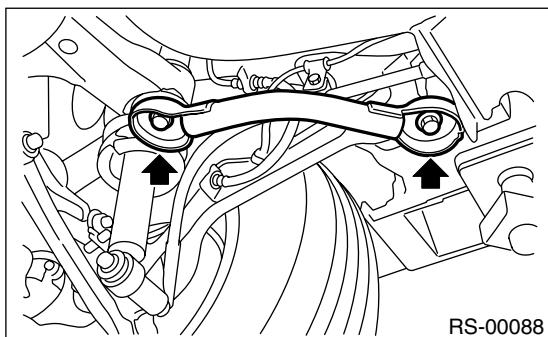


### 9. Support Sub Frame Front

#### A: REMOVAL

- 1) Lift-up the vehicle, using support stand to support rear sub frame.
- 2) Remove support sub frame front.



#### B: INSTALLATION

- 1) Install in reverse order of removal.

##### *Tightening torque:*

**Support sub frame front to rear arm bracket**

**80 N·m (8.2 kgf-m, 59 ft-lb)**

**Support sub frame front to rear sub frame**

**175 N·m (17.8 kgf-m, 129 ft-lb)**

#### C: INSPECTION

Visually check support sub frame front for damage or bends.