2011 LEAF™

Dismantling Guide

ZERO EMISSION

Foreword

This manual describes dismantling operations and related warnings and cautions for this vehicle.

This vehicle is an electrically driven car equipped with a high voltage battery pack. Improper rescue techniques may result in death or serious personal injury.

Please read this manual in advance in order to understand the features of this vehicle and to help you deal with incidents involving this vehicle. Follow the procedures in order to help assure a successful dismantling operation.

IMPORTANT INFORMATION ABOUT THIS MANUAL

You may see various symbols in this manual. They have the following meanings:

This symbol is used to inform you of an operation which will result in death or serious personal injury if instructions are not followed.

Example: Touching high voltage components without using the appropriate protective equipment will result in electrocution.

This symbol is used to inform you of an operation which may cause death or serious personal injury if instructions are not followed.

This symbol is used to inform you of an operation which may cause personal injury or component damage if instructions are not followed.

Please note that there may be differences between this manual and the vehicle specification due to specification changes.

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1. About the Nissan LEAF™

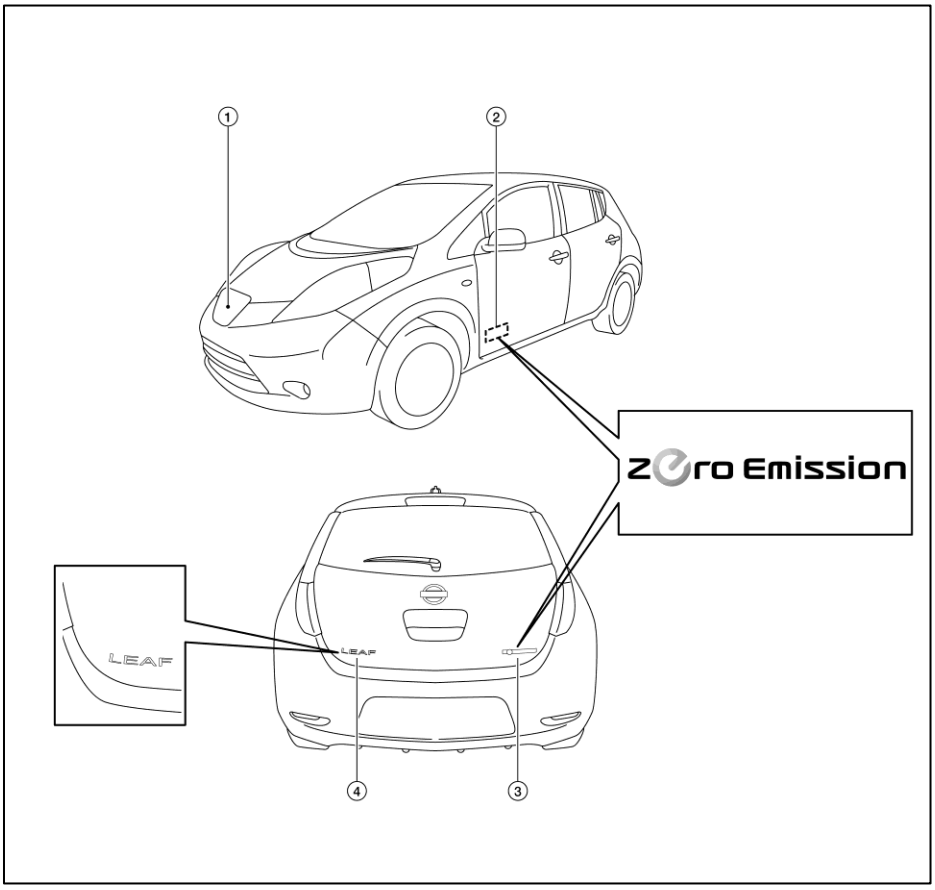
This vehicle uses two types of batteries. One is a 12V battery that is the same as the battery in vehicles powered by internal combustion engines, and the other is the Lithium-ion (Li-ion) battery (high voltage) for the traction motor which propels the vehicle. The Li-ion battery is encased in steel and mounted underneath the vehicle.

The vehicle must be plugged-in in order for the Li-ion battery to be recharged. Additionally, the vehicle system can recharge the Li-ion battery by converting driving force into electricity while the vehicle is decelerating or being driven downhill. This is called regenerative charging. This vehicle is considered to be an environmentally friendly vehicle because it does not emit exhaust gases.

1-1 LEAF Identification

1-1.1 Exterior

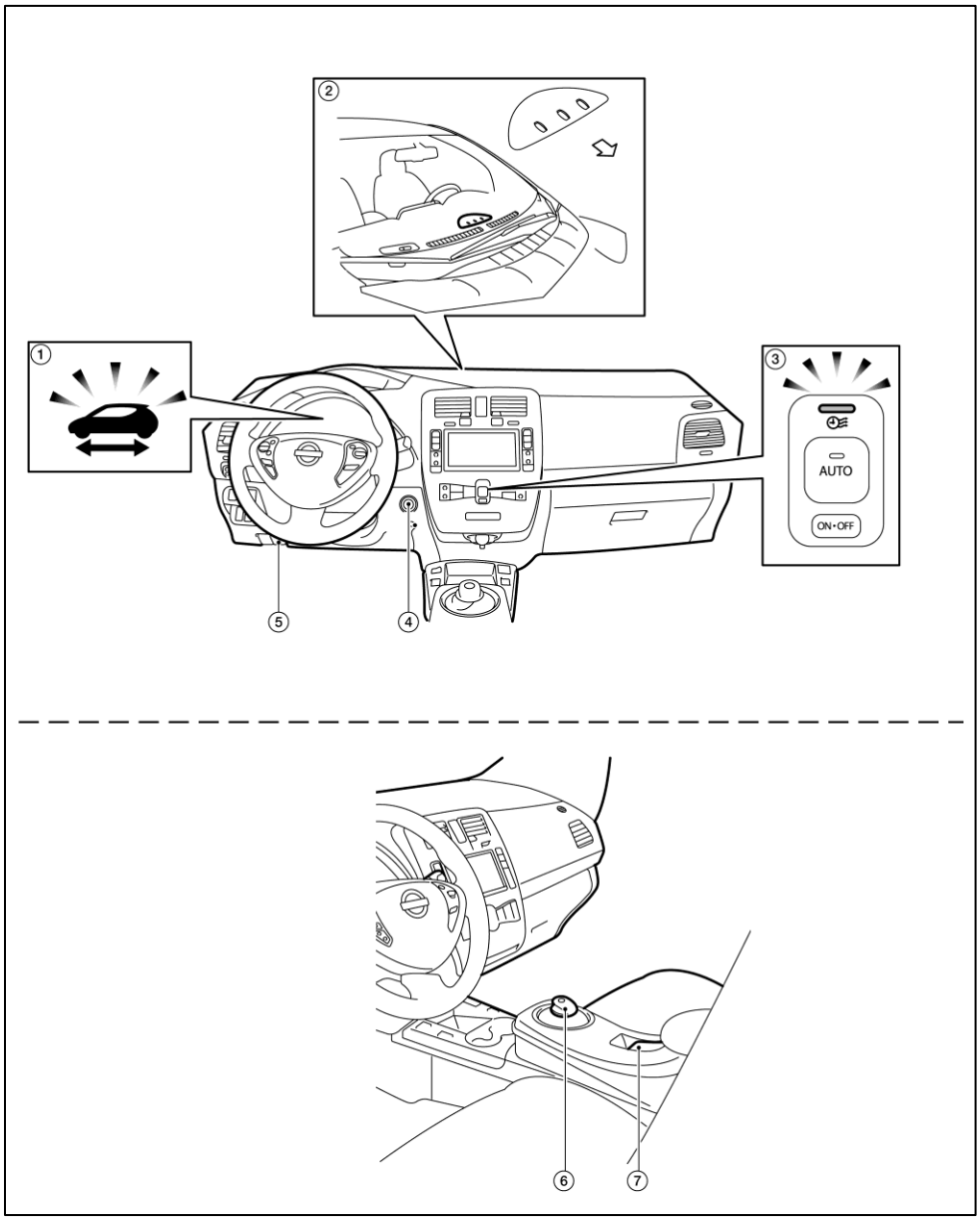
The specific exterior identification features are indicated as follows:



1. Charge port lid
2. Zero Emission badge
3. Zero Emission badge
4. LEAF badge

1-1.2 Interior Component Location

Interior components referenced in this manual are as follows:



1. READY indicator
2. Charging indicator lights
3. Air conditioning remote timer indicator
4. Power switch
5. Hood release handle
6. Selector lever
7. Electric parking brake switch (with built-in indicator)

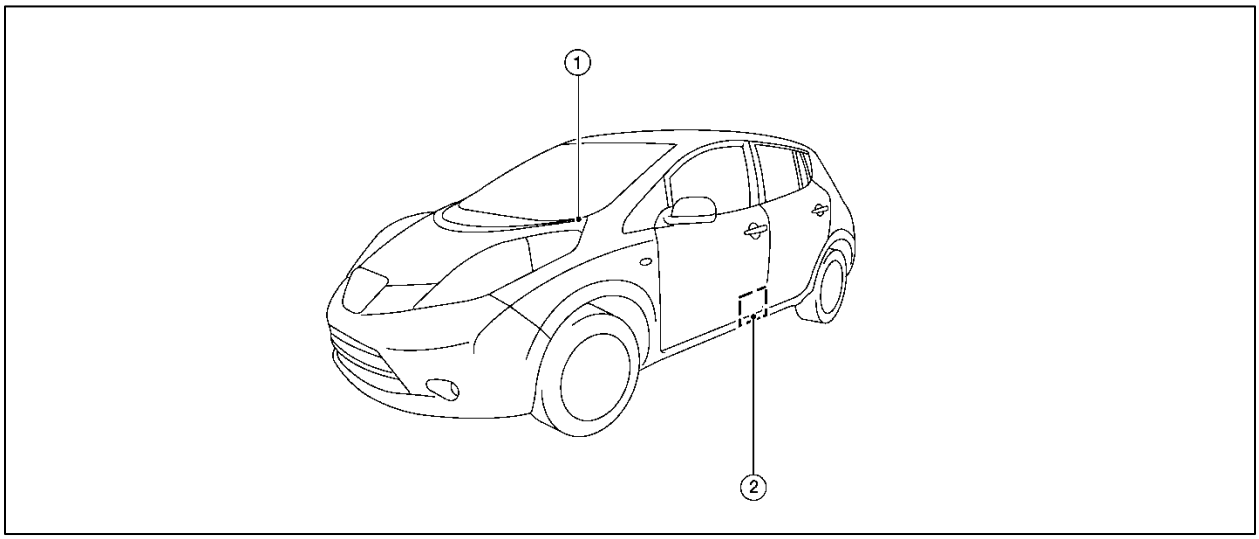
1-2 Vehicle Identification Number (VIN) Layout

The vehicle identification number can be located as follows:

Example VIN : JN1AZ0CP3BT000001

The LEAF is identified by the 5th alphanumeric character: **Z**

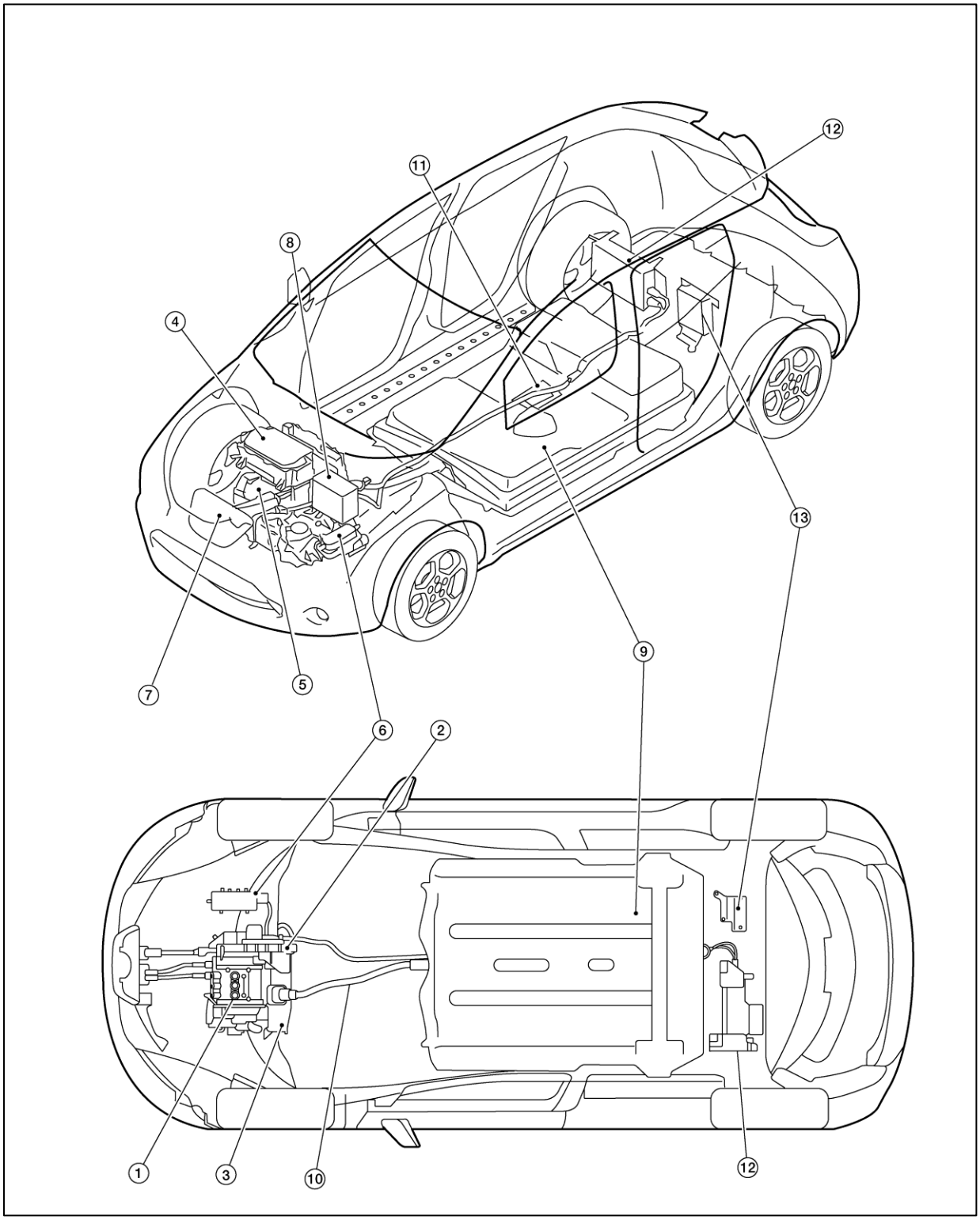
Z = Electric vehicle



1. VIN plate (visible through windshield)
2. Vehicle certification plate (lower center pillar)

2. Basic High Voltage System and 12V System Information

2-1 High Voltage-Related and 12V-Related Component Locations and Descriptions



	Component	Location	Description
①	Traction motor	Under hood	Converts three-phase AC power to drive power (torque) which propels the vehicle.
②	Reduction gear	Under hood	Reduces the motor revolution and increases the torque to rotate the wheels.
③	DC/DC Converter – High voltage junction box	Under hood	This component includes a DC/DC converter and high voltage junction box (J/B). The junction box provides electric power from the Li-ion battery to all high voltage parts of the vehicle. The DC/DC converter reduces the voltage of the Li-ion battery to provide power to the 12V battery in order to operate the vehicle's electric components (headlights, audio system, etc.).
④	Inverter	Under hood	Converts the DC power stored in the Li-ion battery to three-phase AC power and controls motor torque (revolution) by regulating the motor current.
⑤	Electric compressor	Under hood	Air conditioner compressor
⑥	PTC heater	Under hood	This is the electric heat source for the cabin heater. It heats the interior of the vehicle. PTC: Positive Temperature Coefficient
⑦	Charge port	Under hood	Connecting port for EVSE (Electric Vehicle Supply Equipment). Two ports are available: Normal charge and quick charge (if so equipped).
⑧	12V Battery	Under hood	A lead-acid battery that supplies power to the low voltage devices.
⑨	Li-ion (Lithium ion) battery	Undercarriage	Stores and outputs DC power (Maximum voltage 400V) needed to propel the vehicle.
⑩	High voltage cables	Undercarriage and Under hood	Orange-colored power cables carry high direct current (DC) voltage between each of the high voltage components.
⑪	Service plug	Rear seat floor	Used to disable the high voltage system.

⑫	On Board Charger	Cargo room area (This unit is installed behind a trim panel to prevent access)	Converts single-phase AC power from a home power outlet to DC power and increases the voltage in order to charge the Li-ion battery.
⑬	Brake power supply backup unit	Cargo room area (This unit is installed behind a trim panel to prevent access)	Power supply backup unit for the brake system. It supplies power to the brake system if a malfunction occurs in the 12V battery.

2-1.1 Li-ion Battery Pack Specifications

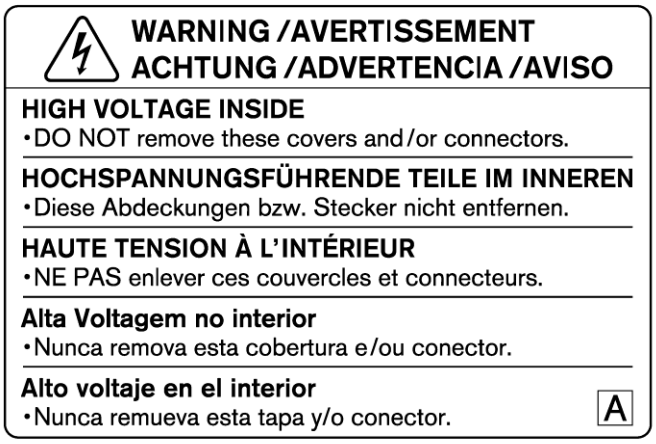
Li-ion battery voltage	403.2V
Number of Li-ion battery modules in the pack	48
Li-ion battery dimensions	61.8 x 46.8 x 10.4 in. (1570.5 x 1188 x 264.9 mm)
Li-ion battery weight	648 lbs (294 kg)

2-2 High Voltage Safety Measures

The following safety measures are set against high voltage system:

Circuit insulation	The high voltage positive (+) and negative (-) circuits are insulated from the metal chassis.
Reducing the risk of electrocution	The high voltage components and harnesses have insulated cases or orange-colored coverings which provide easy identification and insulation. The high voltage case is electrically connected to the vehicle ground. This connection helps protect the vehicle occupants and emergency responders from high voltage electrical shock.
Identification	The high voltage components are labeled “WARNING” as shown below. All high voltage harnesses are coated in orange.

2-2.1 Warning Label



2-3 High Voltage Circuit Shut-Off System

The high voltage can be shut off by the following methods:

Service plug	Positioned in the center area of the Li-ion battery, this plug shuts off output high voltage when manually removed.
System main relay	Controlled by the power switch, this relay, which is controlled by the 12V system, shuts off the high voltage from the Li-ion battery.
Emergency shut-off system	In the case of a collision (air bag deployment, etc.) or certain system malfunctions this system shuts off the high voltage from the Li-ion battery.
Charging connector	Some of the high voltage components are activated during charging. Remove the charging connector to deactivate these components.

2-4 Preventing Electrical Shock

1. If it is necessary to touch any of the high voltage harnesses or components, please wear appropriate PPE and shut off the high voltage system by referring to 3-2 High Voltage System Shut-Down Procedure.
2. To avoid the risk of electrocution, do not touch the inside of the Li-ion battery with bare hands after shutting off the high voltage system. The Li-ion battery maintains charge even though the high voltage system is shut down.
3. Cover damaged high voltage components with insulated tape.

3. Preparation for Dismantling

⚠ DANGER

- ⚠ Failure to disable the high voltage electrical system before the dismantling procedures are performed will result in serious injury or death from electrical shock. To prevent serious injury or death, DO NOT touch high voltage harnesses or components with bare hands.
- ⚠ If it is necessary to touch any of the high voltage harnesses or components please wear appropriate PPE to avoid electrical shock. Shut down the high voltage system by following the steps outlined in 3-2 High Voltage System Shut-Down Procedure.

⚠ WARNING

- ⚠ NEVER assume the LEAF is shut OFF simply because it is quiet.
- ⚠ If it becomes necessary for the dismantler to leave the vehicle, place a "DANGER" sign (for example, refer to 4-4 Storing the Vehicle) on the vehicle to alert other people that the vehicle contains a high voltage battery.
- ⚠ If the READY  indicator, charging indicator or air conditioning remote timer indicator are ON the high voltage system is active.
- ⚠ If possible, be sure to check the READY  indicator on the instrument cluster and verify that the READY  indicator is OFF and the high voltage system is stopped.

3-1 Preparation Items

Preparation Items	Specification	Purpose
PPE (personal protective equipment): Insulated gloves 	Up to 1,000V	To protect people from high voltage electrical shock
Insulated shoes 	—	
Safety shield 	—	
Wrenches 	Size:10mm	To remove the service plug access cover bolts. To remove the 12V battery terminal bolt.
Heat proof solvent resistant protection gloves Heat proof solvent resistant protection shoes	Heat proof solvent resistant protection tools	To utilize in the event of a Li-ion battery electrolytic solution leak.
Absorbent pad	The same pad used for internal combustion engine fluids can be used.	To absorb any Li-ion battery electrolytic solution leakage.
Extinguisher	Type ABC For electrical fires caused by the electrical harnesses and components, etc. and oil fires.	To extinguish a fire.
Insulated tape	Insulating	To cover the damaged harnesses to protect from and prevent electrical shock. Tape should cover all bare or damaged wire.

3-2 High Voltage System Shut-Down Procedure

Shut down the high voltage system according to vehicle damage level. Any of the following procedures can shut down the high voltage system. The dismantling operation can be done after shutting down the high voltage system.

If the vehicle is heavily damaged, for example the Li-ion battery is deformed, broken or cracked, appropriate PPE must be used and the Li-ion battery and high voltage components must not be touched.

⚠ DANGER

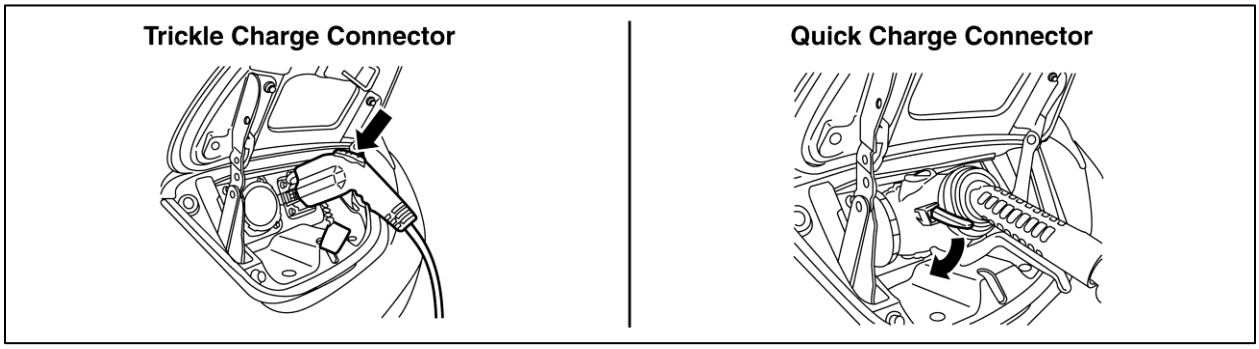
- **Failure to properly shut down the high voltage system before the dismantling procedures are performed may result in serious injury or death from electrical shock. To prevent from serious injury or death, DO NOT touch high voltage harnesses or components with bare hands.**
- **When contact with high voltage components or high voltage harnesses is unavoidable, or when there is risk of such contact, be sure to wear appropriate PPE.**

⚠ WARNING

- **If the charge connector is connected to the vehicle, remove it. Refer to 3-2.1 Removing the Charge Connector.**
- **The vehicle contains parts that contain powerful magnets. If a person who is wearing a pacemaker or other medical device is close to these parts, the medical device may be affected by the magnets. Such persons must not perform work on the vehicle.**
- **Be sure to check the READY  indicator in the instrument cluster, and verify that the READY  indicator is off and the high voltage system is stopped.**
- **There is a possibility of remaining high voltage in the air conditioning system by the remote air conditioning system. If the READY  indicator is turned OFF and the air conditioning remote timer indicator is turned ON the high voltage system is active. Please ensure that the air conditioning remote timer indicator is turned OFF and the air conditioning system is inactive.**
- **After high voltage system shut-down, please wait for ten (10) minutes for complete discharge of the high voltage condenser. While waiting, do not operate any vehicle functions.**
- **The high voltage full discharge takes ten (10) minutes, but after five (5) minutes the voltage has dropped below 60V.**
- **Remove the 12V battery negative (-) terminal and wait for three (3) minutes to discharge the air bag condenser. Even though the 12V battery negative (-) is disconnected, the Supplemental Restraint System (SRS) air bag maintains voltage for three (3) minutes. There is a possibility of sudden SRS air bag inflation due to harness short circuit or damage and it may cause serious injuries.**

3-2.1 Removing the Charge Connector

1. Press the lock release button/lever on the charge connector.
2. Pull the charge connector to remove it.

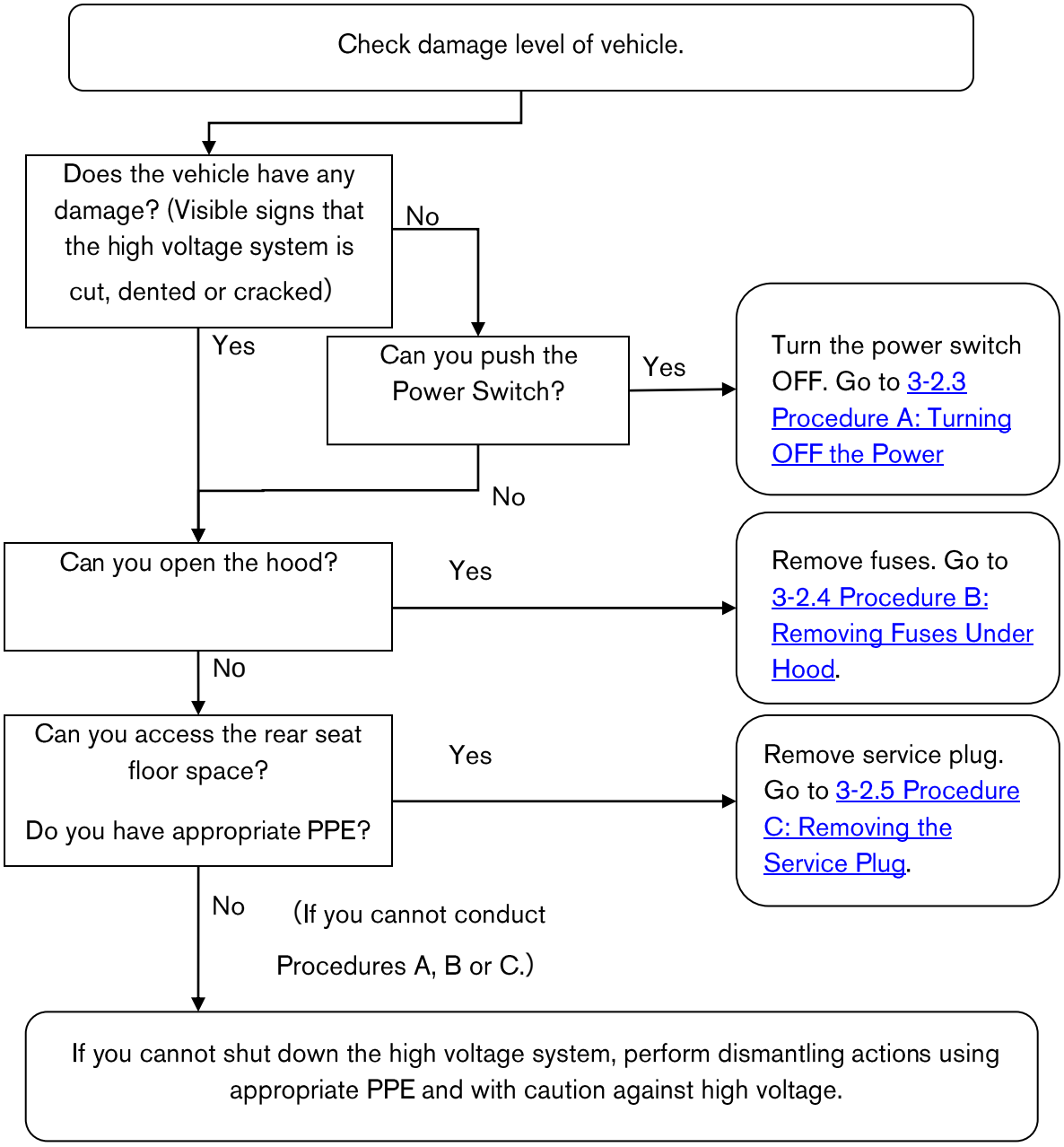


3-2.2 Indications the High Voltage System is ON

1. If the charge indicator is ON, the high voltage system is active.
2. If the air conditioning remote timer indicator (located on the HVAC controller) is ON, the high voltage system is active.
3. If the remote controlled air conditioning system is active, push the power switch to the ON position. This will turn OFF the remote controlled air conditioning system.
   NOTE:
   Remote controlled air conditioning system is a feature that allows the vehicle owner to activate the air conditioning system via telematics communication (cell phone, personal computer, etc.). When this system is active, the air conditioning remote timer indicator (located on the HVAC controller) is illuminated.

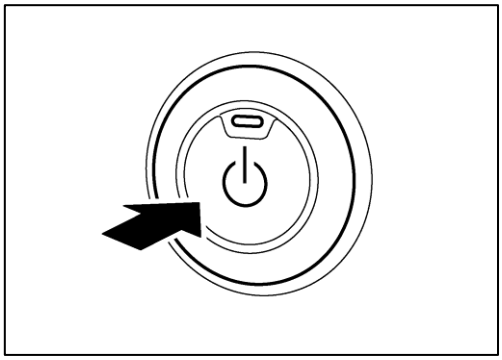
Before disconnecting the 12V battery terminal, if necessary, set the parking brake, lower the windows, unlock the doors, and open the rear hatch as required. Once 12V battery is disconnected, power controls will not operate.

Refer to the following chart to determine which shut-down procedure should be used according to the vehicle damage.

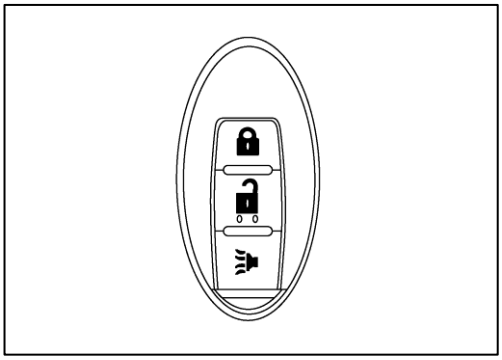

Check damage level of vehicle.
Does the vehicle have any damage? (Visible signs that the high voltage system is cut, dented or cracked)
No
Yes
Can you push the Power Switch?
Yes
Turn the power switch OFF. Go to 3-2.3 Procedure A: Turning OFF the Power
No
Can you open the hood?
Yes
Remove fuses. Go to 3-2.4 Procedure B: Removing Fuses Under Hood.
No
Can you access the rear seat floor space?
Do you have appropriate PPE?
Yes
Remove service plug. Go to 3-2.5 Procedure C: Removing the Service Plug.
No
(If you cannot conduct Procedures A, B or C.)
If you cannot shut down the high voltage system, perform dismantling actions using appropriate PPE and with caution against high voltage.

3-2.3 Procedure A: Turning OFF the Power Switch

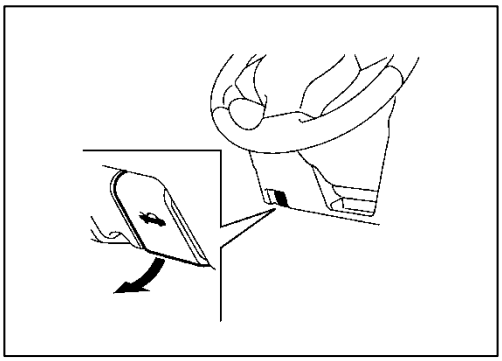
1. Check the READY indicator status. If it is ON, the high voltage system is active.
2. Press the power switch once to turn OFF the high voltage system. Then verify whether the READY indicator is OFF.



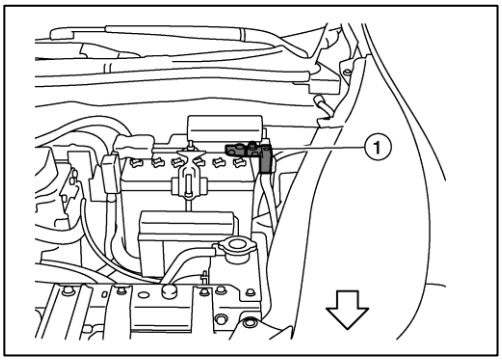
3. If possible, keep the Nissan Intelligent Key™ at least 5 meters (16 feet) away from the vehicle.



4. Open the hood.



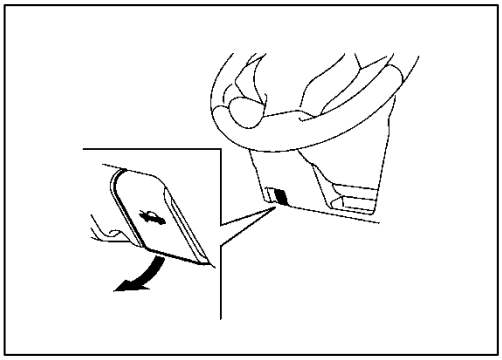
5. Disconnect the negative (-) 12V battery cable (1). Insulate the negative (-) battery cable terminal with insulated tape.



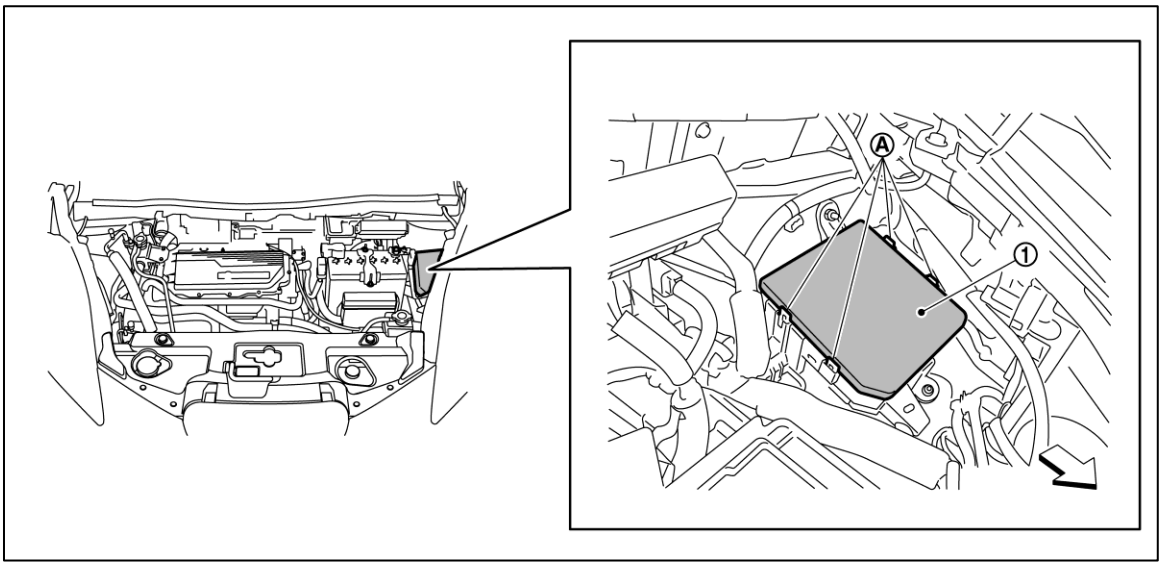
6. Wait for ten (10) minutes for complete discharge of the high voltage condenser after the power switch has been turned OFF and battery cable has been disconnected.
7. Perform the dismantling operation.

3-2.4 Procedure B: Removing Fuses Under Hood

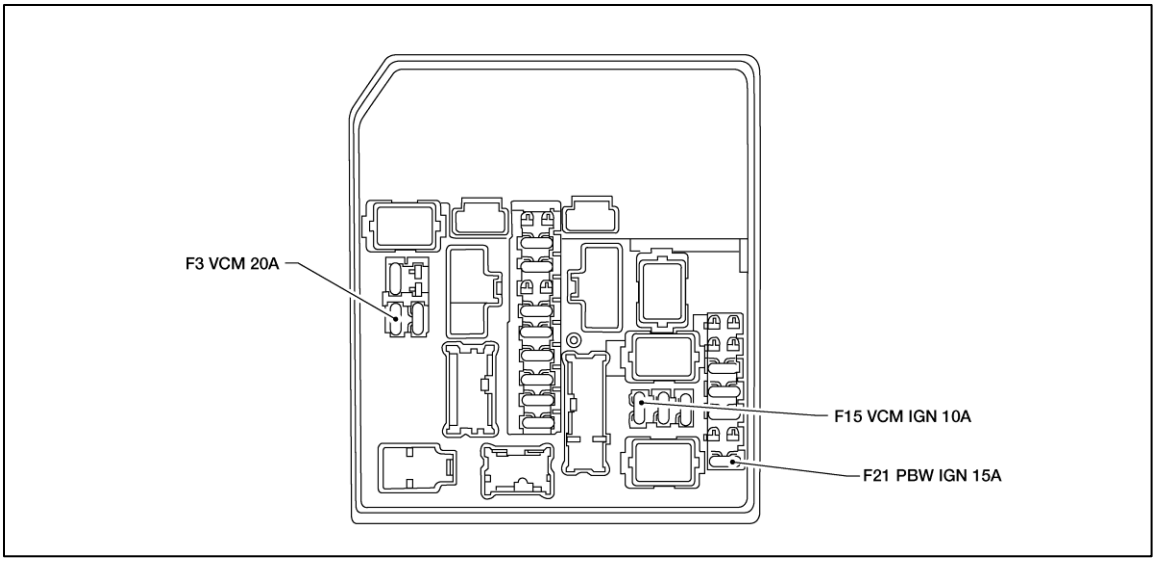
1. Open the hood.



2. Press and expand the pawls (A) on the sides of the fuse box and remove the fuse box (1) from its housing.

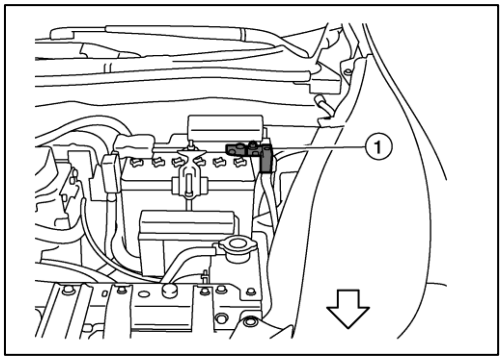


3. Remove the following fuses:
    a. VCM IGN fuse (F15 VCM IGN 10A)
    b. PBW Fuse (F21 PBW IGN 15A)
    c. VCM Fuse (F3 VCM 20A)



4. If you cannot identify the above fuses, remove all fuses in the fuse box.

5. Disconnect the negative (-) 12V battery cable (1). Insulate the negative (-) battery cable terminal with insulated tape.



6. Wait for ten (10) minutes for complete discharge of the high voltage condenser after the fuses are pulled and battery cable has been disconnected.
7. Perform the dismantling operation.

⚠WARNING

⚠ To avoid unintended installation and risk of electrical shock, the dismantler should carry the fuses on his/her person and cover the fuse box with insulated tape.

3-2.5 Procedure C: Removing the Service Plug

⚠ DANGER

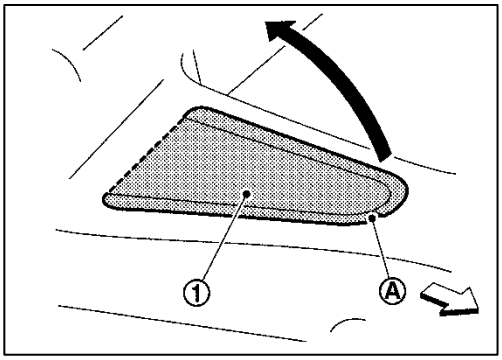
- **⚠ Do not remove the service plug without wearing appropriate PPE to help protect the dismantler from any serious injury or death by electrical shock.**
- **⚠ Immediately cover the service plug socket with insulated tape. To avoid electric shock, DO NOT touch the terminals inside the socket.**

⚠ WARNING

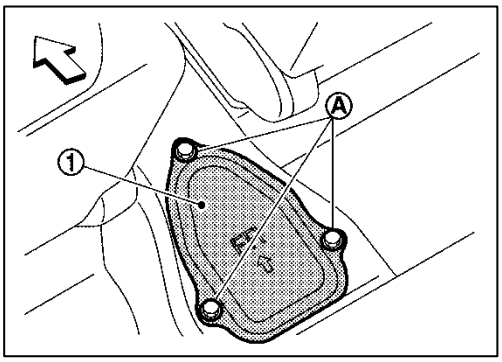
⚠ To avoid unintended installation and risk of electrical shock, the dismantler should carry the service plug on his/her person while work is in progress.

1. Locate the carpet flap (1) behind the center console on the floor raised area. At the notched area (A) pull up on the carpet flap (1).

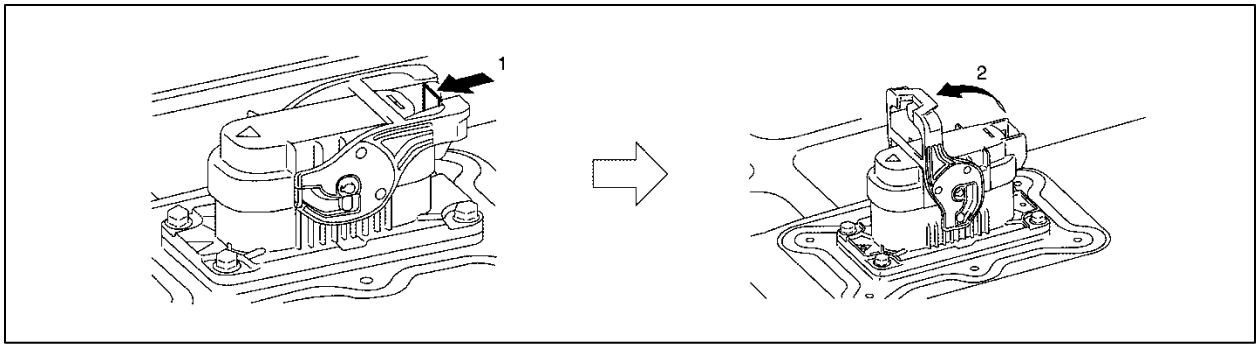
   NOTE:
   Arrow in illustration depicts vehicle front direction.



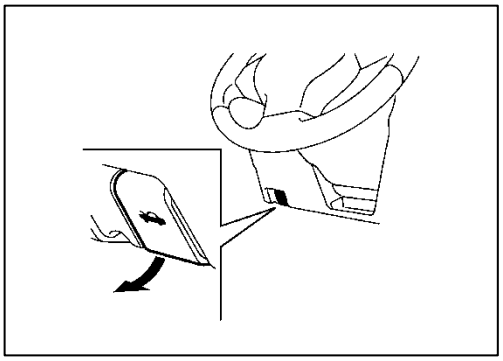
2. Remove the access cover bolts (A) and remove the cover (1).



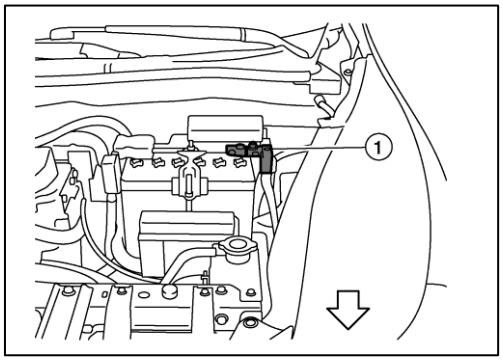
3. Remove the service plug by pressing the locking tab (1) and rotating the handle (2) upward. Using the handle, pull the service plug completely out of its socket.



4. Wait ten (10) minutes for complete discharge of the high voltage condenser after the service plug has been removed.
5. Open the hood.



6. Disconnect the negative (-) 12V battery cable (1). Insulate the negative (-) battery cable terminal with insulated tape.



7. Wait three (3) minutes for complete discharge of the air bag condenser after the battery cable has been disconnected.
8. Perform the dismantling operation.

3-3 Cutting the Vehicle Body

DANGER

- **Do not cut into high voltage related areas.**
- **Do not cut into the Li-ion battery.**
- **When removing parts, DO NOT touch the high voltage parts or the insides of the exposed orange-colored high voltage cables.**

WARNING

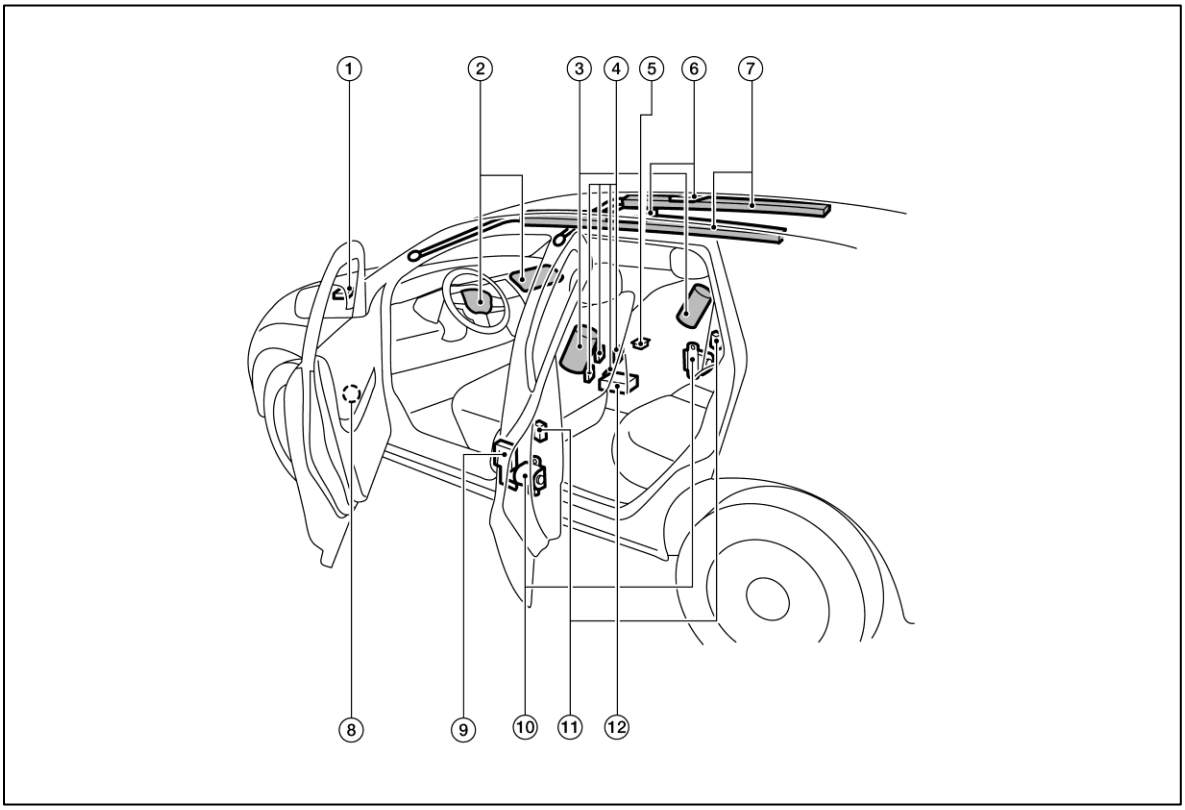
- **Use the appropriate tools (for example, hydraulic cutter) when cutting the vehicle to protect the dismantler.**
- **Do not cut air bag parts.**

If ten (10) minutes have passed since the dismantler shut down the high voltage system (refer to 3-2 High Voltage System Shut-Down Procedure), then the dismantler can cut the vehicle except for the Li-ion battery. **DO NOT** cut the Li-ion battery due to possible electrocution risk and electrolyte solution leakage.

3-3.1 SRS Air Bag System Components Location

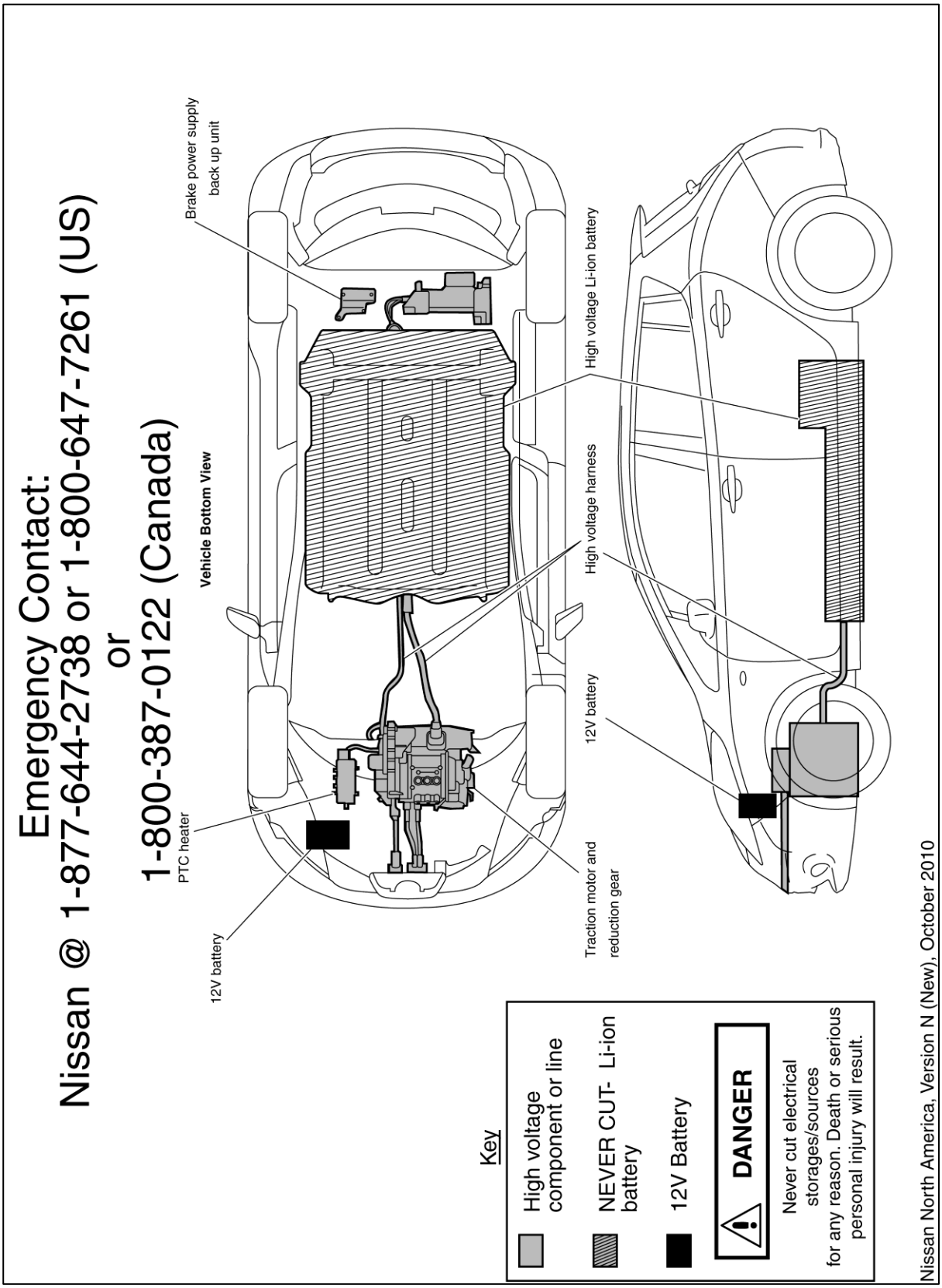
The SRS air bag system must not be cut as there is a risk of short circuit and unintentional deployment of the SRS. However, the vehicle can be cut (except inflators) under the following conditions:

- The front, side and curtain air bags have deployed.
- Three (3) minutes have passed after the 12V battery negative (-) cable has been disconnected.



1. Crash zone sensor
2. Supplemental front-impact air bag modules
3. Front seat-mounted side-impact supplemental air bag modules
4. Occupant classification sensors (weight sensors)
5. Occupant classification system control unit
6. Roof-mounted curtain side-impact supplemental air bag inflators
7. Roof-mounted curtain side-impact supplemental air bag modules
8. Front door satellite sensors
9. Lap outer pretensioner (driver side only)
10. Seat belt with pretensioner
11. Rear satellite sensors (located in lower B-pillar)
12. Air bag control unit (ACU)

3-3.2 Vehicle Cut Sheet



3-3.3 Water Submersion

⚠WARNING

- **The power switch of the submerged vehicle must be turned OFF first, if possible. Then the vehicle must be completely out of the water to avoid electrical shock.**
- **Wear appropriate PPE and remove/drain water before removing the service plug when working on a vehicle after a fire or submersion to avoid electrical shock.**
- **If the vehicle is in the water, to avoid electrical shock do not touch the high voltage components, harnesses or service plug.**

3-3.4 Vehicle Fire

⚠WARNING

- **In the case of extinguishing a fire with water, large amounts of water from a fire hydrant (if possible) must be used. DO NOT extinguish fire with a small amount of water. Small amounts of water will make toxic gas produced by a chemical reaction between the Li-ion battery electrolyte and water.**

⚠CAUTION

In the event of a small fire, a Type ABC fire extinguisher may be used for an electrical fire caused by wiring harnesses, electrical components, etc. or oil fire.

In case of vehicle fire, contact fire department immediately and extinguish the fire if possible. If you must walk away from the vehicle, notify an appropriate responder or a rescue person of the fact that the vehicle is an electric car and contains a high voltage system and warn all others.

3-4 Li-ion Battery Damage and Fluid Leaks

Li-ion Battery Electrolyte Solution Characteristics:

- Clear in color
- Sweet odor
- Similar viscosity to water
- Skin irritant
- Eye irritant – If contact with eyes, rinse with plenty of water and see a doctor immediately.
- Highly flammable
- Electrolyte liquid or fumes that have come into contact with water vapors in the air will create an oxidized substance. This substance may irritate skin and eyes. In these cases, rinse with plenty of water and see a doctor immediately.
- Since the Li-ion battery is made up of many small sealed battery modules, electrolyte solution should not leak in large quantity.

NOTE:

Other fluids in the vehicle (such as washer fluid, brake fluid, coolant, etc.) are the same as those in a conventional internal combustion vehicle.

4. Jump Starting

To start the EV system with a booster battery, the instructions and precautions below must be followed.

Discharged 12V battery may cause the following issues:

- The instrument cluster cannot be displayed while the power switch is turned ON. The start-up sound is not audible. (The electric car system cannot start.)
- The Li-ion battery cannot be charged.
- The vehicle cannot be shifted out of PARK normally.
- The parking brake cannot be either set or released normally.

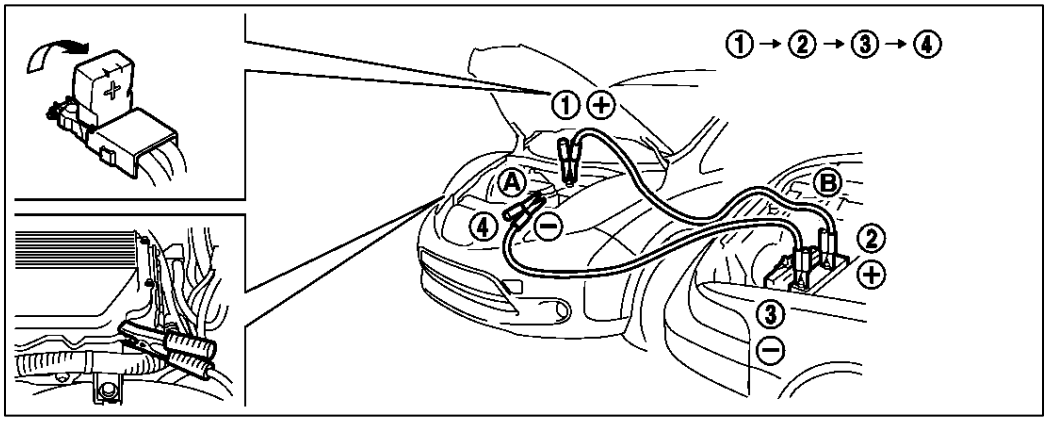
⚠WARNING

- **⚠ To avoid electrical shock, the high voltage Li-ion battery CANNOT be jump started.**
- **If done incorrectly, jump starting can lead to a 12V battery explosion, resulting in severe injury or death. It could also damage your vehicle.**
- **Explosive hydrogen gas is always present in the vicinity of the 12V battery. Keep all sparks and flames away from the 12V battery.**
- **Do not allow battery fluid to come into contact with eyes, skin, clothing or painted surfaces. Battery fluid is a corrosive sulfuric acid solution that can cause severe burns. If the fluid comes into contact with anything, immediately flush the contacted area with water and contact a doctor.**
- **The booster battery must be rated at 12 volts. Use of an improperly rated battery can damage the vehicle.**
- **Whenever working on or near a 12V battery, always wear suitable eye protectors (for example, goggles or industrial safety spectacles) and remove rings, metal bands, or any other jewelry. Do not lean over the 12V battery when jump starting.**
- **Do not attempt to jump start a frozen battery. It could explode and cause serious injury.**
- **LEAF is equipped with an automatic cooling fan. It could come on at any time. Keep hands and other objects away from it.**
- **Always follow the jump starting instructions below. Failure to do so could result in damage to the DC/DC converter and cause personal injury.**

⚠CAUTION

- **Do not use LEAF to jump start another vehicle.**
- **Do not attempt to perform a jump start on the 12V battery at the same time that the Li-ion battery is being charged. Doing so may damage the vehicle or charging equipment and could cause an injury.**

4.1 Jump Starting Procedures



1. If the booster battery is in another vehicle B, position the two vehicles (A and B) to bring their 12V batteries into close proximity to each other.

   DO NOT allow the two vehicles to touch.

2. If the parking brake is not applied and the selector lever is not in the P (Park) position, immobilize the vehicle with wheel chocks.
3. Switch off all unnecessary electrical systems (headlights, heater, air conditioner, etc.).
4. Place the power switch in the OFF position (if possible).
5. Remove the vent caps on the 12V battery (if so equipped). Cover the battery with a firmly wrung out moist cloth to reduce the hazard of an explosion.
6. Connect jumper cables in the sequence as illustrated (①→②→③→④).

If the 12V battery is discharged, the power switch cannot be moved from the OFF position. Connect the jumper cables to the booster vehicle (B) before pushing the power switch.

⚠CAUTION

- **Always connect positive (+) to positive (+) and negative (-) to body ground (for example, as illustrated), not to the 12V battery.**
- **Make sure the jumper cables do not touch moving parts in the motor compartment and that the cable clamps do not contact any other metal.**

7. Start the engine of the booster vehicle (B) and let it run for a few minutes.
8. Maintain the booster vehicle (B) engine running.

   Immediately place the vehicle in READY mode.
   Keep the EV system on for more than twenty (20) minutes to charge the Li-ion battery.
9. After starting the EV system, carefully disconnect the negative cable and then the positive cable (④→③→②→①).
10. Replace the vent caps (if so equipped). Be sure to properly dispose of the cloth used to cover the vent holes because it may be contaminated with corrosive acid.

11. If necessary, connect the vehicle to a charging station or EVSE (Electric Vehicle Supply Equipment) to charge the Li-ion battery. The vehicle cannot be driven unless the Li-ion battery is charged.

NOTE:

If it is not possible to turn the LEAF system ON by following this procedure, contact a NISSAN certified LEAF dealer immediately.

4-2 Electric Parking Brake Mechanical Release Procedure

If the parking brake cannot be released by operating the parking brake switch, the parking brake can be mechanically released.

⚠WARNING

When releasing the electric parking brake mechanically, always confirm that the vehicle is in the P (Park) position. If the vehicle is in any position other than the P (Park) position, the vehicle may unexpectedly move and may cause serious personal injury or death. If the vehicle cannot be shifted into the P (Park) position, contact a NISSAN certified LEAF dealer.

⚠CAUTION

- **Always perform the procedure after the electric parking brake switch operation indicator turns off. If not, the system may operate unexpectedly and the tool used for mechanical release may move suddenly. This may cause personal injury.**
- **To release the parking brake mechanically, turn the power switch to the OFF position and then make sure that the parking brake switch operation indicator turns off.**
- **If the vehicle is driven with the electric parking brake applied, the electric parking brake components may overheat and cause a deterioration in electric parking brake effectiveness and premature electric parking brake wear.**
- **The electric parking brake mechanical release tool should be used only to release the electric parking brake in an emergency.**

NOTE:

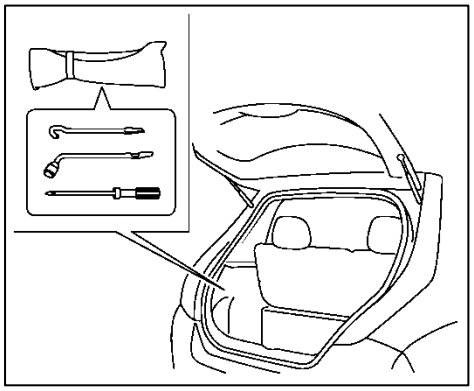
The electric parking brake mechanical release tool can only be used to release the electric parking brake. It cannot be used to apply the electric parking brake.

The electric parking brake operation switch indicator may turn OFF 1 minute after the power switch is placed in the OFF position. If the parking brake switch operation indicator does not turn OFF, contact a NISSAN certified LEAF dealer.

To release the parking brake mechanically, perform the following procedures.

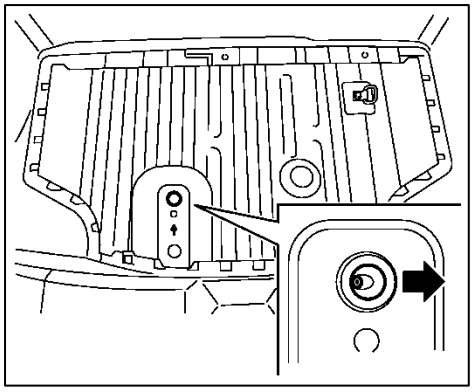
1. Confirm that the vehicle is in the P (Park) position.
   (Confirm that the vehicle is in the P (Park) position by checking the shift indicator located near the selector lever or the dot matrix liquid crystal display. If the vehicle cannot be placed in the Park position, contact a NISSAN certified LEAF dealer.)
2. Check that the parking brake switch operation indicator does not illuminate.
3. Place power switch in the OFF position.

4. Open the rear hatch.
5. Remove the electric parking brake mechanical release tool from the tool set that is located in the cargo area.

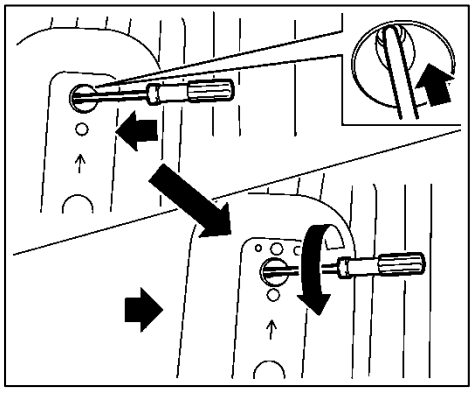


6. Remove the luggage floor board from the cargo area.

7. Remove the cap by turning it counterclockwise.



8. Insert the electric parking brake mechanical release tool, then push in and turn it counterclockwise until it stops.



9. Store the tool for mechanical release in the reverse order of removal.

4-3 P (Park) Position Release Procedure

If you need to release the vehicle from the P (Park) position, proceed as follows. When power switch is turned OFF or 12V battery is low, LEAF automatically shifts to P position.

NOTE:

This procedure requires two (2) people.

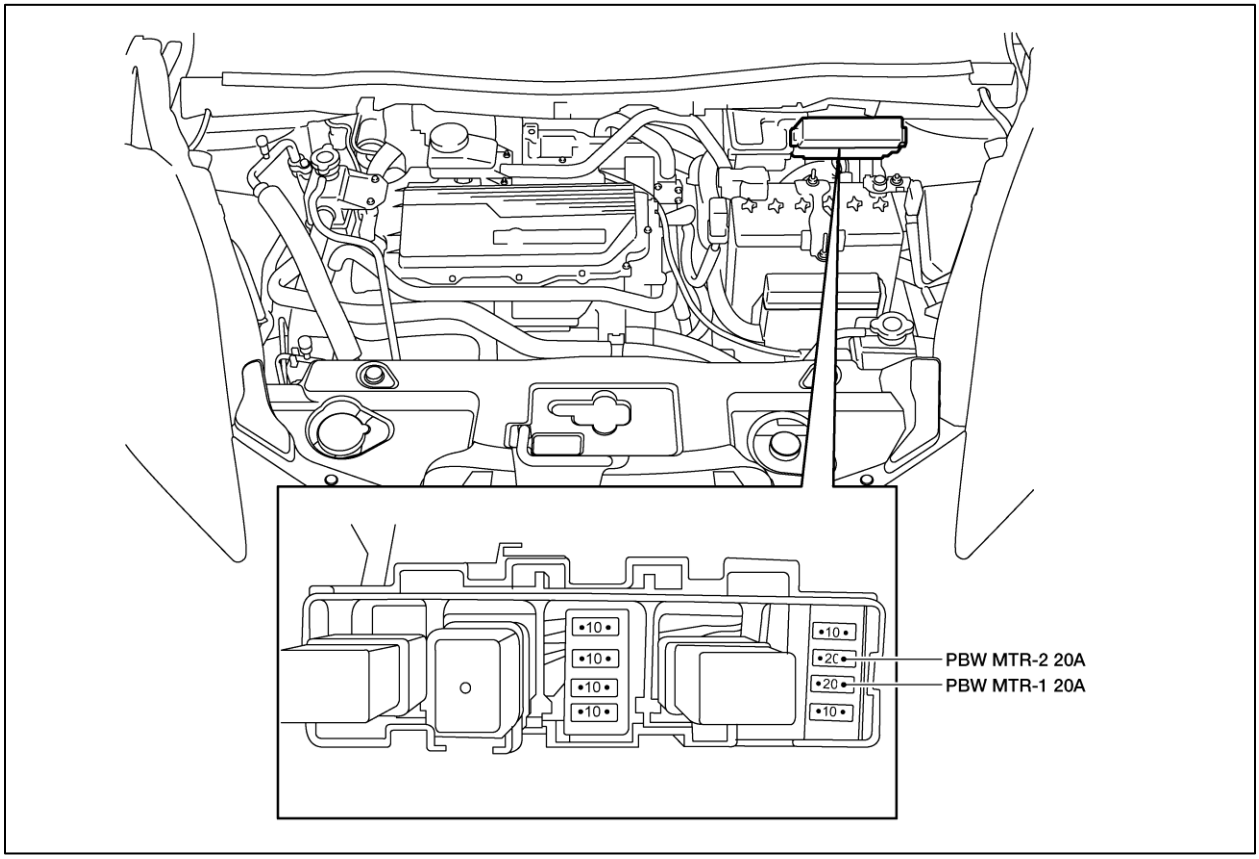
1. To start the EV system with a booster battery, refer to 4. Jump Starting.
2. Turn power switch ON by pushing the power switch 2 times without pressing brake pedal.
3. Confirm parking brake is ON (indicator in electric parking brake switch will be ON).
4. Place the selector lever in the N (Neutral) position.
5. Close all doors and press the brake pedal.
6. Remove the following 3 fuses:

- PBW MTR-1 20A (under hood fuse box behind 12V battery)

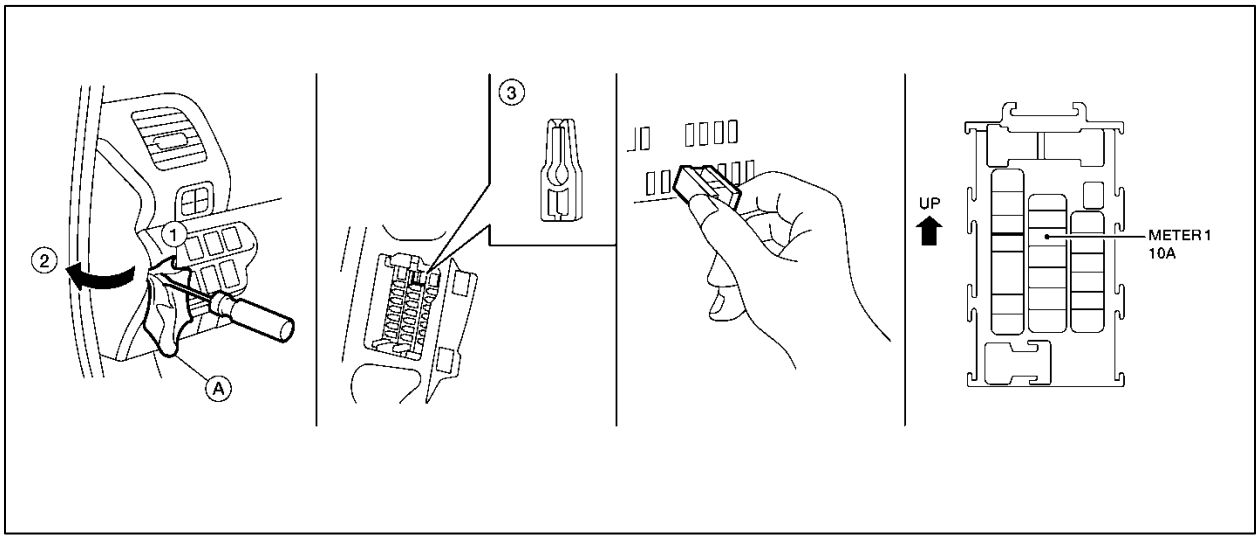
- PBW MTR-2 20A (under hood fuse box behind 12V battery)

- METER 1 10A (in the cabin fuse box)

4-3.1 Under Hood Fuse Box Location



4-3.2 Cabin Fuse Box Location



NOTE:

Insert a screwdriver wrapped with a protective cloth (A) into the slit (1). Pull to remove the fuse box cover (2). Remove the fuse with the fuse puller (3).

7. Release the electrical parking brake.
8. Turn the power switch OFF.
9. Release brake pedal.

Be sure to firmly position wheel chocks when P (Park) position is manually released.

4-3.3 Reset Procedure

1. Install the 3 fuses removed previously.
2. Turn the power switch ON and wait 5 seconds without pressing the brake pedal. Ensure selector lever is in the N (neutral) position.
3. If 12V battery is low voltage, please charge with battery charger.
4. Turn the power switch OFF and wait 5 seconds.

4-4 Storing the Vehicle

If LEAF needs to be stored or left unattended, put a sign on the vehicle indicating it is an electric vehicle with high voltage dangers. For example:

5. Dismantling Information

Removal or repair of the high voltage battery requires special tools and specific training. NISSAN strongly recommends that only certified dealer technicians perform these operations.

5.1 Precautions for Handling High Voltage Lithium ion (Li-ion) Battery

⚠ WARNING

- ⚠ Because LEAF contains a high voltage (Li-ion) battery, there is the risk of electric shock, electric leakage, or similar accidents if the high voltage components or vehicle is handled incorrectly. Be sure to follow the correct work procedures when performing inspection and dismantling.
- ⚠ The colors of the high voltage harnesses and connectors are all orange. Orange "High Voltage" labels are applied to the Li-ion battery and other high voltage devices. Do not touch the Li-ion battery or other high voltage devices without wearing appropriate PPE.
- ⚠ Clearly identify the persons responsible for high voltage work and ensure that other persons do not touch the vehicle. When not working, cover high voltage parts with an insulating cover sheet and sign or similar item to prevent other persons from contacting them.
- ⚠ The high voltage battery retains high voltage at all times.
- ⚠ Be sure to wear appropriate PPE before beginning work on the high voltage system.
- ⚠ If it is necessary to touch any of the high voltage harnesses or components please wear appropriate PPE and properly shut-down the high voltage system by removing the service plug.
- ⚠ Be sure to remove the service plug in order to shut-down the high voltage system before performing inspection or dismantling of high voltage system harnesses and parts.
- ⚠ Be sure to put the removed service plug in your pocket and carry it with you so another person does not accidentally install it while work is in progress.
- ⚠ Immediately insulate disconnected high voltage connectors and terminals with insulated tape.
- ⚠ The vehicle contains parts that contain powerful magnets. If a person who is wearing a pacemaker or other medical device is close to these parts, the medical device may be affected by the magnets. Such persons must not perform work on the vehicle.
- ⚠ Because this vehicle uses components that contain high voltage and powerful magnetism, do not carry any metal products which may cause short circuits, or any magnetic media (cash cards, credit cards, etc.) which may be damaged when working on the vehicle.
- ⚠ Keep removed Li-ion battery packs away from rain to avoid electric shock.
- ⚠ If the vehicle is heavily damaged, for example the Li-ion battery is deformed, broken, or cracked, appropriate PPE must be used at all times to avoid electrical shock.
- Do not heat removed battery packs higher than 158^0 F (70^0 C).

⚠CAUTION

There is the possibility of a malfunction occurring if the vehicle is changed to READY  status while the service plug is removed.

5.2 PPE (Personal Protective Equipment) and Insulated Tools

5.2.1 PPE (Personal Protective Equipment) Protective Wear Control

Perform an inspection before beginning work. Do not use any damaged PPE items.

5.2.2 Daily Inspection

This inspection is performed before and after use. The worker who will be using the items should perform the inspection and check for deterioration and damage.

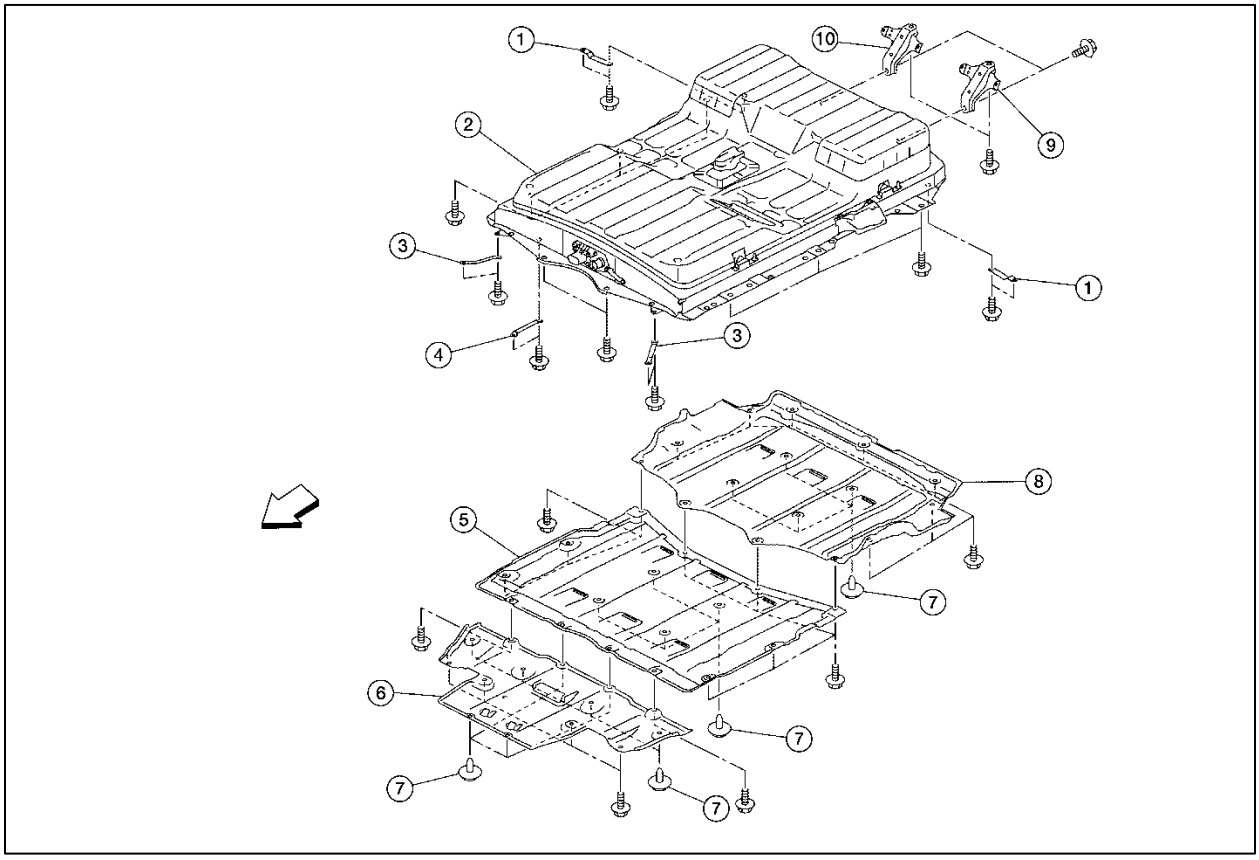
- Insulated rubber gloves should be inspected for scratches, holes and tears. (Visual check and air leakage test)
- Insulated safety boots should be inspected for holes, damage, nails, metal pieces, wear or other problems on the soles. (Visual check)
- Insulated rubber sheet should be inspected for tears. (Visual check)

5.2.3 Insulated Tools

When performing work at locations where high voltage is applied (such as terminals), use insulated tools meeting 1,000V/300A specifications.

5.3 Lithium Ion (Li-ion) Battery Pack Removal

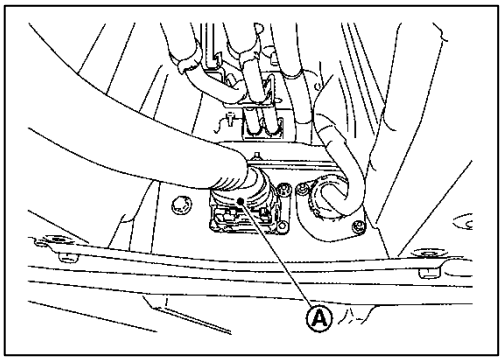
5.3.1 Exploded View



1. Bonding plate (Stamp No. 6)
2. Li-ion battery pack
3. Bonding plate (Stamp No. 4)
4. Bonding plate (Stamp No. 2)
5. Battery under cover (center)
6. Battery under cover (front)
7. Clip
8. Battery under cover (rear)
9. Battery mounting bracket LH
10. Battery mounting bracket RH

5.3.2 Removal Procedure

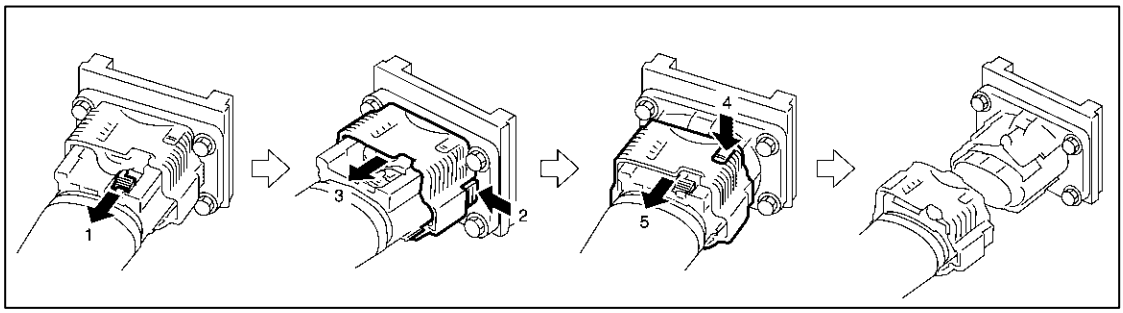
1. Raise the vehicle and remove the battery under covers (front, center and rear).
2. Disconnect the high voltage connector (A) from the Li-ion battery.



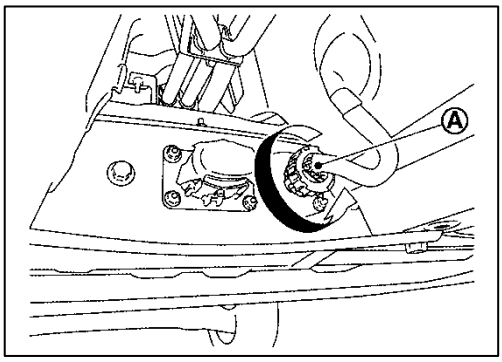
⚠ DANGER

Touching high voltage components without wearing appropriate PPE will cause electrocution.

a. Follow procedure below to disconnect the high voltage connector.



3. Disconnect the Li-ion battery vehicle communications connector (A) while turning it counterclockwise.



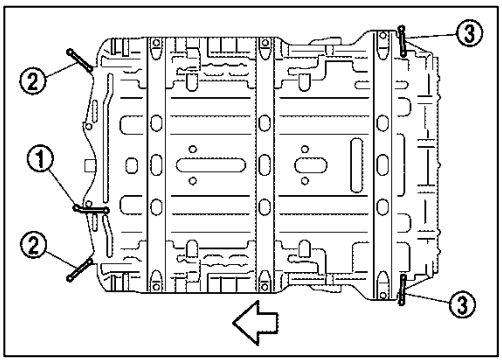
⚠ DANGER

Touching high voltage components without wearing appropriate PPE will cause electrocution.

4. Remove the bonding plates (3 locations).

NOTE:

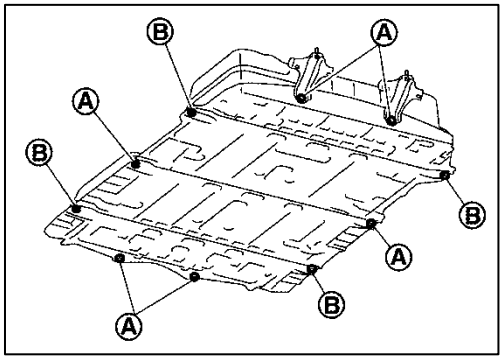
The bonding plate (1, 2 and 3) shape differs depending on the location of installation.



⚠ DANGER

Touching high voltage components without wearing appropriate PPE will cause electrocution.

5. Remove **ONLY** the Li-ion battery mounting bolts (A) (6 bolts).



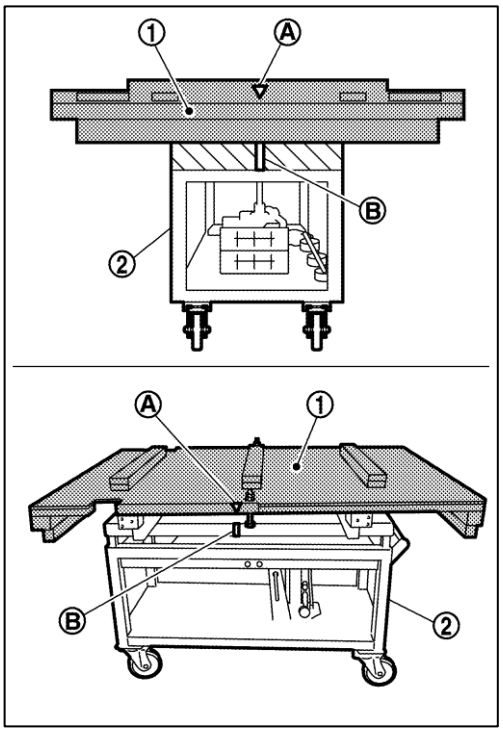
⚠ WARNING

At this stage of disassembly, **NEVER** remove the 4 bolts (B) shown in the illustration. These remaining 4 bolts will retain the Li-ion battery to the vehicle body while the lifter table can be set up in the next step.

⚠ DANGER

Touching high voltage components without wearing appropriate PPE will cause electrocution.

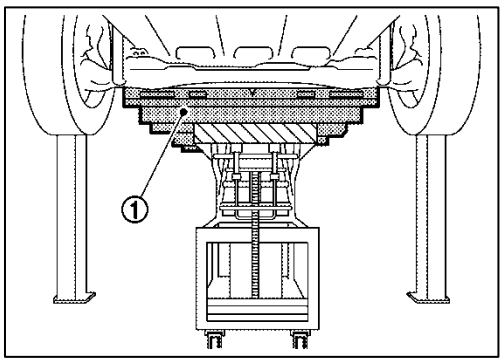
6. Set the pallet (1) onto the lifter table (2).
   - Align the pallet center mark (A) and the lifter center mark (B) (white line).



⚠ DANGER

Touching high voltage components without wearing appropriate PPE will cause electrocution.

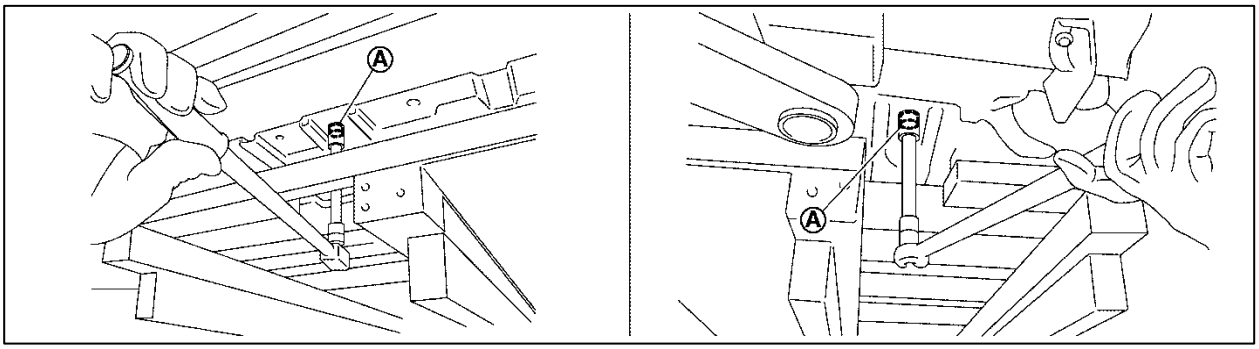
7. Set the pallet (1) under the Li-ion battery.



⚠ DANGER

Touching high voltage components without wearing appropriate PPE will cause electrocution.

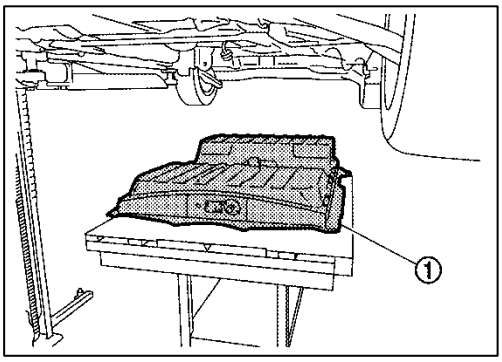
8. Remove the remaining 4 Li-ion battery mounting bolts (A).



⚠ DANGER

Touching high voltage components without wearing appropriate PPE will cause electrocution.

9. Carefully lower the pallet and remove the Li-ion battery (1) from the vehicle.



⚠ DANGER

Touching high voltage components without wearing appropriate PPE will cause electrocution.

10. Dismantling the remainder of the LEAF may be performed like conventional NISSAN vehicles once the high voltage system is properly shut down and discharged.

6. Recovery/Recycling of the Li-ion High Voltage Battery

The Li-ion high voltage battery is fully recyclable. For information regarding safe recovery and recycling of the high voltage battery, please contact the nearest NISSAN dealer. For assistance in finding your nearest dealer please call NISSAN Customer Assistance at:

United States: 1-877-664-2738 or 1-800-647-7261

Canada: 1-800-387-0122

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