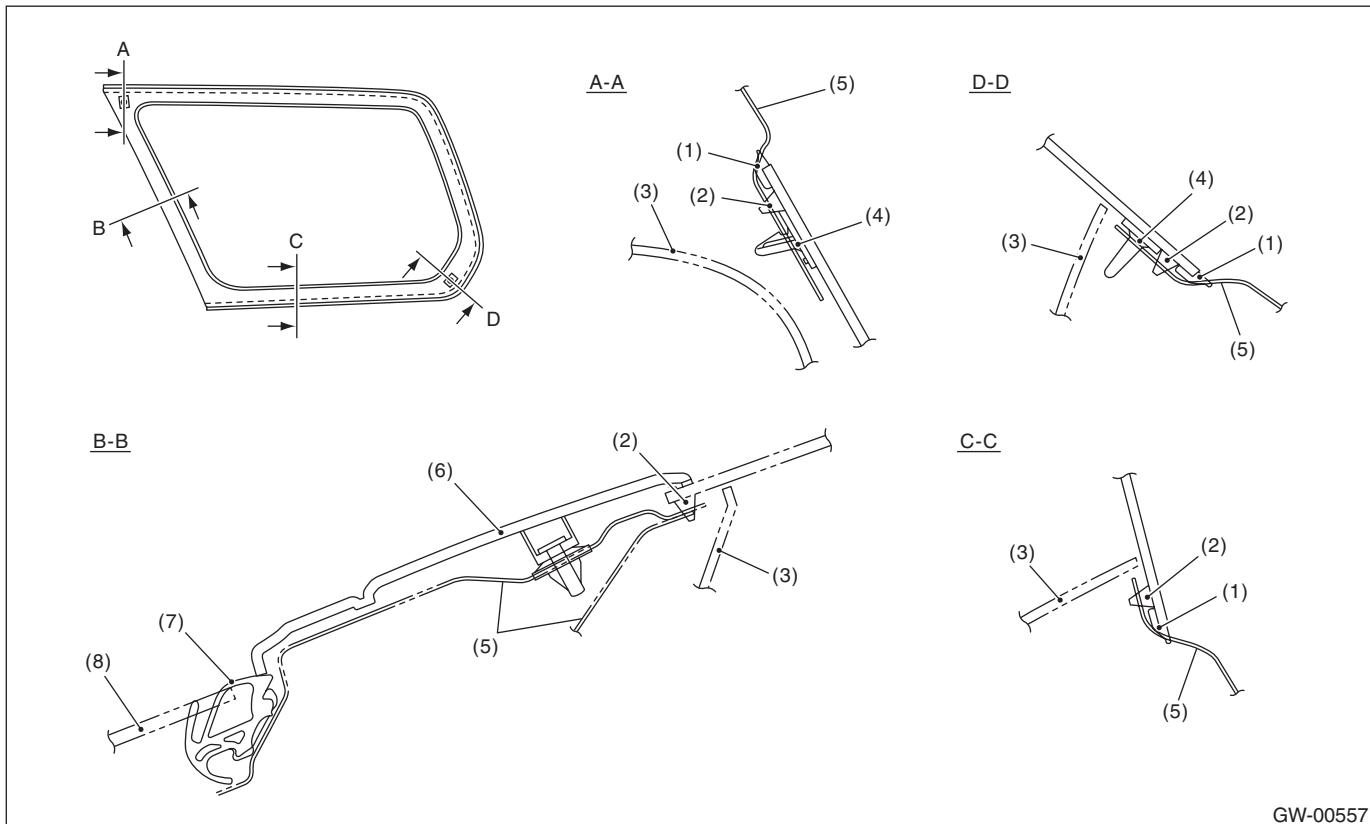


18. Rear Quarter Glass

A: REMOVAL

Remove the glass in the same procedure as for windshield glass. <Ref. to GW-24, REMOVAL, Windshield Glass.>



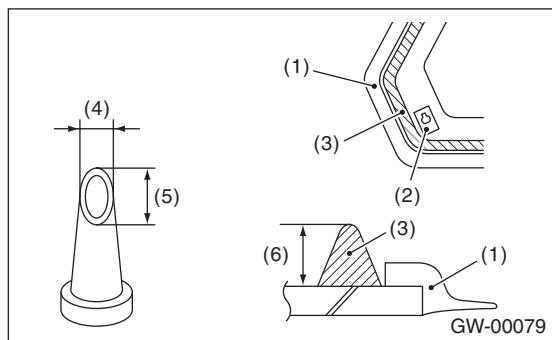
- (1) Molding
- (2) Adhesive
- (3) Compartment trim

- (4) Locating pin
- (5) Vehicle body
- (6) Cover C pillar

- (7) Weather strip
- (8) Rear door glass

B: INSTALLATION

1) Cut off the nozzle tip as shown in the figure.



- (1) Molding
- (2) Locating pin
- (3) Adhesive
- (4) 10 mm (0.39 in)
- (5) 15 mm (0.59 in)
- (6) 10 — 13 mm (0.39 — 0.51 in)

2) Install the glass in the same procedure as for windshield glass. <Ref. to GW-25, INSTALLATION, Windshield Glass.>

3) After completion of all work, allow the vehicle to stand for about 24 hours.

NOTE:

- When door is opened/closed after glass is bonded, always lower the door glass first, and then open/close it carefully.
- Move the vehicle slowly.
- For minimum drying time and vehicle standing time before driving after bonding, follow instructions or instruction manual from the adhesive manufacturer.
- 4) After curing of adhesive, pour the water on external surface of vehicle to check that there are no water leaks.

NOTE:

When a vehicle is returned to the user, tell him or her that the vehicle should not be subjected to heavy impact for at least three days.