

SECTION CL

MODIFICATION NOTICE:

- The TB48DE engine model has been added.

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SERVICE DATA AND SPECIFICATIONS (SDS)

General Specifications

CLUTCH DISC

Applied model	TB48DE
	300
	Wagon
Facing size (Outer dia. x inner dia. x thickness) mm (in)	300 x 190 x 3.5 (11.81 x 7.48 x 0.14)
Thickness of disc assembly with load mm (in)/N (kg, lb)	7.7 - 8.3 (0.30 - 0.33) /8,336 (850, 1,874)

CLUTCH COVER

Applied model	TB48DE
	300
	Wagon
Full load N (kg, lb)	7,649 - 9,022 (780 - 920, 1,720 - 2,029)

Inspection and Adjustment

CLUTCH PEDAL

Unit: mm (in)

Applied model	TB48DE
	Wagon
Pedal height "H"	200 - 210 (7.87 - 8.27)
Pedal free play "A" (at pedal pad)	1.0 - 3.0 (0.039 - 0.118)

*: Measured from surface of melt sheet to pedal pad

CLUTCH COVER

Unit: mm (in)

Applied model	TB48DE
	300
	Wagon
Diaphragm spring height "A"	44 - 46 (1.732 - 1.811)
Uneven limit of diaphragm spring toe height	1.0 (0.039)

CLUTCH DISC

Unit: mm (in)

Applied model	TB48DE
	300
	Wagon
Wear limit of facing surface to rivet head	0.3 (0.012)
Runout limit of facing	1.3 (0.051)
Distance of runout check point (from the hub center)	145 (5.71)
Maximum backlash of spline (at outer edge of disc)	1.2 (0.047)