

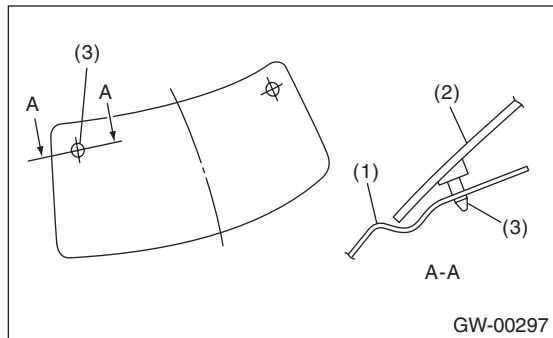
15. Rear Gate Glass

A: REMOVAL

- 1) Remove the rear gate garnish. <Ref. to EB-20, REMOVAL, Rear Gate Garnish.>
- 2) Disconnect the electrical connectors from rear defogger terminal.
- 3) Remove the glass in the same procedure as for windshield glass. <Ref. to GW-24, REMOVAL, Windshield Glass.>

NOTE:

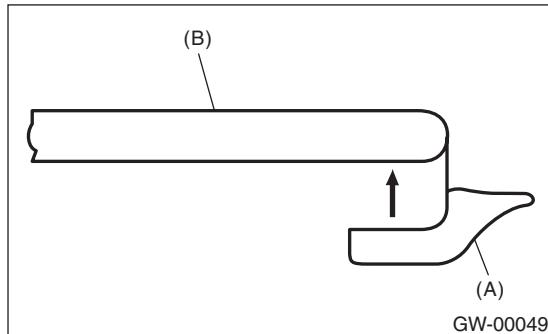
The locating pin is adhered to the corner portion on the vehicle's indoor side of the glass. Use the piano wire to cut each pin.



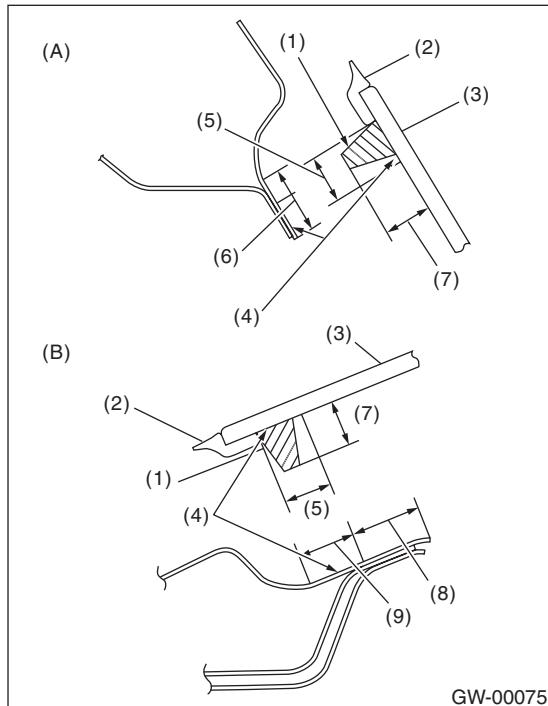
- (1) Body panel
- (2) Glass
- (3) Locating pin

B: INSTALLATION

- 1) Install a new rubber strip (A) in position with the edge (B) of the rear gate glass.



- 2) Install the glass in the same procedure as for windshield glass.



- (A) Upside
- (B) Left side and right side
- (1) Adhesive
- (2) Strip rubber
- (3) Glass
- (4) Primer
- (5) 12 mm (0.47 in)
- (6) 14 mm (0.55 in)
- (7) 10 — 13 mm (0.39 — 0.51 in)
- (8) 8 mm (0.31 in)
- (9) 12 mm (0.47 in)

- 3) About one hour after installation, inspect for leaks.

Rear Gate Glass

GLASS/WINDOWS/MIRRORS

4) After completion of all work, allow the vehicle to stand for about 24 hours.

NOTE:

- When door is opened/closed after glass is bonded, always lower the door glass first, and then open/close it carefully.
- Move the vehicle slowly.
- For minimum drying time and vehicle standing time before driving after bonding, follow instructions or instruction manual from the adhesive manufacturer.
- When a vehicle is returned to the user, tell him or her that the vehicle should not be subjected to heavy impact for at least three days.

5) Connect the rear defogger terminals.

6) Install the rear gate garnish. <Ref. to EB-20, INSTALLATION, Rear Gate Garnish.>