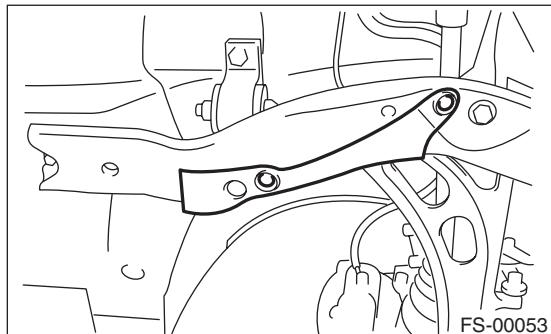


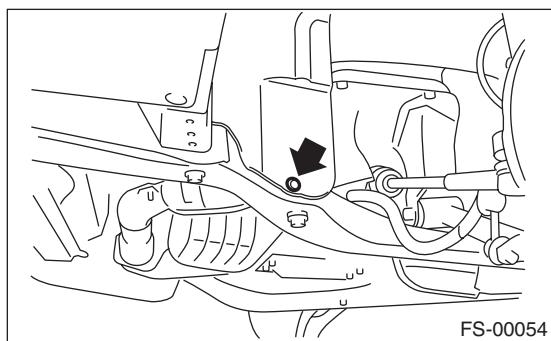
## 8. Sub Frame

## A: REMOVAL

- 1) Lift up the vehicle.
- 2) Remove the under cover.
- 3) Remove the bolt cover.



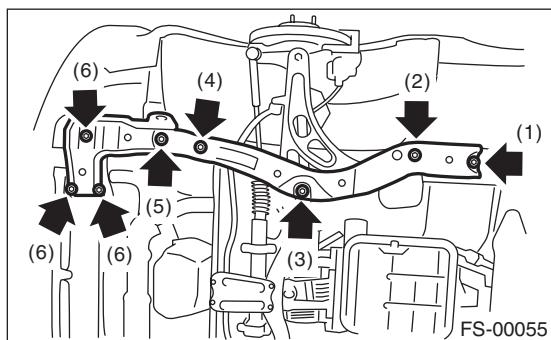
#### 4) Remove the clip.



5) Remove the sub frame.

**NOTE:**

Loosen bolt (1) and leave a few threads caught, then remove the bolts in the order of (2), (3), (4), (5), and (6).



## B: INSTALLATION

Install in the reverse order of removal.

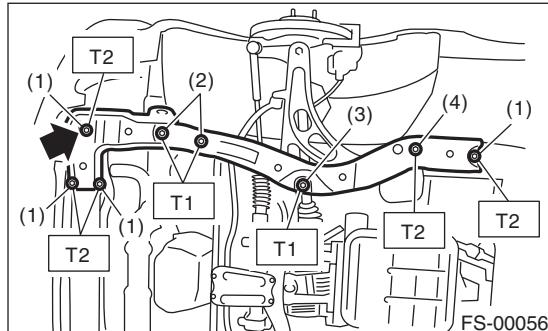
**NOTE:**

Replace with a new M12 bolt.

### ***Tightening torque:***

**T1: 55 N·m (5.6 kgf-m, 41 ft-lb)**

**T2: 71 N·m (7.2 kgf-m, 52 ft-lb)**



- (1) M10 × 30 bolts
- (2) M12 × 95 bolts (with wax)
- (3) M12 × 77 bolts (with wax)
- (4) M10 × 90 bolts

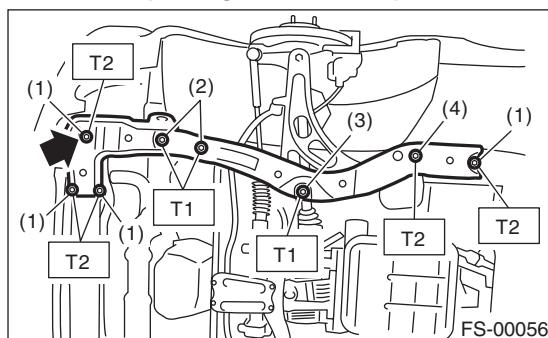
## **C: INSPECTION**

- 1) Check that there is no damage or distortion of the sub frame.
- 2) Check that the bolts are tightened with the specified torque. If there is looseness, tighten to the specified torque.

### ***Tightening torque:***

**T1: 55 N·m (5.6 kgf-m, 41 ft-lb)**

**T2: 71 N·m (7.2 kgf-m, 52 ft-lb)**



- (1) M10 × 30 bolts
- (2) M12 × 95 bolts (with wax)
- (3) M12 × 77 bolts (with wax)
- (4) M10 × 90 bolts