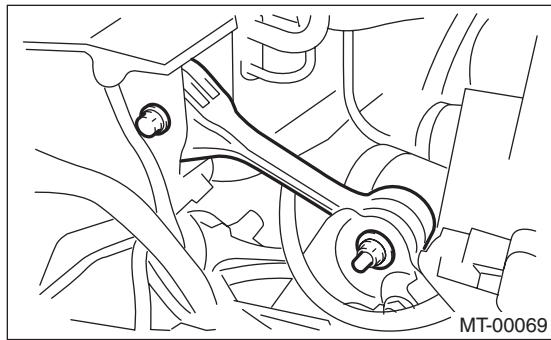


4. Transmission Mounting System

A: REMOVAL

1. PITCHING STOPPER

- 1) Disconnect the ground cable from the battery.
- 2) Remove the intake boot and air intake chamber. (Non-turbo model) <Ref. to IN(H4SO)-6, REMOVAL, Air Intake Chamber.>
- 3) Remove the intercooler. (Turbo model) <Ref. to IN(H4DOTC)-11, REMOVAL, Intercooler.>
- 4) Remove the pitching stopper.



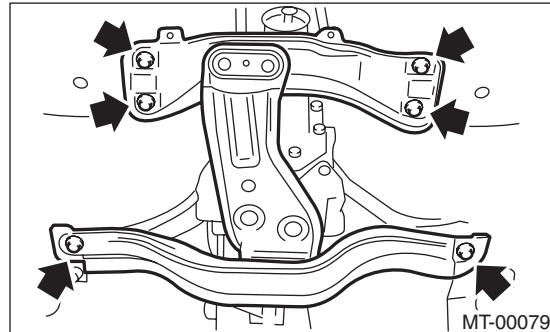
2. CROSMEMBER AND CUSHION RUBBER

- 1) Disconnect the ground cable from the battery.
- 2) Jack-up the vehicle and support it with rigid racks.
- 3) Remove the front and center exhaust pipes. (Non-turbo model)
<Ref. to EX(H4SO)-4, REMOVAL, Front Exhaust Pipe.>
- 4) Remove the center exhaust pipe. (Turbo model)
<Ref. to EX(H4DOTC)-8, REMOVAL, Center Exhaust Pipe.>
- 5) Remove the rear exhaust pipe and muffler.
 - Non-turbo model
<Ref. to EX(H4SO)-8, REMOVAL, Rear Exhaust Pipe.> <Ref. to EX(H4SO)-10, REMOVAL, Muffler.>
 - Turbo model
<Ref. to EX(H4DOTC)-13, REMOVAL, Rear Exhaust Pipe.> <Ref. to EX(H4DOTC)-14, REMOVAL, Muffler.>
- 6) Set the transmission jack under the transmission body.

CAUTION:

Always support the transmission case with a transmission jack.

- 7) Remove the front crossmember and the rear crossmember.



- 8) Remove the transmission cushion rubber.

B: INSTALLATION

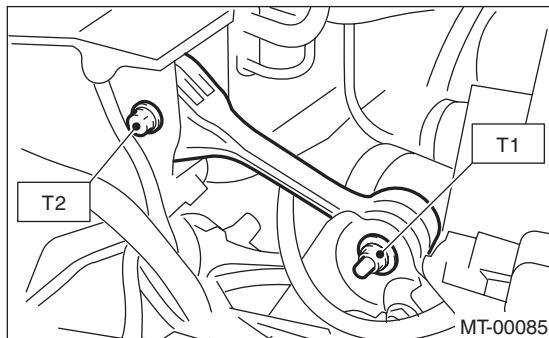
1. PITCHING STOPPER

1) Install the pitching stopper.

Tightening torque:

T1: 50 N·m (5.1 kgf-m, 36.9 ft-lb)

T2: 58 N·m (5.9 kgf-m, 42.8 ft-lb)



2) Install the intake boot and air intake chamber.
(Non-turbo model)

<Ref. to IN(H4SO)-6, INSTALLATION, Air Intake Chamber.>

3) Install the intercooler. (Turbo model)

<Ref. to IN(H4DOTC)-11, INSTALLATION, Intercooler.>

4) Connect the ground cable to the battery.

2. CROSMEMBER AND CUSHION RUBBER

1) Install the transmission cushion rubber.

Tightening torque:

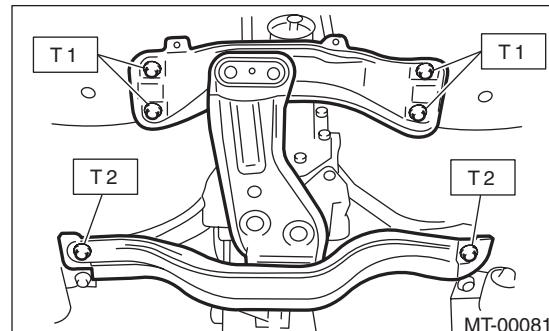
35 N·m (3.6 kgf-m, 25.8 ft-lb)

2) Install the front crossmember and rear crossmember.

Tightening torque:

T1: 70 N·m (7.1 kgf-m, 51.6 ft-lb)

T2: 140 N·m (14.3 kgf-m, 103.3 ft-lb)



3) Remove the transmission jack.

4) Install the front and center exhaust pipe. (Non-turbo model)

<Ref. to EX(H4SO)-5, INSTALLATION, Front Exhaust Pipe.>

5) Install the center exhaust pipe. (Turbo model)

<Ref. to EX(H4DOTC)-9, INSTALLATION, Center Exhaust Pipe.>

6) Install the rear exhaust pipe and muffler.

- Non-turbo model

<Ref. to EX(H4SO)-8, INSTALLATION, Rear Exhaust Pipe.> <Ref. to EX(H4SO)-10, INSTALLATION, Muffler.>

- Turbo model

<Ref. to EX(H4DOTC)-13, INSTALLATION, Rear Exhaust Pipe.> <Ref. to EX(H4DOTC)-14, INSTALLATION, Muffler.>

C: INSPECTION

Perform the following inspection procedures, and repair or replace faulty parts.

1. PITCHING STOPPER

Make sure that the pitching stopper is not bent or damaged. Check that the rubber is not stiff, cracked or otherwise damaged.

2. CROSMEMBER AND CUSHION RUBBER

Make sure that the crossmember is not bent or damaged. Check that the cushion rubber is not stiff, cracked, or otherwise damaged.