

General Description

FRONT SUSPENSION

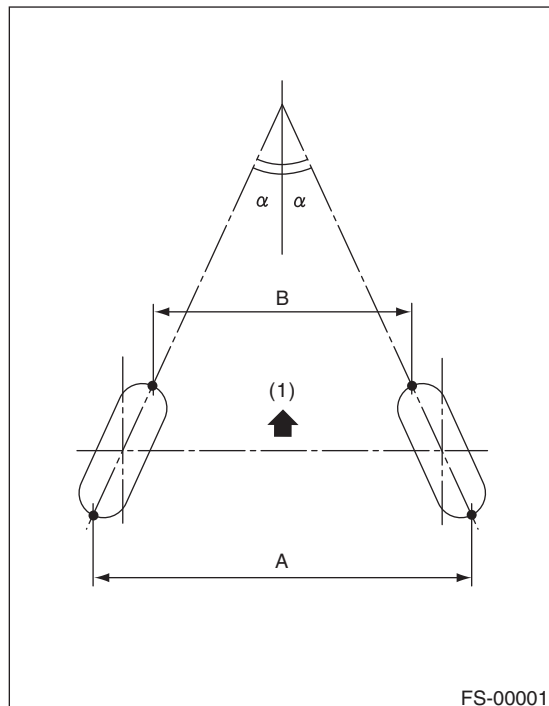
1. General Description

A: SPECIFICATION

Model		Non-turbo	Turbo
Front	Camber (Tolerance: $\pm 0^\circ 45'$ Differences between RH and LH 45' or less)	$-0^\circ 25'$	
	Caster (Reference)	$3^\circ 03'$	
	Toe-in	0 ± 3 mm (0 ± 0.12 in) Toe angle (sum of both wheels): $0^\circ \pm 0^\circ 15'$	
	Kingpin angle (Reference)	$13^\circ 12'$	
	Wheel arch height (Tolerance: $+^{12} /_{-24}$ mm ($+^{0.47} /_{-0.94}$ in))	437 mm (17.20 in)	
Rear	Camber (Tolerance: $\pm 0^\circ 45'$ Differences between RH and LH 45' or less)	$-0^\circ 50'$	$-0^\circ 55'$
	Toe-in	2 ± 3 mm (0.079 ± 0.12 in) Toe angle (sum of both wheels): $0^\circ 10' \pm 0^\circ 15'$	
	Thrust angle	$0^\circ \pm 30'$	
	Wheel arch height (Tolerance: $+^{12} /_{-24}$ mm ($+^{0.47} /_{-0.94}$ in))	440 mm (17.32 in)	435 mm (17.13 in)

NOTE:

- Front and rear toe-in and front camber can be adjusted. If the toe-in or camber tolerance exceeds specifications, adjust toe-in and camber to the middle value of specification.
- Other items indicated in the specifications table cannot be adjusted. If other items exceed specifications, check suspension parts and connections for deformation, and replace with new parts as required.

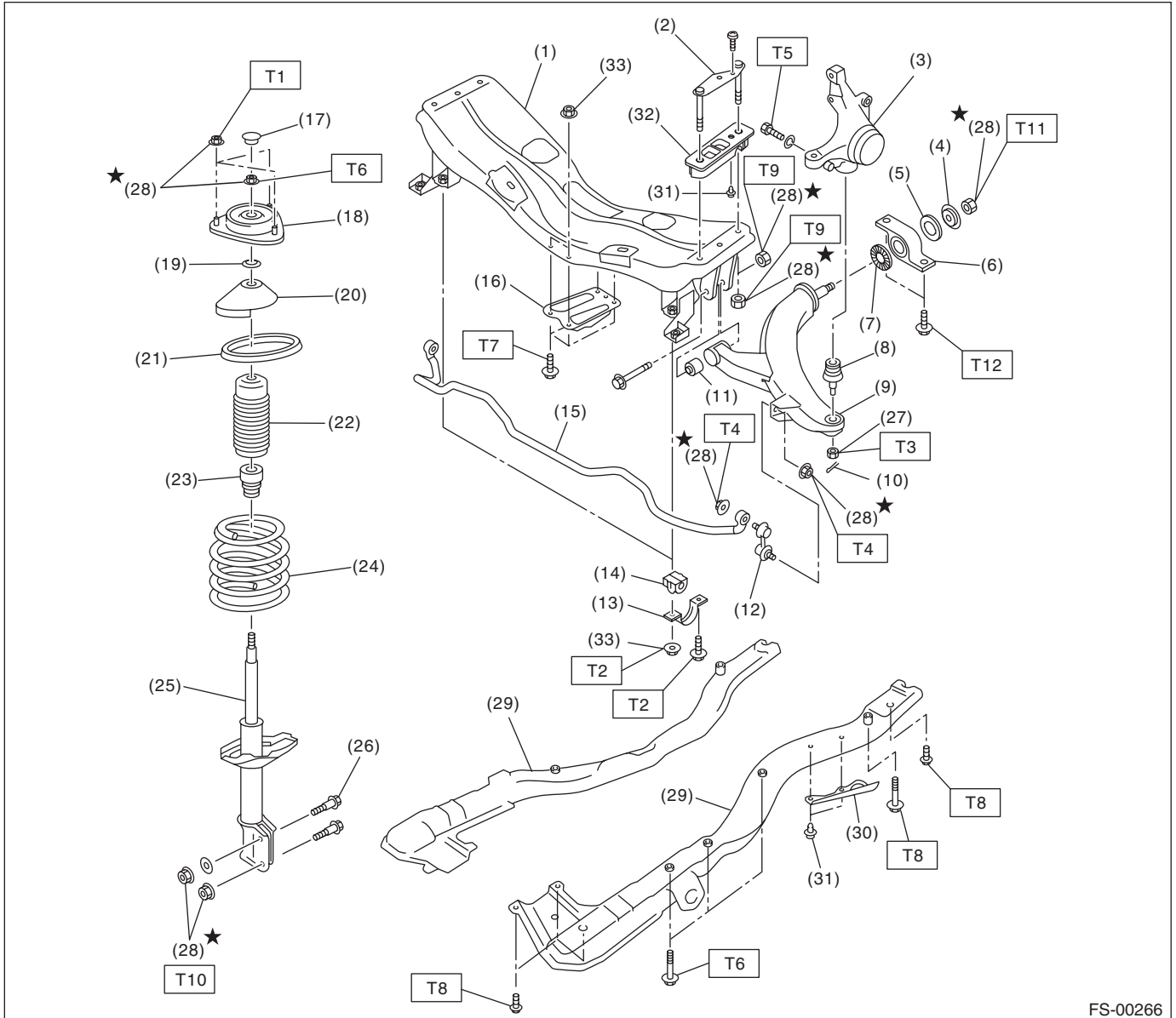


(1) Front

A – B = Positive: Toe-in, Negative: Toe-out

α = Individual toe angles

B: COMPONENT



FS-00266

General Description

FRONT SUSPENSION

- | | |
|----------------------------|------------------------|
| (1) Front crossmember | (18) Strut mount |
| (2) Bolt ASSY | (19) Spacer |
| (3) Housing | (20) Upper spring seat |
| (4) Washer | (21) Rubber seat |
| (5) Stopper rubber (Rear) | (22) Dust cover |
| (6) Rear bushing | (23) Helper |
| (7) Stopper rubber (Front) | (24) Coil spring |
| (8) Ball joint | (25) Damper strut |
| (9) Transverse link | (26) Adjusting bolt |
| (10) Cotter pin | (27) Castle nut |
| (11) Front bushing | (28) Self-locking nut |
| (12) Stabilizer link | (29) Sub frame |
| (13) Clamp | (30) Cover |
| (14) Bushing | (31) Clip |
| (15) Stabilizer | (32) Spacer |
| (16) Jack-up plate | (33) Flange nut |
| (17) Dust seal | |

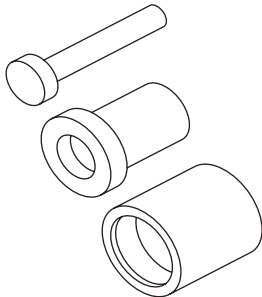
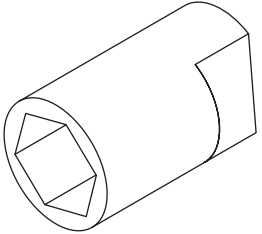
Tightening torque:N·m (kgf-m, ft-lb)

- T1: 20 (2.0, 14.5)**
- T2: 25 (2.5, 18.1)**
- T3: 40 (4.1, 30) (Tighten an additional 60°)**
- T4: 45 (4.6, 33)**
- T5: 50 (5.1, 37)**
- T6: 55 (5.6, 41)**
- T7: 70 (7.1, 52)**
- T8: 71 (7.2, 52)**
- T9: 100 (10.2, 74)**
- T10: 175 (17.8, 129)**
- T11: 190 (19.4, 140)**
- T12: 250 (25.5, 184)**
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C: CAUTION

- Wear appropriate work clothing, including a cap, protective goggles and protective shoes when performing any work.
- Before removal, installation or disassembly, be sure to clarify the failure. Avoid unnecessary removal, installation, disassembly and replacement.
- Use SUBARU genuine grease etc. or equivalent. Do not mix grease with another grade or from other manufacturers.
- Before securing a part on a vise, place cushioning material such as wood blocks, aluminum plate, or shop cloth between the part and the vise.
- Be sure to tighten fasteners including bolts and nuts to the specified torque.
- Place shop jacks or rigid racks at the specified points.

D: PREPARATION TOOL**1. SPECIAL TOOL**

ILLUSTRATION	TOOL NUMBER	DESCRIPTION	REMARKS
 ST-927680000	927680000	INSTALLER & REMOVER SET	Used for replacing the transverse link bushing.
 ST-927760000	927760000	STRUT MOUNT SOCKET	Used for disassembling and assembling the strut and shock mount.

2. GENERAL TOOL

TOOL NAME	REMARKS
Alignment gauge	Used for measuring wheel alignment.
Alignment gauge adapter	Used for measuring wheel alignment.
Turning radius gauge	Used for measuring wheel alignment.
Toe-in gauge	Used for toe-in measurement.
Dial gauge	Used for damper strut measurement.
Coil spring compressor	Used for strut assembly/disassembly.