

# SECTION **GW**

## GLASSES, WINDOW SYSTEM & MIRRORS

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# PRECAUTIONS

## PRECAUTIONS

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### Precautions for Supplemental Restraint System (SRS) "AIR BAG" and "SEAT BELT PRE-TENSIONER"

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The Supplemental Restraint System such as "AIR BAG" and "SEAT BELT PRE-TENSIONER", used along with a front seat belt, helps to reduce the risk or severity of injury to the driver and front passenger for certain types of collision. Information necessary to service the system safely is included in the SRS and SB section of this Service Manual.

#### **WARNING:**

- To avoid rendering the SRS inoperative, which could increase the risk of personal injury or death in the event of a collision which would result in air bag inflation, all maintenance must be performed by an authorized NISSAN/INFINITI dealer.
- Improper maintenance, including incorrect removal and installation of the SRS, can lead to personal injury caused by unintentional activation of the system. For removal of Spiral Cable and Air Bag Module, see the SRS section.
- Do not use electrical test equipment on any circuit related to the SRS unless instructed to in this Service Manual. SRS wiring harnesses can be identified by yellow and/or orange harnesses or harness connectors.

### Precautions

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- When removing or disassembling any part, be careful not to damage or deform it. Protect parts, which may get in the way with cloth.
- When removing parts with a screwdriver or other tool, protect parts by wrapping them with vinyl or tape.
- Keep removed parts protected with cloth.
- If a clip is deformed or damaged, replace it.
- If an unreusable part is removed, replace it with a new one.
- Tighten bolts and nuts firmly to the specified torque.
- After re-assembly has been completed, make sure each part functions correctly.
- Remove stains in the following way.

#### Water-soluble stains:

Dip a soft cloth in warm water, and then squeeze it tightly. After wiping the stain, wipe with a soft dry cloth.

#### Oil stain:

Dissolve a synthetic detergent in warm water (density of 2 to 3% or less), dip the cloth, then clean off the stain with the cloth. Next, dip the cloth in fresh water and squeeze it tightly. Then clean off the detergent completely. Then wipe the area with a soft dry cloth.

- Do not use any organic solvent, such as thinner or benzine.

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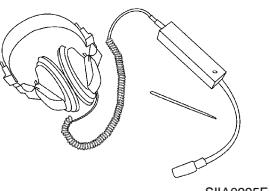
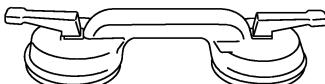
# PREPARATION

## PREPARATION

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### Commercial Service Tools

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| Tool name      | Description  |
|----------------|--|
| Engine ear     | <br>SIIA0995E |
| Suction lifter | <br>PIIB1805J |

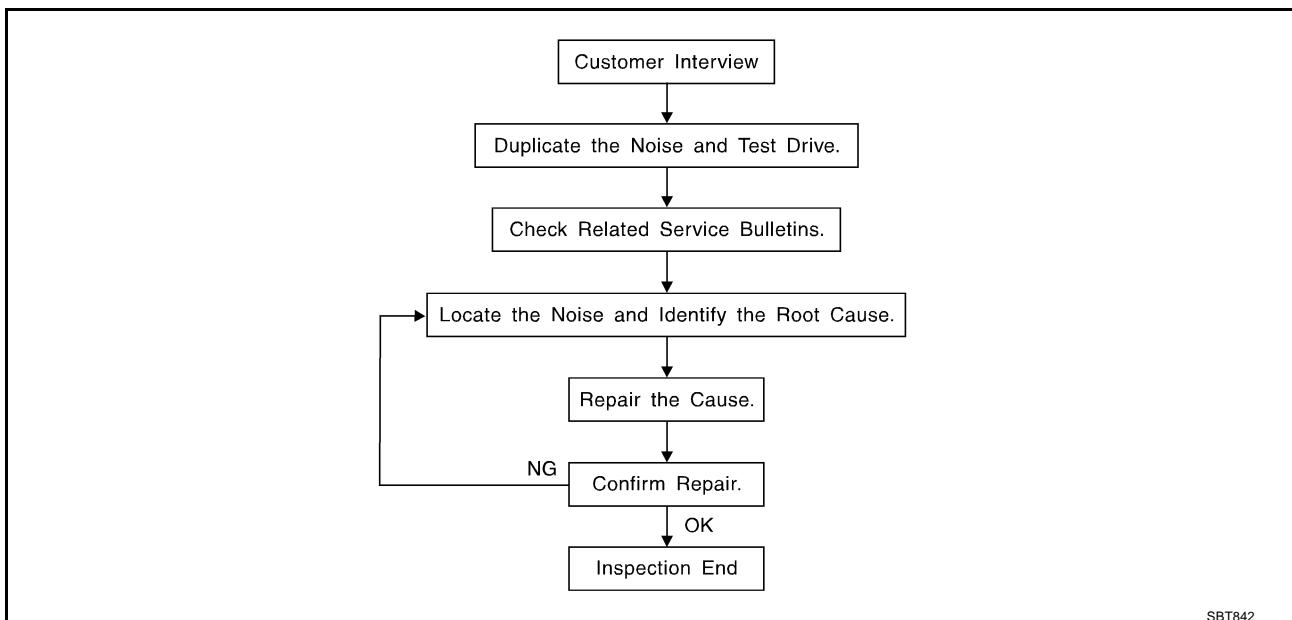
# SQUEAK AND RATTLE TROUBLE DIAGNOSES

## SQUEAK AND RATTLE TROUBLE DIAGNOSES

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### Work Flow

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### CUSTOMER INTERVIEW

Interview the customer if possible, to determine the conditions that exist when the noise occurs. Use the Diagnostic Worksheet during the interview to document the facts and conditions when the noise occurs and any customer's comments; refer to [GW-9, "Diagnostic Worksheet"](#). This information is necessary to duplicate the conditions that exist when the noise occurs.

- The customer may not be able to provide a detailed description or the location of the noise. Attempt to obtain all the facts and conditions that exist when the noise occurs (or does not occur).
- If there is more than one noise in the vehicle, be sure to diagnose and repair the noise that the customer is concerned about. This can be accomplished by test driving the vehicle with the customer.
- After identifying the type of noise, isolate the noise in terms of its characteristics. The noise characteristics are provided so the customer, service adviser and technician are all speaking the same language when defining the noise.
- **Squeak**—(Like tennis shoes on a clean floor)  
Squeak characteristics include the light contact/fast movement/brought on by road conditions/hard surfaces=higher pitch noise/softer surfaces=lower pitch noises/edge to surface=chirping
- **Creak**—(Like walking on an old wooden floor)  
Creak characteristics include firm contact/slow movement/twisting with a rotational movement/pitch dependent on materials/often brought on by activity.
- **Rattle**—(Like shaking a baby rattle)  
Rattle characteristics include the fast repeated contact/vibration or similar movement/loose parts/missing clip or fastener/incorrect clearance.
- **Knock**—(Like a knock on a door)  
Knock characteristics include hollow sounding/sometimes repeating/often brought on by driver action.
- **Tick**—(Like a clock second hand)  
Tick characteristics include gentle contacting of light materials/loose components/can be caused by driver action or road conditions.
- **Thump**—(Heavy, muffled knock noise)  
Thump characteristics include softer knock/dead sound often brought on by activity.
- **Buzz**—(Like a bumble bee)  
Buzz characteristics include high frequency rattle/firm contact.
- Often the degree of acceptable noise level will vary depending upon the person. A noise that you may judge as acceptable may be very irritating to the customer.
- Weather conditions, especially humidity and temperature, may have a great effect on noise level.

# SQUEAK AND RATTLE TROUBLE DIAGNOSES

## DUPLICATE THE NOISE AND TEST DRIVE

If possible, drive the vehicle with the customer until the noise is duplicated. Note any additional information on the Diagnostic Worksheet regarding the conditions or location of the noise. This information can be used to duplicate the same conditions when you confirm the repair.

If the noise can be duplicated easily during the test drive, to help identify the source of the noise, try to duplicate the noise with the vehicle stopped by doing one or all of the following:

- 1) Close a door.
- 2) Tap or push/pull around the area where the noise appears to be coming from.
- 3) Rev the engine.
- 4) Use a floor jack to recreate vehicle "twist".
- 5) At idle, apply engine load (electrical load, half-clutch on M/T model, drive position on A/T model).
- 6) Raise the vehicle on a hoist and hit a tire with a rubber hammer.

- Drive the vehicle and attempt to duplicate the conditions the customer states exist when the noise occurs.
- If it is difficult to duplicate the noise, drive the vehicle slowly on an undulating or rough road to stress the vehicle body.

## CHECK RELATED SERVICE BULLETINS

After verifying the customer concern or symptom, check ASIST for Technical Service Bulletins (TSBs) related to that concern or symptom.

If a TSB relates to the symptom, follow the procedure to repair the noise.

## LOCATE THE NOISE AND IDENTIFY THE ROOT CAUSE

1. Narrow down the noise to a general area. To help pinpoint the source of the noise, use a listening tool (Engine Ear or mechanics stethoscope).
2. Narrow down the noise to a more specific area and identify the cause of the noise by:
  - removing the components in the area that you suspect the noise is coming from.  
Do not use too much force when removing clips and fasteners, otherwise clips and fastener can be broken or lost during the repair, resulting in the creation of new noise.
  - tapping or pushing/pulling the component that you suspect is causing the noise.  
Do not tap or push/pull the component with excessive force, otherwise the noise will be eliminated only temporarily.
  - feeling for a vibration with your hand by touching the component(s) that you suspect is (are) causing the noise.
  - placing a piece of paper between components that you suspect are causing the noise.
  - looking for loose components and contact marks.

Refer to [GW-7, "Generic Squeak and Rattle Troubleshooting"](#) .

## REPAIR THE CAUSE

- If the cause is a loose component, tighten the component securely.
- If the cause is insufficient clearance between components:
  - separate components by repositioning or loosening and retightening the component, if possible.
  - insulate components with a suitable insulator such as urethane pads, foam blocks, felt cloth tape or urethane tape are available through your authorized Nissan Parts Department.

### CAUTION:

**Do not use excessive force as many components are constructed of plastic and may be damaged.**

### NOTE:

Always check with the Parts Department for the latest parts information.

Each item can be ordered separately as needed.

URETHANE PADS [1.5 mm (0.059 in) thick]

Insulates connectors, harness, etc.

76268-9E005: 100 × 135 mm (3.94 × 5.31 in)/76884-71L01: 60×85 mm (2.36 × 3.35 in)/76884-71L02: 15 × 25 mm (0.59 × 0.98 in)

INSULATOR (Foam blocks)

Insulates components from contact. Can be used to fill space behind a panel.

73982-9E000: 45 mm (1.77 in) thick, 50 × 50 mm (1.97 × 1.97 in)/73982-50Y00: 10 mm (0.39 in) thick, 50 × 50 mm (1.97 × 1.97 in)

INSULATOR (Light foam block)

80845-71L00: 30 mm (1.18 in) thick, 30 × 50 mm (1.18 × 1.97 in)

# SQUEAK AND RATTLE TROUBLE DIAGNOSES

## FELT CLOTHTAPE

Used to insulate where movement does not occur. Ideal for instrument panel applications.

68370-4B000: 15 x 25 mm (0.59 x 0.98 in) pad/68239-13E00: 5 mm (0.20 in) wide tape roll

The following materials, not available through NISSAN Parts Department, can also be used to repair squeaks and rattles.

## UHMW(TEFLON) TAPE

Insulates where slight movement is present. Ideal for instrument panel applications.

## SILICONE GREASE

Used in of UHMW tape that will be visible or not fit.

Note: Will only last a few months.

## SILICONE SPRAY

Use when grease cannot be applied.

## DUCT TAPE

Use to eliminate movement.

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## CONFIRM THE REPAIR

Confirm that the cause of a noise is repaired by test driving the vehicle. Operate the vehicle under the same conditions as when the noise originally occurred. Refer to the notes on the Diagnostic Worksheet.

## Generic Squeak and Rattle Troubleshooting

Refer to Table of Contents for specific component removal and installation information.

## INSTRUMENT PANEL

Most incidents are caused by contact and movement between:

1. Cluster lid A and instrument panel
2. Acrylic lens and combination meter housing
3. Instrument panel to front pillar garnish
4. Instrument panel to windshield
5. Instrument panel mounting pins
6. Wiring harnesses behind the combination meter
7. A/C defroster duct and duct joint

These incidents can usually be located by tapping or moving the components to duplicate the noise or by pressing on the components while driving to stop the noise. Most of these incidents can be repaired by applying felt cloth tape or silicon spray (in hard to reach areas). Urethane pads can be used to insulate wiring harness.

### CAUTION:

**Do not use silicone spray to isolate a squeak or rattle. If you saturate the area with silicone, you will not be able to recheck the repair.**

## CENTER CONSOLE

Components to pay attention to include:

1. Shifter assembly cover to finisher
2. A/C control unit and cluster lid C
3. Wiring harnesses behind audio and A/C control unit

The instrument panel repair and isolation procedures also apply to the center console.

## DOORS

Pay attention to the:

1. Finisher and inner panel making a slapping noise
2. Inside handle escutcheon to door finisher
3. Wiring harnesses tapping
4. Door striker out of alignment causing a popping noise on starts and stops

Tapping or moving the components or pressing on them while driving to duplicate the conditions can isolate many of these incidents. You can usually insulate the areas with felt cloth tape or insulator foam blocks to repair the noise.

# SQUEAK AND RATTLE TROUBLE DIAGNOSES

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## TRUNK

Trunk noises are often caused by a loose jack or loose items put into the trunk by the owner.

In addition look for:

1. Trunk lid dumpers out of adjustment
2. Trunk lid striker out of adjustment
3. Trunk lid torsion bars knocking together
4. A loose license plate or bracket

Most of these incidents can be repaired by adjusting, securing or insulating the item(s) or component(s) causing the noise.

## SUNROOF/HEADLINING

Noises in the sunroof/headlining area can often be traced to one of the following:

1. Sunroof lid, rail, linkage or seals making a rattle or light knocking noise
2. Sunvisor shaft shaking in the holder
3. Front or rear windshield touching headlining and squeaking

Again, pressing on the components to stop the noise while duplicating the conditions can isolate most of these incidents. Repairs usually consist of insulating with felt cloth tape.

## SEATS

When isolating seat noise it's important to note the position the seat is in and the load placed on the seat when the noise is present. These conditions should be duplicated when verifying and isolating the cause of the noise.

Cause of seat noise include:

1. Headrest rods and holder
2. A squeak between the seat pad cushion and frame
3. Rear seatback lock and bracket

These noises can be isolated by moving or pressing on the suspected components while duplicating the conditions under which the noise occurs. Most of these incidents can be repaired by repositioning the component or applying urethane tape to the contact area.

## UNDERHOOD

Some interior noise may be caused by components under the hood or on the engine wall. The noise is then transmitted into the passenger compartment.

Causes of transmitted underhood noise include:

1. Any component mounted to the engine wall
2. Components that pass through the engine wall
3. Engine wall mounts and connectors
4. Loose radiator mounting pins
5. Hood bumpers out of adjustment
6. Hood striker out of adjustment

These noise can be difficult to isolate since they cannot be reached from the interior of the vehicle. The best method is to secure, move or insulate one component at a time and test drive the vehicle. Also, engine RPM or load can be changed to isolate the noise. Repairs can usually be made by moving, adjusting securing, or insulating the component causing the noise.

# SQUEAK AND RATTLE TROUBLE DIAGNOSES

## Diagnostic Worksheet

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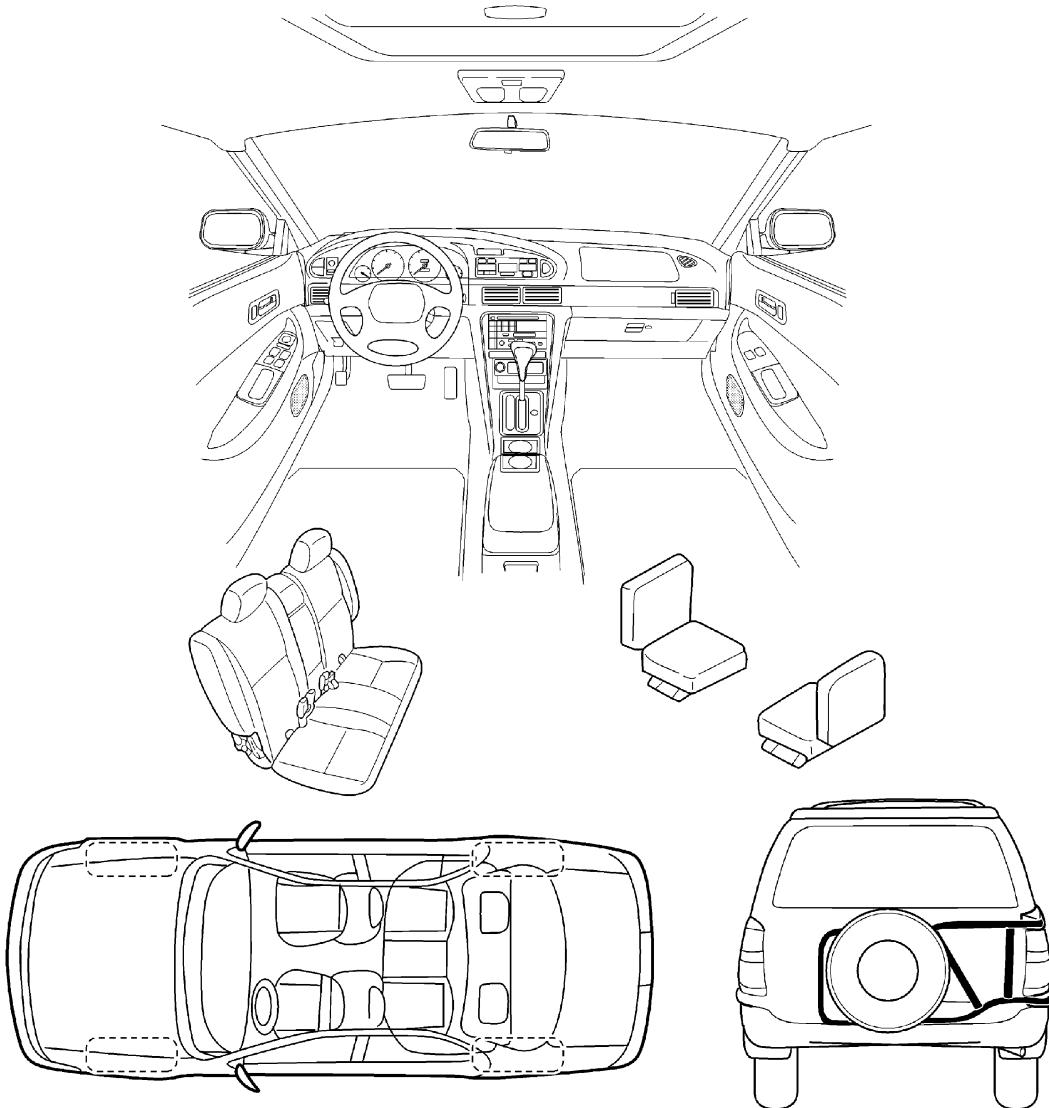
### SQUEAK & RATTLE DIAGNOSTIC WORKSHEET

Dear Nissan Customer:

We are concerned about your satisfaction with your Nissan vehicle. Repairing a squeak or rattle sometimes can be very difficult. To help us fix your Nissan right the first time, please take a moment to note the area of the vehicle where the squeak or rattle occurs and under what conditions. You may be asked to take a test drive with a service advisor or technician to ensure we confirm the noise you are hearing.

#### I. WHERE DOES THE NOISE COME FROM? (circle the area of the vehicle)

The illustrations are for reference only, and may not reflect the actual configuration of your vehicle.



Continue to the back of the worksheet and briefly describe the location of the noise or rattle. In addition, please indicate the conditions which are present when the noise occurs.

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# SQUEAK AND RATTLE TROUBLE DIAGNOSES

## SQUEAK & RATTLE DIAGNOSTIC WORKSHEET- page 2

Briefly describe the location where the noise occurs:

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### II. WHEN DOES IT OCCUR? (check the boxes that apply)

|  |   |
|--|---|
| <input type="checkbox"/> anytime                             | <input type="checkbox"/> after sitting out in the sun |
| <input type="checkbox"/> 1 <sup>st</sup> time in the morning | <input type="checkbox"/> when it is raining or wet    |
| <input type="checkbox"/> only when it is cold outside        | <input type="checkbox"/> dry or dusty conditions      |
| <input type="checkbox"/> only when it is hot outside         | <input type="checkbox"/> other: _____                 |

### III. WHEN DRIVING:

|   |  |
|---|--|
| <input type="checkbox"/> through driveways                          | <input type="checkbox"/> squeak (like tennis shoes on a clean floor) |
| <input type="checkbox"/> over rough roads                           | <input type="checkbox"/> creak (like walking on an old wooden floor) |
| <input type="checkbox"/> over speed bumps                           | <input type="checkbox"/> rattle (like shaking a baby rattle)         |
| <input type="checkbox"/> only at about _____ mph                    | <input type="checkbox"/> knock (like a knock on a door)              |
| <input type="checkbox"/> on acceleration                            | <input type="checkbox"/> tick (like a clock second hand)             |
| <input type="checkbox"/> coming to a stop                           | <input type="checkbox"/> thump (heavy, muffled knock noise)          |
| <input type="checkbox"/> on turns : left, right or either (circle)  | <input type="checkbox"/> buzz (like a bumble bee)                    |
| <input type="checkbox"/> with passengers or cargo                   |  |
| <input type="checkbox"/> other: _____                               |  |
| <input type="checkbox"/> after driving _____ miles or _____ minutes |  |

### IV. WHAT TYPE OF NOISE?

|  |  |
|--|--|
| <input type="checkbox"/> over speed bumps                          | <input type="checkbox"/> squeak (like tennis shoes on a clean floor) |
| <input type="checkbox"/> only at about _____ mph                   | <input type="checkbox"/> creak (like walking on an old wooden floor) |
| <input type="checkbox"/> on acceleration                           | <input type="checkbox"/> rattle (like shaking a baby rattle)         |
| <input type="checkbox"/> coming to a stop                          | <input type="checkbox"/> knock (like a knock on a door)              |
| <input type="checkbox"/> on turns : left, right or either (circle) | <input type="checkbox"/> tick (like a clock second hand)             |
| <input type="checkbox"/> with passengers or cargo                  | <input type="checkbox"/> thump (heavy, muffled knock noise)          |
| <input type="checkbox"/> other: _____                              | <input type="checkbox"/> buzz (like a bumble bee)                    |

### TO BE COMPLETED BY DEALERSHIP PERSONNEL

Test Drive Notes:

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Initials of person  
performing

YES NO

|  |                          |                          |       |
|--|--------------------------|--------------------------|-------|
| Vehicle test driven with customer                  | <input type="checkbox"/> | <input type="checkbox"/> | _____ |
| - Noise verified on test drive                     | <input type="checkbox"/> | <input type="checkbox"/> | _____ |
| - Noise source located and repaired                | <input type="checkbox"/> | <input type="checkbox"/> | _____ |
| - Follow up test drive performed to confirm repair | <input type="checkbox"/> | <input type="checkbox"/> | _____ |

VIN: \_\_\_\_\_ Customer Name: \_\_\_\_\_

W.O. #: \_\_\_\_\_ Date: \_\_\_\_\_

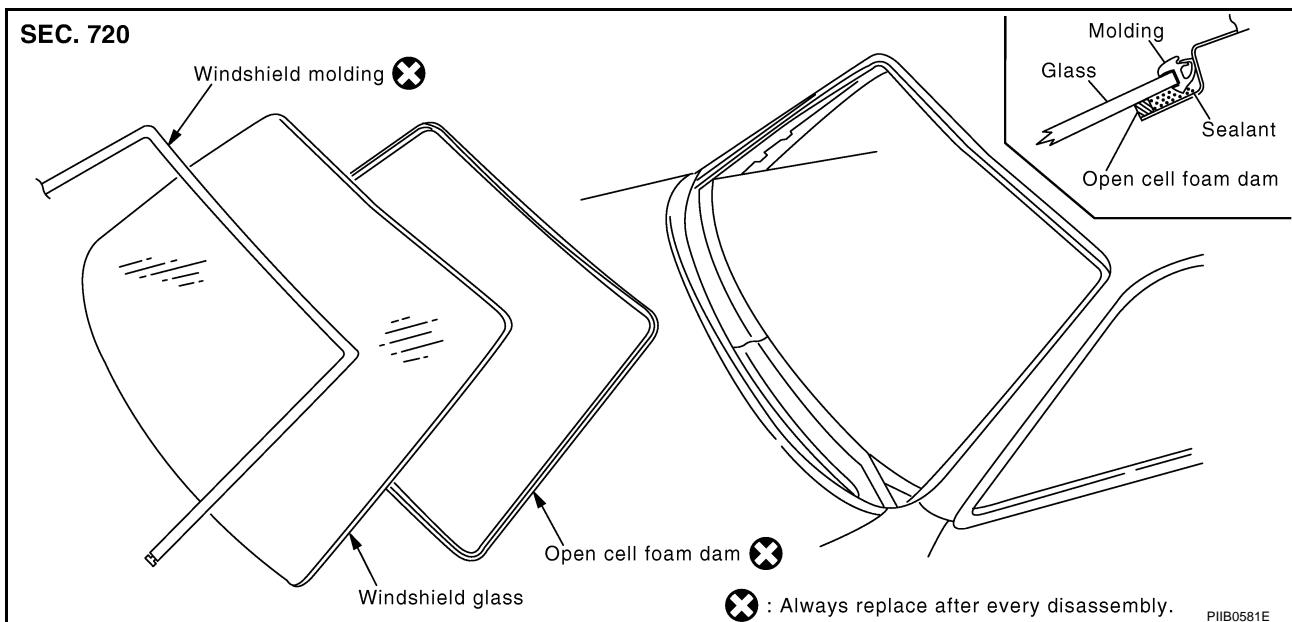
**This form must be attached to Work Order**

## WINDSHIELD GLASS AND MOLDING

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### Removal and Installation

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### REMOVAL

1. Remove the front pillar garnish and headlining. Refer to [EI-35, "BODY SIDE TRIM"](#) and [EI-39, "HEADLINING"](#).
2. Remove the body side welt on the front pillar.
3. Remove the cowl top cover. Refer to [EI-20, "COWL TOP"](#).
4. Apply a protective tape around the windshield glass to protect the painted surface from damage.

After removing moldings, remove glass using piano wire or power cutting tool and an inflatable pump bag.

- If a windshield glass is to be reused, mark the body and the glass with mating marks.

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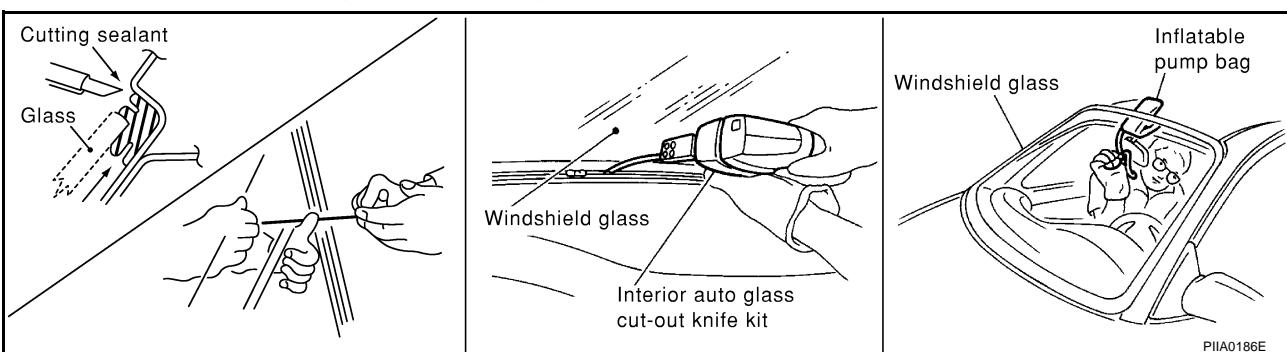
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#### WARNING:

When cutting the glass from the vehicle, always wear safety glasses and heavy gloves to help prevent glass splinters from entering your eyes or cutting your hands.

#### CAUTION:

- When a windshield glass is to be reused, do not use a cutting knife or power cutting tool.
- Be careful not to scratch the glass when removing.
- Do not set or stand the glass on its edge. Small chips may develop into cracks.



5. Remove the windshield glass, using suction lifter.

# WINDSHIELD GLASS AND MOLDING

## INSTALLATION

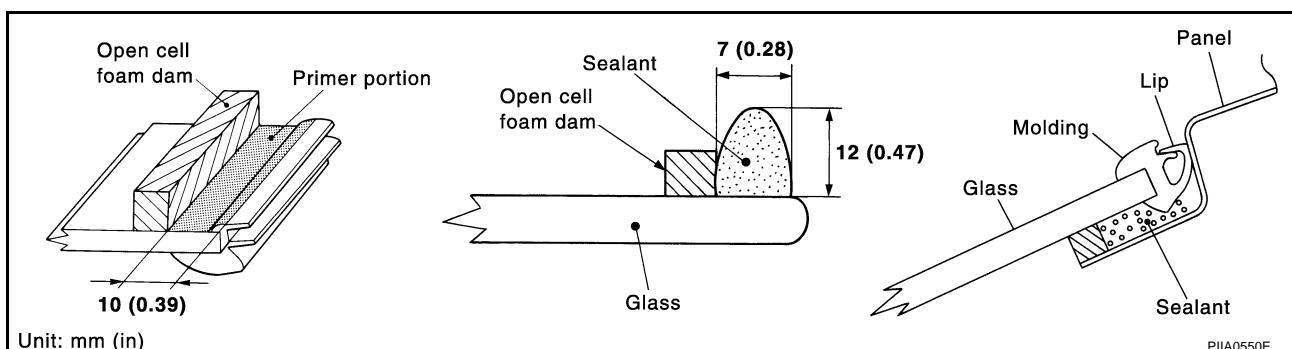
- Use a genuine Nissan Urethane Adhesive Kit (if available) or equivalent and follow the instructions furnished with it.
- While the urethane adhesive is curing, open a door window. This will prevent the glass from being forced out by passenger compartment air pressure when a door is closed.
- The molding must be installed securely so that it is in position and leaves no gap.
- Inform the customer that the vehicle should remain stationary until the urethane adhesive has completely cured (preferably 24 hours). Curing time varies with temperature and humidity.

## WARNING:

- Keep heat and open flames away as primers and adhesive are flammable.
- The materials contained in the kit are harmful if swallowed, and may irritate skin and eyes. Avoid contact with the skin and eyes.
- Use in an open, well ventilated location. Avoid breathing the vapors. They can be harmful if inhaled. If affected by vapor inhalation, immediately move to an area with fresh air.
- Driving the vehicle before the urethane adhesive has completely cured may affect the performance of the windshield in case of an accident.

## CAUTION:

- Do not use an adhesive which is past its usable term. Shelf life of this product is limited to six months after the date of manufacture. Carefully adhere to the expiration or manufacture date printed on the box.
- Keep primers and adhesive in a cool, dry place. Ideally, they should be stored in a refrigerator.
- Do not leave primers or adhesive cartridge unattended with their caps open or off.
- The vehicle should not be driven for at least 24 hours or until the urethane adhesive has completely cured. Curing time varies depending on temperature and humidities. The curing time will increase under lower temperatures and lower humidities.



## Repairing Water Leaks

Leaks can be repaired without removing and reinstalling glass.

If water is leaking between the urethane adhesive material and body or glass, determine the extent of leakage. This can be done by applying water to the windshield area while pushing glass outward.

To stop the leak, apply primer (if necessary) and then urethane adhesive to the leak point.

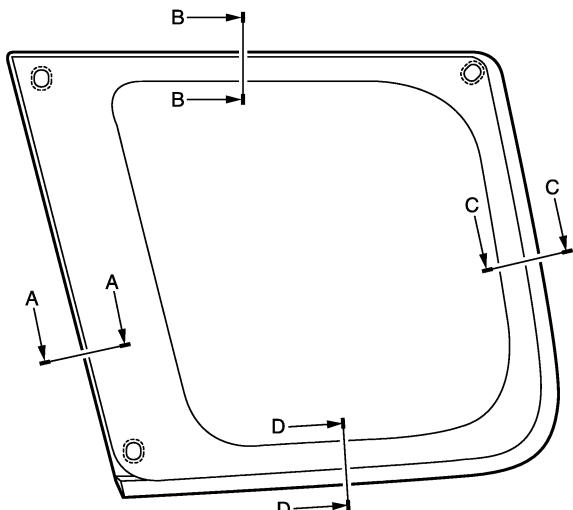
## SIDE WINDOW GLASS

PFP:83300

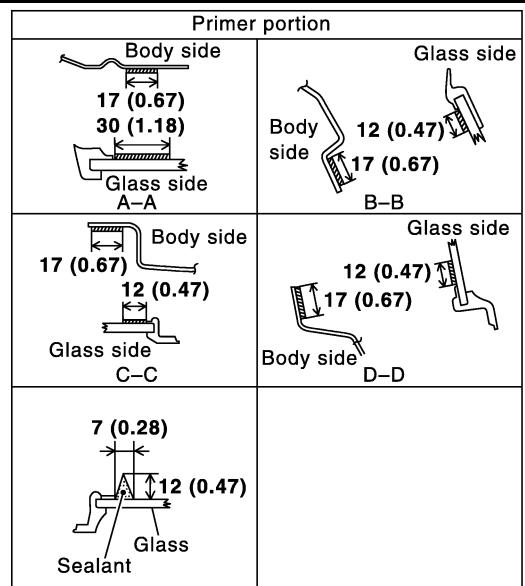
## Removal and Installation

B/S000DW

## SEC. 797



Unit: mm (in)



SIIA0168E

## REMOVAL

1. Remove luggage side lower finisher and rear pillar finisher. Refer to [EI-35, "BODY SIDE TRIM"](#) .
2. Apply protective tape on body panels around side window glass to protect painted surfaces from damage.
- Remove glass using piano wire or power cutting tool and an inflatable pump bag.
- If a side window glass is to be reused, mark the body and the glass with mating marks.

## WARNING:

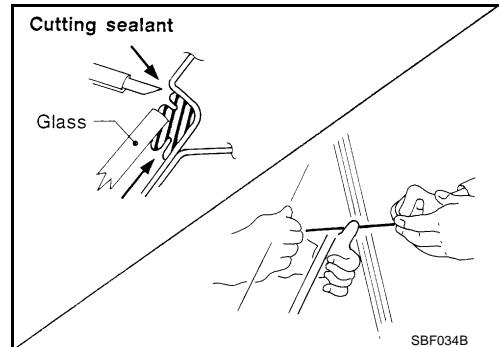
When cutting the glass from the vehicle, always wear safety glasses and heavy gloves to help prevent glass splinters from entering your eyes or cutting your hands.

## CAUTION:

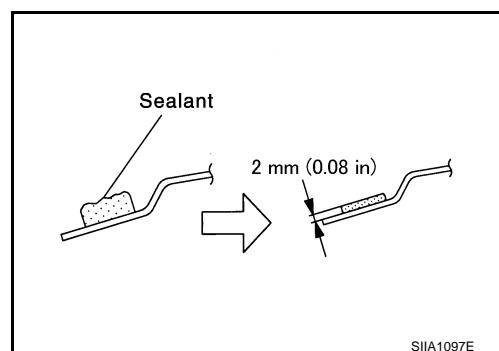
- When a side window is to be reused, do not use a cutting knife or power cutting tool.
- Be careful not to scratch the glass when removing.
- Do not set or stand the glass on its edge. Small chips may develop into cracks.

## INSTALLATION

- With a knife, scrape off remaining adhesive left around on the side of vehicle body to as thin and flat as 2 mm (0.08 in).



SBF034B



SIIA1097E

- Use a genuine Nissan Urethane Adhesive Kit (if available) or equivalent and follow the instructions furnished with it.
- While the urethane adhesive is curing, open a door window. This will prevent the glass from being forced out by passenger compartment air pressure when a door is closed.
- The molding must be installed securely so that it is in position and leaves no gap.

## SIDE WINDOW GLASS

---

- Inform the customer that the vehicle should remain stationary until the urethane adhesive has completely cured (preferably 24 hours). Curing time varies with temperature and humidity.

### **WARNING:**

- Keep heat and open flames away as primers and adhesive are flammable.
- The materials contained in the Kit are harmful if swallowed, and may irritate skin and eyes. Avoid contact with the skin and eyes.
- Use in an open, well ventilated location. Avoid breathing the vapors. They can be harmful if inhaled. If affected by vapor inhalation, immediately move to an area with fresh air.
- Driving the vehicle before the urethane adhesive has completely cured may affect the performance of the side window in case of an accident.

### **CAUTION:**

- Do not use an adhesive which is past its usable term. Shelf life of this product is limited to six months after the date of manufacture. Carefully adhere to the expiration or manufacture date printed on the box.
- Keep primers and adhesive in a cool, dry place. Ideally, they should be stored in a refrigerator.
- Do not leave primers or adhesive cartridge unattended with their caps open or off.
- The vehicle should not be driven for at least 24 hours or until the urethane adhesive has completely cured. Curing time varies depending on temperature and humidities. The curing time will increase under lower temperatures and lower humidities.

### **REPAIRING WATER LEAKS**

Leaks can be repaired without removing and reinstalling glass.

If water is leaking between the urethane adhesive material and body or glass, determine the extent of leakage. This can be done by applying water to the side window area while pushing glass outward.

To stop the leak, apply primer (if necessary) and then urethane adhesive to the leak point.

# BACK DOOR WINDOW GLASS

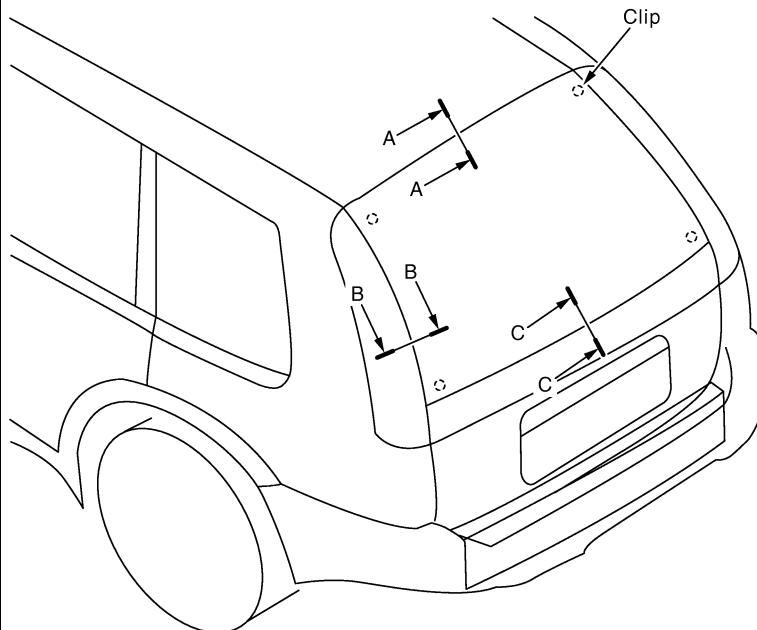
## BACK DOOR WINDOW GLASS

PFP:90300

### Removal and Installation

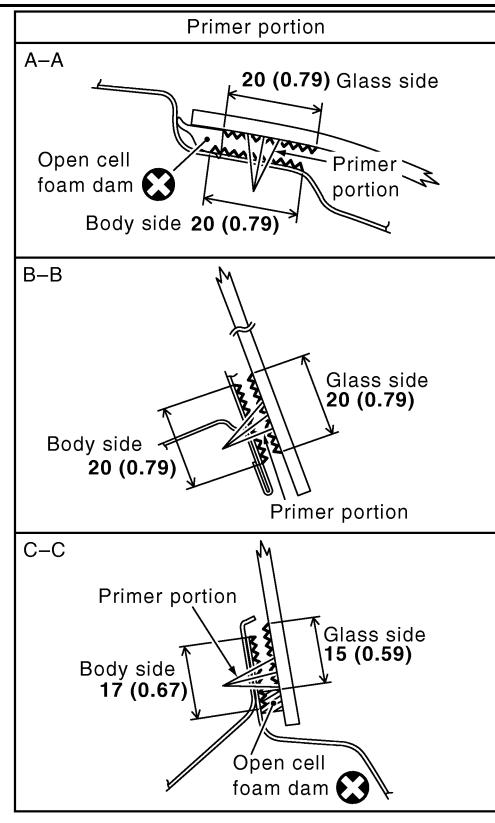
BIS000DX

SEC. 797



Unit: mm (in)

✖ : Always replace after every disassembly.



PIIB0582E

### REMOVAL

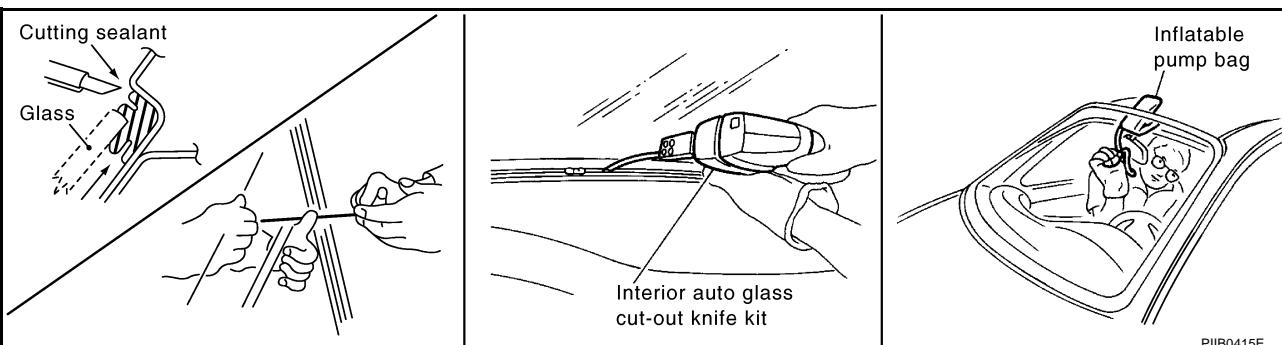
1. Remove rear wiper arm. Refer to [WW-17, "Removal and Installation of Rear Wiper Arms, Adjustment of Wiper Arms Stop Location"](#) .
2. Remove rear washer nozzle. Refer to [WW-19, "Removal and Installation of Rear Washer Nozzle"](#) .
3. Remove rear defogger connectors.
4. Apply a protective tape around the back door window glass to prevent the paint surface from being damaged.
5. Cut adhesive using piano wire or power cutting tool and an inflatable pump bag.

### WARNING:

When cutting the glass from the vehicle, always wear safety glasses and heavy gloves to help prevent glass splinters from entering your eyes or cutting your hands.

### CAUTION:

- When a windshield glass is to be reused, do not use a cutting knife or power cutting tool.
- Be careful not to scratch the glass when removing.
- Do not set or stand the glass on its edge. Small chips may develop into cracks.



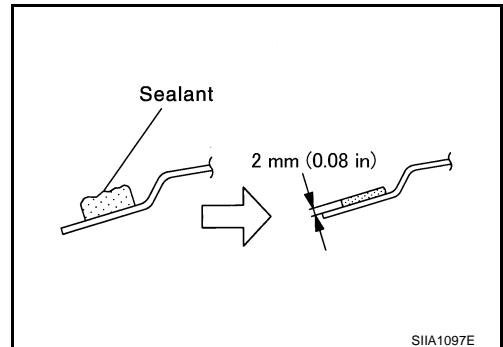
PIIB0415E

## BACK DOOR WINDOW GLASS

6. Remove the back door window glass, using suction lifter.

### INSTALLATION

- With a knife, scrape off remaining adhesive left around on the side of vehicle body to as thin and flat as 2 mm (0.08 in).
- Use a genuine Insane Urethane Adhesive Kit (if available) or equivalent and follow the instructions furnished with it.
- While the urethane adhesive is curing, open a door window. This will prevent the glass from being forced out by passenger compartment air pressure when a door is closed.
- Inform the customer that the vehicle should remain stationary until the urethane adhesive has completely cured (preferably 24 hours). Curing time varies with temperature and humidity.



#### **WARNING:**

- Keep heat and open flames away as primers and adhesive are flammable.
- The materials contained in the kit are harmful if swallowed, and may irritate skin and eyes. Avoid contact with the skin and eyes.
- Use in an open, well ventilated location. Avoid breathing the vapors. They can be harmful if inhaled. If affected by vapor inhalation, immediately move to an area with fresh air.
- Driving the vehicle before the urethane adhesive has completely cured may affect the performance of the back door window in case of an accident.

#### **CAUTION:**

- Do not use an adhesive which is past its usable term. Shelf life of this product is limited to six months after the date of manufacture. Carefully adhere to the expiration or manufacture date printed on the box.
- Keep primers and adhesive in a cool, dry place. Ideally, they should be stored in a refrigerator.
- Do not leave primers or adhesive cartridge unattended with their caps open or off.
- The vehicle should not be driven for at least 24 hours or until the urethane adhesive has completely cured. Curing time varies depending on temperature and humidity. The curing time will increase under lower temperatures and lower humidities.

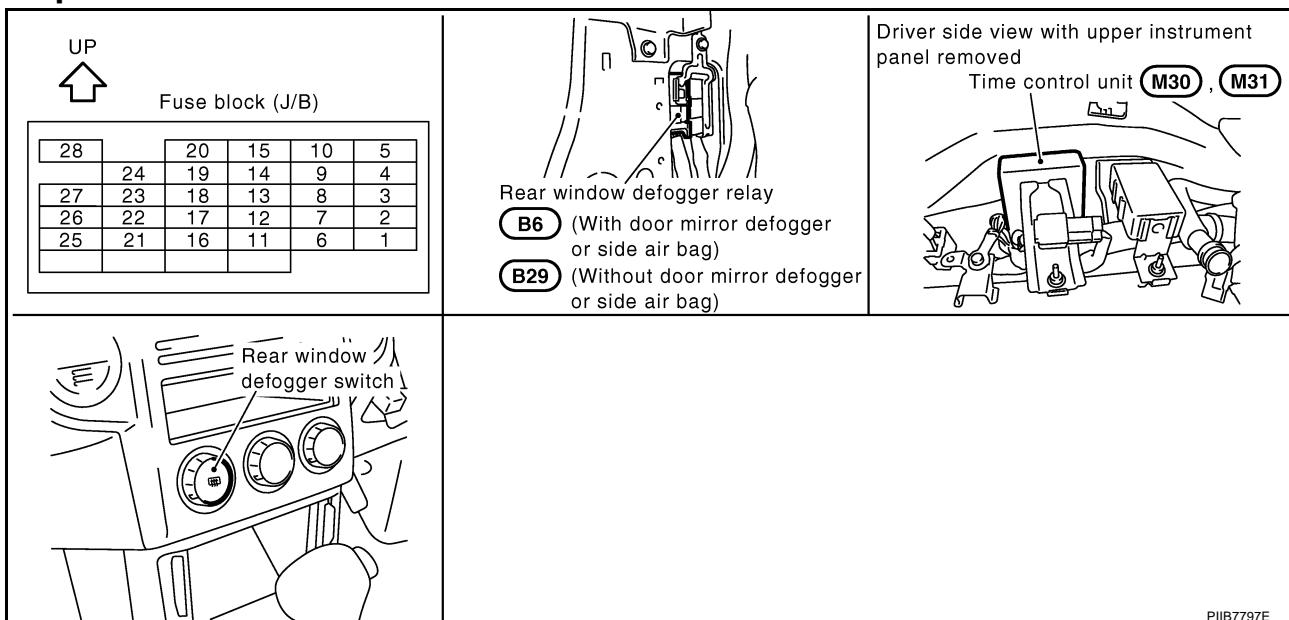
# REAR WINDOW DEFOGGER

## REAR WINDOW DEFOGGER

PFP:25350

### Component Parts and Harness Connector Location

BIS000DY



### System Description / LHD Models

BIS000DZ

The rear window defogger system is controlled by time control unit. The rear window defogger operates only for approximately 15 minutes.

Power is supplied at all times

- through 20A fuse (No.25, located in the fuse and fusible link box)
- to rear window defogger relay terminal 3 (with door mirror defogger or side air bag)
- to rear window defogger relay terminal 5 (without door mirror defogger or side air bag).
- through 10A fuse [No.27, located in the fuse block (J/B)]
- to rear window defogger relay terminal 6 (with door mirror defogger).
- through 10A fuse [No.28, located in the fuse block (J/B)]
- to time control unit terminal 1.

With the ignition switch in the ON or START position, power is supplied

- through 10A fuse [No.5, located in the fuse block (J/B)]
- to rear window defogger relay terminal 1 (without door mirror defogger or side air bag).
- to time control unit terminal 17.

Ground is supplied

- to time control unit terminal 16.
- to A/C auto amp. terminal 3
- through body ground M27 and M70.

When the rear window defogger switch is turned ON, ground is supplied

- to time control unit terminal 35
- through A/C auto amp, terminal 22

Terminal 27 of the time control unit then supplies ground to the rear window defogger relay terminals 2.

With power and ground supplied, the rear window defogger relay is energized.

Power is supplied

- through rear window defogger relay terminals 5 and 7 (with door mirror defogger or side air bag)
- through rear window defogger relay terminal 3 (without door mirror defogger or side air bag)
- to the rear window defogger and door mirror actuator terminals 2 (with door mirror defogger).

The rear window defogger and door mirror defogger has an independent ground.

With power and ground supplied, the rear window defogger and door mirror defogger filaments heat and defog the rear window and door mirror.

A  
B  
C  
D  
E  
F  
G  
H  
I  
J  
K  
L  
M

## REAR WINDOW DEFOGGER

When the system is activated, the rear window defogger indicator illuminates in the rear window defogger switch.

Power is supplied

- through rear window defogger relay terminal 3 (without door mirror defogger or side air bag)
- through rear window defogger relay terminal 5 (with door mirror defogger or side air bag)
- to A/C auto amp, terminal 23

### System Description / RHD Models

BIS000E0

The rear window defogger system is controlled by time control unit. The rear window defogger operates only for approximately 15 minutes.

Power is supplied at all times

- through 20A fuse (No.25, located in the fuse and fusible link box)
- to rear window defogger relay terminal 3 (with door mirror defogger or side air bag)
- to rear window defogger relay terminal 5 (without door mirror defogger or side air bag).

With the ignition switch in the ON or START position, power is supplied

- through 10A fuse [No.5, located in the fuse block (J/B)]
- to rear window defogger relay terminal 1
- to time control unit terminal 17.

Ground is supplied

- to time control unit terminal 16.
- to A/C auto amp. terminal 3
- through body ground M27 and M70.

When the rear window defogger switch is turned ON, ground is supplied

- to time control unit terminal 35
- through A/C auto amp, terminal 22.

Terminal 27 of the time control unit then supplies ground to the rear window defogger relay terminals 2.

With power and ground supplied, the rear window defogger relay is energized.

Power is supplied

- through rear window defogger terminal 3 (without door mirror defogger or side air bag)
- through rear window defogger terminal 5 (with door mirror defogger or side air bag)
- to the rear window defogger.

The rear window defogger and door mirror defogger has an independent ground.

With power and ground supplied, the rear window defogger and door mirror defogger filaments heat and defog the rear window and door mirror.

When the system is activated, the rear window defogger indicator illuminates in the rear window defogger switch.

Power is supplied

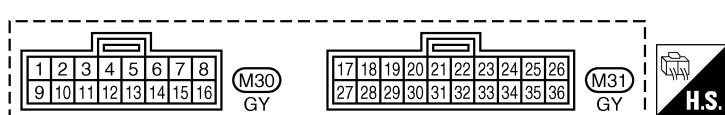
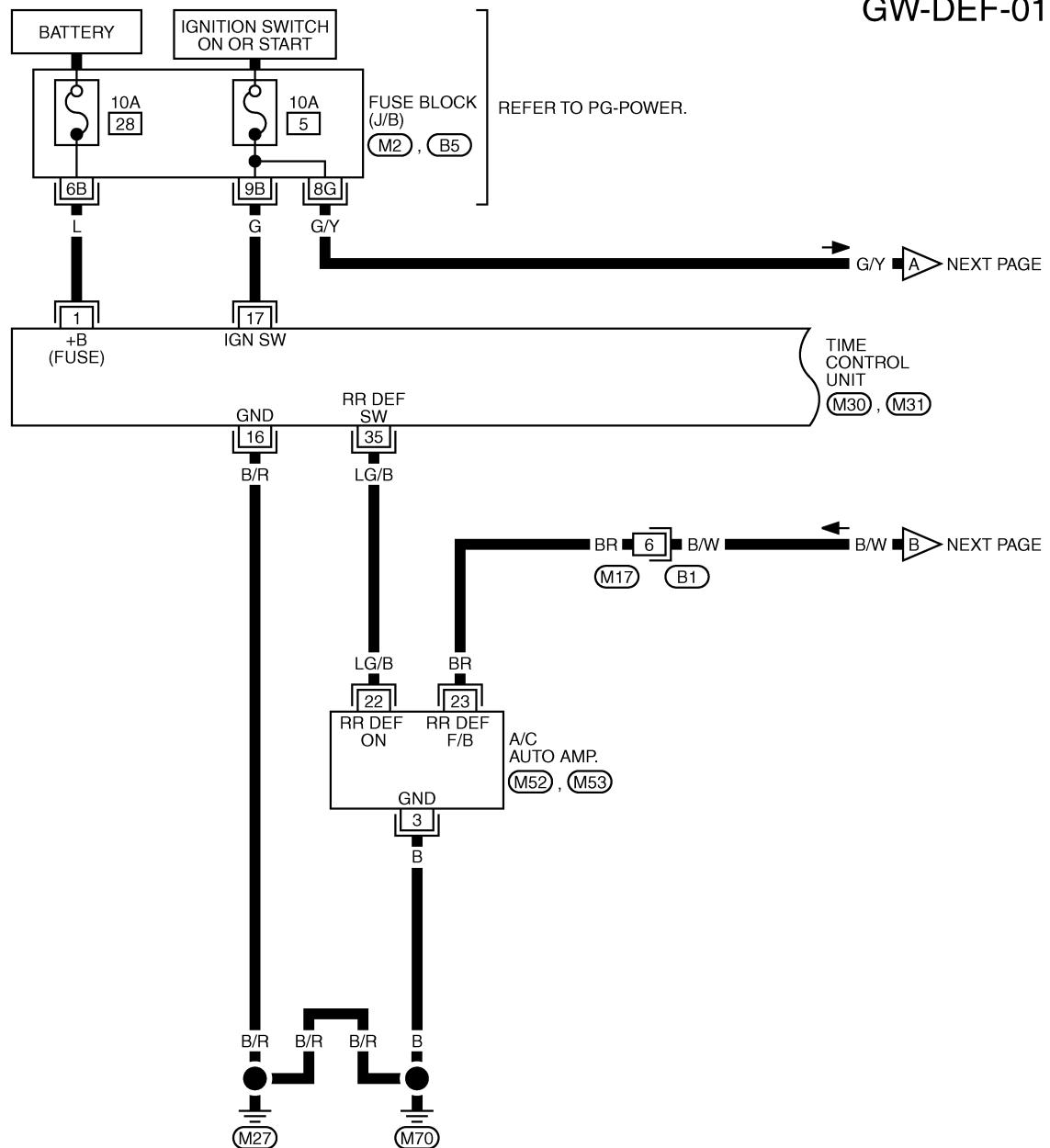
- through rear window defogger relay terminal 3 (without door mirror defogger or side air bag)
- through rear window defogger relay terminal 5 (with door mirror defogger or side air bag)
- to A/C auto amp, terminal 23.

# REAR WINDOW DEFOGGER

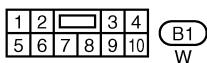
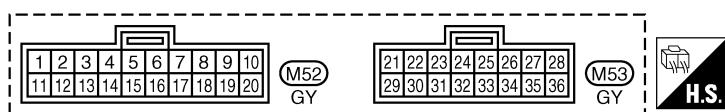
## Wiring Diagram — DEF — / For LHD models

B1S000E1

GW-DEF-01



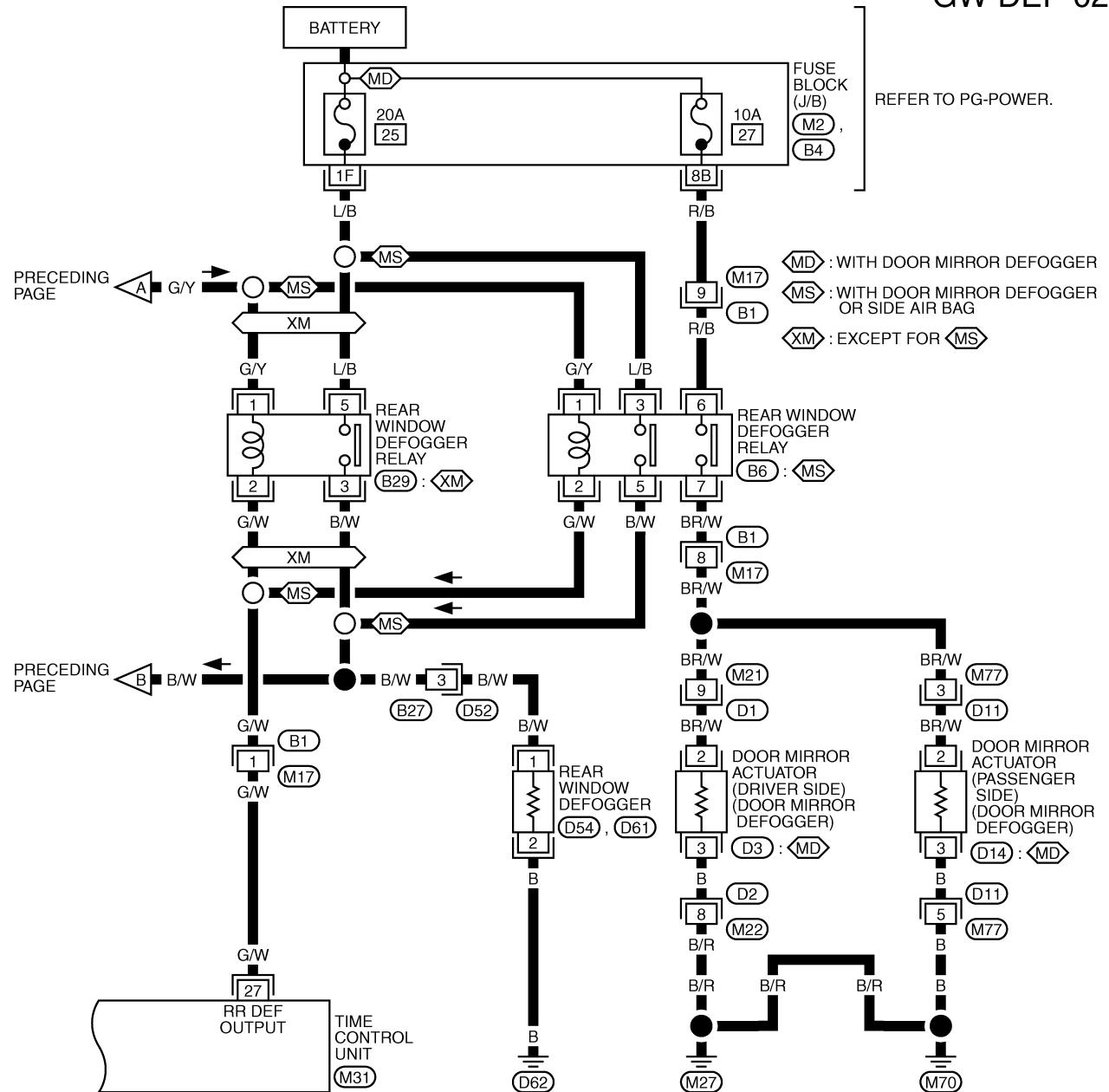
REFER TO THE FOLLOWING.  
(M2), (B5) -FUSE BLOCK-JUNCTION BOX (J/B)



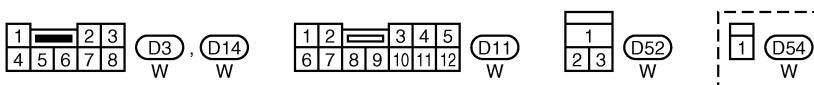
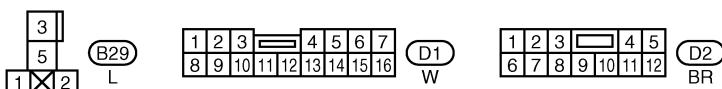
TIWB0821E

## REAR WINDOW DEFOGGER

GW-DEF-02



REFER TO THE FOLLOWING.  
**M2** , **B4** -FUSE BLOCK-  
JUNCTION BOX (J/B)

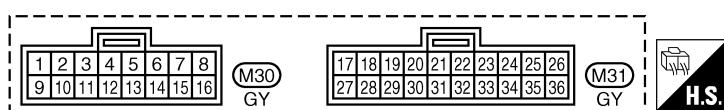
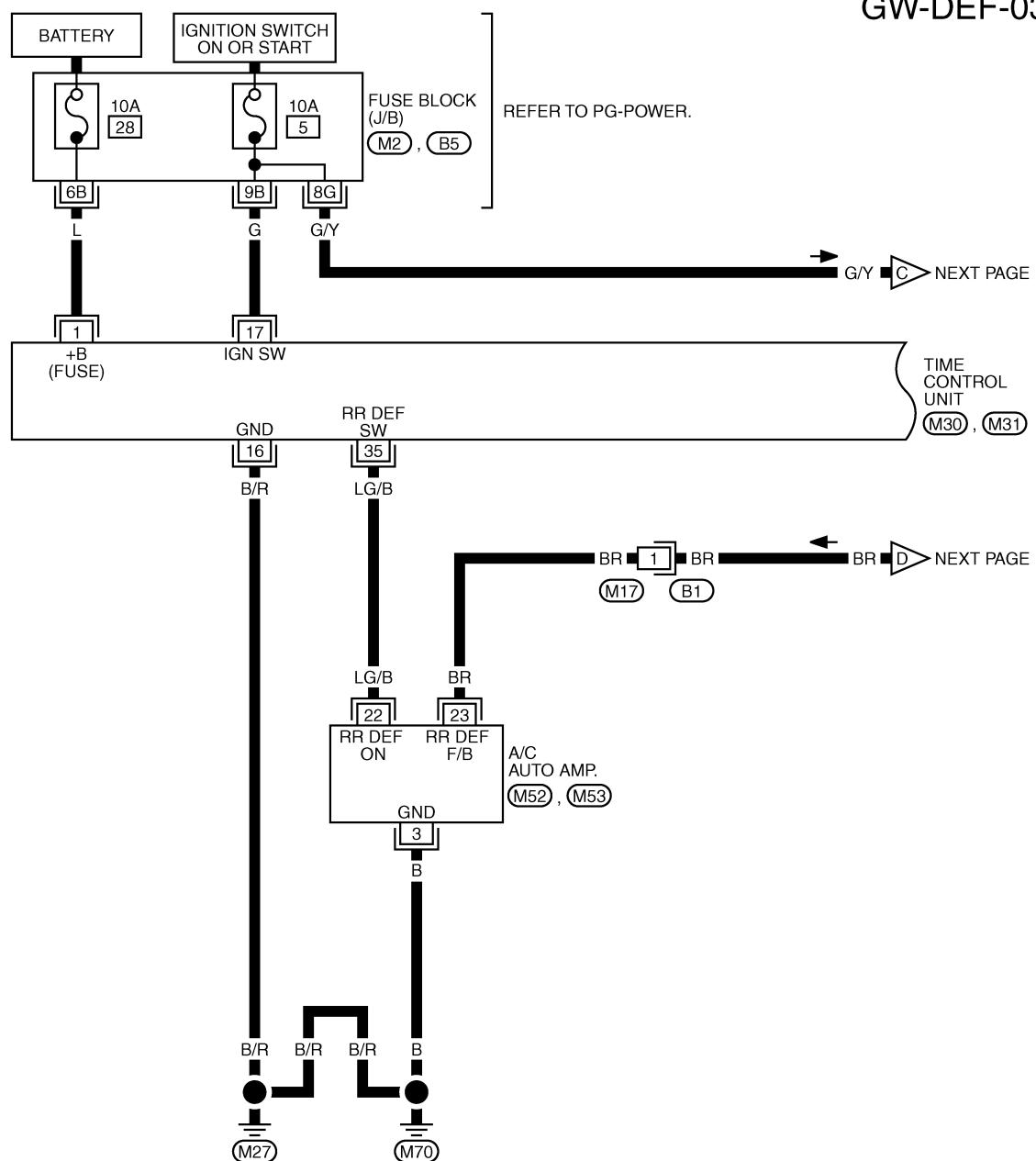


# REAR WINDOW DEFOGGER

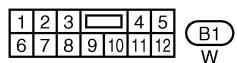
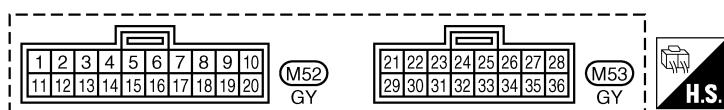
## Wiring Diagram — DEF — / For RHD models

B1S000E2

GW-DEF-03



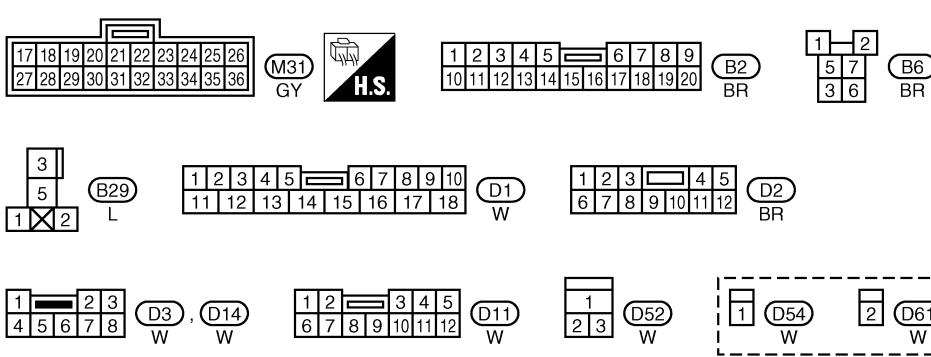
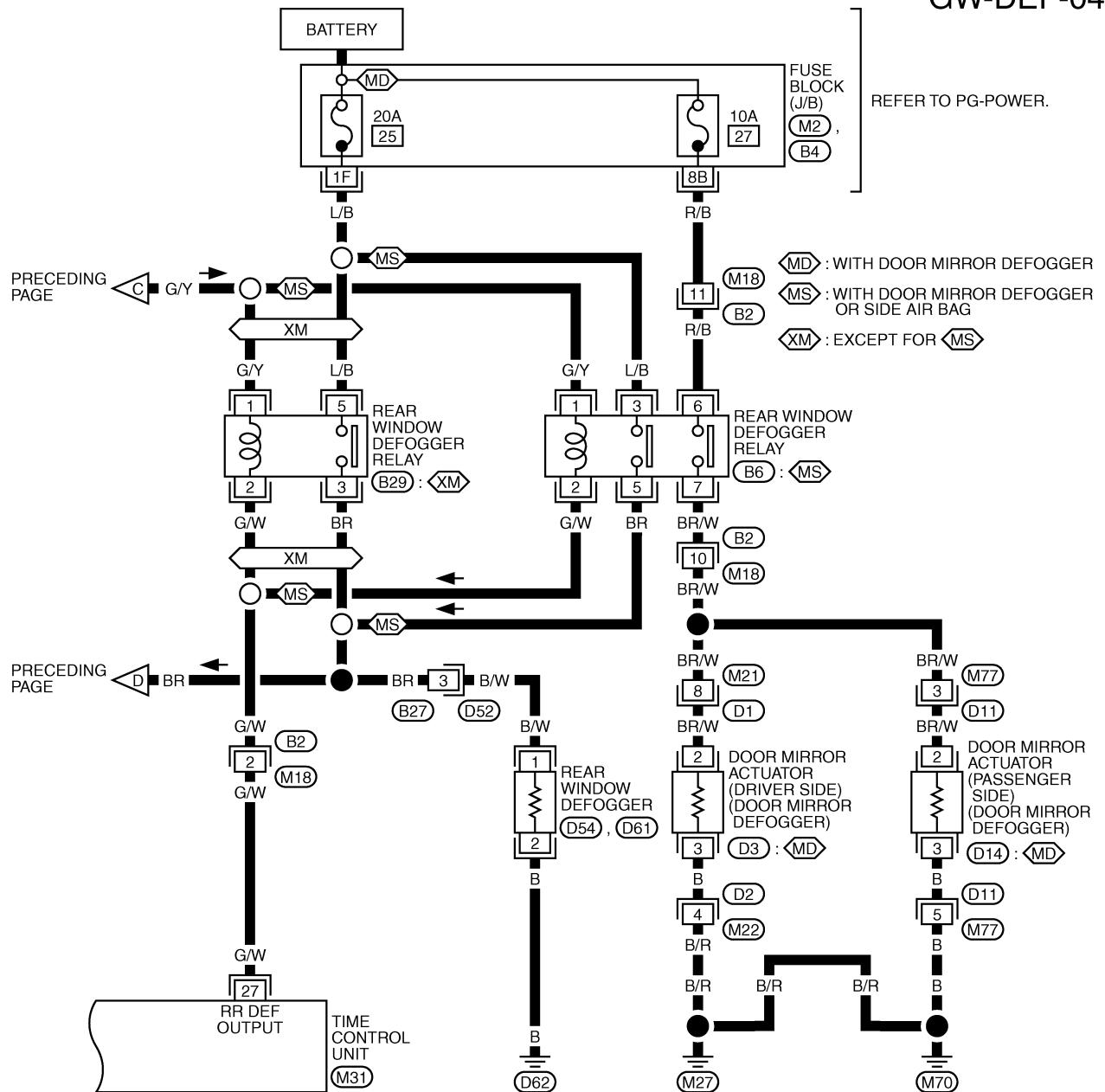
REFER TO THE FOLLOWING.  
(M2, B5) -FUSE BLOCK-JUNCTION BOX (J/B)



TIWB0822E

## REAR WINDOW DEFOGGER

GW-DEF-04



REFER TO THE FOLLOWING.  
**M2** , **B4** -FUSE BLOCK-  
JUNCTION BOX (J/B)

# REAR WINDOW DEFOGGER

## Terminals and Reference Value for Time Control Unit

BIS000E3

| TERMINAL | WIRE COLOR | ITEM                                      | CONDITION                              |       | VOLTAGE (V) (Approx.) |
|----------|------------|---|--|-------|-----------------------|
| 1        | L          | Power source (Fuse)                       | —                                      |       | Battery voltage       |
| 16       | B/R        | Ground                                    | —                                      |       | 0                     |
| 17       | G          | Ignition switch ON                        | Ignition switch position (ON or START) |       | Battery voltage       |
| 27       | G/W        | Rear window defogger relay control signal | Rear window defogger switch            | : ON  | 0                     |
|          |            |   |  | : OFF | Battery voltage       |
| 35       | LG/B       | Rear window defogger switch signal        | Rear window defogger switch            | : ON  | 0                     |
|          |            |   |  | : OFF | Battery voltage       |

## Trouble Diagnoses symptom chart

BIS000E4

- Check that other systems using the signal of the following systems operate normally.

### LHD Models

| Symptom  | Diagnoses / Service procedure  | Refer to page                                  |
|--|--|--|
| Rear window defogger does not operate.<br>(without door mirror defogger or side air back)      | 1. Check rear window defogger relay power supply 1<br>2. Check time control unit power supply and ground | <a href="#">GW-24</a><br><a href="#">GW-25</a> |
| Rear window defogger and door mirror defogger does not operate.<br>(with door mirror defogger) | 1. Check rear window defogger relay power supply 2<br>2. Check time control unit power supply and ground | <a href="#">GW-26</a><br><a href="#">GW-25</a> |
| Rear window defogger does not operate.<br>(with door mirror defogger)                          | 1. Check rear window defogger circuit  | <a href="#">GW-28</a>                          |
| Door mirror defogger does not operate.<br>(with door mirror defogger)                          | 1. Check door mirror defogger circuit  | <a href="#">GW-30</a>                          |
| Rear window defogger does not operate.<br>(with side air bag)                                  | 1. Check rear window defogger relay power supply 2<br>2. Check time control unit power supply and ground | <a href="#">GW-26</a><br><a href="#">GW-25</a> |

### RHD Models

| Symptom  | Diagnoses / Service procedure  | Refer to page                                  |
|--|--|--|
| Rear window defogger does not operate.<br>(without door side air back) | 1. Check rear window defogger relay power supply 1<br>2. Check time control unit power supply and ground | <a href="#">GW-24</a><br><a href="#">GW-25</a> |
| Rear window defogger does not operate.<br>(with side air bag)          | 1. Check rear window defogger relay power supply 2<br>2. Check time control unit power supply and ground | <a href="#">GW-26</a><br><a href="#">GW-25</a> |

# REAR WINDOW DEFOGGER

## Check rear Window Defogger Relay Power Supply 1

BIS000E5

### 1. CHECK FUSE

- Check 10A fuse [No. 5, located in fuse block (J/B)]
- Check 20A fuse [No. 25, located in fuse block (J/B)]

#### NOTE:

Refer to GW-17, "Component Parts and Harness Connector Location"

#### OK or NG

OK >> GO TO 2.

NG >> If fuse is blown, be sure to eliminate cause of malfunction before installing new fuse. Refer to PG-2, "POWER SUPPLY ROUTING".

### 2. CHECK REAR WINDOW DEFOGGER RELAY POWER SUPPLY CIRCUIT

- Turn ignition switch OFF.
- Remove rear window defogger relay.
- Turn ignition switch ON.
- Check voltage between rear window defogger relay harness connector B29 terminal 1, 5 and ground.

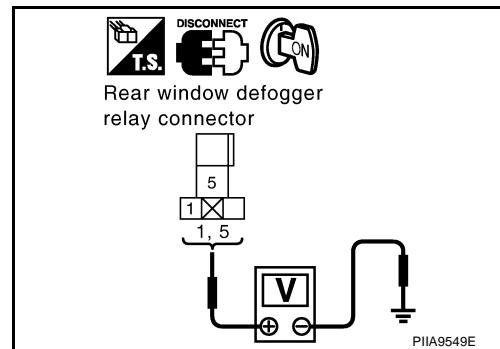
1 (G/Y) - Ground : Battery voltage

5 (L/B) - Ground : Battery voltage

#### OK or NG

OK >> GO TO 3.

NG >> Repair or replace harness between fuse block (J/B) and rear window defogger relay.



### 3. CHECK REAR WINDOW DEFOGGER RELAY

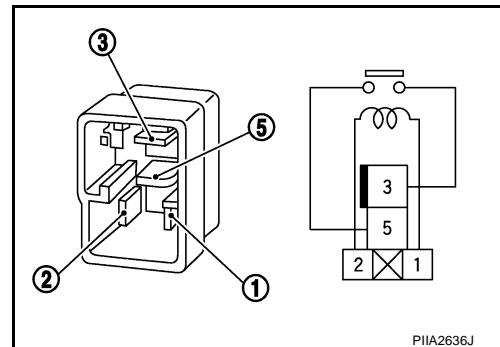
Check continuity between rear window defogger relay terminal 3 and 5.

| Terminal |   | Condition  | Continuity |
|----------|---|--|------------|
| 3        | 5 | 12V direct current supply between terminal 1 and 2 | Yes        |
|          |   | Not current supply                                 | No         |

#### OK or NG

OK >> GO TO 4.

NG >> Replace rear window defogger relay



# REAR WINDOW DEFOGGER

## 4. CHECK REAR WINDOW DEFOGGER RELAY GROUND CIRCUIT

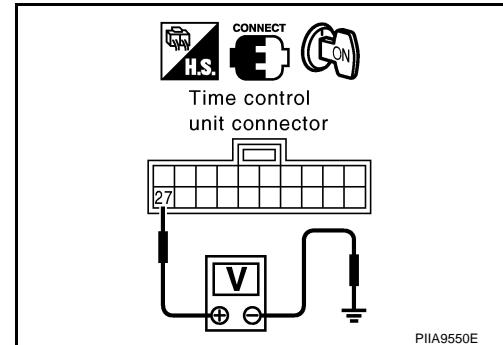
1. Turn ignition switch OFF.
2. Installation rear window defogger relay.
3. Turn ignition switch ON.
4. Check voltage between time control unit connector M31 terminal 27 and ground.

**27 (G/W) - Ground**

**: Battery voltage**

OK or NG

OK >> Rear window defogger relay power supply is OK.  
NG >> GO TO 5.



## 5. CHECK HARNESS CONTINUITY

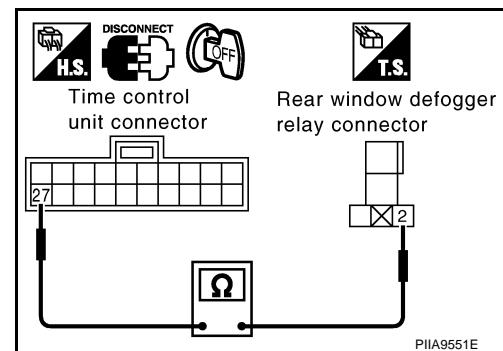
1. Turn ignition switch OFF.
2. Disconnect time control unit connector and rear window defogger relay.
3. Check continuity between time control unit connector M31 terminal 27 and rear window defogger relay connector B29 terminal 2.

**27 (G/W) - 2 (G/W)**

**: Continuity should exist.**

OK or NG

OK >> Rear window defogger relay power supply is OK.  
NG >> Repair or replace harness between time control unit and rear window defogger relay.



## Check Time Control Unit Power Supply and Ground

BIS000E6

### 1. CHECK FUSE

- Check 10A fuse [No. 5, located in fuse block (J/B)]
- Check 10A fuse [No. 28, located in fuse block (J/B)]

#### NOTE:

Refer to [GW-17, "Component Parts and Harness Connector Location"](#)

OK or NG

OK >> GO TO 2.

NG >> If fuse is blown, be sure to eliminate cause of malfunction before installing new fuse. Refer to [PG-2, "POWER SUPPLY ROUTING"](#)

# REAR WINDOW DEFOGGER

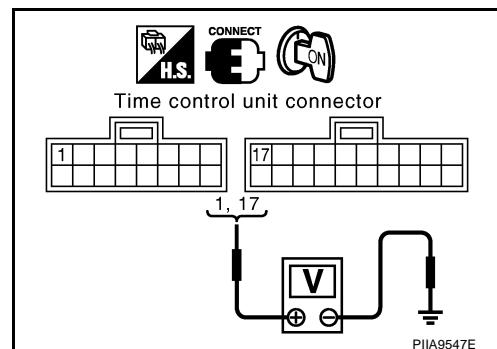
## 2. CHECK POWER SUPPLY CIRCUIT

1. Turn ignition switch ON.
2. Check voltage between time control unit connector M30, M31 terminal 1, 17 and ground.

1 (L) - Ground : Battery voltage  
17 (G) - Ground : Battery voltage

OK or NG

OK >> GO TO 3.  
NG >> Check time control unit power supply circuit for open or short.



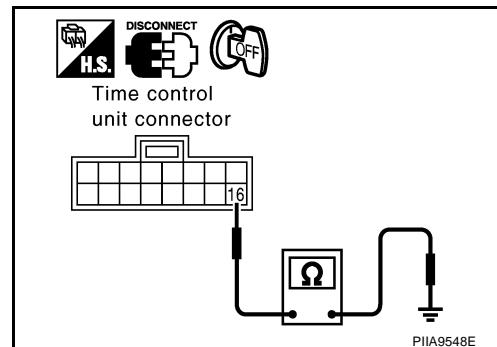
## 3. CHECK GROUND CIRCUIT

1. Turn ignition switch OFF.
2. Disconnect time control unit connector.
3. Check continuity between time control unit connector M30 terminal 16 and ground.

16 (B/R) - Ground : Continuity should exist

OK or NG

OK >> Power supply and ground circuit is OK.  
NG >> Check time control unit ground circuit for open or short.



## Check Rear Window Defogger Relay Power Supply 2

BIS000E8

### 1. CHECK FUSE

- Check 10A fuse [No. 5, located in fuse block (J/B)]
- Check 20A fuse [No. 25, located in fuse block (J/B)]

#### NOTE:

Refer to [GW-17, "Component Parts and Harness Connector Location"](#)

OK or NG

OK >> GO TO 2.  
NG >> If fuse is blown, be sure to eliminate cause of malfunction before installing new fuse. Refer to [PG-2, "POWER SUPPLY ROUTING"](#)

# REAR WINDOW DEFOGGER

## 2. CHECK REAR WINDOW DEFOGGER RELAY POWER SUPPLY CIRCUIT

1. Turn ignition switch OFF.
2. Remove rear window defogger relay.
3. Turn ignition switch ON.
4. Check voltage between rear window defogger relay connector B6 terminal 1, 3 and ground.

**1 (G/Y) - Ground**

: Battery voltage

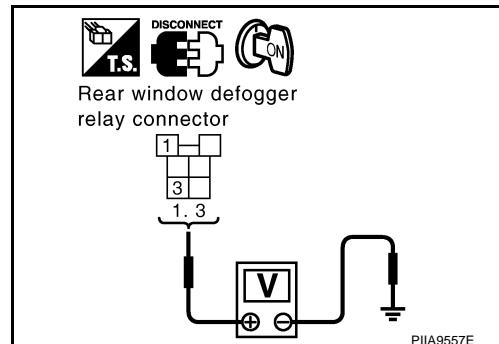
**3 (L/B) - Ground**

: Battery voltage

OK or NG

OK >> GO TO 3.

NG >> Repair or replace harness between fuse block (J/B) and rear window defogger relay.



## 3. CHECK REAR WINDOW DEFOGGER RELAY

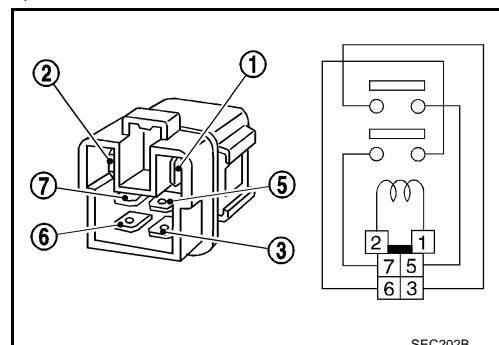
Check continuity between rear window defogger relay terminal 3 and 5, 6 and 7.

| Terminal | Condition   | Continuity |
|----------|---|------------|
| 3        | 12V direct current supply between terminals 1 and 2 | Yes        |
|          | No current supply                                   | No         |

OK or NG

OK >> GO TO 4.

NG >> Replace rear window defogger relay.



## 4. CHECK REAR WINDOW DEFOGGER RELAY GROUND CIRCUIT

1. Turn ignition switch OFF.
2. Installation rear window defogger relay.
3. Turn ignition switch ON.
4. Check voltage between time control unit connector M31 terminal 27 and ground.

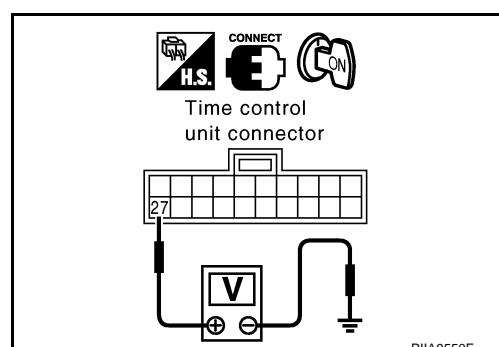
**27 (G/W) - Ground**

: Battery voltage

OK or NG

OK >> Rear window defogger power supply circuit is OK.

NG >> GO TO 5.



# REAR WINDOW DEFOGGER

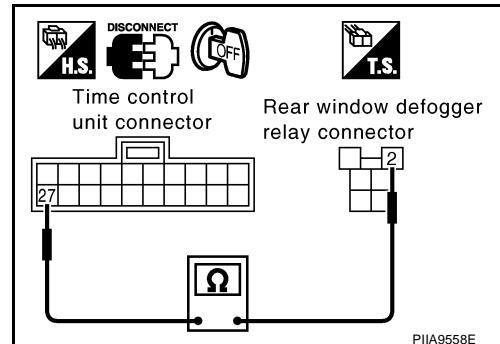
## 5. CHECK HARNESS CONTINUITY

1. Turn ignition switch OFF.
2. Disconnect time control unit connector and rear window defogger relay.
3. Check continuity between time control unit connector M31 terminal 27 and rear defogger relay connector B6 terminal 2.

**27 (G/W) - 2 (G/W)** : Continuity should exist.

OK or NG

OK >> Rear window defogger relay power supply is OK.  
 NG >> Repair or replace harness between time control unit and rear window defogger relay.



BIS000E9

## Check Rear Window Defogger Circuit 1

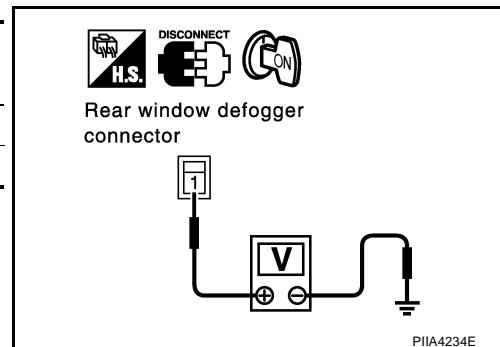
### 1. CHECK REAR WINDOW DEFOGGER POWER SUPPLY CIRCUIT

1. Turn ignition switch OFF.
2. Disconnect rear window defogger connector.
3. Turn ignition switch ON.
4. Check voltage between rear window defogger connector and ground.

| Connector | Terminal (Wire color) |        | Condition                   |       | Voltage (V)<br>(Approx.) |
|-----------|-----------------------|--------|-----------------------------|-------|--------------------------|
|           | (+)                   | (-)    | Rear window defogger switch | : ON  |                          |
| D54       | 1 (B/W)               | Ground | Rear window defogger switch | : OFF | Battery voltage          |
|           |                       |        |                             |       | 0                        |

OK or NG

OK >> GO TO 2.  
 NG >> GO TO 3.



### 2. CHECK REAR WINDOW DEFOGGER GROUND CIRCUIT

1. Turn ignition switch OFF.
2. Check continuity between rear window defogger connector D61 terminal 2 and ground.

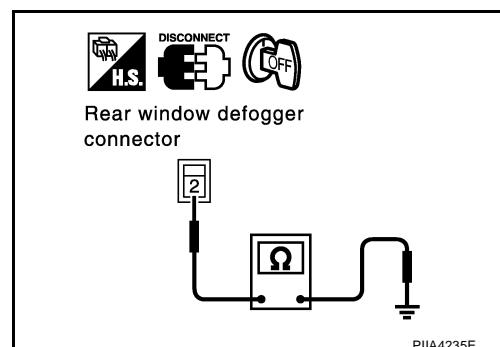
**2 (B) - Ground** : Continuity should exist.

OK or NG

OK >> Check filament, Refer to [GW-32, "Check Filament"](#)

- If filament is OK  
Check the condition of the harness and the connector.
- If filament is ON  
Repair filament.

NG >> Repair or replace harness between rear window defogger and ground.



# REAR WINDOW DEFOGGER

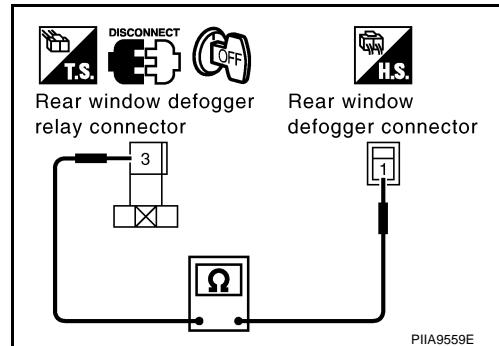
## 3. CHECK HARNESS CONTINUITY

1. Turn ignition switch OFF.
2. Remove the rear window defogger relay.
3. Check continuity between rear window defogger relay connector B29 terminal 3 and rear window defogger connector D54 terminal 1.

**3 (B/W or BR) - 1 (B/W) : Continuity should exist.**

OK or NG

OK >> Check the condition of the harness and the connector.  
 NG >> Repair or replace harness between rear window defogger relay and rear window defogger.



## Check Rear Window Defogger Circuit 2

BIS000EA

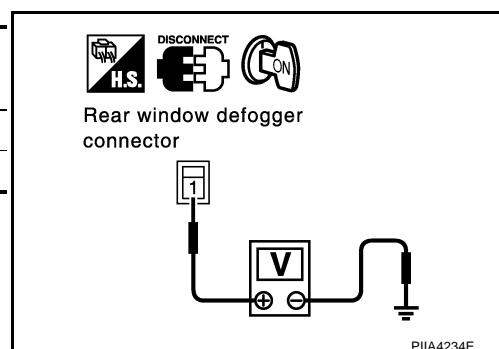
### 1. CHECK REAR WINDOW DEFOGGER POWER SUPPLY CIRCUIT

1. Turn ignition switch OFF.
2. Disconnect rear window defogger connector.
3. Turn ignition switch ON.
4. Check voltage between rear window defogger connector and ground.

| Connector | Terminal (Wire color) |        | Condition                   |       | Voltage (V)<br>(Approx.) |
|-----------|-----------------------|--------|-----------------------------|-------|--------------------------|
|           | (+)                   | (-)    | Rear window defogger switch | : ON  |                          |
| D54       | 1 (B/W)               | Ground | Rear window defogger switch | : OFF | Battery voltage          |
|           |                       |        |                             |       | 0                        |

OK or NG

OK >> GO TO 2.  
 NG >> GO TO 3.



## 2. CHECK REAR WINDOW DEFOGGER GROUND CIRCUIT

1. Turn ignition switch OFF.
2. Check continuity between rear window defogger connector D61 terminal 2 and ground.

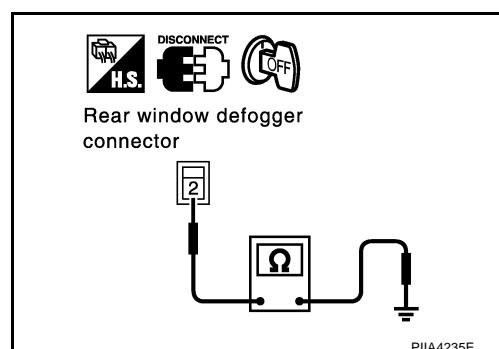
**2 (B) - Ground : Continuity should exist.**

OK or NG

OK >> Check filament, Refer to [GW-32, "Check Filament"](#)

- If filament is OK  
 Check the condition of the harness and the connector.
- If filament is ON  
 Repair filament.

NG >> Repair or replace harness between rear window defogger and ground.



# REAR WINDOW DEFOGGER

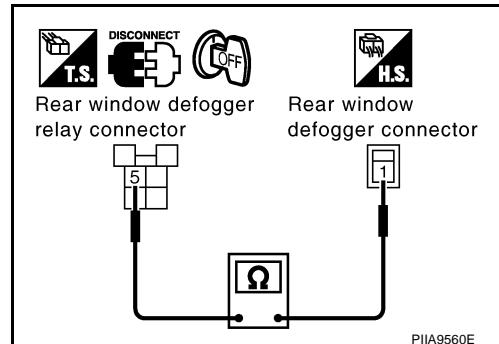
## 3. CHECK HARNESS CONTINUITY

1. Turn ignition switch OFF.
2. Remove the rear window defogger relay.
3. Check continuity between rear window defogger relay connector B6 terminal 5 and rear window defogger connector D54 terminal 1.

**5 (B/W or BR) - 1 (B/W)** : Continuity should exist.

OK or NG

OK >> Check the condition of the harness and the connector.  
NG >> Repair or replace harness between rear window defogger relay and rear window defogger.



## Check Door Mirror Defogger Circuit

BIS000EB

### 1. CHECK FUSE

Check 10A fuse [No.27, located in fuse block (J/B)]

#### NOTE:

Refer to [GW-17, "Component Parts and Harness Connector Location"](#)

OK or NG

OK >> GO TO 2.  
NG >> If fuse is blown, be sure to eliminate cause of malfunction before installing new fuse. Refer to [PG-2, "POWER SUPPLY ROUTING"](#)

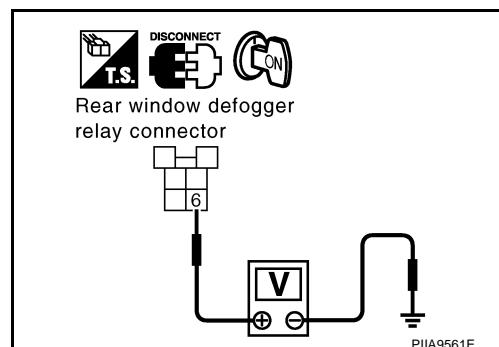
## 2. CHECK REAR WINDOW DEFOGGER RELAY POWER SUPPLY CIRCUIT

1. Turn ignition switch OFF.
2. Remove rear window defogger relay.
3. Turn ignition switch ON.
4. Check voltage between rear window defogger relay harness connector B6 terminal 6 and ground.

**6 (R/B) - Ground** : Battery voltage

OK or NG

OK >> GO TO 3.  
NG >> Repair or replace harness between fuse block (J/B) and rear window defogger relay.



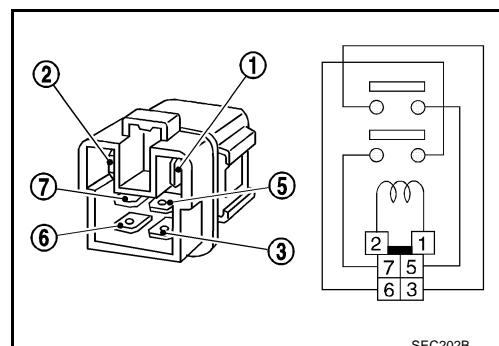
## 3. CHECK REAR WINDOW DEFOGGER RELAY

Check continuity between rear window defogger relay terminal 6 and 7.

| Terminal | Condition   | Continuity |
|----------|---|------------|
| 6        | 12V direct current supply between terminals 1 and 2 | Yes        |
|          | No current supply                                   | No         |

OK or NG

OK >> GO TO 4.  
NG >> Replace rear window defogger relay.



# REAR WINDOW DEFOGGER

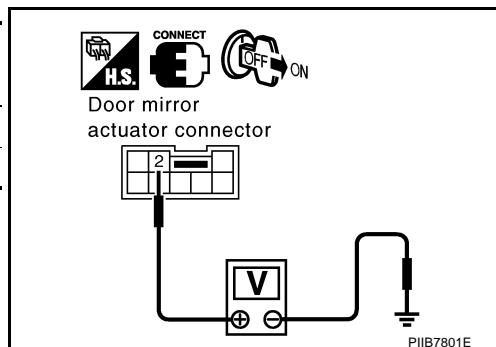
## 4. CHECK DOOR MIRROR DEFOGGER POWER SUPPLY

1. Turn ignition switch OFF.
2. Install rear window defogger relay.
3. Turn ignition switch ON.
4. Check voltage between door mirror actuator connector D3 (driver side), D14 (passenger side) terminal 2 and ground.

| Connector | Terminal (Wire color) |        | Condition                      |               | Voltage (V)<br>(Approx.) |
|-----------|-----------------------|--------|--------------------------------|---------------|--------------------------|
|           | (+)                   | (-)    |                                |               |                          |
| D3<br>D14 | 2 (BR/W)              | Ground | Rear window<br>defogger switch | : ON<br>: OFF | Battery voltage<br>0     |
|           |                       |        |                                |               |                          |

OK or NG

OK >> GO TO 5.  
NG >> GO TO 6.



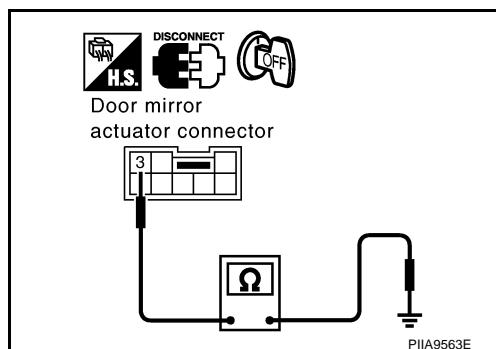
## 5. CHECK DOOR MIRROR DEFOGGER GROUND

1. Turn ignition switch OFF.
2. Disconnect door mirror actuator connector.
3. Check continuity between door mirror actuator connector D3 (driver side), D14 (passenger side) terminal 3 and ground.

**3 (B) - Ground : Continuity should exist.**

OK or NG

OK >> Replace malfunction door mirror actuator.  
NG >> Repair or replace harness between door mirror actuator and ground.



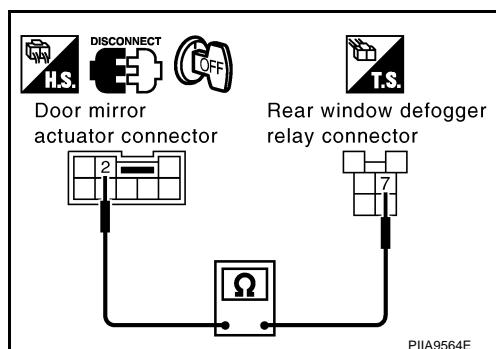
## 6. CHECK HARNESS CONTINUITY

1. Turn ignition switch OFF.
2. Disconnect door mirror actuator connector and rear window defogger relay.
3. Check continuity between door mirror actuator D3 (driver side), D14 (passenger side) terminal 2 and rear window defogger relay connector B6 terminal 7.

**2 (BR/W) - 7 (BR/W) : Continuity should exist.**

OK or NG

OK >> Check the condition of the harness and the connector.  
NG >> Repair or replace harness between door mirror actuator and rear window defogger relay.

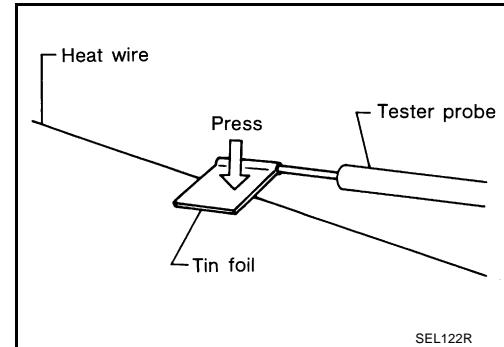


# REAR WINDOW DEFOGGER

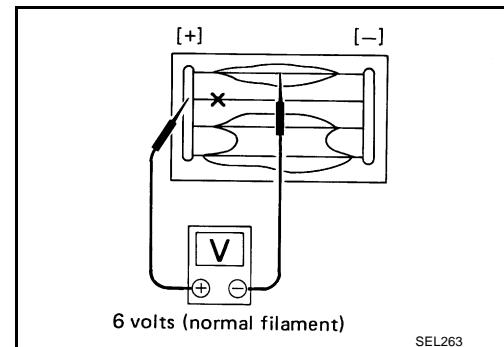
## Check Filament

BIS000EE

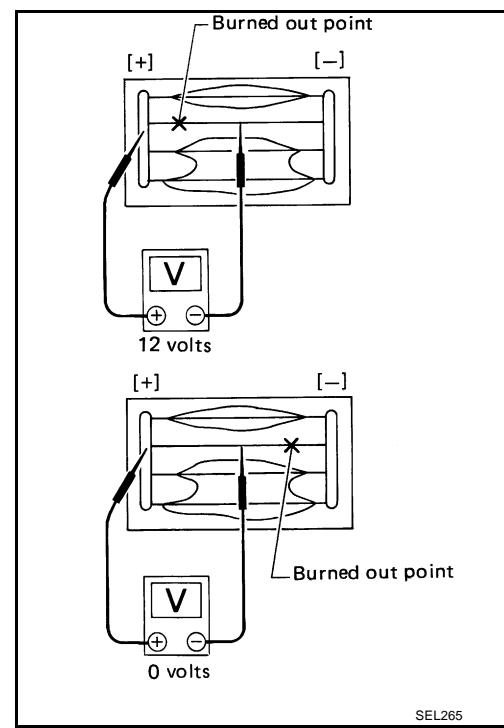
1. When measuring voltage, wrap tin foil around the top of the negative probe. Then press the foil against the wire with your finger.



2. Attach probe circuit tester (in Volt range) to middle portion of each filament.



3. If a filament is burned out, circuit tester registers 0 or battery voltage.
4. To locate burned out point, move probe to left and right along filament. Test needle will swing abruptly when probe passes the point.



## Filament Repair REPAIR EQUIPMENT

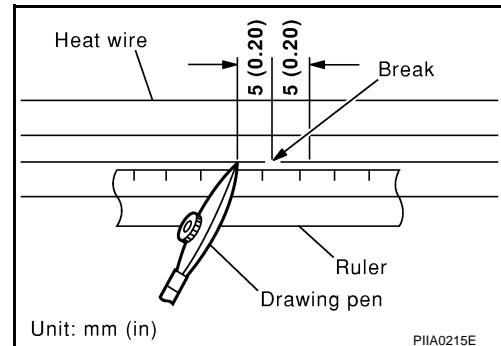
BIS000EF

- Conductive silver composition (Dupont NO.4817 or equivalent)
- Ruler 30 cm(11.8in) long
- Drawing pen
- Heat gun
- Alcohol
- Cloth

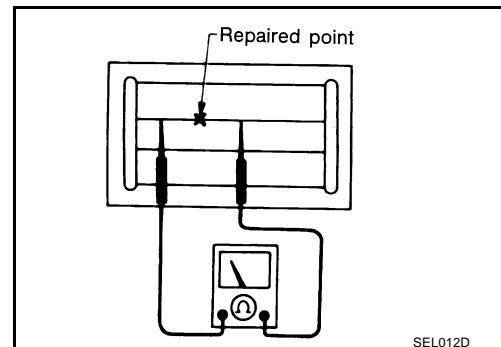
# REAR WINDOW DEFOGGER

## REPAIRING PROCEDURE

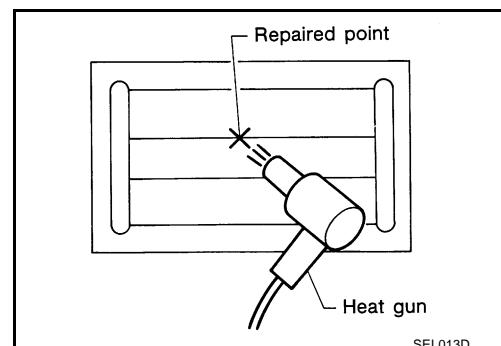
1. Wipe broken heat wire and its surrounding area clean with a cloth dampened alcohol.
2. Apply a small amount of conductive silver composition to tip of drawing pen.  
Shake silver composition container before use.
3. Place ruler on glass along broken line. Deposit conductive silver composition on break with drawing pen. Slightly overlap existing heat wire on both sides [preferably 5 mm(0.20in)] of the break.



4. After repair has been completed, check repaired wire for continuity. This check should be conducted 10 minutes after silver composition is deposited.  
Do not touch repaired area while test is being conducted.



5. Apply a constant stream of hot air directly to the repaired area for approximately 20 minutes with a heat gun. A minimum distance of 3cm(1.2in) should be kept between repaired area and hot air outlet.  
If a heat gun is not available, let the repaired area dry for 24 hours.



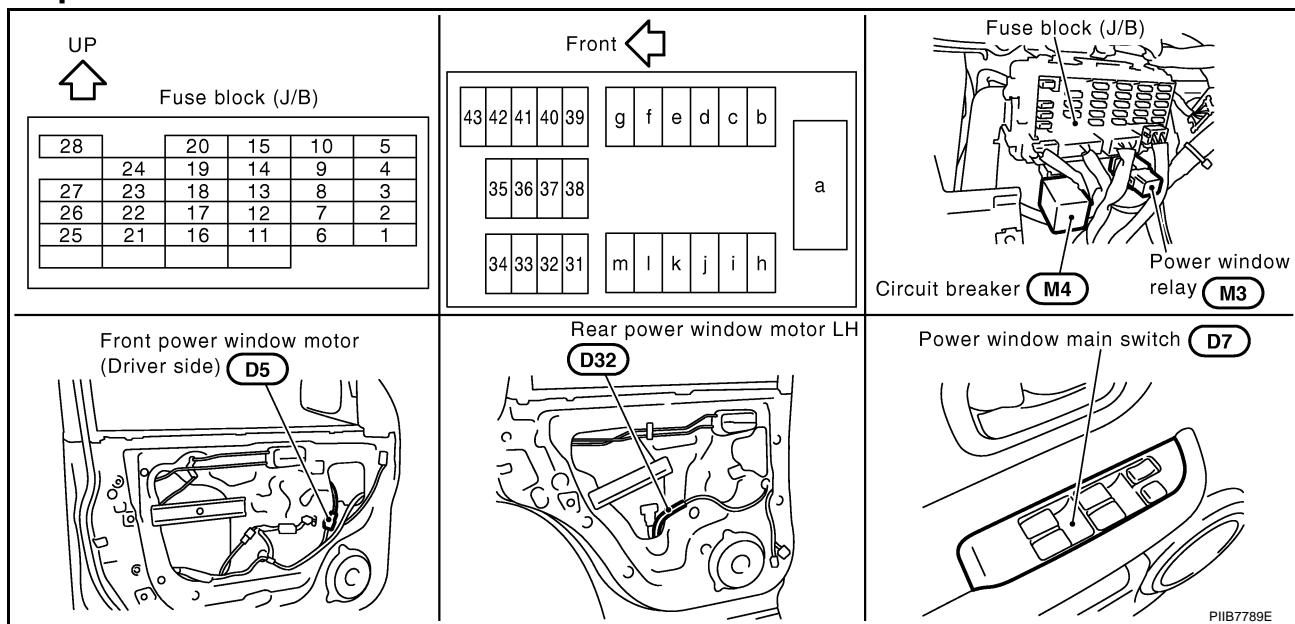
# POWER WINDOW SYSTEM

## POWER WINDOW SYSTEM

PFP:25401

### Component Parts and Harness Connector Location

BIS000EG



P1IB7789E

### System Description

BIS000EH

Power is supplied at all times

- from 40A fusible link (letter **B**, located in the fuse and fusible link box)
- through circuit breaker terminal 1
- through circuit breaker terminal 2
- to power window relay terminal 3 and
- to power window main switch terminal 5 (LHD models) or 3 (RHD models).

With ignition switch in ON or START position, power is supplied

- through 10A fuse [No. 5, located in the fuse block (J/B)]
- to power window relay terminal 1

Ground is supplied

- to power window relay terminal 2
- through body grounds M27 and M70,
- to power window main switch terminal 19
- through body grounds M27 and M70.

When power and ground are supplied, the power window relay is energized and then power is supplied

- through power window relay terminal 5
- to power window main switch terminal 12,
- to front power window switch (passenger side) terminal 5,
- to rear power window switch LH and RH terminals 5.

## MANUAL OPERATION

### Front door (Driver Side)

#### WINDOW UP

When the driver side switch in the power window main switch is pressed in the up position,  
Power is supplied

- through power window main switch terminal 2 (LHD models) or 6 (RHD models).
- to driver side power window motor terminal 1

Ground is supplied

- to driver side power window motor terminal 3
- through power window main switch terminal 1 (LHD models) or 7 (RHD models).

Then, the motor raises the window until the switch is released.

#### WINDOW DOWN

When the driver's window switch in the power window main switch is pressed in the down position,  
Power is supplied

- through power window main switch terminal 1 (LHD models) or 7 (RHD models)
- to driver side power window motor terminal 3

Ground is supplied

- to driver side power window motor terminal 1
- through power window main switch terminal 2 (LHD models) or 6 (RHD models).

Then, the motor lowers the window until the switch is released.

### Front door (Passenger Side)

#### POWER WINDOW MAIN SWITCH OPERATION

#### WINDOW UP

When the passenger side switch in the power window main switch is pressed in the up position,  
Power is supplied

- through power window main switch terminal 4 (LHD models) or 5 (RHD models)
- to front power window switch (passenger side) terminal 3
- to front power window switch (passenger side) terminal 1
- to front power window motor (passenger side) terminal 1

Ground is supplied

- to front power window motor (passenger side) terminal 2
- to front power window switch (passenger side) terminal 2
- to front power window switch (passenger side) terminal 4
- through power window main switch terminal 3 (LHD models) or 4 (RHD models)

Then, the motor raises the window until the switch is released.

#### WINDOW DOWN

When the passenger side switch in the power window main switch is pressed in the down position,  
Power is supplied

- through power window main switch terminal 3 (LHD models) or 4 (RHD models)
- to front power window switch (passenger side) terminal 4
- to front power window switch (passenger side) terminal 2
- to front power window motor (passenger side) terminal 2

Ground is supplied

- to front power window motor (passenger side) terminal 1
- to front power window switch (passenger side) terminal 1
- to front power window switch (passenger side) terminal 3
- through power window main switch terminal 4 (LHD models) or 5 (RHD models)

Then, the motor lowers the window until the switch is released.

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# POWER WINDOW SYSTEM

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## FRONT POWER WINDOW SWITCH (PASSENGER SIDE) OPERATION

### WINDOW UP

When the front power window switch (passenger side) is pressed in the up position, Power is supplied

- through front power window switch (passenger side) terminal 1
- to front power window motor (passenger side) terminal 1

Ground is supplied

- to front power window motor (passenger side) terminal 2
- to front power window switch (passenger side) terminal 2
- to front power window switch (passenger side) terminal 4
- through power window main switch terminal 3 (LHD models) or 4 (RHD models)

Then, the motor raises the window until the switch is released.

### WINDOW DOWN

When the front power window switch (passenger side) is pressed in the down position, Power is supplied

- through front power window switch (passenger side) terminal 2
- to front power window motor (passenger side) terminal 2

Ground is supplied

- to front power window motor (passenger side) terminal 1
- to front power window switch (passenger side) terminal 1
- to front power window switch (passenger side) terminal 3
- through power window main switch terminal 4 (LHD models) or 5 (RHD models)

Then, the motor lowers the window until the switch is released.

## Rear door LH

### POWER WINDOW MAIN SWITCH OPERATION

#### WINDOW UP

When the rear LH switch in the power window main switch is pressed in the up position, Power is supplied

- through power window main switch terminal 14 (LHD models) or 13 (RHD models)
- to rear power window switch LH terminal 3
- to rear power window switch LH terminal 1
- to rear power window motor LH terminal 1

Ground is supplied

- to rear power window motor LH terminal 2
- to rear power window switch LH terminal 2
- to rear power window switch LH terminal 4
- through power window main switch terminal 15 (LHD models) or 14 (RHD models)

Then, the motor raises the window until the switch is released.

#### WINDOW DOWN

When the rear LH switch in the power window main switch is pressed in the down position, Power is supplied

- through power window main switch terminal 15 (LHD models) or 14 (RHD models)
- to rear power window switch LH terminal 4
- to rear power window switch LH terminal 2
- to rear power window motor LH terminal 2

Ground is supplied

- to rear power window motor LH terminal 1
- to rear power window switch LH terminal 1
- to rear power window switch LH terminal 3
- through power window main switch terminal 14 (LHD models) or 13 (RHD models)

Then, the motor lowers the window until the switch is released.

# POWER WINDOW SYSTEM

## REAR POWER WINDOW SWITCH LH OPERATION

### WINDOW UP

When the rear power window switch LH is pressed in the up position,  
Power is supplied

- through rear power window switch LH terminal 1
- to rear power window motor LH terminal 1

Ground is supplied

- to rear power window motor LH terminal 2
- to rear power window switch LH terminal 2
- to rear power window switch LH terminal 4
- through power window main switch terminal 15 (LHD models) or 14 (RHD models)

Then, the motor raises the window until the switch is released.

### WINDOW DOWN

When the rear power window switch LH is pressed in the down position,  
Power is supplied

- through rear power window switch LH terminal 2
- to rear power window motor LH terminal 2

Ground is supplied

- to rear power window motor LH terminal 1
- to rear power window switch LH terminal 1
- to rear power window switch LH terminal 3
- through power window main switch terminal 14 (LHD models) or 13 (RHD models)

Then, the motor lowers the window until the switch is released.

## Rear door RH

### POWER WINDOW MAIN SWITCH OPERATION

#### WINDOW UP

When the rear RH switch in the power window main switch is pressed in the up position,  
Power is supplied

- through power window main switch terminal 10 (LHD models) or 9 (RHD models)
- to rear power window switch RH terminal 3
- to rear power window switch RH terminal 1
- to rear power window motor RH terminal 1

Ground is supplied

- to rear power window motor RH terminal 2
- to rear power window switch RH terminal 2
- to rear power window switch RH terminal 4
- through power window main switch terminal 11 (LHD models) or 10 (RHD models)

Then, the motor raises the window until the switch is released.

#### WINDOW DOWN

When the rear RH switch in the power window main switch is pressed in the down position,  
Power is supplied

- through power window main switch terminal 11 (LHD models) or 10 (RHD models)
- to rear power window switch RH terminal 4
- to rear power window switch RH terminal 2
- to rear power window motor RH terminal 2

Ground is supplied

- to rear power window motor RH terminal 1
- to rear power window switch RH terminal 1
- to rear power window switch RH terminal 3
- through power window main switch terminal 10 (LHD models) or 9 (RHD models)

Then, the motor lowers the window until the switch is released.

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# POWER WINDOW SYSTEM

## REAR POWER WINDOW SWITCH LH OPERATION

### WINDOW UP

When the rear power window switch RH is pressed in the up position,  
Power is supplied

- through rear power window switch RH terminal 1
- to rear power window motor RH terminal 1

Ground is supplied

- to rear power window motor RH terminal 2
- to rear power window switch RH terminal 2
- to rear power window switch RH terminal 4
- through power window main switch terminal 11 (LHD models) or 10 (RHD models)

Then, the motor raises the window until the switch is released.

### WINDOW DOWN

When the rear power window switch RH is pressed in the down position,  
Power is supplied

- through rear power window switch RH terminal 2
- to rear power window motor RH terminal 2

Ground is supplied

- to rear power window motor RH terminal 1
- to rear power window switch RH terminal 1
- to rear power window switch RH terminal 3
- through power window main switch terminal 10 (LHD models) or 9 (RHD models)

Then, the motor lowers the window until the switch is released.

## AUTO OPERATION

The power window AUTO feature enables the driver to open or close the driver's window without holding the window switch in the down or up position.

The AUTO feature operates on the driver's window.

## POWER WINDOW LOCK

The power window lock is designed to lock operation of all windows except for driver's window.

When the lock switch is pressed to lock position, ground of the sub-switches in the power window main switch is disconnected. This prevents the power window motors from operating.

## TIMER FUNCTION

With the timer function, driver power window can be operated for approximately 15 minutes after ignition switch is turned OFF (positions other than ON). However, the timer will be cancel when a specific signal, such as driver door close (door switch OFF) → open (door switch ON), or ignition switch OFF → ON, is input.

## DRIVER WINDOW ANTI-PINCH FUNCTION

During raising operation of driver power window, if power window main switch detects that foreign object is pinched, power window lowers approximately 150 mm (5.91 in).

### NOTE:

Depending on environment and driving conditions, if a similar impact or load is applied to power window, it may lower.

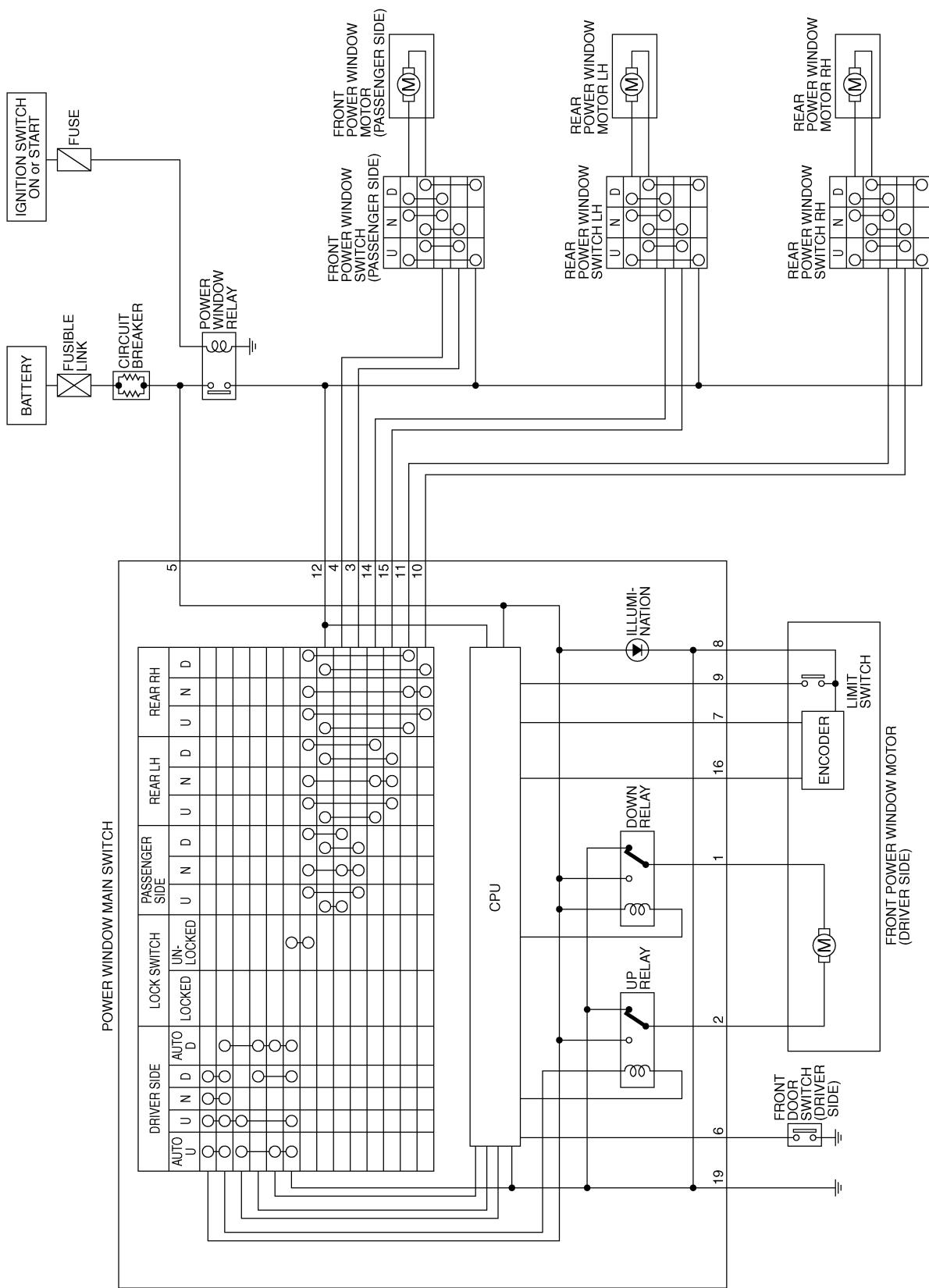
### Operation conditions

- Driver door window is between fully-open and just before fully-closed position (when the limit switch is ON).
- During automatic operation when ignition switch is turned ON.
- During automatic or manual operation when ignition switch is other than ON position (when the timer operates).

## POWER WINDOW SYSTEM

## **Schematic / For LHD Models**

BIS000EI



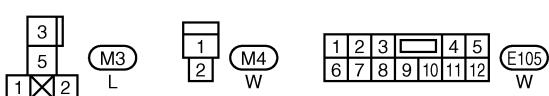
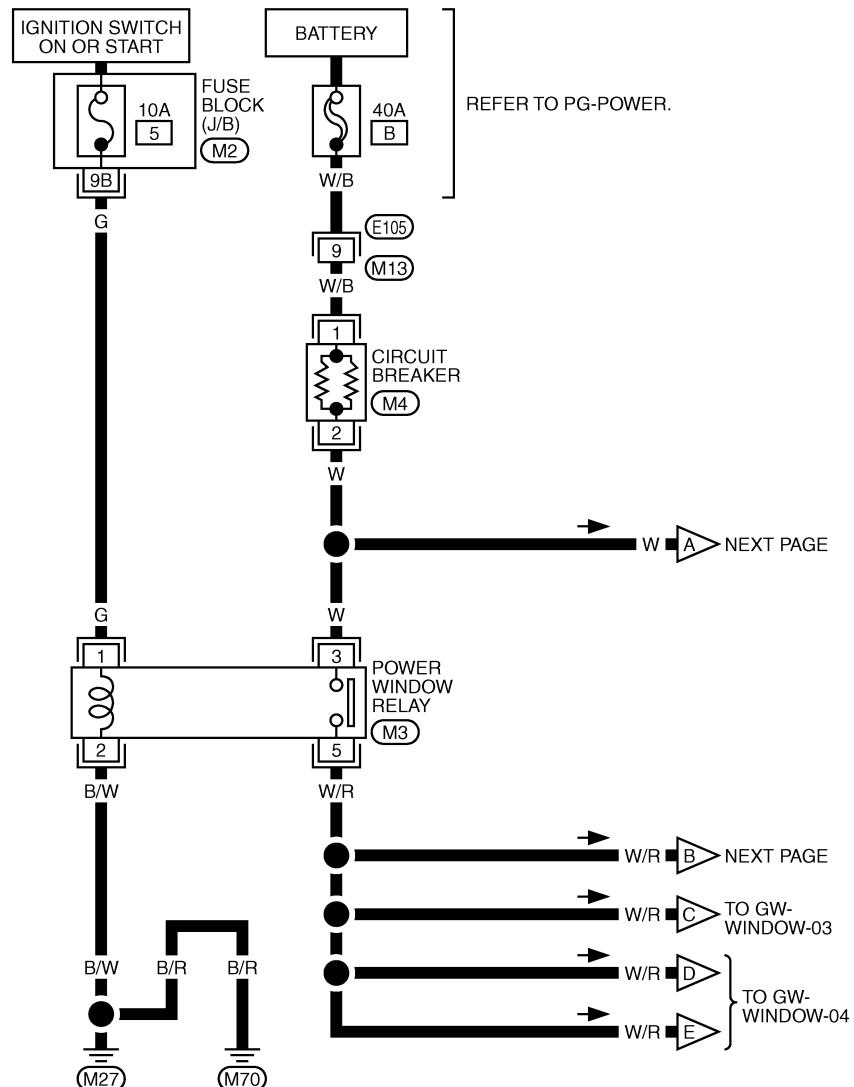
TIWB0823E

## POWER WINDOW SYSTEM

## **Wiring Diagram – WINDOW – / For LHD Models**

BIS000EJ

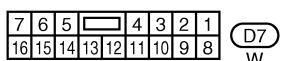
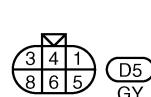
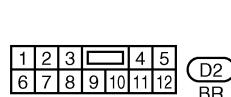
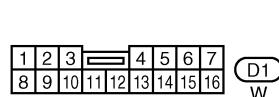
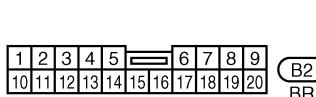
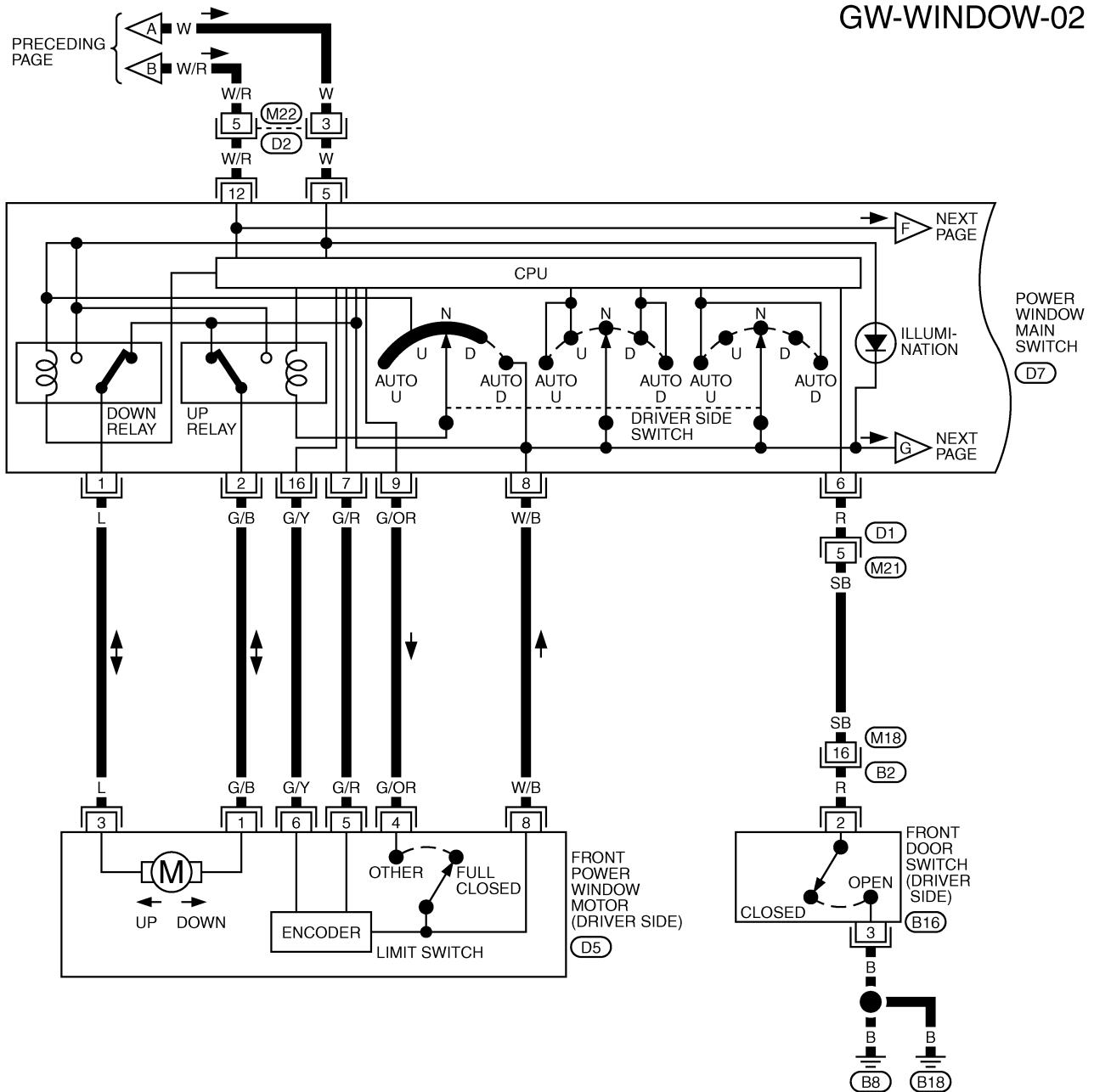
## GW-WINDOW-01



REFER TO THE FOLLOWING.  
**M2** -FUSE BLOCK-JUNCTION  
BOX (I/B)

# POWER WINDOW SYSTEM

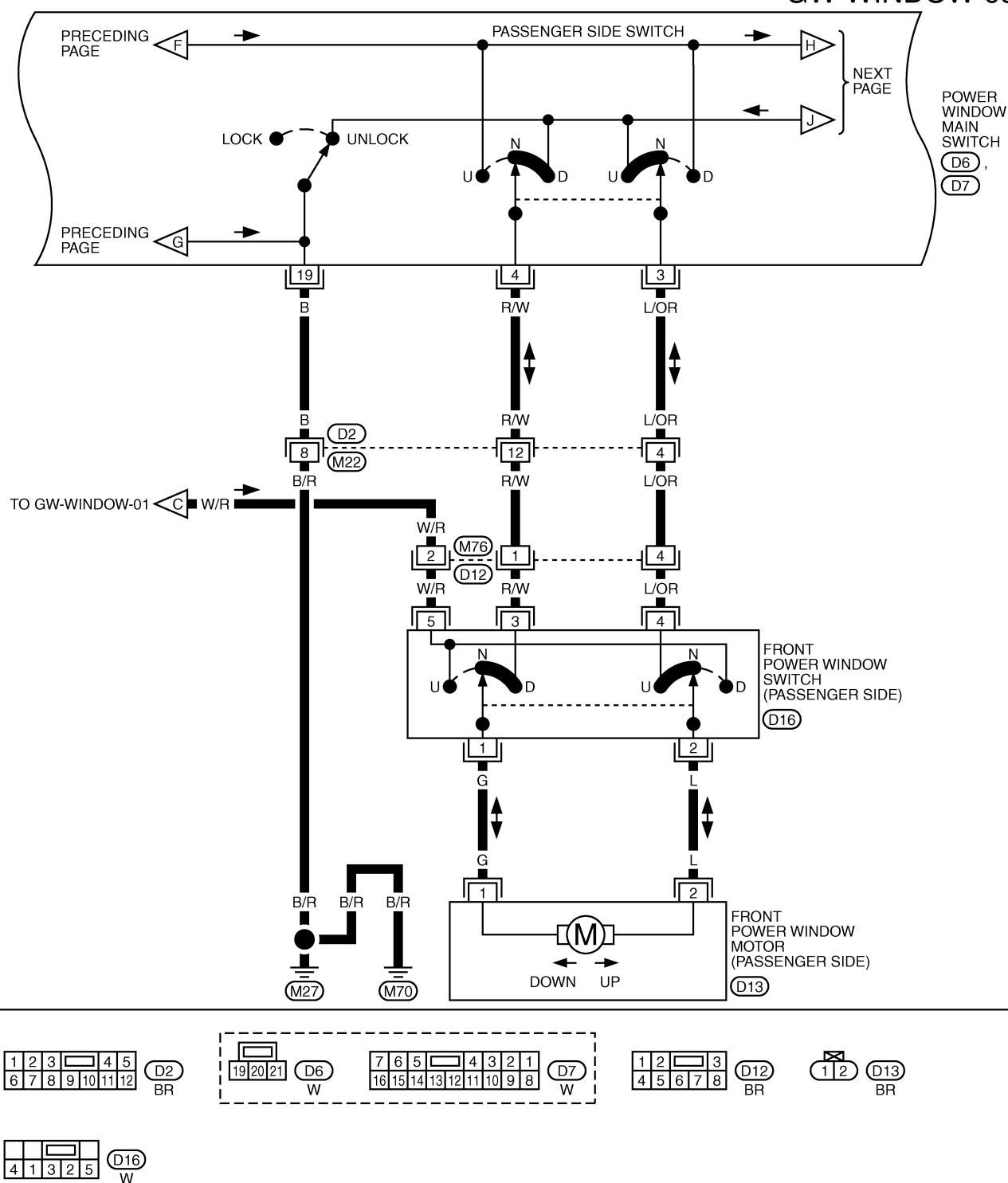
GW-WINDOW-02



TIWA0450E

# POWER WINDOW SYSTEM

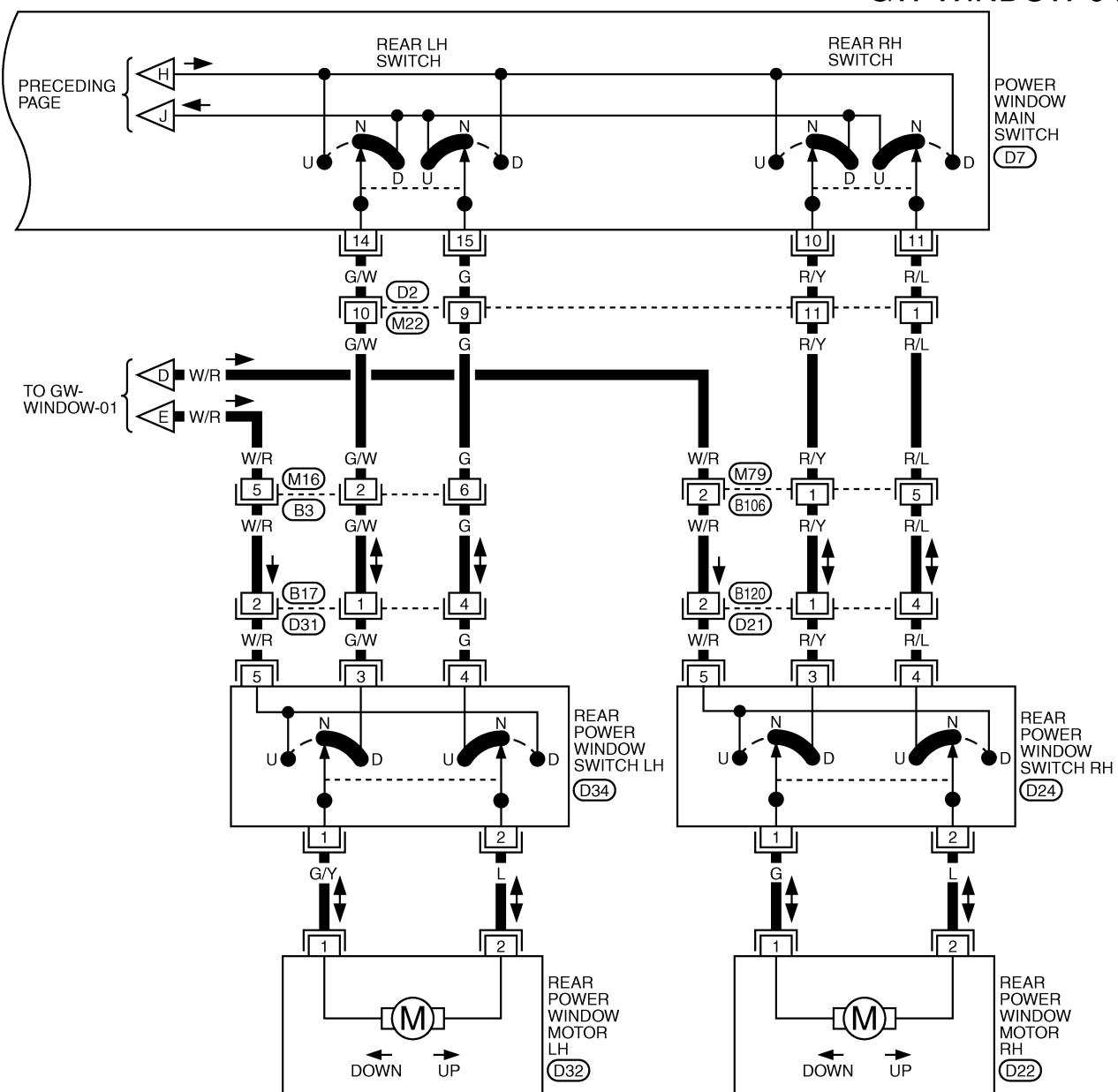
## GW-WINDOW-03



TIWA0451E

# POWER WINDOW SYSTEM

## GW-WINDOW-04



1 2 3 4  
5 6 7 8 9 10  
W M79

1 2 3  
3 4 5 6  
W B3

1 2 3 4 5  
6 7 8 9 10 11 12  
W D2 BR

7 6 5 4 3 2 1  
16 15 14 13 12 11 10 9 8  
W D7

1 2 3  
4 5 6 7 8  
W D21, D31

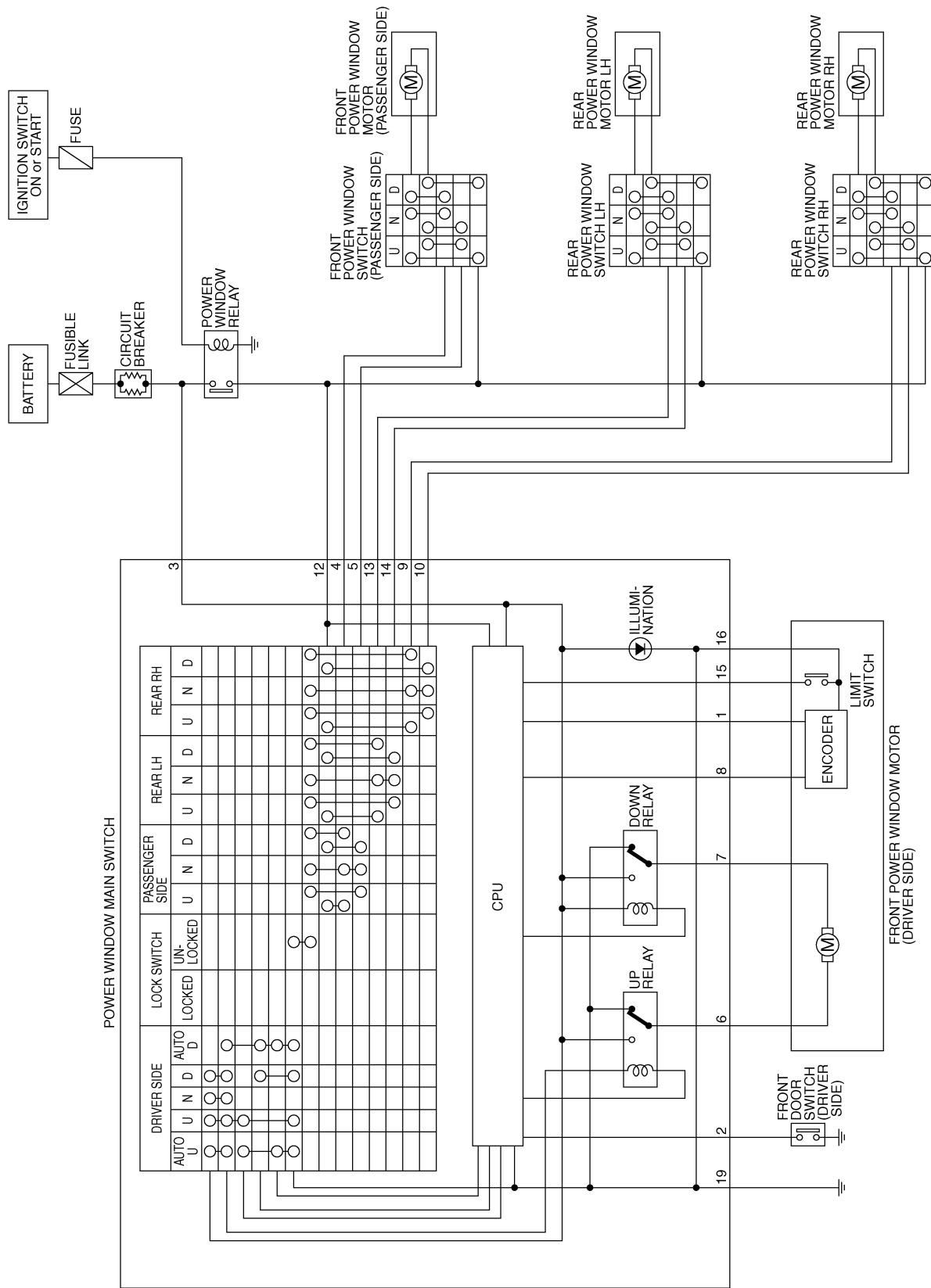
1 2  
BR D22, D32

4 1 3 2 5  
W D24, D34

## POWER WINDOW SYSTEM

## **Schematic / For RHD Models**

BIS000EL

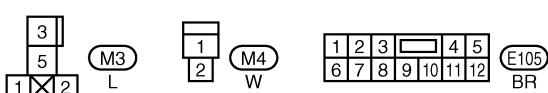
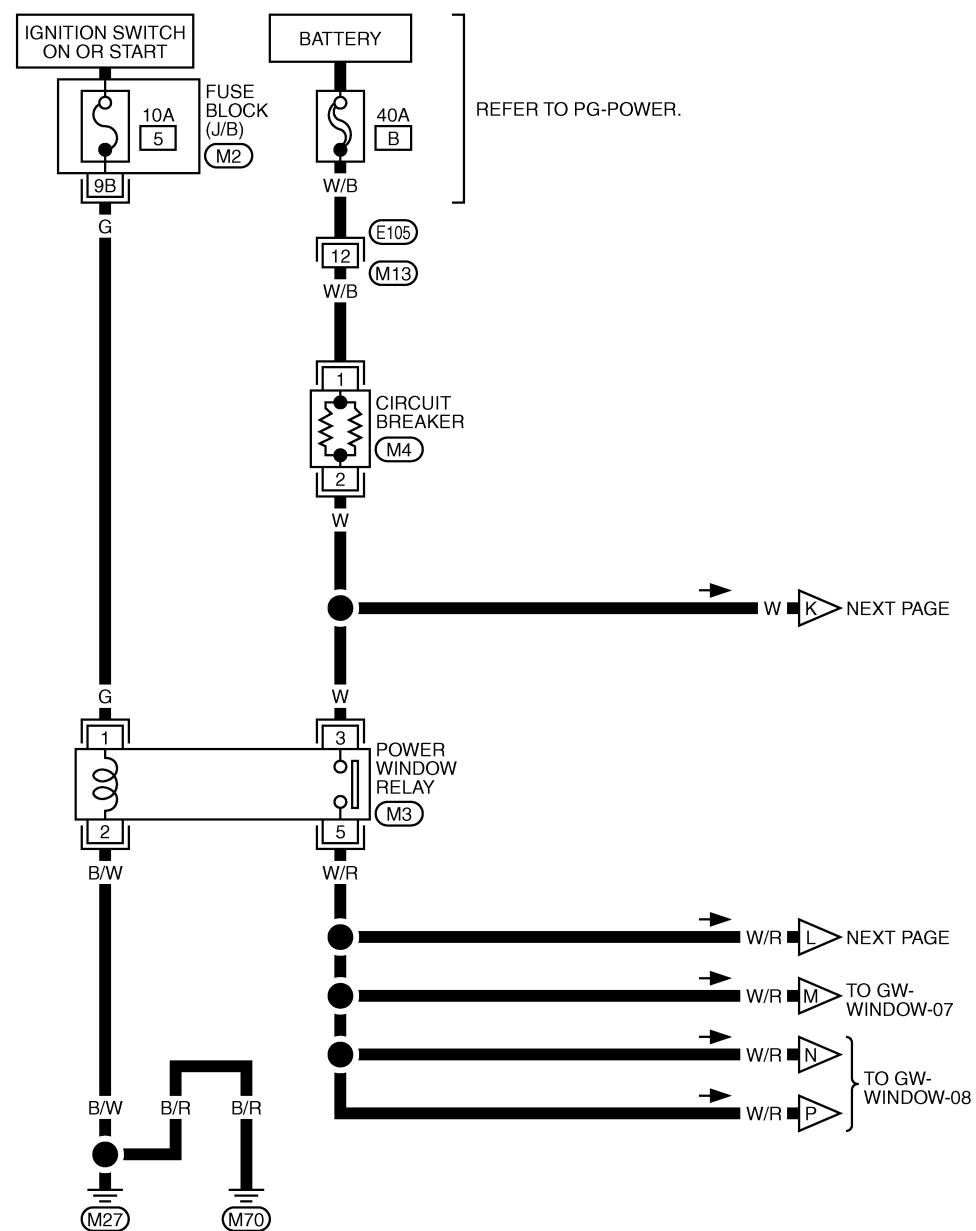


## POWER WINDOW SYSTEM

## **Wiring Diagram – WINDOW – / For RHD Models**

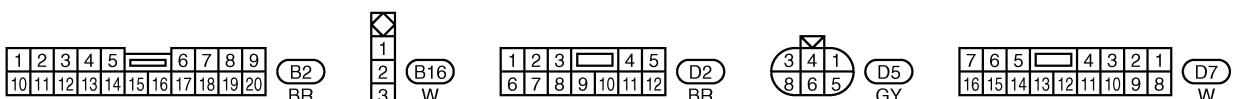
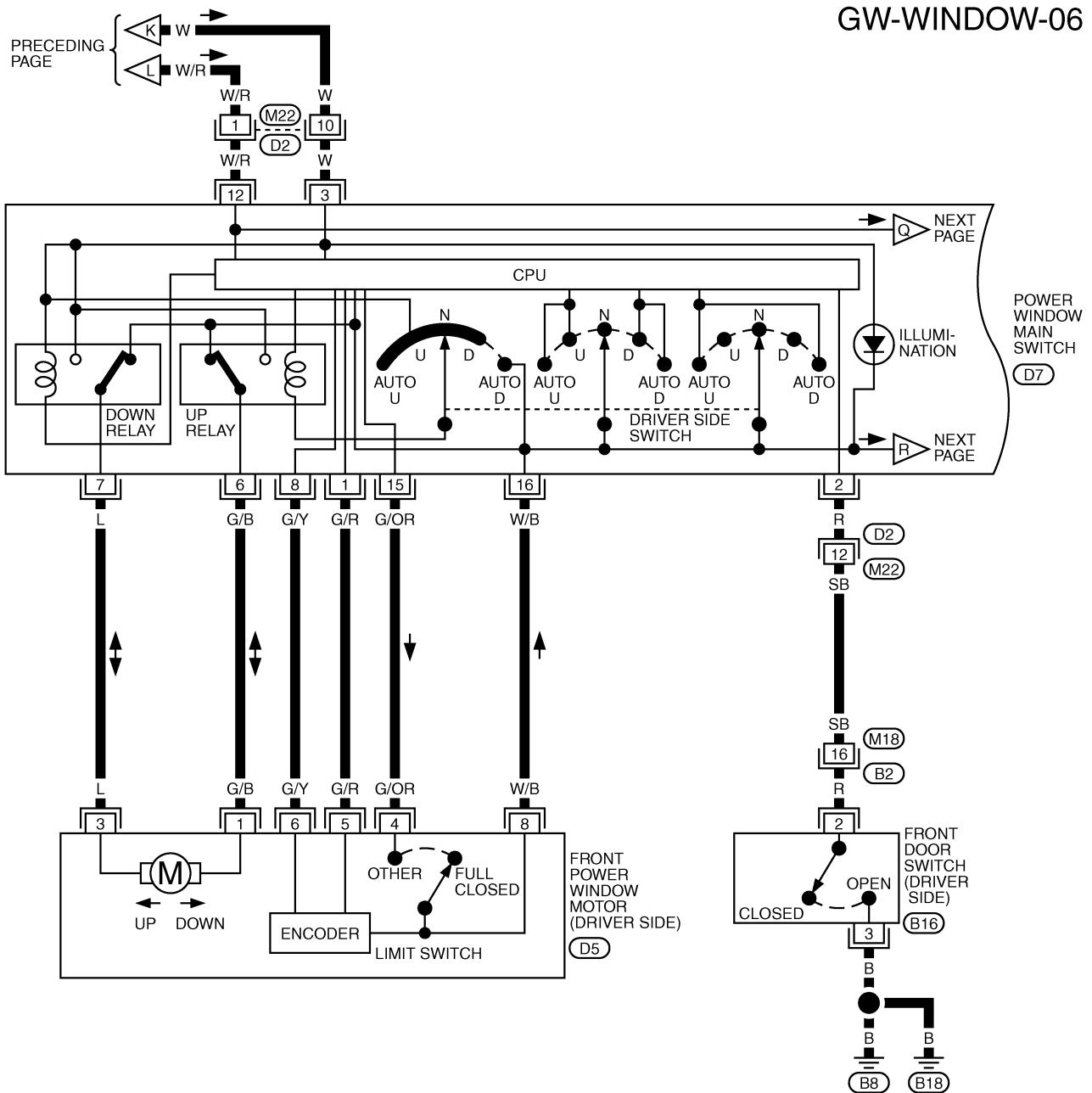
BIS000EM

## GW-WINDOW-05



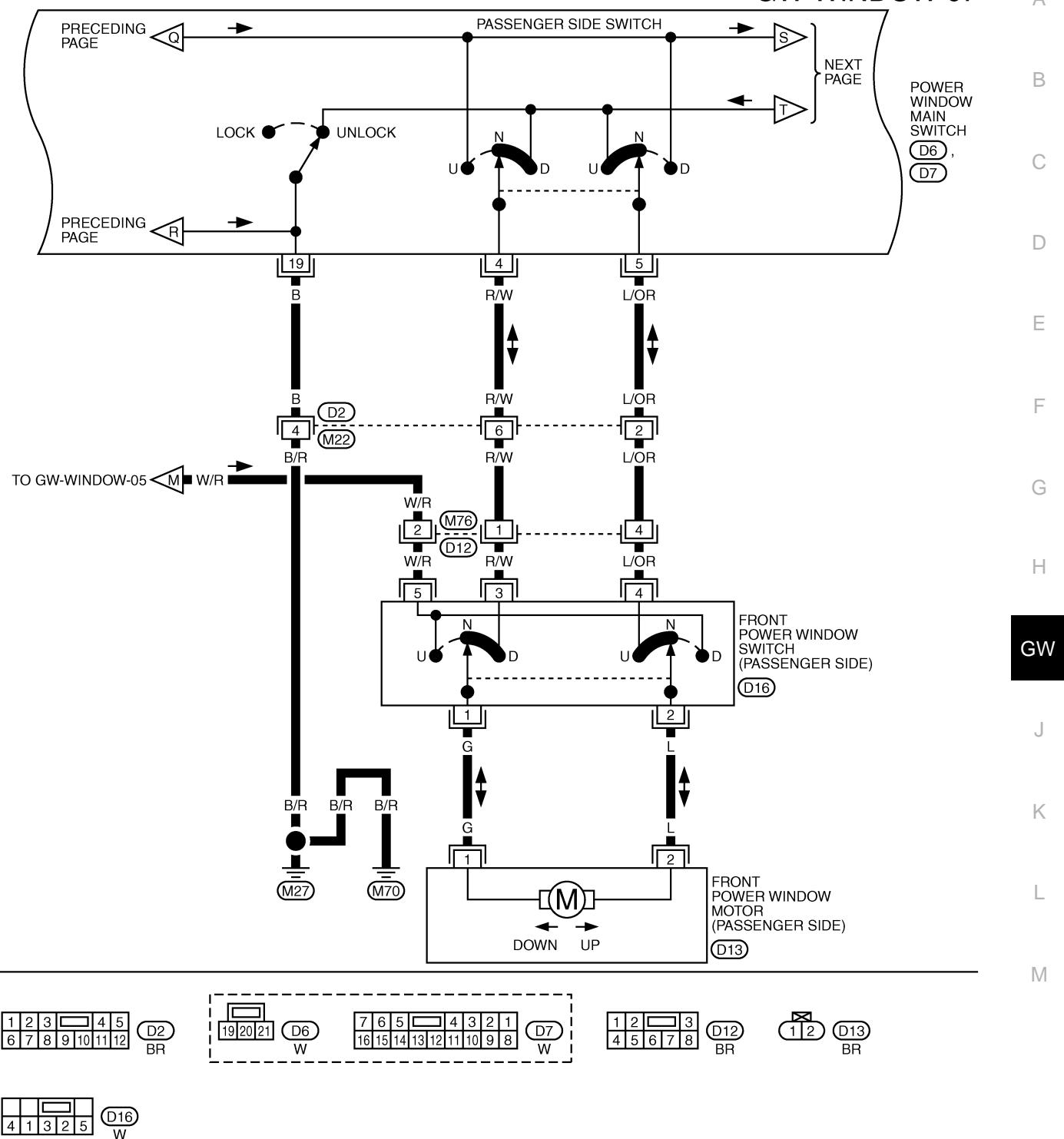
REFER TO THE FOLLOWING.  
**(M2)** -FUSE BLOCK-JUNCTION  
BOX (J/B)

## POWER WINDOW SYSTEM



# POWER WINDOW SYSTEM

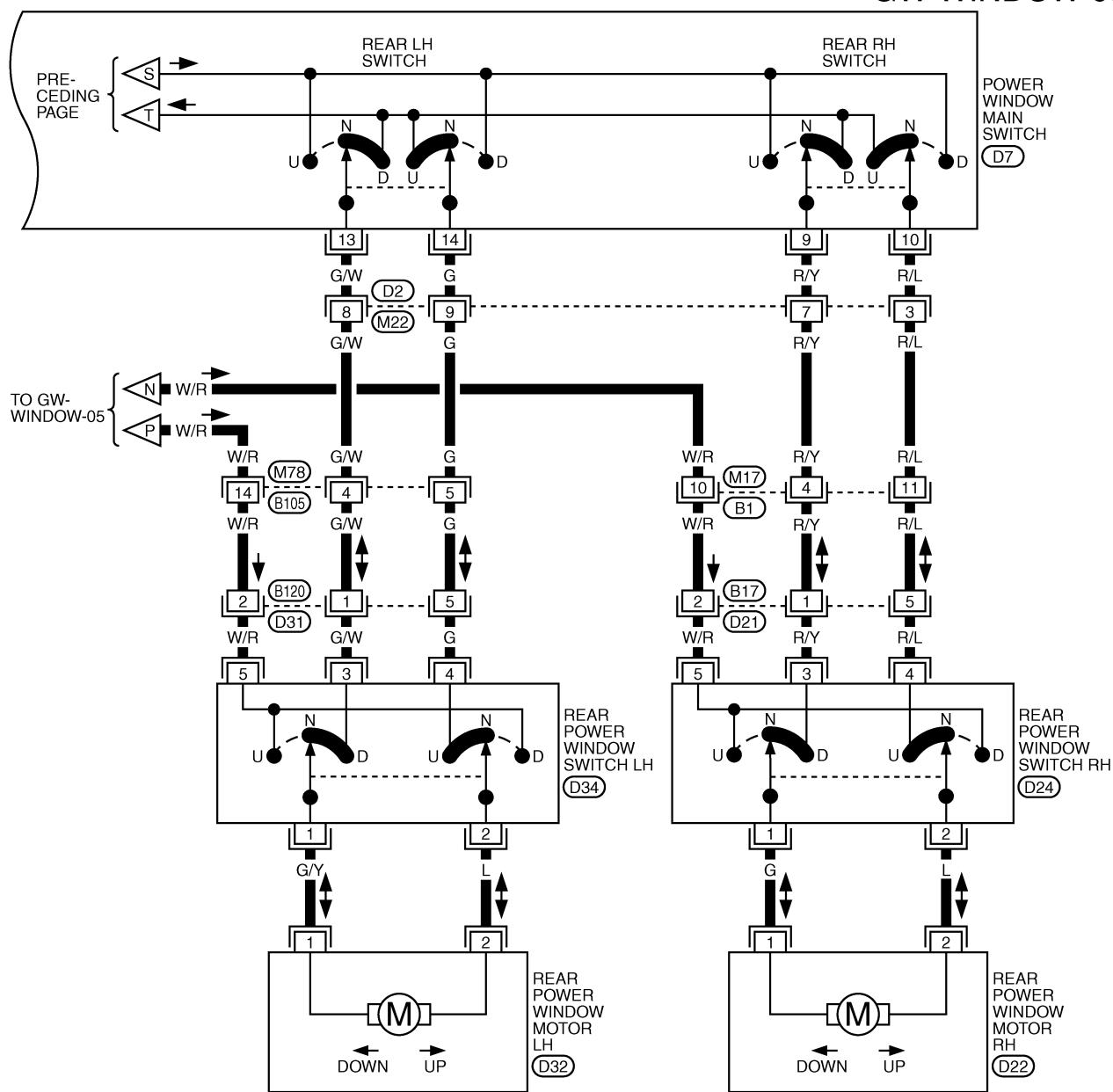
## GW-WINDOW-07



TIWA0456E

# POWER WINDOW SYSTEM

## GW-WINDOW-08



1 2 3 [ ] 4 5 6 7  
8 9 10 11 12 13 14 15 16 M78  
BR

1 2 3 [ ] 4 5 B1, D2  
6 7 8 9 10 11 12 W, BR

7 6 5 [ ] 4 3 2 1 D7  
16 15 14 13 12 11 10 9 8 BR

1 2 [ ] 3 4 D21, D31  
5 6 7 8 9 10 W, W

1 2 D22, D32  
BR, BR

4 1 3 2 5 D24, D34  
W, W

# POWER WINDOW SYSTEM

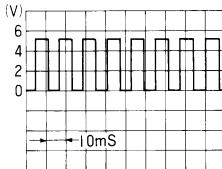
## Terminal and Reference Value for Power Window Main Switch / For LHD Models

B1S000EK

| TERMINAL | WIRE COLOR | ITEM  | CONDITION   | VOLTAGE (V)<br>(Approx.) |
|----------|------------|---|---|--------------------------|
| 1        | L          | Driver side power window motor DOWN signal    | When power window motor is DOWN at operated.  | Battery voltage          |
|          |            |   | Other than above.   | 0                        |
| 2        | G/B        | Driver side power window motor UP signal      | When power window motor is UP at operated.  | Battery voltage          |
|          |            |   | Other than above.   | 0                        |
| 3        | L/OR       | Passenger side power window motor DOWN signal | When passenger switch in power window main switch is DOWN at operated.                                | Battery voltage          |
|          |            |   | Other than above.   | 0                        |
| 4        | R/W        | Passenger side power window motor UP signal   | When passenger switch in power window main switch is UP at operated.                                  | Battery voltage          |
|          |            |   | Other than above.   | 0                        |
| 5        | W          | Power source (fusible link)                   | —   | Battery voltage          |
| 6        | R          | Driver side door switch signal                | ON (open)   | 0                        |
|          |            |   | OFF (close)   | Battery voltage          |
| 7        | G/R        | Encoder power supply                          | Ignition switch position ON and timer operating   | 10                       |
| 8        | W/B        | Limit switch and encoder ground               | —   | 0                        |
| 9        | G/OR       | Limit switch signal                           | Driver side door window is between fully-open and just before fully-closed position (ON).             | 0                        |
|          |            |   | Driver side door window is between just before fully-closed position and fully-closed position (OFF). | 5                        |
| 10       | R/Y        | Rear RH side power window motor UP signal     | When rear RH switch in power window main switch is UP at operated.                                    | Battery voltage          |
|          |            |   | Other than above.   | 0                        |
| 11       | R/L        | Rear RH side power window motor DOWN signal   | When rear RH switch in power window main switch is DOWN at operated.                                  | Battery voltage          |
|          |            |   | Other than above.   | 0                        |
| 12       | W/R        | Power window relay                            | Ignition switch position (ON or START)  | Battery voltage          |
| 14       | G/W        | Rear LH side power window motor UP signal     | When rear LH switch in power window main switch is UP at operated.                                    | Battery voltage          |
|          |            |   | Other than above.   | 0                        |
| 15       | G          | Rear LH side power window motor DOWN signal   | When rear LH switch in power window main switch is DOWN at operated.                                  | Battery voltage          |
|          |            |   | Other than above.   | 0                        |

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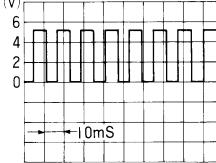
## POWER WINDOW SYSTEM

| TERMINAL | WIRE COLOR | ITEM                 | CONDITION                         | VOLTAGE (V)<br>(Approx.)  |
|----------|------------|----------------------|-----------------------------------|---|
| 16       | G/Y        | Encoder pulse signal | When power window motor operates. | <br>OCC3383D |
| 19       | B          | Ground               | —                                 | 0   |

# POWER WINDOW SYSTEM

## Terminal and Reference Value for Power Window Main Switch / For RHD Models

BIS000EN

| TERMINAL | WIRE COLOR | ITEM  | CONDITION  | VOLTAGE (V)<br>(Approx.)   |
|----------|------------|---|--|--|
| 1        | G/R        | Encoder power supply                          | Ignition switch position ON or timer is operating                      | 10   |
| 2        | R          | Driver side door switch signal                | ON (open)  | 0  |
|          |            |   | OFF (close)  | Battery voltage  |
| 3        | W          | Power source (fusible link)                   | —  | Battery voltage  |
| 4        | R/W        | Passenger side power window motor UP signal   | When passenger switch in power window main switch is UP at operated.   | Battery voltage  |
|          |            |   | Other than above.  | 0  |
| 5        | L/OR       | Passenger side power window motor DOWN signal | When passenger switch in power window main switch is DOWN at operated. | Battery voltage  |
|          |            |   | Other than above.  | 0  |
| 6        | G/B        | Driver side power window motor UP signal      | When power window motor is UP at operated.                             | Battery voltage  |
|          |            |   | Other than above.  | 0  |
| 7        | L          | Driver side power window motor DOWN signal    | When power window motor is DOWN at operated.                           | Battery voltage  |
|          |            |   | Other than above.  | 0  |
| 8        | G/Y        | Encoder pulse signal                          | When power window motor operates.                                      | <br>OCC3383D |
| 9        | R/Y        | Rear RH side power window motor UP signal     | When rear RH switch is power window main switch is UP at operated.     | Battery voltage  |
|          |            |   | Other than above.  | 0  |
| 10       | R/L        | Rear RH side power window motor DOWN signal   | When rear RH switch is power window main switch is DOWN at operated.   | Battery voltage  |
|          |            |   | Other than above.  | 0  |
| 12       | W/R        | Power window relay                            | Ignition switch position (ON or START)                                 | Battery voltage  |
| 13       | G/W        | Rear LH side power window motor UP signal     | When rear LH switch is power window main switch is UP at operated.     | Battery voltage  |
|          |            |   | Other than above.  | 0  |
| 14       | G          | Rear LH side power window motor DOWN signal   | When rear LH switch is power window main switch is DOWN at operated.   | Battery voltage  |
|          |            |   | Other than above.  | 0  |

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# POWER WINDOW SYSTEM

| TERMINAL | WIRE COLOR | ITEM                            | CONDITION   | VOLTAGE (V)<br>(Approx.) |
|----------|------------|---------------------------------|---|--------------------------|
| 15       | G/OR       | Limit switch signal             | Driver side door window is between fully-open and just before fully-closed position (ON).             | 0                        |
|          |            |                                 | Driver side door window is between just before fully-closed position and fully-closed position (OFF). | 5                        |
| 16       | W/B        | Limit switch and encoder ground | —   | 0                        |
| 19       | B          | Ground                          | —   | 0                        |

## Trouble Diagnoses Symptom Chart

BIS000EO

Make sure other systems using the signal of the following systems operate normally.

| Symptom   | Repair order   | Refer to page         |
|---|--|-----------------------|
| None of the power window can be operated using by any switch    | 1. Check power window relay power supply and ground  | <a href="#">GW-53</a> |
|   | 2. Check power window main switch power supply and ground circuit  | <a href="#">GW-54</a> |
| Driver side power window does not operate.                      | 1. Check power window motor (driver side) circuit  | <a href="#">GW-55</a> |
| Passenger side power window does not operate.                   | 1. Check power window motor circuit  | <a href="#">GW-56</a> |
|   | 2. Check power window switch   | <a href="#">GW-57</a> |
|   | 3. Check power window (passenger side) circuit   | <a href="#">GW-58</a> |
| Rear LH power window does not operate.                          | 1. Check power window motor circuit  | <a href="#">GW-56</a> |
|   | 2. Check power window switch   | <a href="#">GW-57</a> |
|   | 3. Check power window (rear LH) circuit  | <a href="#">GW-60</a> |
| Rear RH power window does not operate.                          | 1. Check power window motor circuit  | <a href="#">GW-56</a> |
|   | 2. Check power window switch   | <a href="#">GW-57</a> |
|   | 3. Check power window (rear RH) circuit  | <a href="#">GW-62</a> |
| Anti-pinch system does not operate normally (driver side)       | 1. Door window sliding part malfunction<br>● A foreign adheres to window glass or glass run rubber<br>● Glass run rubber wear or deformation.<br>● Sash is tilted to much, or no enough. | —                     |
|   | 2. Limit switch adjusting  | <a href="#">GW-76</a> |
|   | 3. Check limit switch circuit  | <a href="#">GW-64</a> |
|   | 4. Check encoder circuit   | <a href="#">GW-66</a> |
|   | 1. Check encoder circuit   | <a href="#">GW-66</a> |
| Power window retained power operation does not operate properly | 1. Check door switch   | <a href="#">GW-71</a> |

# POWER WINDOW SYSTEM

## Check Power Window Relay Power Supply and Ground Circuit

B1S000EP

### 1. CHECK FUSE

- Check 10A fuse [No. 5, located in fuse block (J/B)]
- Check 40A fusible link (litter B, located in the fuse and fusible link box.)

#### NOTE:

Refer to [GW-34, "Component Parts and Harness Connector Location"](#) .

#### OK or NG

OK >> GO TO 2.

NG >> If fuse is blown out, be sure to eliminate cause of malfunction before installing new fuse. Refer to [PG-2, "POWER SUPPLY ROUTING"](#) .

### 2. CHECK POWER WINDOW RELAY POWER SUPPLY

- Turn ignition switch OFF.
- Remove power window relay.
- Turn ignition switch ON.
- Check voltage between power window relay connector M3 terminal 1, 3 and ground.

1 (G) - Ground

: Battery voltage

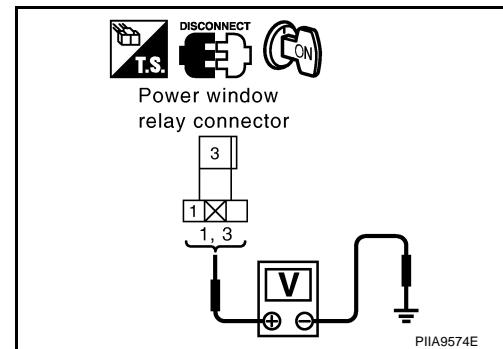
3 (W) - Ground

: Battery voltage

#### OK or NG

OK >> GO TO 3.

NG >> Check power window relay power supply circuit for open or short.



### 3. CHECK POWER WINDOW RELAY GROUND

- Turn ignition switch OFF.
- Check continuity between power window relay connector M3 terminal 2 and ground.

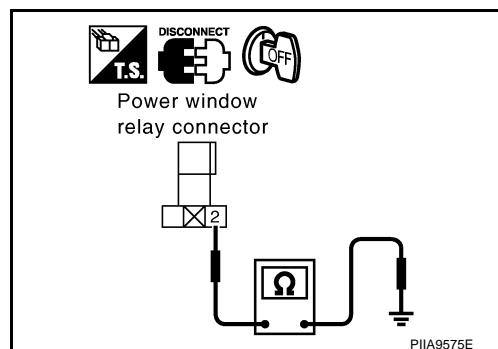
2 (B) - Ground

: Continuity should exist.

#### OK or NG

OK >> GO TO 4.

NG >> Check power window relay ground circuit for open or short.



### 4. CHECK POWER WINDOW RELAY

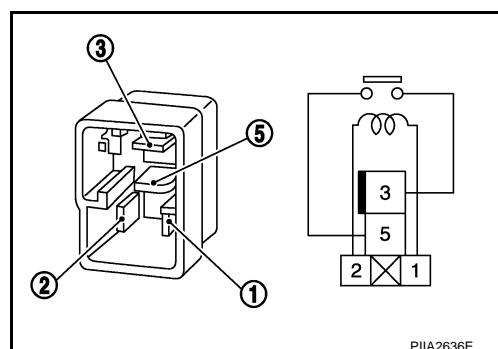
Check continuity between power window relay terminal 3 and 5.

| Terminal | Condition   | Continuity |
|----------|---|------------|
| 3        | 12V direct current supply between terminals 1 and 2 | Yes        |
|          | No current supply                                   | No         |

#### OK or NG

OK >> Check the condition of the harness and the connector.

NG >> Replace power window relay.



# POWER WINDOW SYSTEM

## Check Power Window Main Switch Power Supply and Ground Circuit

BIS000EQ

### 1. CHECK POWER SUPPLY CIRCUIT

1. Turn ignition switch ON.
2. Check voltage between power window main switch connector D7 terminal 5, 12 (LHD) or 3, 12 (RHD) and ground.

**(LHD models)**

**5 (W) - Ground** : **Battery voltage**

**12 (W/R) - Ground** : **Battery voltage**

**(RHD models)**

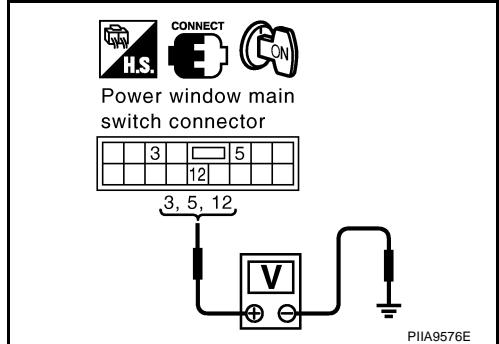
**3 (W) - Ground** : **Battery voltage**

**12 (W/R) - Ground** : **Battery voltage**

OK or NG

OK >> GO TO 2.

NG >> Repair or replace harness between power window main switch power supply circuit.



### 2. CHECK POWER WINDOW MAIN SWITCH GROUND CIRCUIT

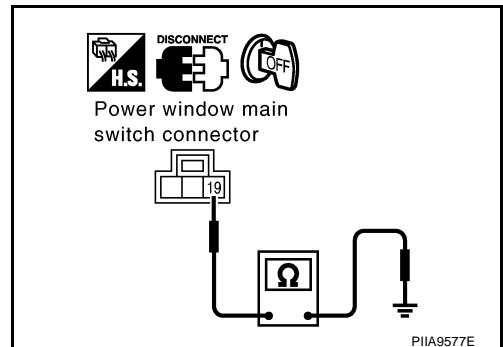
1. Turn ignition switch OFF.
2. Disconnect power window main switch connector.
3. Check continuity between power window main switch connector D6 terminal 19 and ground.

**19 (B) - Ground** : **Continuity should exist.**

OK or NG

OK >> Power window main switch power supply and ground circuit is OK.

NG >> Repair or replace harness between power window main switch and ground.



# POWER WINDOW SYSTEM

## Check Power Window Motor (Driver side) Circuit

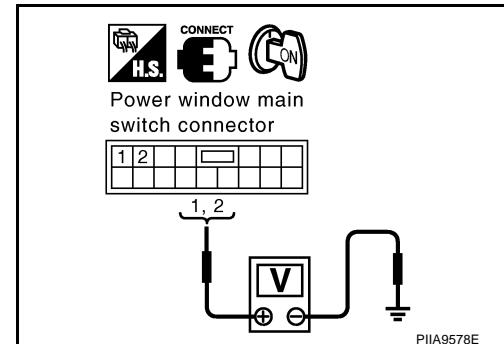
BIS000ER

### 1. CHECK POWER WINDOW MAIN SWITCH SIGNAL

1. Turn ignition switch ON.
2. Driver side switch in power window main switch operated, check voltage between Power window main switch connector and ground.

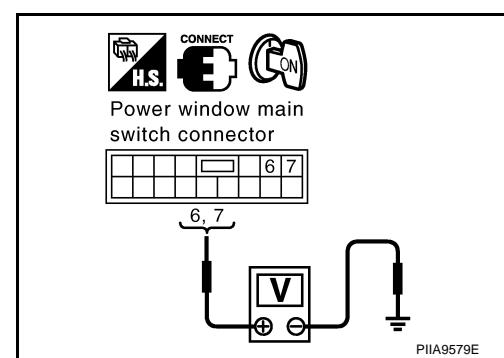
(LHD)

| Connector | Terminal (Wire color) |        | Condition | Voltage (V)<br>(Approx.) |  |
|-----------|-----------------------|--------|-----------|--------------------------|--|
|           | (+)                   | (-)    |           |                          |  |
| D7        | 1 (L)                 | Ground | Closing   | 0                        |  |
|           |                       |        | Opening   | Battery voltage          |  |
|           | 2 (G/B)               |        | Closing   | Battery voltage          |  |
|           |                       |        | Opening   | 0                        |  |



(RHD)

| Connector | Terminal (Wire color) |        | Condition | Voltage (V)     |  |
|-----------|-----------------------|--------|-----------|-----------------|--|
|           | (+)                   | (-)    |           |                 |  |
| D7        | 6 (G/B)               | Ground | Closing   | Battery voltage |  |
|           |                       |        | Opening   | 0               |  |
|           | 7 (L)                 |        | Closing   | 0               |  |
|           |                       |        | Opening   | Battery voltage |  |



OK or NG

OK >> GO TO 2.

NG >> Replace power window main switch.

# POWER WINDOW SYSTEM

## 2. CHECK POWER WINDOW MOTOR CIRCUIT

1. Turn ignition switch OFF.
2. Disconnect power window main switch and front power window motor (driver side) connector.

### (LHD models)

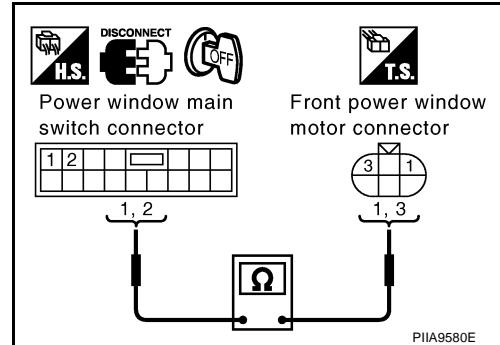
Check continuity between power window main switch connector D7 terminal 1, 2 and front power window motor (driver side) connector D5 terminal 1, 3.

1 (L) - 3 (L)

: Continuity should exist.

2 (G/B) - 1 (G/B)

: Continuity should exist.



### (RHD models)

Check continuity between power window main switch connector D7 terminal 6, 7 and front power window motor (driver side) connector D5 terminal 1, 3.

6 (G/B) - 1 (G/B)

: Continuity should exist.

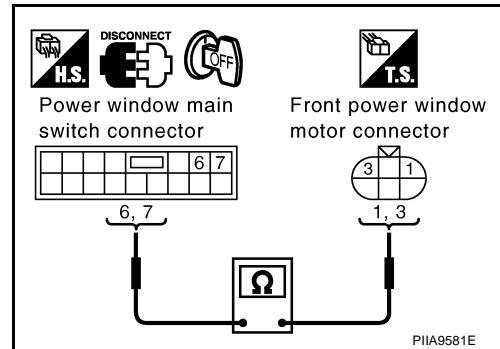
7 (L) - 3 (L)

: Continuity should exist.

### OK or NG

OK >> Replace front power window motor (driver side).

NG >> Repair or replace harness between power window main switch and front power window motor (driver side).



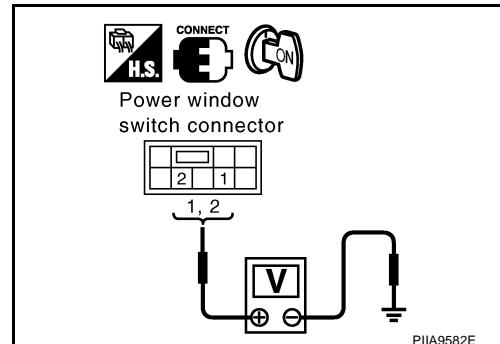
## Check Power Window Motor Circuit

BIS000ES

### 1. CHECK POWER WINDOW SWITCH SIGNAL

1. Turn ignition switch ON.
2. Power window switch operated, check voltage between power window switch connector and ground.

| Connector               | Terminal (Wire color) |        | Condition | Voltage (V)<br>(Approx.) |  |
|-------------------------|-----------------------|--------|-----------|--------------------------|--|
|                         | (+)                   | (-)    |           |                          |  |
| D16<br>(Passenger side) | 1 (G or G/Y)          | Ground | Closing   | Battery voltage          |  |
|                         |                       |        | Opening   | 0                        |  |
|                         | 2 (L)                 |        | Closing   | 0                        |  |
|                         |                       |        | Opening   | Battery voltage          |  |



### OK or NG

OK >> GO TO 2.

NG >> Check power window switch. Refer to [GW-57](#).

# POWER WINDOW SYSTEM

## 2. CHECK POWER WINDOW MOTOR CIRCUIT

1. Turn ignition switch OFF.
2. Disconnect power window switch and power window motor connector.
3. Check continuity between power window switch connector D16 (passenger side), D24 (rear RH), D34 (rear LH) terminal 1, 2 and power window motor connector D13 (passenger side), D 22 (rear RH), D32 (rear LH) terminal 1, 2.

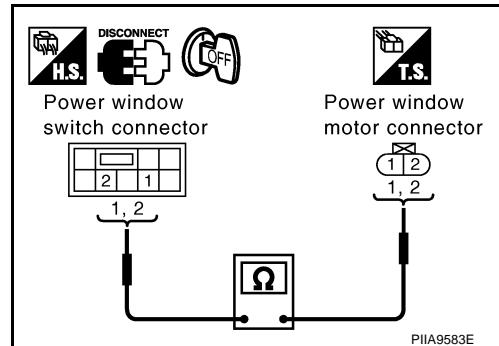
**1 (G or G/Y) - 1 (G or G/Y)** : Continuity should exist.

**2 (L) - 2 (L)** : Continuity should exist.

OK or NG

OK >> Replace malfunction power window motor.

NG >> Repair or replace harness between power window switch and power window motor.



BIS000ET

## Check Power Window Switch

### 1. CHECK POWER WINDOW SWITCH POWER SUPPLY

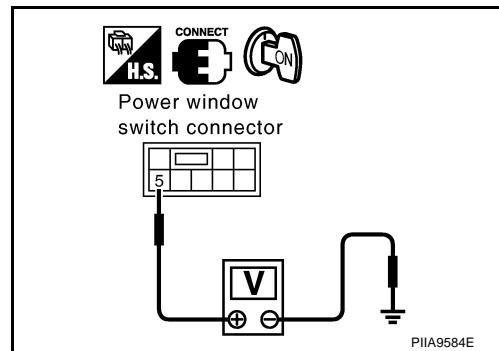
1. Turn ignition switch ON.
2. Check voltage between power window switch connector D16 (passenger side), D24 (rear RH), D34 (rear LH) terminal 5 and ground.

**5 (W/R) - Ground** : Battery voltage

OK or NG

OK >> GO TO 3.

NG >> GO TO 2.



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### 2. CHECK POWER WINDOW SWITCH POWER SUPPLY CIRCUIT

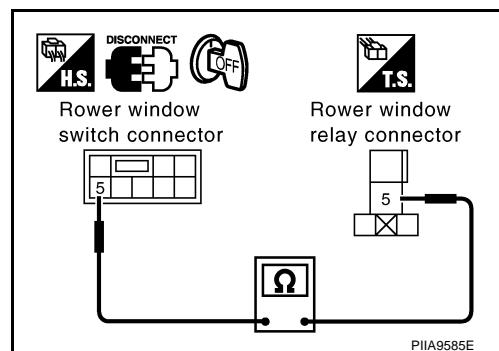
1. Turn ignition switch OFF.
2. Disconnect power window switch connector and power window relay.
3. Check continuity between power window switch connector D16 (passenger side), D24 (rear RH), D34 (rear LH) terminal 5 and power window relay connector M3 terminal 5.

**5 (W/R) - 5 (W/R)** : Continuity should exist.

OK or NG

OK >> Check the condition of the harness and the connector.

NG >> Repair or replace harness between power window switch and power window relay.



# POWER WINDOW SYSTEM

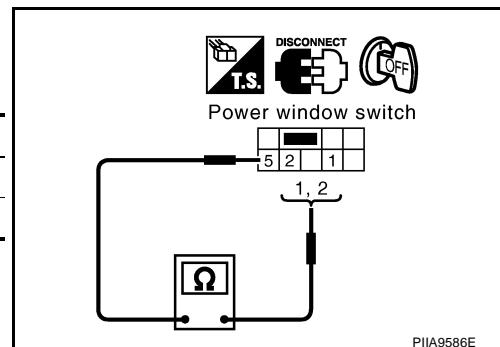
## 3. CHECK POWER WINDOW SWITCH

1. Turn ignition switch OFF.
2. Disconnect power window switch connector.
3. Power window switch operated, check continuity between power window switch connector D16 (passenger side), D24 (rear RH), D34 (rear LH) terminal 1, 2 and 5.

| Terminal |   | Condition | Continuity |
|----------|---|-----------|------------|
| 1        | 5 | UP        | Yes        |
| 2        |   | DOWN      | Yes        |

OK or NG

OK      >> Power window switch is OK.  
 NG      >> Replace malfunction power window switch.



BIS000EU

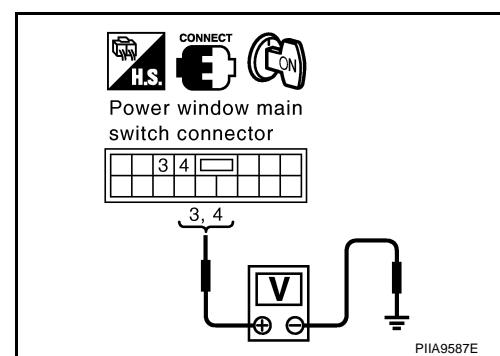
## Check Power Window (Passenger side) Circuit

### 1. CHECK POWER WINDOW MAIN SWITCH OUTPUT SIGNAL

1. Turn ignition switch ON.
2. Passenger side switch in power window main switch operated, check voltage between power window main switch connector and ground.

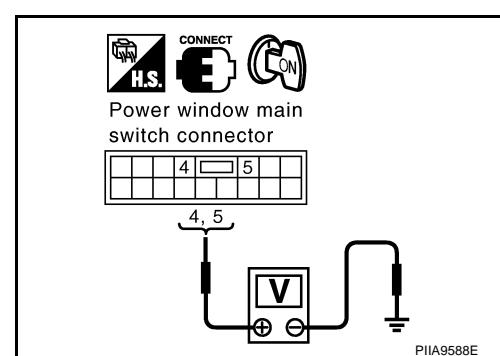
(LHD models)

| Connector | Terminal (Wire color) |        | Condition | Voltage (V)<br>(Approx.) |  |
|-----------|-----------------------|--------|-----------|--------------------------|--|
|           | (+)                   | (-)    |           |                          |  |
| D7        | 3 (L/OR)              | Ground | Closing   | 0                        |  |
|           |                       |        | Opening   | Battery voltage          |  |
|           | 4 (R/W)               |        | Closing   | Battery voltage          |  |
|           |                       |        | Opening   | 0                        |  |



(RHD models)

| Connector | Terminal (Wire color) |        | Condition | Voltage (V)<br>(Approx.) |  |
|-----------|-----------------------|--------|-----------|--------------------------|--|
|           | (+)                   | (-)    |           |                          |  |
| D7        | 4 (R/W)               | Ground | Closing   | Battery voltage          |  |
|           |                       |        | Opening   | 0                        |  |
|           | 5 (L/OR)              |        | Closing   | 0                        |  |
|           |                       |        | Opening   | Battery voltage          |  |



OK or NG

OK      >> GO TO 2.  
 NG      >> Replace power window main switch.

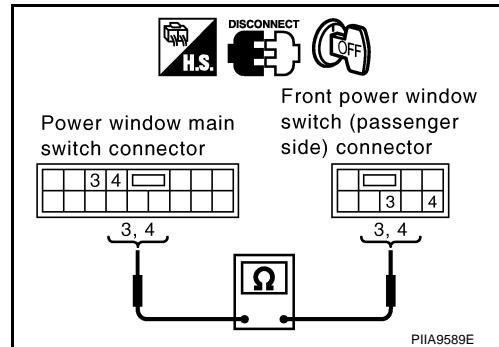
## 2. CHECK POWER WINDOW SWITCH CIRCUIT

1. Turn ignition switch OFF.
2. Disconnect power window main switch and front power window switch (passenger side) connector.
3. **(LHD models)**

Check continuity between power window main switch connector D6 terminal 3, 4 and front power window switch (passenger side) connector D16 terminal 3, 4.

**3 (L/OR) - 4 (L/OR)**  
**4 (R/W) - 3 (R/W)**

: Continuity should exist.  
: Continuity should exist.



### (RHD models)

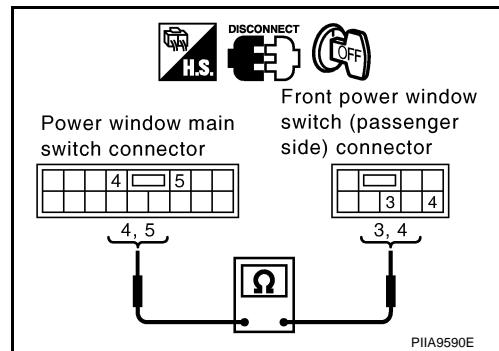
Check continuity between power window main switch connector D6 terminal 4, 5 and front power window switch (passenger side) connector D16 terminal 3, 4.

**4 (R/W) - 3 (R/W)**  
**5 (L/OR) - 4 (L/OR)**

: Continuity should exist.  
: Continuity should exist.

### OK or NG

OK      >> Check the condition of the harness and the connector.  
 NG      >> Repair or replace harness between power window main switch and front power window switch (passenger side).



# POWER WINDOW SYSTEM

## Check Power Window (Rear LH) Circuit

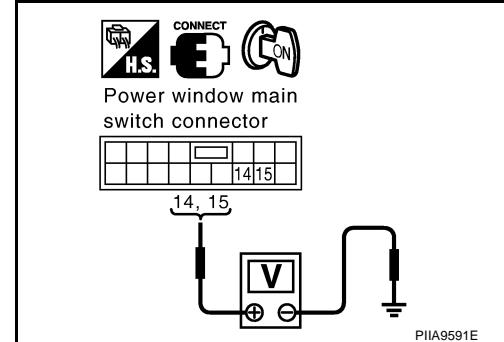
BIS000EV

### 1. CHECK POWER WINDOW MAIN SWITCH OUTPUT SIGNAL

1. Turn ignition switch ON.
2. Rear LH switch in power window main switch operated, check voltage between power window main switch connector and ground.

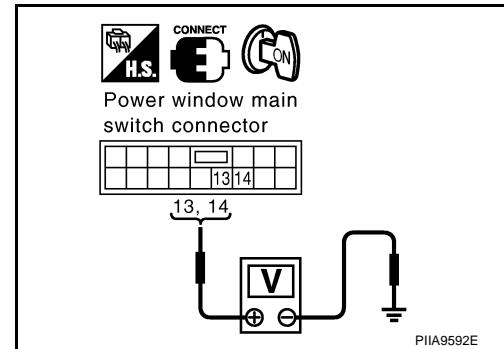
#### (LHD models)

| Connector | Terminal (Wire color) |        | Condition | Voltage (V)<br>(Approx.) |  |
|-----------|-----------------------|--------|-----------|--------------------------|--|
|           | (+)                   | (-)    |           |                          |  |
| D7        | 14 (G/W)              | Ground | Closing   | Battery voltage          |  |
|           |                       |        | Opening   | 0                        |  |
|           | 15 (G)                |        | Closing   | 0                        |  |
|           |                       |        | Opening   | Battery voltage          |  |



#### (RHD models)

| Connector | Terminal (Wire color) |        | Condition | Voltage (V)<br>(Approx.) |  |
|-----------|-----------------------|--------|-----------|--------------------------|--|
|           | (+)                   | (-)    |           |                          |  |
| D7        | 13 (G/W)              | Ground | Closing   | Battery voltage          |  |
|           |                       |        | Opening   | 0                        |  |
|           | 14 (G)                |        | Closing   | 0                        |  |
|           |                       |        | Opening   | Battery voltage          |  |



#### OK or NG

OK >> GO TO 2.

NG >> Replace power window main switch.

# POWER WINDOW SYSTEM

## 2. CHECK POWER WINDOW SWITCH CIRCUIT

1. Turn ignition switch OFF.
2. Disconnect power window main switch and rear power window switch LH connector.
3. **(LHD models)**

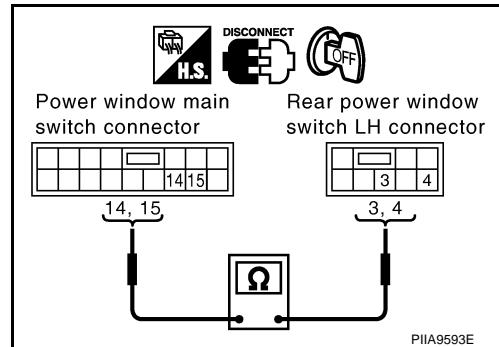
Check continuity between power window main switch connector D7 terminal 14, 15 and rear power window switch LH connector D34 terminal 3, 4.

**14 (G/W) - 3 (G/W)**

: Continuity should exist.

**15 (G) - 4 (G)**

: Continuity should exist.



### (RHD models)

Check continuity between power window main switch connector D7 terminal 13, 14 and rear power window switch LH connector D34 terminal 3, 4.

**13 (G/W) - 3 (G/W)**

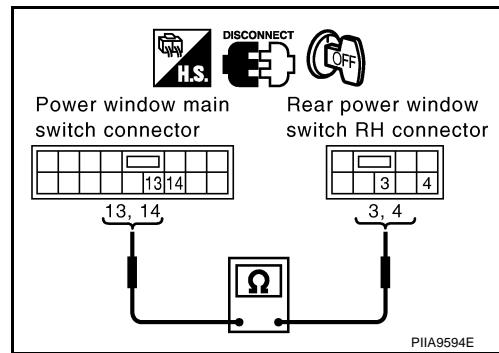
: Continuity should exist.

**14 (G) - 4 (G)**

: Continuity should exist.

### OK or NG

OK      >> Check the condition of the harness and the connector.  
NG      >> Repair or replace harness between power window main switch and rear power window switch LH.



# POWER WINDOW SYSTEM

## Check Power Window (Rear RH) Circuit

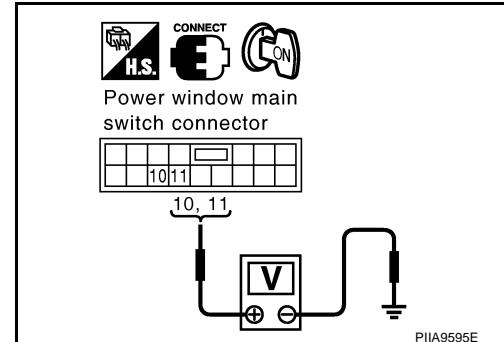
BIS000EW

### 1. CHECK POWER WINDOW MAIN SWITCH OUTPUT SIGNAL

1. Turn ignition switch ON.
2. Rear RH switch in power window main switch operated, check voltage between power window main switch connector and ground.

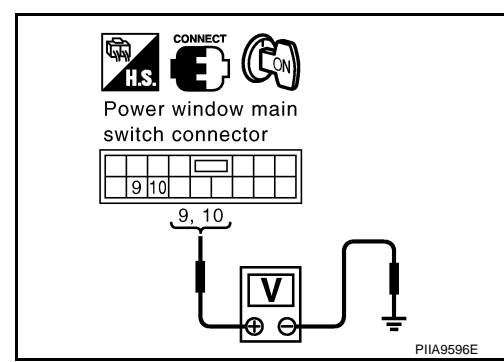
#### (LHD models)

| Connector | Terminal (Wire color) |        | Condition | Voltage (V)<br>(Approx.) |  |
|-----------|-----------------------|--------|-----------|--------------------------|--|
|           | (+)                   | (-)    |           |                          |  |
| D7        | 10 (R/Y)              | Ground | Closing   | Battery voltage          |  |
|           |                       |        | Opening   | 0                        |  |
|           | 11 (R/L)              |        | Closing   | 0                        |  |
|           |                       |        | Opening   | Battery voltage          |  |



#### (RHD models)

| Connector | Terminal (Wire color) |        | Condition | Voltage (V)<br>(Approx.) |  |
|-----------|-----------------------|--------|-----------|--------------------------|--|
|           | (+)                   | (-)    |           |                          |  |
| D7        | 9 (R/Y)               | Ground | Closing   | Battery voltage          |  |
|           |                       |        | Opening   | 0                        |  |
|           | 10 (R/L)              |        | Closing   | 0                        |  |
|           |                       |        | Opening   | Battery voltage          |  |



#### OK or NG

OK >> GO TO 2.

NG >> Replace power window main switch.

## 2. CHECK POWER WINDOW SWITCH CIRCUIT

1. Turn ignition switch OFF.
2. Disconnect power window main switch and rear power window switch LH connector.
3. **(LHD models)**

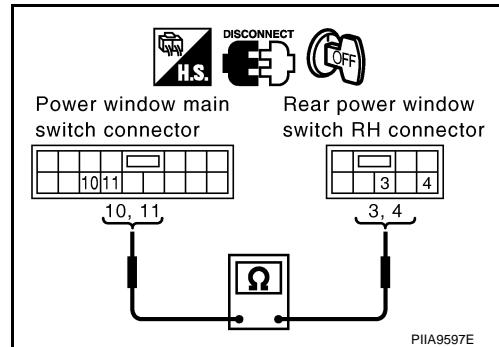
Check continuity between power window main switch connector D7 terminal 10, 11 and rear power window switch RH connector D24 terminal 3, 4.

**10 (R/Y) - 3 (R/Y)**

: Continuity should exist.

**11 (R/L) - 4 (R/L)**

: Continuity should exist.



### (RHD models)

Check continuity between power window main switch connector D7 terminal 9, 10 and rear power window switch LH connector D34 terminal 3, 4.

**9 (R/Y) - 3 (R/Y)**

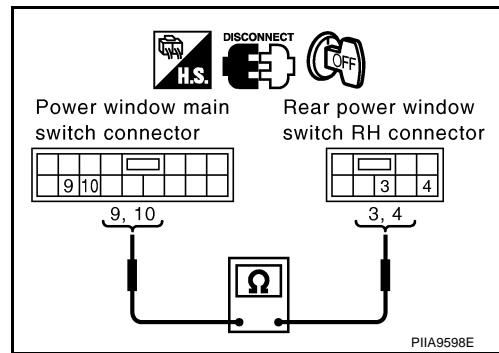
: Continuity should exist.

**10 (R/L) - 4 (R/L)**

: Continuity should exist.

### OK or NG

OK      >> Check the condition of the harness and the connector.  
 NG      >> Repair or replace harness between power window main switch and rear power window switch RH.



# POWER WINDOW SYSTEM

## Check Limit Switch Circuit

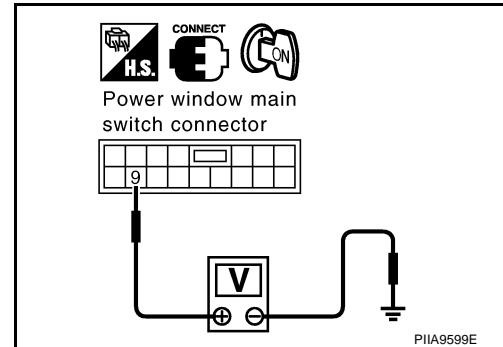
BIS000EX

### 1. CHECK LIMIT SWITCH SIGNAL

1. Turn ignition switch ON.
2. Check voltage between power window main switch connector and ground.

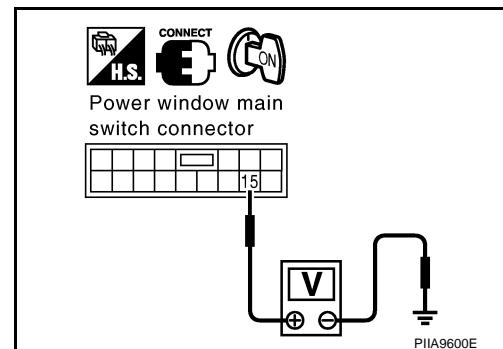
#### (LHD models)

| Connector | Terminal (Wire color) |        | Condition  | Voltage (V)<br>(Approx.) |
|-----------|-----------------------|--------|--|--------------------------|
|           | (+)                   | (-)    |  |                          |
| D7        | 9 (G/OR)              | Ground | Driver side door window is Between fully-open and Just before fully-closed Position (ON)             | 0                        |
|           |                       |        | Driver side door window is Between just before fully-Closed position and fully-Closed position (OFF) | 5                        |



#### (RHD models)

| Connector | Terminal (Wire color) |        | Condition  | Voltage (V)<br>(Approx.) |
|-----------|-----------------------|--------|--|--------------------------|
|           | (+)                   | (-)    |  |                          |
| D7        | 15 (G/OR)             | Ground | Driver side door window is Between fully-open and Just before fully-closed Position (ON)             | 0                        |
|           |                       |        | Driver side door window is Between just before fully-Closed position and fully-Closed position (OFF) | 5                        |



#### OK or NG

OK >> Limit switch is OK.  
NG >> GO TO 2.

### 2. CHECK LIMIT SWITCH GROUND CIRCUIT

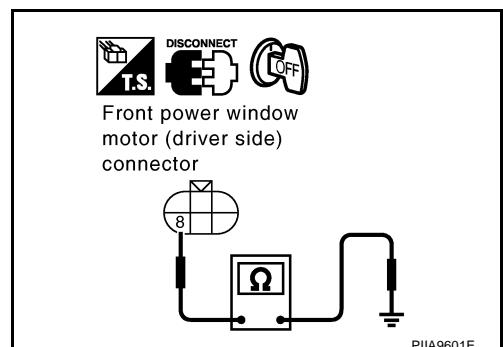
1. Turn ignition switch OFF.
2. Disconnect front power window motor (driver side) connector.
3. Check continuity between front power window motor (driver side) connector D5 terminal 8 and ground.

**8 (W/B) - Ground**

**: Continuity should exist.**

#### OK or NG

OK >> GO TO 4.  
NG >> GO TO 3.



# POWER WINDOW SYSTEM

## 3. CHECK HARNESS CONTINUITY

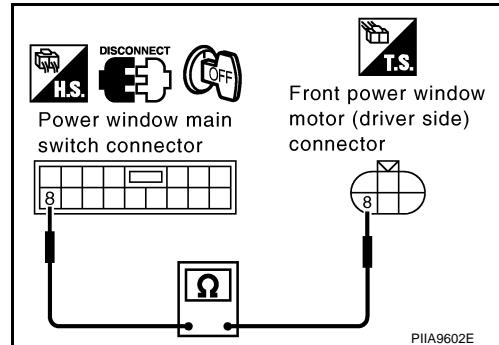
1. Disconnect power window main switch connector.

2. **(LHD models)**

Check continuity between power window main switch connector D7 terminal 8 and front power window motor (driver side) connector D5 terminal 8.

**8 (W/B) - 8 (W/B)**

: Continuity should exist.



**(RHD models)**

Check continuity between power window main switch connector D7 terminal 16 and front power window motor (driver side) connector D5 terminal 8.

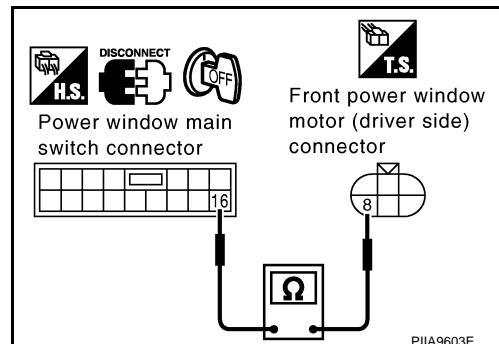
**16 (W/B) - 8 (W/B)**

: Continuity should exist.

OK or NG

OK >> Replace power window main switch.

NG >> Repair or replace harness between power window main switch and front power window motor (driver side).



## 4. CHECK POWER WINDOW MAIN SWITCH OUTPUT SIGNAL

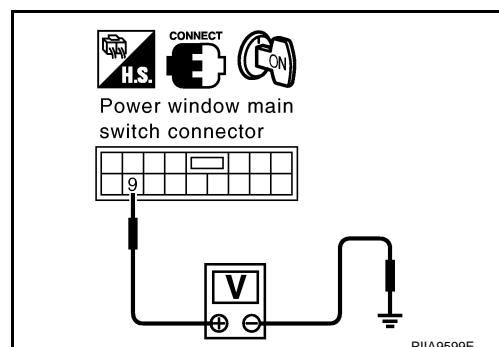
1. Turn ignition switch ON.

2. **(LHD models)**

Check voltage between power window main switch connector D7 terminal 9 and ground.

**9 (G/OR) - Ground**

: Approx. 5V



**(RHD models)**

Check voltage between power window main switch connector D7 terminal 15 and ground.

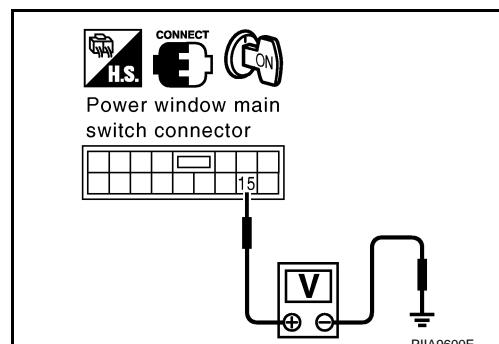
**15 (G/OR) - Ground**

: Approx. 5V

OK or NG

OK >> GO TO 5.

NG >> Replace power window main switch.



# POWER WINDOW SYSTEM

## 5. CHECK HARNESS CONTINUITY

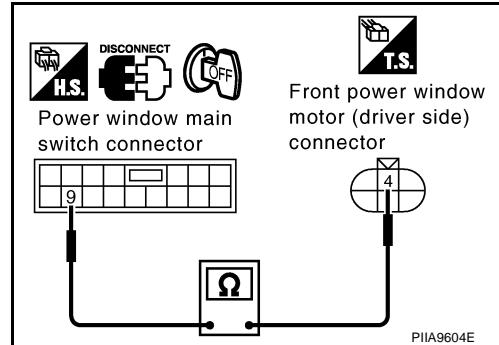
1. Turn ignition switch OFF.
2. Disconnect power window main switch connector.

### 3. (LHD models)

Check continuity between power window main switch connector D7 terminal 9 and front power window motor (driver side) connector D5 terminal 4.

**9 (G/OR) - 4 (G/OR)**

: Continuity should exist.



### (RHD models)

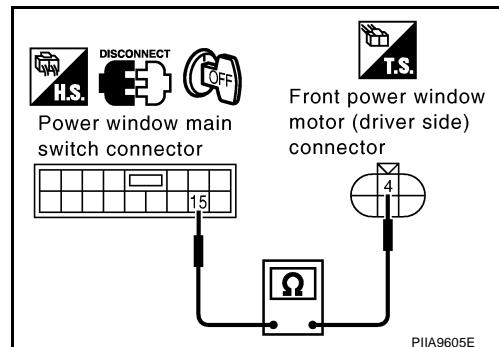
Check continuity between power window main switch connector D7 terminal 15 and front power window motor (driver side) connector D5 terminal 4.

**15 (G/OR) - 4 (G/OR)**

: Continuity should exist.

#### OK or NG

OK >> Check the condition of the harness and the connector.  
 NG >> Replace power window motor (driver side).



## Check Encoder Circuit

BIS000EY

### 1. CHECK ENCODER POWER SUPPLY

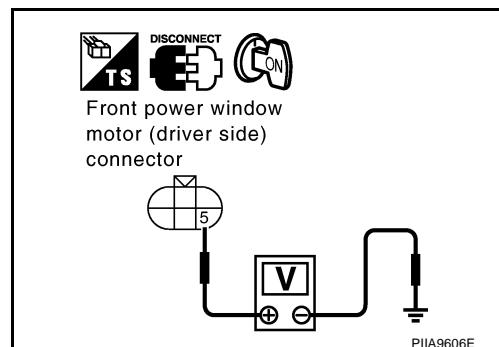
1. Turn ignition switch OFF.
2. Disconnect front power window motor (driver side) connector.
3. Turn ignition switch ON.
4. Check voltage between front power window motor (driver side) connector D5 terminal 5 and ground.

**5 (G/R) - Ground**

: Approx. 10V

#### OK or NG

OK >> GO TO 3.  
 NG >> GO TO 2.



# POWER WINDOW SYSTEM

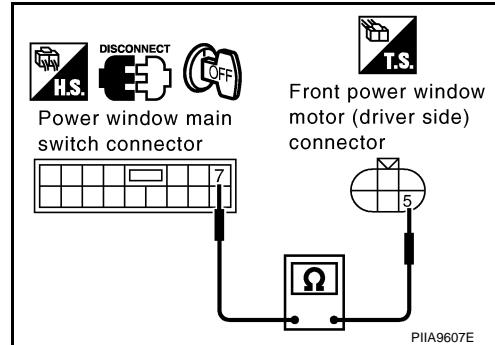
## 2. CHECK HARNESS CONTINUITY

1. Turn ignition switch OFF.
2. Disconnect power window main switch connector.
3. **(LHD models)**

Check continuity between power window main switch connector D7 terminal 7 and front power window motor (driver side) connector D5 terminal 5.

**7 (G/R) - 5 (G/R)**

**: Continuity should exist.**



### (RHD models)

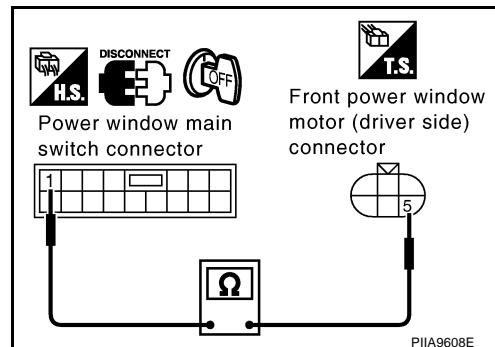
Check continuity between power window main switch connector D7 terminal 1 and front power window motor (driver side) connector D5 terminal 5.

**1 (G/R) - 5 (G/R)**

**: Continuity should exist.**

#### OK or NG

OK    >> Replace power window main switch.  
NG    >> Repair or replace harness between power window main switch and front power window motor (driver side).



## 3. CHECK ENCODER GROUND

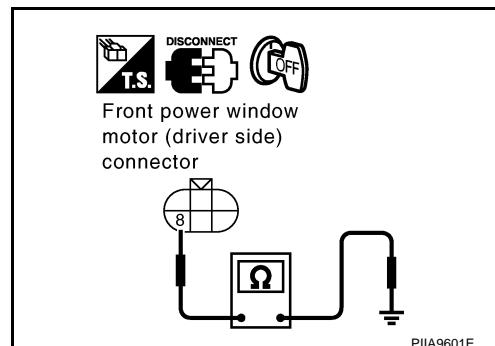
1. Turn ignition switch OFF.
2. Check continuity between front power window motor (driver side) connector D5 terminal 8 and ground.

**8 (W/B) - Ground**

**: Continuity should exist.**

#### OK or NG

OK    >> GO TO 5.  
NG    >> GO TO 4.



# POWER WINDOW SYSTEM

## 4. CHECK ENCODER GROUND CIRCUIT

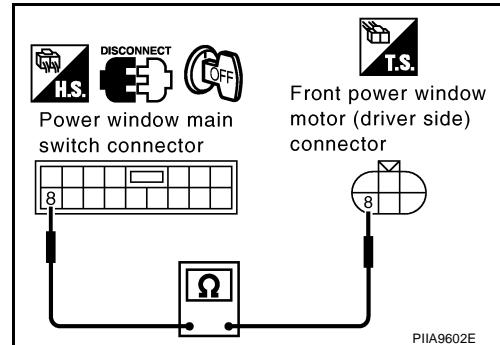
1. Disconnect power window main switch connector.

### 2. (LHD models)

Check continuity between power window main switch connector D7 terminal 8 and front power window motor (driver side) connector D5 terminal 8.

**8 (W/B) - 8 (W/B)**

**: Continuity should exist.**



### (RHD models)

Check continuity between power window main switch connector D7 terminal 16 and front power window motor (driver side) connector D5 terminal 8.

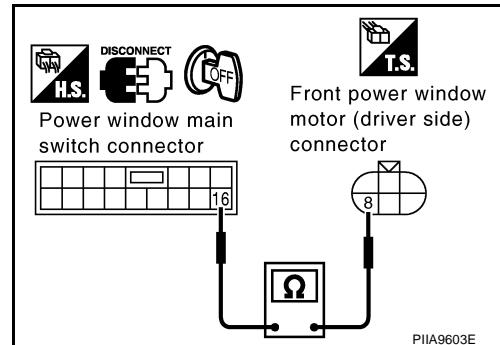
**16 (W/B) - 8 (W/B)**

**: Continuity should exist.**

OK or NG

OK >> Replace power window main switch.

NG >> Repair or replace harness between power window main switch and front power window motor (driver side).

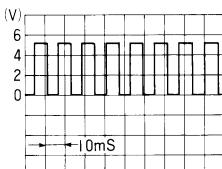


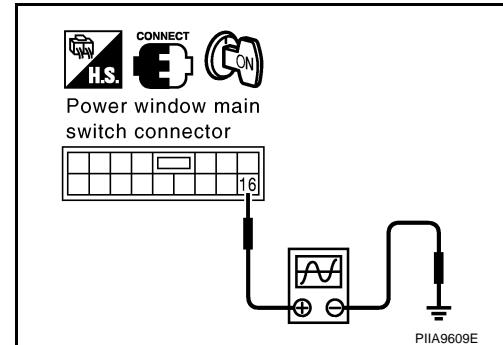
# POWER WINDOW SYSTEM

## 5. CHECK ENCODER SIGNAL

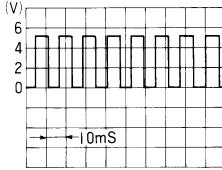
1. Connect front power window motor (driver side) connector.
2. Turn ignition switch ON.
3. Check the signal between power window main switch connector and ground with oscilloscope.

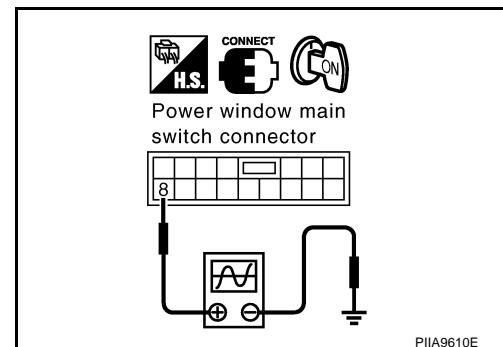
### (LHD models)

| Connector | Terminal<br>(Wire color) |        | Condition | Signal<br>(Reference value)   |
|-----------|--------------------------|--------|-----------|---|
|           | (+)                      | (-)    |           |   |
| D7        | 16 (G/Y)                 | Ground | opening   | <br>(V) 6<br>4<br>2<br>0<br>→ 10ms |



### (RHD models)

| Connector | Terminal<br>(Wire color) |        | Condition | Signal<br>(Reference value)  |
|-----------|--------------------------|--------|-----------|--|
|           | (+)                      | (-)    |           |  |
| D7        | 8 (G/Y)                  | Ground | opening   | <br>(V) 6<br>4<br>2<br>0<br>→ 10ms |



### OK or NG

OK      >> Replace power window main switch.  
 NG      >> GO TO 6.

# POWER WINDOW SYSTEM

## 6. CHECK ENCODER CIRCUIT

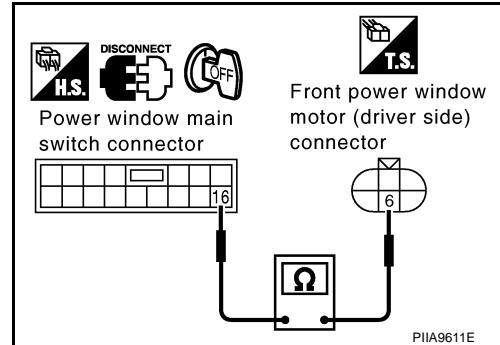
1. Turn ignition switch OFF.
2. Disconnect power window main switch and front power window motor (driver side) connector.

### 3. (LHD models)

Check continuity between power window main switch connector D7 terminal 16 and front power window motor (driver side) connector D5 terminal 6.

**16 (G/Y) - 6 (G/Y)**

**: Continuity should exist.**



### (RHD models)

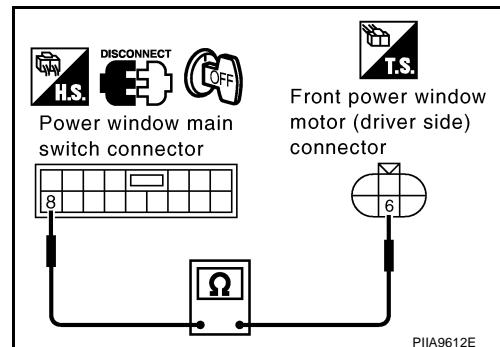
Check continuity between power window main switch connector D7 terminal 8 and front power window motor (driver side) connector D5 terminal 6.

**8 (G/Y) - 6 (G/Y)**

**: Continuity should exist.**

OK or NG

OK    >> Replace front power window motor (driver side).  
NG    >> Repair or replace harness between power window main switch and front power window motor (driver side).



# POWER WINDOW SYSTEM

## Check Door Switch

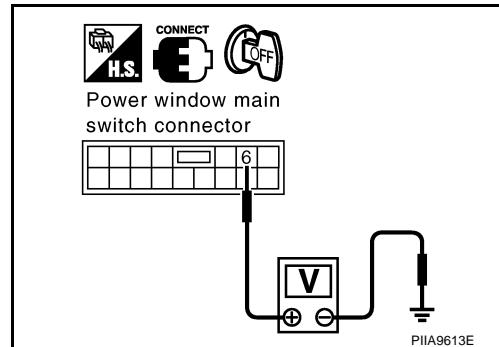
BIS000EZ

### 1. CHECK DOOR SWITCH INPUT SIGNAL

Check voltage between power window main switch connector and ground.

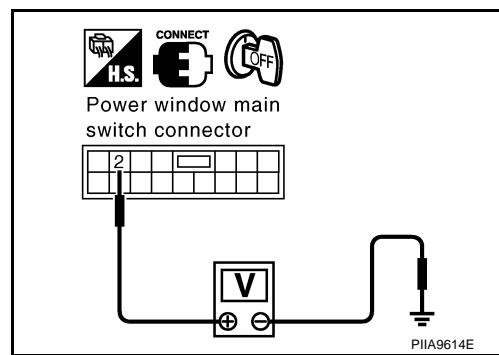
#### (LHD models)

| Connector | Terminal (Wire color) |        | Condition | Voltage (V)<br>(Approx.) |
|-----------|-----------------------|--------|-----------|--------------------------|
|           | (+)                   | (-)    |           |                          |
| D7        | 6 (R)                 | Ground | OPEN      | 0                        |
|           |                       |        | CLOSE     | Battery voltage          |



#### (RHD models)

| Connector | Terminal (Wire color) |        | Condition | Voltage (V)<br>(Approx.) |
|-----------|-----------------------|--------|-----------|--------------------------|
|           | (+)                   | (-)    |           |                          |
| D7        | 2 (R)                 | Ground | OPEN      | 0                        |
|           |                       |        | CLOSE     | Battery voltage          |



#### OK or NG

OK      >> Replace power window main switch.  
 NG      >> GO TO 2.

# POWER WINDOW SYSTEM

## 2. CHECK DOOR SWITCH CIRCUIT

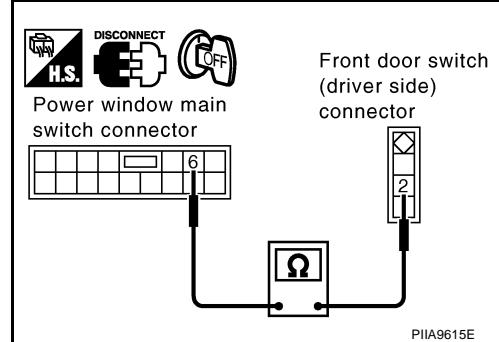
1. Turn ignition switch OFF.
2. Disconnect power window main switch and front door switch (driver side) connector.

### 3. (LHD models)

Check continuity between power window main switch connector D7 terminal 6 and front door switch (driver side) connector B16 terminal 2.

**6 (R) - 2 (R)**

: Continuity should exist.



### (RHD models)

Check continuity between power window main switch connector D7 terminal 2 and front door switch (driver side) connector B16 terminal 2.

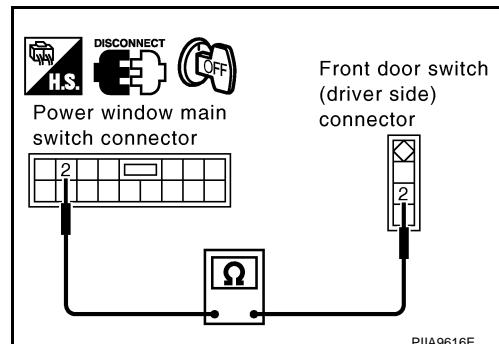
**2 (R) - 2 (R)**

: Continuity should exist.

#### OK or NG

OK >> GO TO 3

NG >> Repair or replace harness between power window main switch and front door switch (driver side).



## 3. CHECK DOOR SWITCH GROUND CIRCUIT

Check continuity between front door switch (driver side) connector B16 terminal 3 and ground.

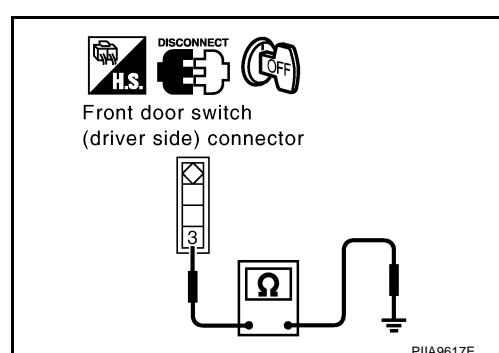
**3 (B) - Ground**

: Continuity should exist.

#### OK or NG

OK >> GO TO 4.

NG >> Repair or replace harness between front door switch (driver side) and ground.



## 4. CHECK DOOR SWITCH

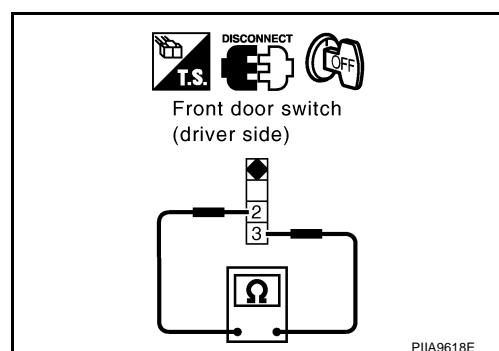
Check continuity between front door switch (driver side) terminal 2 and 3.

| Terminal | Door switch | Continuity |
|----------|-------------|------------|
| 2        | Pushed      | No         |
|          | Released    | Yes        |

#### OK or NG

OK >> GO TO 5.

NG >> Replace front door switch (driver side).



# POWER WINDOW SYSTEM

## 5. CHECK POWER WINDOW MAIN SWITCH OUTPUT SIGNAL

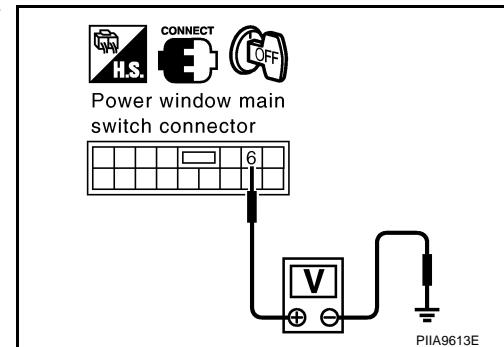
1. Connect power window main switch connector.

2. **(LHD models)**

Check voltage between power window main switch connector D7 terminal 6 and ground.

**6 (R) - Ground**

**: Battery voltage**



**(RHD models)**

Check voltage between power window main switch connector D7 terminal 2 and ground.

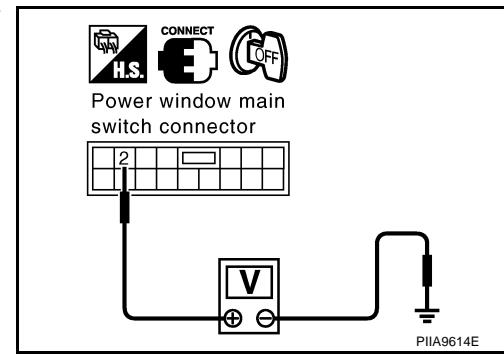
**2 (R) - Ground**

**: Battery voltage**

OK or NG

OK      >> Check the condition of the harness and the connector.

NG      >> Replace power window main switch.



# FRONT DOOR GLASS AND REGULATOR

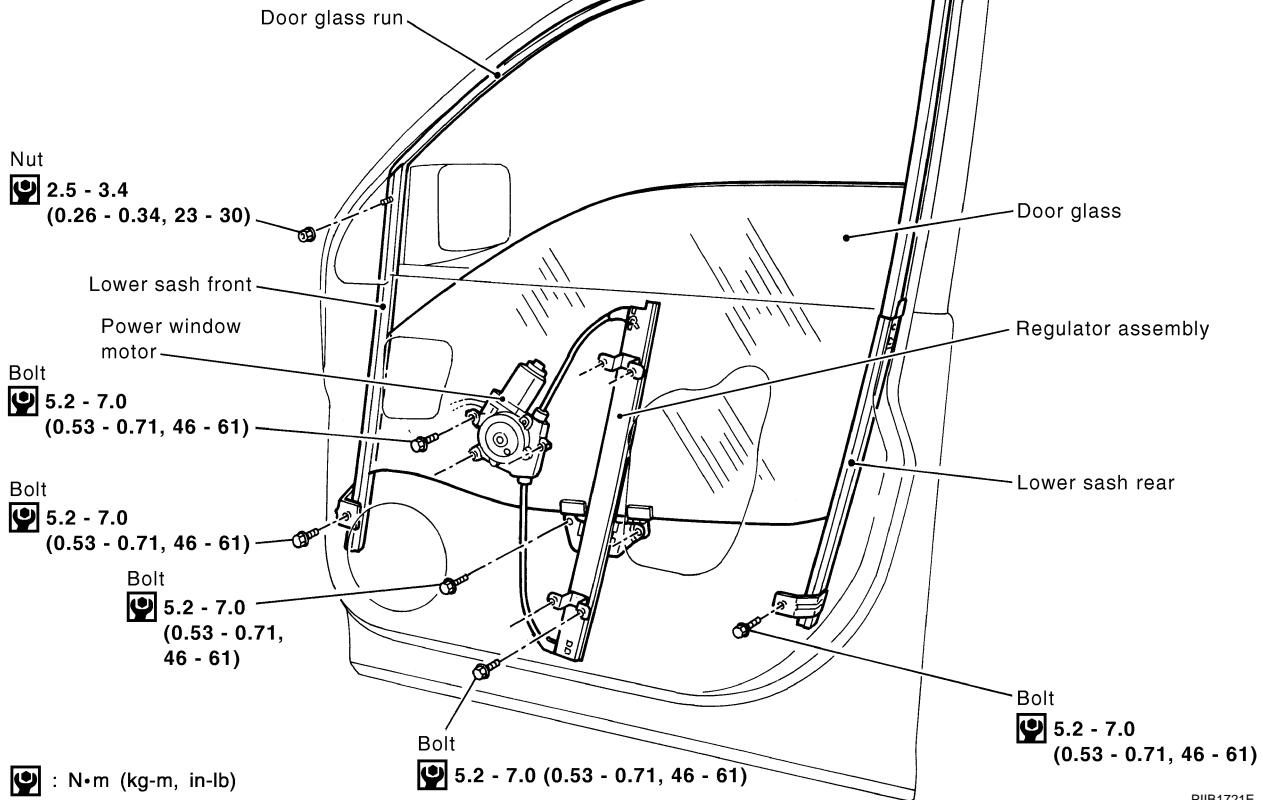
## FRONT DOOR GLASS AND REGULATOR

PFP:80300

### Removal and Installation

B1S000HH

#### SEC. 803



## FRONT DOOR GLASS

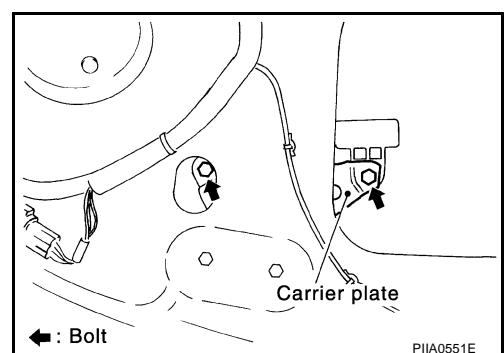
### Removal

1. Remove front door finisher. Refer to [EI-32, "DOOR FINISHER"](#) .
2. Remove sealing screen.

#### NOTE:

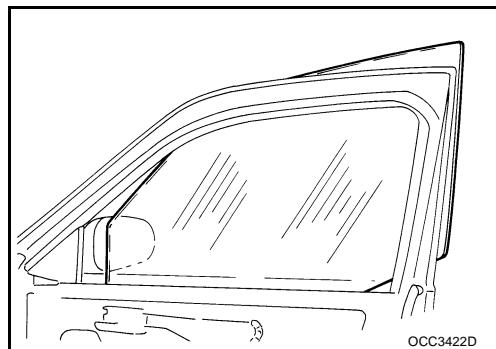
If sealing screen is reused, cut the butyl-tape so that a part of butyl-tape remains on the sealing screen.

3. Operate power window main switch to raise or lower the door window until the carrier plate mounting bolts appear.
4. Remove carrier plate mounting bolts.



# FRONT DOOR GLASS AND REGULATOR

5. While holding door glass, raise it at the rear end to pull glass out of the sash toward the outside of door.



## Installation

Install in the reverse order of removal.

## FRONT DOOR REGULATOR ASSEMBLY

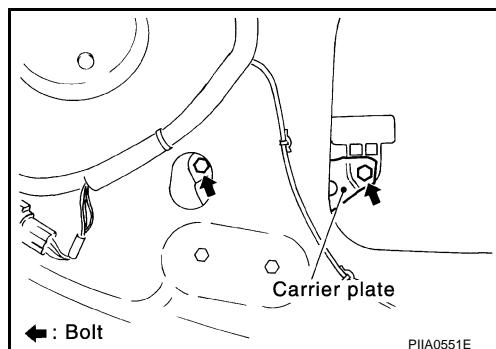
### Removal

1. Remove front door finisher. Refer to [EI-32, "DOOR FINISHER"](#) .
2. Remove sealing screen.

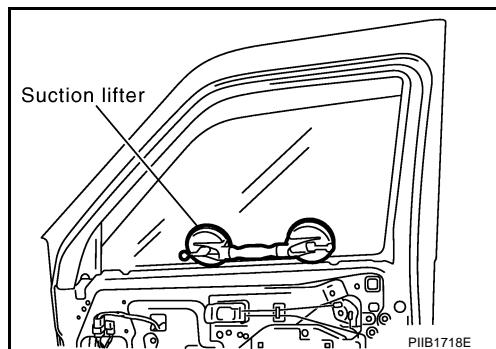
#### NOTE:

If sealing screen is reused, cut the butyl-tape so that a part of butyl-tape remains on the sealing screen.

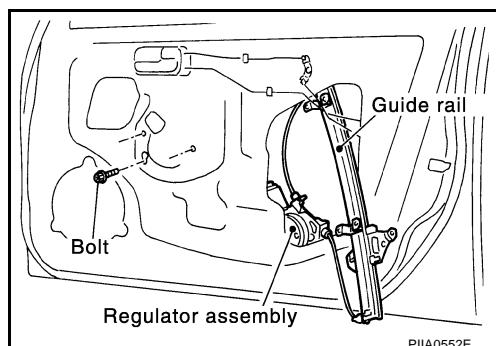
3. Operate power window main switch to raise or lower the door window until the carrier plate mounting bolts appear.
4. Remove carrier plate mounting bolts.



5. Raise up the door glass and hold with the suction lifter.



6. Disconnect power window motor harness connector.
7. Remove regulator assembly and guide rail mounting bolts, and remove regulator assembly through the access hole.



# FRONT DOOR GLASS AND REGULATOR

## Installation

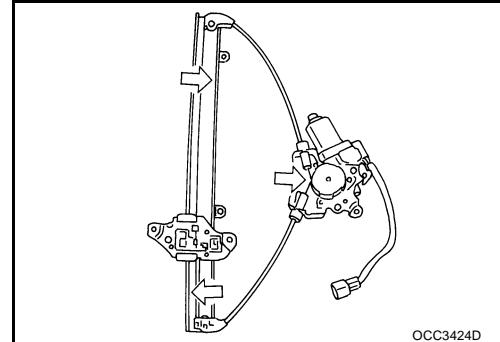
Install in the reverse order of removal.

## Inspection after Removal

Check regulator assembly for the following. If a malfunction is detected, replace or grease it.

- Wire wear
- Regulator deformation
- Grease condition for each sliding part

The arrows in the figure show body grease application points of the multi-purpose grease.



## Disassembly

Remove power window motor from regulator assembly.

## Assembly

Assemble in the reverse order of disassembly.

## Inspection after Installation

### SETTING OF LIMIT SWITCH (DRIVER SIDE)

If any of the following work has been done, set the limit switch (integrated in the motor).

- Removal and installation of regulator assembly
- Removal and installation of power window motor from the regulator assembly
- Operate regulator assembly as a unit
- Removal and installation of door glass
- Removal and installation of door glass run

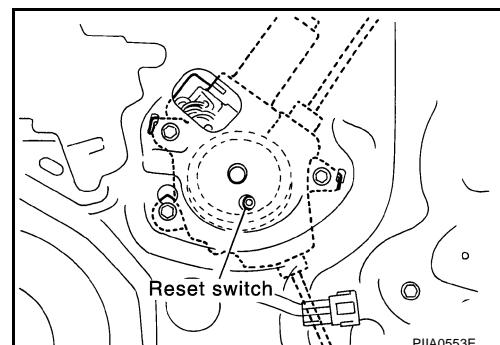
## RESET OPERATION

After installing each component to the vehicle, follow the steps below.

1. Raise door glass to the top position.
2. While pressing and holding reset switch, lower door glass to the bottom position.
3. Release reset switch, and check that reset switch returns to the original position. Then raise door glass to the top position.

### CAUTION:

**Do not operate door glass automatically to raise door glass to the top position.**



## Fitting Inspection

BIS000H1

- Check that door glass is securely fit into door glass run groove.
- While raising and lowering the window, check for abnormal operation.
- Lower the door glass slightly [approx. 10 to 20 mm (0.39 to 0.79 in)], and check that the clearance to the sash is parallel. If the clearance between the door glass and sash is not parallel, loosen the regulator assembly mounting bolts, guide rail mounting bolts, and door glass & carrier plate mounting bolts to correct the door glass position.

# REAR DOOR GLASS AND REGULATOR

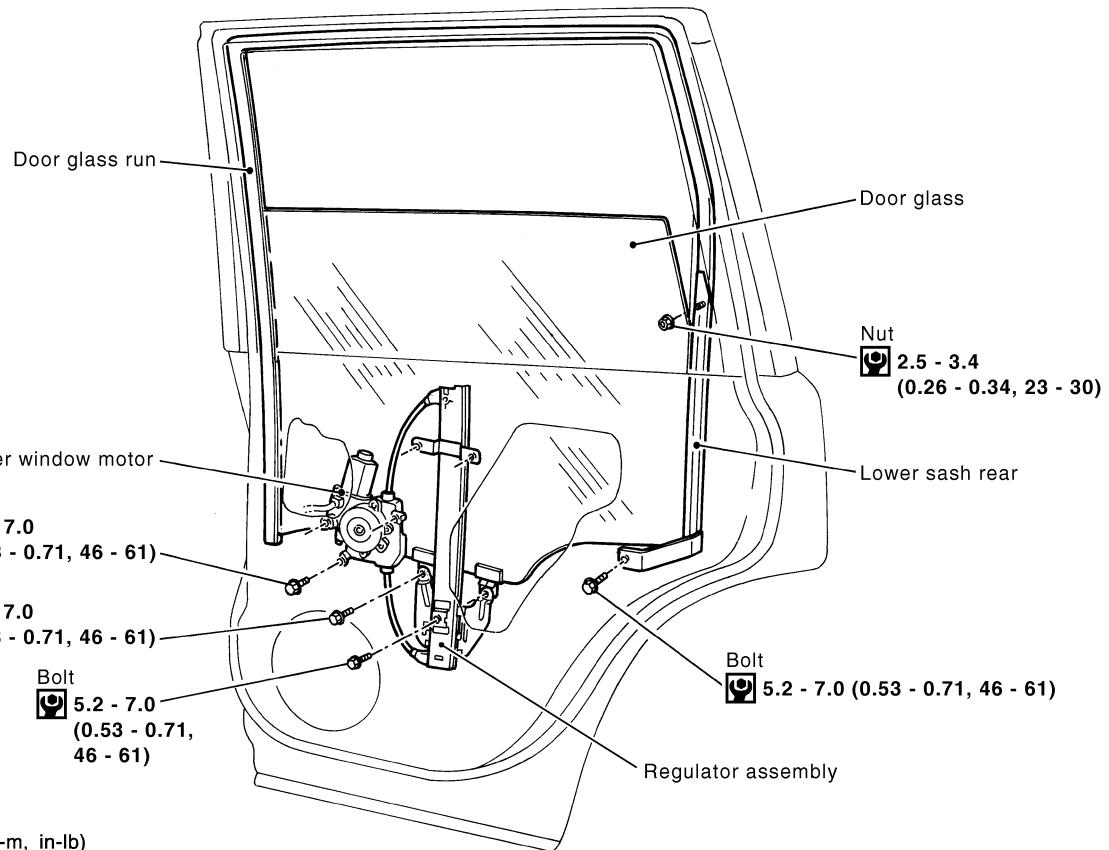
## REAR DOOR GLASS AND REGULATOR

### Removal and Installation

PFP:82300

B1S000HJ

SEC. 823

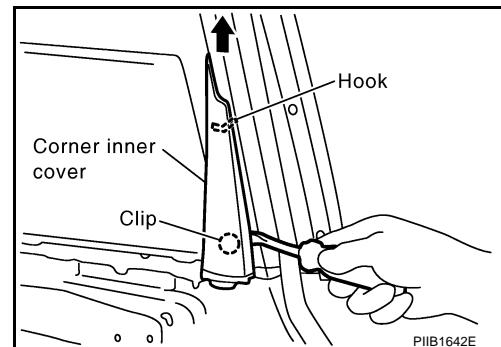


PIIB1722E

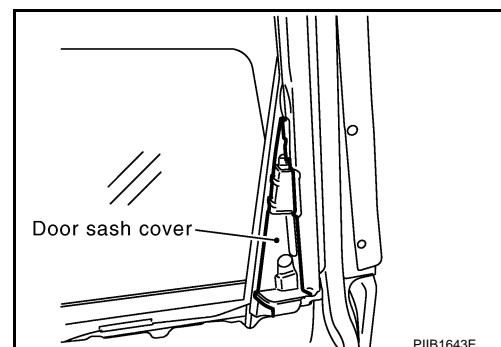
## REAR DOOR GLASS

### Removal

1. Remove rear door finisher. Refer to [EI-32, "DOOR FINISHER"](#) .
2. Using a slotted screwdriver or similar tool, remove clip on the corner inner cover. Slide the corner inner cover upward to disconnect the upper hook, and remove the cover.



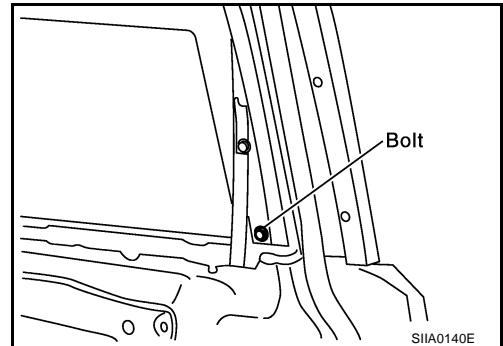
3. Slide the door sash cover forward to remove.



## REAR DOOR GLASS AND REGULATOR

4. Remove corner outer cover mounting bolt. Disconnect upper hook, and remove the cover.

 : 3.0 N·m (0.31 kg·m, 27 in-lb)

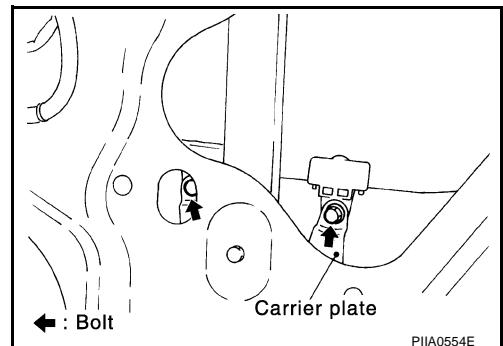


5. Remove door outside molding. Refer to [EI-22, "DOOR OUTSIDE MOLDING"](#).
6. Remove sealing screen.

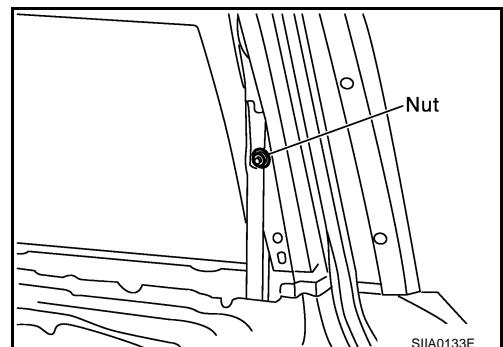
**NOTE:**

If sealing screen is reused, cut the butyl-tape so that a part of butyl-tape remains on the sealing screen.

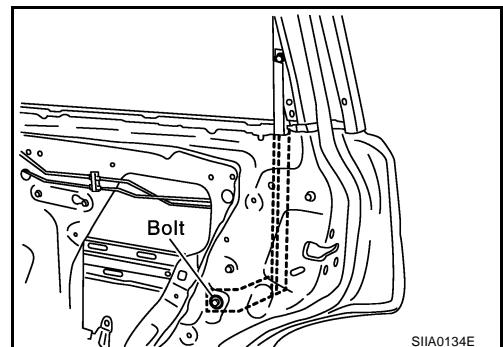
7. Operating power window switch, raise or lower the door window until the carrier plate mounting bolts appear.
8. Remove carrier plate mounting bolts.



9. Remove mounting nut on upper portion of lower sash rear.



10. Remove mounting bolt from lower portion of lower sash rear.
11. Rotate lower sash rear, and remove door glass from door glass run.
12. Pull out the door glass toward the outside of the door to remove.
13. Remove door glass run from lower sash rear.
14. Remove lower sash rear.



### Installation

Install in the reverse order of removal.

# REAR DOOR GLASS AND REGULATOR

## REAR DOOR REGULATOR ASSEMBLY

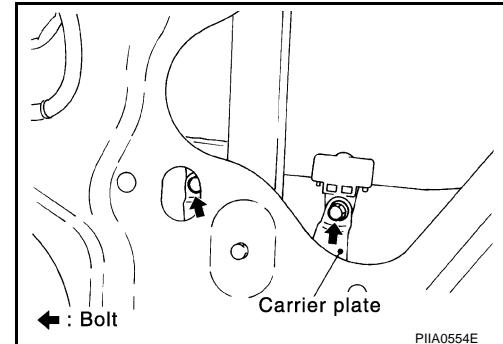
### Removal

1. Remove rear door finisher. Refer to [EI-32, "DOOR FINISHER"](#) .
2. Remove sealing screen.

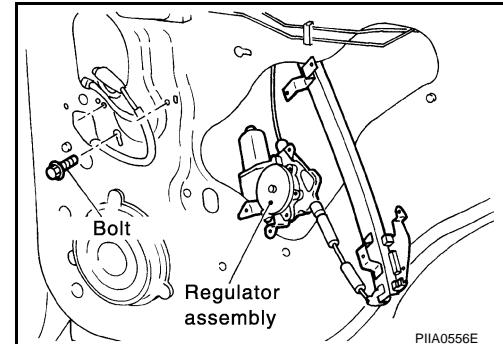
#### NOTE:

If sealing screen is reused, cut the butyl-tape so that a part of butyl-tape remains on the sealing screen.

3. Operating power window switch, raise or lower the door glass until the carrier plate mounting bolts appear.
4. Remove carrier plate mounting bolts.



5. Raise up the door glass and hold with the suction lifter.
6. Disconnect power window motor harness connector.
7. Remove mounting bolts, and then remove regulator assembly through the access hole.



### Installation

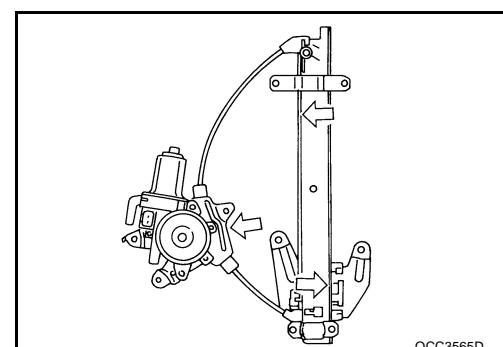
Install in the reverse order of removal.

### Inspection After Removal

Check regulator assembly for the following. If a malfunction is detected, replace or grease it.

- Wire wear
- Regulator deformation
- Grease condition for each sliding part

The arrows in the figure show application points of the multi-purpose grease.



### Disassembly

Remove power window motor from regulator assembly.

### Assembly

Assemble in the reverse order of disassembly.

### Fitting Inspection

- Check that door glass is securely fit into door glass run groove.
- While raising and lowering the door glass, check for abnormal operation.

BIS000HK

## REAR DOOR GLASS AND REGULATOR

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- Lower the door glass slightly [approx. 10 to 20 mm (0.39 to 0.79 in)], and check that the clearance to the sash is parallel. If the clearance between the door glass and sash is not parallel, loosen the regulator assembly mounting bolts and glass & carrier plate mounting bolts to correct the glass position.

## DOOR MIRROR

PFP:96301

## Precautions to Handle Retractable Power Door Mirrors

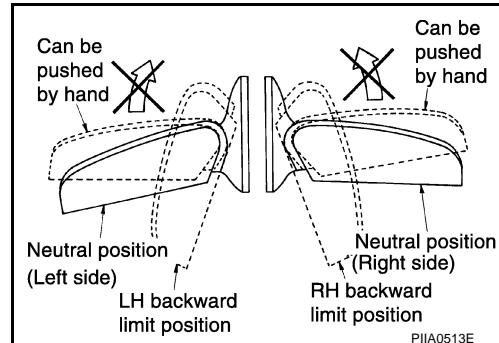
BIS000F2

- Do not manually operate retractable power door mirrors. If mirror is operated manually, be sure to use the retracting switch to move mirror fully to the opposite direction until it stops. In this case, a loud click sound is heard, but it is not abnormal. (If mirror body is manually moved to the neutral position, door mirror will have some disturbing symptoms during driving, including vibration, rough retracting movement, or sometimes no retracting.)

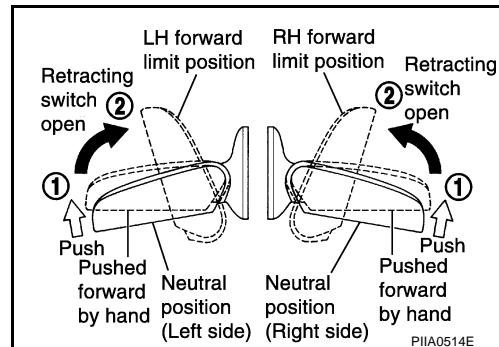
**CAUTION:**

**Tilting mirror body forward with excessive force may damage it.**

- When operating retracting switch to move mirror from the neutral position to the fully-closed (backward limit) position, at the beginning of the movement a faint click sound is heard, but it is not abnormal.
- RH and LH retractable power door mirror bodies have different mounting angles in the neutral position. This is why the RH mirror body delays slightly when operated with the retracting switch.

**NOTE:**

- When the retractable power door mirror body is in the neutral position, if retracting switch is operated to the opening direction while pressing it forward, mirror body is moved to the forward limit position, but it is not abnormal. In this case, be sure to operate retracting switch to move mirror to the fully-closed (backward limit) position.
- When the retracting switch is operated continuously 5 times or more, the retractable power door mirror may be inactivated to prevent overheating. In this case, wait for approximately 5 minutes to recover.

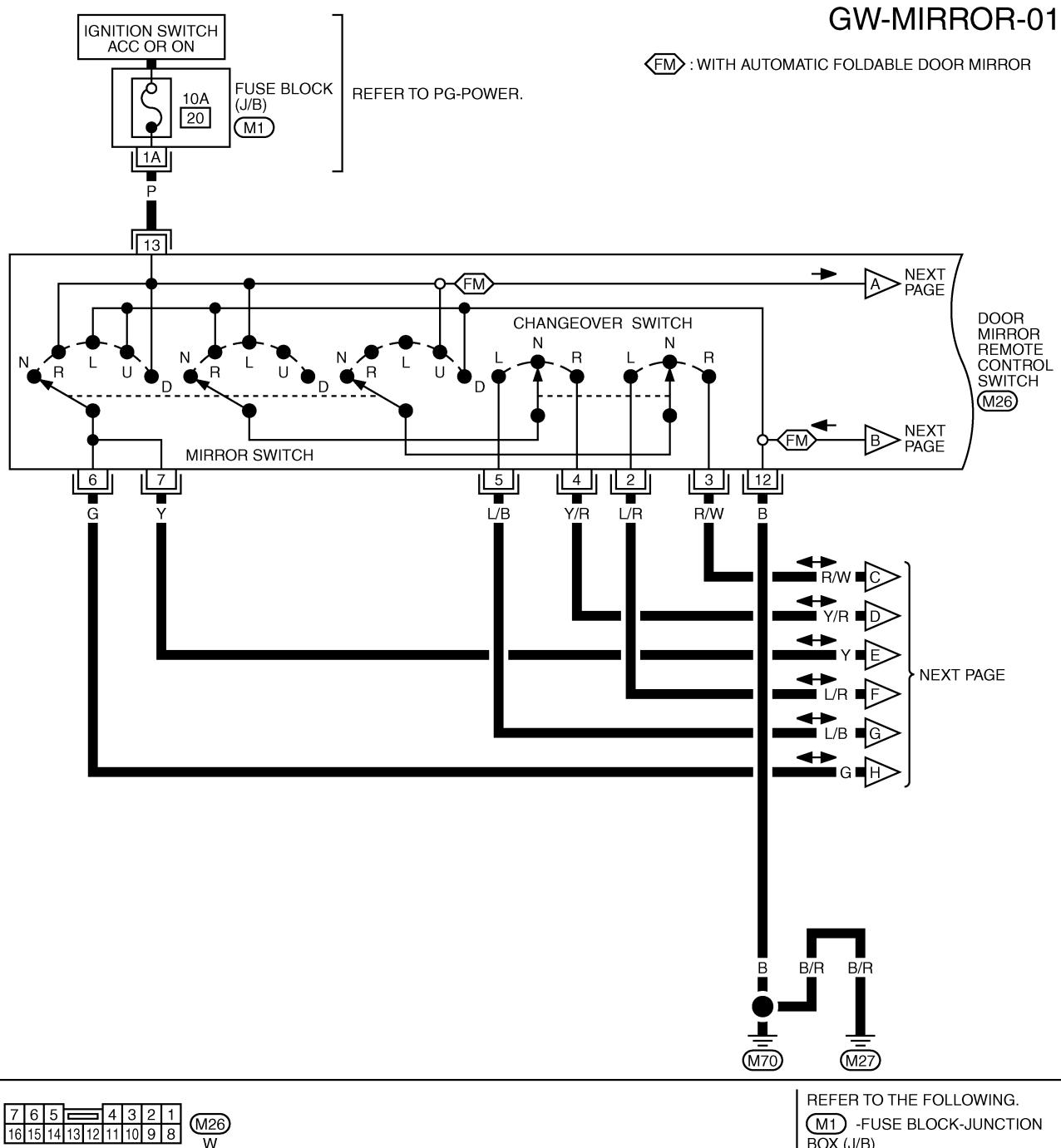


## DOOR MIRROR

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**Wiring Diagram — MIRROR — / For LHD Models**

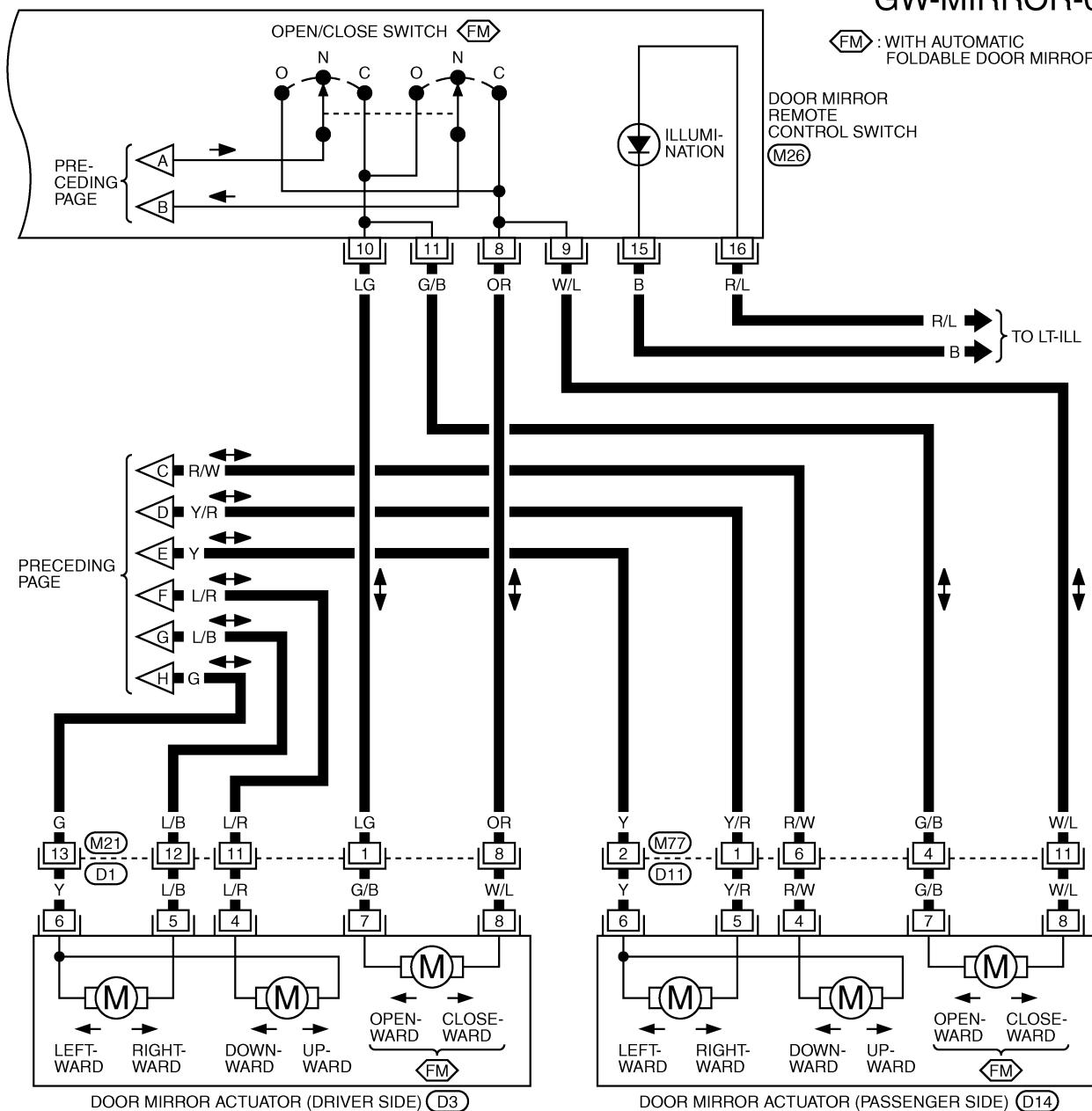
BIS000F3



REFER TO THE FOLLOWING.  
**M1** -FUSE BLOCK-JUNCTION  
BOX (J/B)

# DOOR MIRROR

GW-MIRROR-02



7 6 5    4 3 2 1 (M26)  
16 15 14 13 12 11 10 9 8 W

1 2 3    4 5 6 7 (D1)  
8 9 10 11 12 13 14 15 16 W

1    2 3 (D3), (D14)  
4 5 6 7 8 W

1 2    3 4 5 (D11)  
6 7 8 9 10 11 12 W

TIWB0826E

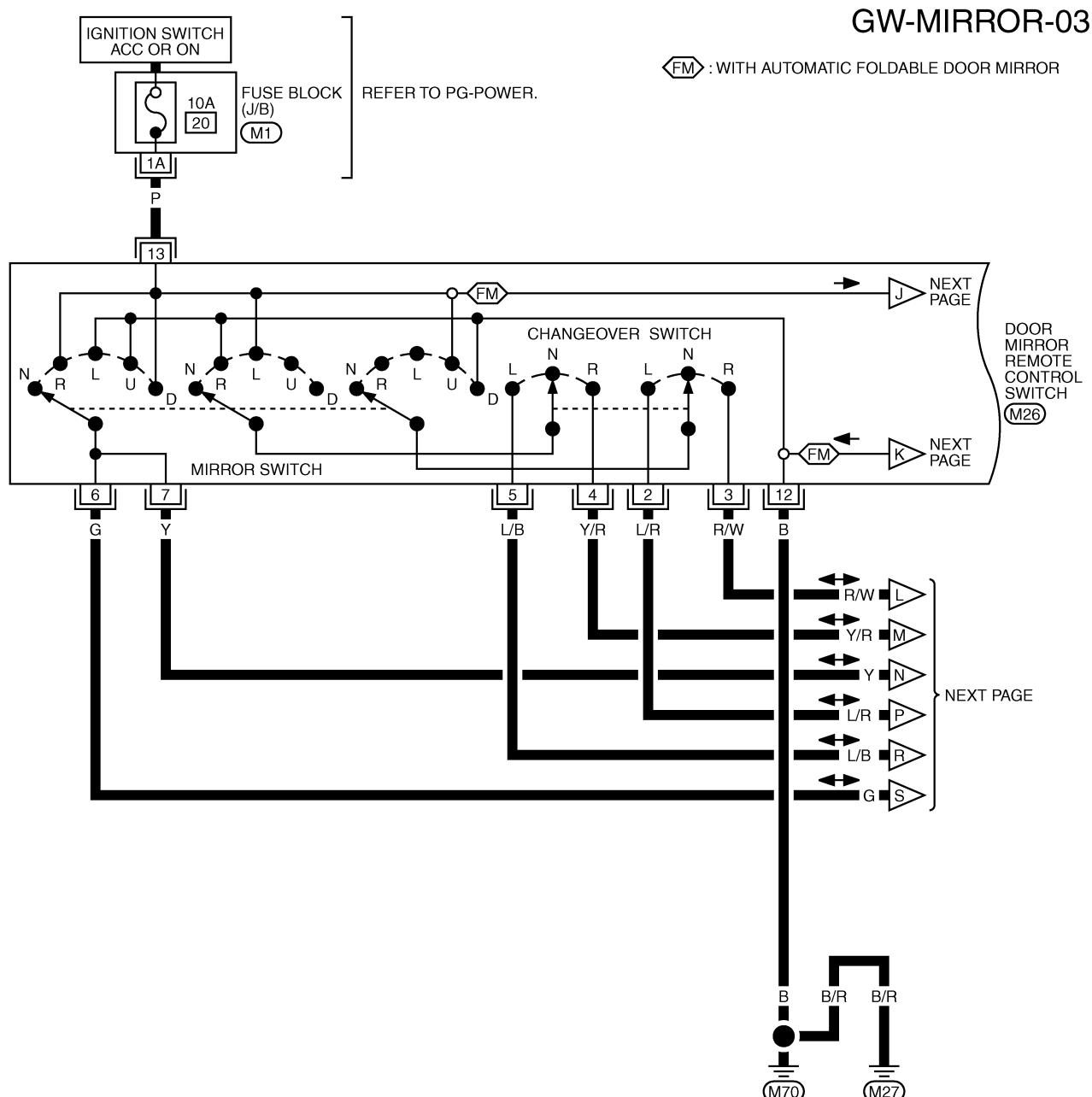
# DOOR MIRROR

## Wiring Diagram — MIRROR — / For RHD Models

B1000F4

### GW-MIRROR-03

FM : WITH AUTOMATIC FOLDABLE DOOR MIRROR



|    |    |    |    |    |    |    |
|----|----|----|----|----|----|----|
| 7  | 6  | 5  | 4  | 3  | 2  | 1  |
| 16 | 15 | 14 | 13 | 12 | 11 | 10 |

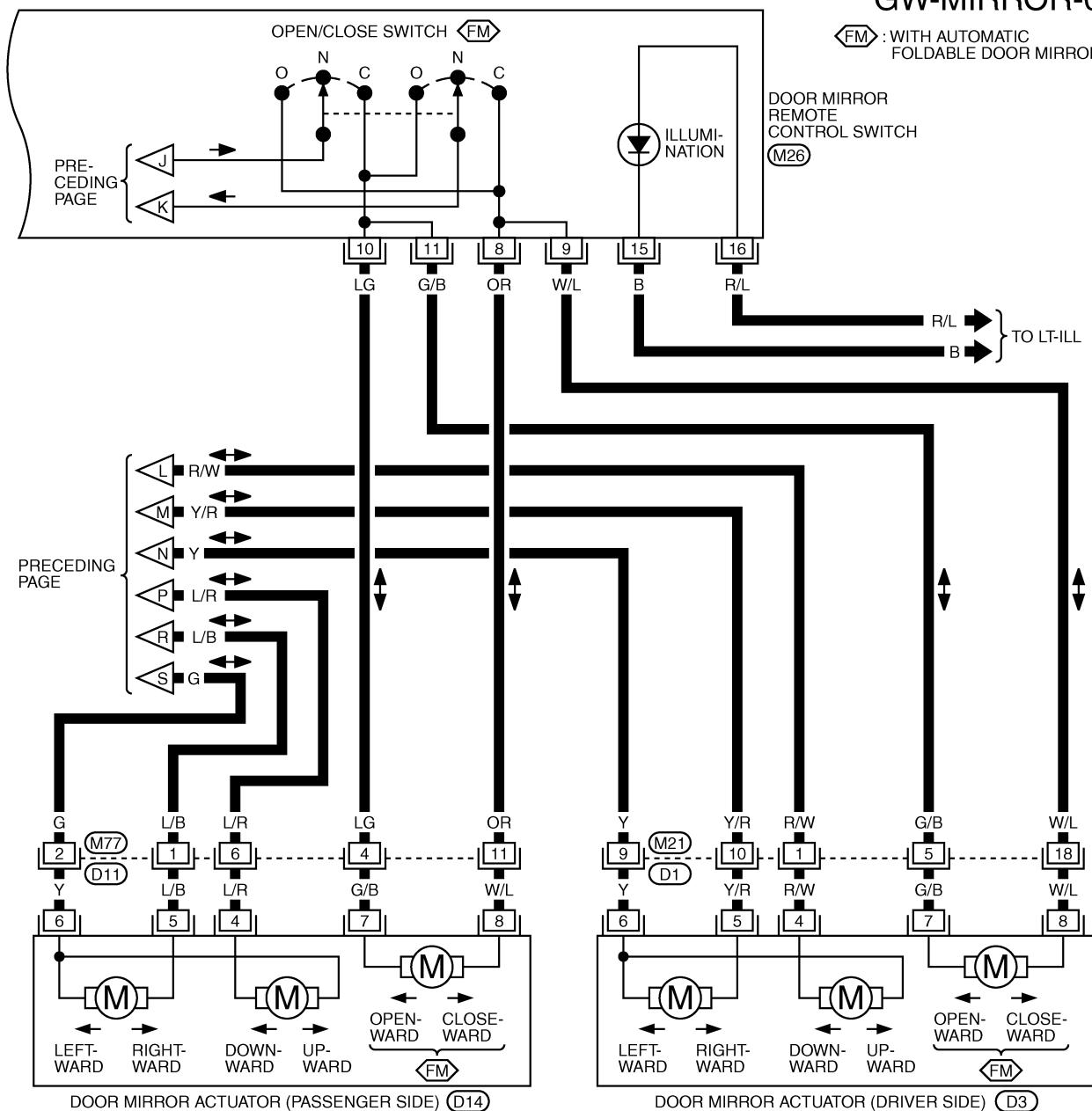
W M26

REFER TO THE FOLLOWING.  
 M1 -FUSE BLOCK-JUNCTION BOX (J/B)

TIWB0827E

# DOOR MIRROR

GW-MIRROR-04



7 6 5 — 4 3 2 1 (M26)  
16 15 14 13 12 11 10 9 8 W

1 2 3 4 5 — 6 7 8 9 10 (D1)  
11 12 13 14 15 16 17 18 W

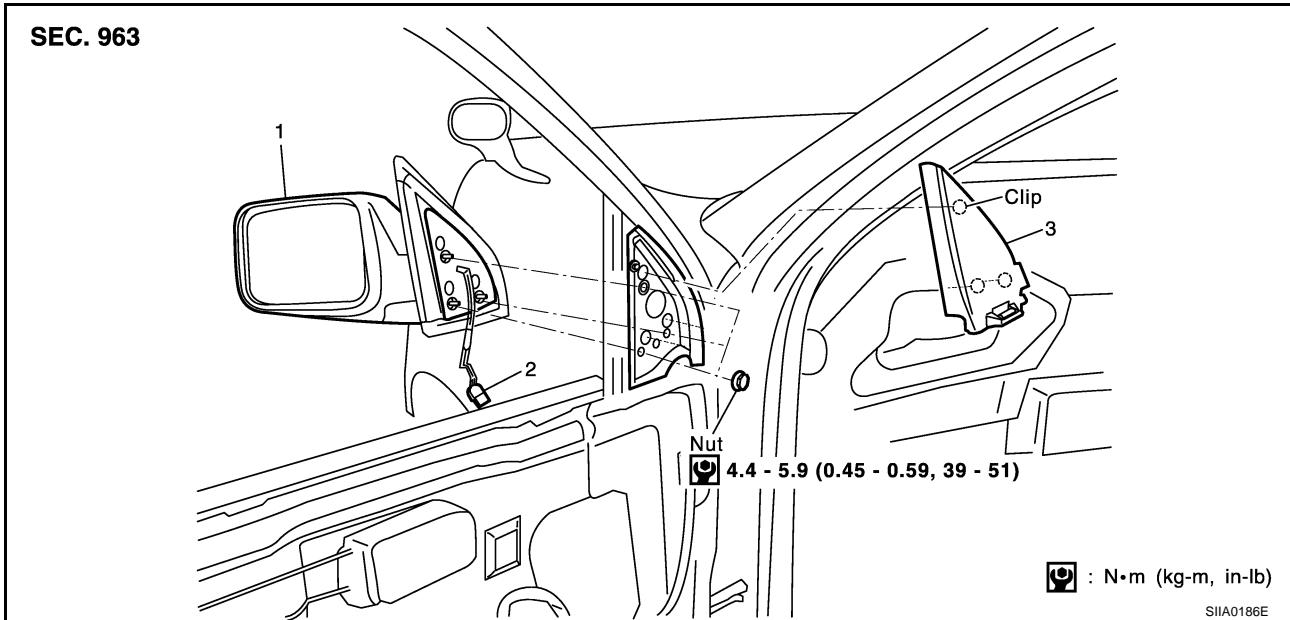
1 — 2 3 (D3), (D14)  
4 5 6 7 8 W

1 2 — 3 4 5 (D11)  
6 7 8 9 10 11 12 W

TIWB0828E

## Removal and Installation

BIS000F5



## REMOVAL

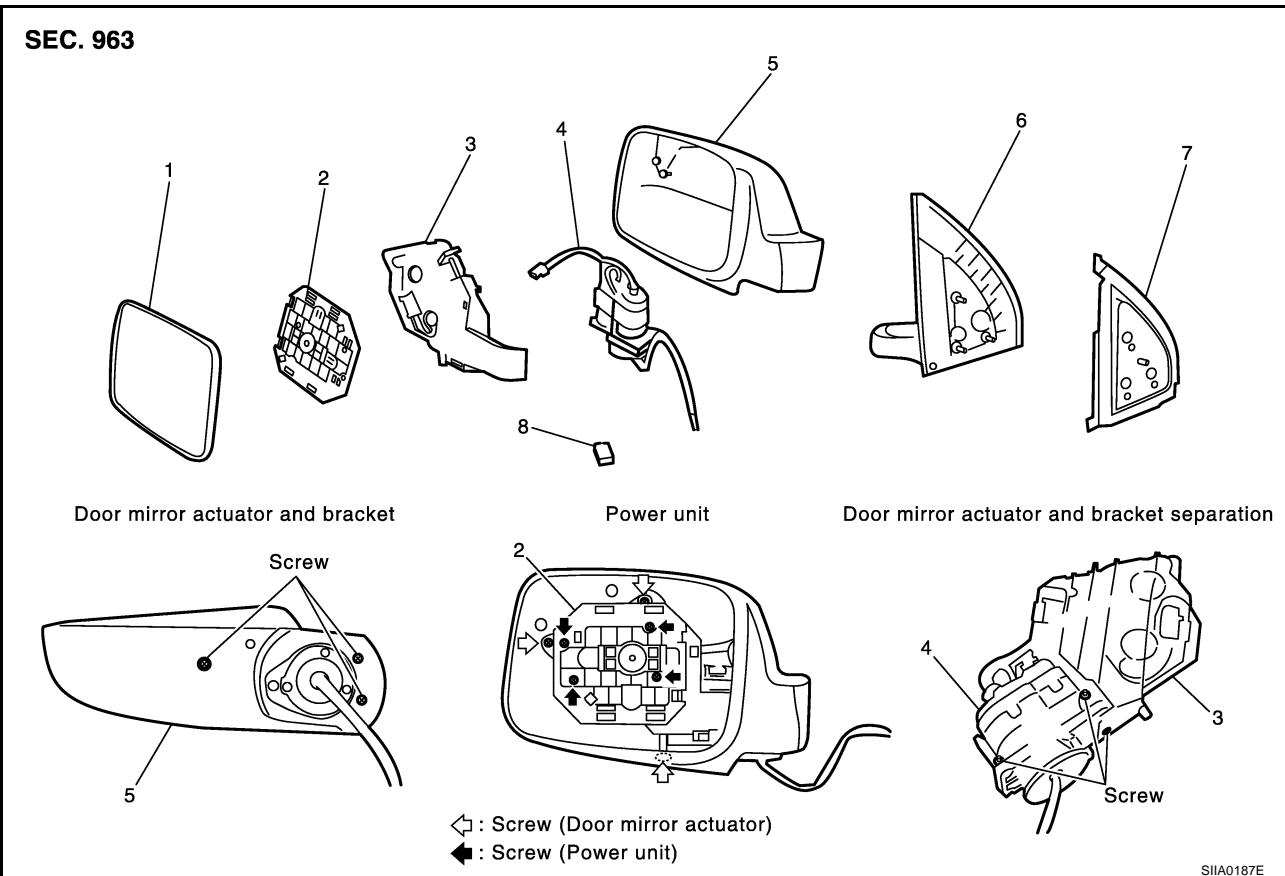
1. Remove front door finisher. Refer to [EI-32, "Removal and Installation"](#) .
2. Remove corner cover.
3. Remove door mirror harness connector.
4. Remove door mirror mounting nuts, and remove door mirror assembly.

## INSTALLATION

Install in the reverse order of removal.

## Disassembly and Assembly

BIS000F6



- 1. Mirror body
- 2. Power unit
- 3. Bracket
- 4. Electric retracting unit
- 5. Housing
- 6. Base
- 7. Packing
- 8. Connector

## DISASSEMBLY

1. Pull out all the terminals from the connector.

**NOTE:**

Before pulling out the terminal, note the connector terminal arrangement.

2. Turn the mirror glass surface upward.
3. Apply a protective tape to the housing.
4. Insert a narrow slotted screwdriver in the concave gap between mirror glass and power unit to push up tabs (2 locations) on mirror holder to disengage lower part of mirror holder, and remove mirror body assembly.

**NOTE:**

When pushing up the tabs, do not forcefully push up only 1 concave but try to push up using 2 concave positions.

5. Remove packing.
6. Remove base.
7. Remove electric retracting unit.
8. Remove power unit, and disconnect the connector.
9. Separate the electric retracting unit from the bracket.

A  
B  
C  
D  
E  
F  
G  
H  
  
GW  
  
J  
K  
L  
M

## DOOR MIRROR

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### ASSEMBLY

1. Install bracket to the electric retracting unit.
2. Connect power unit connector. Install electric retracting unit (bracket).
3. Install electric retracting unit and base to the housing.
4. Place power unit and mirror body assembly in a horizontal position.
5. Engage upper tabs of mirror glass with power unit. Then, press lower part of mirror glass down until the lower part snaps to allow engagement of lower tabs.

**NOTE:**

After installation, visually check that the lower tabs (2) are securely engaged when viewed from the bottom of mirror surface.

6. Install the packing to the base.
7. Insert the harness terminal into the connector.

**NOTE:**

Make sure to insert the harness terminal into the correct connector. Do not confuse the locations.

# INSIDE MIRROR

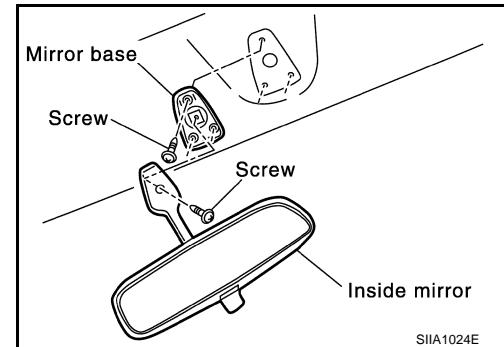
## INSIDE MIRROR

PFP:96321

### Removal and Installation REMOVAL

BIS000F7

Remove the screws securing inside mirror assembly and mirror base as shown in the figure.



### INSTALLATION

Install in the reverse order of removal.

A

B

C

D

E

F

G

H

GW

J

K

L

M

## **INSIDE MIRROR**

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