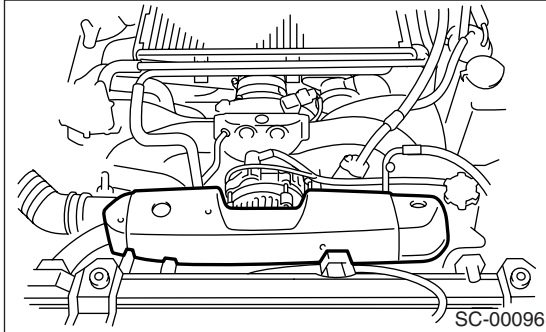


12.V-belt

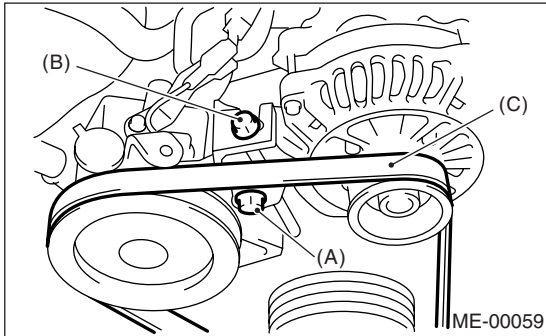
A: REMOVAL

1. FRONT SIDE BELT

- 1) Remove the V-belt cover.

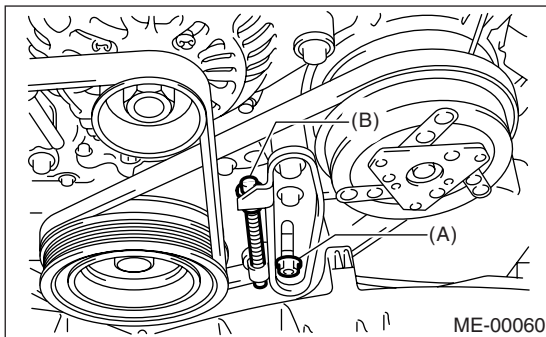


- 2) Loosen the lock bolt (A).
- 3) Loosen the slider bolt (B).
- 4) Remove the front side belt (C).



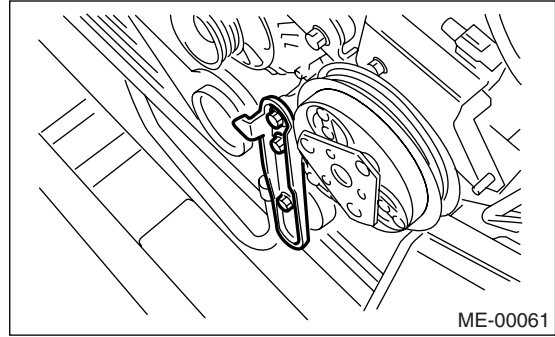
2. REAR SIDE BELT

- 1) Loosen the lock nut (A).
- 2) Loosen the slider bolt (B).



- 3) Remove the A/C belt.

- 4) Remove the A/C belt tensioner.



B: INSTALLATION

1. FRONT SIDE BELT

CAUTION:

Wipe off any oil or water on the belt and pulley.

- 1) Install the belt (C), and tighten the slider bolt so as to obtain the specified belt tension <Ref. to ME(H4DOTC)-46, INSPECTION, V-belt.>
- 2) Tighten the lock bolt (A).
- 3) Tighten the slider bolt (B).

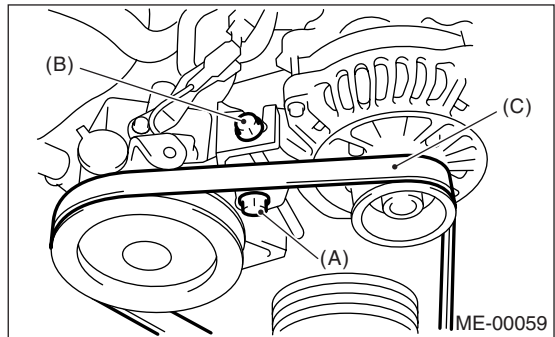
Tightening torque:

Lock bolt through bolt:

25 N·m (2.5 kgf-m, 18.1 ft-lb)

Slider bolt:

8 N·m (0.8 kgf-m, 5.5 ft-lb)



V-BELT

MECHANICAL

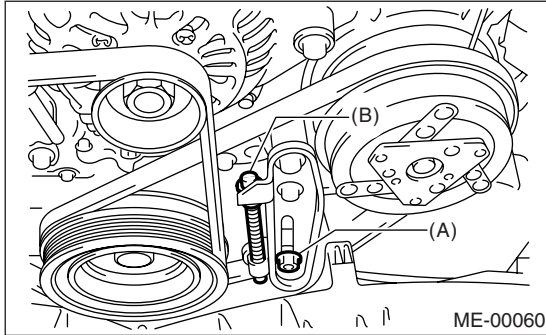
2. REAR SIDE BELT

- 1) Install the belt, and tighten the slider bolt (B) so as to obtain the specified belt tension. <Ref. to ME(H4DOTC)-46, INSPECTION, V-belt.>
- 2) Tighten the lock nut (A).

Tightening torque:

Lock nut (A);

22.6 N·m (2.3 kgf-m, 16.6 ft-lb)



C: INSPECTION

- 1) Replace the belts, if cracks, fraying or wear is found.
- 2) Check the drive belt tension and adjust it if necessary by changing generator installing position and/or idler pulley installing position.

Belt tension (With using belt tension gauge)

(A)

replaced: 618 — 755 N (63 — 77 kgf, 139 — 169 lb)

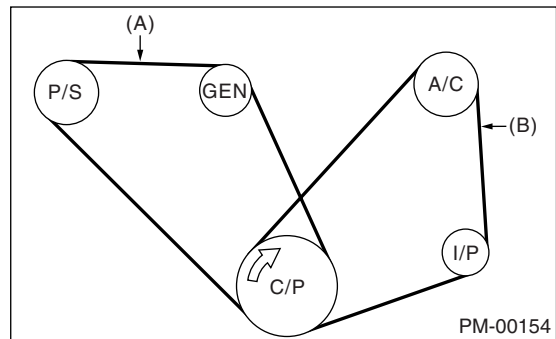
reused: 490 — 640 N (50 — 65 kgf, 110 — 144 lb)

(B)*

replaced: 740 — 880 N (76 — 89 kgf, 167 — 197 lb)

reused: 350 — 450 N (36 — 46 kgf, 78 — 101 lb)

***: with air conditioner**



(A) Front side belt

(B) Rear side belt

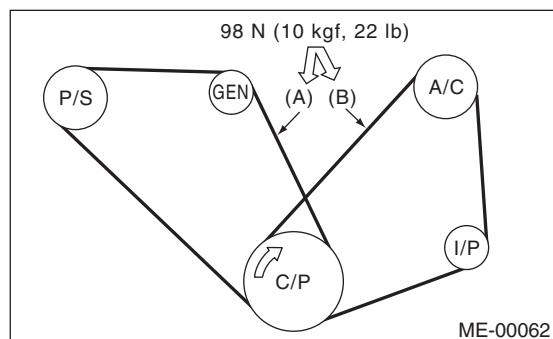
C/P Crank pulley

GEN Generator

P/S Power steering oil pump pulley

A/C A/C compressor pulley

I/P Idler pulley

Belt tension (Without using belt tension gauge)**(A)****replaced: 7 — 9 mm (0.276 — 0.354 in)****reused: 9 — 11 mm (0.354 — 0.433 in)****(B)*****replaced: 7.5 — 8.5 mm (0.295 — 0.335 in)****reused: 9.0 — 10.0 mm (0.354 — 0.394 in)*****: with air conditioner**

(A) Front side belt

(B) Rear side belt

C/P Crank pulley

GEN Generator

P/S Power steering oil pump pulley

A/C Air conditioning compressor pulley

I/P Idler pulley