

R-12 to R-134a Air Conditioning Retrofit Kits And Procedures

Retrofit Kits And Parts Lists:

Subaru has developed R-12 to R-134a A/C retrofitting kits and procedures for the following Subaru vehicles:

1987-94 Loyale

1993 Impreza

1990-93 Legacy

1992 SVX

Please refer to Subaru Service Bulletin Number 10-68-96R for complete installation instructions for these kits. Additional information regarding required tools can be found in the appropriate Subaru Service Manual.

1987-94 Loyale: Kit P/N SOA864A100

Parts Included

- Receiver/drier
- Suction hose
- Discharge hose
- Discharge hose extension (required for '90 thru '94)
- O-rings (set of 2)
- PAG oil
- Retrofit label

1993 Impreza: Kit P/N G3110FS010

Parts Included

- Receiver/drier
- O-rings (set of 4)
- Adapter valve, low pressure
- Adapter valve, high pressure
- PAG oil
- R-134a Retrofit label

1990-91 Legacy Zexel Systems: Kit P/N G3110AS000

Parts Included

- Receiver/drier
- Suction hose
- Discharge hose
- O-rings (set of 2)
- PAG oil
- R-134a Retrofit label

1992 Legacy Zexel Systems: Kit P/N G3110AS010

Parts Included

- Receiver/drier
- Suction hose
- Discharge hose
- O-rings (set of 2)
- PAG oil
- R-134a Retrofit label

1993 Legacy Zexel Systems: Kit P/N G3110AS020

Parts Included

- Receiver/drier
- Suction hose
- Discharge hose
- O-rings (set of 2)
- PAG oil
- R-134a Retrofit label

1990-91 Legacy Calsonic Systems (Non-Turbo):

Kit P/N G3110AS100

Parts Included

- Receiver/drier
- O-rings (set of 4)
- Pressure relief valve
- Suction hose
- Discharge hose
- Adapter valve, suction hose
- Adapter valve, discharge hose
- PAG oil
- R-134a Retrofit label

1991 Legacy Turbo Calsonic Systems:

Kit P/N G3110AS110

Parts Included

- Receiver/drier
- O-rings (set of 4)
- Pressure relief valve
- Suction hose
- Adapter valve suction hose
- Discharge hose
- Adapter valve, discharge hose
- PAG oil
- R-134a Retrofit label

1992-93 Legacy Calsonic Systems (including Turbo):

Kit P/N G3110AS120

Parts Included

- Receiver/drier
- O-rings (set of 4)
- Pressure relief valve
- Adapter valve, low pressure
- Adapter valve, high pressure
- PAG oil
- R-134a Retrofit label

1992 SVX: Kit P/N G3110PS000

Parts Included

- Receiver/drier
- Suction hose
- Discharge hose
- O-rings (set of 2)
- PAG oil
- R-134a Retrofit label