SECTION ATC
AUTOMATIC AIR CONDITIONER

CONTENTS

PRECAUTIONS

PFP:00001

Precautions for Supplemental Restraint System (SRS) “AIR BAG” and “SEAT BELT PRE-TENSIONER”

EJS0027X

The Supplemental Restraint System such as “AIR BAG” and “SEAT BELT PRE-TENSIONER”, used along with a front seat belt, helps to reduce the risk or severity of injury to the driver and front passenger for certain types of collision. Information necessary to service the system safely is included in the SRS and SB section of this Service Manual.

WARNING:

- **To avoid rendering the SRS inoperative, which could increase the risk of personal injury or death in the event of a collision which would result in air bag inflation, all maintenance must be performed by an authorized NISSAN/INFINITI dealer.**
- **Improper maintenance, including incorrect removal and installation of the SRS, can lead to personal injury caused by unintentional activation of the system. For removal of Spiral Cable and Air Bag Module, see the SRS section.**
- **Do not use electrical test equipment on any circuit related to the SRS unless instructed to in this Service Manual. SRS wiring harnesses can be identified by yellow and/or orange harness connectors.**

Precautions for Working with HFC-134a (R-134a)

EJS000T1

WARNING:

- **Use only specified lubricant for the HFC-134a (R-134a) A/C system and HFC-134a (R-134a) components. If lubricant other than that specified is used, compressor failure is likely to occur.**
- **The specified HFC-134a (R-134a) lubricant rapidly absorbs moisture from the atmosphere. The following handling precautions must be observed:**
- **When removing refrigerant components from a vehicle, immediately cap (seal) the component to minimize the entry of moisture from the atmosphere.**
- **When installing refrigerant components to a vehicle, do not remove the caps (unseal) until just before connecting the components. Connect all refrigerant loop components as quickly as possible to minimize the entry of moisture into system.**
- **Only use the specified lubricant from a sealed container. Immediately reseal containers of lubricant. Without proper sealing, lubricant will become moisture saturated and should not be used.**
- **Avoid breathing A/C refrigerant and lubricant vapor or mist. Exposure may irritate eyes, nose and throat. Remove HFC-134a (R-134a) from the A/C system, using certified service equipment meeting requirements of SAE J2210 HFC-134a (R-134a) recycling equipment, or J2209 HFC-134a (R-134a) recovery equipment). If accidental system discharge occurs, ventilate work area before resuming service. Additional health and safety information may be obtained from refrigerant and lubricant manufacturers.**
- **Do not allow lubricant (Nissan A/C System Oil Type S or R) to come in contact with styrofoam parts. Damage may result.**

General Refrigerant Precautions

EJS000T2

WARNING:

- **Do not release refrigerant into the air. Use approved recovery/recycling equipment to capture the refrigerant every time an air conditioning system is discharged.**
- **Always wear eye and hand protection (goggles and gloves) when working with any refrigerant or air conditioning system.**
- **Do not store or heat refrigerant containers above 52°C (125°F).**
- **Do not heat a refrigerant container with an open flame; if container warming is required, place the bottom of the container in a warm pail of water.**
- **Do not intentionally drop, puncture, or incinerate refrigerant containers.**
- **Keep refrigerant away from open flames: poisonous gas will be produced if refrigerant burns.**
- **Refrigerant will displace oxygen, therefore be certain to work in well ventilated areas to prevent suffocation.**
- **Do not pressure test or leak test HFC-134a (R-134a) service equipment and/or vehicle air conditioning systems with compressed air during repair. Some mixtures of air and HFC-134a (R-134a) have been shown to be combustible at elevated pressures. These mixtures, if ignited, may cause injury or property damage. Additional health and safety information may be obtained from refrigerant manufacturers.**

Lubricant Precautions

EJS0027Y

- Use only specified lubricant for the HFC-134a (R-134a) A/C system and HFC-134a (R-134a) components. If lubricant other than that specified is used, compressor malfunction is likely to occur.
- The specified HFC-134a (R-134a) lubricant rapidly absorbs moisture from the atmosphere. The following handling precautions must be observed:
- When removing refrigerant components from a vehicle, immediately cap (seal) the component to minimize the entry of moisture from the atmosphere.
- When installing refrigerant components to a vehicle, do not remove the caps (unseal) until just before connecting the components. Connect all refrigerant loop components as quickly as possible to minimize the entry of moisture into system.
- Only use the specified lubricant from a sealed container. Immediately reseal containers of lubricant. Without proper sealing, lubricant will become moisture saturated and should not be used.
- Avoid breathing A/C refrigerant and lubricant vapor or mist. Exposure may irritate eyes, nose and throat. Remove HFC-134a (R-134a) from the A/C system, using certified service equipment meeting requirements of SAE J2210 HFC-134a (R-134a) recycling equipment, or J2209 HFC-134a (R-134a) recovery equipment. If accidental system discharge occurs, ventilate work area before resuming service. Additional health and safety information may be obtained from refrigerant and lubricant manufacturers.
- Do not allow lubricant (Nissan A/C System Oil Type S or R) to come in contact with styrofoam parts. Damage may result.

Precautions for Refrigerant Connection

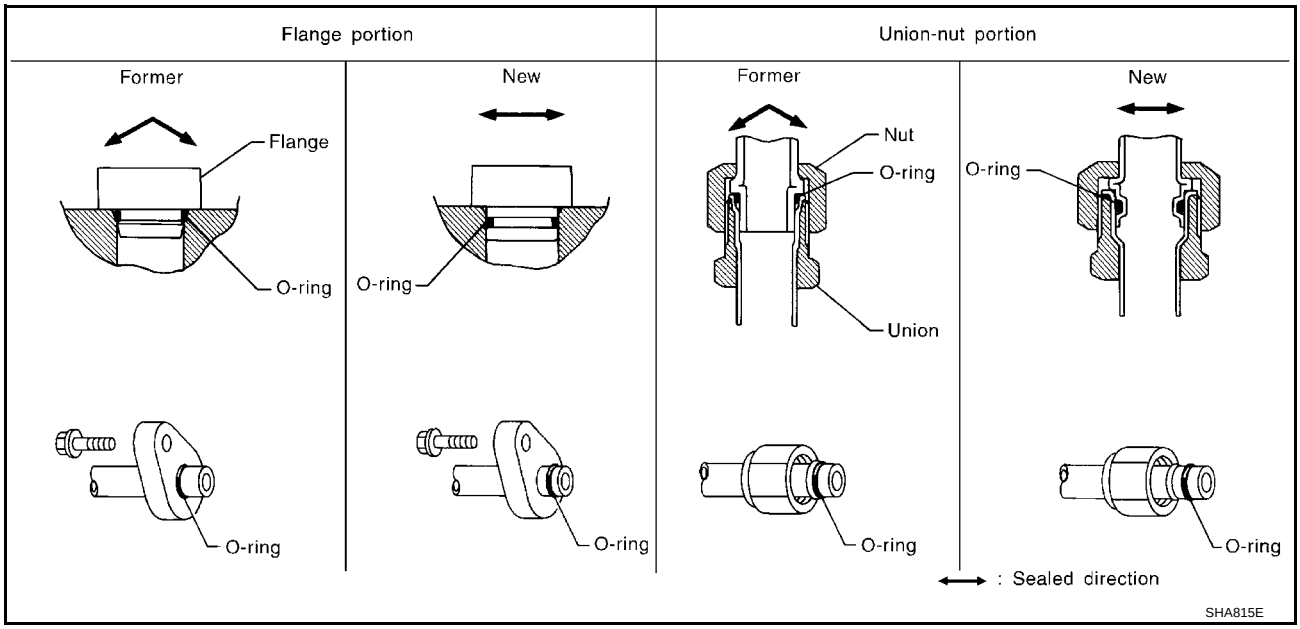
EJS000T4

A new type refrigerant connection has been introduced to all refrigerant lines except the following location.

- Expansion valve to cooling unit
- Refrigerant pressure sensor to liquid tank

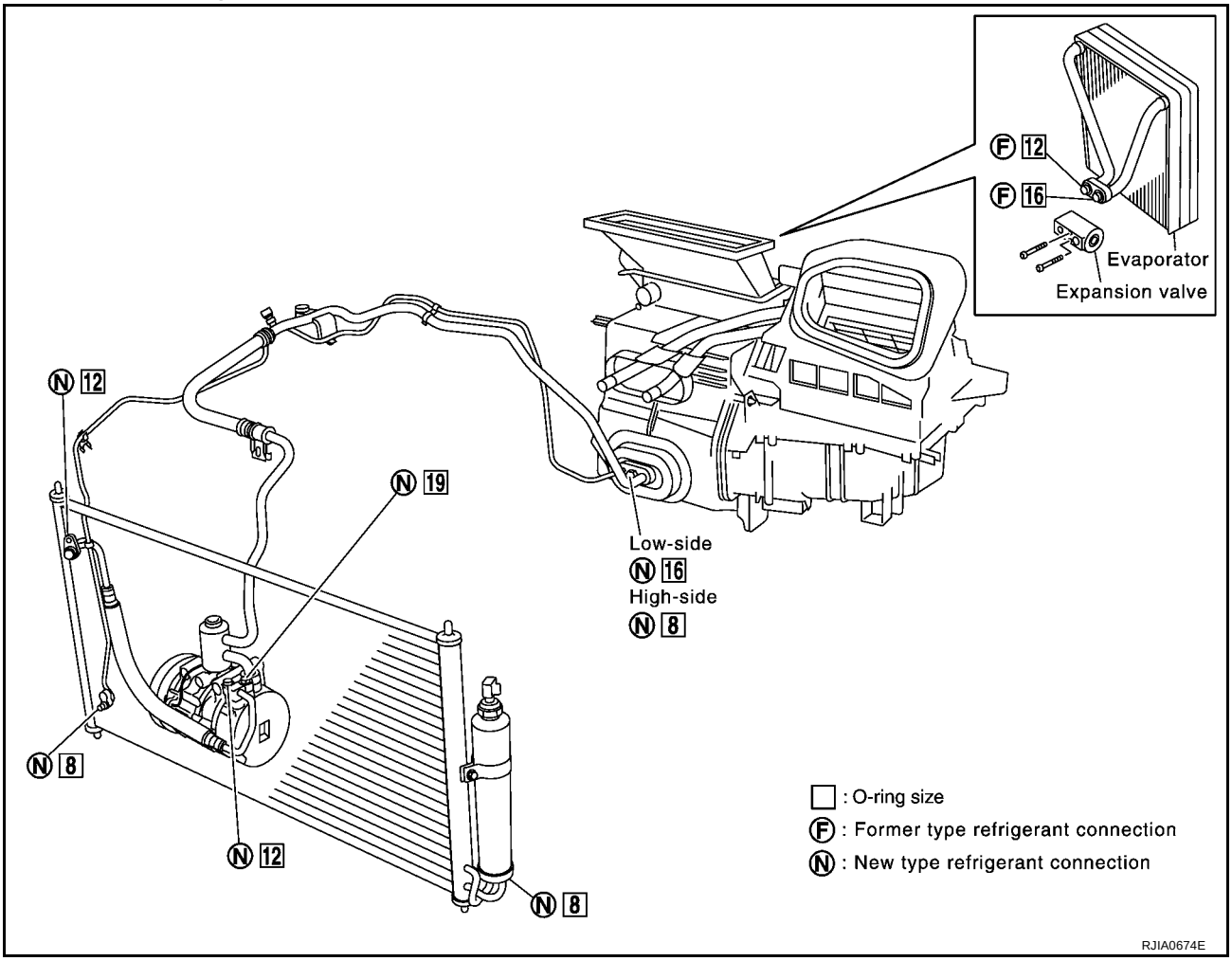
FEATURES OF NEW TYPE REFRIGERANT CONNECTION

- The O-ring has been relocated. It has also been provided with a groove for proper installation. This eliminates the chance of the O-ring being caught in, or damaged by, the mating part. The sealing direction of the O-ring is now set vertically in relation to the contacting surface of the mating part to improve sealing characteristics.
- The reaction force of the O-ring will not occur in the direction that causes the joint to pull out, thereby facilitating piping connections.



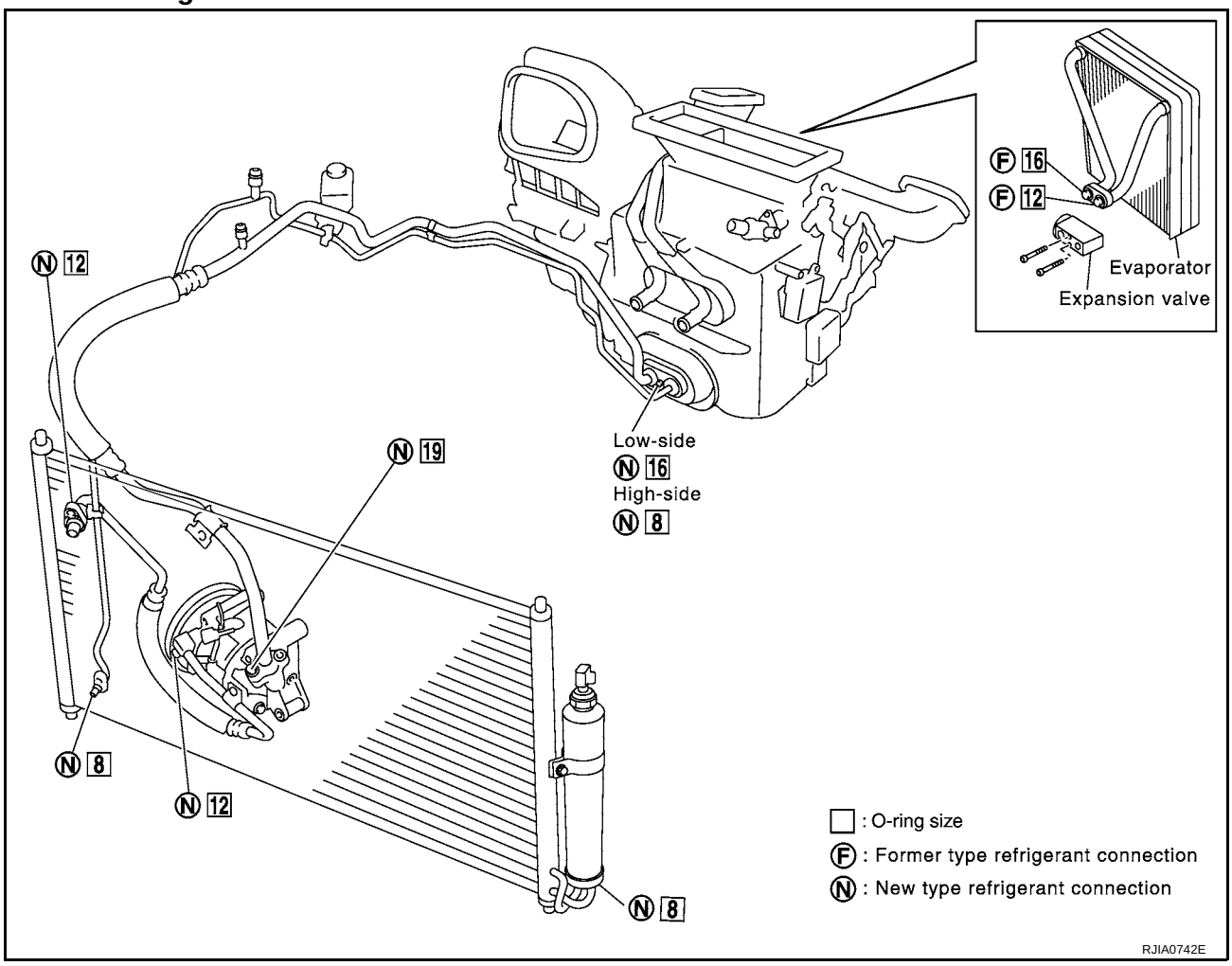
O-RING AND REFRIGERANT CONNECTION

With Gasoline Engine



NOTE:
This illustration is for RHD models. The blower and heater & cooling unit layouts for LHD models are symmetrically opposite.

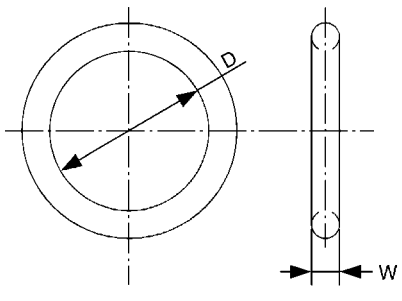
With Diesel Engine



NOTE:
This illustration is for LHD models. The blower and heater & cooling unit layouts for RHD models are symmetrically opposite.

CAUTION:
The new and former refrigerant connections use different O-ring configurations. Do not confuse O-rings since they are not interchangeable. If a wrong O-ring is installed, refrigerant will leak at, or around, the connection.

O-Ring Part Numbers and Specifications



Connection type	O-ring size	Part number	D mm (in)	W mm (in)
New	8	92471 N8210	6.8 (0.268)	1.85 (0.0728)
Former		92470 N8200	6.07 (0.2390)	1.78 (0.0701)
Former	10	J2476 89956	9.25 (0.3642)	1.78 (0.0701)
New	12	92472 N8210	10.9 (0.429)	2.43 (0.0957)
Former		92475 71L00	11.0 (0.433)	2.4 (0.094)
New	16	92473 N8210	13.6 (0.535)	2.43 (0.0957)
Former		92475 72L00	14.3 (0.563)	2.3 (0.091)
New	19	92474 N8210	16.5 (0.650)	2.43 (0.0957)
Former		92477 N8200	17.12 (0.6740)	1.78 (0.0701)

WARNING:
Make sure all refrigerant is discharged into the recycling equipment and the pressure in the system is less than atmospheric pressure. Then gradually loosen the discharge side hose fitting and remove it.

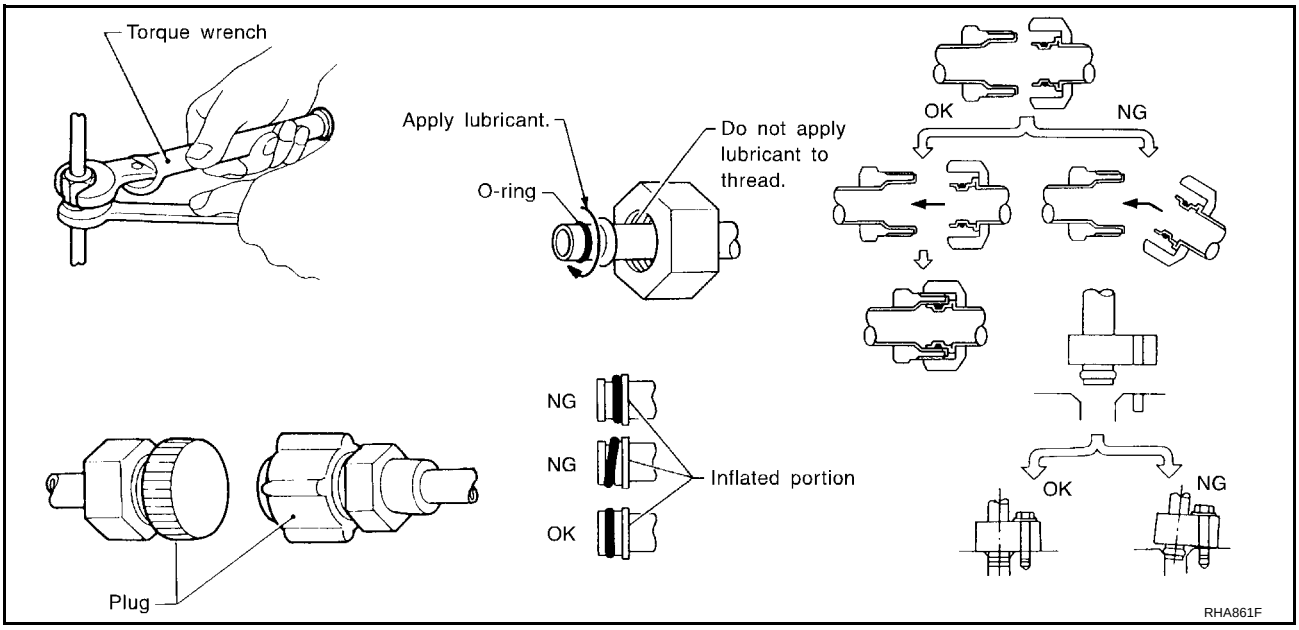
CAUTION:

When replacing or cleaning refrigerant cycle components, observe the following.

- **When the compressor is removed, store it in the same position as it is when mounted on the car. Malfunction to do so will cause lubricant to enter the low pressure chamber.**
- **When connecting tubes, always use a torque wrench and a back-up wrench.**
- **After disconnecting tubes, immediately plug all openings to prevent entry of dirt and moisture.**
- **When installing an air conditioner in the vehicle, connect the pipes as the final stage of the operation. Do not remove the seal caps of pipes and other components until just before required for connection.**
- **Allow components stored in cool areas to warm to working area temperature before removing seal caps. This prevents condensation from forming inside A/C components.**
- **Thoroughly remove moisture from the refrigeration system before charging the refrigerant.**
- **Always replace used O-rings.**
- **When connecting tube, apply lubricant to circle of the O-rings shown in illustration. Be careful not to apply lubricant to threaded portion.**

	With gasoline engine (CWV-615M compressor)	With diesel engine (DKV-11G compressor)
Lubricant name:	Nissan A/C System Oil Type S	Nissan A/C System Oil Type R
Part number:	KLH00-PAGS0	KLH00-PAGR0

- **O-ring must be closely attached to dented portion of tube.**
- **When replacing the O-ring, be careful not to damage O-ring and tube.**
- **Connect tube until you hear it click, then tighten the nut or bolt by hand until snug. Make sure that the O-ring is installed to tube correctly.**
- **After connecting line, conduct leak test and make sure that there is no leakage from connections. When the gas leaking point is found, disconnect that line and replace the O-ring. Then tighten connections of seal seat to the specified torque.**



Precautions for Servicing Compressor

EJS000T5

- **Plug all openings to prevent moisture and foreign matter from entering.**
- **When the compressor is removed, store it in the same position as it is when mounted on the car.**
- **When replacing or repairing compressor, follow “Maintenance of Lubricant Quantity in Compressor” exactly. Refer to ATC-24, "Maintenance of Lubricant Quantity in Compressor" .**
- **Keep friction surfaces between clutch and pulley clean. If the surface is contaminated, with lubricant, wipe it off by using a clean waste cloth moistened with thinner.**

- **After compressor service operation, turn the compressor shaft by hand more than five turns in both directions. This will equally distribute lubricant inside the compressor. After the compressor is installed, let the engine idle and operate the compressor for one hour.**
- **After replacing the compressor magnet clutch, apply voltage to the new one and check for normal operation.**

Precautions for Service Equipment

EJS000T6

RECOVERY/RECYCLING EQUIPMENT

Be certain to follow the manufacturers instructions for machine operation and machine maintenance. Never introduce any refrigerant other than that specified into the machine.

ELECTRONIC LEAK DETECTOR

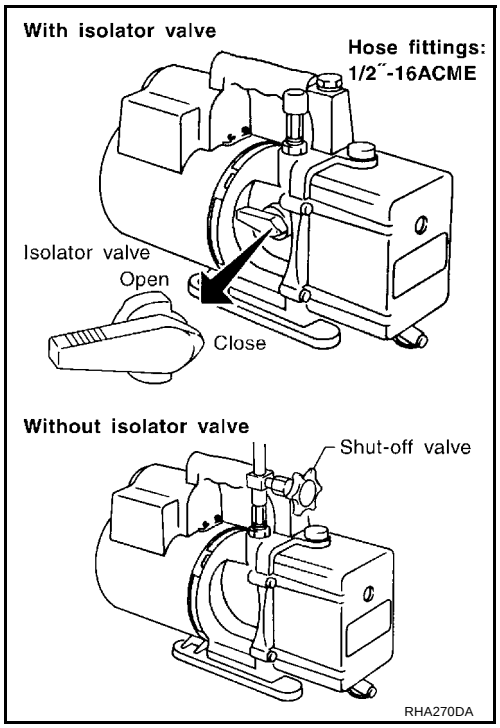
Be certain to follow the manufacturer's instructions for tester operation and tester maintenance.

VACUUM PUMP

The lubricant contained inside the vacuum pump is not compatible with the specified lubricant for HFC-134a (R-134a) A/C systems. The vent side of the vacuum pump is exposed to atmospheric pressure. So the vacuum pump lubricant may migrate out of the pump into the service hose. This is possible when the pump is switched off after evacuation (vacuuming) and hose is connected to it.
To prevent this migration, use a manual valve placed near the hose-to-pump connection, as follows.

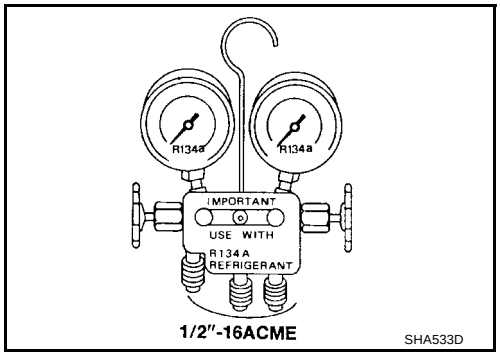
- Usually vacuum pumps have a manual isolator valve as part of the pump. Close this valve to isolate the service hose from the pump.
- For pumps without an isolator, use a hose equipped with a manual shut-off valve near the pump end. Close the valve to isolate the hose from the pump.
- If the hose has an automatic shut off valve, disconnect the hose from the pump. As long as the hose is connected, the valve is open and lubricating oil may migrate.

Some one-way valves open when vacuum is applied and close under a no vacuum condition. Such valves may restrict the pump's ability to pull a deep vacuum and are not recommended.



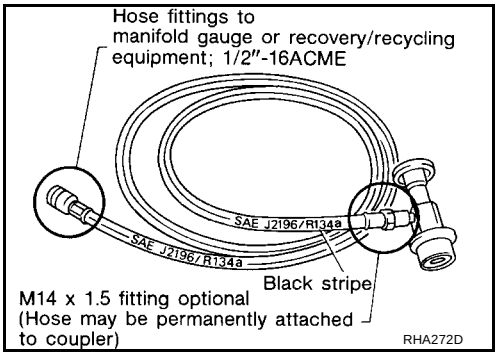
MANIFOLD GAUGE SET

Be certain that the gauge face indicates HFC-134a (R-134a) or 134a. Be sure the gauge set has 1/2″-16 ACME threaded connections for service hoses. Confirm the set has been used only with refrigerant HFC-134a (R-134a) and specified lubricants.



SERVICE HOSES

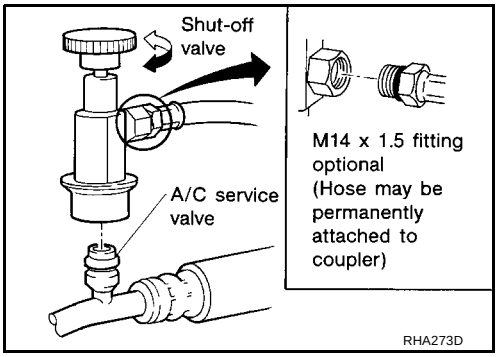
Be certain that the service hoses display the markings described (colored hose with black stripe). All hoses must include positive shut off devices (either manual or automatic) near the end of the hoses opposite the manifold gauge.



SERVICE COUPLERS

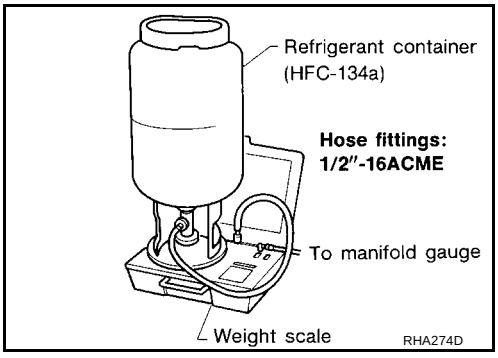
Never attempt to connect HFC-134a (R-134a) service couplers to an CFC-12 (R-12) A/C system. The HFC-134a (R-134a) couplers will not properly connect to the CFC-12 (R-12) system. However, if an improper connection is attempted, discharging and contamination may occur.

Shut-off valve rotation	A/C service valve
Clockwise	Open
Counterclockwise	Close



REFRIGERANT WEIGHT SCALE

Verify that no refrigerant other than HFC-134a (R-134a) and specified lubricants have been used with the scale. If the scale controls refrigerant flow electronically, the hose fitting must be 1/2″-16 ACME.



CALIBRATING ACR4 WEIGHT SCALE

Calibrate the scale every three months.
To calibrate the weight scale on the ACR4:

1. Press **Shift/Reset** and **Enter** at the same time.
2. Press **8787** . “**A1** ” will be displayed.
3. Remove all weight from the scale.
4. Press **0** , then press **Enter** . “**0.00** ” will be displayed and change to “**A2** ”.
5. Place a known weight (dumbbell or similar weight), between 4.5 and 8.6 kg (10 and 19 lb) on the center of the weight scale.
6. Enter the known weight using four digits. (Example 10 lb = 10.00, 10.5 lb = 10.50)
7. Press **Enter** — the display returns to the vacuum mode.
8. Press **Shift/Reset** and **Enter** at the same time.
9. Press **6** — the known weight on the scale is displayed.
10. Remove the known weight from the scale. “**0.00** ” will be displayed.
11. Press **Shift/Reset** to return the ACR4 to the program mode.

CHARGING CYLINDER

Using a charging cylinder is not recommended. Refrigerant may be vented into air from cylinder's top valve when filling the cylinder with refrigerant. Also, the accuracy of the cylinder is generally less than that of an electronic scale or of quality recycle/recharge equipment.

Precautions for Leak Detection Dye

EJS0027Z

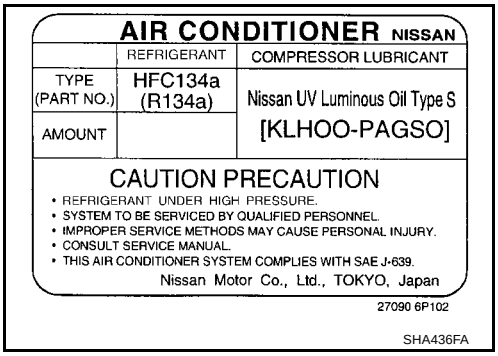
- The A/C system contains a fluorescent leak detection dye used for locating refrigerant leaks. An ultraviolet (UV) lamp is required to illuminate the dye when inspecting for leaks.
- Always wear fluorescence enhancing UV safety goggles to protect your eyes and enhance the visibility of the fluorescent dye.
- The fluorescent dye leak detector is not a replacement for an electronic refrigerant leak detector. The fluorescent dye leak detector should be used in conjunction with an electronic refrigerant leak detector to (J-41995) pin-point refrigerant leaks.
- For your safety and your Customer's satisfaction, read and follow all manufacture's operating instructions and precautions prior to performing the work.
- A compressor shaft seal should not be repaired because of dye seepage. The compressor shaft seal should only be repaired after confirming the leak with an electronic refrigerant leak detector (J-41995).
- Always remove any remaining dye from the leak area after repairs are complete to avoid a misdiagnosis during a future service.
- Do not allow dye to come into contact with painted body panels or interior components. If dye is spilled, clean immediately with the approved dye cleaner. Fluorescent dye left on a surface for an extended period of time cannot be removed.
- Do not spray the fluorescent dye cleaning agent on hot surfaces (engine exhaust manifold, etc.).
- Do not use more than one refrigerant dye bottle (1/4 ounce / 7.4 cc) per A/C system.
- Leak detection dyes for HFC-134a (R-134a) and CFC-12 (R12) A/C systems are different. Do not use HFC-134a (R-134a) leak detection dye in CFC-12 (R-12) A/C system or CFC-12 (R-12) leak detector dye in HFC-134a (R-134a) A/C systems or A/C system damage may result.
- The fluorescent properties of the dye will remain for over three (3) years unless a compressor malfunction occurs.

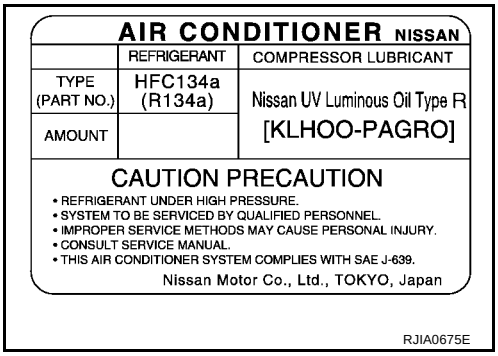
IDENTIFICATION

NOTE:
Vehicles with factory installed fluorescent dye have a green label.
Vehicles without factory installed fluorescent dye have a blue label.

IDENTIFICATION LABEL FOR VEHICLE

Vehicles with factory installed fluorescent dye have this identification label on the front side of hood.





Wiring Diagrams and Trouble Diagnosis

EJS000T9

When you read wiring diagrams, refer to the following:

- GI-13, "How to Read Wiring Diagrams" in GI section.
- PG-3, "Wiring Diagram — POWER —"in PG section.

When you perform trouble diagnosis, refer to the following:

- GI-9, "How to Follow Trouble Diagnoses" in GI section.
- GI-23, "How to Perform Efficient Diagnosis for an Electrical Incident" in GI section.

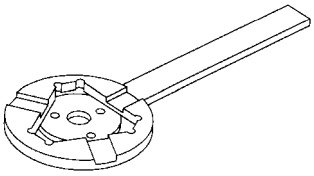
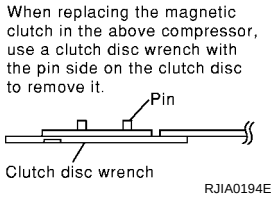
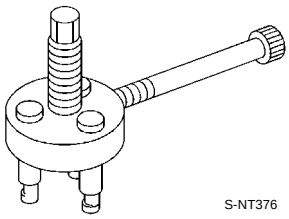
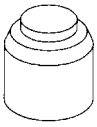
PREPARATION

PFP:00002

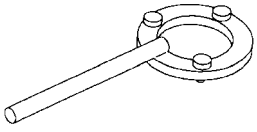
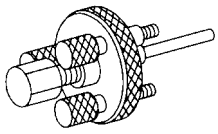
Special Service Tools

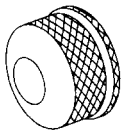
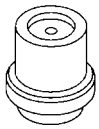
EJS001F1

WITH GASOLINE ENGINE (CWV-615M COMPRESSOR)

Tool number Tool name	Description	
KV99106100 Clutch disc wrench	 S-NT232  RJIA0194E	Removing shaft nut and clutch disc
KV99232340 or KV992T0001 Clutch disc puller	 S-NT376	Removing clutch disc
KV99106200 Pulley installer	 S-NT235	Installing pulley

WITH DIESEL ENGINE (DKV-11G COMPRESSOR)

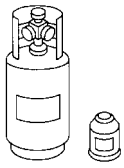
Tool number Tool name	Description	
KV99231260 Clutch disc wrench	 RJIA0475E	Removing shaft nut and clutch disc
KV992T0001 Clutch disc puller	 RJIA0476E	Removing clutch disc

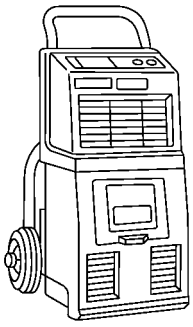
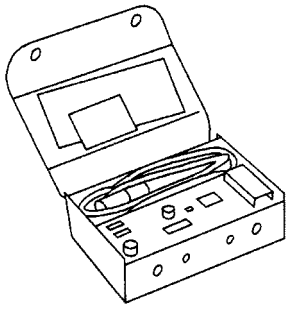
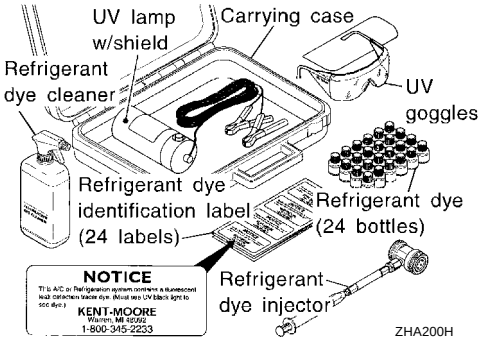
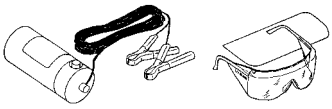
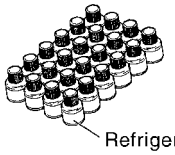
Tool number Tool name	Description	
KV992T0002 Pulley installer	 RJIA0477E	Installing pulley
KV99233130 Pulley puller	 RJIA0478E	Removing pulley

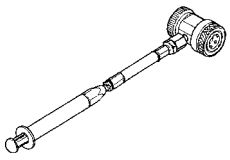
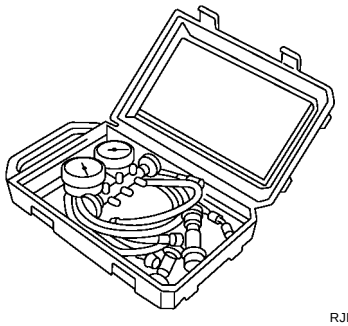
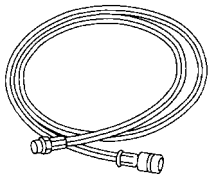
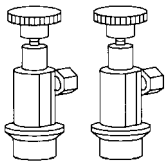
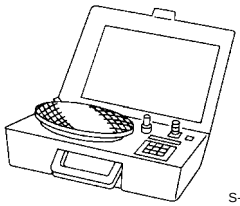
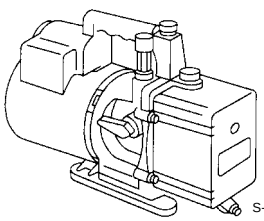
HFC-134a (R-134a) Service Tools and Equipment

EJS00286

Never mix HFC-134a (R-134a) refrigerant and/or its specified lubricant with CFC-12 (R-12) refrigerant and/or its lubricant.
Separate and non-interchangeable service equipment must be used for handling each type of refrigerant/lubricant.
Refrigerant container fittings, service hose fittings and service equipment fittings (equipment which handles refrigerant and/or lubricant) are different between CFC-12 (R-12) and HFC-134a (R-134a). This is to avoid mixed use of the refrigerants/lubricant.
Adapters that convert one size fitting to another must never be used: refrigerant/lubricant contamination will occur and compressor malfunction will result.

Tool number Tool name	Description	
HFC-134a (R-134a) refrigerant	 S-NT196	Container color: Light blue Container marking: HFC-134a (R-134a) Fitting size: Thread size ● large container 1/2″ -16 ACME
Gasoline engine (CWV-615M): KLH00-PAGS0 Nissan A/C System Oil Type S Diesel engine (DKV-11G): KLH00-PAGR0 Nissan A/C System Oil Type R	 S-NT197	Gasoline engine (CWV-615M): Type: Poly alkylene glycol oil (PAG), type S Application: HFC-134a (R-134a) swash plate compressors (Nissan only) Diesel engine (DKV-11G): Type: Poly alkylene glycol oil (PAG), type R Application: HFC-134a (R-134a) vane rotary compressors (Nissan only) Lubricity: 40 m ℓ (1.4 Imp fl oz)

Tool number Tool name	Description	
Recovery/Recycling Recharging equipment (ACR4)	 RJIA0195E	Function: Refrigerant Recovery and Recycling and Recharging
Electrical leak detector	 A/C leak detector SHA705EB	Power supply: ● DC 12V (Cigarette lighter)
(J-43926) Refrigerant dye leak detection kit Kit includes: (J-42220) UV lamp and UV safety goggles (J-41459) HFC-134a (R-134a) Dye injector Use with J-41447, 1/4 ounce bottle (J-41447) HFC-134a (R-134a) Fluorescent leak detection dye (Box of 24, 1/4 ounce bottles) (J-43872) Refrigerant dye cleaner	 UV lamp w/shield Carrying case Refrigerant dye cleaner UV goggles Refrigerant dye identification label (24 labels) Refrigerant dye (24 bottles) NOTICE KENT-MOORE 1-800-345-2233 Refrigerant dye injector ZHA200H	Power supply: DC 12V (Battery terminal)
(J-42220) UV lamp and UV safety goggles	 SHA438F	Power supply: DC 12V (Battery terminal) For checking refrigerant leak when fluorescent dye is installed in A/C system. Includes: UV lamp and UV safety goggles
(J-41447) HFC-134a (R-134a) Fluorescent leak detection dye (Box of 24, 1/4 ounce bottles)	 Refrigerant dye (24 bottles) SHA439F	Application: For HFC-134a (R-134a) PAG oil Container: 1/4 ounce (7.4cc) bottle (Includes self-adhesive dye identification labels for affixing to vehicle after charging system with dye.)

Tool number Tool name	Description	
(J-41459) HFC-134a (R-134a) Dye injector Use with J-41447, 1/4 ounce bottle	 SHA440F	For injecting 1/4 ounce of fluorescent leak detection dye into A/C system.
(J-43872) Refrigerant dye cleaner	 SHA441F	For cleaning dye spills.
Manifold gauge set (with hoses and couplers)	 RJIA0196E	Identification: ● The gauge face indicates HFC-134a (R-134a). Fitting size: Thread size ● 1/2″ -16 ACME
Service hoses ● High side hose ● Low side hose ● Utility hose	 S-NT201	Hose color: ● Low hose: Blue with black stripe ● High hose: Red with black stripe ● Utility hose: Yellow with black stripe or green with black stripe Hose fitting to gauge: ● 1/2″ -16 ACME
Service couplers ● High side coupler ● Low side coupler	 S-NT202	Hose fitting to service hose: ● M14 x 1.5 fitting is optional or permanently attached.
Refrigerant weight scale	 S-NT200	For measuring of refrigerant Fitting size: Thread size ● 1/2″ -16 ACME
Vacuum pump (Including the isolator valve)	 S-NT203	Capacity: ● Air displacement:4 CFM ● Micron rating:20 microns ● Oil capacity:482 g (17 oz) Fitting size: Thread size ● 1/2″ -16 ACME

REFRIGERATION SYSTEM

PFP:KA990

Refrigerant Cycle

EJS000TD

REFRIGERANT FLOW

The refrigerant flows in the standard pattern, that is, through the compressor, the condenser with liquid tank, through the evaporator, and back to the compressor. The refrigerant evaporation through the evaporator coil is controlled by an externally equalized expansion valve, located inside the evaporator case.

FREEZE PROTECTION (WITH GASOLINE ENGINE: CWV-615M COMPRESSOR)

Under normal operating conditions, when the A/C is switched on, the compressor runs continuously, and the evaporator pressure, and therefore, temperature is controlled by the V-6 variable displacement compressor to prevent freeze up.

Refrigerant System Protection

EJS000TE

REFRIGERANT PRESSURE SENSOR (WITH GASOLINE ENGINE: CWV-615M COMPRESSOR)

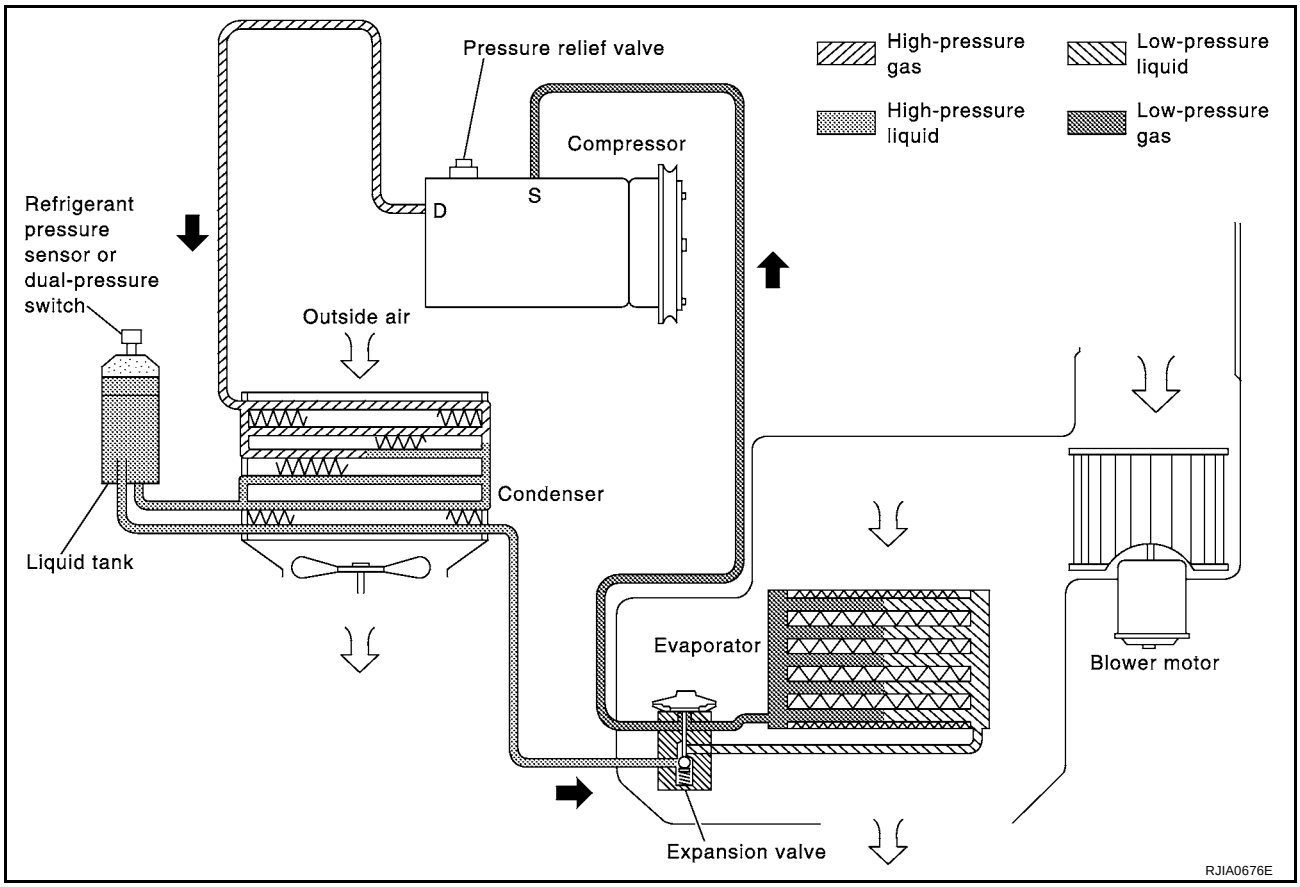
The refrigerant system is protected against excessively high or low pressures by the refrigerant pressure sensor, located on the liquid tank. If the system pressure rises above, or falls below the specifications, the refrigerant pressure sensor detects the pressure inside the refrigerant line and sends the voltage signal to the ECM. ECM makes the A/C relay go OFF and stops the compressor when pressure on the high pressure side detected by refrigerant pressure sensor is over about 2,746 kPa (28 kg/cm^2 , 398 psi), or below about 134 kPa (1.4 kg/cm^2 , 20 psi).

DUAL-PRESSURE SWITCH (WITH DIESEL ENGINE: DKV-11G COMPRESSOR)

The refrigerant system is protected against excessively high or low pressures by the dual-pressure switch, located on the liquid tank. If the system pressure rises above or falls below the specifications, the dual-pressure switch opens to interrupt the compressor operation.

PRESSURE RELIEF VALVE (WITH GASOLINE ENGINE: CWV-615M COMPRESSOR)

The refrigerant system is also protected by a pressure relief valve, located in the rear head of the compressor. When the pressure of refrigerant in the system increases to an abnormal level [more than 3,727 kPa (38 kg/cm^2 , 540 psi)], the release port on the pressure relief valve automatically opens and releases refrigerant into the atmosphere.



V-6 Variable Displacement Compressor (With Gasoline Engine: CWV-615M Compressor)

EJS000TF

GENERAL INFORMATION

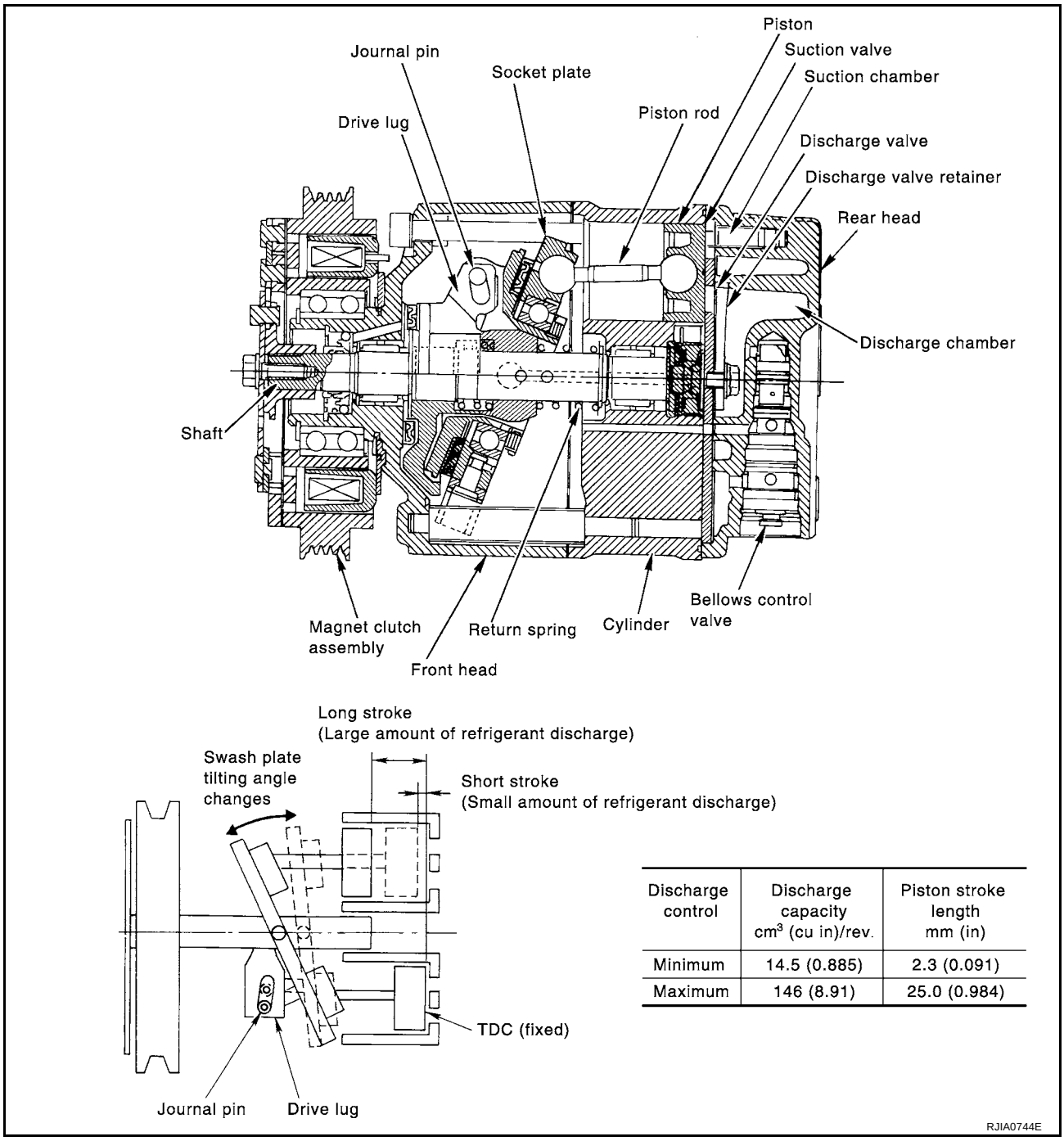
1. The V-6 variable compressor differs from previous units. The vent temperatures of the V-6 variable compressor do not drop too far below 5°C (41°F) when:
   Evaporator intake air temperature is less than 20°C (68°F).
   Engine is running at speeds less than 1,500 rpm.
   This is because the V-6 compressor provides a means of "capacity" control.
2. The V-6 variable compressor provides refrigerant control under varying conditions. During cold winters, it may not produce high refrigerant pressure discharge (compared to previous units) when used with air conditioning systems.
3. A "clanking" sound may occasionally be heard during refrigerant charge. The sound indicates that the tilt angle of the swash plate has changed and is not a problem.
4. For air conditioning systems with the V-6 compressor, the clutch remains engaged unless: the system main switch, fan switch or ignition switch is turned OFF. When ambient (outside) temperatures are low or when the amount of refrigerant is insufficient, the clutch is disengaged to protect the compressor.
5. A constant range of suction pressure is maintained when engine speed is greater than a certain value. It normally ranges from 147 to 177 kPa (1.5 to 1.8 kg/cm^2 , 21 to 26 psi) under varying conditions.
   In previous compressors, however, suction pressure was reduced with increases in engine speed.

DESCRIPTION

General

The variable compressor is basically a swash plate type that changes piston stroke in response to the required cooling capacity.

The tilt of the swash plate allows the piston's stroke to change so that refrigerant discharge can be continuously changed from 14.5 to 146 cm^3 (0.885 to 8.91 cu in).

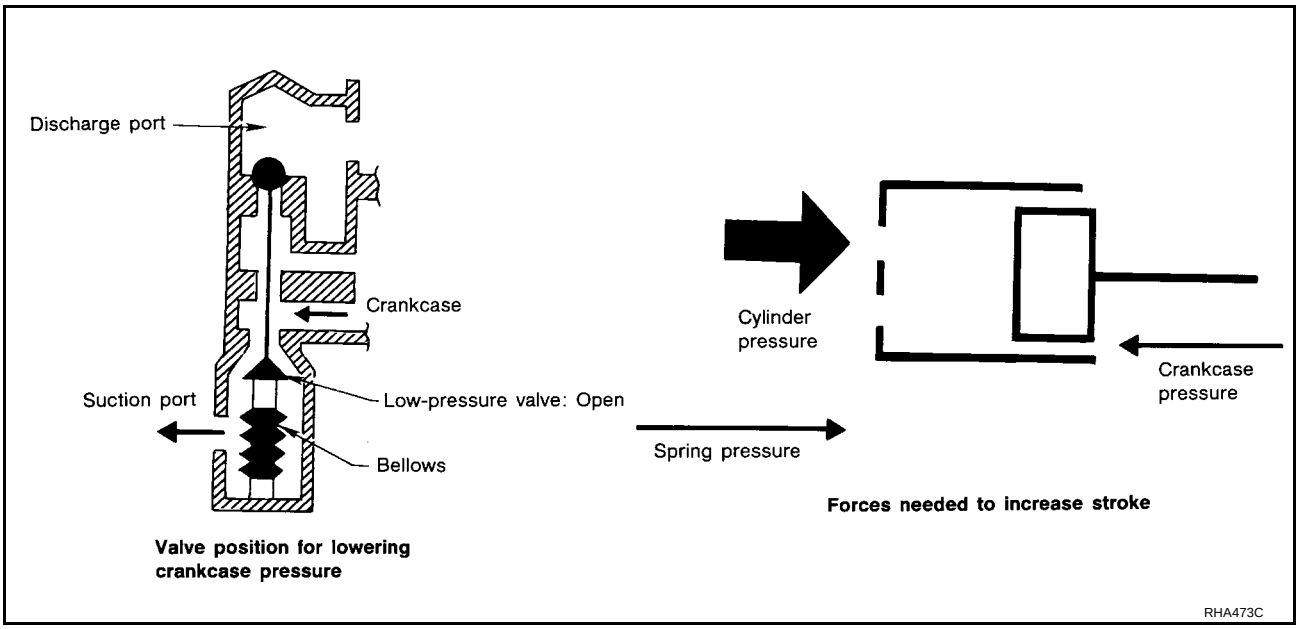


Discharge control	Discharge capacity cm^3 (cu in)/rev.	Piston stroke length mm (in)
Minimum	14.5 (0.885)	2.3 (0.091)
Maximum	146 (8.91)	25.0 (0.984)

Operation

1. Operation Control Valve
   Operation control valve is located in the suction port (low-pressure) side, and opens or closes in response to changes in refrigerant suction pressure.
   Operation of the valve controls the internal pressure of the crankcase.
   The angle of the swash plate is controlled between the crankcase's internal pressure and the piston cylinder pressure.
2. Maximum Cooling
   Refrigerant pressure on the low-pressure side increases with an increase in heat loads.
   When this occurs, the control valve's bellows compress to open the low-pressure side valve and close the high-pressure side valve.
   This causes the following pressure changes:
   - The crankcase's internal pressure to equal the pressure on the low-pressure side;
   - The cylinder's internal pressure to be greater than the crankcase's internal pressure.

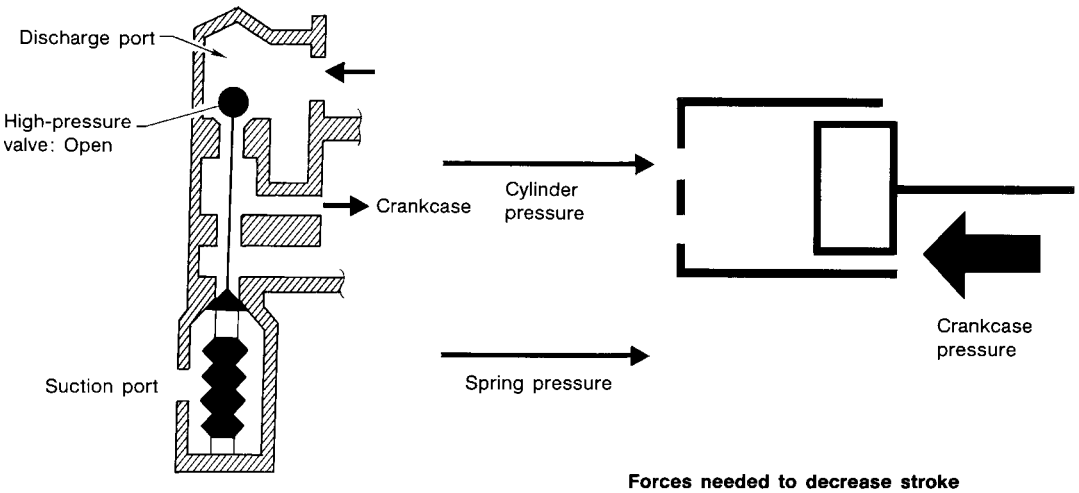
   Under this condition, the swash plate is set to the maximum stroke position.



3. Capacity Control
   - Refrigerant pressure on suction side is low during high speed driving or when ambient or interior temperature is low.
   - The bellows expands when refrigerant pressure on the suction pressure side drops below approximately 177 kPa (1.8 kg/cm^2 , 26 psi).

   Since suction pressure is low, it makes the suction port close and the discharge port open. Thus, crankcase pressure becomes high as high pressure enters the crankcase.
   - The force acts around the journal pin near the swash plate, and is generated by the pressure difference before and behind the piston.

   The drive lug and journal pin are located where the piston generates the highest pressure. Piston pressure is between suction pressure Ps and discharge pressure Pd, which is near suction pressure Ps. If crankcase pressure Pc rises due to capacity control, the force around the journal pin makes the swash plate angle decrease and also the piston stroke decrease. In other words, crankcase pressure increase triggers pressure difference between the piston and the crankcase. The pressure difference changes the angle of the swash plate.



Valve position for raising crankcase pressure

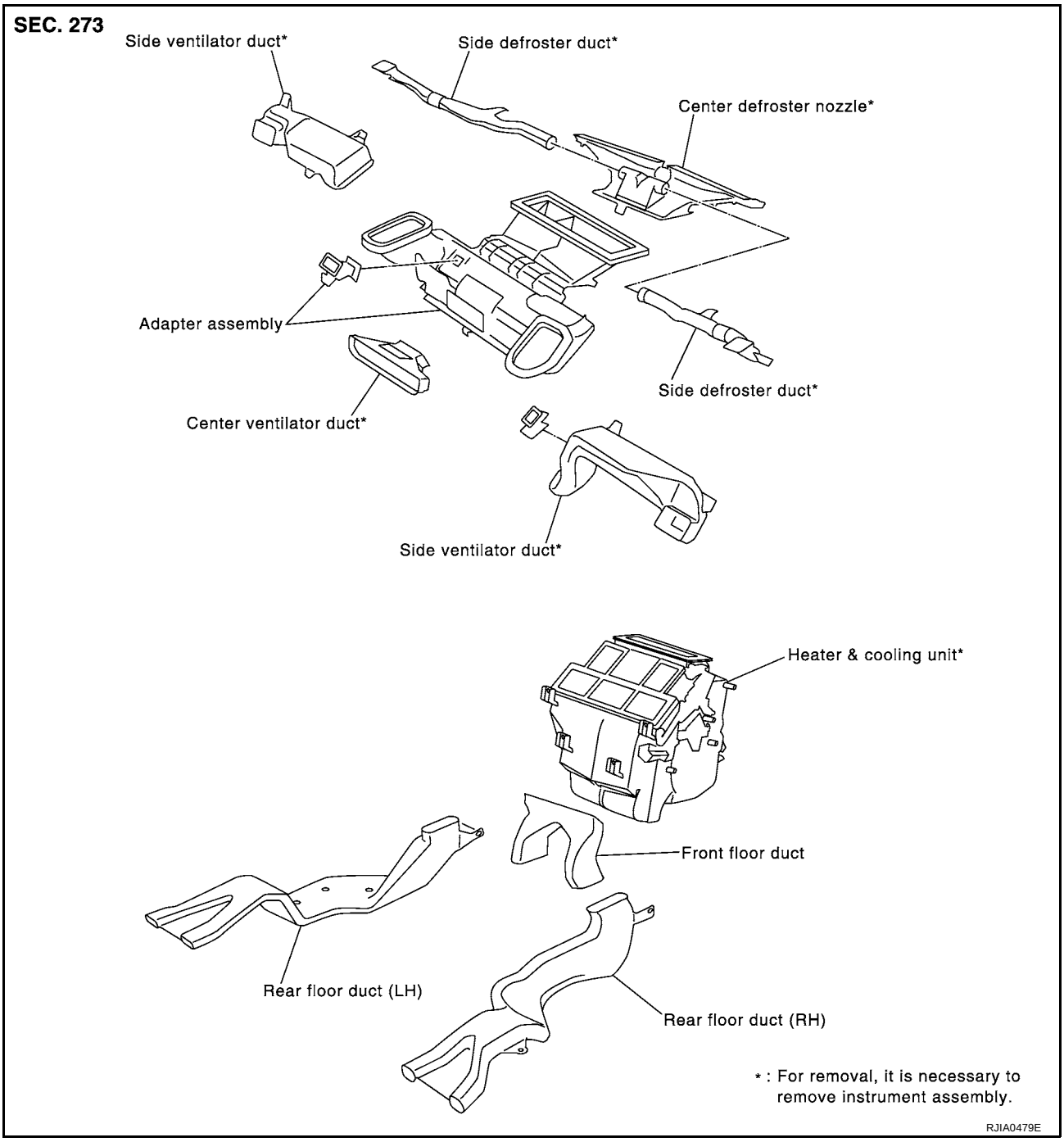
Forces needed to decrease stroke

RHA474C

Component Layout

EJS00280

NOTE:
This illustration is for RHD models. The layout for LHD models is symmetrically opposite.



LUBRICANT

PFP:KLG00

Maintenance of Lubricant Quantity in Compressor

EJS000TH

The lubricant in the compressor circulates through the system with the refrigerant. Add lubricant to compressor when replacing any component or after a large gas leakage occurred. It is important to maintain the specified amount.
If lubricant quantity is not maintained properly, the following malfunctions may result:

- Lack of lubricant: May lead to a seized compressor
- Excessive lubricant: Inadequate cooling (thermal exchange interference)

LUBRICANT

	With gasoline engine (CWV-615M Compressor)	With diesel engine (DKV-11G Compressor)
Name	Nissan A/C System Oil Type S	Nissan A/C System Oil Type R
Part number	KLH00-PAGS0	KLH00-PAGR0

LUBRICANT RETURN OPERATION

Adjust the lubricant quantity according to the test group shown below.

1. CHECK LUBRICANT RETURN OPERATION

Can lubricant return operation be performed?

- A/C system works properly.
- There is no evidence of a large amount of lubricant leakage.

YES or NO

YES >> GO TO 2.
NO >> GO TO 3.

2. PERFORM LUBRICANT RETURN OPERATION, PROCEEDING AS FOLLOWS:

1. Start engine, and set the following conditions:

– Test condition
Engine speed: Idling to 1,200 rpm
A/C or AUTO switch: ON
Blower speed: Max. position
Temp. control: Optional [Set so that intake air temperature is 25 to 30°C (77 to 86°F).]
Intake position: Recirculation (REC)

2. Perform lubricant return operation for about 10 minutes.
3. Stop engine.

CAUTION:
If excessive lubricant leakage is noted, do not perform the lubricant return operation.

>> GO TO 3.

3. CHECK COMPRESSOR

Should the compressor be replaced?

YES or NO

YES >> Go to ATC-25, "LUBRICANT ADJUSTING PROCEDURE FOR COMPRESSOR REPLACEMENT" .
NO >> GO TO 4.

4. CHECK ANY PART

Is there any part to be replaced? (Evaporator, condenser, liquid tank or in case there is evidence of a large amount of lubricant leakage.)

YES or NO

YES >> Go to ATC-25, "LUBRICANT ADJUSTING PROCEDURE FOR COMPONENTS REPLACEMENT EXCEPT COMPRESSOR" .

NO >> Carry out the A/C performance test.

LUBRICANT ADJUSTING PROCEDURE FOR COMPONENTS REPLACEMENT EXCEPT COMPRESSOR

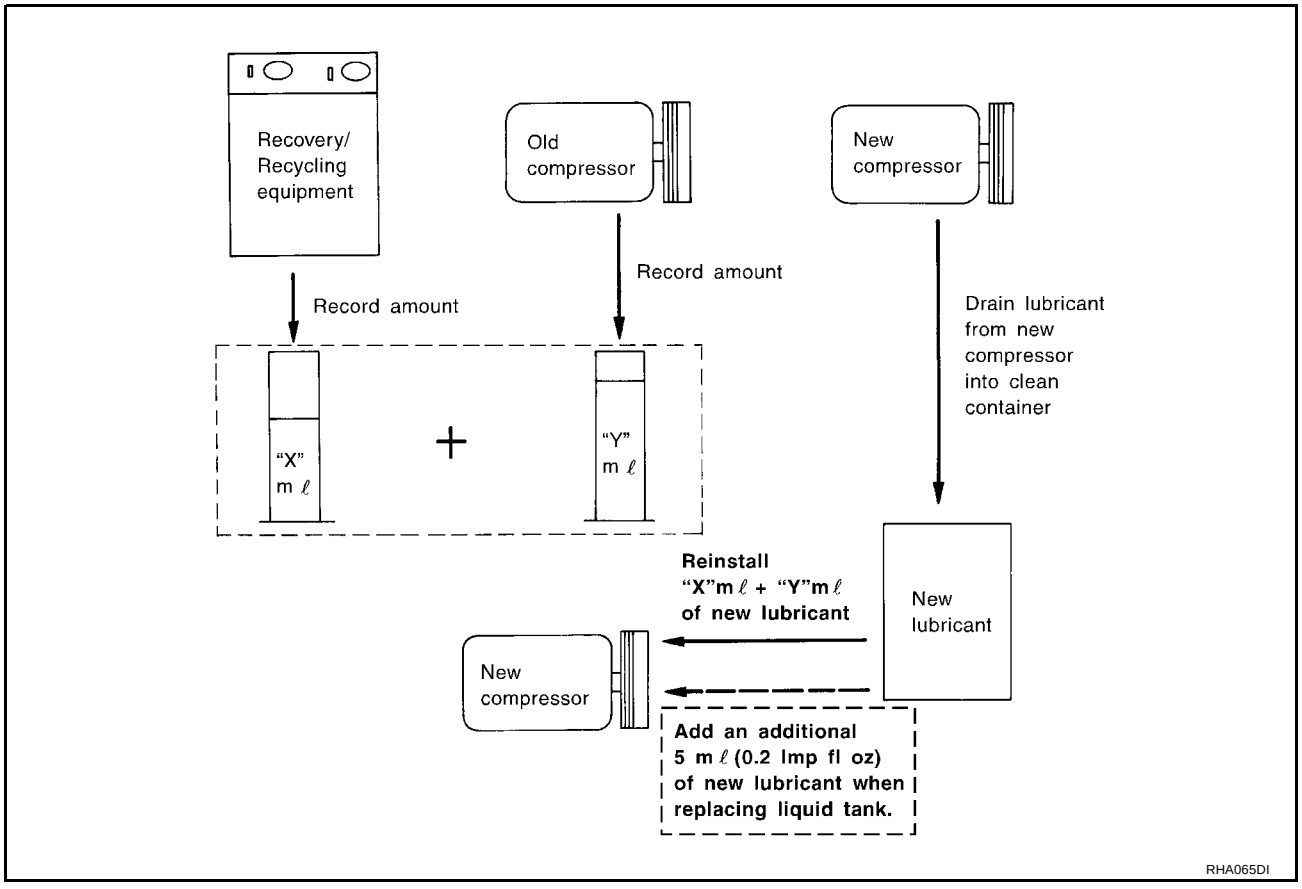
After replacing any of the following major components, add the correct amount of lubricant to the system.
Amount of lubricant to be added

Part replaced	Lubricant to be added to system	Remarks
	Amount of lubricant m ℓ (Imp fl oz)	
Evaporator	75 (2.6)	-
Condenser	35 (1.2)	-
Liquid tank	10 (0.4)	-
In case of refrigerant leak	30 (1.1)	Large leak
	-	Small leak *1

*1:If refrigerant leak is small, no addition of lubricant is needed.

LUBRICANT ADJUSTING PROCEDURE FOR COMPRESSOR REPLACEMENT

1. Before connecting ACR4 to vehicle, check ACR4 gauges. No refrigerant pressure should be displayed. If NG, recover refrigerant from equipment lines.
2. Discharge refrigerant into the refrigerant recovery/recycling equipment. Measure lubricant discharged into the recovery/recycling equipment.
3. Drain the lubricant from the old (removed) compressor into a graduated container and recover the amount of lubricant drained.
4. Drain the lubricant from the new compressor into a separate, clean container.
5. Measure an amount of new lubricant installed equal to amount drained from old compressor. Add this lubricant to new compressor through the suction port opening.
6. Measure an amount of new lubricant equal to the amount recovered during discharging. Add this lubricant to new compressor through the suction port opening.
7. If the liquid tank also needs to be replaced, add an additional 5 m ℓ (0.2 Imp fl oz) of lubricant at this time. Do not add this 5 m ℓ (0.2 Imp fl oz) of lubricant if only replacing the compressor.


Recovery/
Recycling
equipment
Old
compressor
New
compressor
Record amount
Record amount
Drain lubricant
from new
compressor
into clean
container
"X"
m ℓ
+
"Y"
m ℓ
Reinstall
"X"mℓ + "Y"mℓ
of new lubricant
New
lubricant
New
compressor
Add an additional
5 mℓ (0.2 Imp fl oz)
of new lubricant when
replacing liquid tank.
RHA065DI

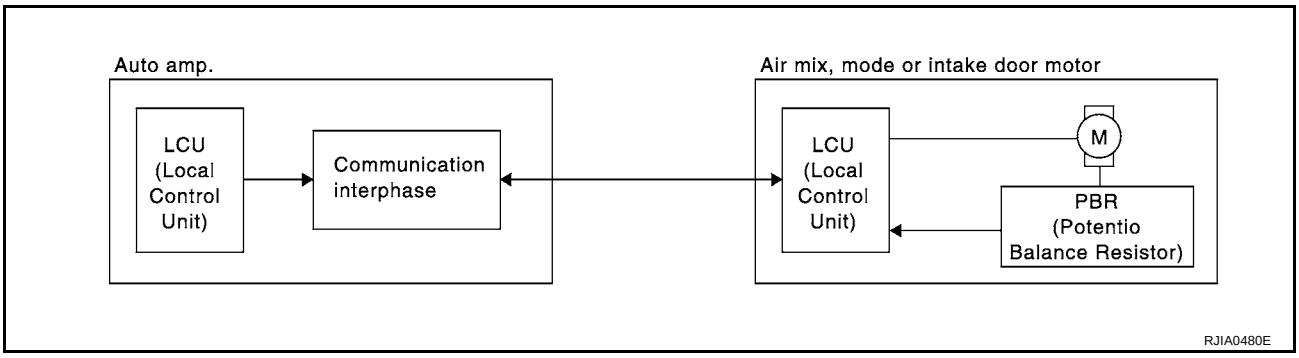
AIR CONDITIONER CONTROL

PFP:27500

Overview Air Conditioner LAN Control System

EJS000TI

The LAN system consists of auto amp., mode door motor, air mix door motor and intake door motor.
A configuration of these components is shown in the diagram below.

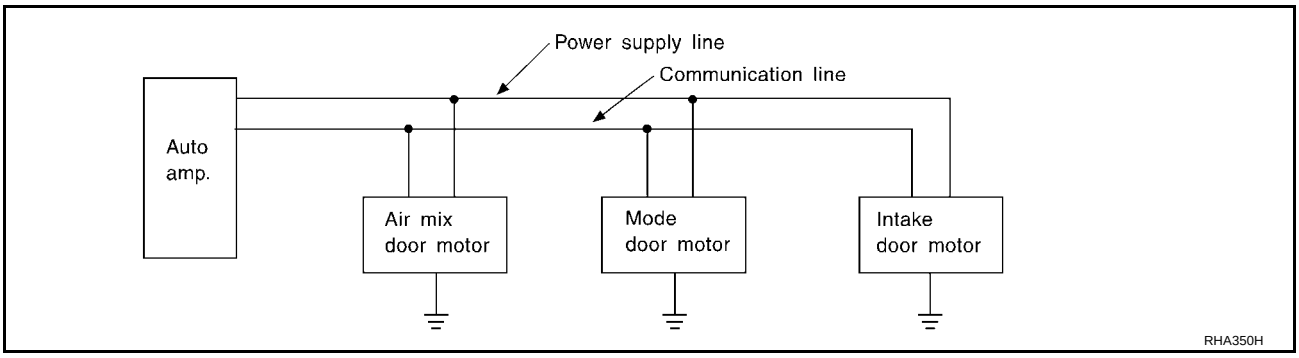


System Construction

EJS000TJ

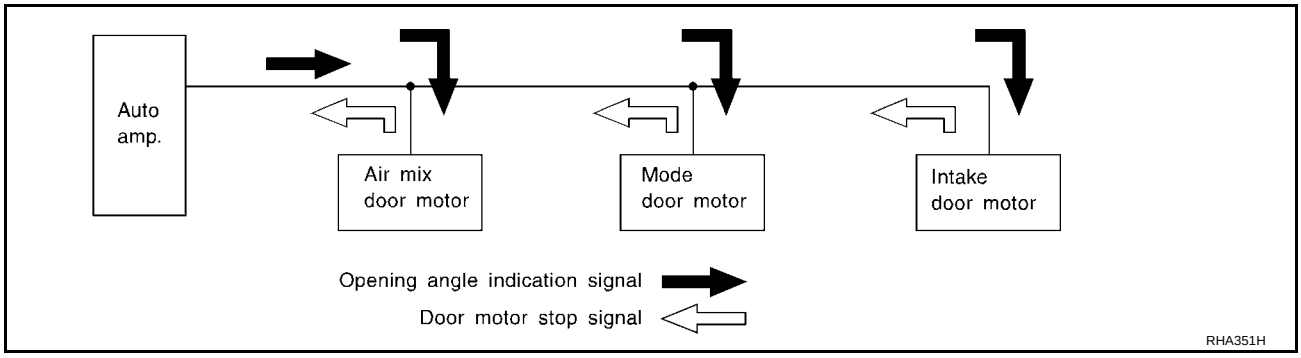
A small network is constructed between the auto amplifier, air mix door motor, mode door motor and intake door motor. The auto amplifier and motors are connected by data transmission lines and motor power supply lines. The LAN network is built through the ground circuits of the three motors.
Addresses, motor opening angle signals, motor stop signals and error checking messages are all transmitted through the data transmission lines connecting the auto amplifier and three motors.
The following functions are contained in LCUs built into the air mix door motor, the mode door motor and intake door motor.

- Address
- Motor opening angle signals
- Data transmission
- Motor stop and drive decision
- Opening angle sensor (PBR function)
- Comparison
- Decision (Auto amplifier indicated value and motor opening angle comparison)



OPERATION

The auto amplifier receives data from each of the sensors. The amplifier sends mode door, air mix door and intake door opening angle data to the mode door motor LCU, air mix door motor LCU and intake door motor LCU.
The mode door motor, air mix door motor and intake door motor read their respective signals according to the address signal. Opening angle indication signals received from the auto amplifier and each of the motor position sensors are compared by the LCUs in each motor with the existing decision and opening angles. Subsequently, HOT/COLD, DEFROST/VENT or FRESH/RECIRCULATION operation is selected. The new selection data is returned to the auto amplifier.

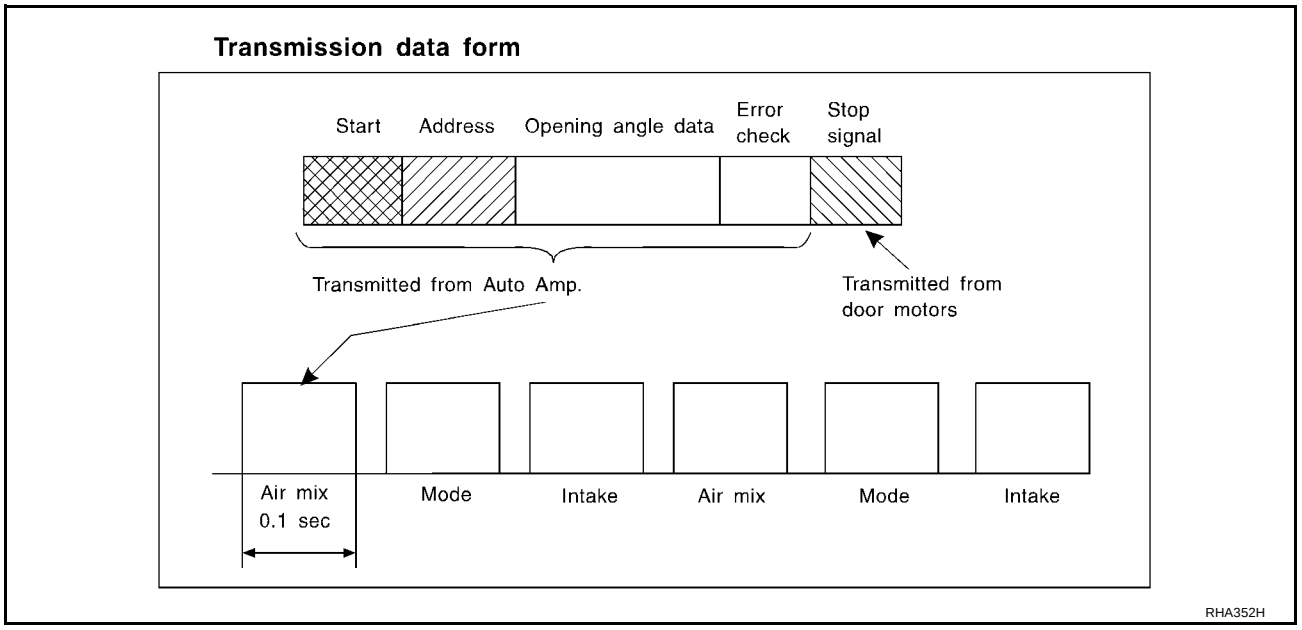


TRANSMISSION DATA AND TRANSMISSION ORDER

Amplifier data is transmitted consecutively to each of the door motors following the form shown in figure below.
Start: Initial compulsory signal sent to each of the door motors.
Address: Data sent from the auto amplifier is selected according to data-based decisions made by the air mix door motor, mode door motor and intake door motor.
If the addresses are identical, the opening angle data and error check signals are received by the door motor LCUs. The LCUs then make the appropriate error decision. If the opening angle data is normal, door control begins.
If an error exists, the received data is rejected and corrected data received. Finally, door control is based upon the corrected opening angle data.
Opening angle:
Data that shows the indicated door opening angle of each door motor.
Error check:
Procedure by which sent and received data is checked for errors. Error data is then compiled. The error check prevents corrupted data from being used by the air mix door motor, mode door motor and intake door motor. Error data can be related to the following problems.

- Malfunction electrical frequency
- Poor electrical connections
- Signal leakage from transmission lines
- Signal level fluctuation

Stop signal:
At the end of each transmission, a stop operation, in-operation, or internal problem message is delivered to the auto amplifier. This completes one data transmission and control cycle.



AIR MIX DOOR CONTROL (AUTOMATIC TEMPERATURE CONTROL)

The air mix door is automatically controlled so that in-vehicle temperature is maintained at a predetermined value by: The temperature setting, ambient temperature, in-vehicle temperature and amount of sunload.

FAN SPEED CONTROL

Blower speed is automatically controlled based on temperature setting, ambient temperature, in-vehicle temperature, intake temperature, amount of sunload and air mix door position.
With FAN switch set to AUTO, the blower motor starts to gradually increase air flow volume.
When engine coolant temperature is low, the blower motor operation is delayed to prevent cool air from flowing.

INTAKE DOOR CONTROL

The intake doors are automatically controlled by: The temperature setting, ambient temperature, in-vehicle temperature, intake temperature, amount of sunload and ON-OFF operation of the compressor.

OUTLET DOOR CONTROL

The outlet door is automatically controlled by: The temperature setting, ambient temperature, in-vehicle temperature, intake temperature and amount of sunload.

MAGNET CLUTCH CONTROL

The ECM controls compressor operation using input signals from the throttle position sensor and auto amplifier.

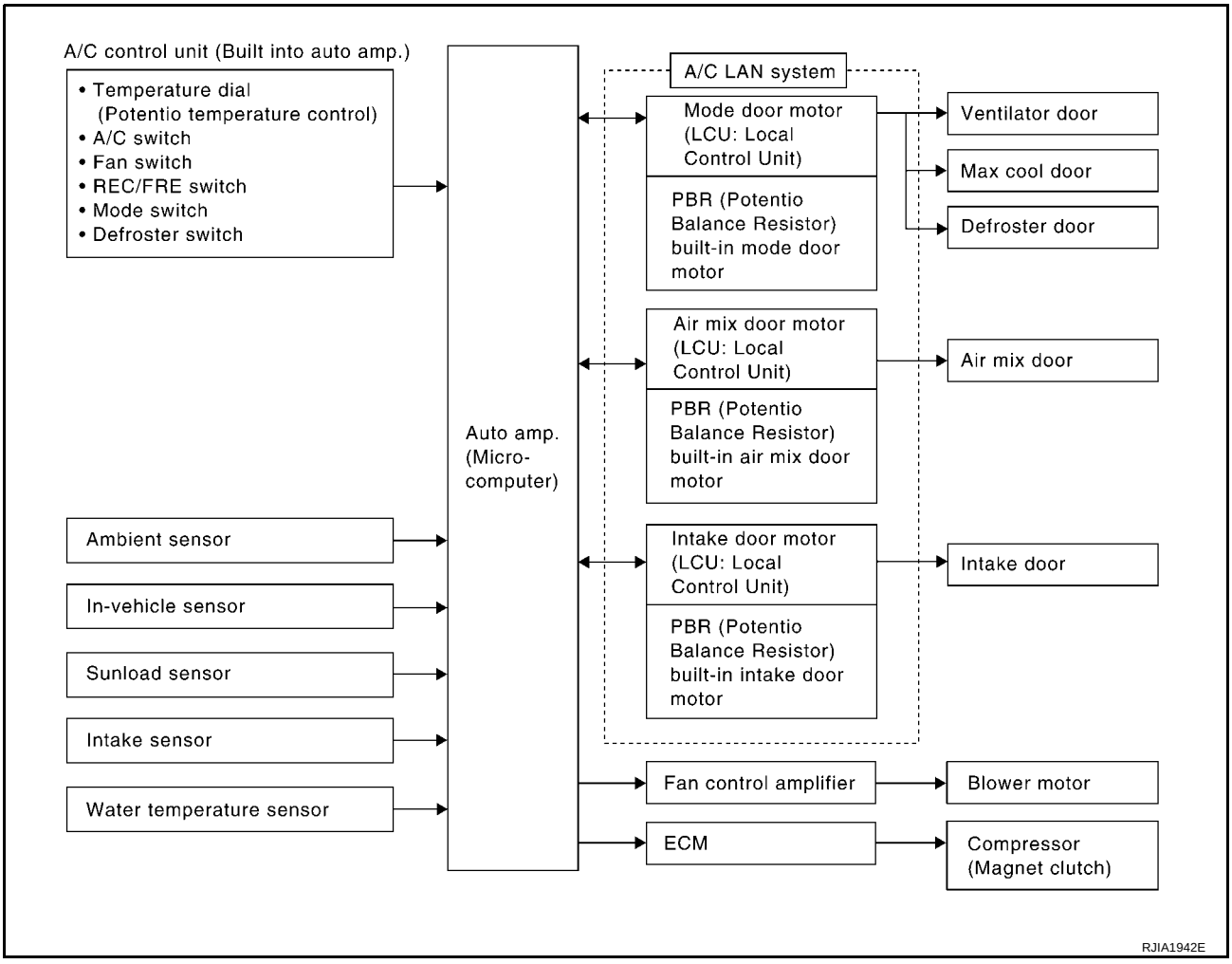
SELF-DIAGNOSTIC SYSTEM

The self-diagnostic system is built into the auto amplifier (LCU) to quickly locate the cause of malfunctions.

Overview of Control system

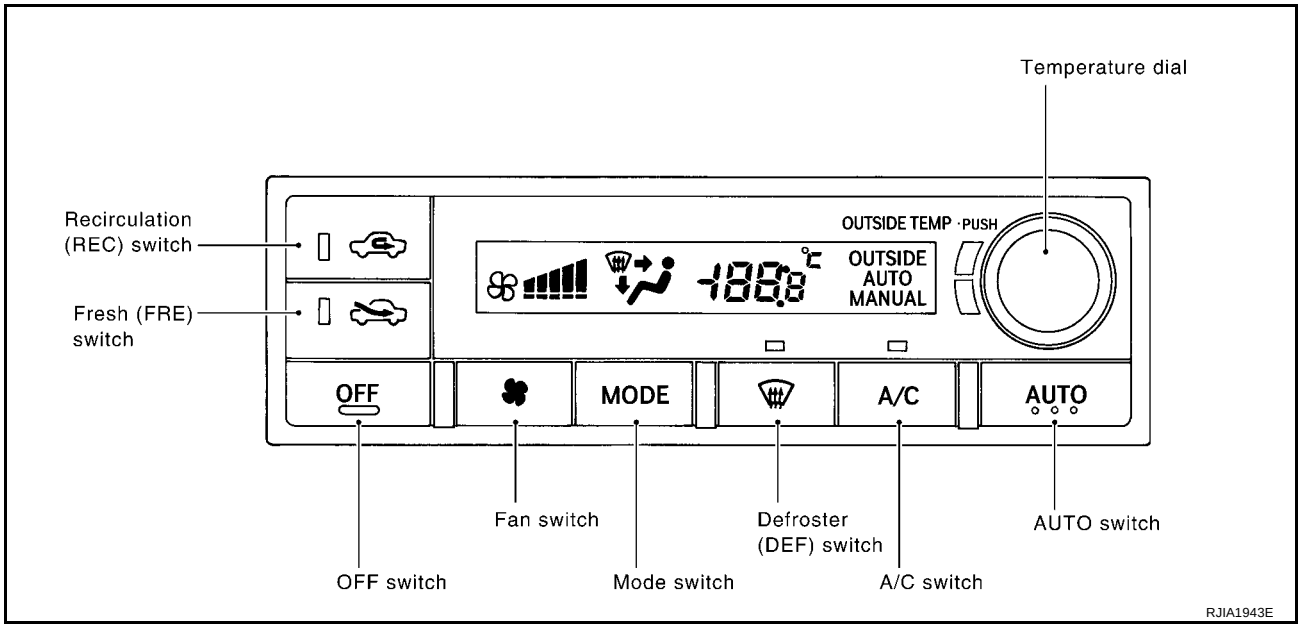
EJS000TK

The control system consists of input sensors, switches, the automatic amplifier (microcomputer) and outputs. The relationship of these components is shown in the diagram below:



Control Operation

EJS000TL



DISPLAY SCREEN

Displays the operational status of the system.

AUTO SWITCH

The compressor, intake doors, air mix doors, outlet doors and blower speed are automatically controlled so that the in-vehicle temperature will reach, and be maintained at the set temperature selected by the operator.

TEMPERATURE DIAL (POTENTIO TEMPERATURE CONTROL)

Increase or decrease the set temperature.
Ambient temperature will be displayed by pressing the temperature dial. Display should show the outside (ambient) temperature for approximately 5 seconds.

A/C SWITCH

The compressor is ON or OFF.
(Pressing the A/C switch when the AUTO switch is ON will turn off the A/C switch and compressor.)

DEFROSTER (DEF) SWITCH

Positions the air outlet doors to the defrost position. Also positions the intake doors to the outside air position.

MODE SWITCH

Control the air discharge outlets.

FAN SWITCH

Manually controls the blower speed. Five speeds are available for manual control (as shown on the display screen).

OFF SWITCH

The compressor and blower are OFF, the intake doors are set to the outside air position, and the air outlet doors are set to the foot position.

FRESH (FRE) SWITCH

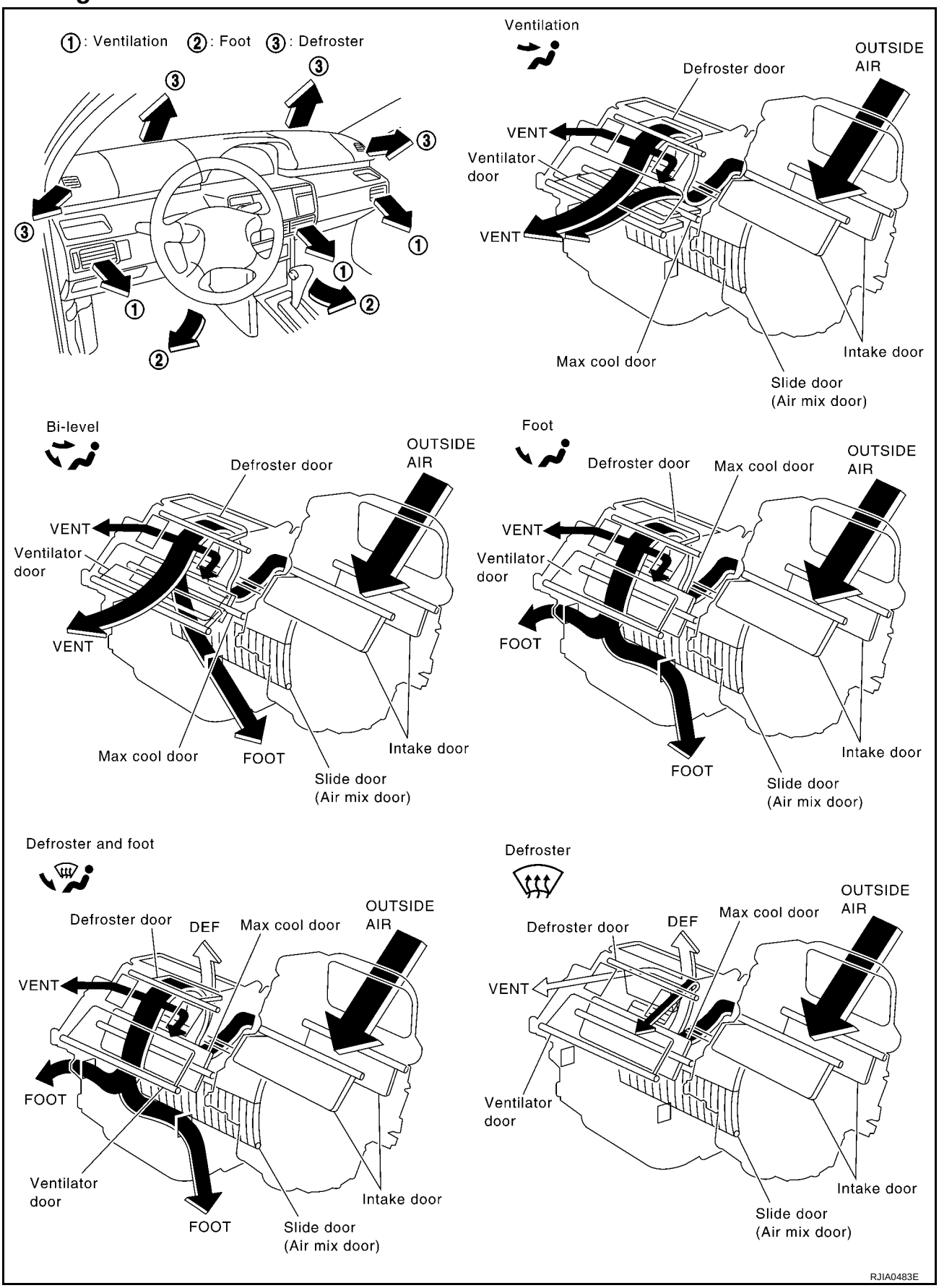
OFF position: Interior air is recirculated inside the vehicle.
ON position: Outside air is drawn into the passenger compartment.
(When RECIRCULATION switch is ON, the FRESH switch turns OFF automatically.)

RECIRCULATION (REC) SWITCH

OFF position: Outside air is drawn into the passenger compartment.
ON position: Interior air is drawn into the passenger compartment.
(When the FRESH switch is ON or the compressor is turned from ON to OFF, the RECIRCULATION switch turns OFF automatically.)

Discharge Air Flow

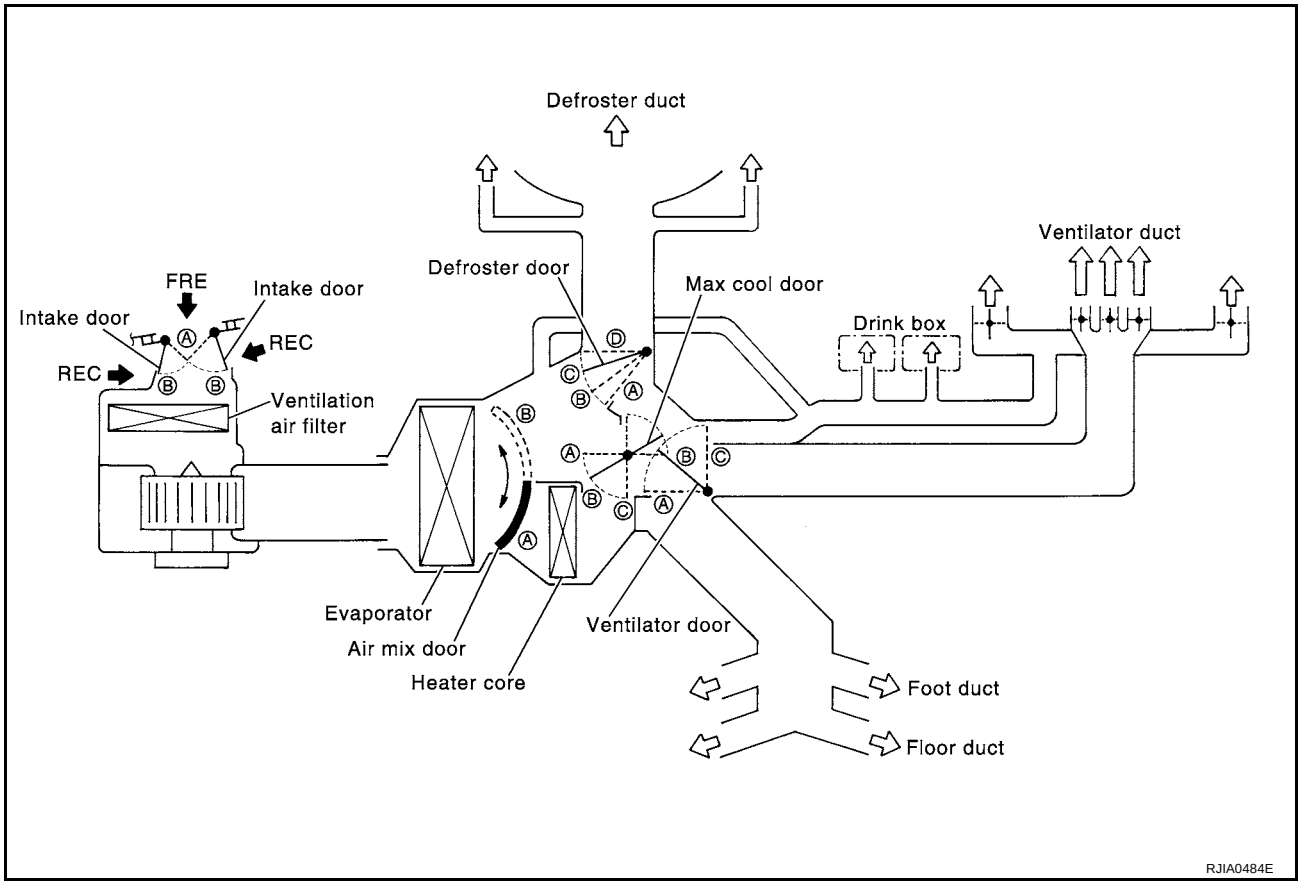
EJS000TM



System Description

EJS000TN

SWITCHES AND THEIR CONTROL FUNCTION



Position or switch	MODE SW				DEF SW		AUTO SW	Intake SW		Temperature control dial			OFF SW
	VENT	B/L	FOOT	D/F	ON	OFF		REC SW	FRE SW				
							AUTO						OFF
										18°C	—	32°C	
VENT door	Ⓐ	Ⓑ	Ⓒ	Ⓒ	Ⓒ		AUTO	—		—			Ⓒ
Max cool door	Ⓐ	Ⓑ	Ⓑ	Ⓑ	Ⓒ			—		—			Ⓑ
DEF door	Ⓓ	Ⓓ	Ⓓ	Ⓑ	Ⓐ	—		—		—			Ⓒ
Intake door	—				Ⓑ		—	Ⓐ	AUTO	Ⓑ	—		Ⓑ
Air mix door	—				—		AUTO	—		Ⓐ	AUTO	Ⓑ	—

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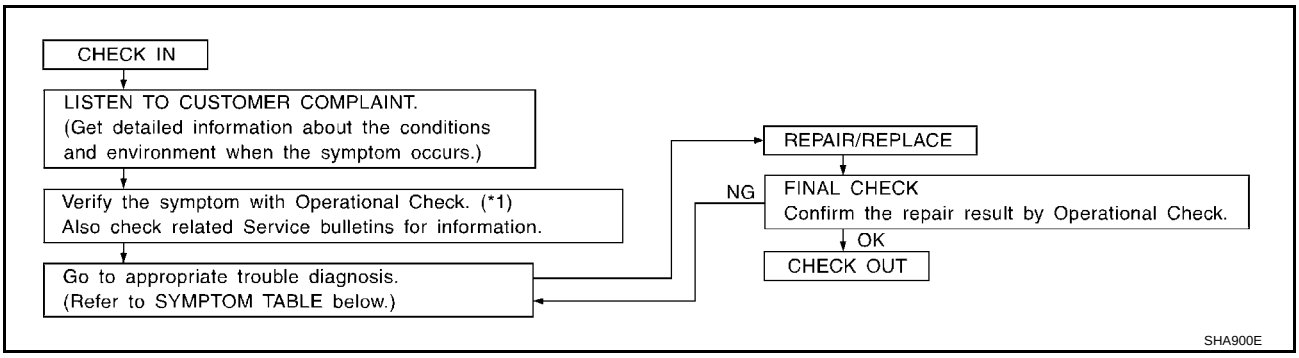
TROUBLE DIAGNOSIS

PFP:00004

How to Perform Trouble Diagnoses for Quick and Accurate Repair

EJS001GS

WORK FLOW



*1 ATC-54, "Operational Check"

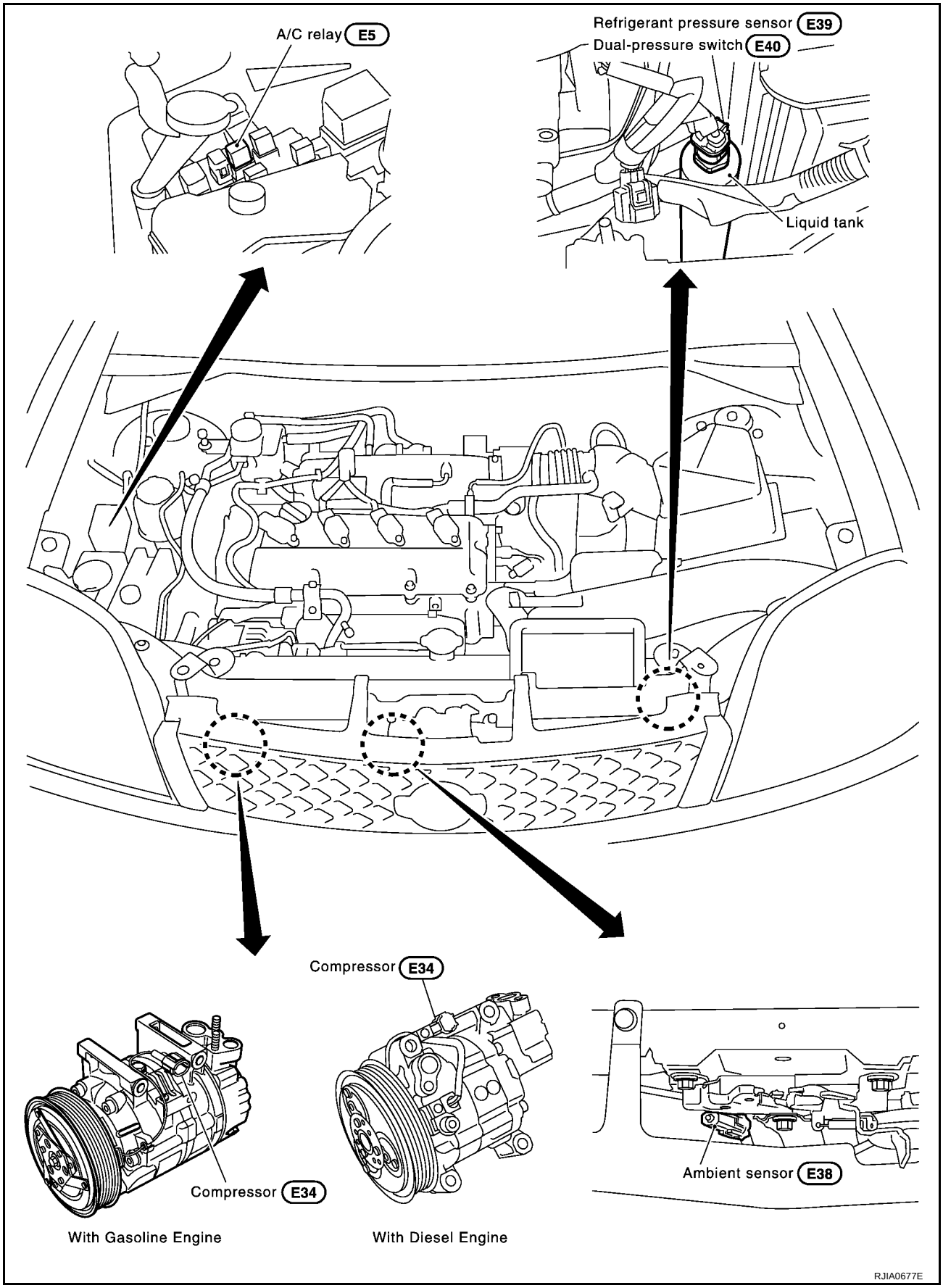
SYMPTOM TABLE

Symptom	Reference Page	
A/C system does not come on.	Go to Trouble Diagnosis Procedure for A/C system.	ATC-57, "Power Supply and Ground Circuit for Auto Amp."
Air outlet does not change.	Go to Trouble Diagnosis Procedure for Mode Door Motor. (LAN)	ATC-62, "Mode Door Motor Circuit"
Mode door motor does not operate normally.		
Discharge air temperature does not change.	Go to Trouble Diagnosis Procedure for Air Mix Door Motor. (LAN)	ATC-64, "Air Mix Door Motor Circuit"
Air mix door motor does not operate normally.		
Intake door does not change.	Go to Trouble Diagnosis Procedure for Intake Door Motor.(LAN)	ATC-68, "Intake Door Motor Circuit"
Intake door motor does not operate normally.		
Blower motor operation is malfunctioning.	Go to Trouble Diagnosis Procedure for Blower Motor.	ATC-70, "Blower Motor Circuit"
Blower motor operation is malfunctioning under out of starting fan speed control.		
Magnet clutch does not engage.	Go to Trouble Diagnosis Procedure for Magnet Clutch.	ATC-78, "Magnet Clutch Circuit"
Insufficient cooling.	Go to Trouble Diagnosis Procedure for Insufficient Cooling.	ATC-86, "Insufficient Cooling"
Insufficient heating.	Go to Trouble Diagnosis Procedure for Insufficient Heating.	ATC-95, "Insufficient Heating"
Noise.	Go to Trouble Diagnosis Procedure for Noise.	ATC-97, "Noise"
Self-diagnosis cannot be performed.	Go to Trouble Diagnosis Procedure for Self-diagnosis.	ATC-98, "Self-diagnosis"
Memory function does not operate.	Go to Trouble Diagnosis Procedure for Memory Function.	ATC-99, "Memory Function"

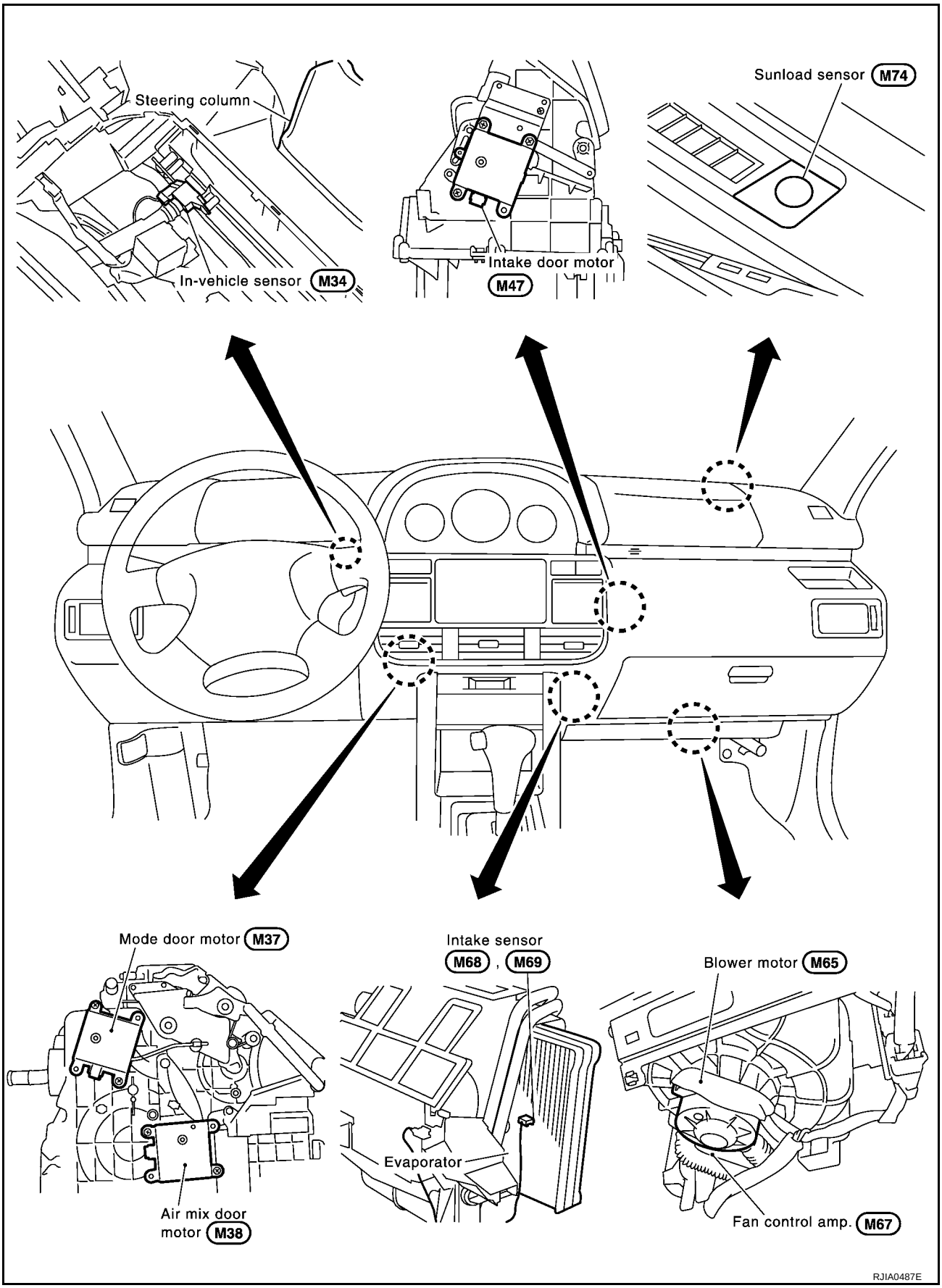
Component Parts and Harness Connector Location

EJS001GT

ENGINE COMPARTMENT

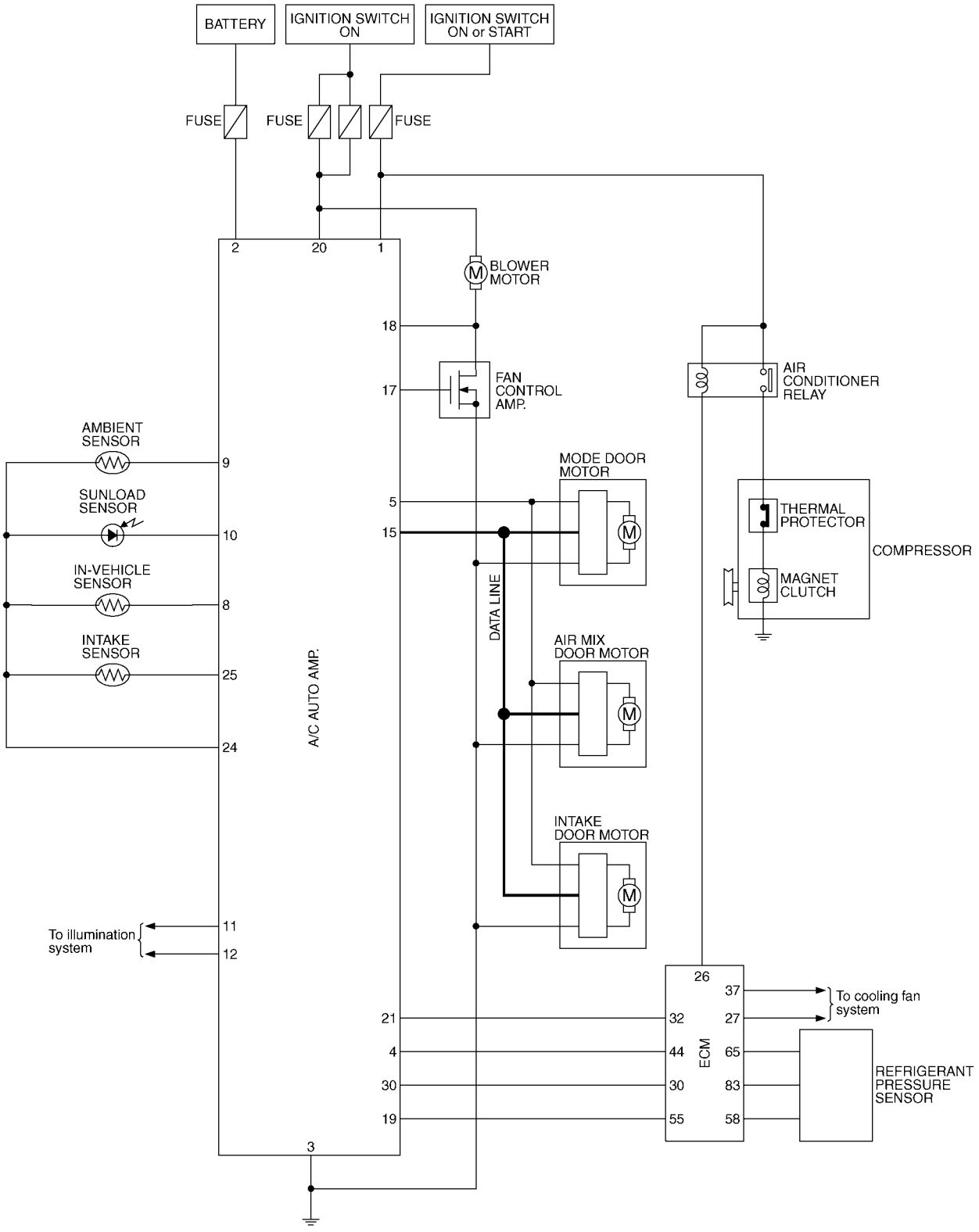


PASSENGER COMPARTMENT



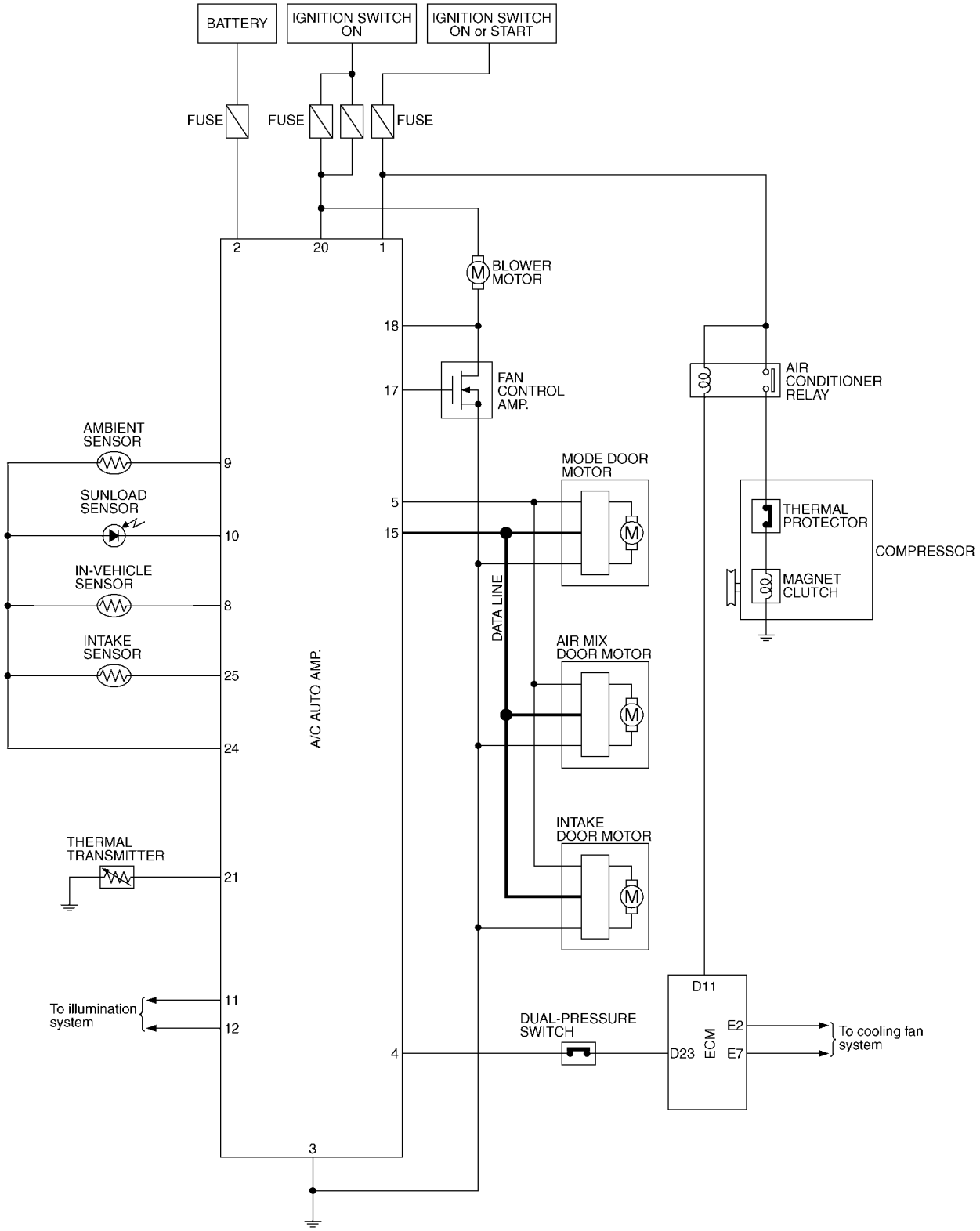
Circuit Diagram
WITH GASOLINE ENGINE

EJS001GU



TJWA0001E

WITH DIESEL ENGINE

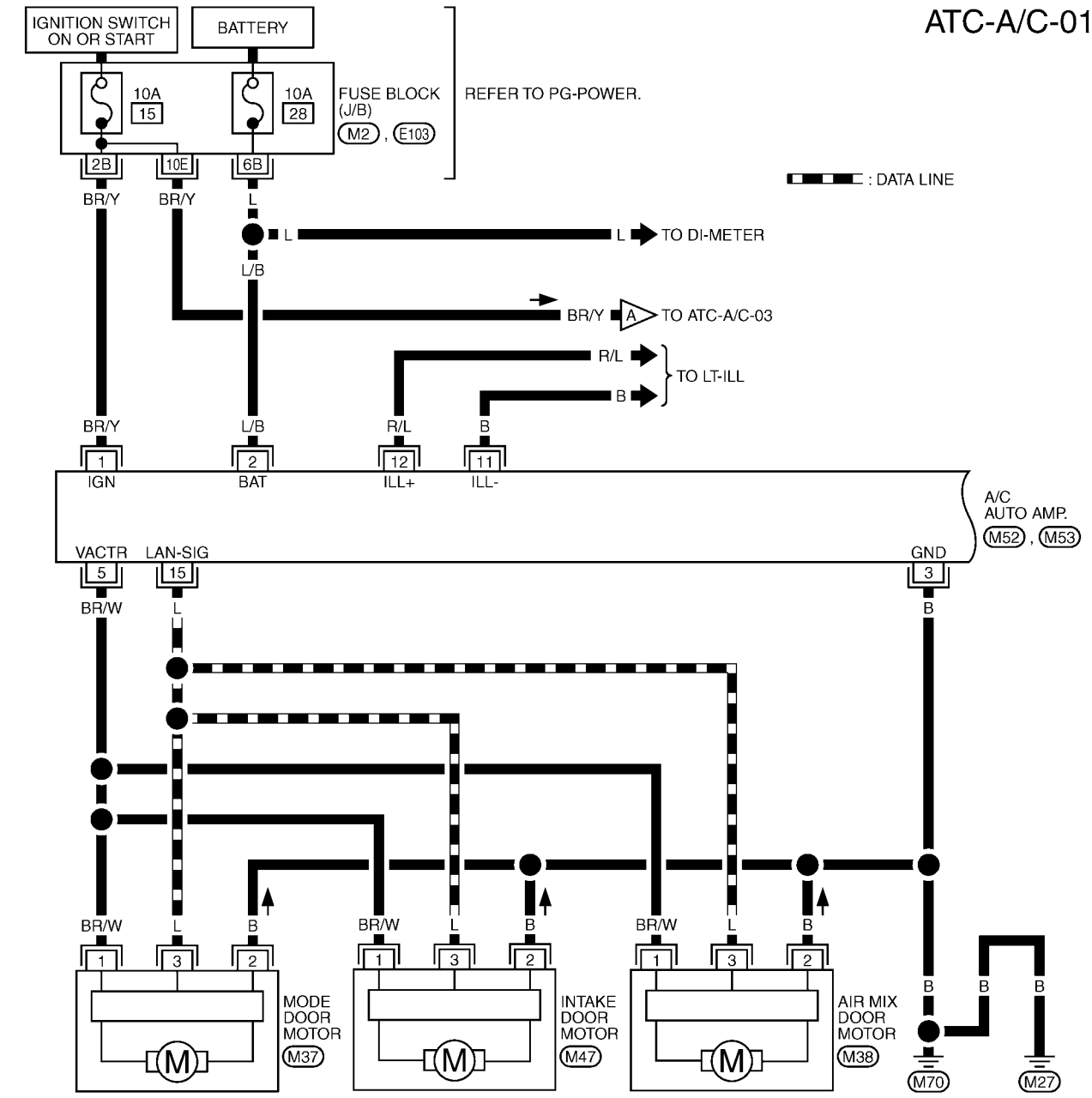


TJWA0005E

Wiring Diagram

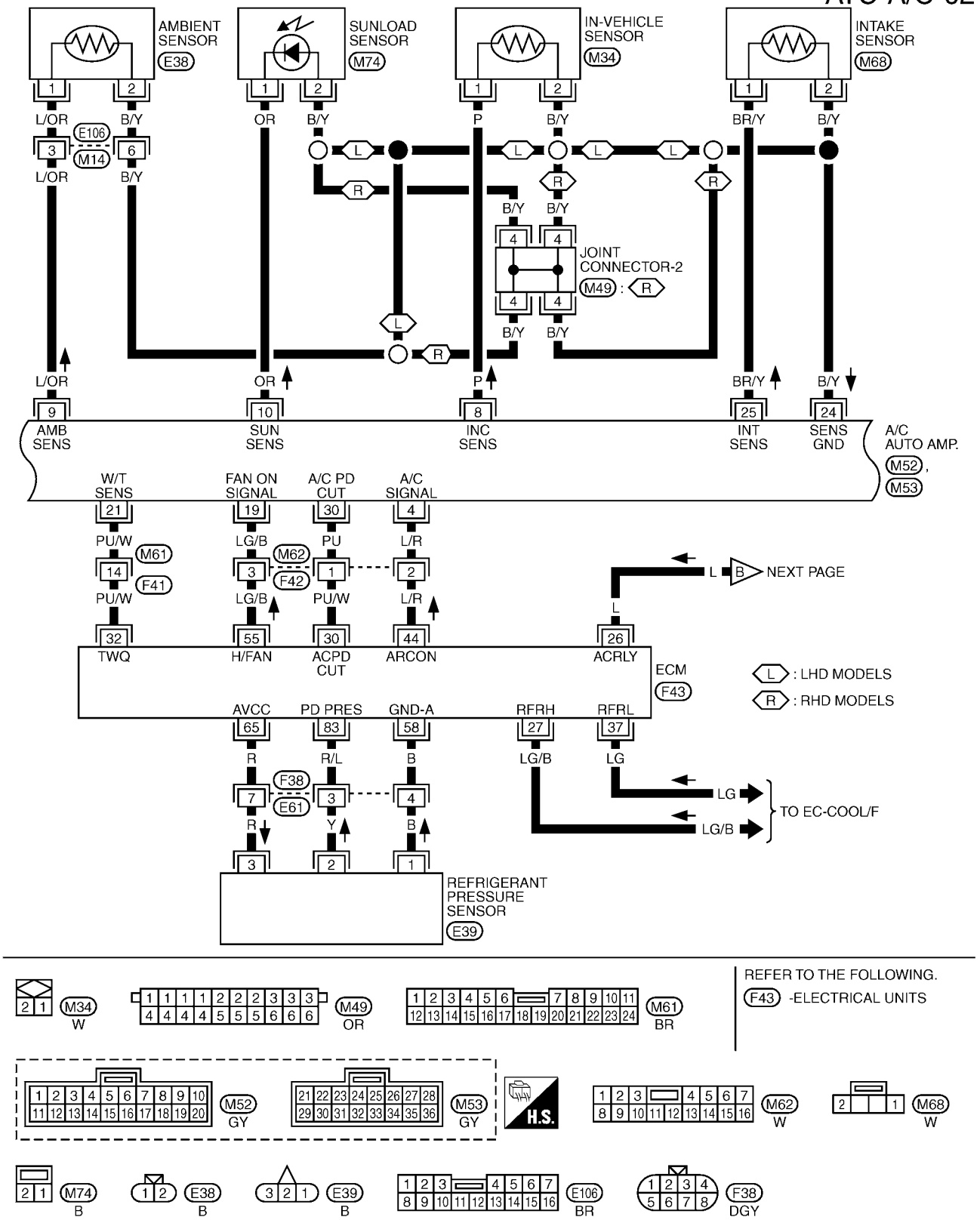
EJS001GV

WITH GASOLINE ENGINE



TJWA0002E

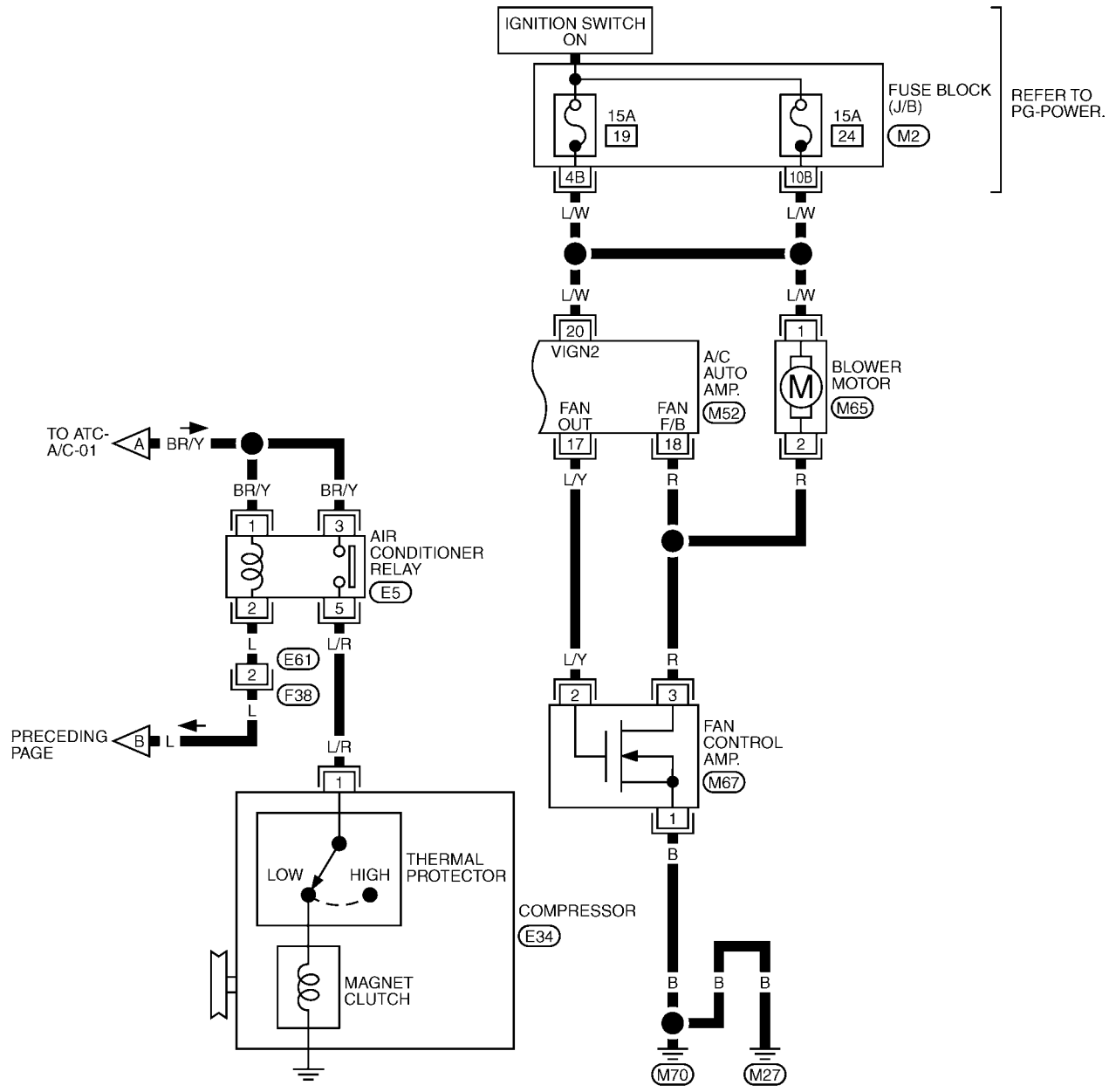
ATC-A/C-02

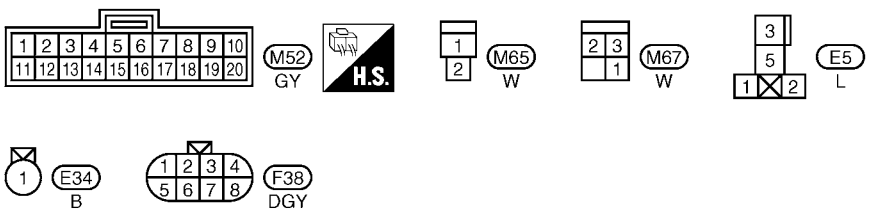


REFER TO THE FOLLOWING.
F43 -ELECTRICAL UNITS

TJWA0003E

ATC-A/C-03





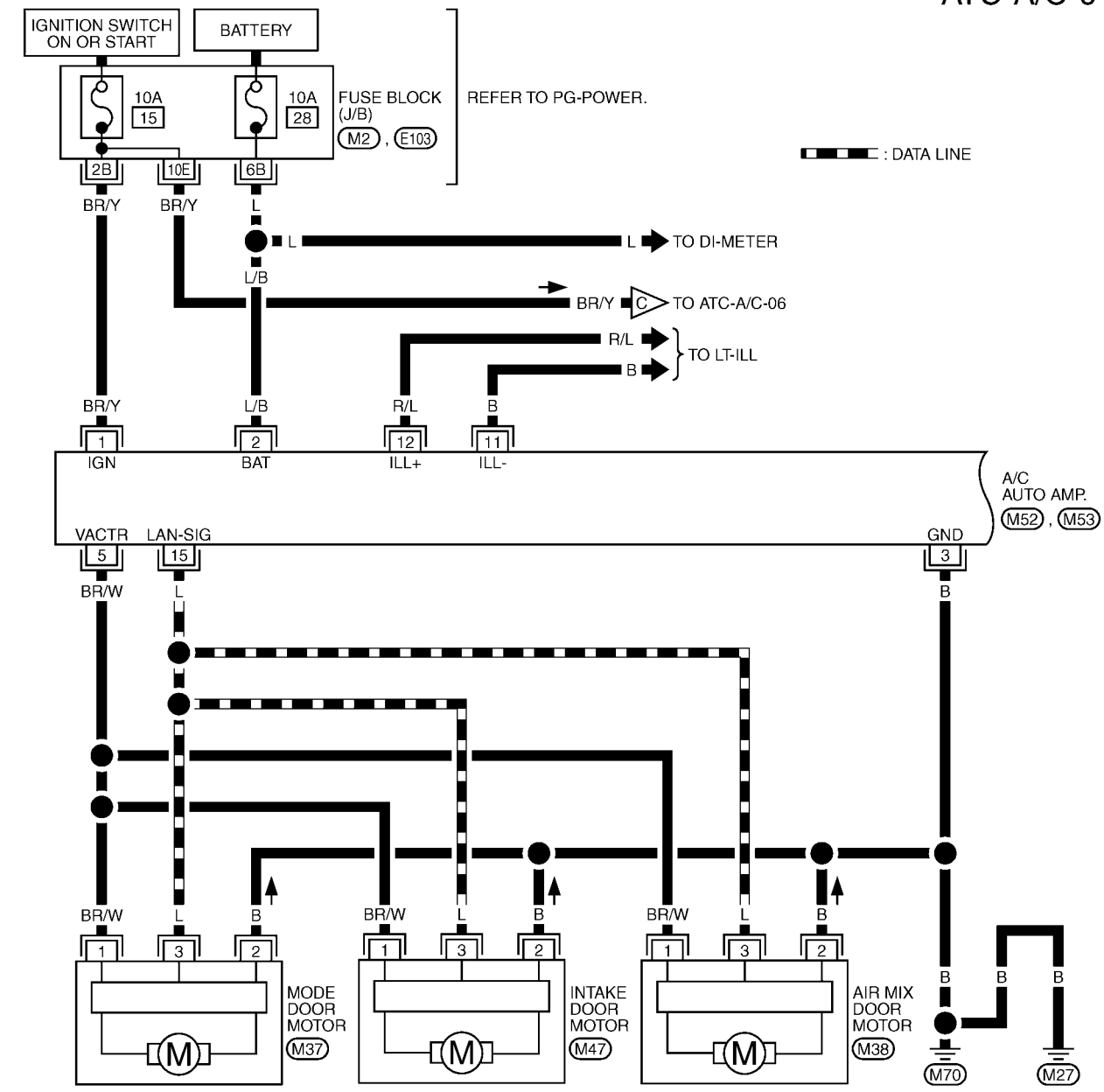
REFER TO THE FOLLOWING.

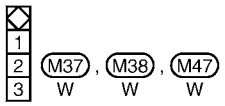
M2 -FUSE BLOCK-JUNCTION BOX (J/B)

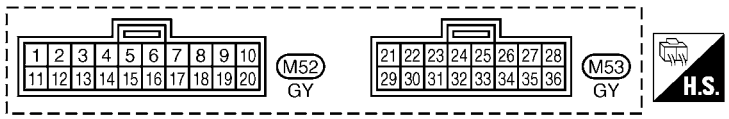
TJWA0004E

WITH DIESEL ENGINE

ATC-A/C-04



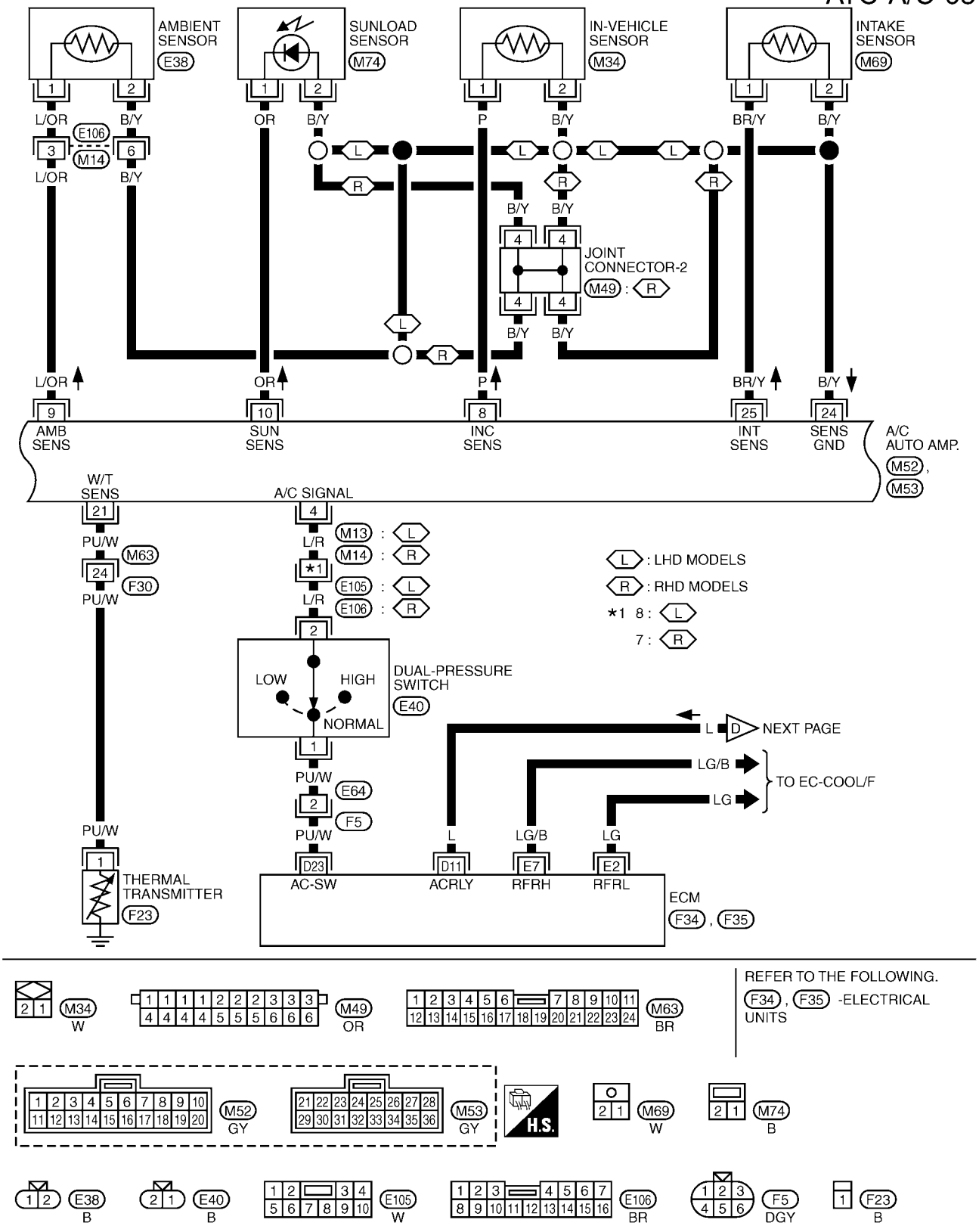




REFER TO THE FOLLOWING.
M2 , E103 -FUSE BLOCK-JUNCTION BOX (J/B)

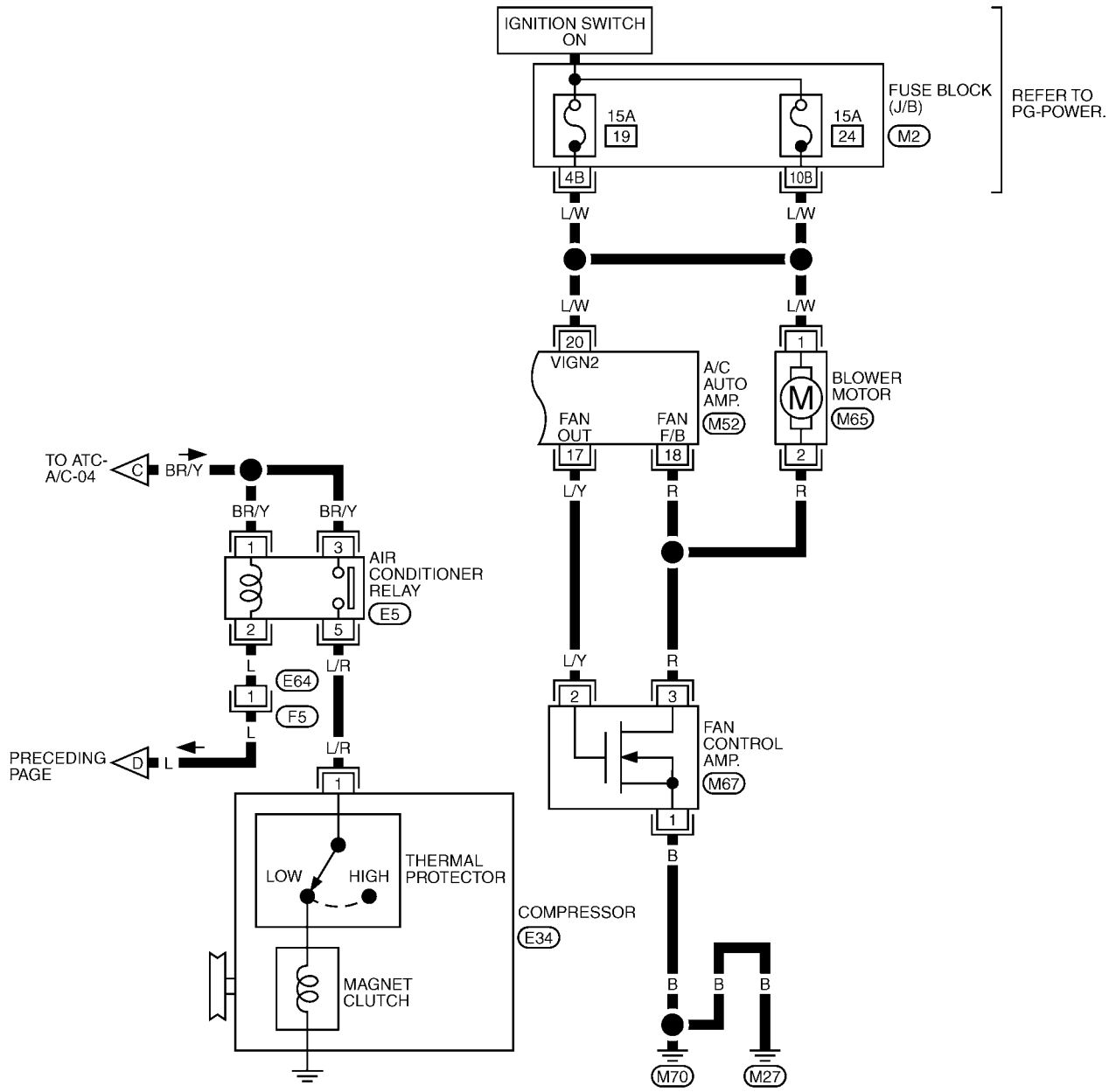
TJWA0006E

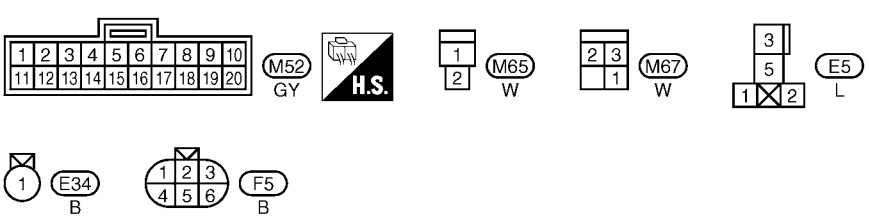
ATC-A/C-05



TJWA0007E

ATC-A/C-06





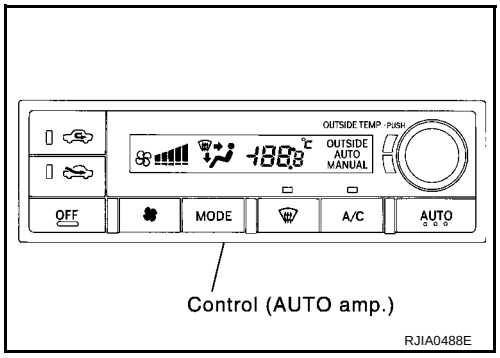
REFER TO THE FOLLOWING.
M2 -FUSE BLOCK-JUNCTION BOX (J/B)

TJWA0008E

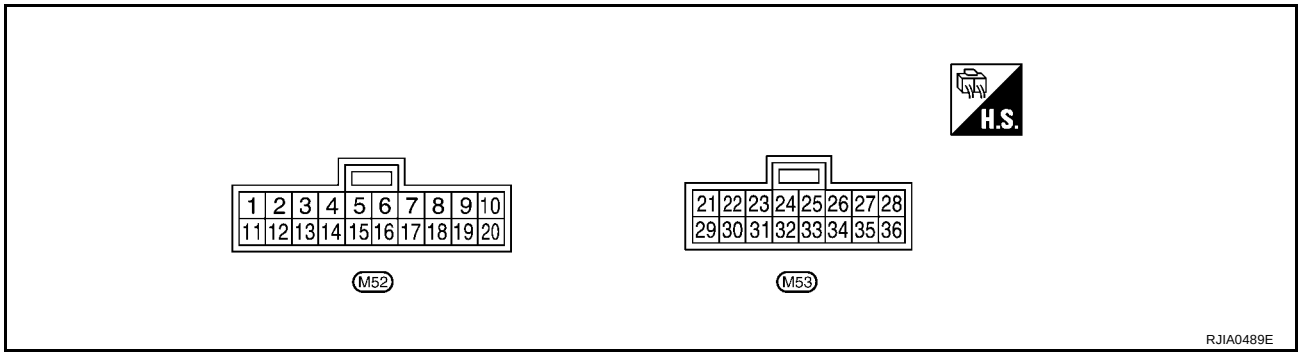
Auto Amp. Terminals and Reference Value

EJS001GW

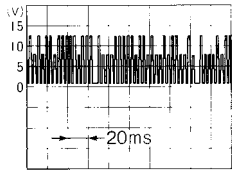
Measure voltage between each terminal and ground by following AUTO AMP. INSPECTION TABLE.

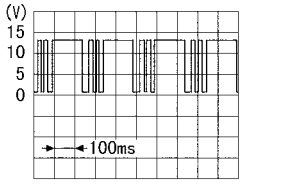


PIN CONNECTOR TERMINAL LAYOUT



AUTO AMP. INSPECTION TABLE

TERMINAL NO.	ITEM	CONDITION		Voltage (V)
1	Power supply for IGN	IGN ON	-	Approx. 12
2	Power supply for BAT	IGN OFF	-	Approx. 12
3	Ground	IGN ON	-	Approx. 0
4	Compressor ON signal	IGN ON	Compressor: ON	Approx. 0
			Compressor: OFF	Approx. 4.8
5	Power supply for mode door motor, air mix door motor, intake door motor	IGN ON	-	Approx. 12
8	In-vehicle sensor	-	-	-
9	Ambient sensor	-	-	-
10	Sunload sensor	-	-	-
11	Illumination ground	IGN ON	Light switch: ON	Approx. 0
12	Power supply for illumination	IGN ON	Light switch: ON	Approx. 12
15	LAN signal	IGN ON	-	Approx. 0  HAK0652D

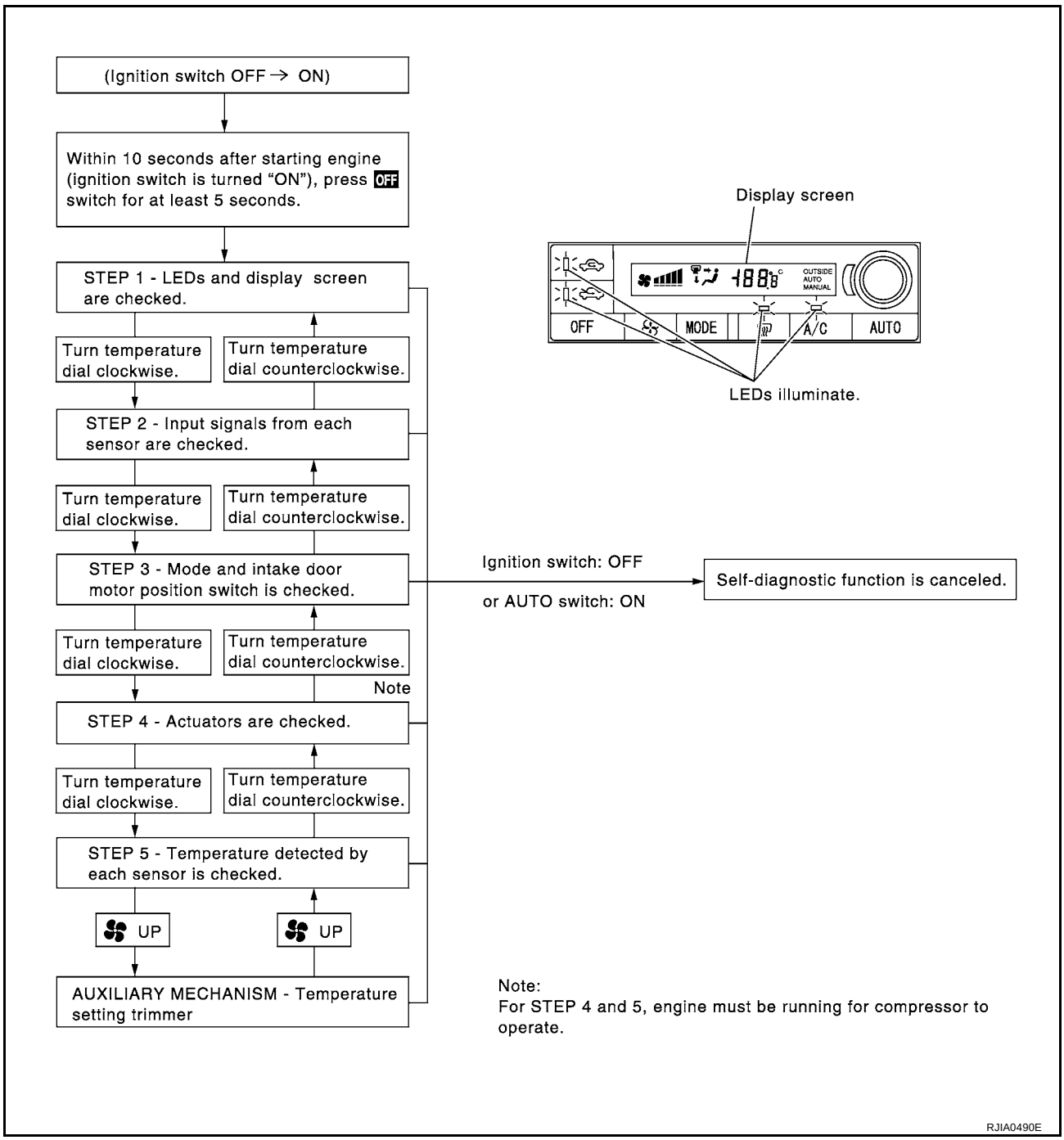
TERMINAL NO.	ITEM	CONDITION		Voltage (V)
17	Fan control amp. control signal	IGN ON	Fan speed: 1st, 2nd, 3rd, 4th	Approx. 2.5 - 3.5
			Fan speed: 5th	Approx. 9.0
18	Blower motor feed back	IGN ON	Fan speed: 1st	Approx. 8.0
19	Fan ON signal	IGN ON	Blower fan: ON	Approx. 0
			Blower fan: OFF	Approx. 4.8
20	Power supply for ACC	IGN ON	-	Approx. 12
21	With gasoline engine: Water temperature sensor	IGN ON	At idle (after warming up, approx. 80°C) **CAUTION:** **The waveforms vary depending on coolant temperature**	 SKIA0056J
	With diesel engine: Thermal transmitter	IGN ON	Water temperature: 56°C	Approx. 5.67 - 7.01
24	Sensor ground	IGN ON	-	Approx. 0
25	Intake sensor	-	-	-
30	Compressor feed back signal (With gasoline engine)	IGN ON	-	Approx. 0
			Disconnect the refrigerant pressure sensor connector	Approx. 5

Self-diagnosis Function

EJS001GX

DESCRIPTION

The self-diagnostic system diagnoses sensors, door motors, blower motor, etc. by system line. Refer to applicable sections (items) for details. Shifting from normal control to the self-diagnostic system is accomplished by starting the engine (turning the ignition switch from OFF to ON) and pressing OFF switch for at least 5 seconds. The "OFF" switch must be pressed within 10 seconds after starting the engine (ignition switch is turned ON). This system will be canceled by either pressing A/C switch or turning the ignition switch OFF. Shifting from one step to another is accomplished by means of turning temperature dial, as required.
Additionally shifting from STEP 5 to AUXILIARY MECHANISM is accomplished by means of pushing (fan) UP switch.



PROCEDURE

1. SET IN SELF-DIAGNOSTIC MODE

1. Turn ignition switch ON.
2. Set in self-diagnostic mode as follows. Within 10 seconds after starting engine (ignition switch is turned ON.), press OFF switch for at least 5 seconds.

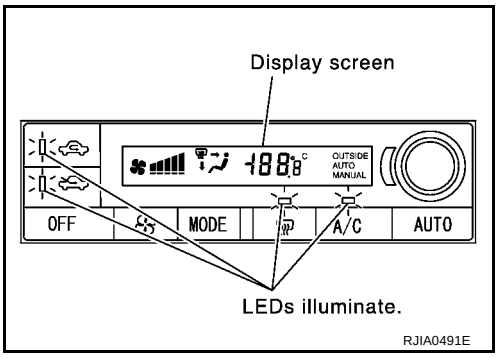
>> GO TO 2.

2. STEP 1 - LEDS AND DISPLAY ARE CHECKED

Check LEDs illuminate and display screen.

OK or NG

OK >> GO TO 3.
NG >> Malfunctioning OFF switch or LEDs.
>> Replace A/C auto amp.



3. CHECK TO ADVANCE SELF-DIAGNOSIS STEP 2

1. Turn the temperature dial clockwise.
2. Advance to self-diagnosis STEP 2?

YES or NO

YES >> GO TO 4.
NO >> Malfunctioning temperature dial.
>> Replace A/C auto amp.

4. CHECK TO RETURN SELF-DIAGNOSIS STEP 1

1. Turn the temperature dial counterclockwise.
2. Return to self-diagnosis STEP 1?

YES or NO

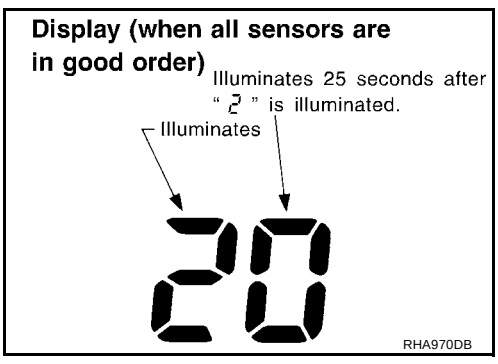
YES >> GO TO 5.
NO >> Malfunctioning temperature dial.
>> Replace A/C auto amp.

5. STEP 2 - SENSOR CIRCUITS ARE CHECKED FOR OPEN OR SHORT CIRCUIT

1. Turn the temperature dial clockwise.
2. Does code No.20 appear on the display?

YES or NO

YES >> GO TO 6.
NO >> GO TO 13.

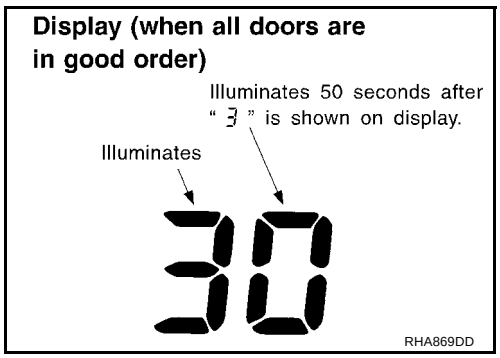


6. STEP 3 - MODE DOOR AND INTAKE DOOR POSITIONS ARE CHECKED

1. Turn the temperature dial clockwise.
2. Does code No.30 appear on the display?

YES or NO

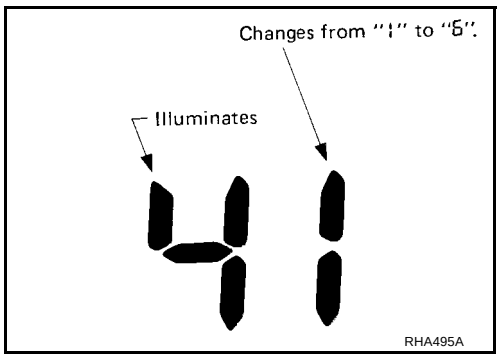
YES >> GO TO 7.
NO >> GO TO 14.



7. STEP 4 - OPERATION OF EACH DOOR MOTOR IS CHECKED

1. Turn the temperature dial clockwise.
2. Engine running.
3. Press DEF switch, code No. of each door motor test is indicated on the display.

>> GO TO 8.



8. CHECK ACTUATORS

Refer to the following chart and confirm discharge air flow, air temperature, blower motor voltage and compressor operation.

Discharge air flow

Mode door position	Air outlet/distribution		
	Face	Foot	Defroster
	100%	–	–
	60%	40%	–
	24%	76%	–
	18%	54%	28%
	20%	–	80%

RJIA0492E

	41	42	43	44	45	46
Mode door position	VENT	B/L	B/L	FOOT	D/F	DEF
Intake door position	REC	REC	20% FRE	FRE	FRE	FRE
Air mix door position	FULL COLD	FULL COLD	FULL HOT	FULL HOT	FULL HOT	FULL HOT
Blower fan	Approx. 4.5V	Approx. 10.5V	Approx. 8.5V	Approx. 8.5V	Approx. 8.5V	Approx. 12V
Compressor	ON	ON	OFF	OFF	ON	ON

Checks must be made visually, by listening to any noise, or by touching air outlets with your hand, etc. for improper operation.

OK or NG

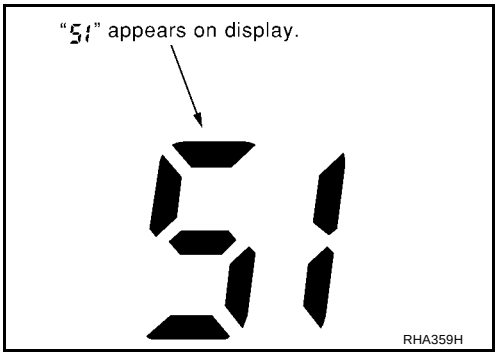
OK >> GO TO 9.

NG >>
- Air outlet does not change.
  Go to ATC-62, "Mode Door Motor Circuit" .
- Intake door does not change.
  Go to ATC-68, "Intake Door Motor Circuit" .
- Blower motor operation is malfunctioning.
  Go to ATC-70, "Blower Motor Circuit" .
- Magnet clutch does not engage.
  Go to ATC-78, "Magnet Clutch Circuit" .
- Discharge air temperature does not change.
  Go to ATC-64, "Air Mix Door Motor Circuit" .

9. STEP 5 - TEMPERATURE OF EACH SENSOR IS CHECKED

1. Turn the temperature dial clockwise.
2. Code No.51 appears on the display.

>> GO TO 10.



RHA359H

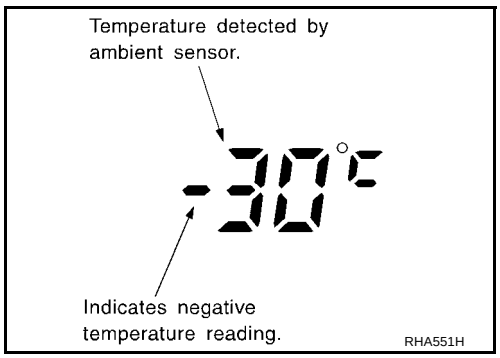
10. CHECK AMBIENT SENSOR

Press (DEF) switch one time, temperature detected by ambient sensor is indicated on the display.

NOTE:
If temperature shown on display greatly differs from actual temperature, check sensor circuit first, then inspect sensor.

OK or NG

OK >> GO TO 11.
NG >> Go to ATC-100, "Ambient Sensor Circuit" .



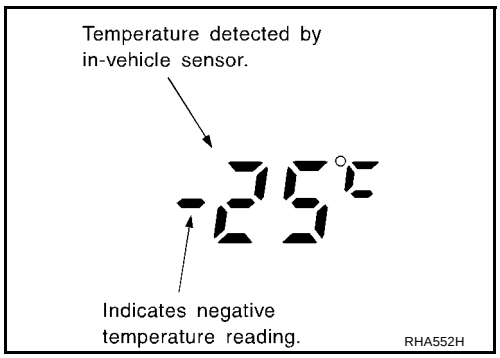
11. CHECK IN-VEHICLE SENSOR

Press (DEF) switch the second time, temperature detected by in-vehicle sensor is indicated on the display.

NOTE:
If temperature shown on display greatly differs from actual temperature, check sensor circuit first, then inspect sensor.

OK or NG

OK >> GO TO 12.
NG >> Go to ATC-102, "In-vehicle Sensor Circuit" .



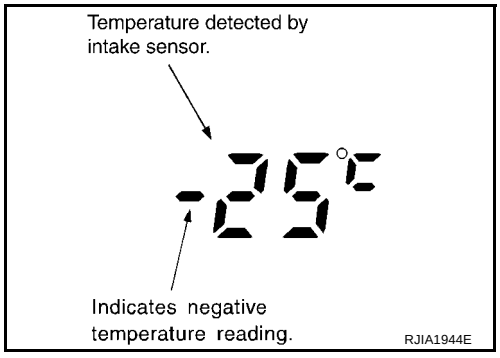
12. CHECK INTAKE SENSOR

Press (DEF) switch the third time, temperature detected by intake sensor is indicated on the display.

NOTE:
If temperature shown on display greatly differs from actual temperature, check sensor circuit first, then inspect sensor.

OK or NG

OK >> 1. Turn ignition switch OFF or (AUTO) switch ON.
2. END
NG >> Go to ATC-108, "Intake Sensor Circuit" .

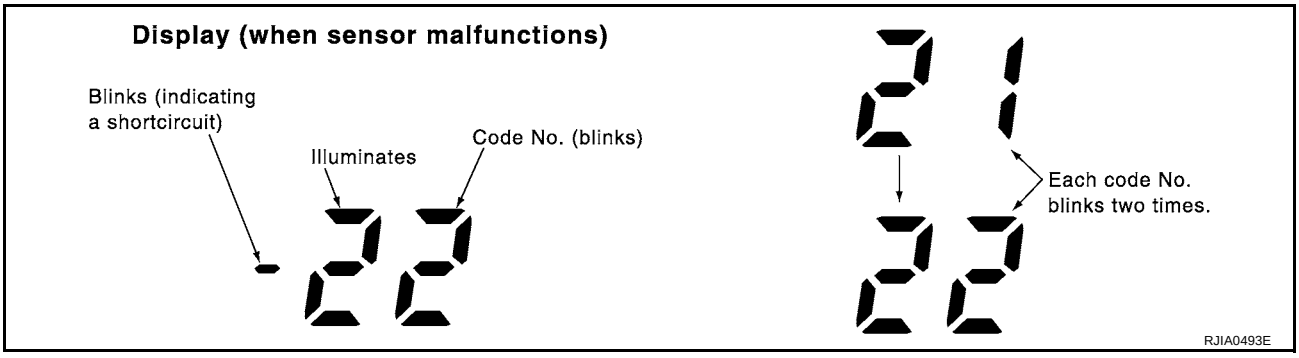


13. CHECK MALFUNCTIONING SENSOR

Refer to the following chart for malfunctioning code No.
(If two or more sensors malfunction, corresponding code Nos. blink respectively two times.)
*1:Conduct self-diagnosis STEP 2 under sunshine.
When conducting indoors, aim a light (more than 60W) at sunload sensor, otherwise Code No.25 will indicate despite that sunload sensor is functioning properly.

Code No.	Malfunctioning sensor (Including circuits)	Reference page
21 / -21	Ambient sensor	*2
22 / -22	In-vehicle sensor	*3
24 / -24	Intake sensor	*4
25 / -25	Sun-load sensor	*5
26 / -26	Air mix door motor (LCU) PBR	*6

*2: ATC-100, "Ambient Sensor Circuit" .
*3: ATC-102, "In-vehicle Sensor Circuit" .
*4: ATC-108, "Intake Sensor Circuit" .
*5: ATC-105, "Sunload Sensor Circuit" .
*6: ATC-64, "Air Mix Door Motor Circuit" .



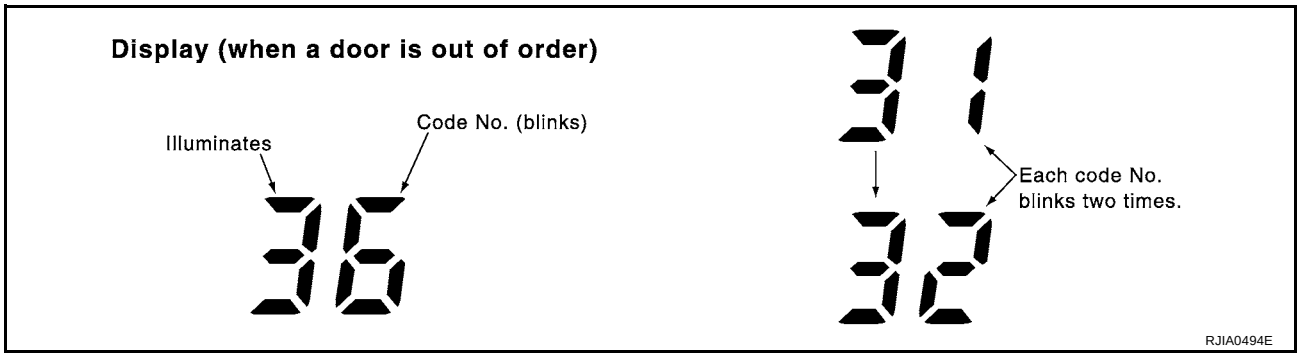
>> INSPECTION END

14. CHECK MALFUNCTIONING DOOR MOTOR POSITION SWITCH

Mode or (and) intake door motor position switch(es) is (are) malfunctioning.

Code No. *1 *2	Mode or intake door position		Reference page
31	VENT	Mode door motor	*3
32	B/L		
34	FOOT		
35	D/F		
36	DEF		
37	FRE	Intake door motor	*4
38	20% FRE		
39	REC		

(If two or more mode or intake doors are out of order, corresponding code numbers blink respectively two times.)
*1:If mode door motor harness connector is disconnected, the following display pattern will appear.
31→32→33→34→35→36→Return to 31
*2:If intake door motor harness connector is disconnected, the following display pattern will appear.
37→38→39→Return to 37
*3:ATC-62, "Mode Door Motor Circuit" .
*4:ATC-68, "Intake Door Motor Circuit" .



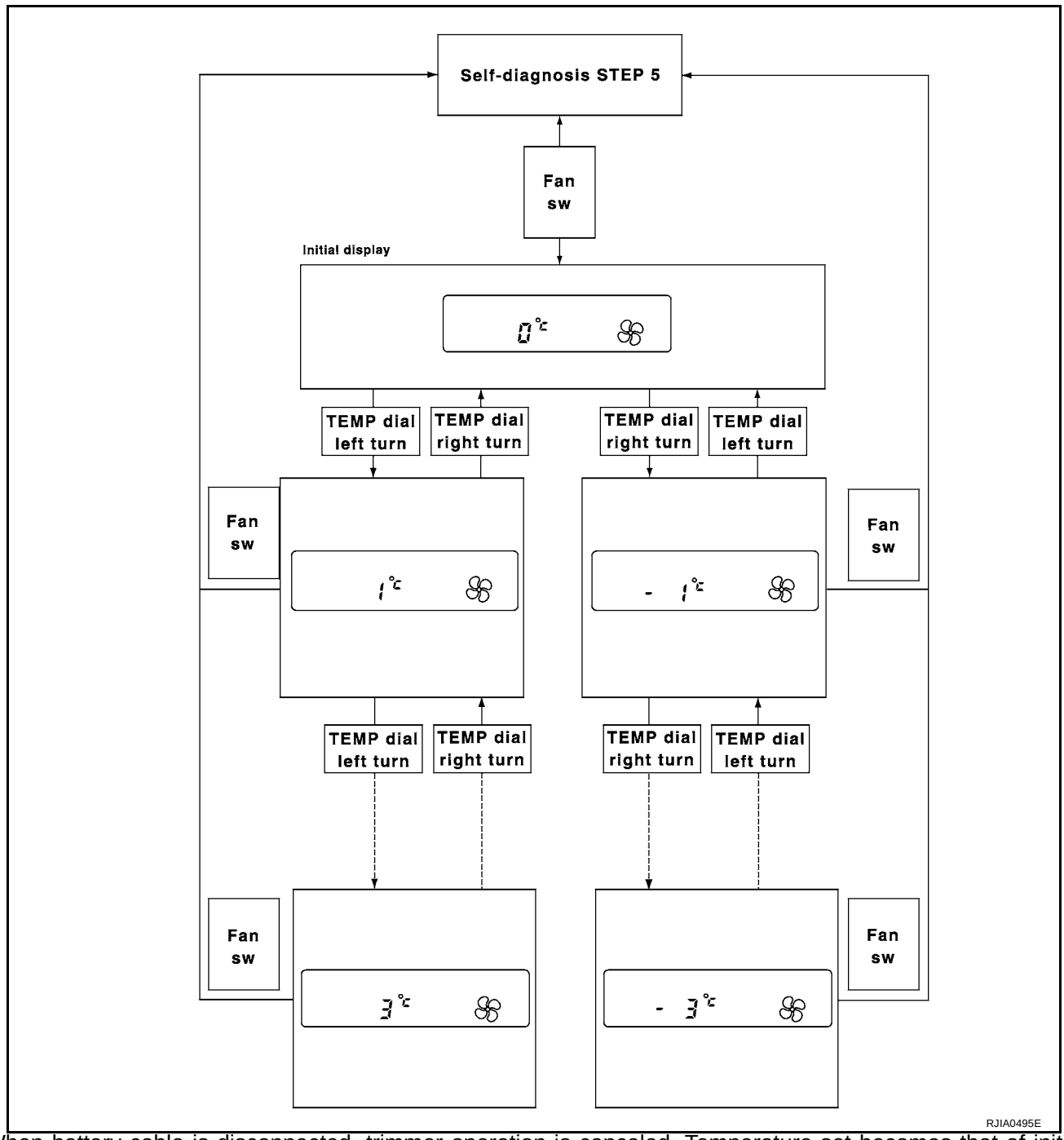
>> INSPECTION END

AUXILIARY MECHANISM: TEMPERATURE SETTING TRIMMER

The trimmer compensates for differences in range of ±3°C (±6°F) between temperature setting (displayed digitally) and temperature felt by driver.

Operating procedures for this trimmer are as follows:

- Begin Self-diagnosis STEP 5 mode.
- Press (fan) UP switch to set system in auxiliary mode.
- Display shows 61 in auxiliary mechanism.It takes approximately 3 seconds.
- Turn the temperature dial as desired. Temperature will change at a rate of 1°C (2°F) each time a dial is turned.



When battery cable is disconnected, trimmer operation is canceled. Temperature set becomes that of initial condition, i.e. 0°C (0°F).

AUXILIARY MECHANISM: FOOT POSITION SETTING TRIMMER

Wind distribution ratio in Foot mode can be set.

Operating procedures for this trimmer are as follows:

- Begin Self-diagnosis STEP 5 mode.
- Press(fan) UP switch to set system in auxiliary mode.
- Display shows 61 in auxiliary mechanism.It takes approximately 3 seconds.

- Press the mode switch as desired.

Display	Discharge air flow					
	Automatically controls the mode door			Manually controls the mode door		
	VENT	FOOT	DEF	VENT	FOOT	DEF
	24%	61%	15%	24%	76%	–
	24%	61%	15%	24%	61%	15%
	24%	76%	–	24%	61%	15%
	24%	76%	–	24%	76%	–

RJIA0040E

AUXILIARY MECHANISM: INLET PORT MEMORY FUNCTION (FOR LHD MODELS)

When ignition key is turned from OFF to ON, inlet port can be set to AUTO or manual.

Operating procedures for this trimmer are as follows:

- Begin Self-diagnosis STEP 5 mode.
- Press (fan) UP switch to set system in auxiliary mode.
- Display shows 61 in auxiliary mechanism.It takes approximately 3 seconds.
- Press the recirculation (REC) switch as desired.

LED status of REC switch	Setting status	Setting changeover method
ON	Manual REC status is memorized.	REC SW: ON
OFF	AUTO control	

Operational Check

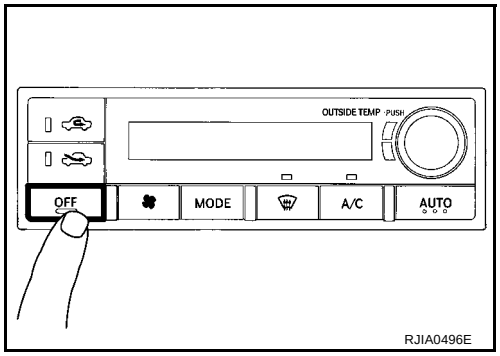
EJS001GY

The purpose of the operational check is to confirm that the system operates properly.

Conditions :Engine running and at normal operating temperature

CHECKING MEMORY FUNCTION

1. Set the temperature 32°C.
2. Press OFF switch.
3. Turn the ignition switch OFF.
4. Turn the ignition switch ON.
5. Press the AUTO switch.
6. Confirm that the set temperature remains at previous temperature.
7. Press OFF switch.



RJIA0496E

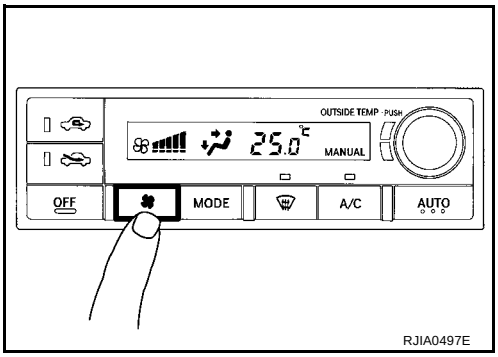
If NG, go to trouble diagnosis procedure for ATC-99, "Memory Function" .

If OK, continue with next check.

CHECKING BLOWER

1. Press fan switch (up side) one time.Blower should operate on low speed.The fan symbol should have one blade lit .
2. Press fan switch (up side) one more time, and continue checking blower speed and fan symbol until all speeds are checked.
3. Leave blower on MAX speed.

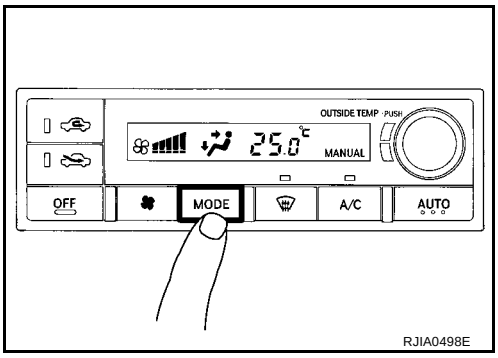
If NG, go to ATC-70, "Blower Motor Circuit" .
If OK, continue with next check.



RJIA0497E

CHECKING DISCHARGE AIR

1. Press mode switch four times and DEF button.
2. Each position indicator should change shape.



RJIA0498E

3. Confirm that discharge air comes out according to the air distribution table.Refer to ATC-31, "Discharge Air Flow" .

Intake door position is checked in the next step.

NOTE:
Confirm that the compressor clutch is engaged (visual inspection) and intake door position is at FRESH when the DEF is selected.

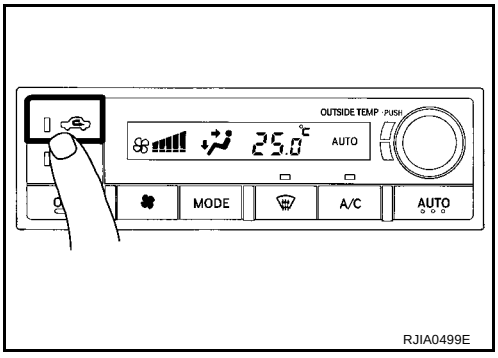
Discharge air flow

Mode door position	Air outlet/distribution		
	Face	Foot	Defroster
	100%	–	–
	60%	40%	–
	24%	76%	–
	18%	54%	28%
	20%	–	80%

RJIA0492E

CHECKING RECIRCULATION

1. Press recirculation (REC) switch one time. Recirculation indicator should illuminate.
2. Listen for intake door position change (you should hear blower sound change slightly).

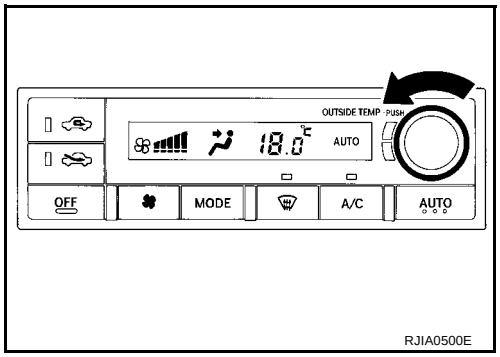


RJIA0499E

CHECKING TEMPERATURE DECREASE

1. Turn the temperature dial until 18°C is displayed.
2. Check for cold air at discharge air outlets.

If NG, go to ATC-86, "Insufficient Cooling" .
If OK, continue with next check.

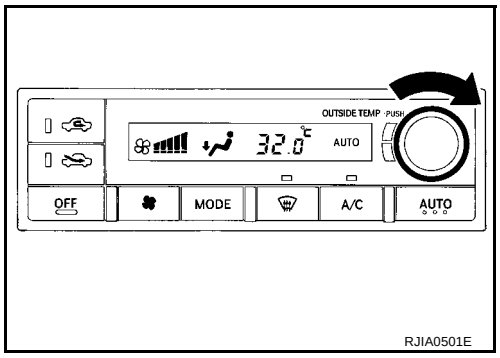


RJIA0500E

CHECKING TEMPERATURE INCREASE

1. Turn the temperature dial until 32°C is displayed.
2. Check for hot air at discharge air outlets.

If NG, go to ATC-95, "Insufficient Heating" .
If OK, continue with next check.

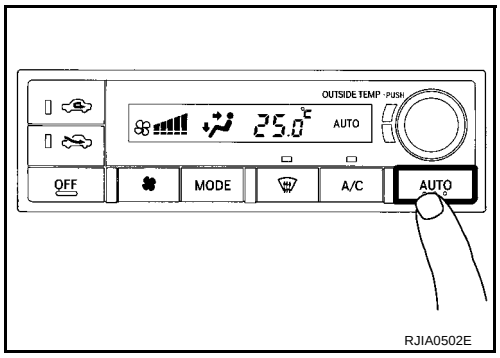


RJIA0501E

CHECKING AUTO MODE

1. Press A/C switch.
2. Display should indicate AUTO (no ECON).
   - Confirm that the compressor clutch engages (sound or visual inspection). (Discharge air and blower speed will depend on ambient, in-vehicle, and set temperatures.)

If NG, go to ATC-57, "Power Supply and Ground Circuit for Auto Amp." , then if necessary, go to ATC-78, "Magnet Clutch Circuit" .
If all operational check are OK (symptom cannot be duplicated), go to Incident Simulation Tests in GI-23, "How to Perform Efficient Diagnosis for an Electrical Incident" and perform tests as outlined to simulate driving conditions environment. If symptom appears, refer to ATC-33, "SYMPTOM TABLE" and perform applicable trouble diagnosis procedures, refer to ATC-47, "PROCEDURE" .



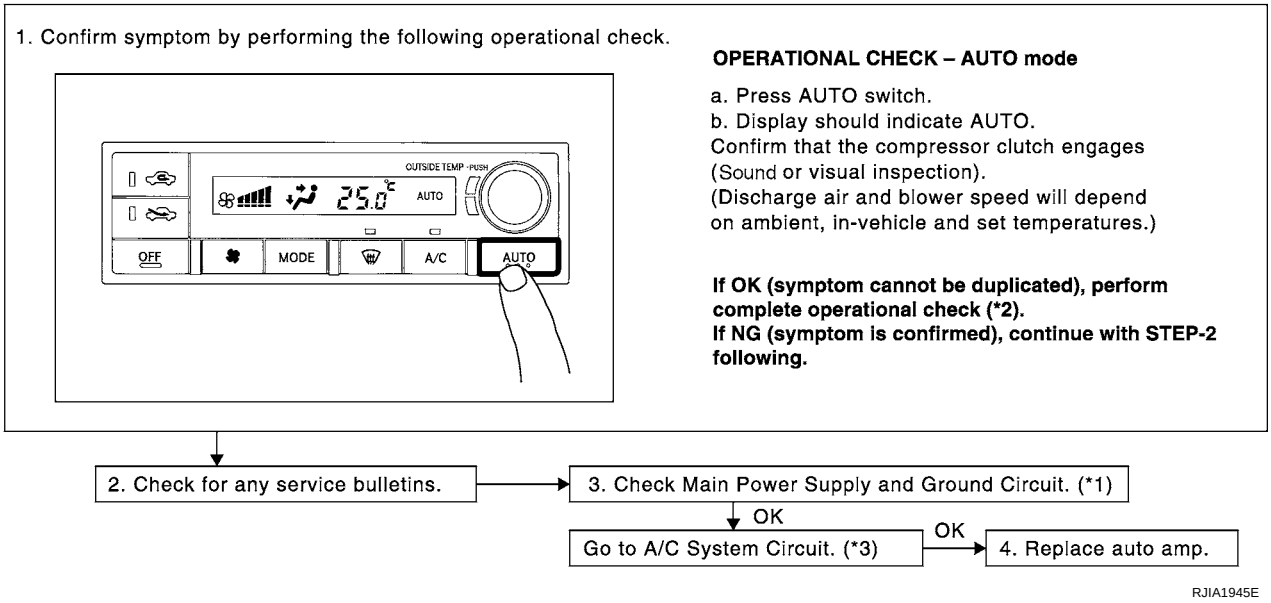
RJIA0502E

Power Supply and Ground Circuit for Auto Amp.

EJS001GZ

SYMPTOM: A/C system does not come on.

INSPECTION FLOW

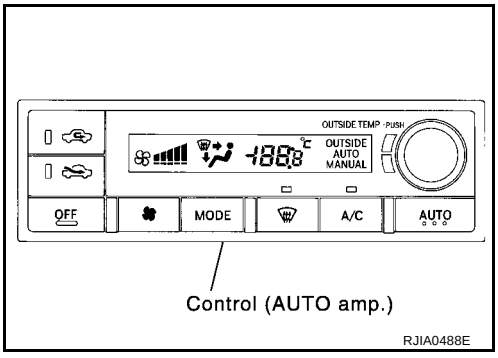


*1 ATC-57, "Power Supply and Ground Circuit for Auto Amp.".
*2 ATC-54, "Operational Check".
*3 ATC-44, "Auto Amp. Terminals and Reference Value".

COMPONENT DESCRIPTION

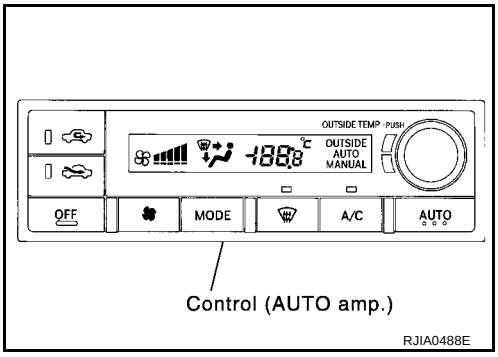
Automatic Amplifier (Auto Amp.)

The auto amplifier has a built-in microcomputer which processes information sent from various sensors needed for air conditioner operation. The air mix door motor, mode door motor, intake door motor, blower motor and compressor are then controlled.
The auto amplifier is unitized with control mechanisms. Signals from various switches and Potentio Temperature Control (PTC) are directly entered into auto amplifier.
Self-diagnostic functions are also built into auto amplifier to provide quick check of malfunctions in the auto air conditioner system.



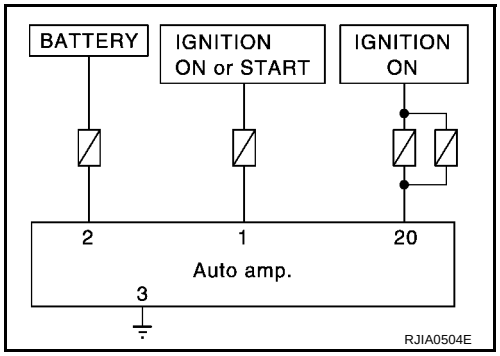
Potentio Temperature Control (PTC)

The PTC is built into the A/C auto amp. It can be set at an interval of 0.5°C in the 18°C to 32°C temperature range by turning the temperature dial. The set temperature is displayed.



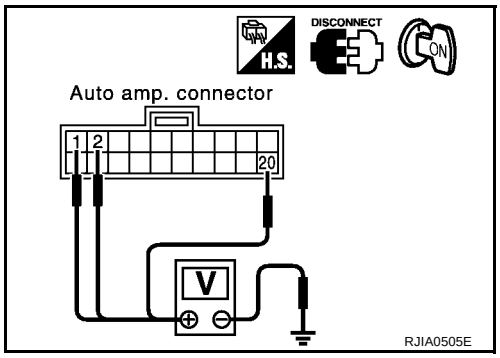
DIAGNOSTIC PROCEDURE

SYMPTOM: A/C system does not come on.



1. CHECK POWER SUPPLY CIRCUIT FOR AUTO AMP.

Terminals			Ignition switch position		
(+)		(-)	OFF	ACC	ON
Connector	Terminal (Wire color)				
M52	1 (BR/Y)	Ground	Approx. 0V	Approx. 0V	Approx. 12V
M52	2 (L/B)		Approx. 12V	Approx. 12V	Approx. 12V
M52	20 (L/W)		Approx. 0V	Approx. 12V	Approx. 12V



OK or NG

OK >> GO TO 2.

NG >> Check 10A fuses (Nos. 15 and 28) and 15A fuses (Nos. 19 and 24) located in the fuse block (J/B).

- If fuses are OK, check for open circuit in wiring harness. Repair or replace as necessary.
- If fuses are NG, replace fuse and check wiring harness for short circuit. Repair or replace as necessary.

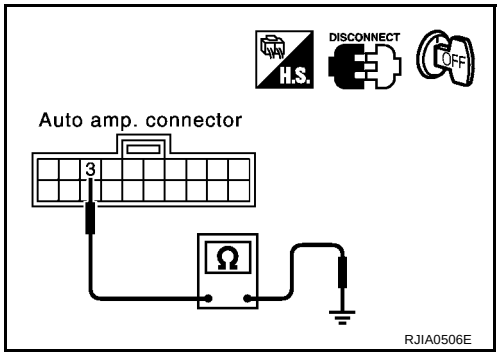
2. CHECK GROUND CIRCUIT FOR AUTO AMP.

Ohmmeter terminal			Continuity
(+)		(-)	
Connector	Terminal (Wire color)		
M52	3 (B)	Ground	Yes

YES or NO

YES >> Replace auto amp. INSPECTION END

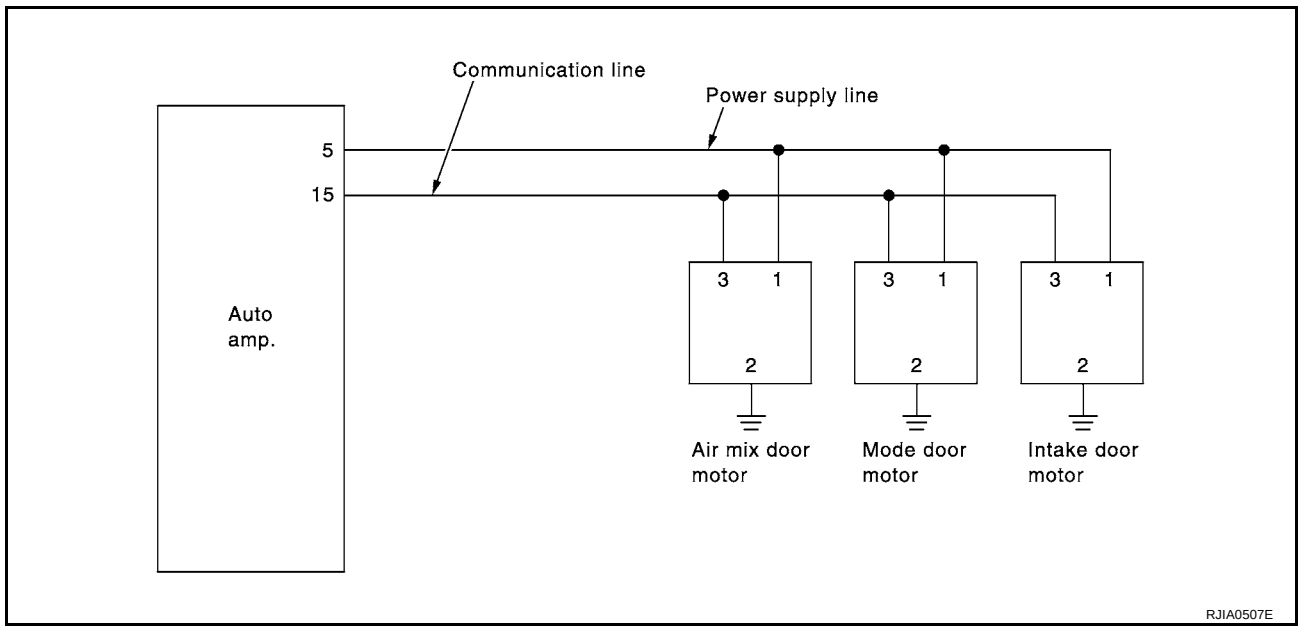
NO >> Repair or replace harness.



LAN System Circuit

EJS001H0

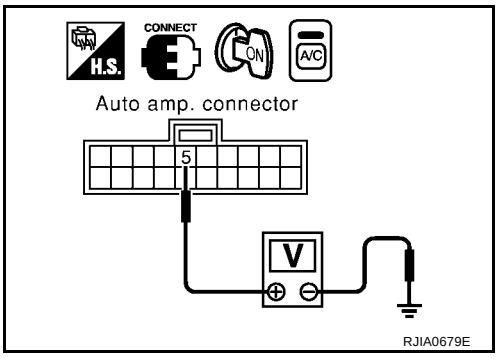
SYMPTOM: Mode door motor, intake door motor and/or air mix door motor does not operate normally.



DIAGNOSTIC PROCEDURE

1. CHECK POWER SUPPLY FOR AUTO AMP. (LCU) SIDE

Terminals			Voltage
(+)		(-)	
Connector	Terminal (Wire color)		
M52	5 (BR/W)	Ground	Approx. 12V

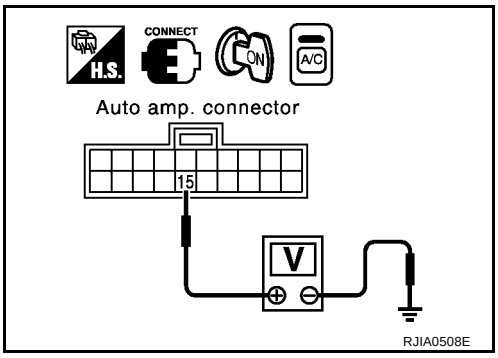


OK or NG

OK >> GO TO 2.
NG >> Replace auto amp.(LCU).

2. CHECK SIGNAL FOR AUTO AMP. (LCU) SIDE

Terminals			Voltage
(+)		(-)	
Connector	Terminal (Wire color)		
M52	15 (L)	Ground	Approx. 5.5V

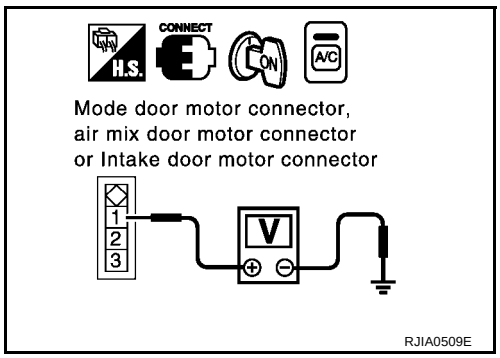


OK or NG

OK >> GO TO 3.
NG >> Replace auto amp.(LCU).

3. CHECK POWER SUPPLY FOR MOTOR SIDE

Door motor	Terminals			Voltage
	(+)		(-)	
	Connector	Terminal (Wire color)		
Mode	M37	1 (BR/W)	Ground	Approx. 12V
Air mix	M38	1 (BR/W)		
Intake	M47	1 (BR/W)		

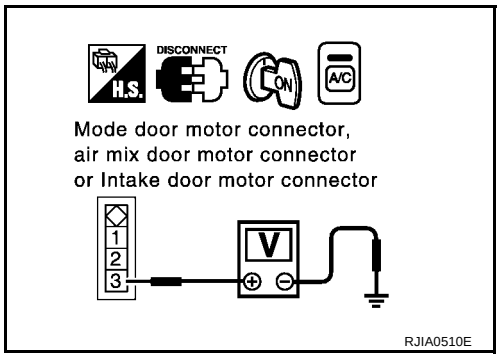


OK or NG

OK >> GO TO 4.
NG >> Replace harness or connector.

4. CHECK SIGNAL FOR MOTOR SIDE

Door motor	Terminals			Voltage
	(+)		(-)	
	Connector	Terminal (Wire color)		
Mode	M37	3 (L)	Ground	Approx. 5.5V
Air mix	M38	3 (L)		
Intake	M47	3 (L)		

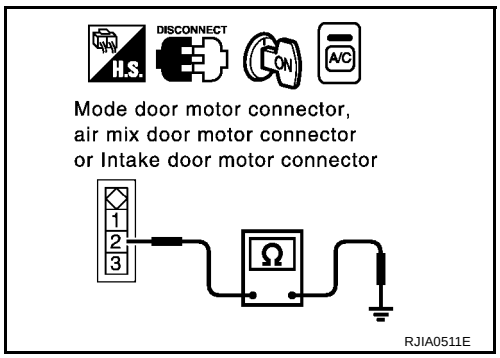


OK or NG

OK >> GO TO 5.
NG >> Replace harness or connector.

5. CHECK MOTOR GROUND CIRCUIT

Door motor	Terminals			Continuity
	(+)		(-)	
	Connector	Terminal (Wire color)		
Mode	M37	2 (B)	Ground	Yes
Air mix	M38	2 (B)		
Intake	M47	2 (B)		



OK or NG

OK >> GO TO 6.
NG >> Replace harness or connector.

6. CHECK MOTOR OPERATION

Disconnect and reconnect the motor connector and confirm the motor operation.

OK or NG

OK >> (Return to operate normally.)
- Poor contacting the motor connector

NG >> (Does not operate normally.)
- GO TO 7

7. CHECK MODE DOOR MOTOR OPERATION

1. Disconnect mode door motor and air mix door motor connector.
2. Reconnect mode door motor connector and confirm the mode door motor operation.

OK or NG

OK >> (Mode door motor operates normally.)
- GO TO 8

NG >> (Mode door motor does not operate normally.)
- Replace the mode door motor.

8. CHECK AIR MIX DOOR MOTOR OPERATION

1. Disconnect mode door motor connector.
2. Reconnect air mix door motor connector and confirm the air mix door motor operation.

OK or NG

OK >> (Air mix door motor operates normally.)
- GO TO 9

NG >> (Air mix door motor does not operate normally.)
- Replace the air mix door motor.

9. CHECK INTAKE DOOR MOTOR OPERATION

1. Disconnect air mix door motor connector.
2. Reconnect intake door motor connector and confirm the intake door motor operation.

OK or NG

OK >> (Intake door motor operates normally.)
- Replace auto amp.

NG >> (Intake door motor does not operate normally.)
- Replace intake door motor.

Mode Door Motor Circuit

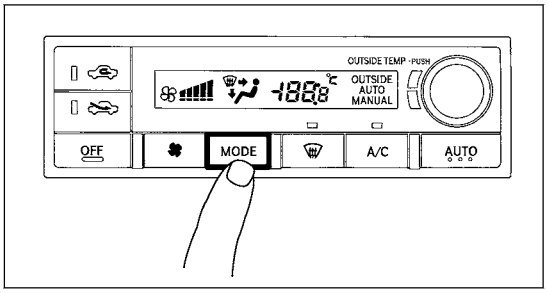
EJS002FP

SYMPTOM:

- Air outlet does not change.
- Mode door motor does not operate normally.

INSPECTION FLOW

1. Confirm symptom by performing the following operational check.



OPERATIONAL CHECK – Discharge air

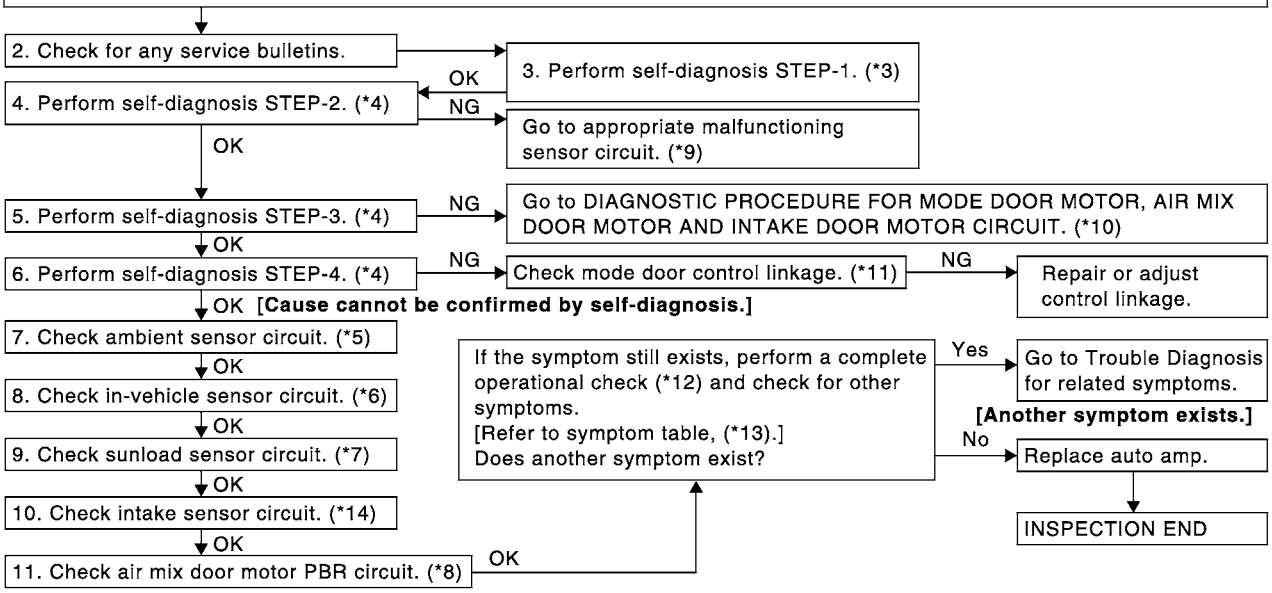
a. Press mode switch four times and DEF button.
b. Each position indicator should change shape.

Discharge air flow

Mode door position	Air outlet/distribution		
	Face	Foot	Defroster
	100%	–	–
	60%	40%	–
	24%	76%	–
	18%	54%	28%
	20%	–	80%

c. Confirm that discharge air comes out according to the air distribution table at left.
Refer to “Discharge Air Flow” (*1).

NOTE:
- **If OK (symptom cannot be duplicated), perform complete operational check (*2).**
  If NG (symptom is confirmed), continue with STEP-2 following.
- **Confirm that the compressor clutch is engaged (visual inspection) and intake door position is at FRESH when DEF is selected.**
  Intake door position is checked in the next step.



RJIA0512E

*1 ATC-31, "Discharge Air Flow".
*2 ATC-54, "Operational Check".
*3 ATC-47, "PROCEDURE", see No. 1.
*4 ATC-47, "PROCEDURE", see No. 5 to 7.
*5 ATC-100, "Ambient Sensor Circuit".
*6 ATC-102, "In-vehicle Sensor Circuit".
*7 ATC-105, "Sunload Sensor Circuit".
*8 ATC-64, "Air Mix Door Motor Circuit".
*9 ATC-47, "PROCEDURE", see No. 14.
*10 ATC-59, "LAN System Circuit".
*11 ATC-124, "MODE DOOR MOTOR".
*12 ATC-54, "Operational Check".
*13 ATC-33, "SYMPTOM TABLE".
*14 ATC-108, "Intake Sensor Circuit".

SYSTEM DESCRIPTION

Component Parts

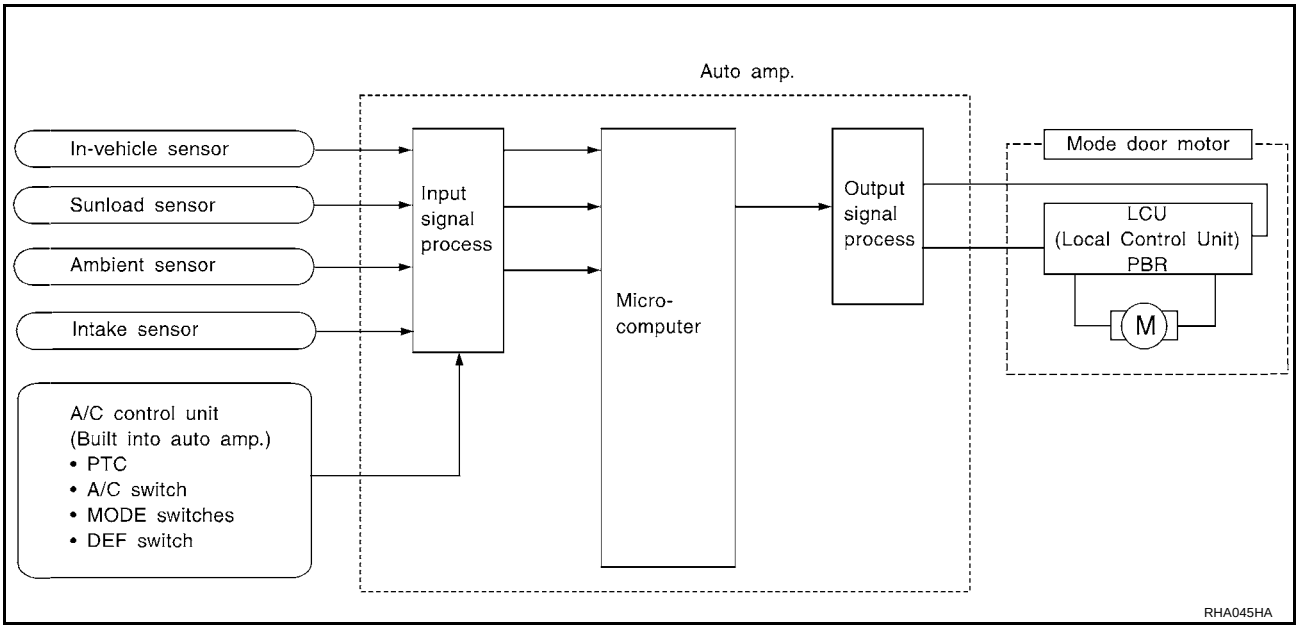
Mode door control system components are:

- Auto amp.
- Mode door motor (LCU)
- A/C LAN system (PBR built-in air mix door motor, mode door motor and intake door motor)
- In-vehicle sensor
- Ambient sensor
- Sunload sensor
- Intake sensor

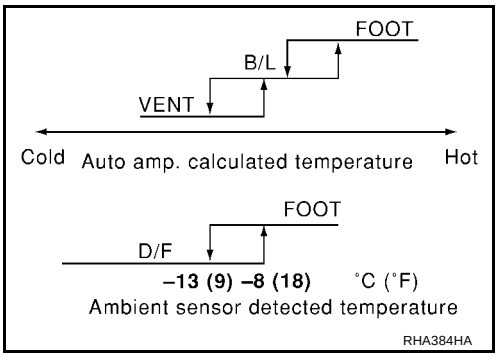
System Operation

The auto amplifier receives data from each of the sensors. The amplifier sends air mix door, mode door and intake door opening angle data to the air mix door motor LCU, mode door motor LCU and intake door motor LCU.

The air mix door motor, mode door motor and intake door motor read their respective signals according to the address signal. Opening angle indication signals received from the auto amplifier and each of the motor position sensors are compared by the LCUs in each motor with the existing decision and opening angles. Subsequently, HOT/COLD or DEFROST/VENT or FRESH/RECIRCULATION operation is selected. The new selection data is returned to the auto amplifier.



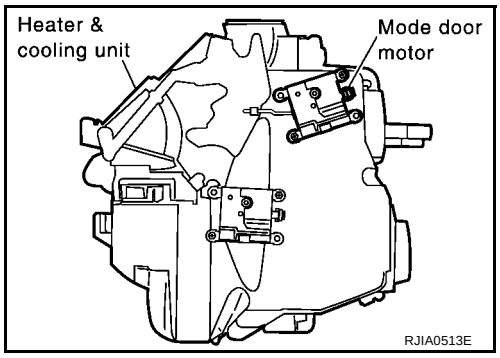
Mode Door Control Specification

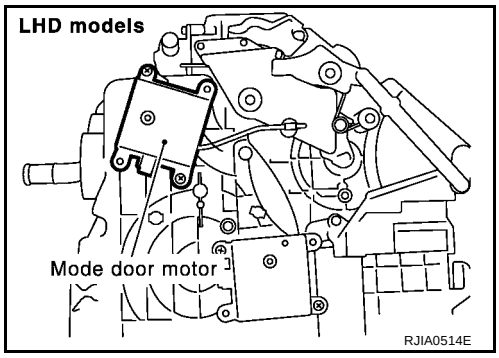


COMPONENT DESCRIPTION

Mode Door Motor

The mode door motor is attached to the heater & cooling unit. It rotates so that air is discharged from the outlet set by the auto amplifier. Motor rotation is conveyed to a link which activates the mode door.





DIAGNOSTIC PROCEDURE

SYMPTOM: Mode door motor and/or air mix door motor does not operate normally.
Perform diagnostic procedure for ATC-59, "LAN System Circuit" .

Air Mix Door Motor Circuit

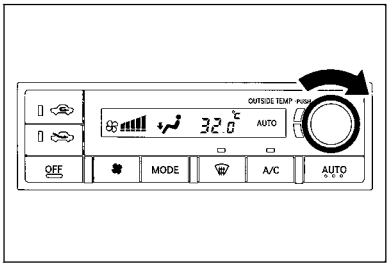
EJS002FQ

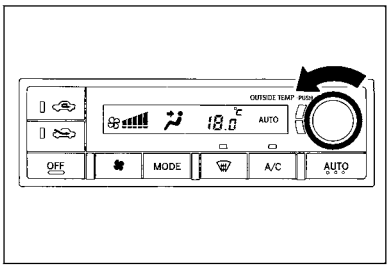
SYMPTOM:

- Discharge air temperature does not change.
- Air mix door motor does not operate.

INSPECTION FLOW

1. Confirm symptom by performing the following operational check.





OPERATIONAL CHECK

Temperature increase

a. Turn the temperature dial clockwise until 32°C (90°F) is displayed.
b. Check for hot air at discharge air outlets.

Temperature decrease

a. Turn the temperature dial counterclockwise until 18°C (60°F) is displayed.
b. Check for cold air at discharge air outlets.

If OK (symptom cannot be duplicated), perform complete operational check (*8).
If NG (symptom is confirmed), continue with STEP-2 following.

2. Check for any service bulletins.
3. Perform self-diagnosis STEP-1. (*1)
OK
4. Perform self-diagnosis STEP-2. (*12)
NG → Go to appropriate malfunctioning sensor circuit. (*6)
OK
5. Perform self-diagnosis STEP-4. (*12)
NG → Go to LAN system circuit. (*7)
OK **[Cause cannot be confirmed by self-diagnosis.]**
6. Check ambient sensor circuit. (*2)
OK
7. Check in-vehicle sensor circuit. (*3)
OK
8. Check sunload sensor circuit. (*4)
OK
9. Check intake sensor circuit. (*11)
OK
10. Check air mix door motor PBR circuit. (*5)
OK
If the symptom still exists, perform a complete operational check (*9) and check for other symptoms. [Refer to symptom table, (*10).] Does another symptom exist?
Yes → Go to Trouble Diagnosis for related symptom.
Another symptom exists.
No
Replace auto amp. → INSPECTION END

RJIA0515E

*1 ATC-47, "PROCEDURE", see No.1
*2 ATC-100, "Ambient Sensor Circuit".
*3 ATC-102, "In-vehicle Sensor Circuit".
*4 ATC-105, "Sunload Sensor Circuit".
*5 ATC-64, "Air Mix Door Motor Circuit".
*6 ATC-47, "PROCEDURE", see No. 14.
*7 ATC-59, "LAN System Circuit".
*8 ATC-54, "Operational Check".
*9 ATC-54, "Operational Check".
*10 ATC-33, "SYMPTOM TABLE".
*11 ATC-108, "Intake Sensor Circuit".
*12 ATC-47, "PROCEDURE", see No. 5 to 7.

SYSTEM DESCRIPTION

Component Parts

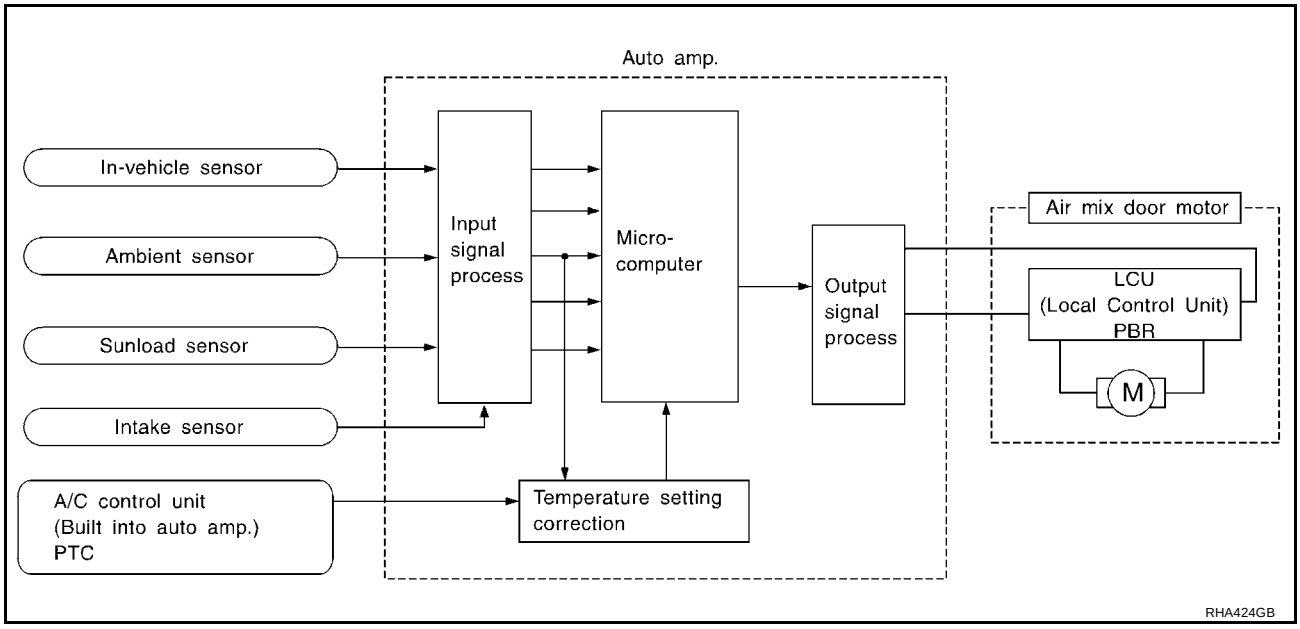
Air mix door control system components are:

- Auto amp.
- Air mix door motor (LCU)
- A/C LAN system (PBR built-in air mix door motor, mode door motor and intake door motor)
- In-vehicle sensor
- Ambient sensor
- Sunload sensor
- Intake sensor

System Operation

The auto amplifier receives data from each of the sensors. The amplifier sends air mix door, mode door and intake door motor opening angle data to the air mix door motor LCU, mode door motor LCU and intake door motor LCU.

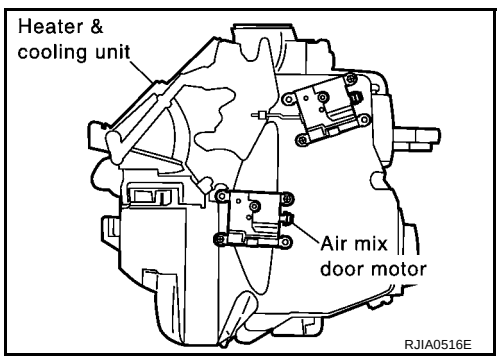
The air mix door motor, mode door motor and intake door motor read their respective signals according to the address signal. Opening angle indication signals received from the auto amplifier and each of the motor position sensors are compared by the LCUs in each motor with the existing decision and opening angles. Subsequently, HOT/COLD or DEFROST/VENT or FRESH/RECIRCULATION operation is selected. The new selection data is returned to the auto amplifier.

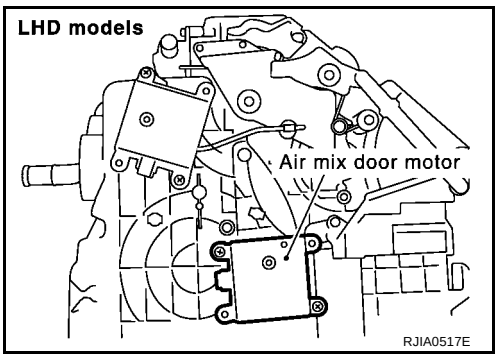


COMPONENT DESCRIPTION

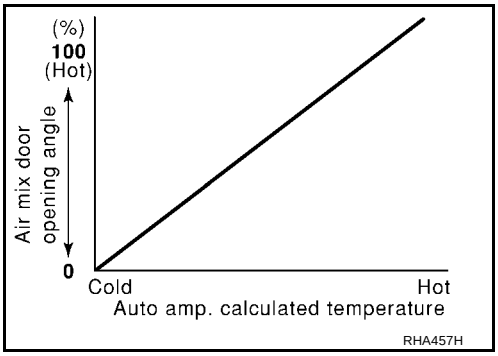
Air Mix Door Motor

The air mix door motor is attached to the heater & cooling unit. It rotates so that the air mix door is opened or closed to a position set by the auto amplifier. The air mix door position is then fed back to the auto amplifier by PBR built-in air mix door motor.





Air Mix Door Control Specification



DIAGNOSTIC PROCEDURE

SYMPTOM: Discharge air temperature does not change.
Perform diagnostic procedure for ATC-59, "LAN System Circuit" .

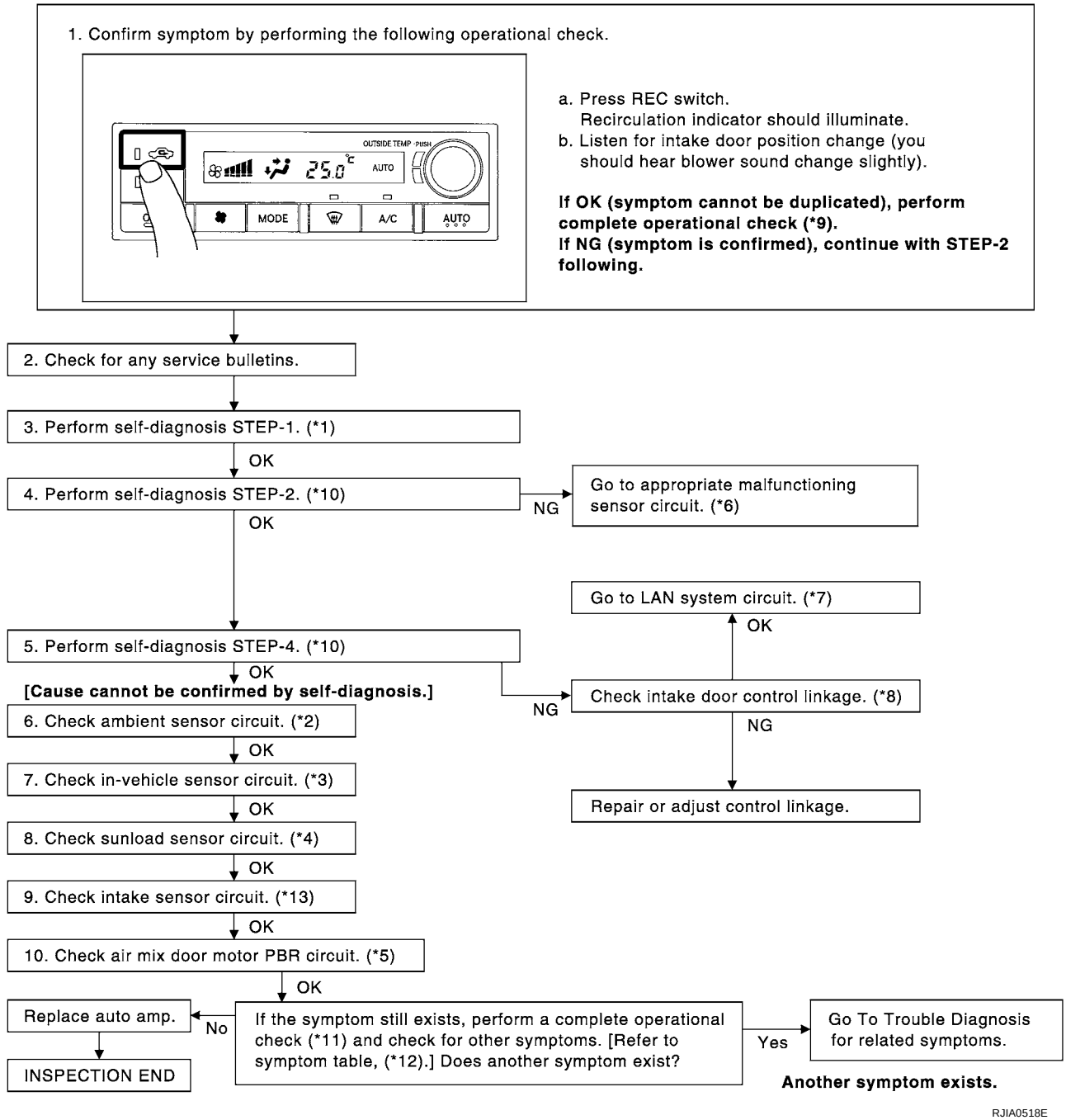
Intake Door Motor Circuit

EJS001H3

SYMPTOM:

- Intake door does not change.
- Intake door motor does not operate normally.

INSPECTION FLOW



RJIA0518E

*1 ATC-98, "Self-diagnosis", see No.1 *2 ATC-100, "Ambient Sensor Circuit". *3 ATC-102, "In-vehicle Sensor Circuit".

*4 ATC-105, "Sunload Sensor Circuit". *5 ATC-64, "Air Mix Door Motor Circuit". *6 ATC-47, "PROCEDURE", see No. 14.

*7 ATC-59, "LAN System Circuit". *8 ATC-119, "INTAKE DOOR MOTOR". *9 ATC-54, "Operational Check".

*10 ATC-47, "PROCEDURE", see No. 5 to 7. *11 ATC-54, "Operational Check". *12 ATC-33, "SYMPTOM TABLE".

*13 ATC-108, "Intake Sensor Circuit".

SYSTEM DESCRIPTION

Component Parts

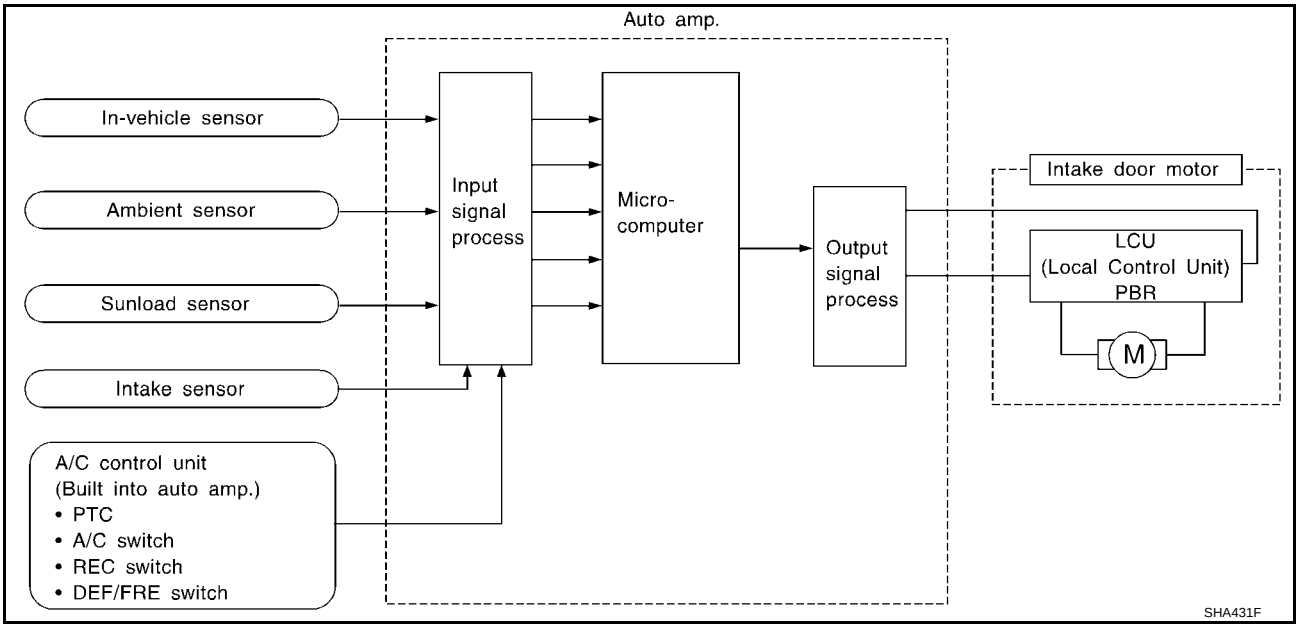
Intake door control system components are:

- Auto amp.
- Intake door motor (LCU)
- A/C LAN system (PBR built-in air mix door motor, mode door motor and intake door motor)
- In-vehicle sensor
- Ambient sensor
- Sunload sensor
- Intake sensor

System Operation

The auto amplifier receives data from each of the sensors. The amplifier sends air mix door, mode door and intake door motor opening angle data to the air mix door motor LCU, mode door motor LCU and intake door motor LCU.

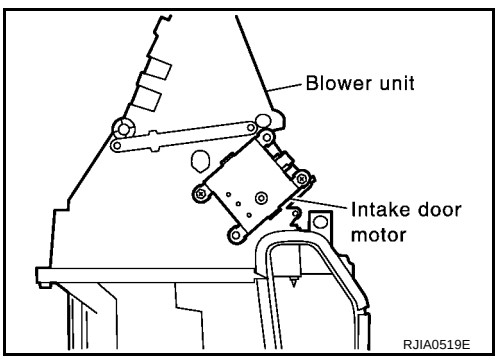
The air mix door motor, mode door motor and intake door motor read their respective signals according to the address signal. Opening angle indication signals received from the auto amplifier and each of the motor position sensors are compared by the LCUs in each motor with the existing decision and opening angles. Subsequently, HOT/COLD or DEFROST/VENT or FRESH/RECIRCULATION operation is selected. The new selection data is returned to the auto amplifier.

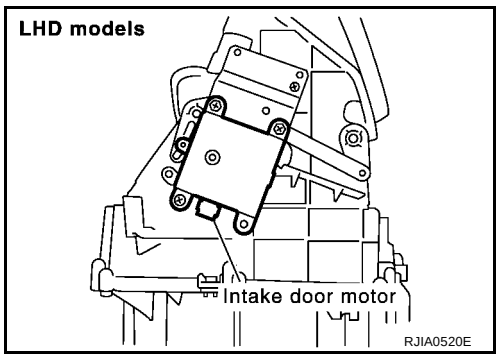


COMPONENT DESCRIPTION

Intake Door Motor

The intake door motor is attached to the intake unit. It rotates so that air is drawn from inlets set by the auto amplifier. Motor rotation is conveyed to a lever which activates the intake door.





DIAGNOSTIC PROCEDURE

SYMPTOM: Intake door motor does not operate normally.
Perform diagnostic procedure for ATC-59, "LAN System Circuit" .

Blower Motor Circuit

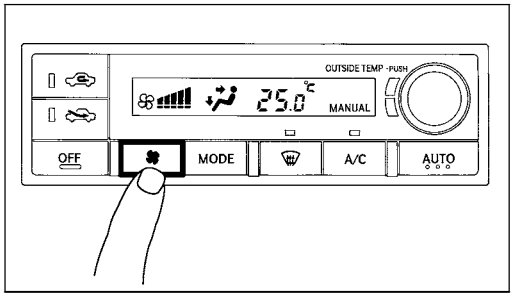
EJS002FR

SYMPTOM:

- Blower motor operation is malfunctioning.
- Blower motor operation is malfunctioning under out of starting fan speed control.

INSPECTION FLOW

1. Confirm symptom by performing the following operational check.



OPERATIONAL CHECK – Blower
a. Press the fan switch once.
Blower should operate at low speeds.
b. Press the fan switch once more, and check blower speed.
c. Continue checking blower speed until all speeds are checked.

If OK (symptom cannot be duplicated), perform complete operational check (*11).
If NG (symptom is confirmed), continue with STEP-2 following.

2. Check for any service bulletins.

3. Perform self-diagnosis STEP-1. (*1)

OK

4. Perform self-diagnosis STEP-2. (*8)
Code No. 20 should be displyed after approx. 4 second.

NG → Go to appropriate malfunctioning sensor circuit. (*6)

OK

5. Perform self-diagnosis STEP-4. (*8)
Does blower motor speed change as follows?

Code No.	41	42	43	44	45	46
Blower motor speed	4.5V	10.5V	8.5V	8.5V	8.5V	12V

No → Go to Blower Motor Circuit. (*7)

Yes

6. Is engine coolant temperature below 50˚C (122˚F) and ambient temperature below 15˚C (59˚F)?

No → Blower motor operation is normal.

Yes

7. Is blower motor operating under staring blower speed control?

No → Go to Blower Motor Circuit. (*7)

OK → Check water temperature sensor circuit. Refer to EL-(*13). “Electrical Component Inspection”.

Yes

8. Check ambient sensor circuit. (*2)

OK

9. Check in-vehicle sensor circuit. (*3)

OK

10. Check sunload sensor circuit. (*4)

OK

11. Check intake sensor circuit. (*12)

OK

12. Check air mix door motor PBR circuit. (*5)

OK

If the symptom still exists, perform a complete operational check (*9) and check for other symptoms. [Refer to symptom table, (*10).] Does another symptom exist?

Yes → Go to Trouble Diagnosis for related symptom.

Another symptom exists.

No

Replace auto amp. → INSPECTION END

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*1 ATC-47, "PROCEDURE". *2 ATC-100, "Ambient Sensor Circuit". *3 ATC-102, "In-vehicle Sensor Circuit".
*4 ATC-105, "Sunload Sensor Circuit". *5 ATC-64, "Air Mix Door Motor Circuit". *6 ATC-47, "PROCEDURE",see No. 13.
*7 ATC-70, "Blower Motor Circuit". *8 ATC-47, "PROCEDURE" see 5 to 7. *9 ATC-54, "Operational Check".

*10 ATC-33, "SYMPTOM TABLE".
*11 ATC-54, "Operational Check".
*12 ATC-108, "Intake Sensor Circuit".
*13 QR25 engine; (WITH EURO-OBD) EC-153, "ENGINE COOLANT TEMPERATURE SENSOR" .
QR25 engine; (WITHOUT EURO-OBD)EC-527, "ENGINE COOLANT TEMPERATURE SENSOR" .
QR20 engine ; (WITH EURO-OBD), EC-885, "ENGINE COOLANT TEMPERATURE SENSOR" .
QR20 engine; (WITHOUT EURO-OBD) EC-1213, "ENGINE COOLANT TEMPERATURE SENSOR" .
YD engine; EC-1459, "ENGINE COOLANT TEMPERATURE SENSOR" .

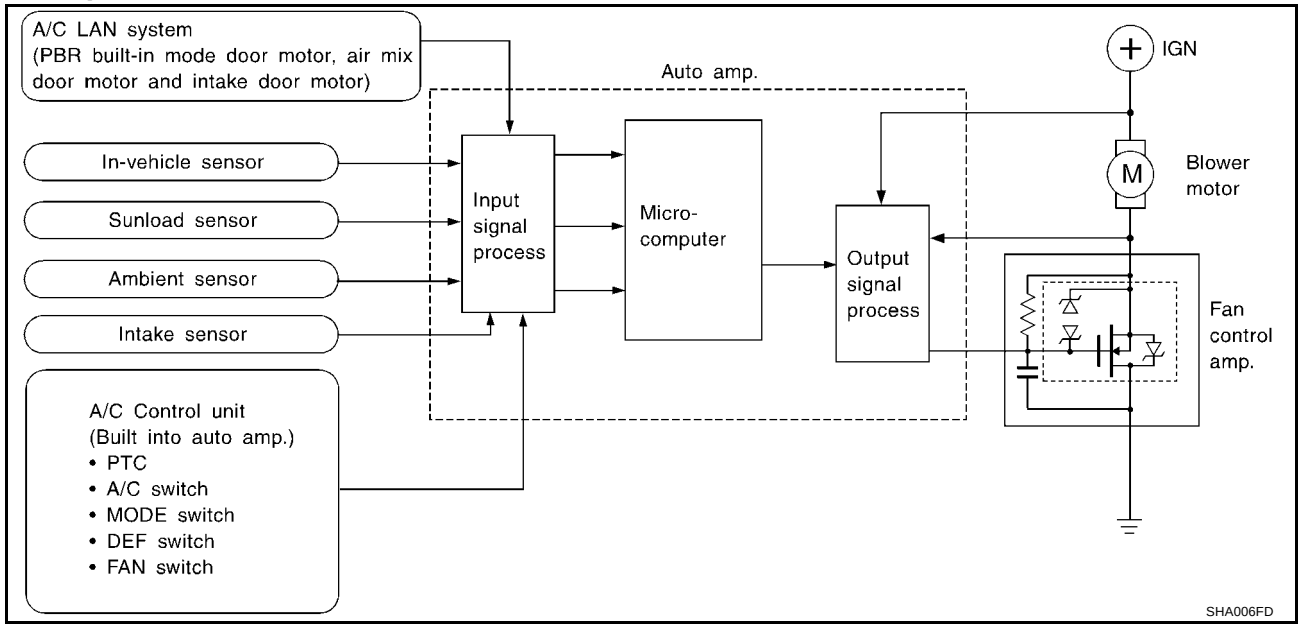
SYSTEM DESCRIPTION

Component Parts

Fan speed control system components are:

- Auto amp.
- A/C LAN system (PBR built-in air mix door motor, mode door motor and intake door motor)
- Fan control amp.
- In-vehicle sensor
- Ambient sensor
- Sunload sensor
- Intake sensor

System Operation



Automatic Mode

In the automatic mode, the blower motor speed is calculated by the automatic amplifier based on input from the PBR, in-vehicle sensor, sunload sensor, intake sensor and ambient sensor.
The blower motor applied voltage ranges from approximately 4 volts (lowest speed) to 12 volts (highest speed).
The control blower speed (in the range of 4 to 12V), the automatic amplifier supplies a gate voltage to the fan control amplifier. Based on this voltage, the fan control amplifier controls the voltage supplied to the blower motor.

Starting Fan Speed Control

Start Up From COLD SOAK Condition (Automatic mode)
In a cold start up condition where the engine coolant temperature is below 56°C, the blower will not operate for a short period of time (up to 150 seconds). The exact start delay time varies depending on the ambient and engine coolant temperature.
In the most extreme case (very low ambient) the blower starting delay will be 150 seconds as described above. After this delay, the blower will operate at low speed until the engine coolant temperature rises above 56°C, at which time the blower speed will increase to the objective speed.

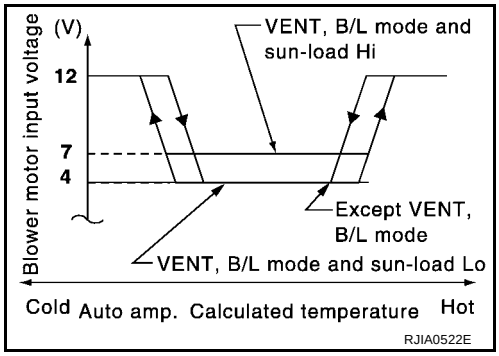
Start Up From Normal or HOT SOAK Condition (Automatic mode)
The blower will begin operation momentarily after the A/C button is pushed. The blower speed will gradually rise to the objective speed over a time period of 3 seconds or less (actual time depends on the objective blower speed).

Blower Speed Compensation

Sunload

When the in-vehicle temperature and the set temperature are very close, the blower will be operating at low speed. The low speed will vary depending on the sunload. During conditions of low or no sunload, the blower low speed is usual low speed (approx. 4V). During high sunload conditions, the auto amp causes the blower fan speed to increase.(Approx. 7V)

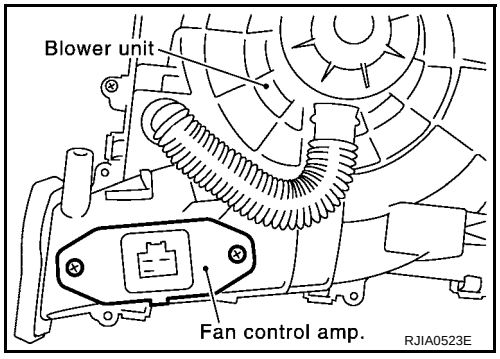
Fan Speed Control Specification



COMPONENT DESCRIPTION

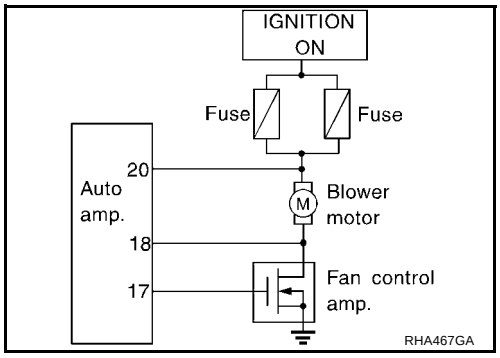
Fan Control Amplifier

The fan control amplifier is located on the intake unit. The fan control amp. receives a gate voltage from the auto amp. to steplessly maintain the blower fan motor voltage in the 4 to 12 volt range.



DIAGNOSTIC PROCEDURE

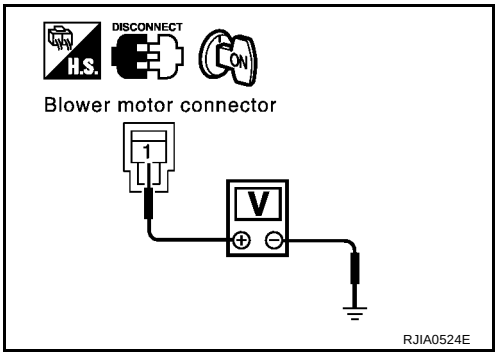
SYMPTOM: Blower motor operation is malfunctioning under Starting Fan Speed Control.



1. CHECK POWER SUPPLY FOR BLOWER MOTOR

Disconnect blower motor harness connector.

Terminals			Voltage
(+)		(-)	
Connector	Terminal (Wire color)		
M65	1 (L/W)	Ground	Approx. 12V



OK or NG

OK >> GO TO 2.

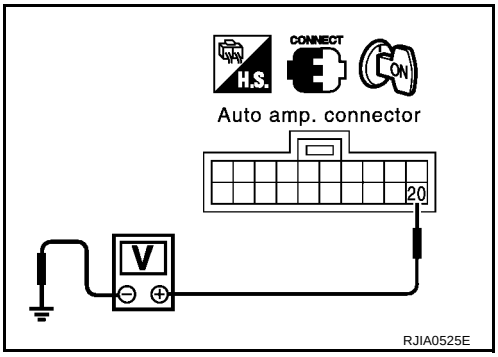
NG >> Check power supply circuit and 15A fuses [Nos. 19 and 24, located in the fuse block (J/B)]. Refer to PG-3, "BATTERY POWER SUPPLY — IGNITION SW. IN ANY POSITION" .

- If OK, check for open circuit in wiring harness. Repair or replace as necessary.
- If NG, replace fuse and check wiring harness for short circuit. Repair or replace as necessary.

2. CHECK FAN FEED BACK CIRCUIT

Disconnect auto amp. harness connector.

Terminals			Voltage
(+)		(-)	
Connector	Terminal (Wire color)		
M52	20 (L/W)	Ground	Approx. 12V



OK or NG

OK >> GO TO 3.

NG >> Repair harness or connector.

3. CHECK BLOWER MOTOR

Refer to ATC-77, "COMPONENT INSPECTION" .

OK or NG

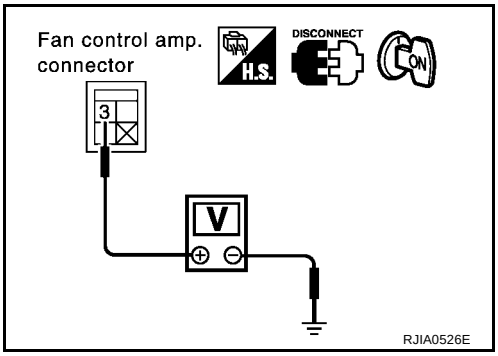
OK >> GO TO 4.

NG >> Replace blower motor.

4. CHECK POWER SUPPLY FOR FAN CONTROL AMP.

1. Reconnect blower motor connector and auto amp. connector.
2. Disconnect fan control amp. harness connector.

Terminals			Voltage
(+)		(-)	
Connector	Terminal (Wire color)		
M67	3 (R)	Ground	Approx. 12V



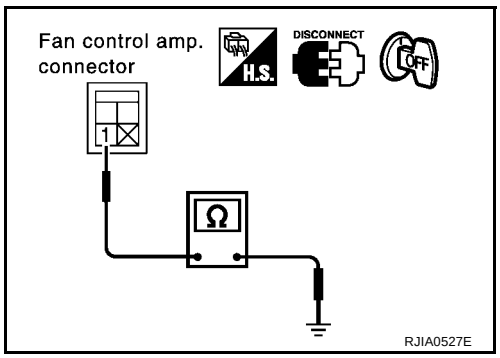
OK or NG

OK >> GO TO 5.

NG >> Repair harness or connector.

5. CHECK GROUND CIRCUIT FOR FAN CONTROL AMP.

Terminals			Continuity
(+)		(-)	
Connector	Terminal (Wire color)		
M67	1 (B)	Ground	Yes



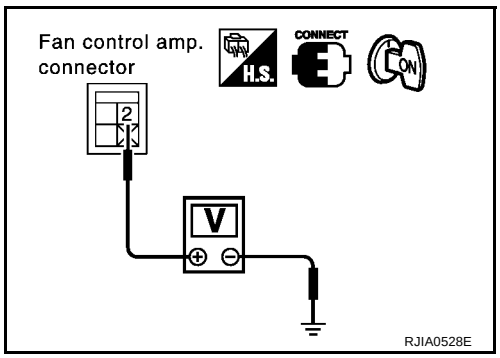
OK or NG

OK >> GO TO 6.
NG >> Repair harness or connector.

6. CHECK FOR AUTO AMP. OUTPUT

Reconnect the fan control amp. harness connector.

Terminal			Condition	Voltage
(+)		(-)		
Connector	Terminal (Wire color)			
M67	2 (L/Y)	Ground	Fan speed: 1 - 4	Approx. 2.5 - 3.5
			Fan speed: 5	Approx. 9.0



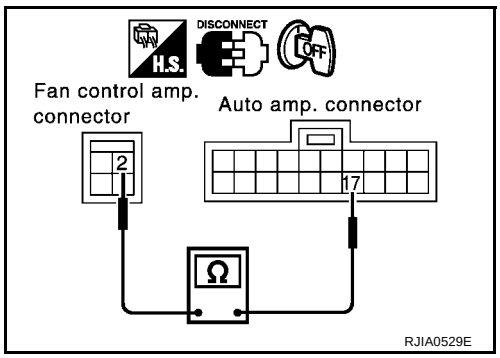
OK or NG

OK >> GO TO 9.
NG >> ● If the voltage is less than 2.5V: GO TO 7.
● If the voltage is more than 9.0V: GO TO 8.

7. CHECK CIRCUIT CONTINUITY BETWEEN AUTO AMP. AND FAN CONTROL AMP.

Disconnect the auto amp. harness connector and fan control amp. harness connector.

Terminals				Continuity
Auto amp.		Fan control amp.		
Connector	Terminal (Wire color)	Connector	Terminal (Wire color)	
M52	17 (L/Y)	M67	2 (L/Y)	Yes



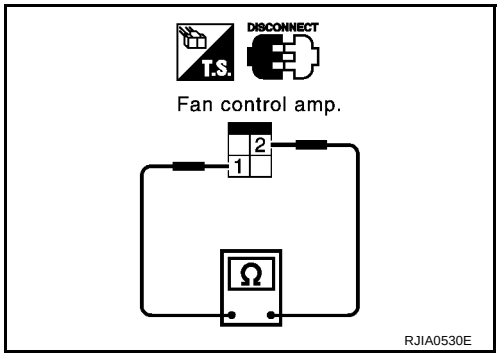
OK or NG

OK >> Replace fan control amp.
NG >> Repair harness or connector.

8. CHECK FAN CONTROL AMP.

Disconnect the fan control amp. harness connector.

Terminals				Continuity
(+)		(–)		
Connector	Terminal	Connector	Terminal	
M67	2	M67	1	Yes

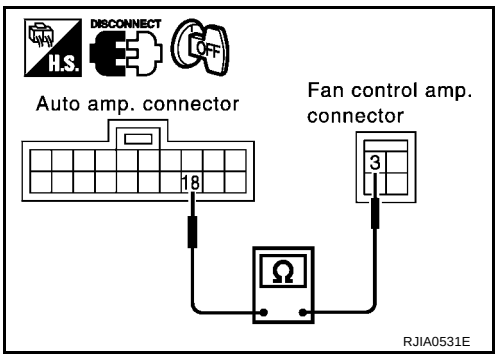


OK or NG

OK >> GO TO 9.
NG >> Replace fan control amp.

9. CHECK CIRCUIT CONTINUITY BETWEEN AUTO AMP. AND FAN CONTROL AMP.

Terminals				Continuity
Auto amp.		Fan control amp.		
Connector	Terminal (Wire color)	Connector	Terminal (Wire color)	
M52	18 (R)	M67	3 (R)	Yes



OK or NG

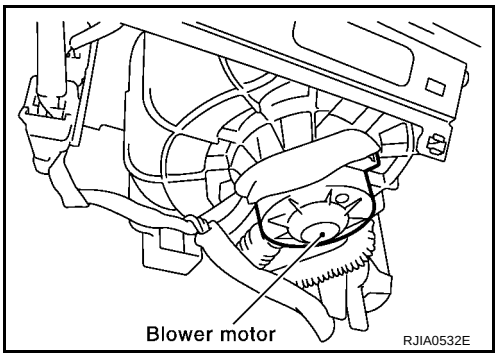
OK >> Replace auto amp.
NG >> Repair harness or connector.

COMPONENT INSPECTION

Blower Motor

Confirm smooth rotation of the blower motor.

- Ensure that there are no foreign particles inside the intake unit.

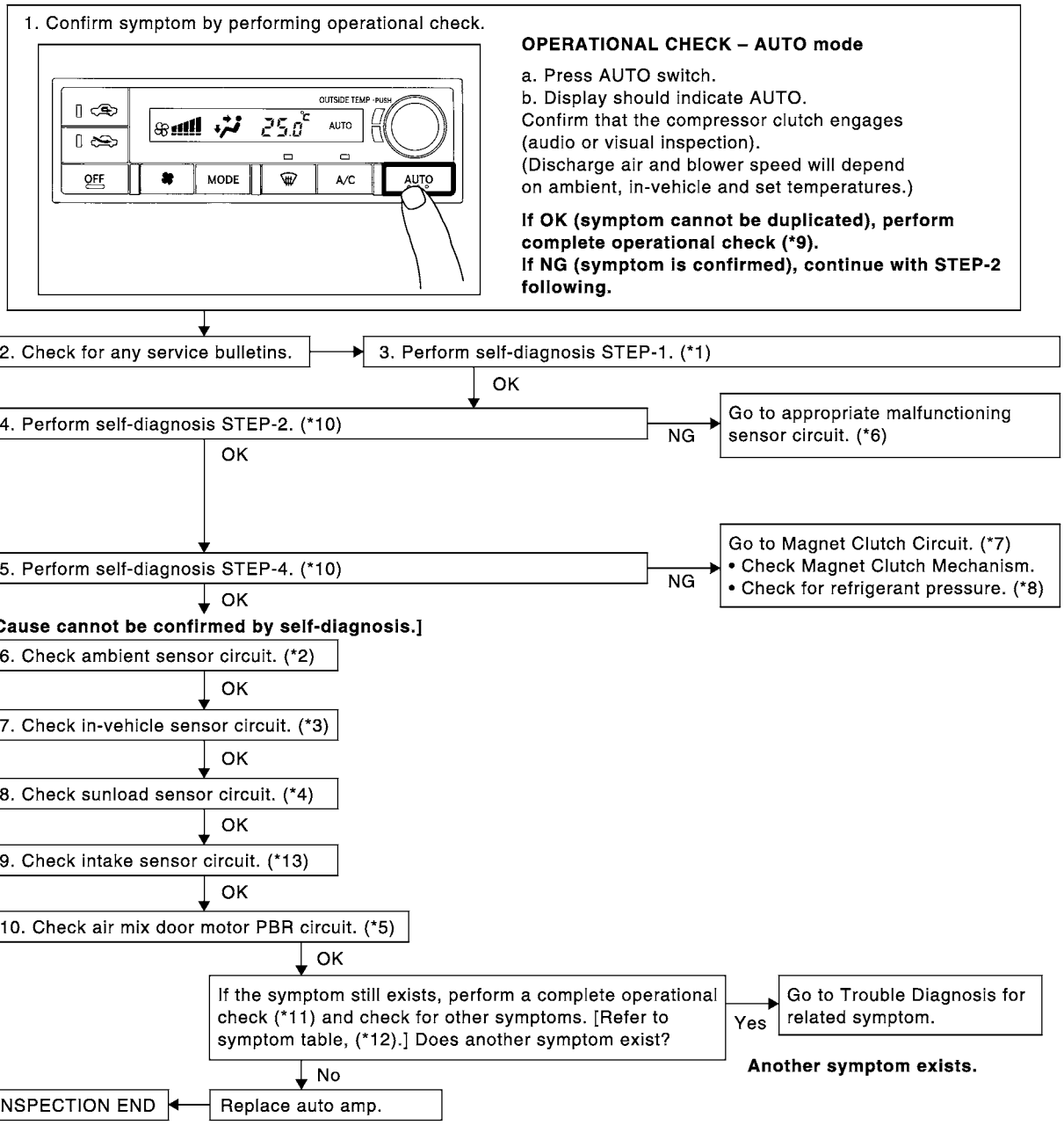


Magnet Clutch Circuit

EJS001H5

SYMPTOM: Magnet clutch does not engage.

INSPECTION FLOW



RJIA0533E

*1 ATC-47, "PROCEDURE", see No. 1. *2 ATC-100, "Ambient Sensor Circuit". *3 ATC-102, "In-vehicle Sensor Circuit".

*4 ATC-105, "Sunload Sensor Circuit". *5 ATC-64, "Air Mix Door Motor Circuit". *6 ATC-47, "PROCEDURE", see No. 14.

*7 ATC-78, "Magnet Clutch Circuit". *8 ATC-92, "TROUBLE DIAGNOSES FOR UNUSUAL PRESSURE". *9 ATC-54, "Operational Check".

*10 ATC-47, "PROCEDURE", see No. 5 to 7. *11 ATC-54, "Operational Check". *12 ATC-33, "SYMPTOM TABLE".

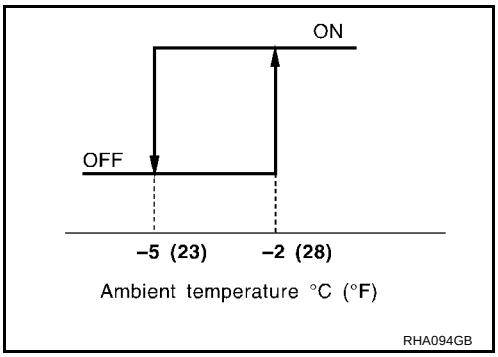
*13 ATC-108, "Intake Sensor Circuit".

SYSTEM DESCRIPTION

Auto amplifier controls compressor operation by ambient temperature and signal from ECM.

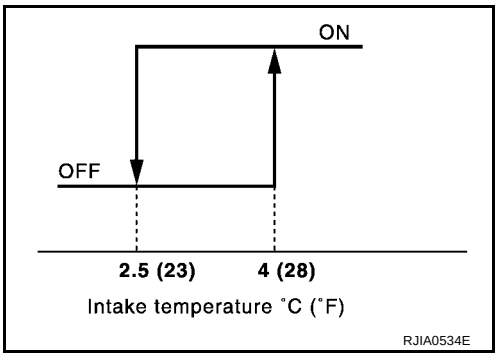
Low Temperature Protection Control (With Gasoline Engine)

Auto amplifier will turn the compressor ON or OFF as determined by a signal detected by ambient sensor.
When ambient temperatures are greater than -2°C, the compressor turns ON. The compressor turns OFF when ambient temperatures are less than -5°C.



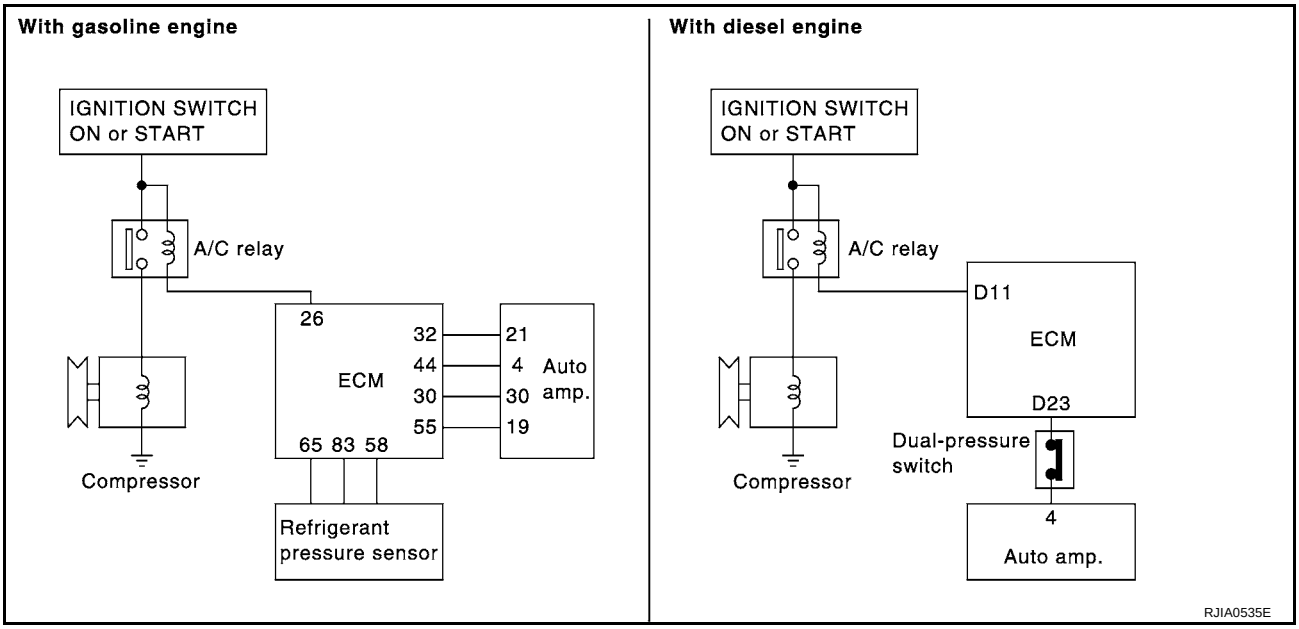
Evaporator Freeze Protection Control (With Diesel Engine)

Auto amplifier will turn the compressor ON or OFF as determined by a signal detected by intake sensor.
When intake temperatures are greater than 4°C, the compressor turns ON. The compressor turns OFF when intake temperatures are less than 2.5°C.



DIAGNOSTIC PROCEDURE

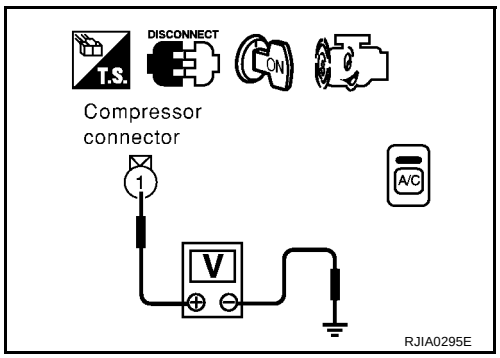
SYMPTOM: Magnet clutch does not engage when A/C switch is ON.



1. CHECK POWER SUPPLY FOR COMPRESSOR

Disconnect compressor harness connector.

Terminals			Voltage
(+)		(-)	
Connector	Terminal (Wire color		
E34	1 (L/R)	Ground	Battery voltage



OK or NG

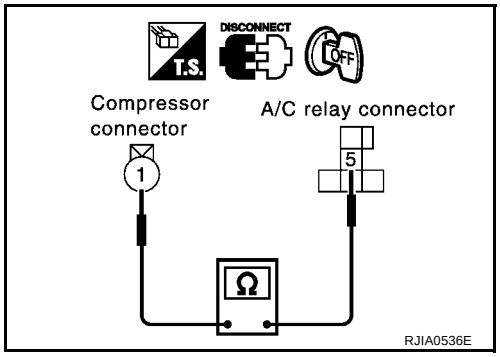
OK >> Check magnet clutch coil.

1. If NG, replace magnet clutch. Refer to ATC-135, "Removal and Installation for Compressor Clutch" .
2. Go to self-diagnosis ATC-47, "PROCEDURE" and perform self-diagnosis STEP-4. Confirm that magnet clutch operation is normal.

NG >> Disconnect A/C relay. And GO TO 2.

2. CHECK CIRCUIT CONTINUITY BETWEEN A/C RELAY AND COMPRESSOR

Terminals				Continuity
A/C relay		Compressor		
Connector	Terminal (Wire color)	Connector	Terminal (Wire color)	
E5	5 (L/R)	E34	1 (L/R)	Yes



OK or NG

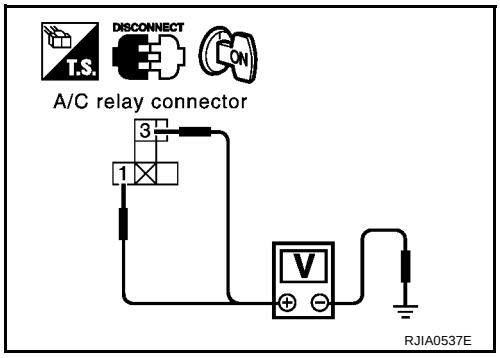
OK >> Check harness for short. And GO TO 3.

NG >> Repair harness or connector.

3. CHECK POWER SUPPLY FOR A/C RELAY

Disconnect A/C relay.

Terminals			Voltage
(+)		(-)	
Connector	Terminal (Wire color)		
E5	1 (BR/Y)	Ground	Battery voltage
E5	3 (BR/Y)		



OK or NG

OK >> GO TO 4.

NG >> Check power supply circuit and 10A fuse [No.15 located in the fuse block (J/B)]. Refer to PG-3, "BATTERY POWER SUPPLY — IGNITION SW. IN ANY POSITION" .

- If OK, check for open circuit in wiring harness. Repair or replace as necessary.
- If NG, replace fuse and check wiring harness for short circuit. Repair or replace as necessary.

4. CHECK A/C RELAY AFTER DISCONNECTING IT

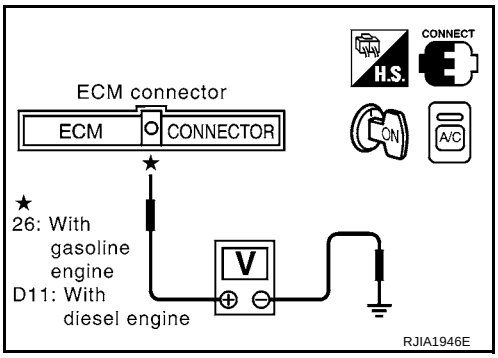
Refer to ATC-84, "A/C Relay" .

OK or NG

OK >> Reconnect A/C relay. And GO TO 5.
NG >> 1. replace A/C relay.
2. Go to self-diagnosis ATC-47, "PROCEDURE" and perform self-diagnosis STEP-4.Confirm that magnet clutch operation is normal.

5. CHECK COIL SIDE CIRCUIT OF A/C RELAY

Engine models	Terminals (+) Connector	Terminals (+) Terminal (Wire color)	Terminals (-)	Voltage
With gasoline engine	F43	26 (L)	Ground	Battery voltage
With diesel engine	F34	D11 (I)		



OK or NG

OK >> GO TO 6.
NG >> Repair harness or connector.

6. CHECK AMBIENT SENSOR

Refer to ATC-100, "Ambient Sensor Circuit" .

OK or NG

OK >> ● With gasoline engine: GO TO 7.
● With diesel engine: GO TO 14.
NG >> Repair or replace the malfunctioning part(s).

7. CHECK REFRIGERANT PRESSURE SENSOR (QR ENGINE)

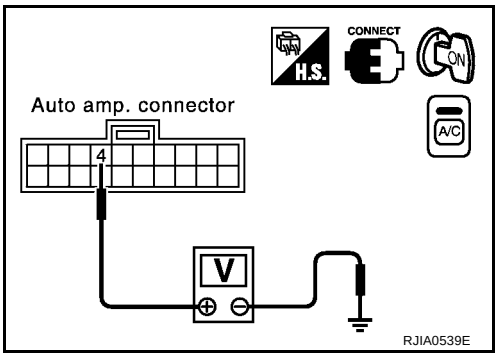
Refer to ATC-85, "Refrigerant Pressure Sensor (With Gasoline Engine)" .

OK or NG

OK >> GO TO 8.
NG >> Repair or replace the malfunctioning part(s).

8. CHECK VOLTAGE FOR AUTO AMP. (COMPRESSOR ON SIGNAL)

Terminals (+) Connector	Terminals (+) Terminal (Wire color)	Terminals (-)	Condition	Voltage
M52	4 (L/R)	Ground	A/C SW: ON	Approx. 0V
			A/C SW: OFF	Approx. 4.8V

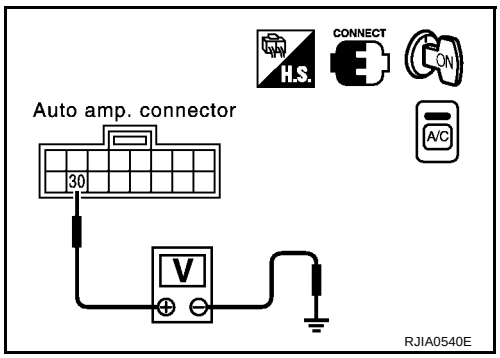


OK or NG

OK >> GO TO 9.
NG >> ● If the voltage is approx. 4.8V when the A/C switch is ON: Replace the auto amp.
● If the voltage is approx. 0V when the A/C switch is OFF: GO TO 12.

9. CHECK VOLTAGE FOR AUTO AMP. (COMPRESSOR FEED BACK SIGNAL)

Terminals			Condition	Voltage
(+)		(-)		
Connector	Terminal (Wire color)			
M53	30 (PU)	Ground	A/C SW: ON	Approx. 0V
			A/C SW: ON (Disconnect refrigerant pressure sensor connector)	Approx. 4.8V

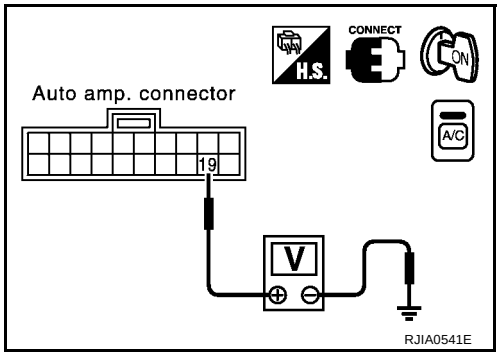


OK or NG

OK >> GO TO 10.
NG >> GO TO 13.

10. CHECK VOLTAGE FOR AUTO AMP. (FAN ON SIGNAL)

Terminals			Condition	Voltage
(+)		(-)		
Connector	Terminal (Wire color)			
M52	19 (LG/B)	Ground	Blower fan: ON	Approx. 0V
			Blower fan: OFF	Approx. 4.8V



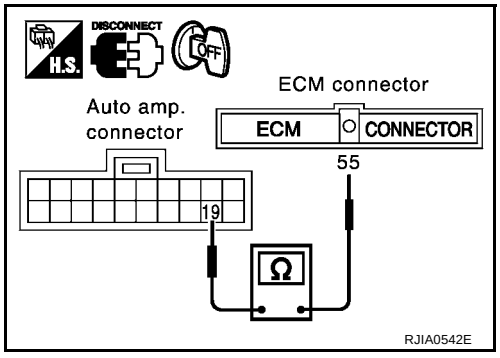
OK or NG

OK >> Replace auto amp.
NG >> ● If the voltage is approx. 4.8 V when the blower fan is ON: Replace the auto amp.
● If the voltage is approx. 0 V when the blower fan is OFF: GO TO 11.

11. CHECK CIRCUIT CONTINUITY BETWEEN ECM AND AUTO AMP.

Disconnect ECM connector and auto amp. connector.

terminals				Continuity
ECM		Auto amp.		
Connector	Terminal (Wire coor)	Connector	Terminal (Wire color)	
F43	55 (LG/B)	M52	19 (LG/B)	Yes



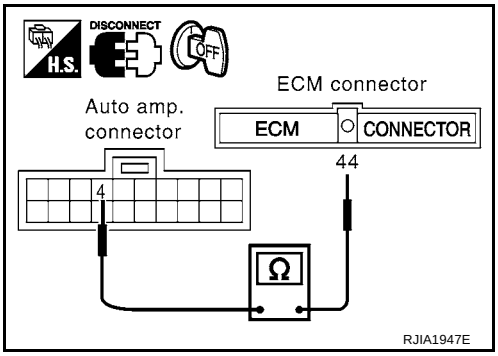
OK or NG

OK >> INSPECTION END.
NG >> Repair harness or connector.

12. CHECK CIRCUIT CONTINUITY BETWEEN ECM AND AUTO AMP. (QR ENGINE)

Disconnect ECM connector and auto amp. connector.

Terminals				Continuity
ECM		Auto amp.		
Connector	Terminal (Wire color)	Connector	Terminal (Wire color)	
F43	44 (L/R)	M52	4 (L/R)	Yes



OK or NG

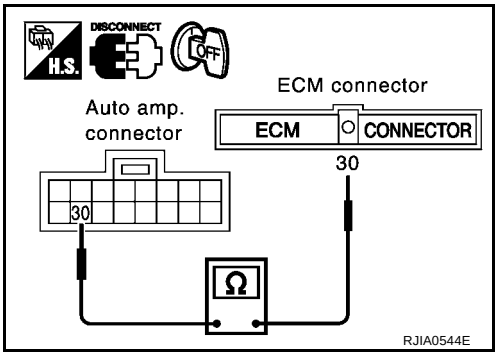
OK >> Check EC-412, "REFRIGERANT PRESSURE SENSOR" for QR25 engine (WITH EURO-OBD), EC-733, "REFRIGERANT PRESSURE SENSOR" for QR25 engine (WITHOUT EURO-OBD), EC-1099, "REFRIGERANT PRESSURE SENSOR" for QR20 engine (WITH EURO-OBD), and EC-1373, "REFRIGERANT PRESSURE SENSOR" for QR20 engine (WITHOUT EURO-OBD) in ECM.

NG >> Repair harness or connector.

13. CHECK CIRCUIT CONTINUITY BETWEEN ECM AND AUTO AMP. (QR ENGINE)

Disconnect ECM connector and auto amp. connector.

Terminals				Continuity
ECM connector		Auto amp. connector		
Connector	Terminal (Wire color)	Connector	Terminal (Wire color)	
F43	30 (PU/W)	M53	30 (PU/W)	Yes



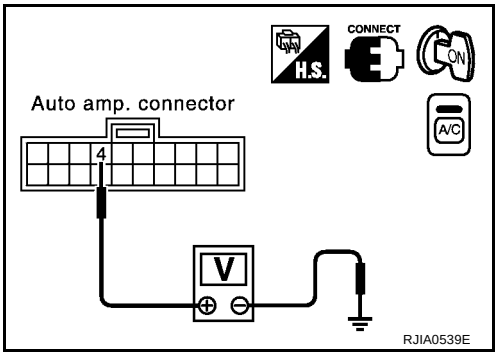
OK or NG

OK >> Check EC-412, "REFRIGERANT PRESSURE SENSOR" for QR25 engine (WITH EURO-OBD), EC-733, "REFRIGERANT PRESSURE SENSOR" for QR25 engine (WITHOUT EURO-OBD), EC-1099, "REFRIGERANT PRESSURE SENSOR" for QR20 engine (WITH EURO-OBD), and EC-1373, "REFRIGERANT PRESSURE SENSOR" for QR20 engine (WITHOUT EURO-OBD) in ECM.

NG >> Repair harness or connector.

14. CHECK VOLTAGE FOR AUTO AMP. (COMPRESSOR ON SIGNAL)

Terminals			Condition	Voltage
(+)		(-)		
Connector	Terminal (Wire color)			
M52	4 (L/R)	Ground	A/C SW: ON	Approx. 0V
			A/C SW: OFF	Approx. 4.8V



OK or NG

OK >> INSPECTION END.

NG >> GO TO 15.

15. CHECK DUAL- PRESSURE SWITCH (YD ENGINE)

Refer to ATC-85, "Dual-Pressure Switch (With Diesel Engine)" .

OK or NG

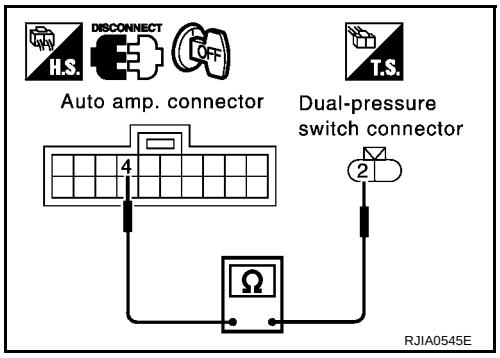
OK >> GO TO 16.
NG >> Replace the dual-pressure switch.

SMA for models with roof □ mounted driving lamp

16. CHECK CIRCUIT CONTINUITY BETWEEN AUTO AMP. AND DUAL-PRESSURE SWITCH

Disconnect the auto amp. connector.

Terminals				Continuity
Auto amp.		Dual-pressure switch		
Connector	Terminal (Wire color)	Connector	Terminal (Wire color)	
M52	4 (L/R)	E40	2 (L/R)	Yes



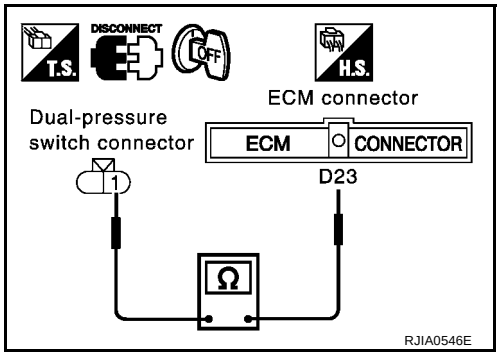
OK or NG

OK >> GO TO 17.
NG >> Repair harness or connector.

17. CHECK CIRCUIT CONTINUITY BETWEEN DUAL-PRESSURE SWITCH AND ECM

Disconnect the ECM connector.

Terminals				Continuity
Dual-pressure switch connector		ECM connector		
Connector	Terminal (Wire color)	Connector	Terminal (Wire color)	
E40	1 (PU/W)	F34	D23 (PU/W)	Yes



OK or NG

OK >> Check EC-1572, "AIR CONDITIONER CONTROL" in ECM.
NG >> Repair harness or connector.

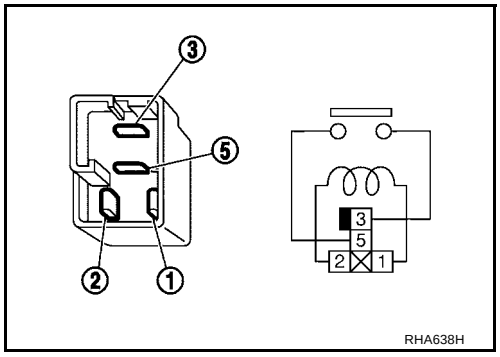
COMPONENT INSPECTION

A/C Relay

Check continuity between terminal Nos. 3 and 5.

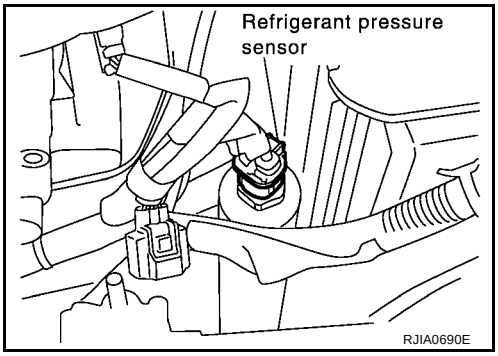
Conditions	Continuity
12V direct current supply between terminal Nos. 1 and 2	Yes
No current supply	No

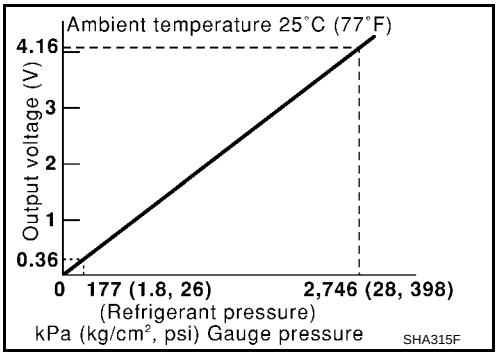
If NG, replace relay.



Refrigerant Pressure Sensor (With Gasoline Engine)

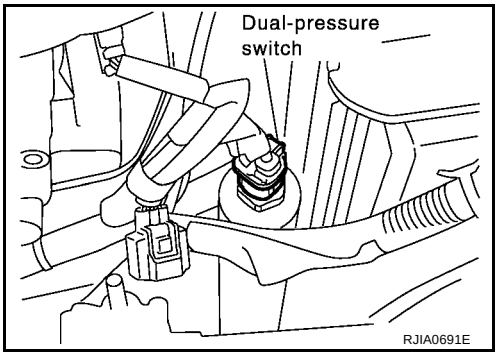
The refrigerant pressure sensor is attached to the liquid tank (condenser).





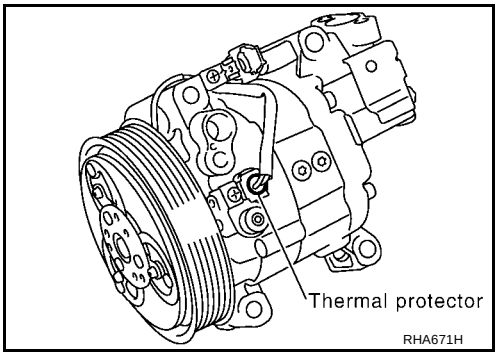
Dual-Pressure Switch (With Diesel Engine)

	Compressor: ON kPa (bar, kg/cm^2 , psi)	Compressor: OFF kPa (bar, kg/cm^2 , psi)
Low-pressure side	186 (1.86, 1.9, 27)	177 (1.77, 1.8, 26)
High-pressure side	1,569 (15.7, 16, 228)	2,746 (27.5, 28, 398)



Thermal Protector (With diesel engine)

Check continuity between compressor harness terminal and field coil.

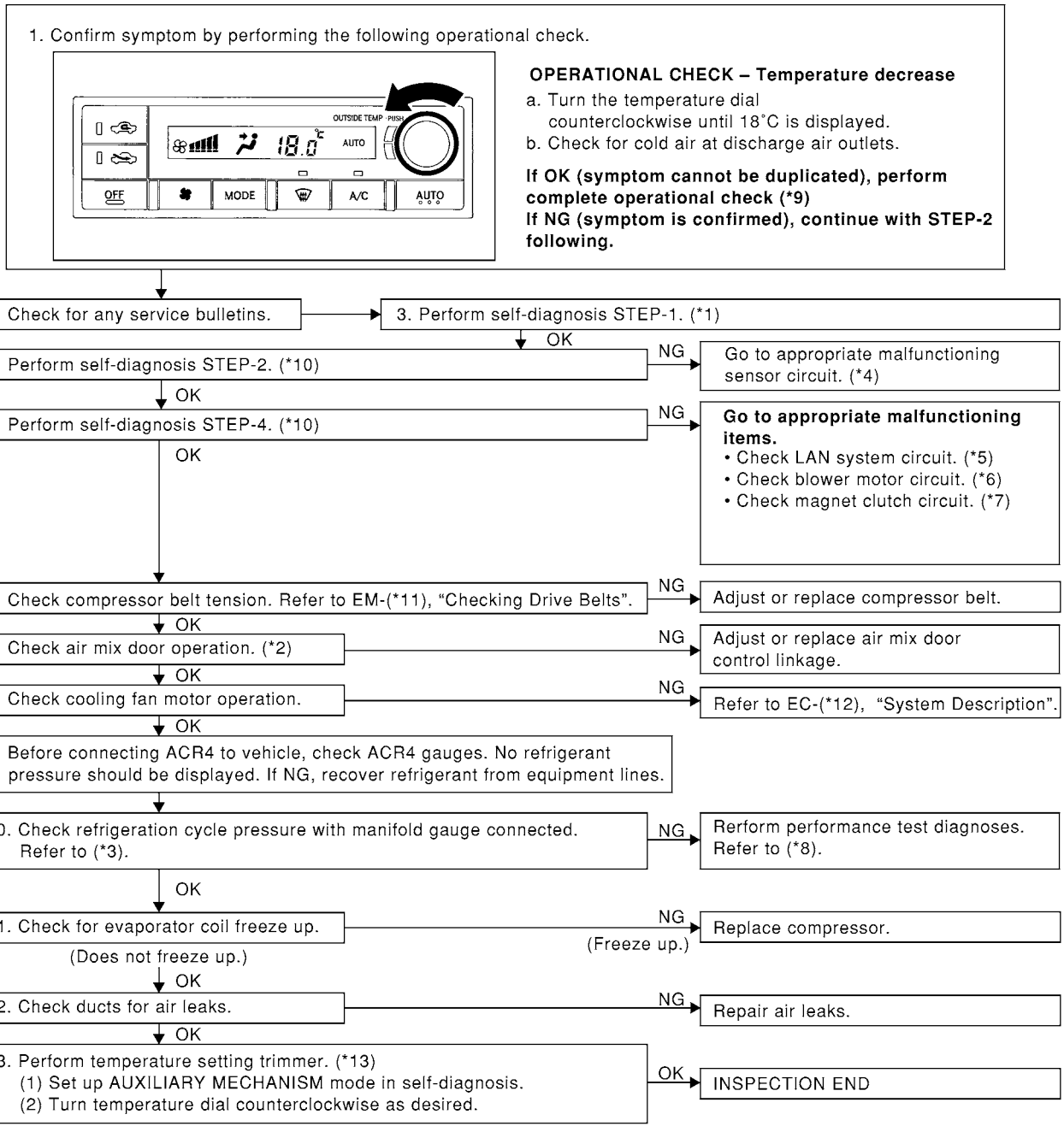


Insufficient Cooling

EJS002FS

SYMPTOM: Insufficient cooling

INSPECTION FLOW



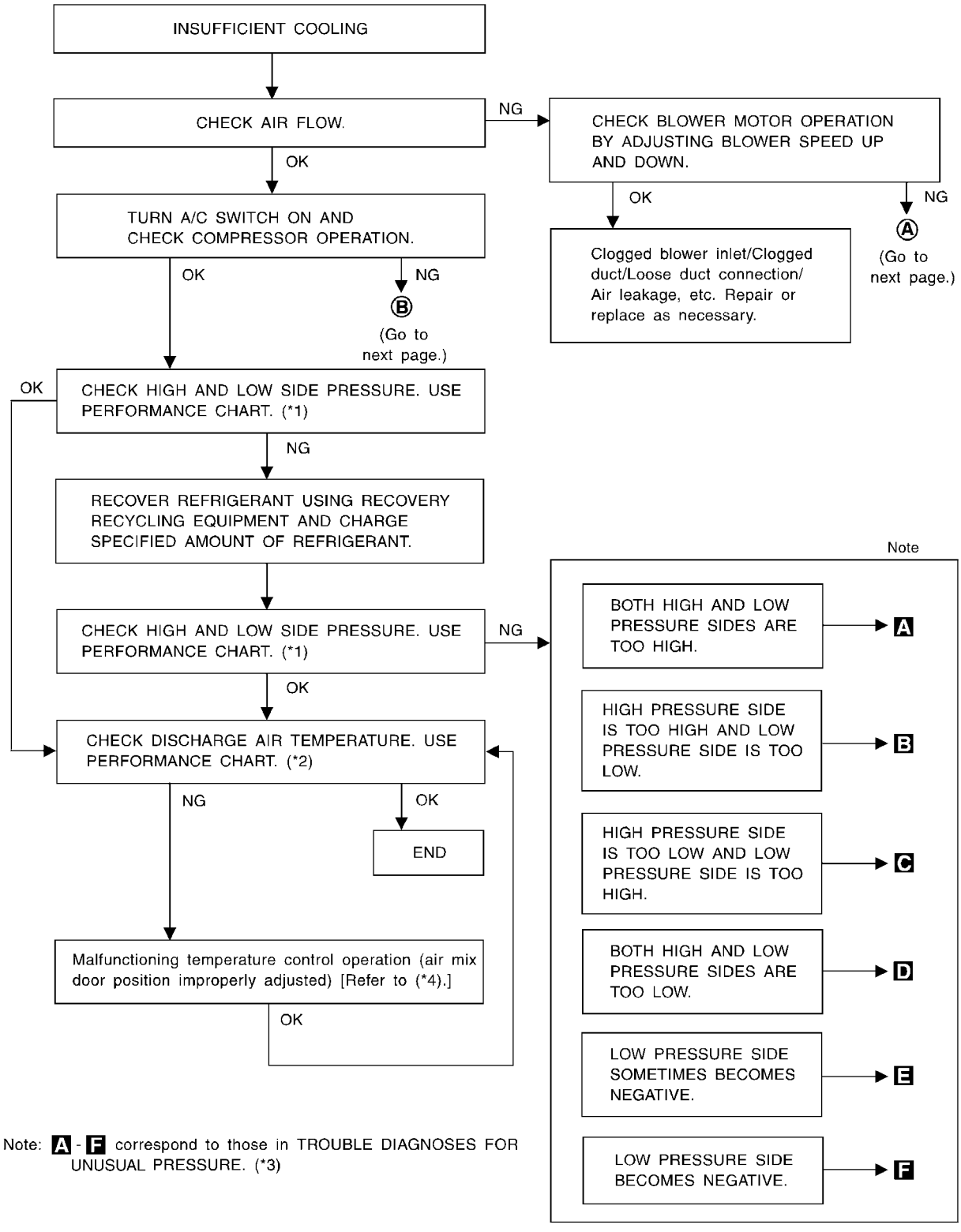
RJIA1948E

*1 ATC-47, "PROCEDURE", see No. 1. *2 ATC-64, "Air Mix Door Motor Circuit". *3 ATC-90, "Test Reading (QR Engine)", ATC-90, "Test Reading (YD Engine)" .

*4 ATC-52, "AUXILIARY MECHANISM: TEMPERATURE SETTING TRIMMER" *5 ATC-59, "LAN System Circuit". *6 ATC-70, "Blower Motor Circuit".

*7	ATC-78, "Magnet Clutch Circuit".	*8	ATC-88, "PERFORMANCE TEST DIAGNOSES"	*9	ATC-54, "Operational Check".
*10	ATC-47, "PROCEDURE", see No.5 to 7.	*11	QR engine; EM-12, "Checking Drive Belts" . YD engine; EM-118, "Checking Drive Belts" .	*12	QR25 engine; (WITH EURO-OBD) EC-323, "COOLING FAN CONTROL" . QR25 engine; (WITHOOUT EUR-OBD)EC-603, "COOLING FAN CONTROL" . QR20 engine; (WITH EURO-OBD) EC-1050, "COOLING FAN CONTROL" . QR20 engine; (WITHOUT EURO-OBD)EC-1287, "COOLING FAN CONTROL" . YD engine; EC-1508, "SYSTEM DESCRIPTION" .

PERFORMANCE TEST DIAGNOSES



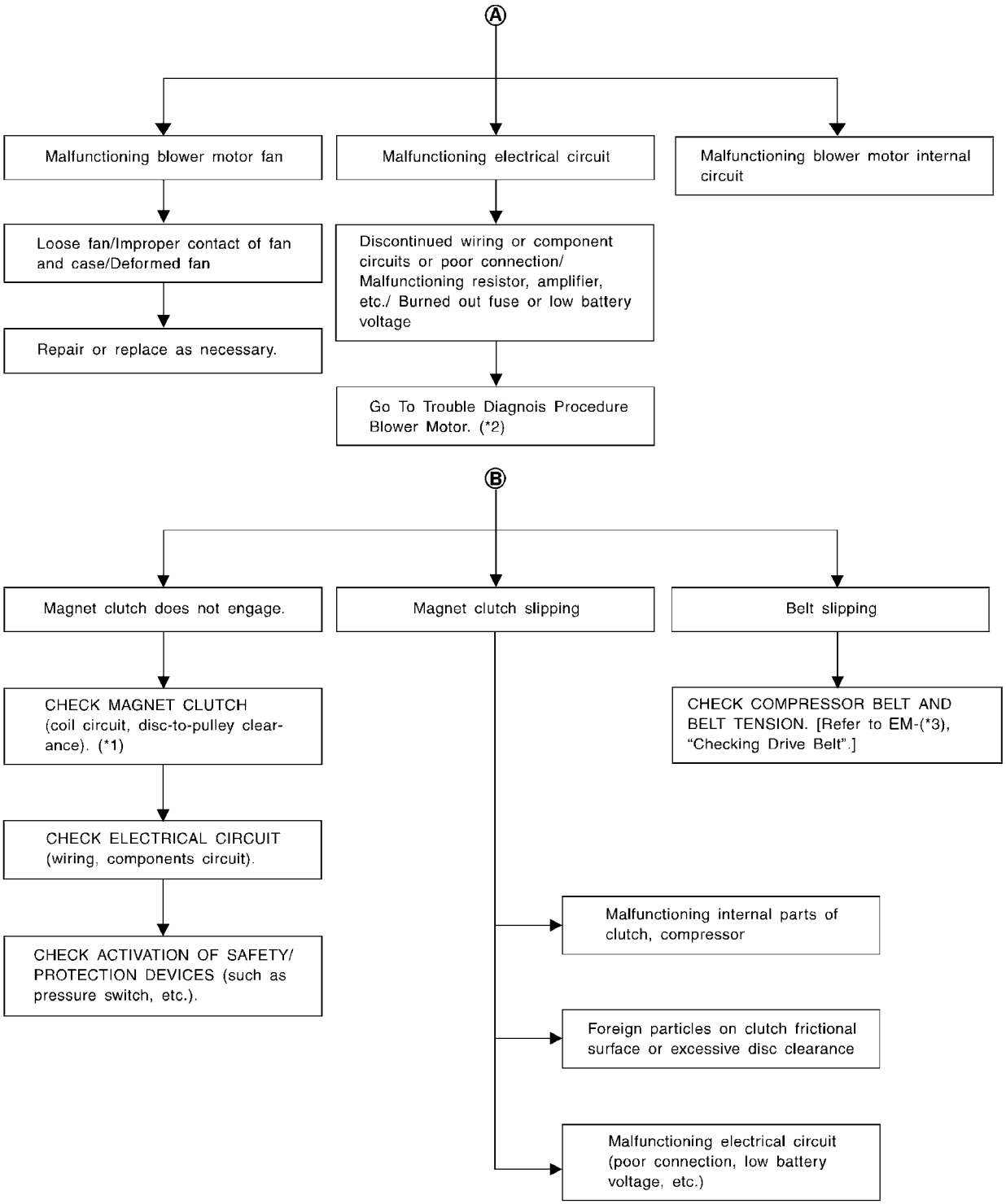
RJIA1601E

*1 ATC-90, "PERFORMANCE CHART".

*2 ATC-90, "PERFORMANCE CHART".

*3 ATC-92, "TROUBLE DIAGNOSES FOR UNUSUAL PRESSURE".

*4 ATC-64, "Air Mix Door Motor Circuit".



RJIA1595E

*1 ATC-135, "Removal and Installation for Compressor Clutch".

*2 \ ATC-70, "Blower Motor Circuit" .

*3 QR engine; EM-12, "Checking Drive Belts" .
YD engine; EM-118, "Checking Drive Belts" .

PERFORMANCE CHART

Test Condition

Testing must be performed as follows:

Vehicle location	Indoors or in the shade (in a well-ventilated place)
Doors	Closed
Door windows	Open
Hood	Open
TEMP.	Max. COLD
Mode switch	(Ventilation) set
Intake switch	(Recirculation) set
(blower) speed	Max. speed set
Engine speed	Idle speed
Operate the air conditioning system for 10 minutes before taking measurements.	

Test Reading (QR Engine)

Recirculating-to-discharge Air Temperature Table

Inside air (Recirculating air) at blower assembly inlet		Discharge air temperature at center ventilator °C (°F)
Relative humidity %	Air temperature °C (°F)	
50 - 60	25 (77)	10.0 - 11.6 (50 - 53)
	30 (86)	13.9 - 16.2 (57 - 61)
	35 (95)	17.8 - 21.4 (64 - 71)
60 - 70	25 (77)	11.6 - 13.9 (53 - 57)
	30 (86)	16.2 - 18.9 (61 - 66)
	35 (95)	21.4 - 24.5 (71 - 76)

Ambient Air Temperature-to-operating Pressure Table

Ambient air		High-pressure (Discharge side) kPa (kg/cm^2 , psi)	Low-pressure (Suction side) kPa (kg/cm^2 , psi)
Relative humidity %	Air temperature °C (°F)		
50 - 70	30 (86)	980 - 1,180 (9.99 - 12.04 , 142 - 171)	230 - 270 (2.35 - 2.75, 33 - 39)
	35 (95)	1,180 - 1,390 (12.04 - 14.18 , 171 - 202)	260 - 310 (2.65 - 3.16, 38 - 45)
	40 (104)	1,400 - 1,580 (14.28 - 16.12 , 203 - 229)	300 - 350 (3.06 - 3.57, 44 - 51)

Test Reading (YD Engine)

Recirculating-to-discharge Air Temperature Table

Inside air (Recirculating air) at blower assembly inlet		Discharge air temperature at center ventilator °C (°F)
Relative humidity %	Air temperature °C (°F)	
50 - 60	20 (68)	6.5 - 9.0 (44 - 48)
	25(77)	12 - 14(54 - 57)
	30 (86)	15.5 - 18.8 (60 - 66)
	35 (95)	20.4 - 24.0 (69 - 75)

Inside air (Recirculating air) at blower assembly inlet		Discharge air temperature at center ventilator °C (°F)
Relative humidity %	Air temperature °C (°F)	
60 - 70	20 (68)	9.0 - 11.0 (48 - 52)
	25(77)	14.0 - 16.5 (57 - 62)
	30 (86)	18.8 - 21.5 (66 - 71)
	35 (95)	24 - 27 (75 - 81)

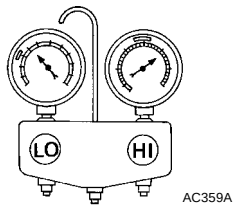
Ambient Air Temperature-to-operating Pressure Table

Ambient air		High-pressure (Discharge side) kPa (kg/cm^2 , psi)	Low-pressure (Suction side) kPa (kg/cm^2 , psi)
Relative humidity %	Air temperature °C (°F)		
50 - 70	20 (68)	765 - 922 (7.8 - 9.4, 111 - 134)	177 - 226 (1.8 - 2.3, 26 - 33)
	25 (77)	922 - 1,020 (9.4 - 10.4, 134 - 148)	196 - 245 (2.0 - 2.5, 28 - 36)
	30 (86)	1,177 - 1,451 (12.0 - 14.8, 171 - 210)	235 - 284 (2.4 - 2.9, 34 - 41)
	35 (95)	1,373 - 1,667 (14 - 17, 199 - 242)	275 - 333 (2.8 - 3.4, 40 - 48)
	40 (104)	1,618 - 1,961 (16.5 - 20.0, 235 - 284)	333 - 392 (3.4 - 4.0, 48 - 57)

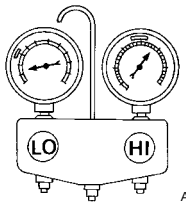
TROUBLE DIAGNOSES FOR UNUSUAL PRESSURE

Whenever system's high and/or low side pressure is unusual, diagnose using a manifold gauge. The marker above the gauge scale in the following tables indicates the standard (usual) pressure range. Since the standard (usual) pressure, however, differs from vehicle to vehicle, refer to above table (Ambient air temperature-to-operating pressure table).

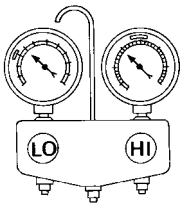
Both High and Low-pressure Sides are Too High.

Gauge indication	Refrigerant cycle	Probable cause	Corrective action
Both high and low-pressure sides are too high.  AC359A	Pressure is reduced soon after water is splashed on condenser.	Excessive refrigerant charge in refrigeration cycle	Reduce refrigerant until specified pressure is obtained.
	Air suction by cooling fan is insufficient.	Insufficient condenser cooling performance ↓ 1. Condenser fins are clogged. 2. Improper fan rotation of cooling fan	● Clean condenser. ● Check and repair cooling fan as necessary.
	● Low-pressure pipe is not cold. ● When compressor is stopped high-pressure value quickly drops by approximately 196 kPa (2 kg/cm^2 , 28 psi). It then decreases gradually thereafter.	Poor heat exchange in condenser (After compressor operation stops, high pressure decreases too slowly.) ↓ Air in refrigeration cycle	Evacuate repeatedly and recharge system.
	Engine tends to overheat.	Engine cooling systems malfunction.	Check and repair each engine cooling system.
	● An area of the low-pressure pipe is colder than areas near the evaporator outlet. ● Plates are sometimes covered with frost.	● Excessive liquid refrigerant on low-pressure side ● Excessive refrigerant discharge flow ● Expansion valve is open a little compared with the specification. ↓ 1. Improper expansion valve installation 2. Improper expansion valve adjustment	Replace expansion valve.

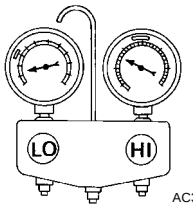
High-pressure Side is Too High and Low-pressure Side is Too Low.

Gauge indication	Refrigerant cycle	Probable cause	Corrective action
High-pressure side is too high and low-pressure side is too low.  AC360A	Upper side of condenser and high-pressure side are hot, however, liquid tank is not so hot.	High-pressure tube or parts located between compressor and condenser are clogged or crushed.	● Check and repair or replace malfunctioning parts. ● Check lubricant for contamination.

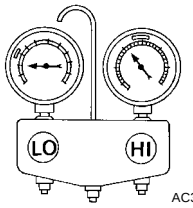
High-pressure Side is Too Low and Low-pressure Side is Too High.

Gauge indication	Refrigerant cycle	Probable cause	Corrective action
High-pressure side is too low and low-pressure side is too high.  AC356A	High and low-pressure sides become equal soon after compressor operation stops.	Compressor pressure operation is improper. ↓ Damaged inside compressor packings	Replace compressor.
	No temperature difference between high and low-pressure sides	Compressor pressure operation is improper. ↓ Damaged inside compressor packings.	Replace compressor.

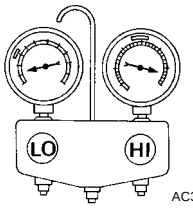
Both High- and Low-pressure Sides are Too Low.

Gauge indication	Refrigerant cycle	Probable cause	Corrective action
Both high- and low-pressure sides are too low.  AC353A	● There is a big temperature difference between receiver drier outlet and inlet. Outlet temperature is extremely low. ● Liquid tank inlet and expansion valve are frosted.	Liquid tank inside is slightly clogged.	● Replace liquid tank. ● Check lubricant for contamination.
	● Temperature of expansion valve inlet is extremely low as compared with areas near liquid tank. ● Expansion valve inlet may be frosted. ● Temperature difference occurs somewhere in high-pressure side	High-pressure pipe located between receiver drier and expansion valve is clogged.	● Check and repair malfunctioning parts. ● Check lubricant for contamination.
	Expansion valve and liquid tank are warm or only cool when touched.	Low refrigerant charge ↓ Leaking fittings or components	Check refrigerant for leaks. Refer to ATC-146, "Checking for Refrigerant Leaks" .
	There is a big temperature difference between expansion valve inlet and outlet while the valve itself is frosted.	Expansion valve closes a little compared with the specification. ↓ 1. Improper expansion valve adjustment 2. Malfunctioning expansion valve 3. Outlet and inlet may be clogged.	● Remove foreign particles by using compressed air. ● Check lubricant for contamination.
	An area of the low-pressure pipe is colder than areas near the evaporator outlet.	Low-pressure pipe is clogged or crushed.	● Check and repair malfunctioning parts. ● Check lubricant for contamination.
	Air flow volume is not enough or is too low.	Evaporator is frozen.	● Check intake sensor circuit. Refer to ATC-108, "Intake Sensor Circuit" ● Replace compressor.

Low-pressure Side Sometimes Becomes Negative.

Gauge indication	Refrigerant cycle	Probable cause	Corrective action
Low-pressure side sometimes becomes negative.  AC354A	● Air conditioning system does not function and does not cyclically cool the compartment air. ● The system constantly functions for a certain period of time after compressor is stopped and restarted.	Refrigerant does not discharge cyclically. ↓ Moisture is frozen at expansion valve outlet and inlet. ↓ Water is mixed with refrigerant.	● Drain water from refrigerant or replace refrigerant. ● Replace liquid tank.

Low-pressure Side Becomes Negative.

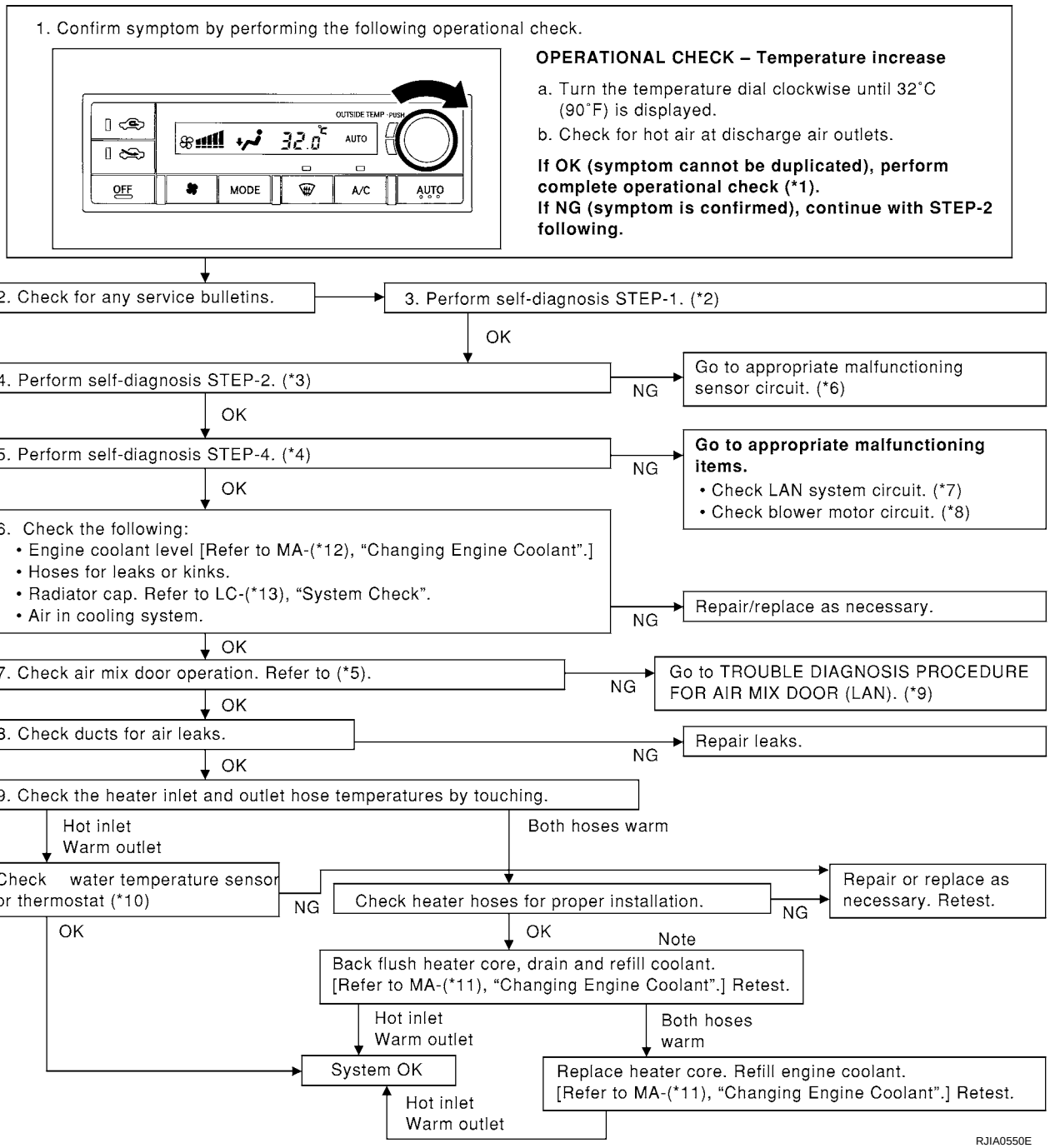
Gauge indication	Refrigerant cycle	Probable cause	Corrective action
Low-pressure side becomes negative.  AC362A	Liquid tank or front/rear side of expansion valve's pipe is frosted or dewed.	High-pressure side is closed and refrigerant does not flow. ↓ Expansion valve or liquid tank is frosted.	Leave the system at rest until no frost is present. Start it again to check whether or not the malfunciton is caused by water or foreign particles. ● If water is the cause, initially cooling is okay. Then the water freezes causing a blockage. Drain water from refrigerant or replace refrigerant. ● If due to foreign particles, remove expansion valve and remove the particles with dry and compressed air (not shop air). ● If either of the above methods cannot correct the malfunction, replace expansion valve. ● Replace liquid tank. ● Check lubricant for contamination.

Insufficient Heating

EJS001H7

SYMPTOM: Insufficient heating

INSPECTION FLOW



*1 ATC-54, "Operational Check". *2 ATC-47, "PROCEDURE", see No. 1. *3 ATC-47, "PROCEDURE", see No. 5.
*4 ATC-47, "PROCEDURE", see No. 7. *5 ATC-64, "Air Mix Door Motor Circuit". *6 ATC-47, "PROCEDURE", see No. 14.
*7 ATC-59, "LAN System Circuit". *8 ATC-70, "Blower Motor Circuit". *9 ATC-64, "Air Mix Door Motor Circuit".

*10 QR25 engine; (WITH EURO-OBD) EC-153, "ENGINE COOLANT TEMPERATURE SENSOR" .
QR25 engine; (WITHOOUT EUR-OBD)EC-527, "ENGINE COOLANT TEMPERATURE SENSOR" .
QR20 engine; (WITH EURO-OBD) EC-885, "ENGINE COOLANT TEMPERATURE SENSOR" .
QR20 engine; (WITHOUT EURO-OBD)EC-1213, "ENGINE COOLANT TEMPERATURE SENSOR" .
YD engine; EC-1508, "SYSTEM DESCRIPTION" .

*11 QR engine; CO-9, "Changing Engine Coolant" .
YD engine; CO-29, "Changing Engine Coolant" .

*12 QR engine; CO-9, "Changing Engine Coolant" .
YD engine; CO-29, "Changing Engine Coolant" .

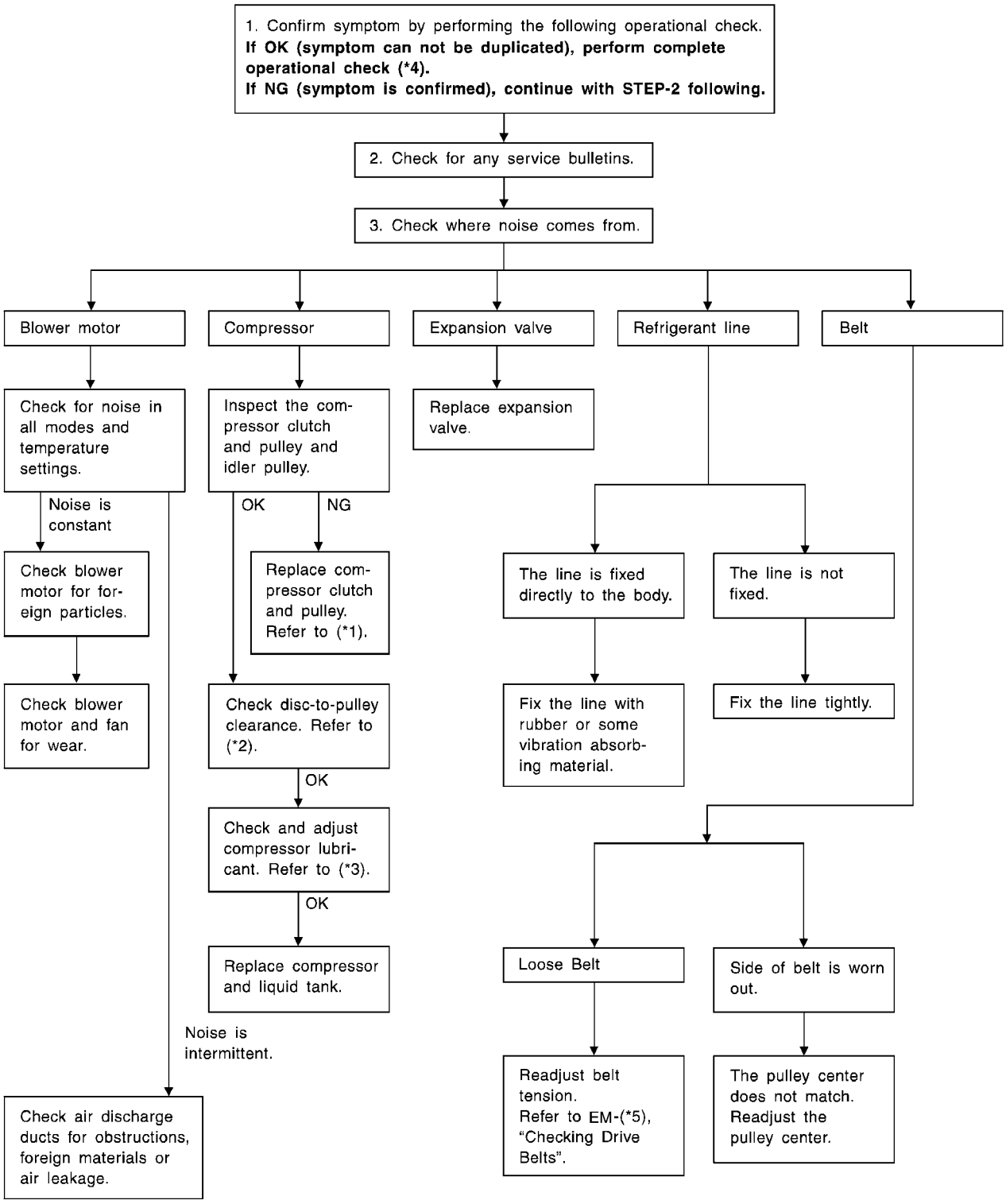
*13 QR engine; CO-12, "Checking Radiator Cap" .
YD engine; CO-33, "Checking Radiator Cap" .

Noise

EJS001H8

SYMPTOM: Noise

INSPECTION FLOW



RJIA1596E

*1 ATC-135, "Removal and Installation for Compressor Clutch".
*2 ATC-138, "Inspection".
*3 ATC-24, "Maintenance of Lubricant Quantity in Compressor".
*4 ATC-54, "Operational Check".
*5 QR engine; EM-12, "Checking Drive Belts" .
YD engine; EM-118, "Checking Drive Belts" .

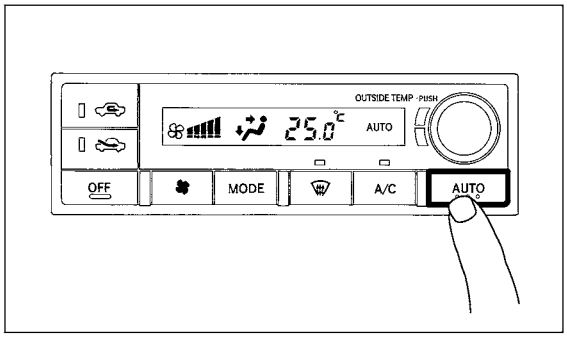
Self-diagnosis

EJS001H9

Symptom: Self-diagnosis cannot be performed.

INSPECTION FLOW

1. Confirm symptom by performing operational check.



OPERATIONAL CHECK – AUTO mode

a. Press AUTO switch.
b. Display should indicate AUTO.
Confirm that the compressor clutch engages (Sound or visual inspection).
(Discharge air and blower speed will depend on ambient, in-vehicle and set temperatures.)

If OK (symptom cannot be duplicated), perform complete operational check (*9).
If NG (symptom is confirmed), continue with STEP-2 following.

2. Check for any service bulletins.
3. Check Main Power Supply and Ground Circuit. (*1)
OK **Cause cannot be confirmed by self-diagnosis.**
4. Check ambient sensor circuit. (*2)
OK
5. Check in-vehicle sensor circuit. (*3)
OK
6. Check sunload sensor circuit. (*4)
OK
7. Check intake sensor circuit. (*5)
OK
8. Check air mix door motor PBR circuit. (*6)
OK
If the symptom still exists, perform a complete operational check (*7) and check for other symptoms. [Refer to symptom table, (*8).]
Does another symptom exist?
No
Replace auto amp.
Yes
Go to Trouble Diagnosis for related symptom.
Another symptom exists.
INSPECTION END

RJIA1949E

*1 ATC-57, "Power Supply and Ground Circuit for Auto Amp.".
*2 ATC-100, "Ambient Sensor Circuit".
*3 ATC-102, "In-vehicle Sensor Circuit".
*4 ATC-105, "Sunload Sensor Circuit".
*5 ATC-108, "Intake Sensor Circuit".
*6 ATC-64, "Air Mix Door Motor Circuit".
*7 ATC-54, "Operational Check".
*8 ATC-33, "SYMPTOM TABLE".
*9 ATC-54, "Operational Check".

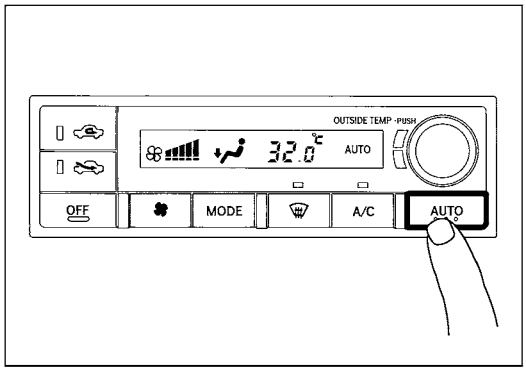
Memory Function

EJS001HA

Symptom: Memory function does not operate.

INSPECTION FLOW

1. Confirm symptom by performing the following operational check.



OPERATIONAL CHECK – Memory function

a. Set the temperature 90°F or 32°C.
b. Press OFF switch.
c. Turn the ignition off.
d. Turn the ignition on.
e. Press the AUTO switch.
f. Confirm that the set temperature remains at previous temperature.
g. Press OFF switch.

If OK (symptom cannot be duplicated), perform complete operational check (*2).
If NG (symptom is confirmed), continue with STEP-2 following.

2. Check for any service bulletins.

3. Check Main Power Supply and Ground Circuit. (*1)

OK

Go to A/C system circuit. (*4)

OK

4. Replace auto amp.

5. FINAL CHECK
Go to self-diagnosis step-by-step procedure (*3) and perform self-diagnosis STEP-2.
Confirm that code No. 20 is displayed.

RJIA0552E

*1 ATC-57, "Power Supply and Ground Circuit for Auto Amp.".
*2 ATC-54, "Operational Check".
*3 ATC-47, "PROCEDURE".
*4 ATC-44, "Auto Amp. Terminals and Reference Value".

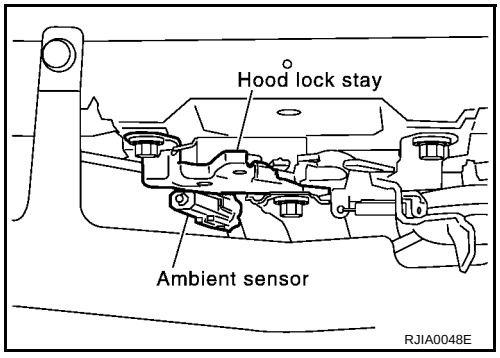
Ambient Sensor Circuit

EJS001HB

COMPONENT DESCRIPTION

Ambient Sensor

The ambient sensor is attached on the hood lock stay. It detects ambient temperature and converts it into a resistance value which is then input into the auto amplifier.

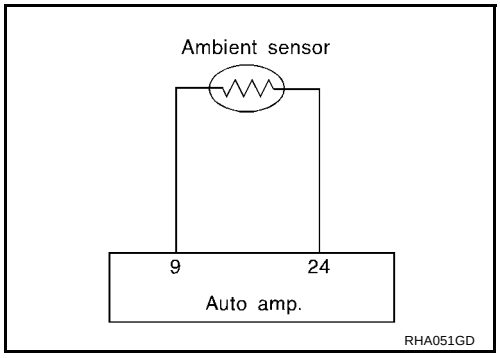


AMBIENT TEMPERATURE INPUT PROCESS

The automatic amplifier includes a processing circuit for the ambient sensor input. However, when the temperature detected by the ambient sensor increases quickly, the processing circuit retards the auto amp. function. It only allows the auto amp. to recognize an ambient temperature increase of 0.33°C (0.6°F) per 100 seconds. As an example, consider stopping for a cup of coffee after high speed driving. Although the actual ambient temperature has not changed, the temperature detected by the ambient sensor will increase. This is because the heat from the engine compartment can radiate to the front grille area, location of the ambient sensor.

DIAGNOSTIC PROCEDURE

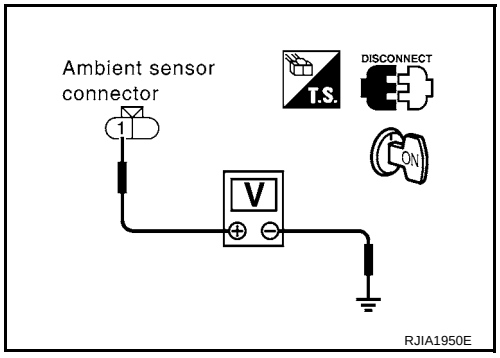
SYMPTOM: Ambient sensor circuit is open or shorted. (21 or -21 is indicated on auto amp. As a result of conducting Self-diagnosis STEP 2.)



1. CHECK VOLTAGE BETWEEN AMBIENT SENSOR HARNESS CONNECTOR AND GROUND

Disconnect ambient sensor harness connector.

Terminals			Voltage
(+)		(-)	
Connector	Terminal (Wire color)		
E38	1 (L/OR)	Ground	Approx. 5V



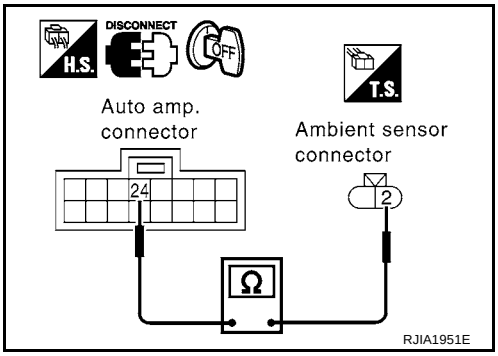
OK or NG

OK >> GO TO 2.
NG >> GO TO 4.

2. CHECK AMBIENT SENSOR CIRCUIT BETWEEN AMBIENT SENSOR AND AUTO AMP. (LCU)

Disconnect auto amp. (LCU) harness connector.

Terminals				Continuity
Connector	Terminal (Wire color)	Connector	Terminal (Wire color)	
E38	2 (B/Y)	M53	24 (B/Y)	Yes



OK or NG

OK >> GO TO 3.
NG >> Repair harness or connector.

3. CHECK AMBIENT SENSOR

Refer to ATC-102, "Ambient Sensor"

OK or NG

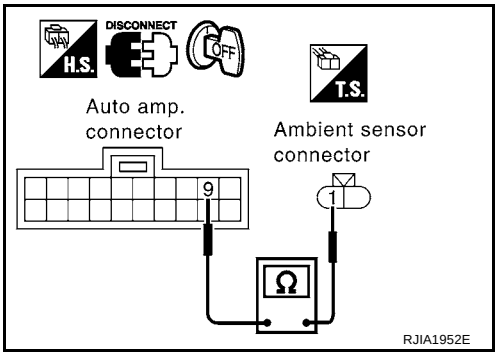
OK >> 1. Replace auto amp. (LCU).
2. Go to self-diagnosis ATC-47, "PROCEDURE" and perform self-diagnosis STEP-2.Confirm that code No. 20 is displayed.

NG >> 1. Replace ambient sensor.
2. Go to self-diagnosis ATC-47, "PROCEDURE" and perform self-diagnosis STEP-2.Confirm that code No. 20 is displayed.

4. CHECK AMBIENT SENSOR CIRCUIT BETWEEN AMBIENT SENSOR AND AUTO AMP. (LCU)

Disconnect auto amp. (LCU) harness connector.

Terminals				Continuity
Connector	Terminal (Wire color)	Connector	Terminal (Wire color)	
E38	1 (L/OR)	M52	9 (L/OR)	Yes



OK or NG

OK >> 1. Replace auto amp. (LCU).
2. Go to self-diagnosis ATC-47, "PROCEDURE" and perform self-diagnosis STEP-2.Confirm that code No. 20 is displayed.

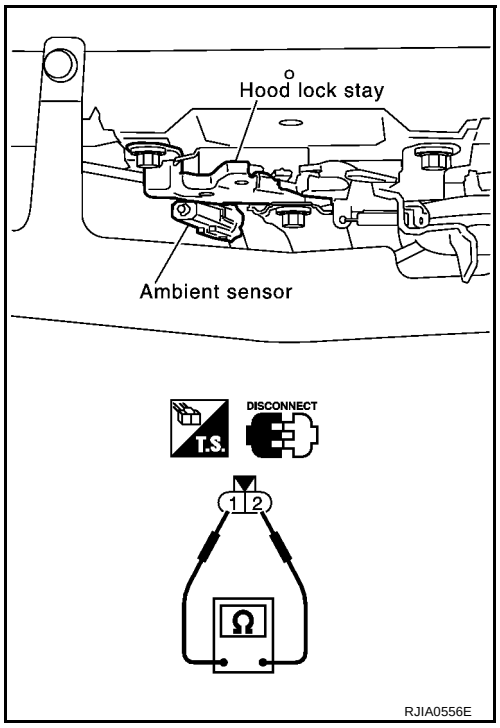
NG >> Repair harness or connector.

COMPONENT INSPECTION

Ambient Sensor

After disconnecting ambient sensor harness connector, measure resistance between terminals 2 and 1 at sensor harness side, using the table below.

Temperature °C (°F)	Resistance kΩ
-15 (5)	12.73
-10 (14)	9.92
-5 (23)	7.80
0 (32)	6.19
5 (41)	4.95
10 (50)	3.99
15 (59)	3.24
20 (68)	2.65
25 (77)	2.19
30 (86)	1.81
35 (95)	1.51
40 (104)	1.27
45 (113)	1.07



If NG, replace ambient sensor.

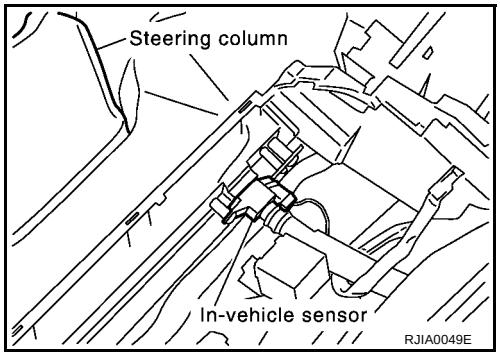
In-vehicle Sensor Circuit

EJS001HC

COMPONENT DESCRIPTION

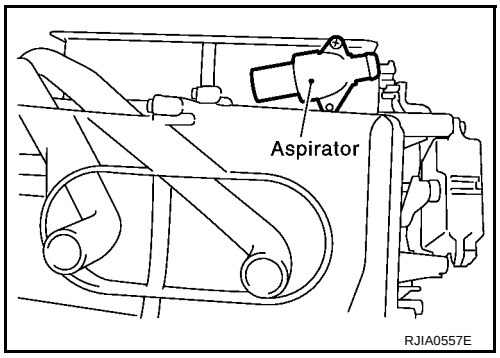
In-vehicle sensor

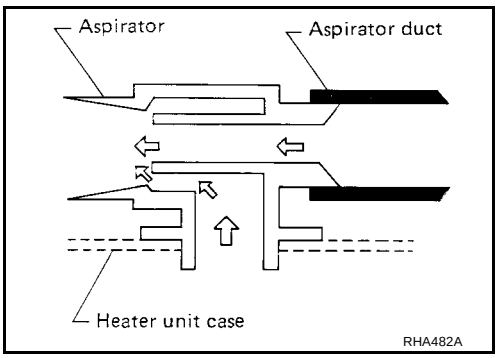
The in-vehicle sensor is located on instrument lower panel. It converts variations in temperature of compartment air drawn from the aspirator into a resistance value. It is then input into the auto amplifier.



Aspirator

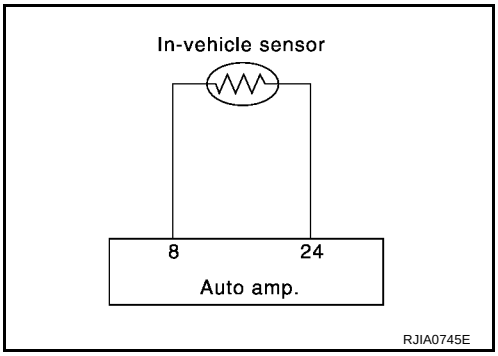
The aspirator is located on front side of heater & cooling unit. It produces vacuum pressure due to air discharged from the heater & cooling unit, continuously taking compartment air in the aspirator.





DIAGNOSTIC PROCEDURE

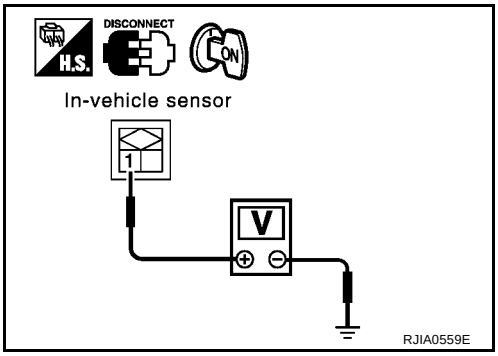
SYMPTOM: In-vehicle sensor circuit is open or shorted. (22 or -22 is indicated on auto amp. as a result of conducting Self-diagnosis STEP 2.)



1. CHECK IN-VEHICLE SENSOR CIRCUIT BETWEEN IN-VEHICLE SENSOR AND BODY GROUND

Disconnect in-vehicle sensor harness connector.

Terminals			Voltage
(+)		(-)	
Connector	Terminal (Wire color)		
M34	1 (P)	Ground	Approx. 5V



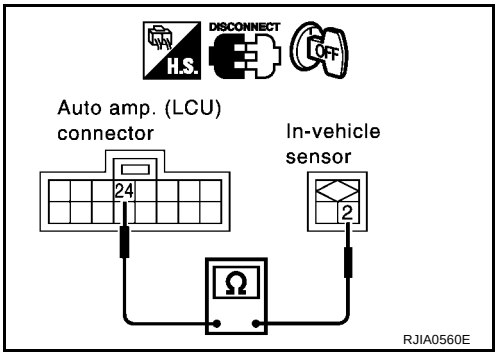
OK or NG

OK >> GO TO 2.
NG >> GO TO 4.

2. CHECK IN-VEHICLE SENSOR CIRCUIT BETWEEN IN-VEHICLE SENSOR AND AUTO AMP. (LCU)

Disconnect auto amp. (LCU) harness connector.

Terminals				Continuity
Connector	Terminal (Wire color)	Connector	Terminal (Wire color)	
M34	2 (B/Y)	M53	24 (B/Y)	Yes



OK or NG

OK >> GO TO 3.
NG >> Repair harness or connector.

3. CHECK IN-VEHICLE SENSOR

Refer to ATC-104, "In-vehicle Sensor"

OK or NG

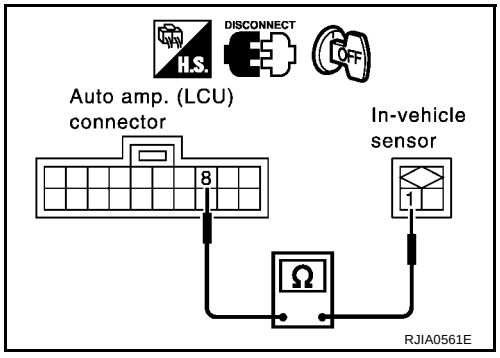
OK >> 1. Replace auto amp.
2. Go to self-diagnosis ATC-47, "PROCEDURE" and perform self-diagnosis STEP-2. Confirm that code No. 20 is displayed.

NG >> 1. Replace in-vehicle sensor.
2. Go to self-diagnosis ATC-47, "PROCEDURE" and perform self-diagnosis STEP-2. Confirm that code No. 20 is displayed.

4. CHECK IN-VEHICLE SENSOR CIRCUIT BETWEEN IN-VEHICLE SENSOR AND AUTO AMP. (LCU)

Disconnect auto amp. (LCU) harness connector.

Terminals				Continuity
Connector	Terminal (Wire color)	Connector	Terminal (Wire color)	
M34	1 (P)	M52	8 (P)	Yes



OK or NG

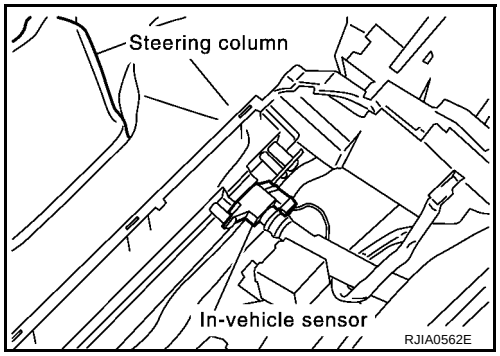
OK >> 1. Replace auto amp. (LCU).
2. Go to self-diagnosis ATC-47, "PROCEDURE" and perform self-diagnosis STEP-2.Confirm that code No. 20 is displayed.

NG >> Repair harness or connector.

COMPONENT INSPECTION

In-vehicle Sensor

After disconnecting in-vehicle sensor harness connector, measure resistance between terminals 1 and 2 at sensor harness side, using the table below.



Temperature °C (°F)	Resistance kΩ
-15 (5)	12.73
-10 (14)	9.92
-5 (23)	7.80
0 (32)	6.19
5 (41)	4.95
10 (50)	3.99
15 (59)	3.24
20 (68)	2.65
25 (77)	2.19
30 (86)	1.81
35 (95)	1.51
40 (104)	1.27
45 (113)	1.07

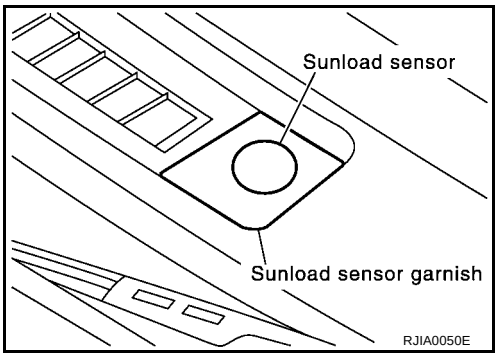
If NG, replace in-vehicle sensor.

Sunload Sensor Circuit

EJS001HD

COMPONENT DESCRIPTION

The sunload sensor is located on the left defroster grille. It detects sunload entering through windshield by means of a photo diode. The sensor converts the sunload into a current value which is then input into the auto amplifier.



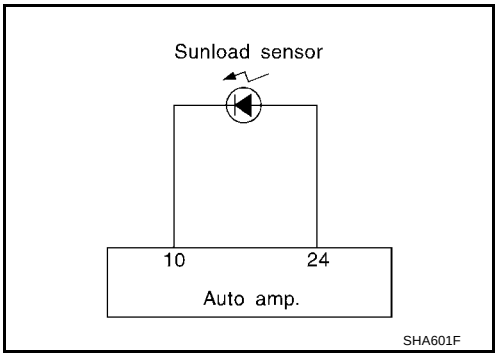
SUNLOAD INPUT PROCESS

The auto amp. also includes a processing circuit which averages the variations in detected sunload over a period of time. This prevents drastic swings in the ATC system operation due to small or quick variations in detected sunload.

For example, consider driving along a road bordered by an occasional group of large trees. The sunload detected by the sun-load sensor will vary whenever the trees obstruct the sunlight. The processing circuit averages the detected sun-load over a period of time, so that the (insignificant) effect of the trees momentarily obstructing the sunlight does not cause any change in the ATC system operation. On the other hand, shortly after entering a long tunnel, the system will recognize the change in sun-load, and the system will react accordingly.

DIAGNOSTIC PROCEDURE

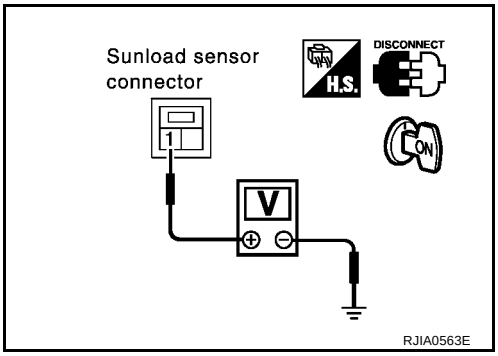
SYMPTOM: Sunload sensor circuit is open or shorted. (25 or -25) is indicated on auto amp. as a result of conducting Self-diagnosis STEP 2.)



1. CHECK SUN-LOAD SENSOR CIRCUIT BETWEEN SUNLOAD SENSOR AND GROUND

Disconnect sunload sensor harness connector.

Terminals			Voltage
(+)		(-)	
Connector	Terminal (Wire color)		
M74	1 (OR)	Ground	Approx. 5V



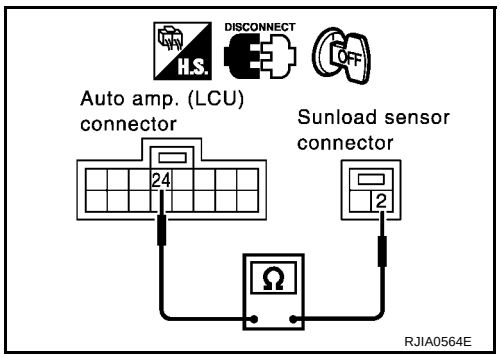
OK or NG

OK >> GO TO 2.
NG >> GO TO 4.

2. CHECK SUNLOAD SENSOR CIRCUIT BETWEEN SUNLOAD SENSOR AND AUTO AMP. (LCU)

Disconnect auto amp. (LCU) harness connector.

Terminals				Continuity
Connector	Terminal (Wire color)	Connector	Terminal (Wire color)	
M74	2 (B/Y)	M53	24 (B/Y)	Yes



OK or NG

OK >> GO TO 3.
NG >> Repair harness or connector.

3. CHECK SUNLOAD SENSOR.

Refer to ATC-107, "Sunload Sensor" .

OK or NG

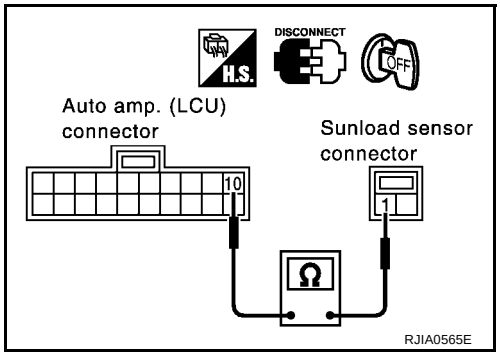
OK >> 1. Replace auto amp. (LCU).
2. Go to self-diagnosis ATC-47, "PROCEDURE" and perform self-diagnosis STEP-2. Confirm that code No. 20 is displayed.

NG >> 1. Replace sunload sensor.
2. Go to self-diagnosis ATC-47, "PROCEDURE" and perform self-diagnosis STEP-2. Confirm that code No. 20 is displayed.

4. CHECK SUNLOAD SENSOR CIRCUIT BETWEEN SUNLOAD SENSOR AND AUTO AMP. (LCU)

Disconnect auto amp. (LCU) harness connector.

Terminals				Continuity
Connector	Terminal (Wire color)	Connector	Terminal (Wirecolor)	
M74	1 (OR)	M52	10(OR)	Yes



OK or NG

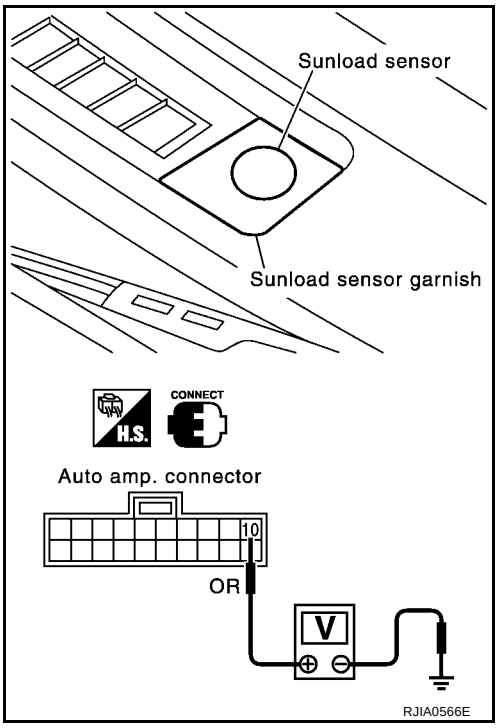
OK >> 1. Replace auto amp.
2. Go to self-diagnosis ATC-47, "PROCEDURE" and perform self-diagnosis STEP-2. Confirm that code No. 20 is displayed.

NG >> Repair harness or connector.

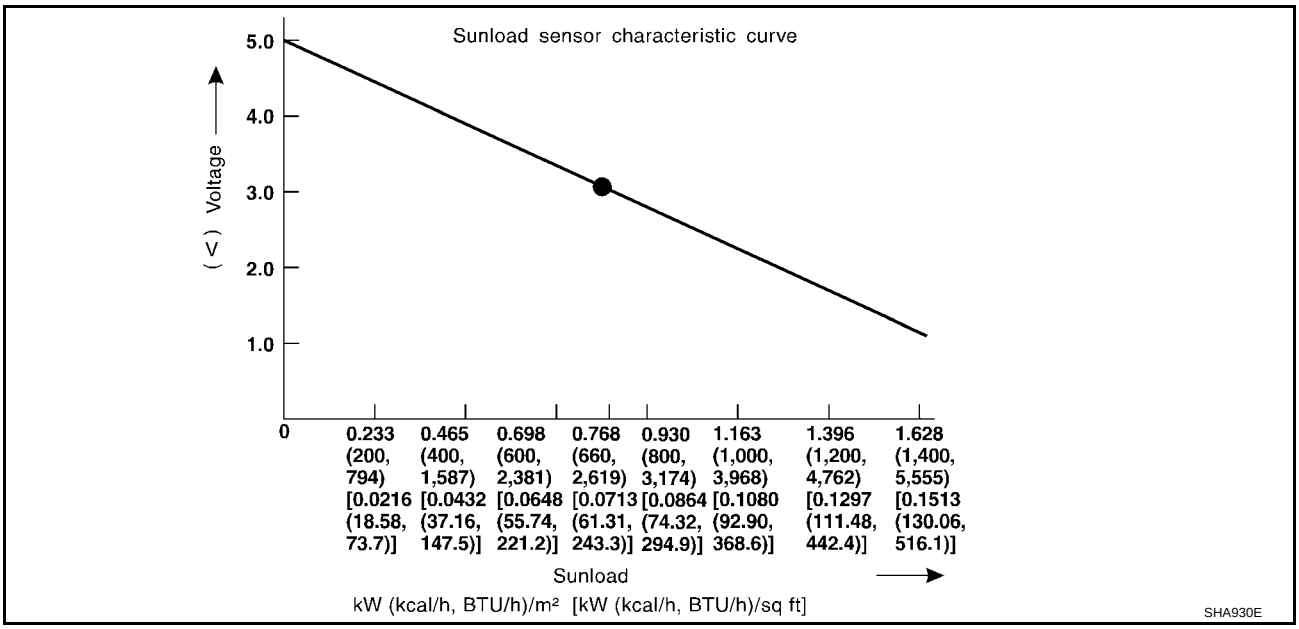
COMPONENT INSPECTION

Sunload Sensor

Measure voltage between auto amp. terminal 10 and ground.
If NG, replace auto amp.



- When checking sunload sensor, select a place where sun shines directly on it.



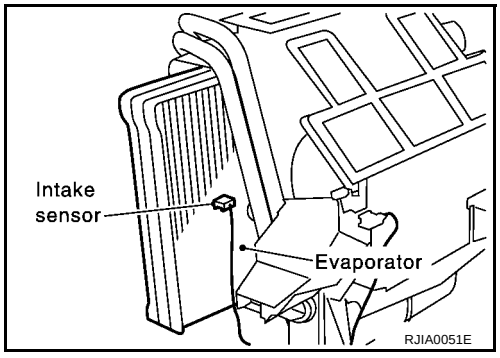
Intake Sensor Circuit

EJS001HE

COMPONENT DESCRIPTION

Intake Sensor

The intake sensor is located on the heater & cooling unit. It converts temperature of air after it passes through the evaporator into a resistance value which is then input to the auto amp.
After disconnecting intake sensor harness connector, measure resistance between terminals 1 and 2 at sensor harness side, using the table below.

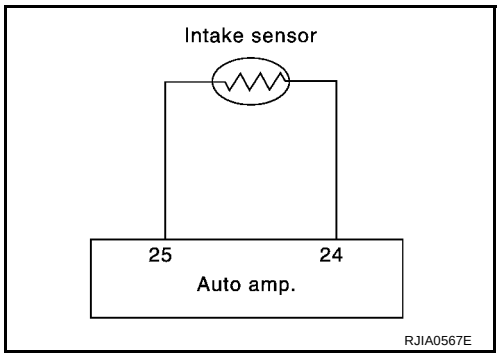


Temperature °C (°F)	Resistance kΩ	
	With gasoline engine	With diesel engine
-15 (5)	12.34	18.63
-10 (14)	9.62	14.15
-5 (23)	7.56	10.86
0 (32)	6.00	8.41
5 (41)	4.80	6.58
10 (50)	3.87	5.19
15 (59)	3.15	4.12
20 (68)	2.57	3.30
25 (77)	2.12	2.67
30 (86)	1.76	2.17
35 (95)	1.47	1.78
40 (104)	1.23	1.46
45 (113)	1.04	1.21

If NG, replace intake sensor.

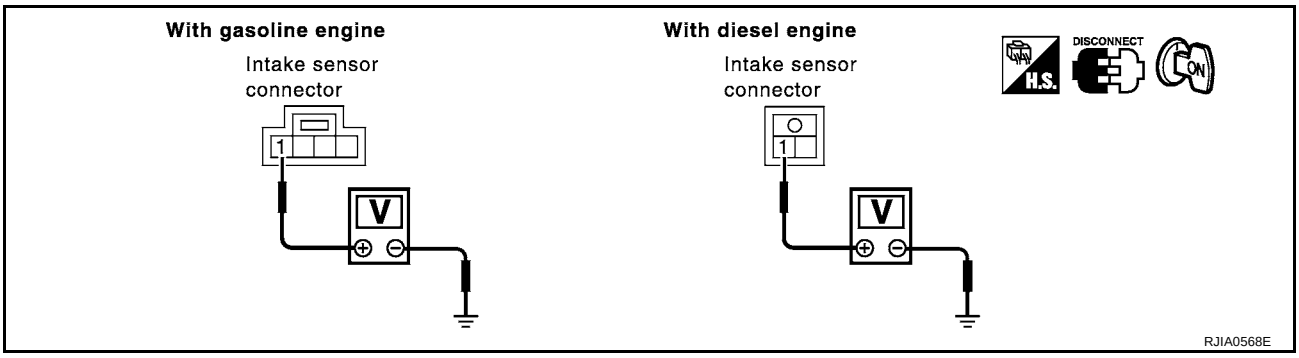
DIAGNOSTIC PROCEDURE

SYMPTOM: Intake sensor circuit is open or shorted. (24 or -24) is indicated on auto amp. as a result of conducting Self-diagnosis STEP 2.)



1. CHECK INTAKE SENSOR CIRCUIT BETWEEN INTAKE SENSOR AND BODY GROUND

Disconnect intake sensor harness connector.



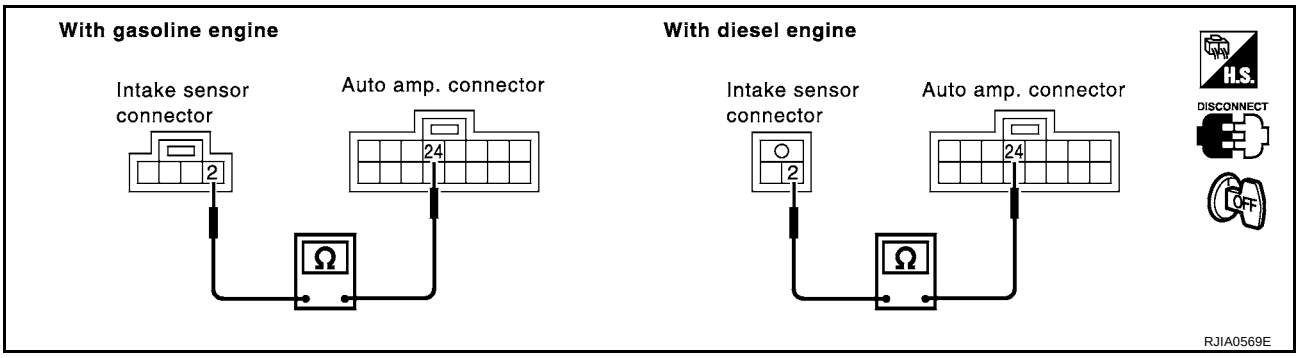
Engine model	Terminals			Voltage
	(+)		(-)	
	Connector	Terminal (Wire color)		
With gasoline engine	M68	1 (BR/Y)	Ground	Approx. 5V
With diesel engine	M69	1 (BR/Y)		

OK or NG

OK >> GO TO 2.
NG >> GO TO 4.

2. CHECK INTAKE SENSOR CIRCUIT BETWEEN INTAKE SENSOR AND AUTO AMP. (LCU)

Disconnect auto amp. (LCU) harness connector.



Engine model	Terminals				Continuity
	Intake sensor		Auto amp.		
	Connector	Terminal (Wire color)	Connector	Terminal (Wire color)	
With gasoline engine	M68	2 (B/Y)	M53	24 (B/Y)	Yes
With diesel engine	M69	2 (B/Y)		24 (B/Y)	

OK or NG

OK >> GO TO 3.
NG >> Repair harness or connector.

3. CHECK INTAKE SENSOR

Refer to ATC-108, "Intake Sensor"

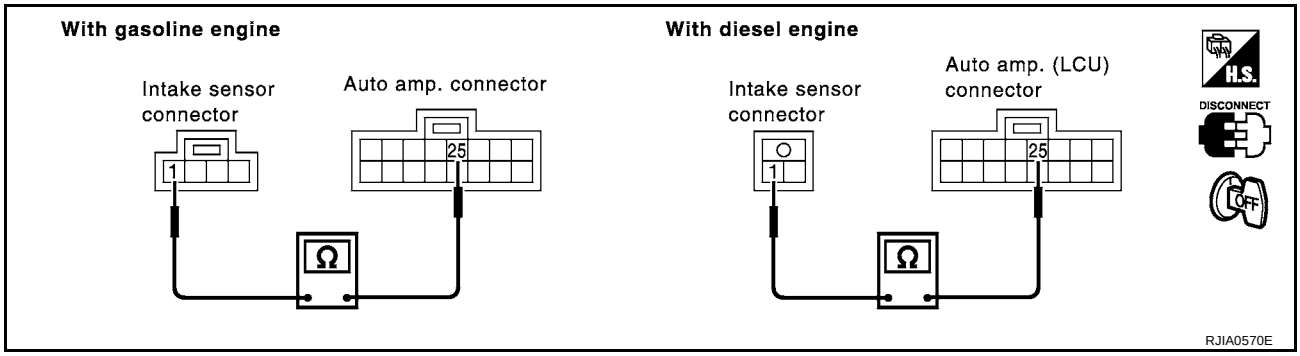
OK or NG

OK >> 1. Replace auto amp.
2. Go to self-diagnosis ATC-47, "PROCEDURE" and perform self-diagnosis STEP-2. Confirm that code No. 20 is displayed.

NG >> 1. Replace intake sensor.
2. Go to self-diagnosis ATC-47, "PROCEDURE" and perform self-diagnosis STEP-2. Confirm that code No. 20 is displayed.

4. CHECK INTAKE SENSOR CIRCUIT BETWEEN INTAKE SENSOR AND AUTO AMP. (LCU)

Disconnect auto amp. (LCU) harness connector.



Engine model	Terminals				Continuity
	Intake sensor		Auto amp.		
	Connector	Terminal (Wire color	Connector	Terminal (Wire color)	
With gasoline engine	M68	1 (BR/Y)	M53	25 (BR/Y)	Yes
With diesel engine	M69	1 (BR/Y)		25 (BR/Y)	

OK or NG

OK >> 1. Replace auto amp.
2. Go to self-diagnosis ATC-47, "PROCEDURE" and perform self-diagnosis STEP-2. Confirm that code No. 20 is displayed.

NG >> Repair harness or connector.

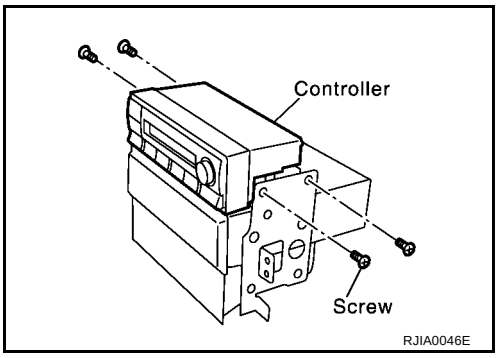
CONTROLLER

PFP:27500

Removal and Installation

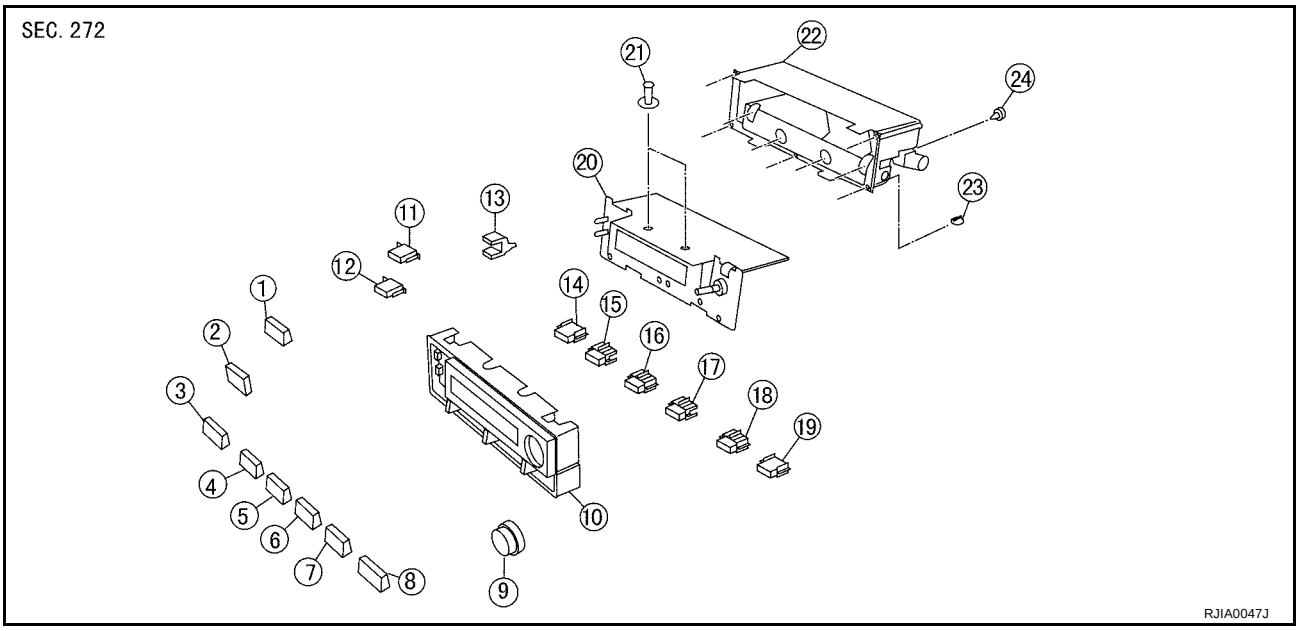
EJS001F2

1. Remove the audio assembly.
2. Remove the controller.



Disassembly and Assembly

EJS001F3



*1	REC knob	*2	FRE knob	*3	OFF knob
*4	FAN knob	*5	MODE knob	*6	DEF knob
*7	A/C knob	*8	AUTO knob	*9	TEMP knob
*10	A/C panel	*11	Rear REC knob	*12	Rear FRE knob
*13	Illumination plate	*14	Rear OFF knob	*15	Rear FAN knob
*16	Rear MODE knob	*17	Rear DEF knob	*18	Rear A/C knob
-19	Rear AUTO knob	*20	Circuit board assembly	*21	Long bulb
*22	PCB case	*23	Screw	*24	Short bulb

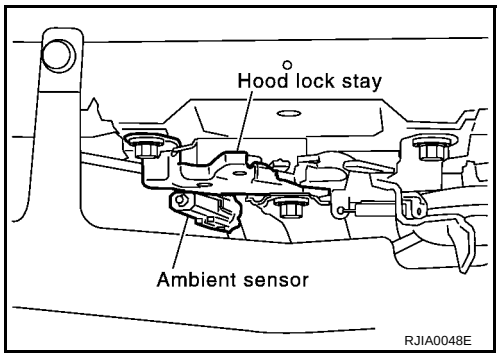
AMBIENT SENSOR

PFP:27722

Removal and Installation

EJS000UH

1. Remove the front grille.
2. Remove the ambient sensor.



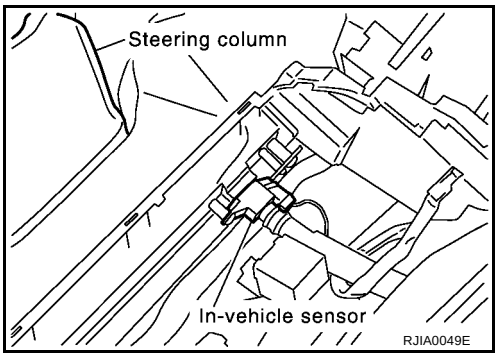
IN-VEHICLE SENSOR

PFP:27720

Removal and Installation

EJS000UI

1. Remove the cluster lid A.
2. Remove the in-vehicle sensor.



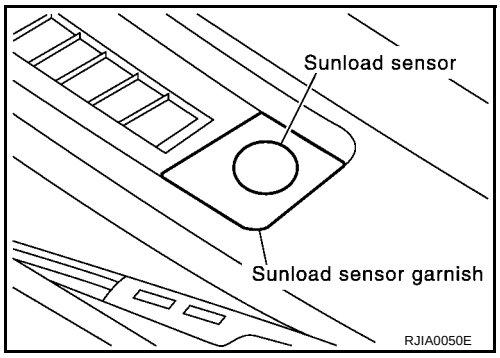
SUNLOAD SENSOR

PFP:27721

Removal and Installation

EJS000UJ

1. Remove the sunload sensor garnish.
2. Remove the sunload sensor.



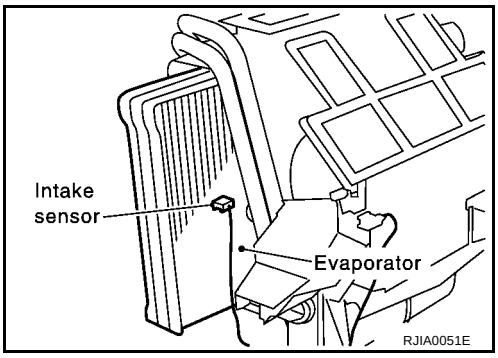
INTAKE SENSOR CIRCUIT

PFP:27723

Removal and Installation

EJS000UK

1. Remove the evaporator. Refer to ATC-145, "Removal and Installation for Evaporator"
2. Remove the intake sensor.



BLOWER UNIT

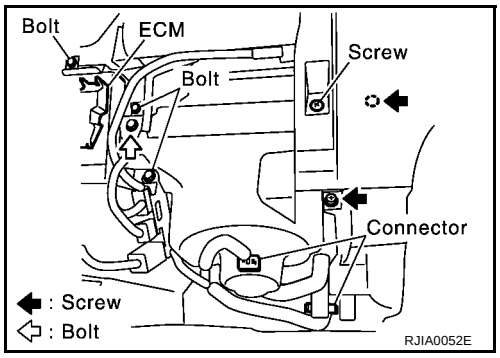
PFP:27200

Removal and Installation

EJS000UL

REMOVAL

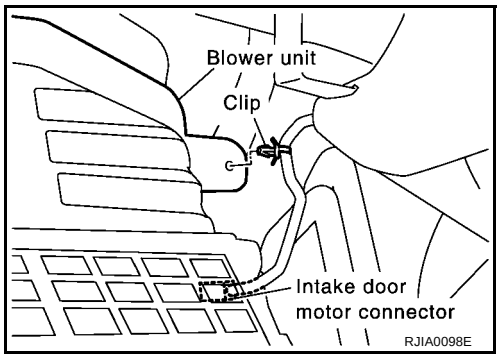
1. Remove the glove box assembly.
2. Remove the glove box cover, the instrument lower assist panel and instrument reinforcement.
3. Remove the ECM with ECM bracket.
4. Remove the instrument panel fixing screw.
5. Remove the blower unit fixing bolt and screw.
6. Disconnect the blower motor connector and fan control amp. connector.
7. Remove the blower unit.



8. Disconnect the intake door motor connector and harness clip.

CAUTION:

Slide the blower unit toward the right, remove location pins (2 pieces), then move it downwards.



INSTALLATION

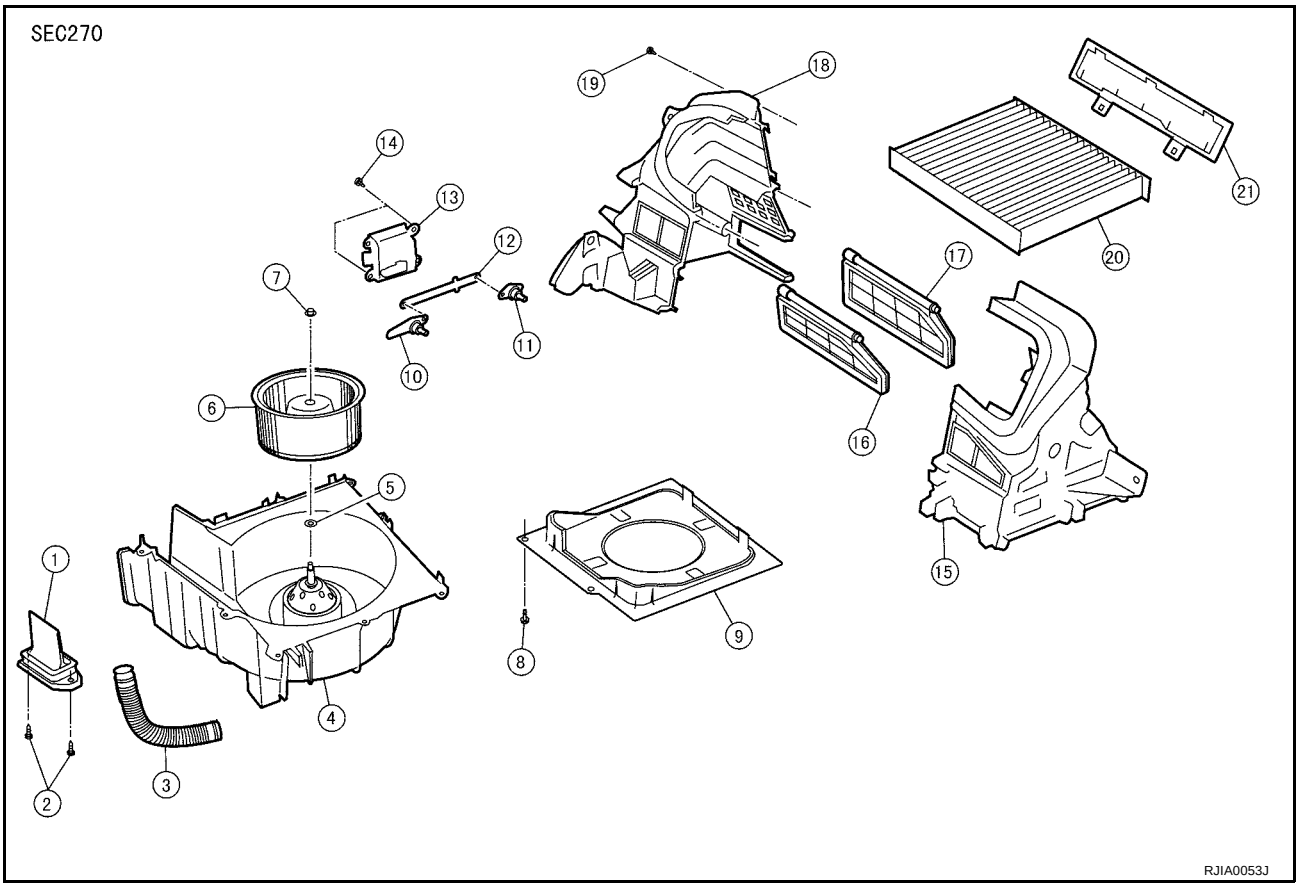
CAUTION:

- **Make sure the location pins (2 pieces) are securely installed.**

Disassembly and Assembly

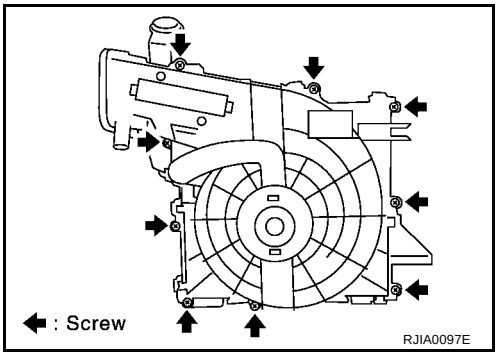
EJS000UM

NOTE:
This illustration is for RHD models. The layout for LHD models is symmetrically opposite.



1. Fan control amplifier	2. Screw	3. Cooling hose
4. Blower fan motor assembly	5. Washer	6. Blower fan
7. Nut	8. Screw	9. Bell mouth
10. Intake door lever 2	11. Intake door lever 1	12. Intake door link
13. Intake door motor	14. Screw	15. Upper case 2
16. Intake door 2	17. Intake door 1	18. Upper case 1
19. Screw	20. Ventilation air filter	21. Filter cover

CAUTION:
If retaining tabs are damaged while disassembling blower unit, use 9 screws (27111-2Y000) to assemble blower unit.



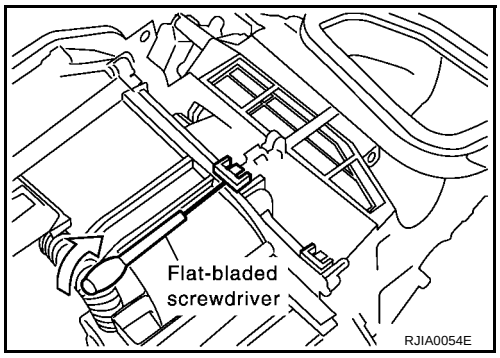
BLOWER MOTOR

PFP:27226

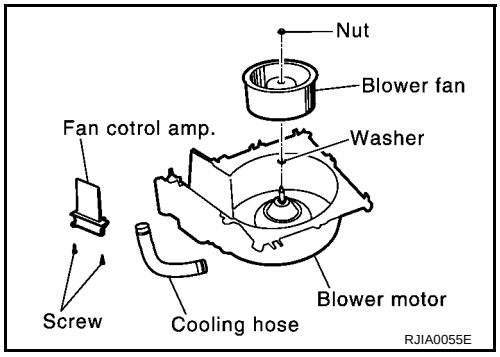
Removal and Installation

EJS000UN

1. Remove the blower unit. Refer to ATC-116, "Removal and Installation"
2. Separate the blower unit.



3. Remove the cooling hose, fan control amp. and blower fan.



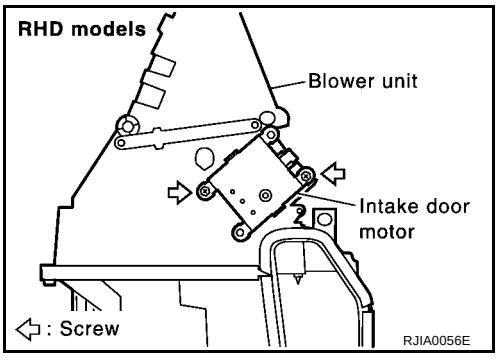
INTAKE DOOR MOTOR

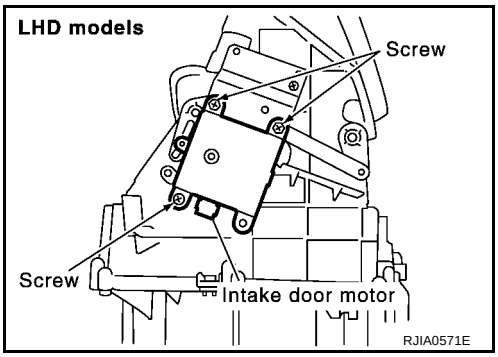
PFP:27730

Removal and Installation

EJS000UO

1. Remove the blower unit. Refer to ATC-116, "Removal and Installation"
2. Remove the intake door motor from the blower unit.





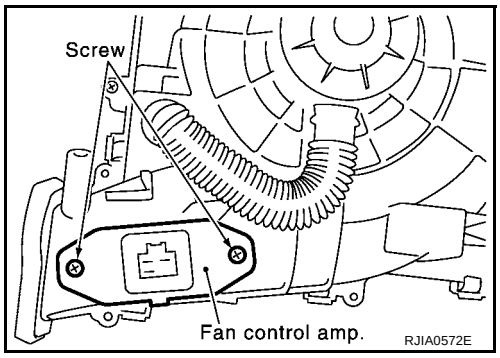
FAN CONTROL AMPLIFIER

PFP:27761

Removal and Installation

EJS000VZ

1. Remove the blower unit. Refer to ATC-116, "Removal and Installation"
2. Remove the fan control amp.



VENTILATION AIR FILTER

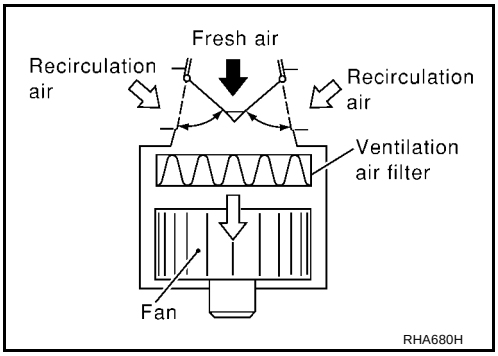
PFP:27277

Removal and Installation

EJS000UP

FUNCTION

Air inside passenger compartment is kept clean at either recirculation or fresh mode by installing ventilation air filter into blower unit.



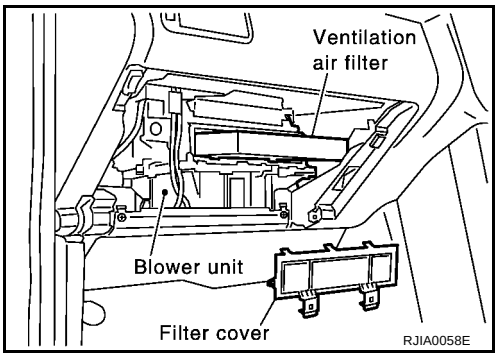
REPLACEMENT TIMING

Replace ventilation air filter.
Refer to MA-7, "Periodic Maintenance" .

Caution label is fixed inside the glove box.

REPLACEMENT AND PROCEDURES

1. Remove the glove box.
2. Remove the ventilation air filter cover.
3. Take out the ventilation air filter from blower unit.
4. Replace with new one and reinstall on blower unit.
5. Reinstall the glove box.

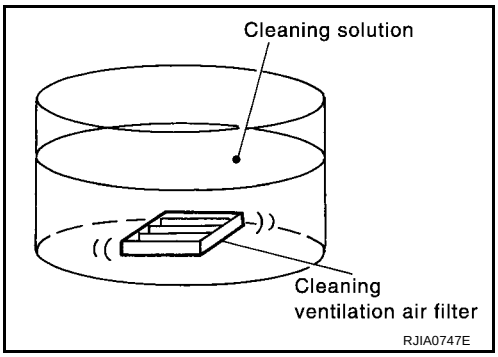


CLEANING

1. Soak the filter in a solution of a mild strength detergent cleaner & water.
2. Move the filter lightly through the solution to clean.
3. Rinse with tap water.
4. Drain the filter water into a can etc., and dry.

CAUTION:

- **The filter could become moldy or smell if it is left in a moist state.**
- **Once cleaned, the filter can only be used 1-2 more times.**
- **Replace the filter if, after cleaning, should the filter not function correctly.**



HEATER & COOLING UNIT ASSEMBLY

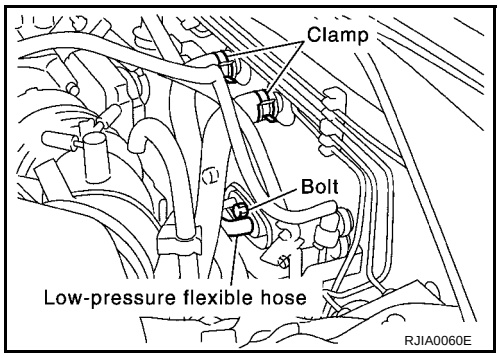
PFP:27110

Removal and Installation

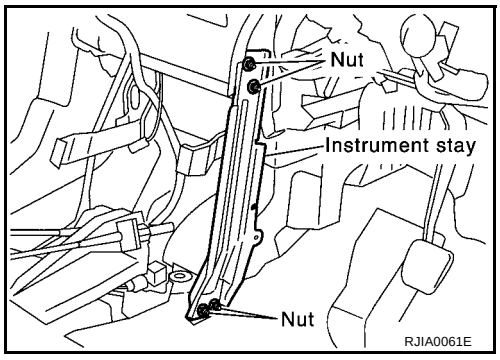
EJS000UT

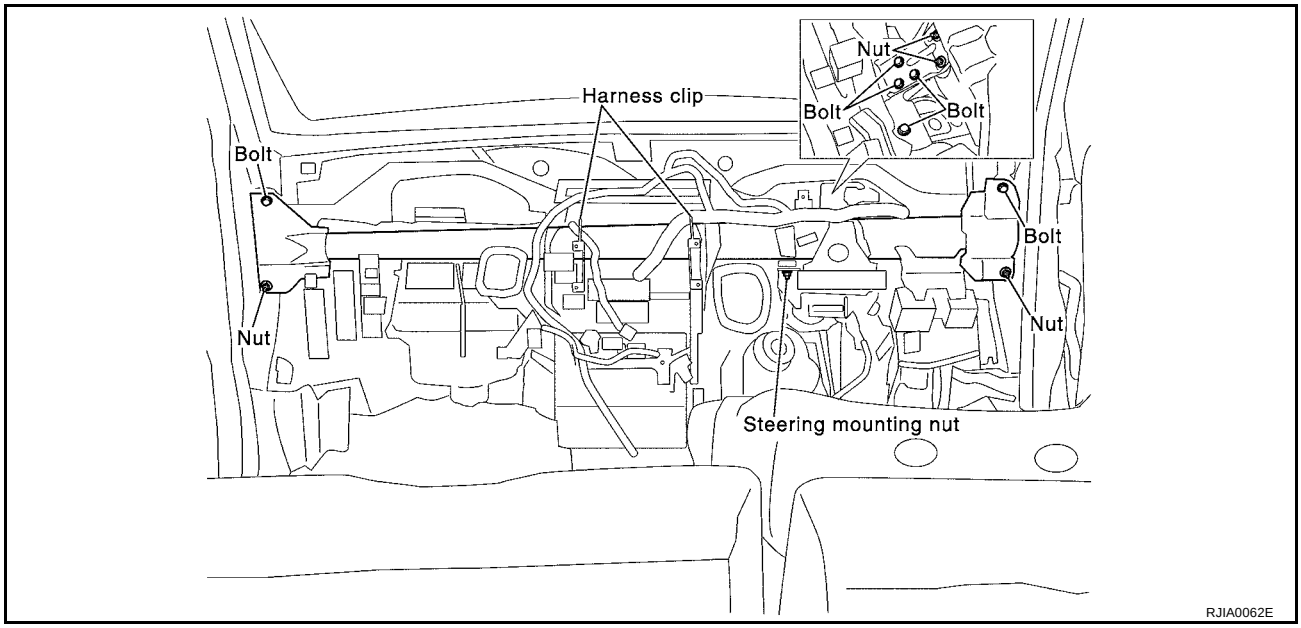
REMOVAL

1. Discharge refrigerant from A/C system.
2. Drain coolant from cooling system. Refer to CO-9, "Changing Engine Coolant" for QR engine, CO-29, "Changing Engine Coolant" for YD engine.
3. Disconnect two heater hoses from heater core pipe.
4. Remove the instrument panel.
5. Remove the blower unit.
6. Remove clips of vehicle harness from steering member.

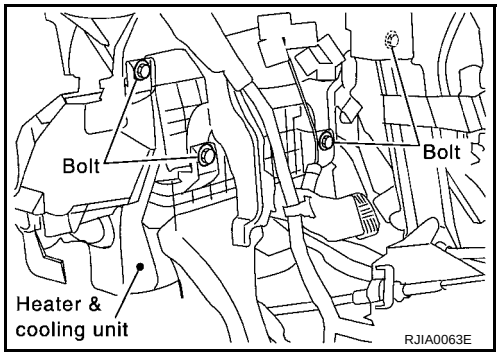


7. Remove the instrument stay.





8. Remove the bolts from heater & cooling unit.
9. Remove the steering member.
10. Remove the heater & cooling unit.



INSTALLATION

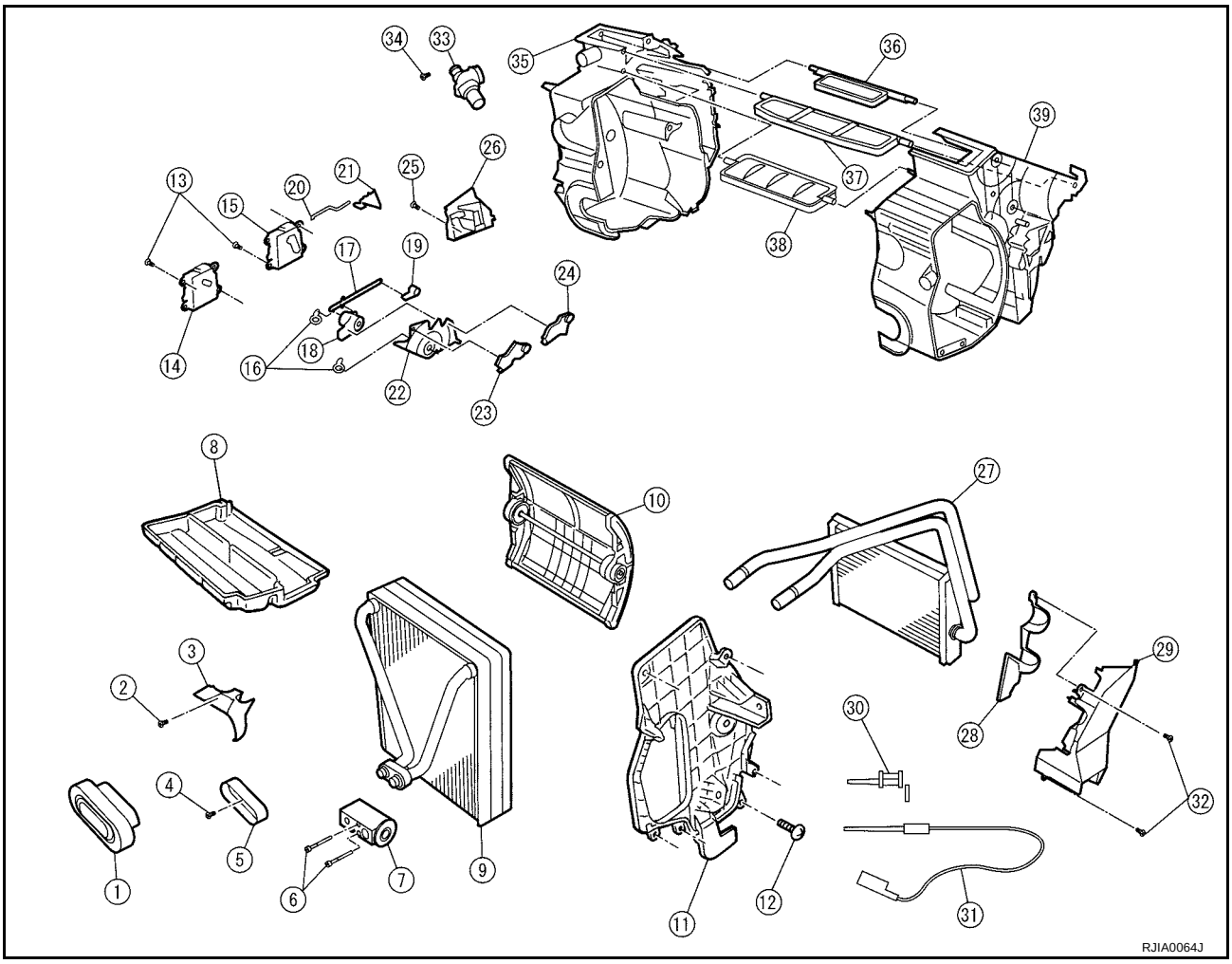
1. Installation is basically the reverse order of removal.

NOTE:
When filling radiator with coolant, refer to CO-9, "Changing Engine Coolant" for QR engine, CO-29, "Changing Engine Coolant" for YD engine.

Disassembly and Assembly

EJS000UU

NOTE:
This illustration is for RHD models. The layout for LHD models is symmetrically opposite.



1. Cooler grommet	2. Screw	3. Heater pipe support
4. Screw	5. Expansion valve cover	6. Bolt
7. Expansion valve	8. Insulator	9. Evaporator
10. Slide door unit (Air mix door)	11. Evaporator cover	12. Screw
13. Screw	14. Air mix door motor	15. mode door motor
16. Screw	17. Ventilator door link 1	18. Ventilator door link 2
19. Ventilator door lever	20. Rod	21. Rod holder
22. Main link	23. Max cool door lever	24. Defroster door lever
25. Screw	26. Foot duct (right side)	27. Heater core
28. Heater core cover	29. Foot duct (left side)	30. Intake sensor bracket
31. Intake sensor	32. Screw	33. Aspirator
34. Screw	35. Heater & cooling unit case (right side)	36. Defroster door
37. Ventilator door	38. Max cool door	39. Heater & cooling unit case (left side)

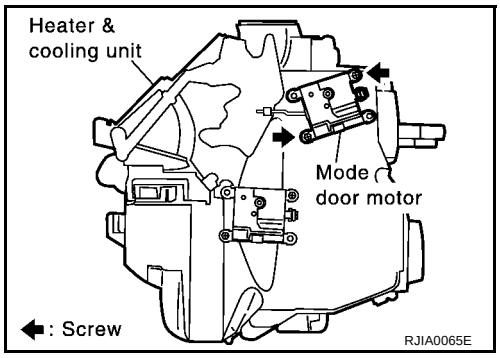
MODE DOOR MOTOR

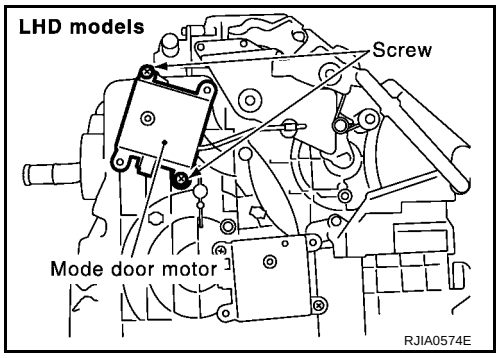
PFP:27731

Removal and Installation

EJS001F4

1. Disconnect the mode door motor connector.
2. Remove the mode door motor.





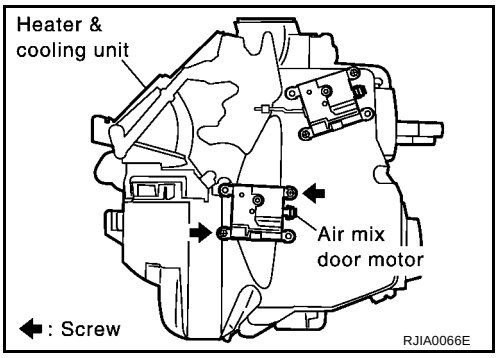
AIR MIX DOOR MOTOR

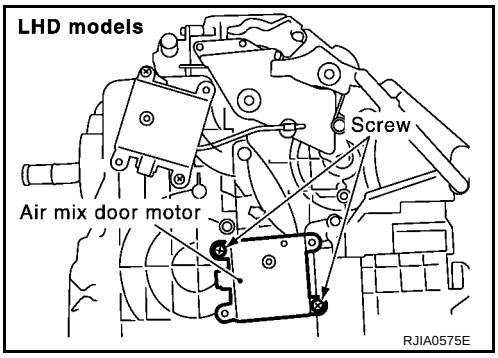
PFP:27732

Removal and Installation

EJS001F5

1. Disconnect the air mix door motor connector.
2. Remove the air mix door motor.





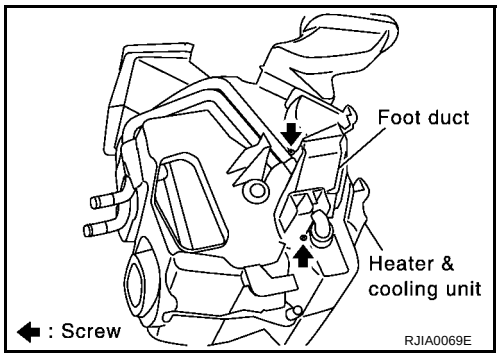
HEATER CORE

PFP:27140

Removal and Installation

EJS000W0

1. Remove the heater & cooling unit. Refer to ATC-122, "Removal and Installation" .
2. Remove the heater pipe support.
3. Remove the foot duct and heater core cover.
4. Remove the heater core from the heater & cooling unit.



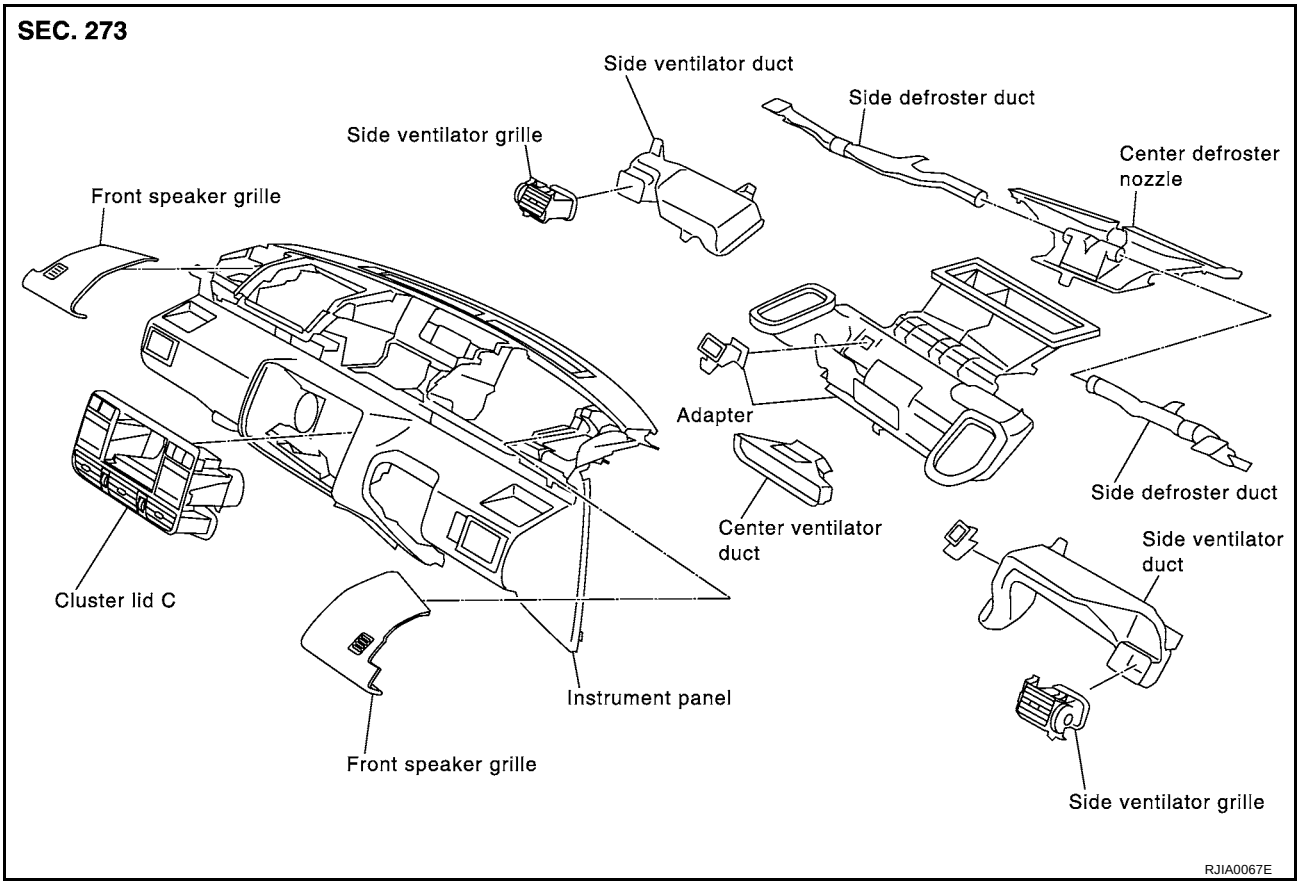
DUCTS AND GRILLES

PFP:27860

Removal and Installation

EJS000UX

VENTILATOR DUCT, DEFROSTER NOZZLE AND DEFROSTER DUCTS



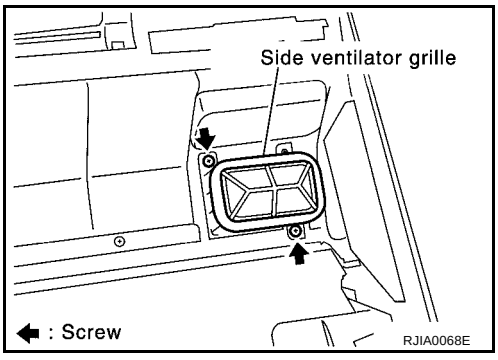
NOTE:
This illustration is for RHD models. The layout for LHD models is symmetrically opposite.

CENTER VENTILATOR GRILLE

Remove the cluster lid C. Refer to IP-5, "Removal and Installation" in the Instrument Panel assembly.

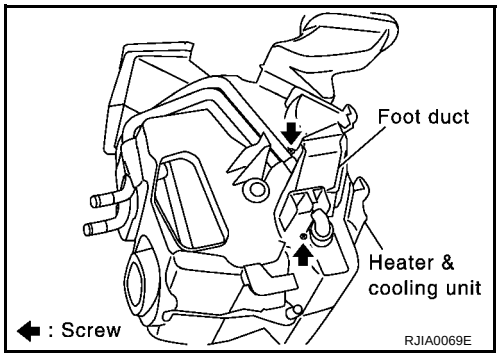
SIDE VENTILATOR GRILLE

1. Remove the instrument panel.
2. Remove the side ventilator grille.



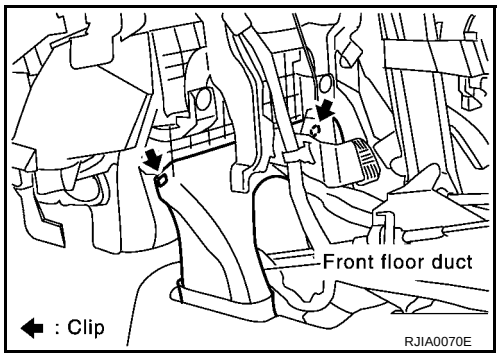
FOOT DUCT

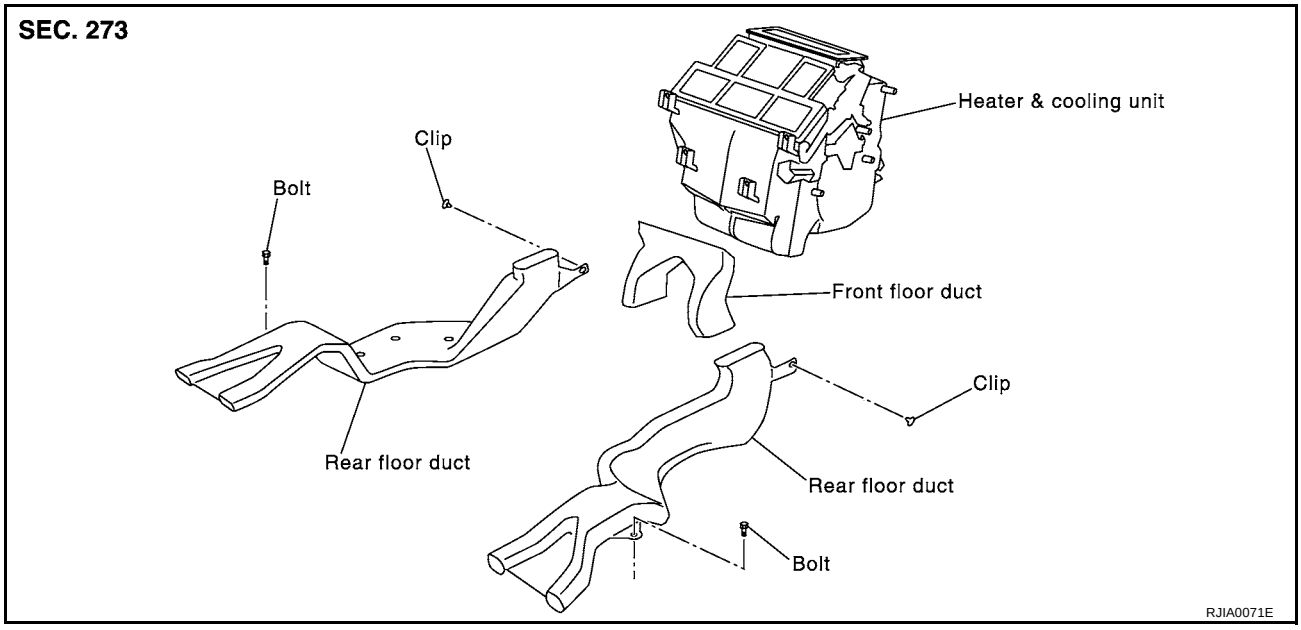
1. Remove the heater & cooling unit. Refer to ATC-122, "Removal and Installation" .
2. Remove the foot duct.



FLOOR DUCT

1. Remove the front seats. Refer to SE-7, "FRONT SEAT" .
2. Remove the instrument lower center panel. Refer to IP-5, "Removal and Installation" .
3. Remove the front floor duct.
4. Peel back the floor trim to a point where the floor duct is visible.
5. Remove the mounting screw and clip from the rear floor duct.





6. Remove the rear floor duct.

REFRIGERANT LINES

PFP:92600

HFC-134a (R-134a) Service Procedure

EJS000V7

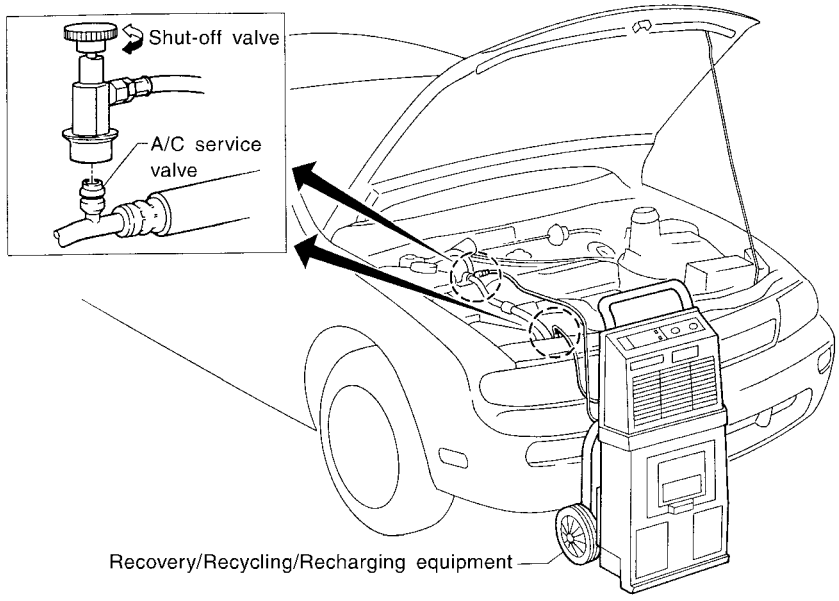
SETTING OF SERVICE TOOLS AND EQUIPMENT

Discharging Refrigerant

WARNING:

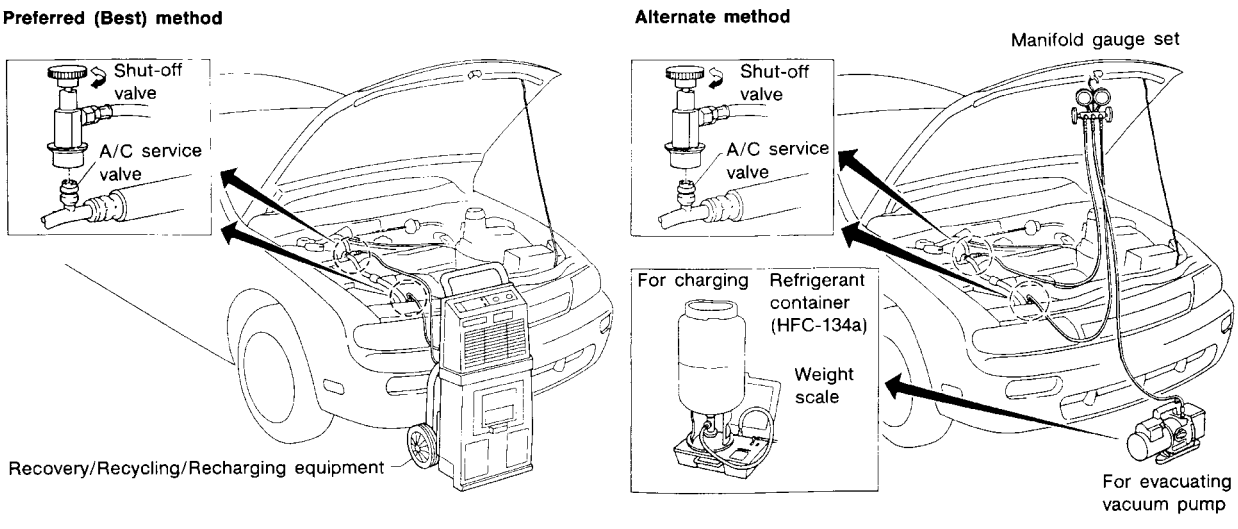
Avoid breathing A/C refrigerant and lubricant vapor or mist. Exposure may irritate eyes, nose and throat. Use only approved recovery/recycling equipment to discharge HFC-134a (R-134a) refrigerant. If accidental system discharge occurs, ventilate work area before resuming service. Additional health and safety information may be obtained from refrigerant and lubricant manufacturers.

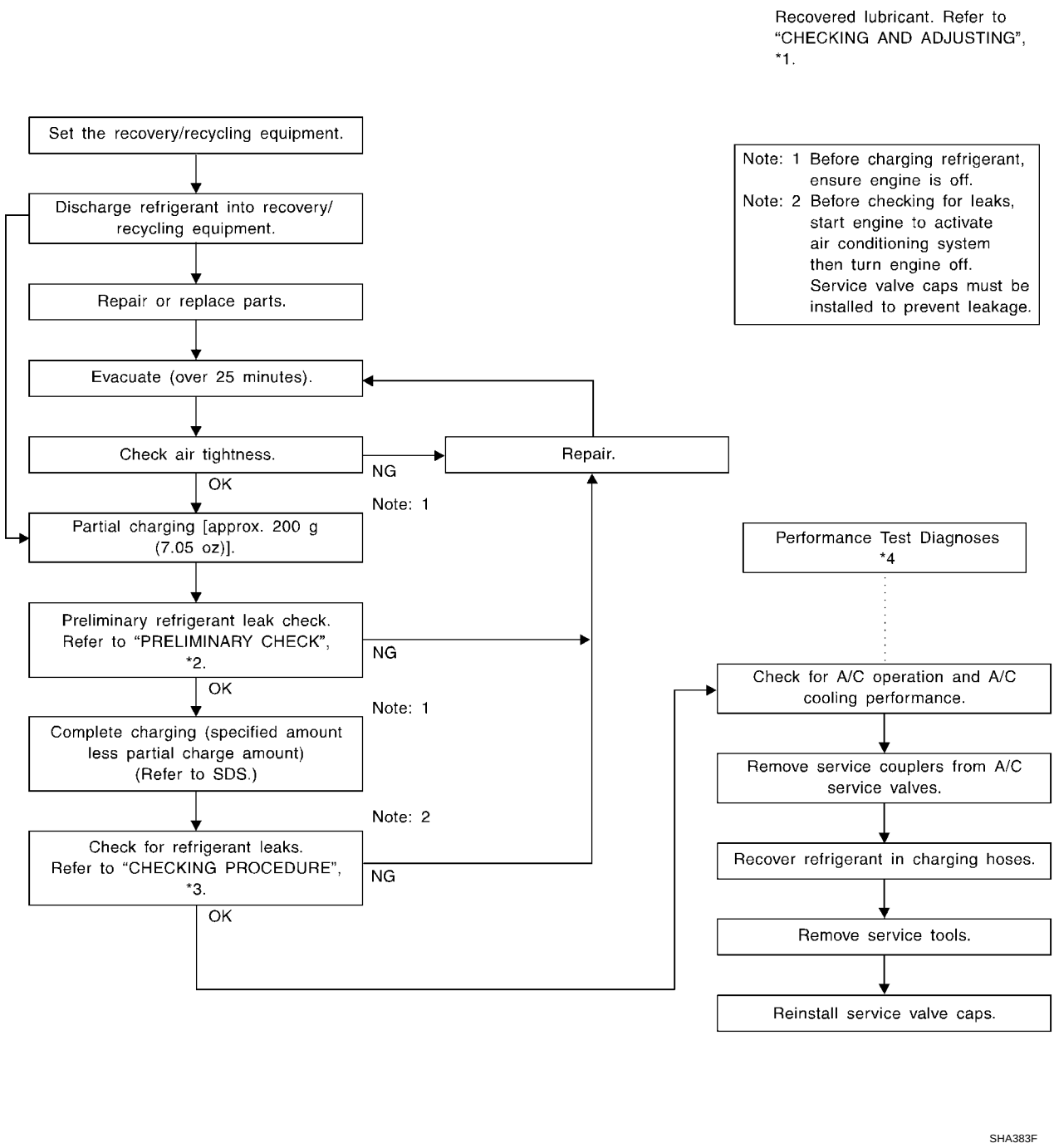
Example



Evacuating System and Charging Refrigerant

Example





SHA383F

*1 ATC-24, "LUBRICANT RETURN OPERATION".

*2 ATC-146, "Checking for Refrigerant Leaks".

*3 ATC-146, "Checking for Refrigerant Leaks".

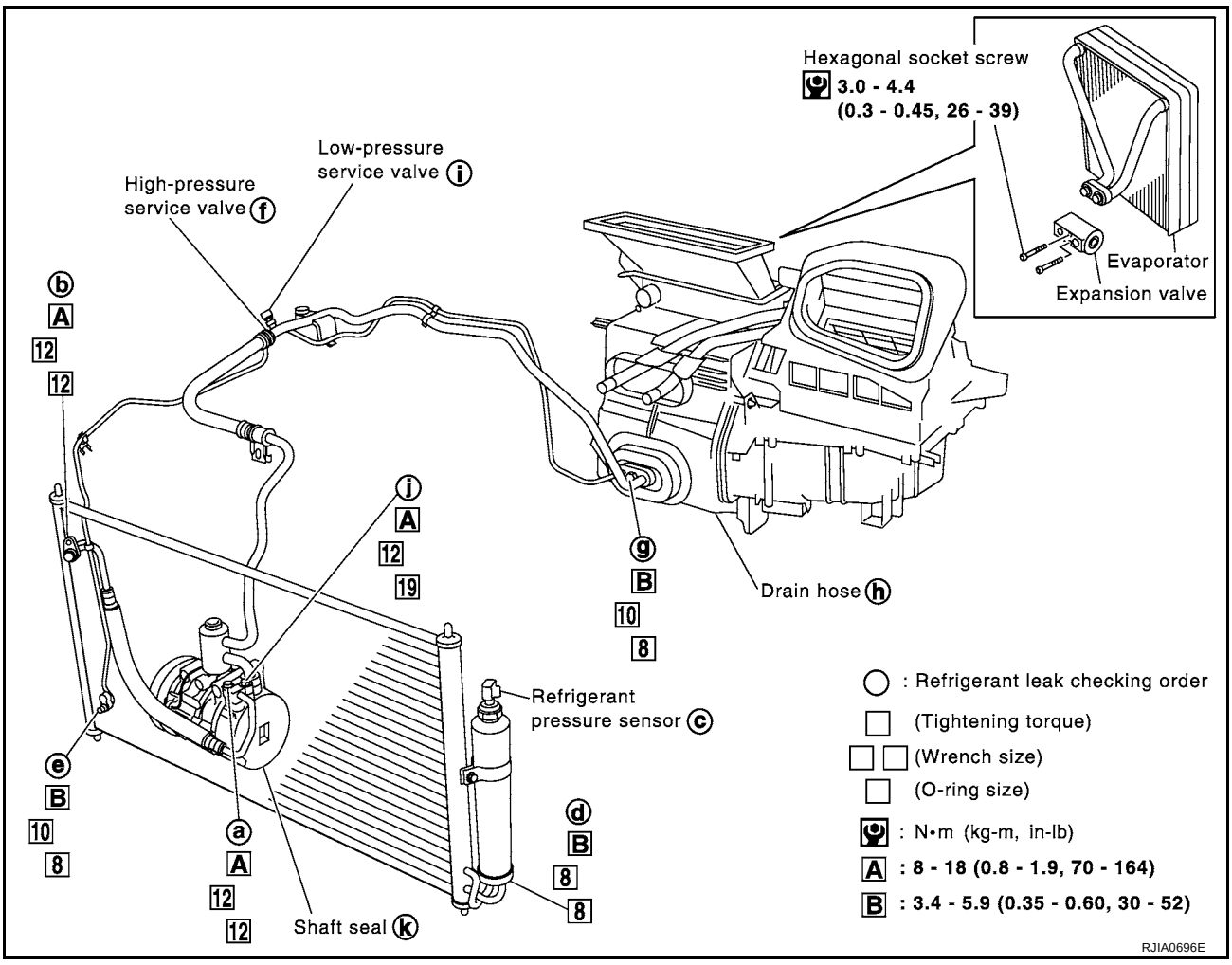
*4 ATC-88, "PERFORMANCE TEST DIAGNOSES".

Components

EJS00287

Refer to page ATC-5, "Precautions for Refrigerant Connection" .

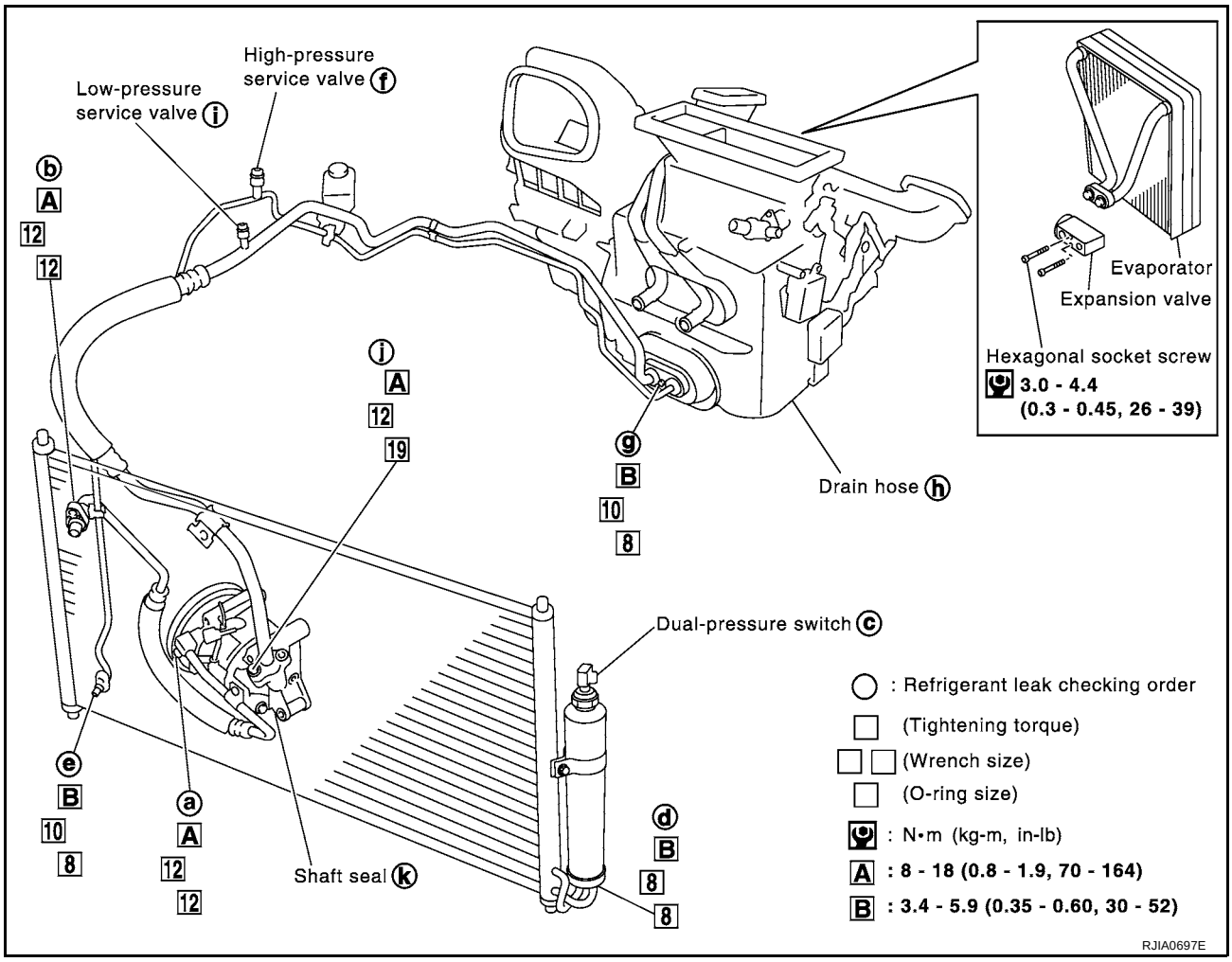
WITH GASOLINE ENGINE



NOTE:

This illustration is for RHD models. The blower unit and heater & cooling unit layouts for LHD models are symmetrically opposite.

WITH DIESEL ENGINE



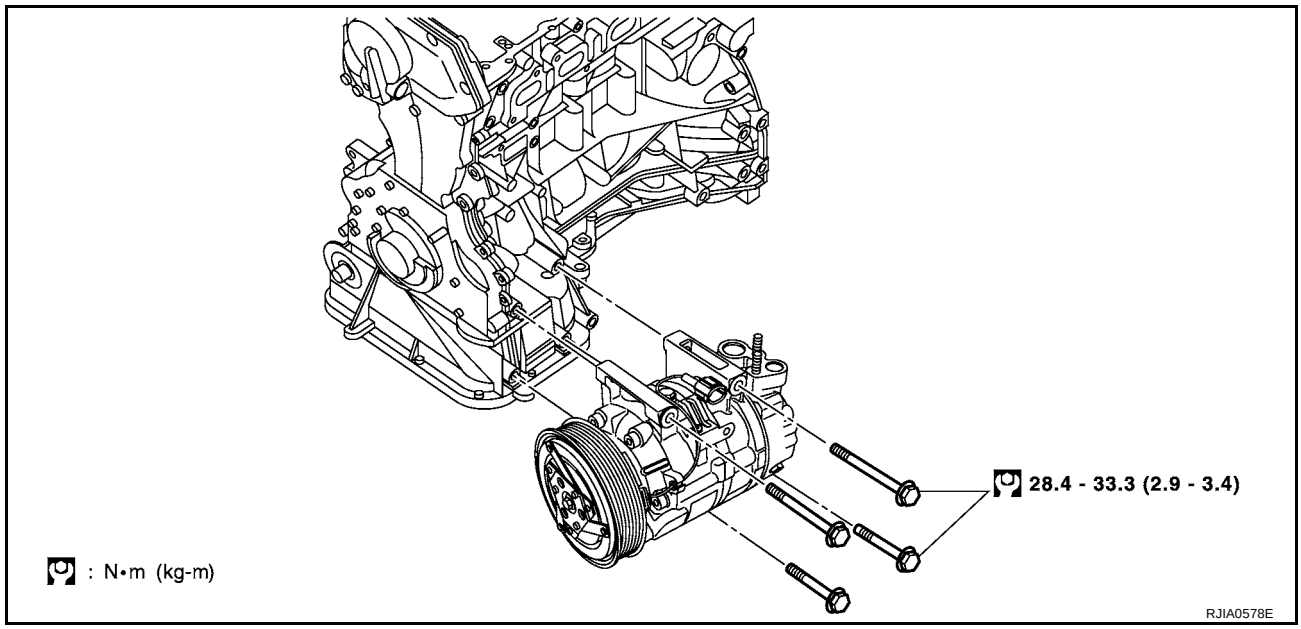
NOTE:
This illustration is for LHD models. The blower unit and heater & cooling unit layouts for RHD models are symmetrically opposite.

Removal and Installation for Compressor

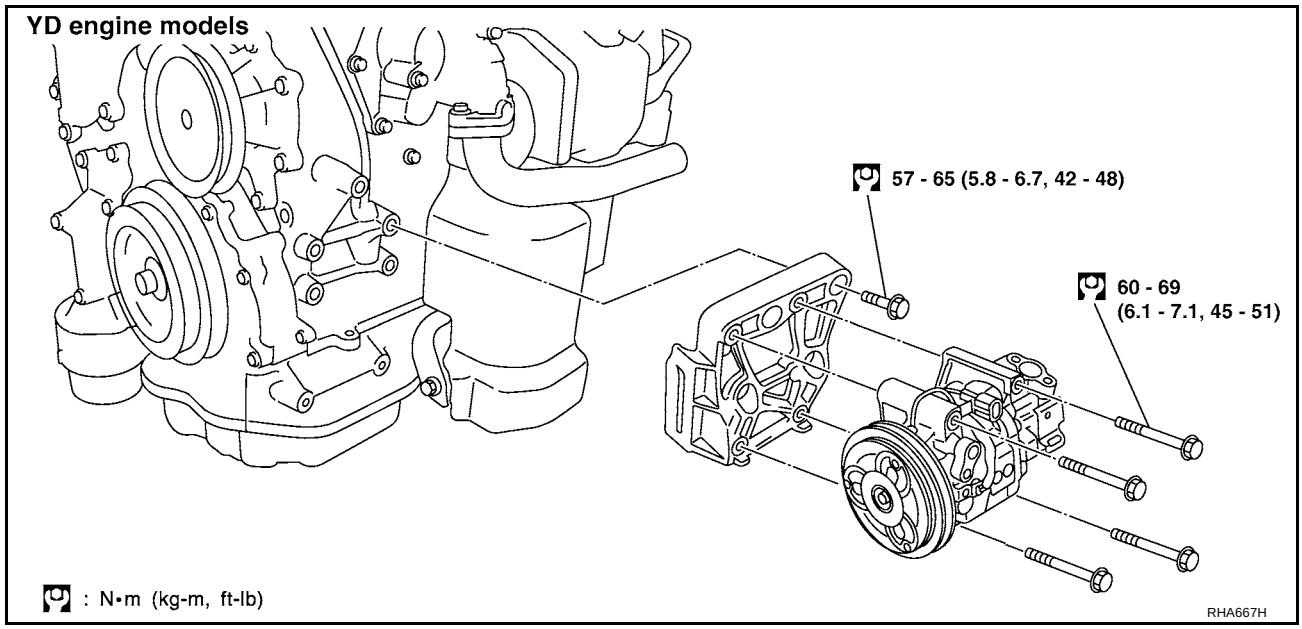
EJS000V9

REMOVAL

WITH GASOLINE ENGINE

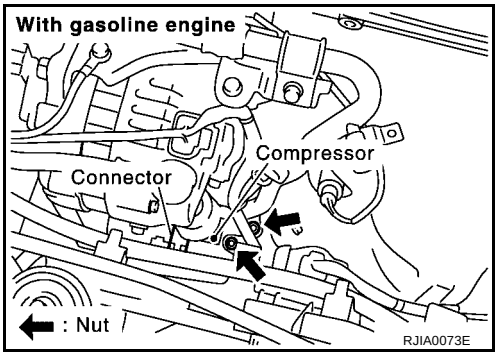


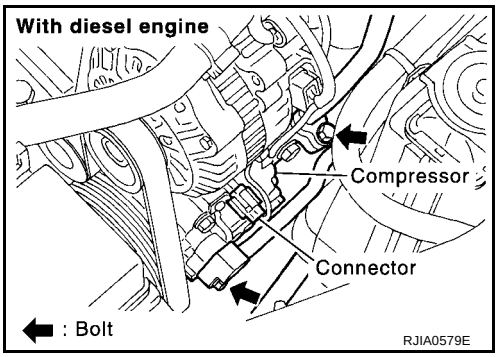
WITH DIESEL ENGINE



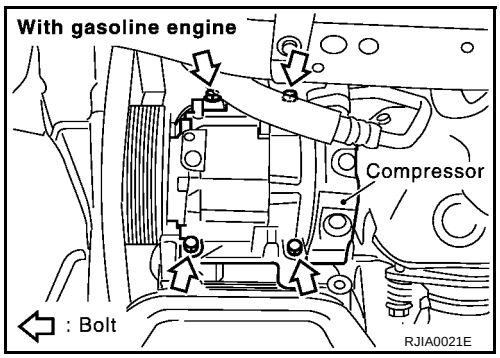
1. Using recycling and recovery equipment (for HFC-134a), discharge the refrigerant.
2. Remove the engine under cover.
3. Remove the compressor-alternator belt.
   Refer to EM-12, "Removal and Installation" or EM-13, "Removal and Installation of Drive Belt Auto-Tensioner" for QR engine,EM-119, "Removal and Installation" for YD engine.
4. Remove the mounting nuts (bolts) from the high-pressure flexible hose and low-pressure flexible hose.

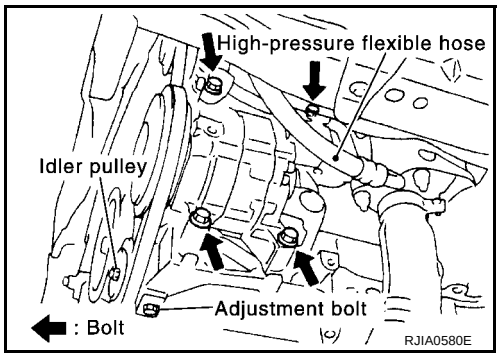
   CAUTION:
   Cap or wrap the joint of the pipe with suitable material such as vinyl tape to avoid the entry of air.
5. Disconnect the compressor connector.





6. Remove the mounting bolts from compressor.
7. Remove the compressor from the lower side of the vehicle.

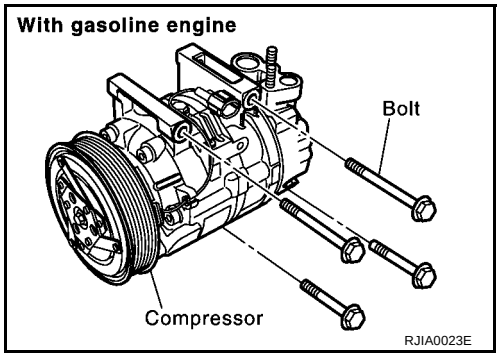


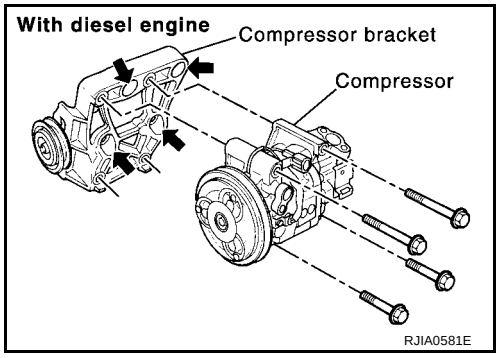


INSTALLATION

CAUTION:

- **Replace the O-ring of the low-pressure flexible hose and high-pressure flexible hose with a new one, then apply compressor oil to it when installing it.**
- **When pouring refrigerant, check for leaks.**





Bolts mounting the compressor (With gasoline engine)
Tightening torque : 28.4 - 33.3 N-m (2.9 - 3.4 kg-m, 21 - 24 ft- lb)
Bolts mounting the compressor (With diesel engine)
Tightening torque : 60 - 69 N-m (6.1 - 7.1 kg-m, 45 - 51 ft- lb)
Nut (bolt) mounting the high-pressure flexible hose
Tightening torque : 8 - 18 N-m (0.8 - 1.9 kg-m, 70 - 164 in-lb)
Nut (bolt) mounting the low-pressure flexible hose
Tightening torque : 8 - 18 N-m (0.8 - 1.9 kg-m, 70 - 164 in-lb)

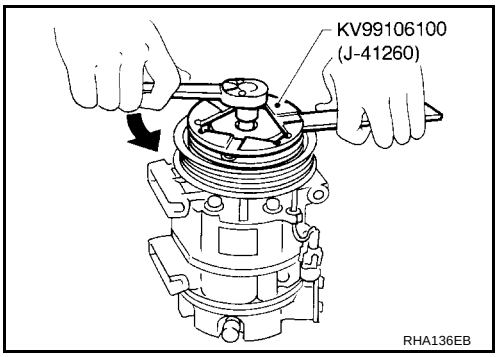
Removal and Installation for Compressor Clutch

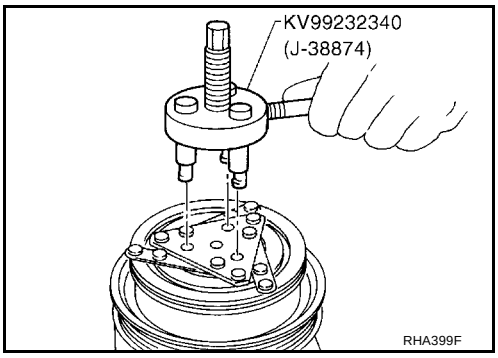
EJS000VA

REMOVAL

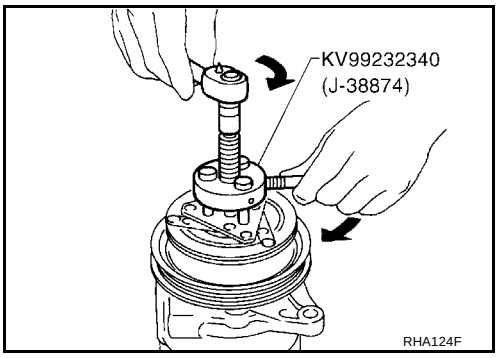
Overhaul (With Gasoline Engine: CWV-615M Compressor)

1. When removing center bolt, hold clutch disc with wrench.

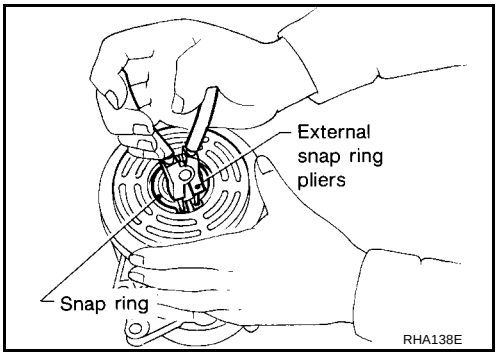




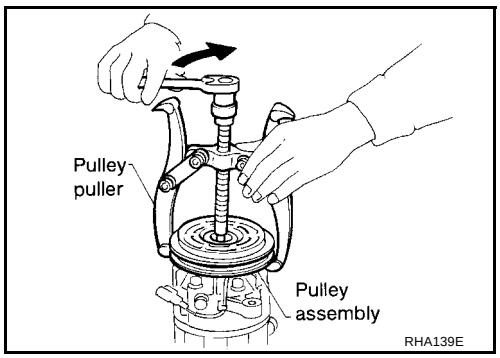
2. Remove the clutch disc using the clutch disc puller.



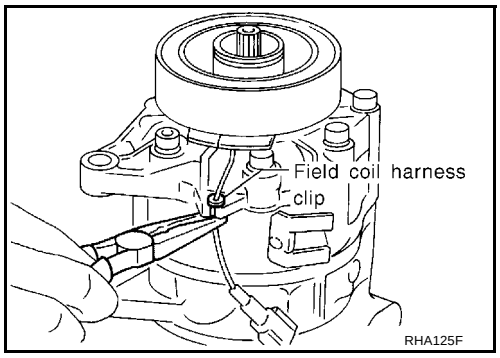
3. Remove the snap ring using external snap ring pliers.



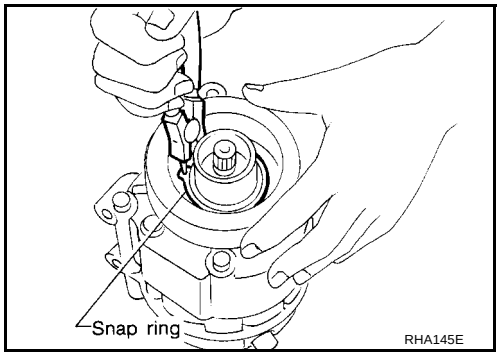
4. Position the center pulley puller on the end of the drive shaft, and remove the pulley assembly using any commercially available pulley puller.
   To prevent the pulley groove from being deformed, the puller claws should be positioned into the edge of the pulley assembly.



5. Remove the field coil harness clip using a pair of pliers.

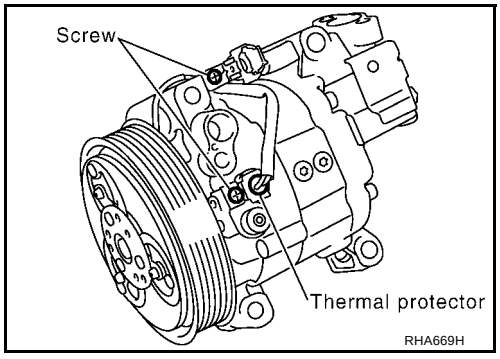


6. Remove the snap ring using external snap ring pliers.

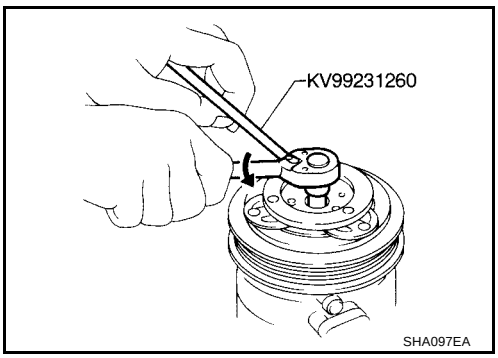


Overhaul (With Diesel Engine: DKV-11G Compressor)

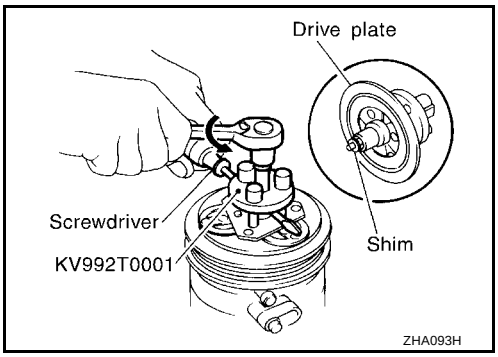
1. Remove the two screws holding the connector bracket, thermal protector to the compressor.



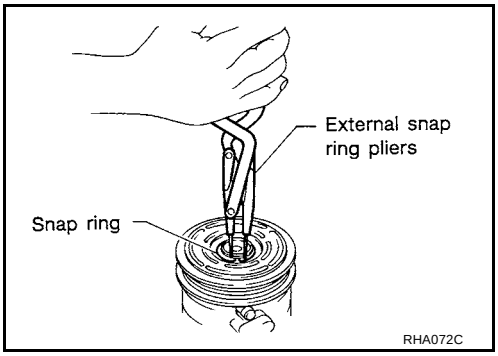
2. When removing center bolt, hold clutch disc with clutch disc wrench.



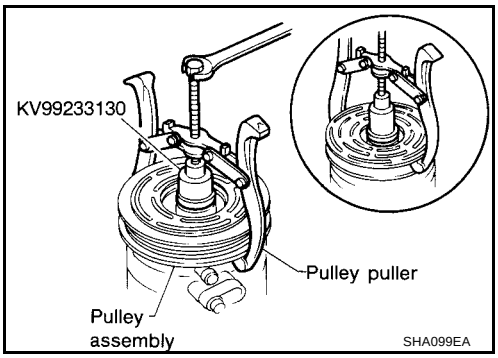
3. Remove the drive plate using the clutch disc puller.
4. Insert holder's three pins into the drive plate. Rotate the holder clockwise to hook it onto the plate.
5. Tighten the center bolt to remove the drive plate.
6. While tightening the center bolt, insert a screwdriver between two of the pins (as shown in the figure) to prevent rotation.
7. After removing the drive plate, remove the shims from either the drive shaft or the drive plate.



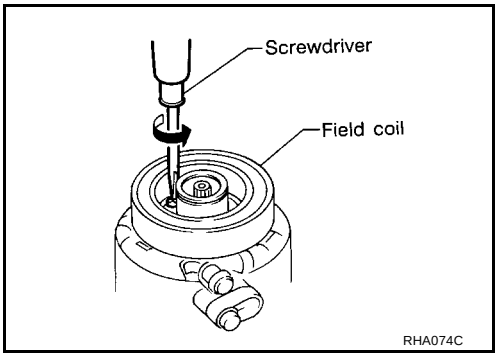
8. Remove the snap ring using external snap ring pliers.



9. Remove the pulley assembly with the puller using a commercially available pulley puller. (Position the center of the puller on the end of the drive shaft)
   For pressed pulleys:
   To prevent deformation of the pulley groove, the puller claws should be hooked under (not into) the pulley groove.
   For machine lathed pulleys:
   Align the pulley puller groove with the pulley groove, and then remove the pulley assembly.

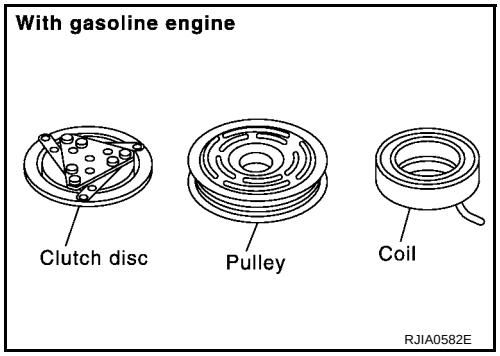


10. Remove the field coil harness clip using a screwdriver.
11. Then remove the three field coil fixing screws and remove the field coil.

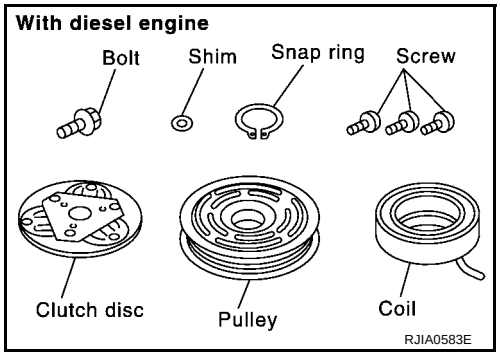


Inspection

Clutch disc
If the contact surface shows signs of damage due to excessive heat, replace clutch disc and pulley.



Pulley
Check the appearance of the pulley assembly. If the contact surface of pulley sows signs of excessive grooving, replace clutch disc and pulley. The contact surfaces of the pulley assembly should be cleaned with a suitable solvent before reinstallation.



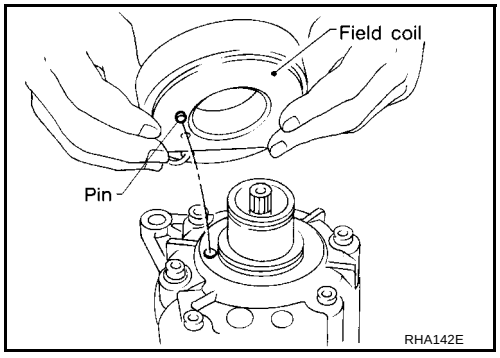
Coil

Check coil for loose connection or cracked insulation.

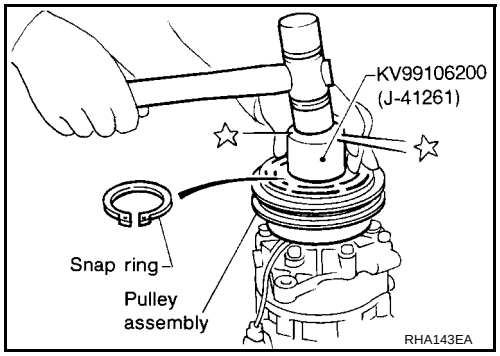
INSTALLATION

With Gasoline Engine (CWV-615M Compressor)

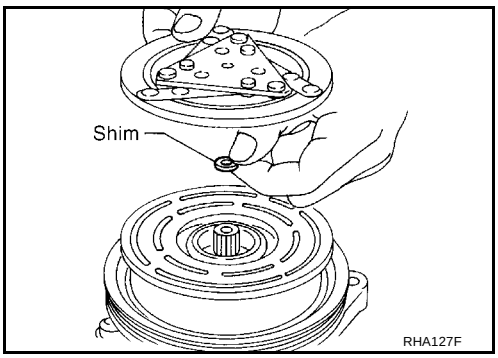
1. Install the field coil.
   Be sure to align the coil's pin with the hole in the compressor's front head.
2. Install the field coil harness clip using a screwdriver.



3. Install the pulley assembly using the installer and a hand press, and then install the snap ring using snap ring pliers.



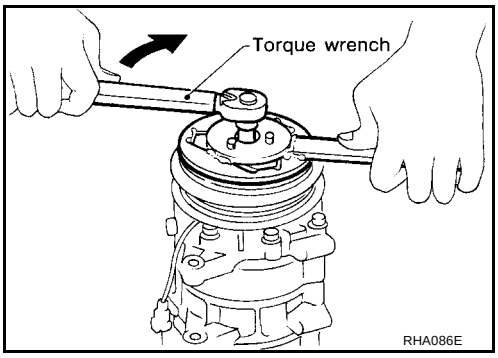
4. Install the clutch disc on the drive shaft, together with the original shim(s). Press the clutch disc down by hand.



5. Using the holder to prevent clutch disc rotation.

   Tightening torque : 14 N-m (1.4 kg-m, 10 ft-lb)

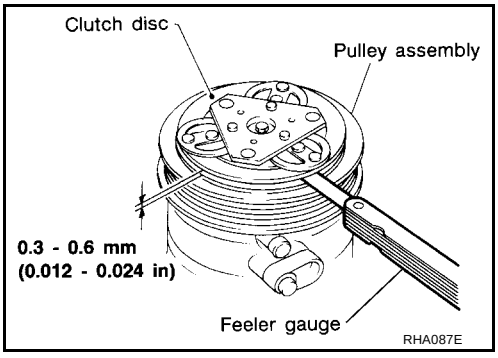
   After tightening the bolt, check that the pulley rotates smoothly.



6. Check clearance around the entire periphery of clutch disc.

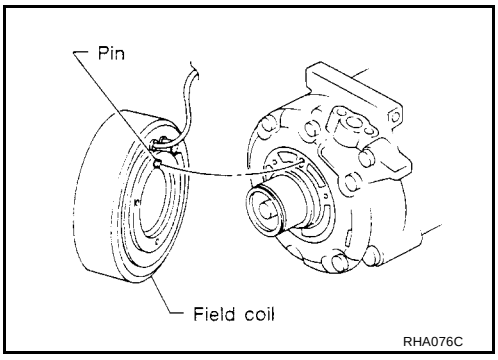
   Disc to pulley clearance : 0.3 - 0.6 mm (0.012 - 0.024 in)

   If the specified clearance is not obtained, replace adjusting spacer and readjust.

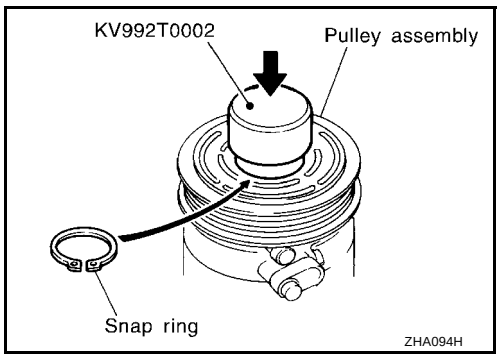


With Diesel Engine (DKV-11G Compressor)

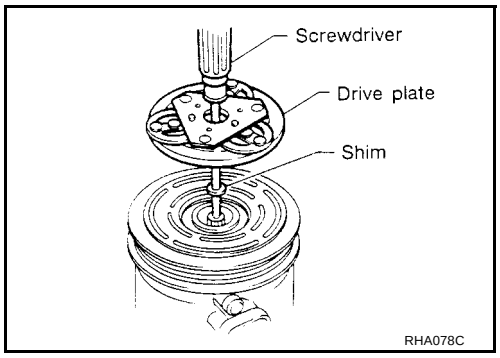
1. Install the field coil.
   Be sure to align the coil's pin with the hole in the compressor's front head.
2. Install the field coil harness clip using a screwdriver.



3. Install the pulley assembly using the installer and a hand press, and then install the snap ring using snap ring pliers.



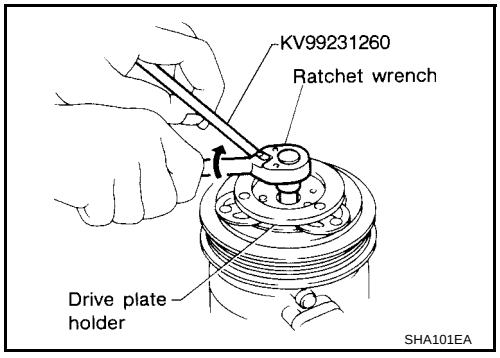
4. Install the drive plate on the drive shaft, together with the original shim(s). Press the clutch disc down by hand.



5. Using the holder to prevent clutch disc rotation.

Tightening torque : 12 - 15 N-m (1.2 - 1.5 kg-m, 9 - 10 ft-lb)

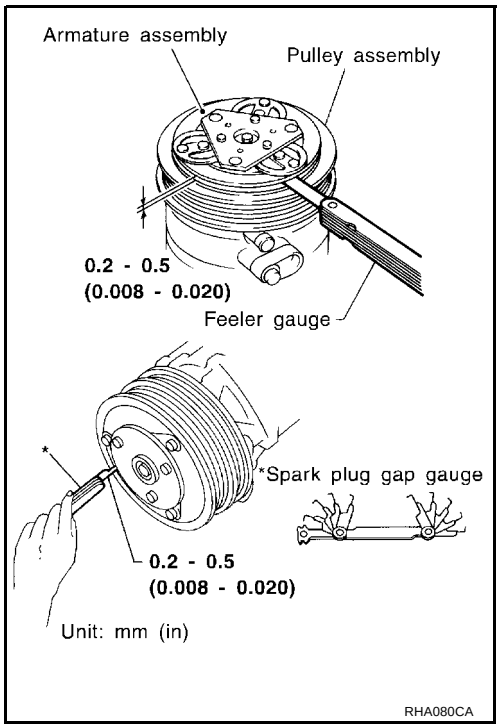
After tightening the bolt, check that the pulley rotates smoothly.



6. Check clearance around the entire periphery of clutch disc.

Disc to pulley clearance : 0.2 - 0.5 mm (0.008 - 0.020 in)

If the specified clearance is not obtained, replace adjusting spacer and readjust.



Break-In Operation

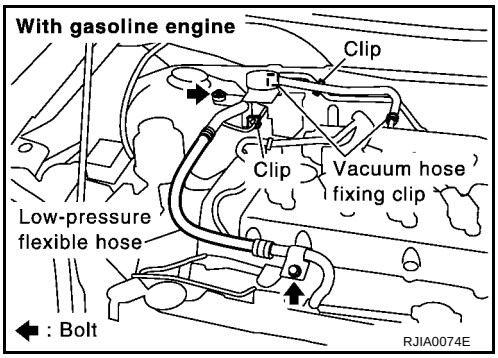
When replacing compressor clutch assembly, always carry out the break-in operation. This is done by engaging and disengaging the clutch about thirty times. Break-in operation raises the level of transmitted torque.

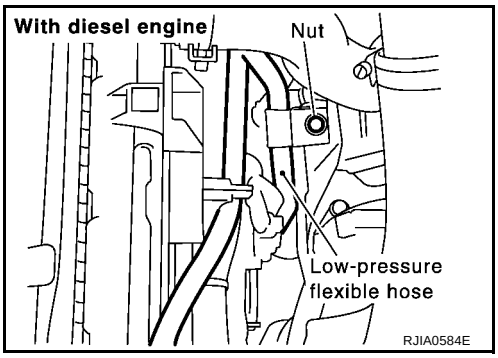
Removal and Installation for Low-pressure flexible hose

EJS000VB

REMOVAL

1. Using the recycling and recovery equipment (for HFC-134a), discharge the refrigerant from A/C system.
2. Remove the clips from the low-pressure flexible hose.
3. Remove the mounting bolts from the low-pressure flexible hose bracket.
4. Remove the clip from the vacuum hose.



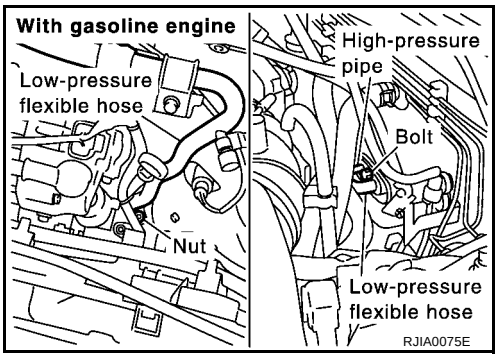


5. Remove the mounting bolts from the low-pressure flexible hose.

CAUTION:

Cap or wrap the joint of the pipe with suitable material such as vinyl tape to avoid the entry of air.

6. Remove the low-pressure flexible hose.



INSTALLATION

CAUTION:

- **Replace the O-ring of the low-pressure flexible hose with a new one, then apply compressor oil to it when installing it.**
- **When pouring refrigerant, check for leaks.**

Low-pressure flexible hose and bolts mounting the high-pressure pipe (evaporator side)

Tightening torque :3.4 - 5.9 N-m (0.35 - 0.60 kg-m, 30 - 52 in-lb)

Nut (Bolt) mounting the low-pressure flexible hose (compressor side)

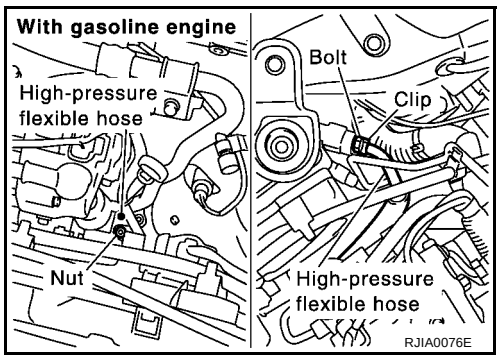
Tightening torque :8 - 18 N-m (0.8 - 1.9 kg-m, 70 - 164in-lb)

Removal and Installation for High-pressure flexible hose

EJS000VC

REMOVAL

1. Using the recycling and recovery equipment (for HFC-134a), discharge the refrigerant from A/C system.
2. Remove the mounting bolt and nut from the high-pressure flexible hose, then remove it.



CAUTION:

Cap or wrap the joint of the pipe with suitable material such as vinyl tape to avoid the entry of air.

INSTALLATION

CAUTION:

- **Replace the O-ring of the high-pressure flexible hose with a new one, then apply compressor oil to it when installing it.**
- **When pouring refrigerant, check for leaks.**

Bolt and nut mounting the high-pressure flexible hose

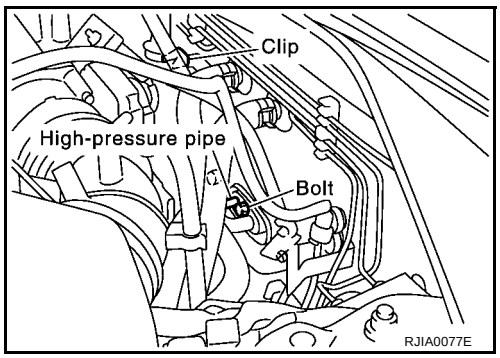
Tightening torque :8 - 18 N-m (0.8 - 1.9 kg-m, 70 - 164in-lb)

Removal and Installation for High-pressure pipe

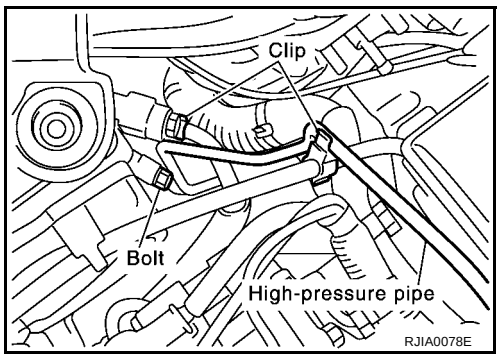
EJS000VD

REMOVAL

1. Using the recycling and recovery equipment (for HFC-134a), discharge the refrigerant from A/C system.
2. Remove the low-pressure flexible hose.
3. Remove the high-pressure pipe from the clip.



4. Remove the mounting bolt from the high-pressure pipe.
5. Remove the high-pressure pipe.



CAUTION:

Cap or wrap the joint of the pipe with suitable material such as vinyl tape to avoid the entry of air.

INSTALLATION

CAUTION:

- **Replace the O-ring of the high-pressure pipe with a new one, then apply compressor oil to it when installing it.**
- **When pouring refrigerant, check for leaks.**

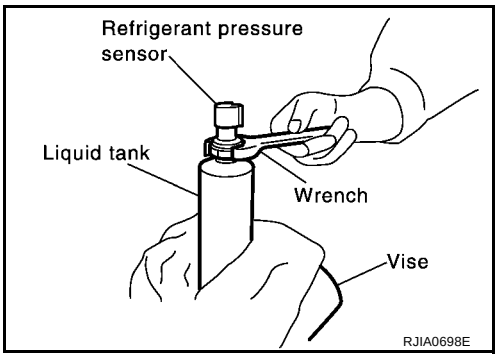
Bolts mounting the high-pressure pipe (condenser side, evaporator side)

Tightening torque :3.4 - 5.9 N-m (0.35 - 0.60 kg-m, 30 - 52 in-lb)

Removal and Installation for Refrigerant Pressure Sensor

EJS00288

1. Use refrigerant collecting equipment (for HFC-134a) to discharge refrigerant.
2. Remove the condenser, then remove the liquid tank. Refer to ATC-143, "Removal and Installation for Condenser" .
3. Using a vise, secure liquid tank, and remove pressure switch.



CAUTION:

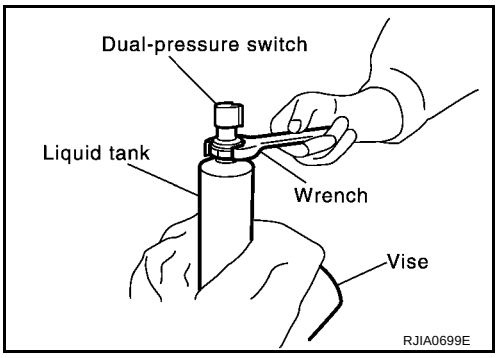
- **When working, be careful not to damage the compressor fan.**
- **Apply compressor oil to the O-ring of the refrigerant pressure sensor when installing it.**

Tightening torque :9.8 - 11.0 N·m (1.0 - 1.2kg·m, 7.3 - 8.6 ft-lb)

Removal and Installation for Dual-pressure Switch

EJS00289

1. Use refrigerant collecting equipment (for HFC-134a) to discharge refrigerant.
2. Remove the condenser, then remove the liquid tank. Refer to ATC-143, "Removal and Installation for Condenser" .
3. Using a vise, secure liquid tank, and remove pressure switch.



CAUTION:

- **When working, be careful not to damage the compressor fan.**
- **Apply compressor oil to the O-ring of the refrigerant pressure sensor when installing it.**

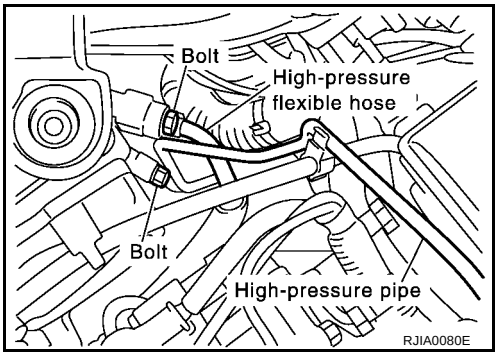
Tightening torque :9.8 - 11.0 N·m (1.0 - 1.2kg·m, 7.3 - 8.6 ft-lb)

Removal and Installation for Condenser

EJS0028A

REMOVAL

1. Use the refrigerant collecting equipment (for HFC-134a) to discharge the refrigerant from A/C system.
2. Disconnect the high-pressure flexible hose and the high-pressure pipe from the condenser.

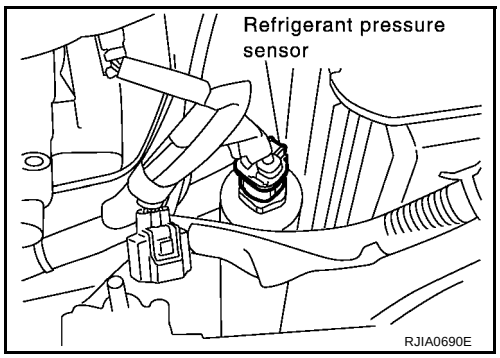


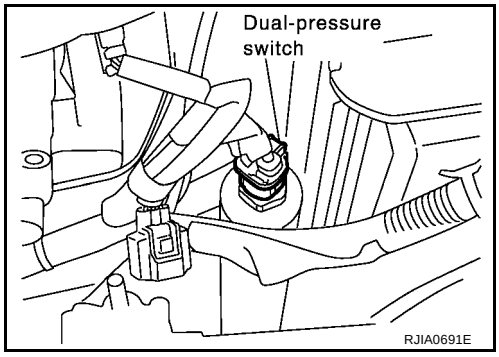
CAUTION:

Cap or wrap the joint of the pipe with suitable material such as vinyl tape to avoid the entry of air.

3. Remove the battery and battery tray.

4. Disconnect the refrigerant pressure sensor connector (For QR engine) or dual-pressure switch connector (For YD engine).

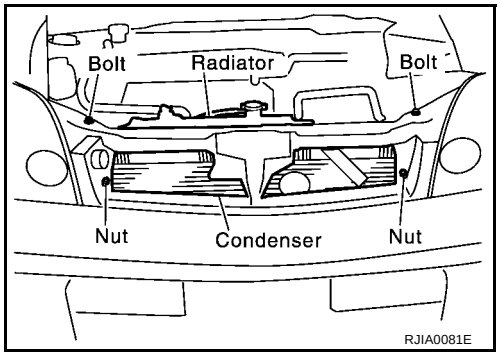




5. Remove the front grille and radiator mounting bracket.
6. Remove the mounting nuts from the condenser.
7. Remove the radiator from the lower mount, move it to the engine side, then remove the condenser between the radiator and the radiator core support.

CAUTION:

Be careful not to damage the core surface of the condenser and the radiator.



INSTALLATION

CAUTION:

- **Replace the O-rings of the high-pressure pipe and the high-pressure flexible hose with new ones, then apply compressor oil to them after installing them.**
- **When pouring refrigerant, check for leaks.**

High-pressure flexible hose mounting bolts

Tightening torque :8 - 18 N·m (0.8 - 1.9 kg·m, 70 - 164 in-lb)

High-pressure pipe mounting bolts

Tightening torque :3.4 - 5.9 N·m (0.35 - 0.60 kg·m, 30 - 52 in-lb)

Condenser mounting bolts

Tightening torque :3.82 - 4.51 N·m (0.39 - 0.46 kg·m 34 - 39 in-lb)

Removal and Installation for Evaporator

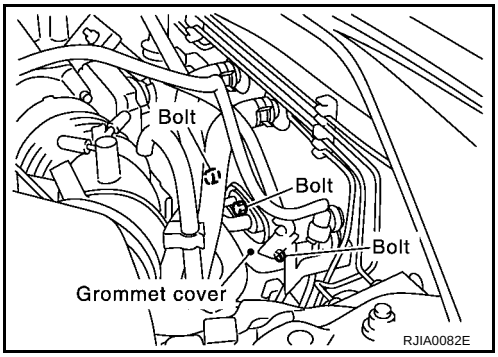
EJS000VG

REMOVAL

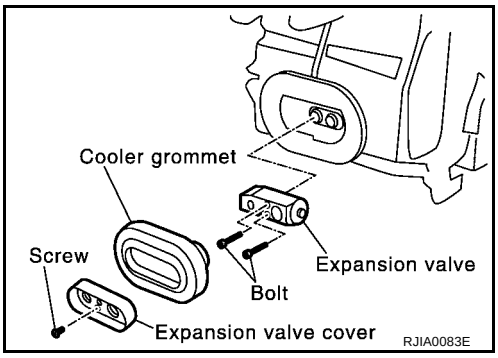
1. Using the recycling and recovery equipment (for HFC134a), discharge the refrigerant from A/C system.
2. Disconnect the low-pressure flexible hose and the high-pressure pipe from the evaporator.

   CAUTION:

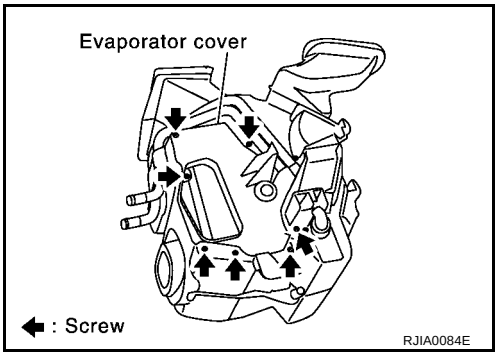
   Cap or wrap the joint of the low-pressure flexible hose and the high-pressure pipe with a suitable tool such as a vinyl tape to avoid the entry of air.
3. Remove the cooler grommet cover and cooler grommet.



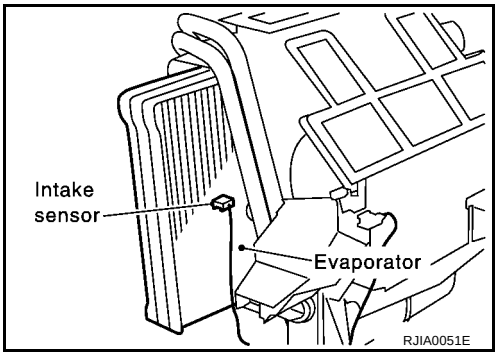
4. Remove the expansion valve cover and expansion valve.



5. Remove the blower unit.
6. Remove the evaporator cover.
7. Slide the evaporator, then remove it from the heater & cooling unit.



8. Remove the intake sensor from the evaporator, then remove the evaporator.



INSTALLATION

CAUTION:

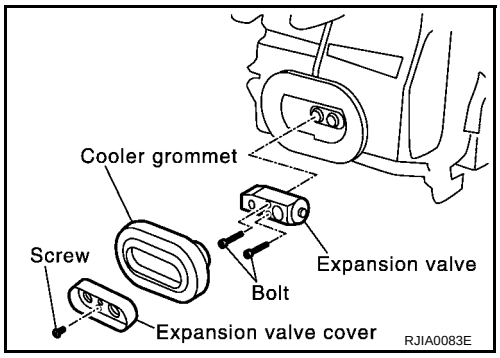
- **Replace the O-rings of the low-pressure flexible hose and the high-pressure pipe with new ones, then apply compressor oil to them when installing them.**
- **Mark the mounting position of the intake sensor bracket.**

Removal and Installation for Expansion Valve

EJS0028B

1. Use the refrigerant collecting equipment (for HFC-134a) to discharge the refrigerant.
2. Disconnect the low-pressure flexible hose and high-pressure pipe from the evaporator.

   CAUTION:
   Cap or wrap the joint of the low-pressure flexible hose and the high-pressure pipe with a suitable tool such as a vinyl tape to avoid the entry of air.
3. Remove the expansion valve cover.
4. Remove the expansion valve.



Expansion valve mounting bolts

Tightening torque :3.0 - 4.4 N·m (0.30 - 0.45 kg·m, 26 - 39 in-lb)

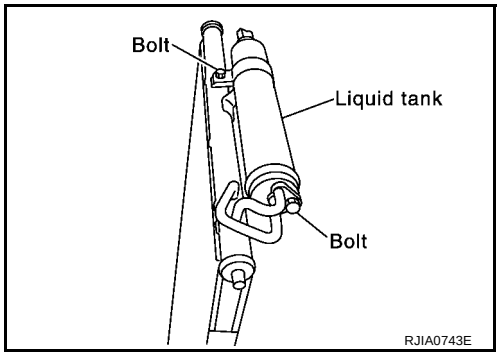
Removal and Installation for Liquid Tank

EJS0028C

REMOVAL

1. Remove the condenser. Refer to ATC-143, "Removal and Installation for Condenser" .
2. Remove the liquid tank.

CAUTION:
Cap or wrap the joint of the condenser pipe with a suitable tool such as a vinyl tape to avoid the entry of air.



INSTALLATION

CAUTION:

- **Replace the O-rings of the condenser pipe with new ones, then apply compressor oil to them after installing them.**
- **When pouring refrigerant, check for leaks.**

Condenser pipe mounting bolt

Tightening torque :3.5 - 5.9 N·m (0.35 - 0.60 kg·m, 30 - 52 in-lb)

Checking for Refrigerant Leaks

EJS000VJ

Perform a visual inspection of all refrigeration parts, fittings, hoses and components for signs of A/C lubricant leakage, damage and corrosion. A/C lubricant leakage may indicate an area of refrigerant leakage. Allow extra inspection time in these areas when using either an electronic refrigerant leak detector or fluorescent dye leak detector.
If dye is observed, confirm the leak with an electronic refrigerant leak detector. It is possible a prior leak was repaired and not properly cleaned.
When searching for leaks, do not stop when one leak is found but continue to check for additional leaks at all system components and connections.
When searching for refrigerant leaks using an electronic leak detector, move the probe along the suspected leak area at 1 to 2 inches per second and no further than 1/4 inch from the component.

CAUTION:
Moving the electronic leak detector probe slower and closer to the suspected leak area will improve the chances of finding a leak.

Checking System for Leaks Using the Fluorescent Leak Detector

EJS000VK

1. Check A/C system for leaks using the UV lamp and safety goggles (J-42220) in a low sunlight area (area without windows preferable). Illuminate all components, fittings and lines. The dye will appear as a bright green/yellow area at the point of leakage. Fluorescent dye observed at the evaporator drain opening indicates an evaporator core assembly (tubes, core or expansion valve) leak.
2. If the suspected area is difficult to see, use an adjustable mirror or wipe the area with a clean shop rag or cloth, with the UV lamp for dye residue.
3. After the leak is repaired, remove any residual dye using dye cleaner (J-43872) to prevent future misdiagnosis.
4. Perform a system performance check and verify the leak repair with an approved electronic refrigerant leak detector.

NOTE:
Other gases in the work area or substances on the A/C components, for example, anti-freeze, windshield washer fluid, solvents and lubricants, may falsely trigger the leak detector. Make sure the surfaces to be checked are clean.
Clean with a dry cloth or blow off with shop air.
Do not allow the sensor tip of the detector to contact with any substance. This can also cause false readings and may damage the detector.

Dye Injection

EJS000VL

(This procedure is only necessary when recharging the system or when the compressor has seized and was replaced.)

1. Check A/C system static (at rest) pressure. Pressure must be at least 345 kPa (50 psi).
2. Pour one bottle (1/4 ounce / 7.4 cc) of the A/C refrigerant dye into the injector tool (J-41459).
3. Connect the injector tool to the A/C LOW PRESSURE side service fitting.
4. Start engine and switch A/C ON.
5. When the A/C operating (compressor running), inject one bottle (1/4 ounce / 7.4 cc) of fluorescent dye through the low-pressure service valve using dye injector tool J-41459 (refer to the manufacture's operating instructions).
6. With the engine still running, disconnect the injector tool from the service fitting.

CAUTION:
Be careful the A/C system or replacing a component, pour the dye directly into the open system connection and proceed with the service procedures.

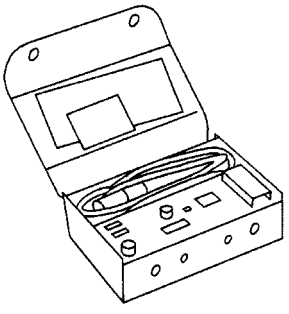
7. Operate the A/C system for a minimum of 20 minutes to mix the dye with the system oil. Depending on the leak size, operating conditions and location of the leak, it may take from minutes to days for the dye to penetrate a leak and become visible.

Electronic Refrigerant Leak Detector

EJS000VM

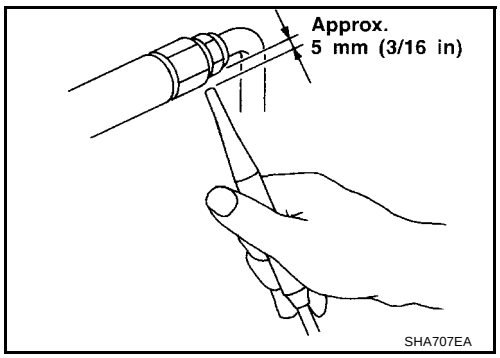
PRECAUTIONS FOR HANDLING LEAK DETECTOR

When performing a refrigerant leak check, use an A/C leak detector or equivalent. Ensure that the instrument is calibrated and set properly per the operating instructions.
The leak detector is a delicate device. In order to use the leak detector properly, read the operating instructions and perform any specified maintenance.

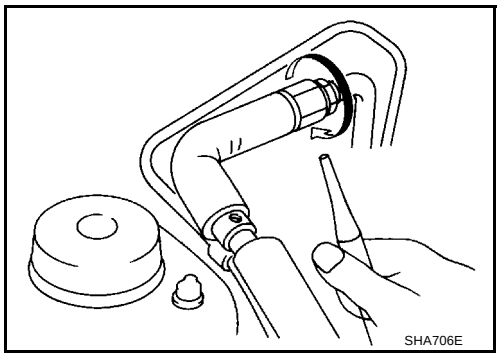


A/C leak detector SHA705EB

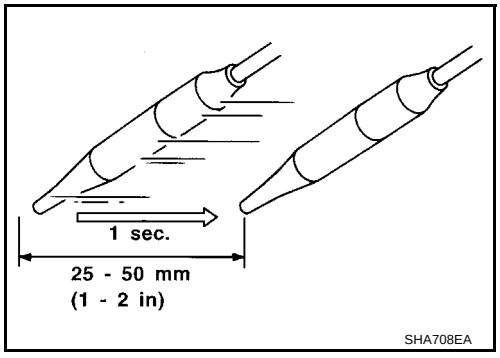
1. Position probe approximately 5 mm (3/16 in) away from point to be checked.



2. When testing, circle each fitting completely with probe.



3. Move probe along component approximately 25 to 50 mm (1 to 2 in)/sec.



CHECKING PROCEDURE

To prevent inaccurate or false readings, make sure there is no refrigerant vapor, shop chemicals, or cigarette smoke in the vicinity of the vehicle. Perform the leak test in calm area (low air/wind movement) so that the leaking refrigerant is not dispersed.

1. Turn engine OFF.
2. Connect a suitable A/C manifold gauge set to the A/C service ports.
3. Check if the A/C refrigerant pressure is at least 345 kPa (3.52 kg/cm^2 , 50 psi) above 16°C (61°F). If less than specification, recover/evacuate and recharge the system with the specified amount of refrigerant.

NOTE:
At temperatures below 16°C (61°F), leaks may not be detected since the system may not reach 345 kPa (3.54 kg/cm^2 , 50 psi).

4. Conduct the leak test from the high side (compressor discharge a to evaporator inlet g) to the low side (evaporator drain hose h to shaft seal k). Refer to ATC-131, "Components" \. Perform a leak check for the following areas carefully. Clean the component to be checked and move the leak detected probe completely around the connection/component.
   Compressor
   Check the fitting of high and low pressure hoses, relief valve and shaft seal.
   Liquid tank
   Check the refrigerant pressure sensor or dual pressure switch.
   Service valves
   Check all around the service valves. Ensure service valve caps are secured on the service valves (to prevent leaks).

NOTE:
After removing A/C manifold gauge set from service valves, wipe any residue from valves to prevent any false readings by leak detector.

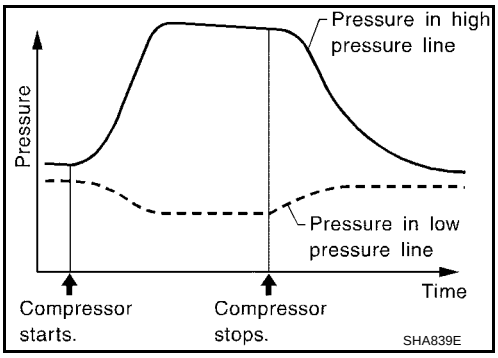
Cooling unit (Evaporator)
With engine OFF, turn blower fan on "High" for at least 15 seconds to dissipate any refrigerant trace in the cooling unit. Wait a minimum of 10 minutes accumulation time (refer to the manufacturer's recommended procedure for actual wait time) before inserting the leak detector probe into the drain hose.
Keep the probe inserted for at least 10 seconds. Use caution not to contaminate the probe tip with water or dirt that may be in the drain hose.

5. If a leak detector detects a leak, verify at least once by blowing compressed air into area of suspected leak, then repeat check as outlined above.
6. Do not stop when one leak is found. Continue to check for additional leaks at all system components.
If no leaks are found, perform steps 7 - 10.
7. Start engine.
8. Set the heater A/C control as follows;

a. A/C switch: ON
b. Face mode
c. Intake position: Recirculation
d. Max cold temperature
e. Fan speed: High

9. Run engine at 1,500 rpm for at least 2 minutes.
10. Turn engine off and perform leak check again following steps 4 through 6 above.

Refrigerant leaks should be checked immediately after stopping the engine. Begin with the leak detector at the compressor. The pressure on the high pressure side will gradually drop after refrigerant circulation stops and pressure on the low pressure side will gradually rise, as shown in the graph. Some leaks are more easily detected when pressure is high.



11. Before connecting ACR4 to vehicle, check ACR4 gauges. No refrigerant pressure should be displayed. If pressure is displayed, recover refrigerant from equipment lines and then check refrigerant purity.
12. Discharge A/C system using approved refrigerant recovery equipment. Repair the leaking fitting or component as necessary.
13. Evacuate and recharge A/C system and perform the leak test to confirm no refrigerant leaks.
14. Conduct A/C performance test to ensure system works properly.

SERVICE DATA AND SPECIFICATIONS (SDS)

PFP:00030

COMPRESSOR

EJS00281

Model		With gasoline engine	With diesel engine
		Calsonic Kansei make V-6	ZEXEL VALEO CLIMATE CONTROL make DKV-11G
Type		V-6 variable displacement	Vane rotary
Displacement cm^3 (cu in)/rev	Max.	146 (8.91)	110 (6.71)
	Min.	14.5 (0.885)	
Cylinder bore × stroke mm (in)		37 (1.46) × [2.3 - 25.0 (0.091 - 0.984)]	-
Direction of rotation		Clockwise (viewed from drive end)	
Drive belt		Poly V	

LUBRICANT

EJS00282

Model		With gasoline engine	With diesel engine
		Calsonic Kansei make V-6	ZEXEL VALEO CLIMATE CONTROL make DKV-11G
Name		Nissan A/C System Oil Type S	Nissan A/C System Oil Type R
Part number		KLH00-PAGS0	KLH00-PAGR0
Capacity m ℓ (lmp fl oz)	Total in system	180 (6.3)	
	Compressor (Service part) charging amount	180 (6.3)	

REFRIGERANT

EJS00283

Type	HFC-134a (R-134a)
Capacity kg (lb)	0.50 (1.10)

ENGINE IDLING SPEED

EJS00284

Refer to EC-38, "IDLE SPEED" for QR25 engine (WITH EURO-OBD), EC-448, "IDLE SPEED" for QR25 engine (WITHOUT EURO-OBD), EC-771, "IDLE SPEED" for QR20 engine (WITH EURO-OBD), EC-1135, "IDLE SPEED" for QR20 engine (WITHOUT EURO-OBD), EC-1412, "Basic Inspection" ,see No.3 for YD engine.

BELT TENSION

EJS00285

Refer to EM-12, "DRIVE BELTS" for QR engine,EM-118, "DRIVE BELTS" for YD engine.