-m, ft-lb)**T1: 30 (3.06, 22.1)****T2: 33 (3.36, 24.3)****T3: 38 (3.87, 28.0)****T4: 70 (7.14, 51.6)****T5: 80 (8.16, 59.0)****T6: 90 (9.18, 66.4)****T7: 145 (14.79, 106.9)**

General Description

REAR SUSPENSION



RS-00461

- | | |
|---|----------------------------------|
| (1) Rear sub frame ASSY | (9) Housing ASSY - rear axle |
| (2) Self-locking nut | (10) Flange nut |
| (3) Adjusting bolt | (11) Adjusting washer |
| (4) Bushing B - lateral link | (12) Rear upper arm ASSY |
| (5) Lateral link ASSY - front | (13) Trailing link |
| (6) Snap pin | (14) Flange bolt |
| (7) Sensor ASSY - headlight beam leveler (models with auto headlight beam leveler only) | (15) Bushing - trailing link |
| (8) Lateral link ASSY - rear | (16) Bushing - rear axle housing |

Tightening torque: N-m (kgf-m, ft-lb)

T1: 7.5 (0.76, 5.5)

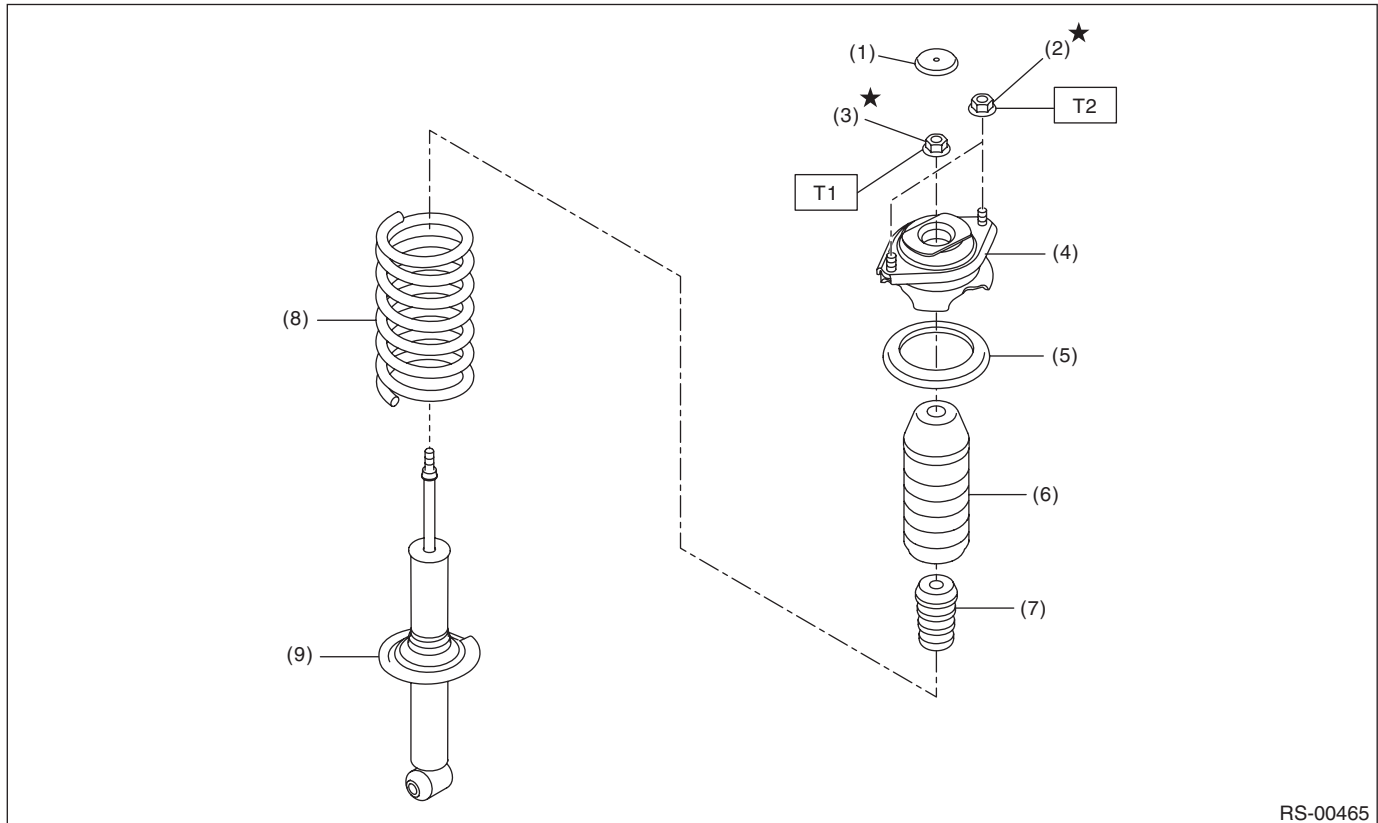
T2: 60 (6.12, 44.3)

T3: 80 (8.16, 59)

T4: 90 (9.18, 66.4)

T5: 100 (10.20, 73.8)

2. REAR STRUT



- | | |
|-----------------------------|--------------------------------|
| (1) Plug | (6) Dust cover - rear strut |
| (2) Flange nut | (7) Helper - rear |
| (3) Self-locking nut | (8) Coil spring - rear |
| (4) Strut mount - rear | (9) Shock absorber ASSY - rear |
| (5) Rubber seat - strut UPR | |

Tightening torque: N·m (kgf-m, ft-lb)

T1: 25 (2.55, 18.4)

T2: 30 (3.06, 22.1)

General Description

REAR SUSPENSION

C: CAUTION

Please clearly understand and adhere to the following general precautions. They must be strictly followed to avoid minor or serious injury to the person doing the work or people in the area.

1. EACH PROCEDURE

- Wear appropriate work clothing, including a helmet, protective goggles and protective shoes when performing any work.
- Before disposing of shock absorbers, be sure to bleed the gas out completely. Also, do not expose to flames or fire.
- Before removal, installation or disassembly, be sure to clarify the failure. Avoid unnecessary removal, installation, disassembly and replacement.
- Use SUBARU genuine grease etc. or equivalent. Do not mix grease etc. of different grades or manufacturers.
- Before securing a part on a vise, place cushioning material such as wood blocks, aluminum plate, or cloth between the part and the vise.
- Be sure to tighten fasteners including bolts and nuts to the specified torque.
- Place shop jacks or rigid racks at the specified points.
- When the suspension-related components have been replaced, perform "VDC sensor midpoint setting mode" of the VDC. <Ref. to VDC-23, ADJUSTMENT, VDC Control Module and Hydraulic Control Unit (VDCCM&H/U).>

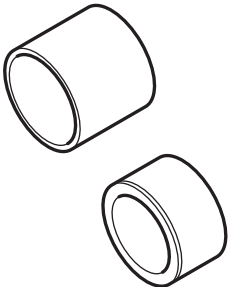
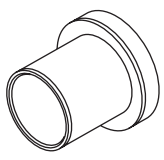
2. OIL

When handling oil, adhere to the following to prevent unexpected accident.

- Prepare container and waste cloths when performing work which oil could possibly spill. If oil spills, wipe it off immediately to prevent from penetrating into floor or flowing outside, for environmental protection.
- Follow all government regulations concerning disposal of refuse when disposing.

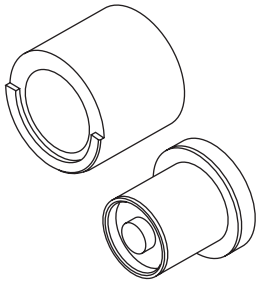
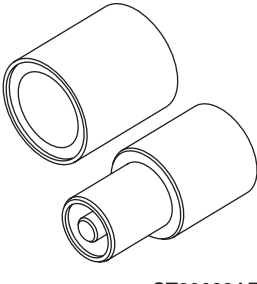
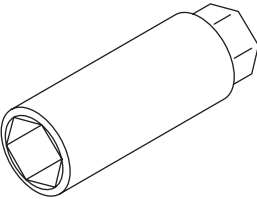
D: PREPARATION TOOL

1. SPECIAL TOOL

ILLUSTRATION	TOOL NUMBER	DESCRIPTION	REMARKS
 ST20099PA010	20099PA010	INSTALLER & REMOVER	<ul style="list-style-type: none">• Used for replacing the bushing A - trailing link of the housing assembly - rear axle.• Used together with BUSHING REMOVER (20099FG000).
 ST20099FG000	20099FG000	BUSHING REMOVER	<ul style="list-style-type: none">• Used for replacing the bushing A - trailing link of the housing assembly - rear axle.• Used together with base part of INSTALLER & REMOVER (20099PA000).

General Description

REAR SUSPENSION

ILLUSTRATION	TOOL NUMBER	DESCRIPTION	REMARKS
 ST20099AE000	20099AE000	INSTALLER & REMOVER	Used for replacing the bushing B - lateral link.
 ST20099AE010	20099AE010	INSTALLER & REMOVER	Used for replacing the bushing C - lateral link.
 ST20399FG000	20399FG000	STRUT MOUNT SOCKET	<ul style="list-style-type: none"> • Used for removing and installing strut mount. • Used for checking torque of strut mount center nut.

2. GENERAL TOOL

TOOL NAME	REMARKS
Alignment tester	Used for measuring wheel alignment.
Toe-in gauge	Used for toe-in measurement.
Jack	Used for removing and installing suspension.
Bearing puller	Used for removing bushings.
Tie-rod ball joint puller	Used for disconnecting the lateral link assembly - front.
Coil spring compressor	Used for disassembling and assembling shock absorber.