

# CO SECTION

## ENGINE COOLING SYSTEM

### CONTENTS

CR		
<b>PRECAUTIONS</b>	3	
Precautions For Liquid Gasket	3	
REMOVAL OF LIQUID GASKET SEALING	3	
LIQUID GASKET APPLICATION PROCEDURE	3	
<b>PREPARATION</b>	4	
Special Service Tools	4	
Commercial Service Tool	5	
<b>OVERHEATING CAUSE ANALYSIS</b>	6	
Troubleshooting Chart	6	
<b>COOLING SYSTEM</b>	8	
Cooling Circuit	8	
<b>ENGINE COOLANT</b>	9	
Inspection	9	
LEVEL CHECK	9	
LEAK CHECK	9	
Changing Engine coolant	10	
DRAINING ENGINE COOLANT	10	
REFILLING ENGINE COOLANT	11	
FLUSHING COOLING SYSTEM	12	
<b>RADIATOR</b>	13	
Removal and Installation	13	
REMOVAL	14	
INSTALLATION	16	
Disassembly and Assembly of Cooling Fan	16	
DISASSEMBLY	17	
ASSEMBLY	17	
Checking Radiator Cap (M/T Models without A/C and A/T Models)	17	
Checking Reservoir Tank Cap (M/T Models with A/C)	18	
Checking Cooling System Hoses	18	
<b>RADIATOR (ALUMINUM TYPE)</b>	19	
Disassembly and Assembly	19	
PREPARATION	19	
DISASSEMBLY	19	
ASSEMBLY	20	
INSPECTION	22	
<b>WATER PUMP</b>	23	
Removal and Installation	23	
REMOVAL	23	
INSPECTION AFTER REMOVAL	24	
INSTALLATION	24	
INSPECTION AFTER INSTALLATION	24	
<b>THERMOSTAT</b>	25	
Removal and Installation	25	
REMOVAL	25	
INSPECTION AFTER REMOVAL	25	
INSTALLATION	26	
INSPECTION AFTER INSTALLATION	26	
<b>SERVICE DATA AND SPECIFICATIONS (SDS)</b>	27	
Standard and Limit	27	
CAPACITY	27	
THERMOSTAT	27	
RADIATOR	27	
Tightening Torque	27	
<b>HR</b>		
<b>PRECAUTIONS</b>	28	
Precautions For Liquid Gasket	28	
REMOVAL OF LIQUID GASKET SEALING	28	
LIQUID GASKET APPLICATION PROCEDURE	28	
<b>PREPARATION</b>	29	
Special Service Tools	29	
Commercial Service Tool	30	
<b>OVERHEATING CAUSE ANALYSIS</b>	31	
Troubleshooting Chart	31	
<b>COOLING SYSTEM</b>	33	
Cooling Circuit	33	
<b>ENGINE COOLANT</b>	34	
Inspection	34	
LEVEL CHECK	34	
LEAK CHECK	34	
Changing Engine coolant	35	
DRAINING ENGINE COOLANT	35	
REFILLING ENGINE COOLANT	36	
FLUSHING COOLING SYSTEM	37	

<b>RADIATOR .....</b>	<b>38</b>
Removal and Installation .....	38
REMOVAL .....	39
INSTALLATION .....	41
Disassembly and Assembly of Cooling Fan .....	41
DISASSEMBLY .....	42
ASSEMBLY .....	42
Checking Radiator Cap (Without A/C Models) .....	42
Checking Reservoir Tank Cap (With A/C Models)...	43
Checking Radiator .....	43
Checking Cooling System Hoses .....	43
<b>RADIATOR (ALUMINUM TYPE) .....</b>	<b>44</b>
Disassembly and Assembly .....	44
PREPARATION .....	44
DISASSEMBLY .....	44
ASSEMBLY .....	45
INSPECTION .....	47
<b>WATER PUMP .....</b>	<b>48</b>
Removal and Installation .....	48
REMOVAL .....	48
INSPECTION AFTER REMOVAL .....	49
INSTALLATION .....	49
INSPECTION AFTER INSTALLATION .....	49
<b>THERMOSTAT .....</b>	<b>50</b>
Removal and Installation .....	50
REMOVAL .....	50
INSPECTION AFTER REMOVAL .....	50
INSTALLATION .....	51
INSPECTION AFTER INSTALLATION .....	51
<b>WATER OUTLET .....</b>	<b>52</b>
Removal and Installation .....	52
REMOVAL .....	52
INSTALLATION .....	52
INSPECTION AFTER INSTALLATION .....	53
<b>SERVICE DATA AND SPECIFICATIONS (SDS) .....</b>	<b>54</b>
Standard and Limit .....	54
CAPACITY .....	54
THERMOSTAT .....	54
RADIATOR .....	54

## K9K

<b>APPLICATION NOTICE .....</b>	<b>55</b>
How to Check Vehicle Type .....	55
<b>PRECAUTIONS .....</b>	<b>56</b>
Precautions For Liquid Gasket .....	56
REMOVAL OF LIQUID GASKET .....	56
LIQUID GASKET APPLICATION PROCEDURE .....	56
<b>PREPARATION .....</b>	<b>57</b>
Special Service Tools .....	57
<b>OVERHEATING CAUSE ANALYSIS .....</b>	<b>58</b>
Troubleshooting Chart .....	58
<b>COOLING SYSTEM .....</b>	<b>60</b>
Cooling Circuit .....	60
<b>ENGINE COOLANT .....</b>	<b>61</b>
Inspection .....	61
LEVEL CHECK .....	61
LEAK CHECK .....	61
Changing Engine Coolant .....	62
DRAINING ENGINE COOLANT .....	62
REFILLING ENGINE COOLANT .....	62
FLUSHING COOLING SYSTEM .....	63
<b>RADIATOR .....</b>	<b>64</b>
Removal and Installation .....	64
REMOVAL .....	65
INSTALLATION .....	66
Disassembly and Assembly Radiator Fan .....	66
DISASSEMBLY .....	67
ASSEMBLY .....	68
Checking Reservoir Tank Cap .....	68
Checking Radiator .....	68
<b>WATER PUMP .....</b>	<b>69</b>
Removal and Installation .....	69
REMOVAL .....	69
INSPECTION AFTER REMOVAL .....	69
INSTALLATION .....	70
INSPECTION AFTER INSTALLATION .....	70
<b>THERMOSTAT .....</b>	<b>71</b>
Inspection .....	71
<b>WATER OUTLET .....</b>	<b>72</b>
Removal and Installation .....	72
REMOVAL .....	72
INSTALLATION .....	72

## PRECAUTIONS

PFP:00001

Precautions For Liquid Gasket  
REMOVAL OF LIQUID GASKET SEALING

EBS000JI

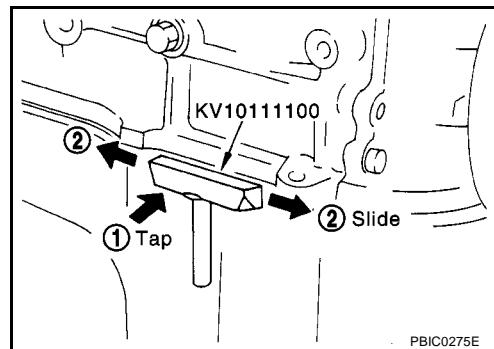
- After removing the mounting bolts and nuts, separate the mating surface using a seal cutter and remove the liquid gasket.

**CAUTION:****Be careful not to damage the mating surfaces.**

- In areas where the seal cutter is difficult to use, use a plastic hammer to lightly tap the gasket area.

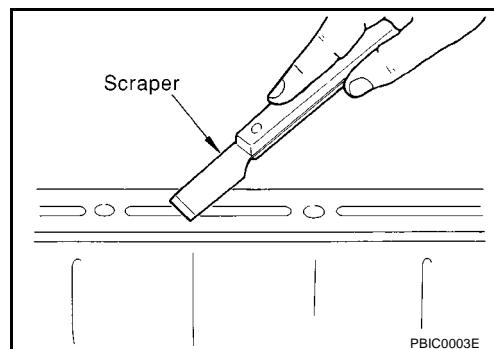
**CAUTION:**

If for some unavoidable reason a tool such as a flat-bladed screwdriver is used, be careful not to damage the mating surfaces.

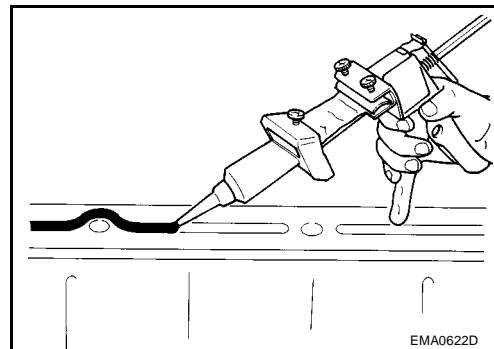


## LIQUID GASKET APPLICATION PROCEDURE

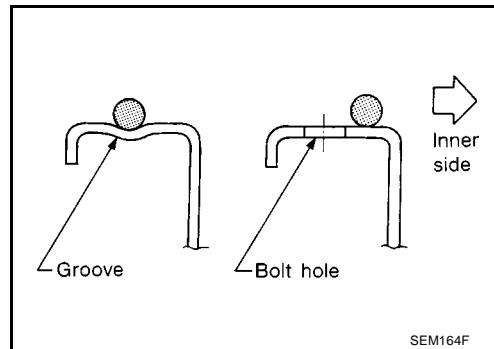
- Using a scraper, remove the old liquid gasket adhering to the gasket application surface and the mating surface.
- Remove the liquid gasket completely from the groove of the gasket application surface, mounting bolts and bolt holes.
- Wipe the gasket application surface and the mating surface with white gasoline (lighting and heating use) to remove adhering moisture, grease and foreign materials.
- Attach the liquid gasket to the tube presser.

**Use Genuine Liquid Gasket or equivalent.**

- Apply the gasket without breaks to the specified location with the specified dimensions.
- If there is a groove for the liquid gasket application, apply the gasket to the groove.



- As for the bolt holes, normally apply the gasket inside the holes. Occasionally, it should be applied outside the holes. Make sure to read the instruction in this manual.
- Within five minutes of gasket application, install the mating component.
- If the liquid gasket protrudes, wipe it off immediately.
- Do not retighten after the installation.
- After 30 minutes or more have passed from the installation, fill the engine oil and coolant.

**CAUTION:****If there are additional instructions in this manual, observe them.**

# PREPARATION

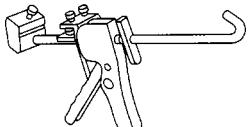
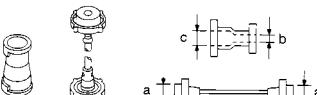
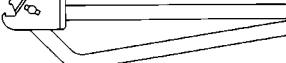
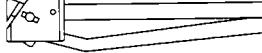
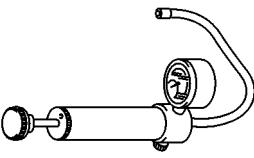
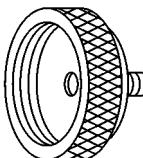
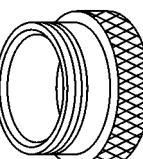
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## PREPARATION

PFP:00002

### Special Service Tools

EBS000JJ

NISSAN Tool number (RENAULT tool number) Tool name	Description
WS39930000 (   —   ) Tube presser	 <p>S-NT052</p> <p>Pressing the tube of liquid gasket</p>
EG17650301 (   —   ) Radiator cap tester adapter	 <p>S-NT564</p> <p>Adapting radiator cap tester to radiator filler neck  <b>a: 28 (1.10) dia.</b>  <b>b: 31.4 (1.236) dia.</b>  <b>c: 41.3 (1.626) dia.</b>  Unit: mm (in)</p>
KV99103510 (   —   ) Radiator plate pliers A	 <p>S-NT224</p> <p>Installing radiator upper and lower tanks</p>
KV99103520 (   —   ) Radiator plate pliers B	 <p>S-NT225</p> <p>Removing radiator upper and lower tanks</p>
— (M.S. 554_07) Tester	 <p>MLIA0012E</p> <p>Leak checking Checking reservoir tank and reservoir tank cap</p>
— (M.S. 554_01) Reservoir tank tester adapter	 <p>MLIA0013E</p> <p>Adapting tester to reservoir tank</p>
— (M.S. 554_06) Reservoir tank cap tester adapter	 <p>MLIA0014E</p> <p>Adapting tester to reservoir tank cap</p>

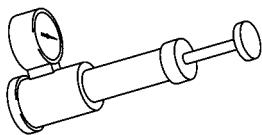
# PREPARATION

[CR]

## Commercial Service Tool

EBS01JAW

Tool name	Description	
Radiator cap tester	Checking radiator and radiator cap	CO



PBIC1982E

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# OVERHEATING CAUSE ANALYSIS

[CR]

## OVERHEATING CAUSE ANALYSIS

PFP:00012

### Troubleshooting Chart

EBS000IR

	Symptom	Check items	
Cooling system parts malfunction	Poor heat transfer	Water pump malfunction	Worn or loose drive belt
		Thermostat stuck closed	—
		Damaged fins	Dust contamination or paper clogging
		Clogged radiator cooling tube	Mechanical damage
	Reduced air flow	Cooling fan does not operate	Fan assembly
		High resistance to fan rotation	
		Damaged fan blades	
	Damaged radiator shroud	—	—
	Improper coolant mixture ratio	—	—
	Poor coolant quality	—	Coolant viscosity
Insufficient engine coolant	Engine coolant leaks	Cooling hose	Loose clamp
			Cracked hose
		Water pump	Poor sealing
		Radiator cap (M/T models without A/C and A/T models Reservoir tank cap (M/T models with A/C)	Loose
			Poor sealing
		Radiator	O-ring for damage, deterioration or improper fitting
			Cracked radiator tank
			Cracked radiator core
		Reservoir tank	Cracked reservoir tank
	Overflowing reservoir tank	Exhaust gas leaks into cooling system	Cylinder head deterioration
			Cylinder head gasket deterioration

# OVERHEATING CAUSE ANALYSIS

[CR]

Symptom		Check items	
Except cooling system parts malfunction	—	Overload on engine	High engine rpm under no load
			Driving in low gear for extended time
			Driving at extremely high speed
			Powertrain system malfunction
			Installed improper size wheels and tires
	Blocked or restricted air flow	Dragging brakes	—
		Improper ignition timing	—
		Blocked bumper	—
		Blocked radiator grille	—
		Blocked radiator	—
	Blocked condenser	Blocked condenser	Blocked air flow
		Installed large fog lamp	—

A

CO

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# COOLING SYSTEM

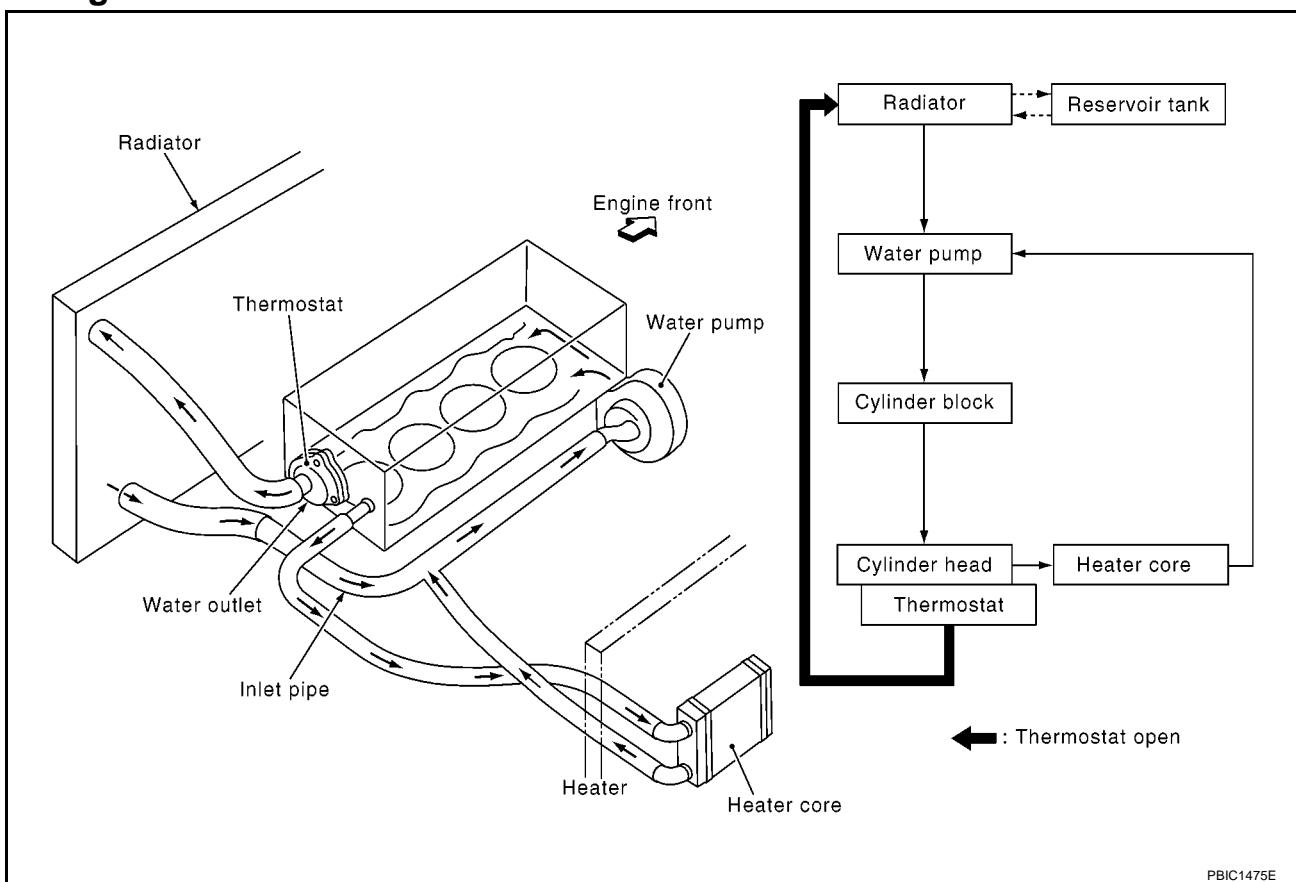
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## COOLING SYSTEM

PFP:21020

### Cooling Circuit

EBS000IS



PBIC1475E

**ENGINE COOLANT**

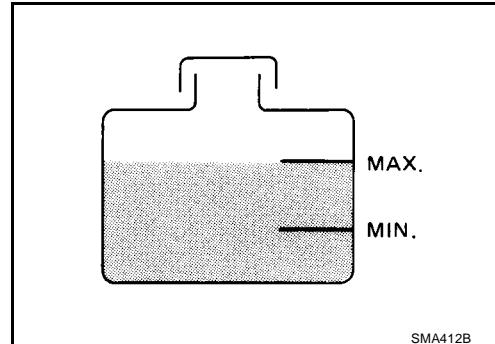
PFP:KQ100

**Inspection**A  
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J  
K  
L  
M**LEVEL CHECK**

EBS000JK

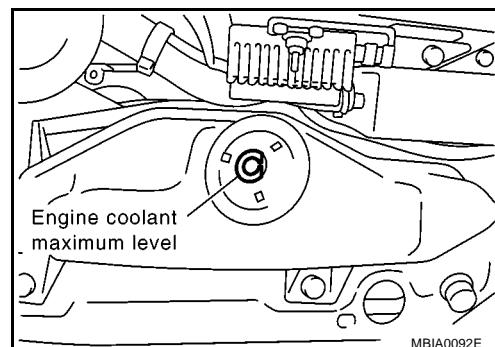
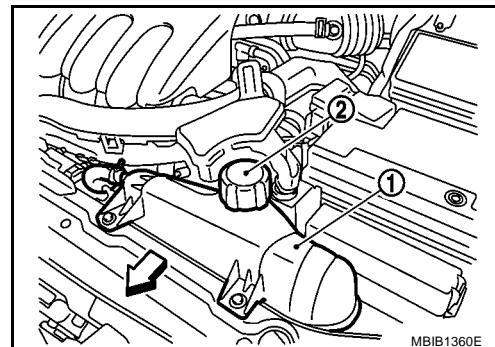
**M/T Models without A/C and A/T Models**

- Check if the reservoir tank engine coolant level is within "MIN" to "MAX" when engine is cool.
- adjust the engine coolant level as necessary.

**M/T Models with A/C**

- Check if the reservoir tank coolant level is within MIN to MAX when engine is cool.
- Adjust coolant if too much or too little.

↙ Vehicle front

**LEAK CHECK****M/T Model without A/C and A/T Models**

- To check for leakage, apply pressure to the cooling system with a radiator cap tester (commercial service tool) and radiator cap tester adapter (SST).

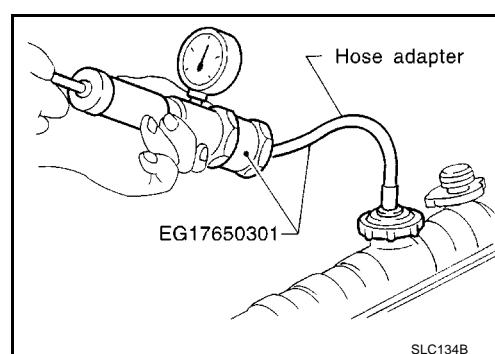
**Testing pressure : 157 kPa (1.57 bar, 1.6 kg/cm<sup>2</sup> , 23 psi)**

**WARNING:**

Never remove the radiator cap when the engine is hot. Serious burns could occur from high pressure coolant escaping from the radiator.

**CAUTION:**

Higher pressure than specified may cause radiator damage.



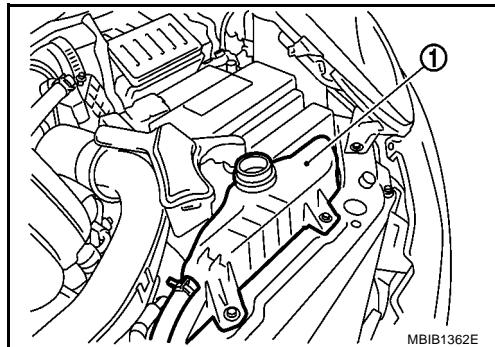
**NOTE:**

In a case that engine coolant decreases, replenish radiator with engine coolant.

- If anything is found, repair or replace damaged parts.

**M/T Models with A/C**

- To check for leakage, fit the adapter to the reservoir tank (1), and then connect it to the tester.



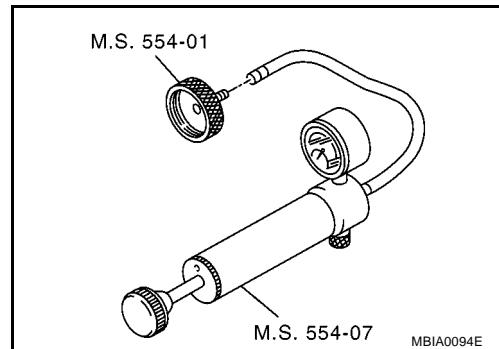
- Warm up the engine and turn it off.
- Apply pressure to the cooling system and stop pumping.

**Testing pressure : 10 kpa**  
**(0.1 bar, 0.10 kg/cm<sup>2</sup> , 1.5 psi)**

- If the pressure drops, look for leakage.
- Unscrew slowly the adapter from the reservoir tank to reduce the pressure in cooling system, and install the reservoir tank cap.

**WARNING:**

Never remove the reservoir tank cap when the engine is hot. Serious burns could occur from high pressure engine coolant escaping from the radiator.

**CAUTION:**

Higher pressure than specified may cause radiator damage.

**Changing Engine coolant**

EBS000IV

**WARNING:**

- To avoid being scalded, never change the coolant when the engine is hot.
- Wrap a thick cloth around radiator cap and carefully remove the cap. First, turn the cap a quarter of a turn to release built-up pressure. Then turn the cap all the way.

**DRAINING ENGINE COOLANT****M/T Models without A/C and A/T Models**

1. Disconnect radiator lower hose and radiator cap.

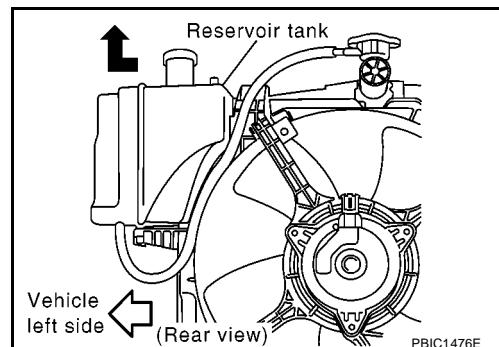
**CAUTION:**

Make sure to drain when the engine coolant temperature is cold.

2. Remove reservoir tank and drain the engine coolant in the following procedures.
  - a. Move relay case in front of the battery.
  - b. Disconnect the reservoir tank from fan shroud to remove. With force applied in the left direction of vehicle, pull up reservoir tank.
3. Check drain coolant for contaminants such as rust, corrosion or discoloration.

If contaminated, flush engine cooling system.

Refer to [CO-12, "FLUSHING COOLING SYSTEM"](#) .



**M/T Models with A/C**

1. Disconnect radiator lower hose and reservoir tank cap.

**CAUTION:**

Make sure to drain when the engine coolant temperature is cold.

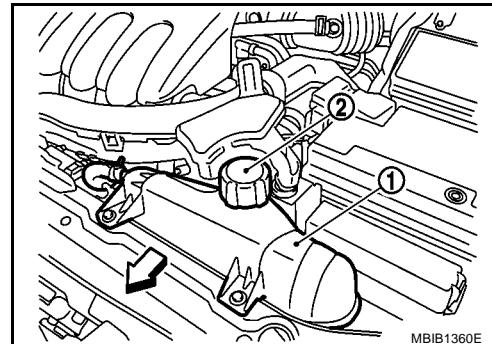
2. Remove reservoir tank and drain the engine coolant.

◀ : Vehicle front

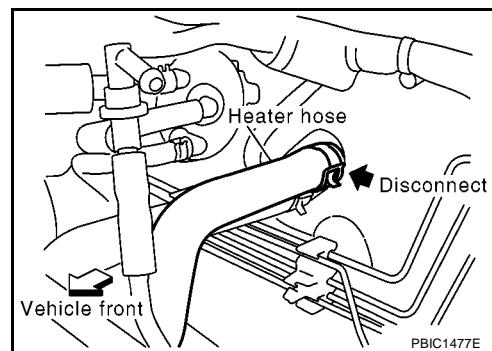
3. Check drain coolant for contaminants such as rust, corrosion or discoloration.

If contaminated, flush engine cooling system.

Refer to [CO-12, "FLUSHING COOLING SYSTEM"](#).

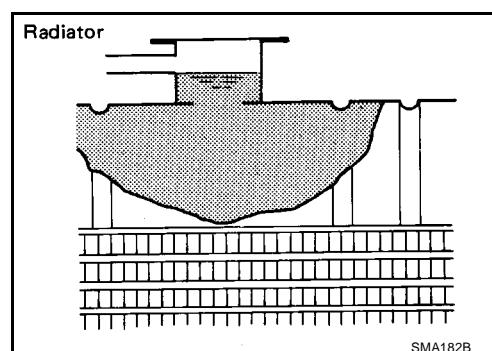
**REFILLING ENGINE COOLANT**

1. Install reservoir tank.
2. Connect radiator lower hose.
3. Disconnect heater hose (at heater hose outlet side: upper side) as shown in figure. Keep hose end at the same height as that of before removal.



4. Fill radiator and reservoir tank to specified level.

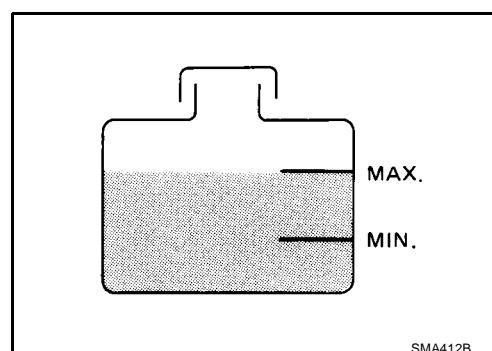
- Pour coolant slowly of less than 2ℓ (1-3/4 Imp qt) a minute to allow air in system to escape.
- When coolant from heater hose starts to drain, connect heater hose and continue to fill.
- Use Genuine Nissan Anti-freeze Coolant or equivalent mixed with water (distilled or demineralized). Refer to [MA-35, "RECOMMENDED FLUIDS AND LUBRICANTS"](#).

**Engine coolant capacity**

**M/T models with A/C and A/T models**

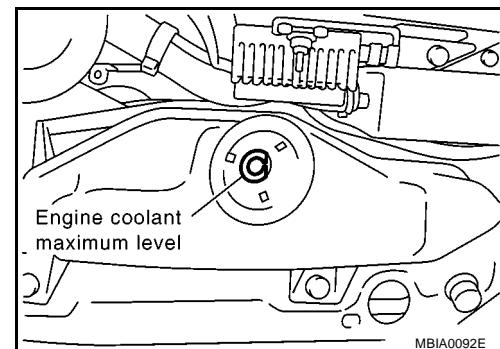
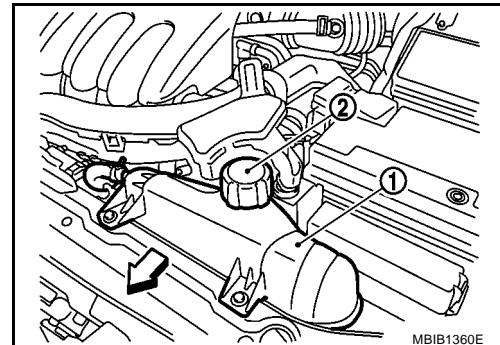
**With reservoir tank : Approx. 4.9ℓ (4-3/8 Imp qt)**

**Reservoir tank : 0.7ℓ (5/8 Imp qt)**



**M/T models with A/C****With reservoir tank : Approx. 5.3 ℥ (4-5/8 Imp qt)****Reservoir tank : 1.2 ℥ (1-1/8 Imp qt)**

◀ : Vehicle front



5. Warm up engine to normal operating temperature with radiator cap installed.
6. Warm up until thermostat opens. Keep warming at 3,000 rpm for approximately 10 minutes as guide.
  - For thermostat opening, touch radiator upper hose by hand to insure that water flow is hot.

**CAUTION:**  
**Be careful not to overheat.**

7. Stop the engine.
8. After cooling engine [approximately 50°C (122 °F) or lower], remove radiator cap and check coolant level. If the level is low, fill up to the radiator neck again and repeat from step 5.
9. When the coolant level stabilizes, fill reservoir tank up to the "MAX" line.
10. Check cooling system for leaks with engine running.
11. Allow the engine to cool [approximately 50°C (122°F) or lower].
12. Start the engine. Perform the following cycle three times. Keep an engine speed of 1,000 rpm for approximately 30 seconds. Then increase it gradually to 3,000 rpm.
13. During the above step 12, make sure water flow sound is not heard from heater core.
  - Sound may be noticeable at heater unit.
14. If water flow sound is heard, repeat from step 4 to 13.
  - **Clean excess coolant from engine.**

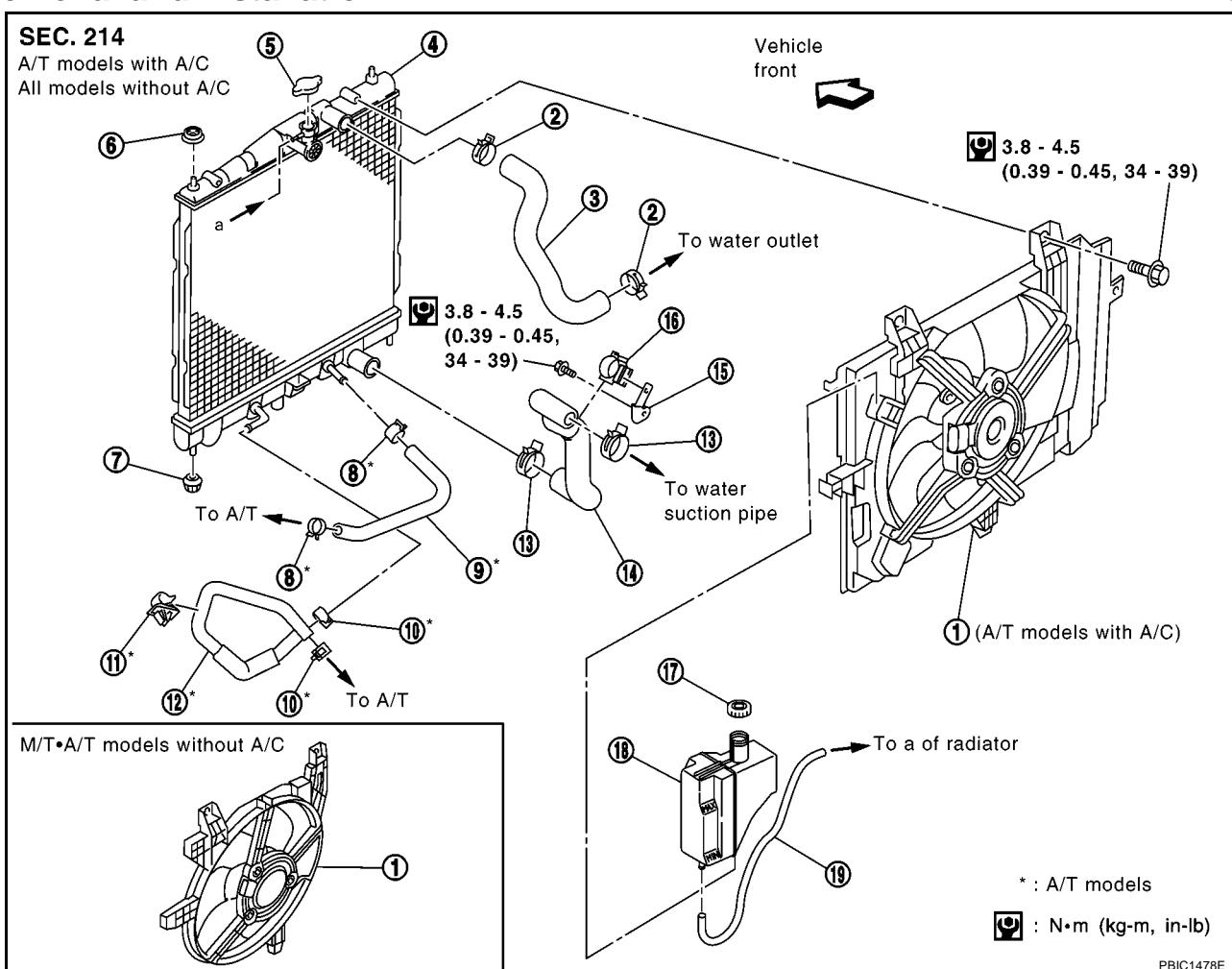
**FLUSHING COOLING SYSTEM**

1. Fill radiator and reservoir tank with water and reinstall radiator cap.
2. Run engine and warm it up to normal operating temperature.
3. Rev engine two or three times under no-load.
4. Stop engine and wait until it cools down.
5. Drain water.
6. Repeat steps 1 through 5 until clear water begins to drain from radiator.

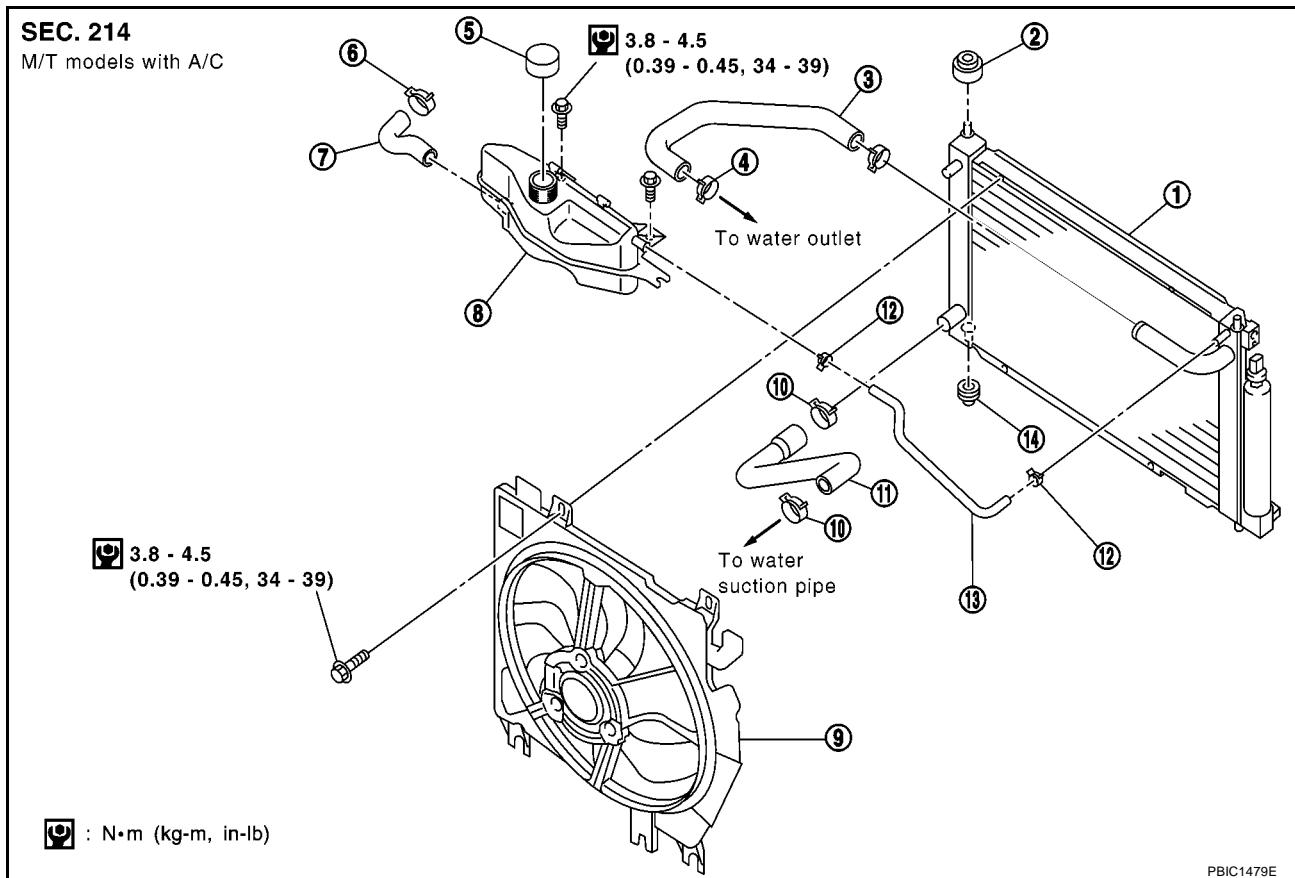
## RADIATOR

PFP:21400

## Removal and Installation

A  
B  
C  
D  
E  
F  
G  
H  
I  
J  
K  
L  
M

1. Cooling fan assembly
2. Hose clamp
3. Radiator hose (upper)
4. Radiator
5. Radiator cap
6. Mounting rubber
7. Mounting rubber
8. Hose clamp (A/T models)
9. A/T oil cooler hose (A/T models)
10. Hose clamp (A/T models)
11. Hose clamp (A/T models)
12. A/T oil cooler hose (A/T models)
13. Hose clamp
14. Radiator hose (lower)
15. Bracket
16. Hose clamp
17. Reservoir tank cap
18. Reservoir tank
19. Reservoir tank hose



1. Radiator
2. Mounting rubber
3. Radiator hose (upper)
4. Hose clamp
5. Reserve tank cap
6. Hose clamp
7. Reservoir tank hose
8. Reservoir tank
9. Cooling fan assembly
10. Hose clamp
11. Radiator hose (lower)
12. Hose clamp
13. Reservoir tank hose
14. Mounting rubber

## REMOVAL

Operation Description: Remove radiator core support (lower), and pull out radiator and cooling fan assembly to the underside of vehicle.

1. Drain coolant. Refer to [CO-9, "ENGINE COOLANT"](#) .

**CAUTION:**

Make sure to drain when the engine coolant temperature is cold.

**WARNING:**

Never remove the radiator cap when the engine is hot. Serious burns could occur from high pressure coolant escaping from the radiator.

2. Remove mounting bolts to make relay case movable.
3. Remove the following parts.
  - Reservoir tank (M/T models with A/C)
  - RH/LH front fender protector
  - RH/LH front grille; Refer to [EI-11, "FRONT GRILLE"](#) .
  - Air Duct; Refer to [EM-18, "AIR CLEANER AND AIR DUCT"](#) .
4. Remove radiator hose (upper) and (lower).
5. Remove A/T oil cooler hoses. (A/T models)

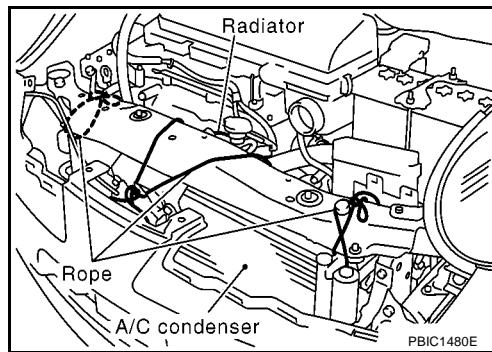
**CAUTION:**

Install plug to hoses and fluid pipes removed, and be sure to prevent fluid leak.

6. Fix with ropes so that A/C condenser and RH/LH upper mount units of radiator and cooling fan assembly are placed on radiator core support (upper).

**CAUTION:**

Taking parts strength into consideration, lift up at locations where damage may not occur.



Remove radiator core support (lower) with the following procedures.

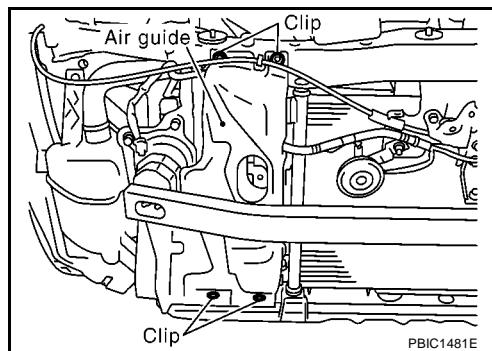
a. Remove air guide upper clips at radiator right side.

**NOTE:**

In figure, bumper fascia is omitted for explanation.

b. Remove radiator core support (lower) mounting bolts (RH/LH). Refer to [BL-13, "RADIATOR CORE SUPPORT"](#).

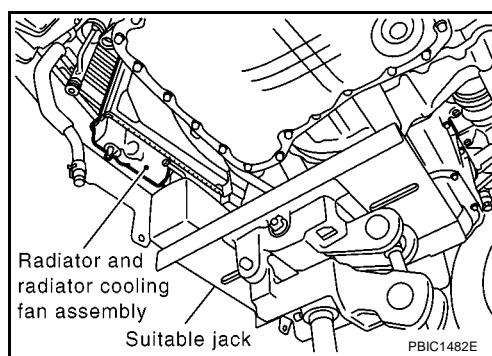
c. Remove air guide lower clips and remove radiator core support (lower).



7. Loosen ropes, and pull out radiator and cooling fan assembly to the underside of vehicle, supporting the bottom with suitable jack.

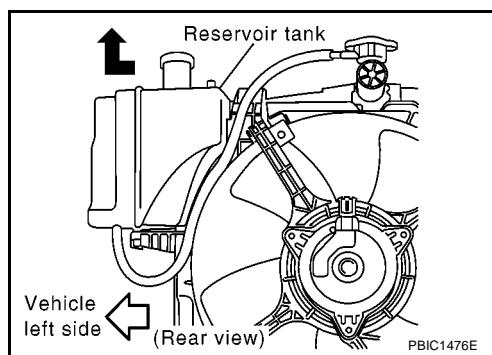
**CAUTION:**

Be careful not to damage radiator core and A/C condenser core.



8. Remove reservoir tank (M/T models without A/C and A/T models).

- Disconnect the reservoir tank from fan shroud to remove. With force applied in the left direction of vehicle, pull up reservoir tank.



9. Remove cooling fan assembly from radiator.

**INSTALLATION**

Install in the reverse order of removal which being careful of the following.

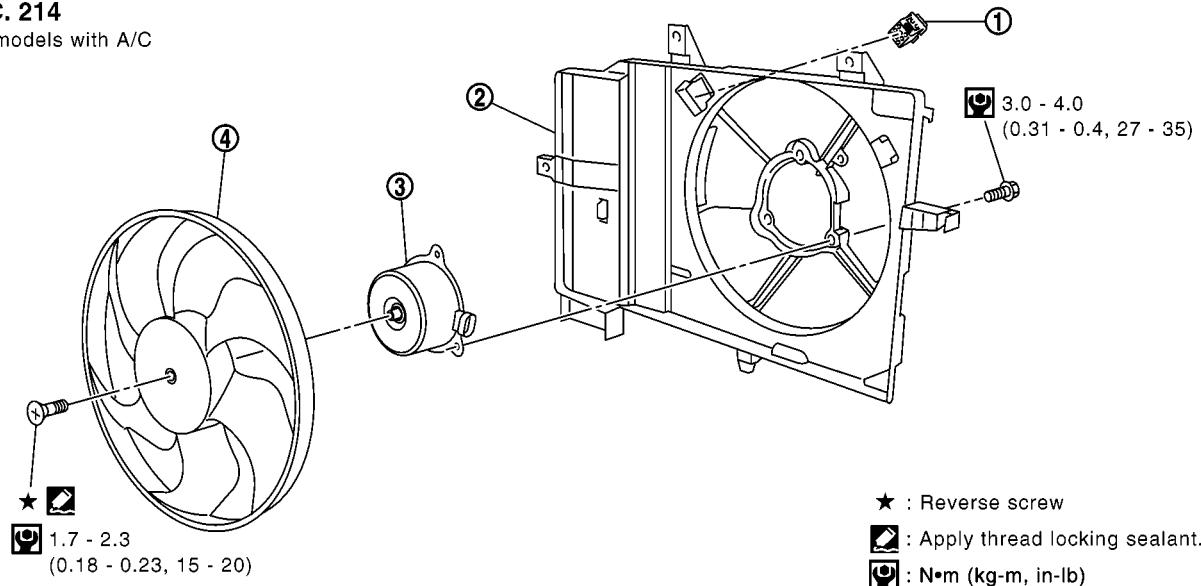
- When installing radiator core support (lower), make sure upper and lower mount units of radiator and A/C condenser are fitted in mounting holes of radiator core support (upper/lower).

**Disassembly and Assembly of Cooling Fan**

EBS000IY

**SEC. 214**

A/T models with A/C

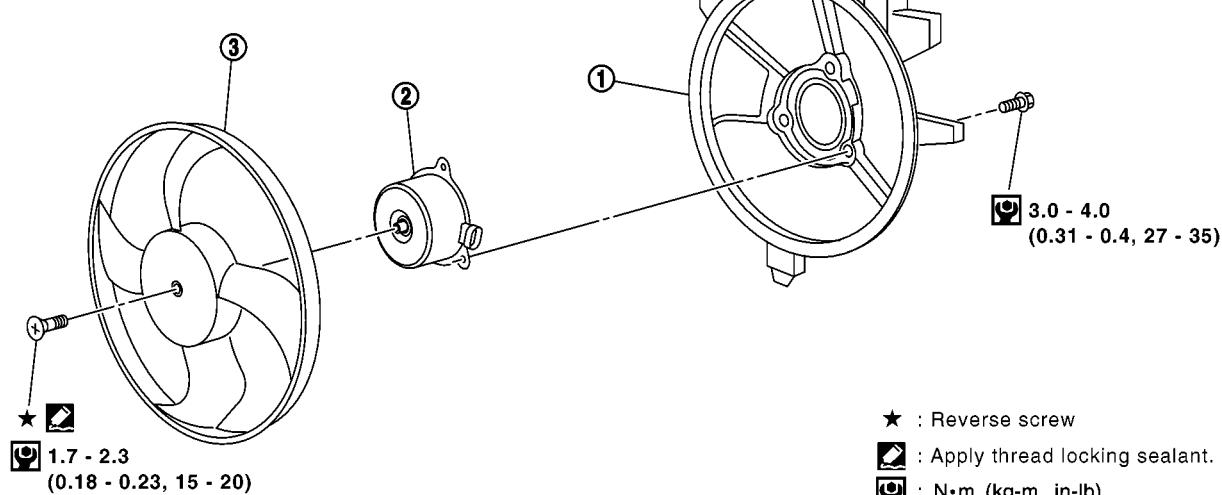


MBIB1359E

1. Resistor
2. Fan shroud
3. Fan motor
4. Fan

**SEC. 214**

M/T•A/T models without A/C

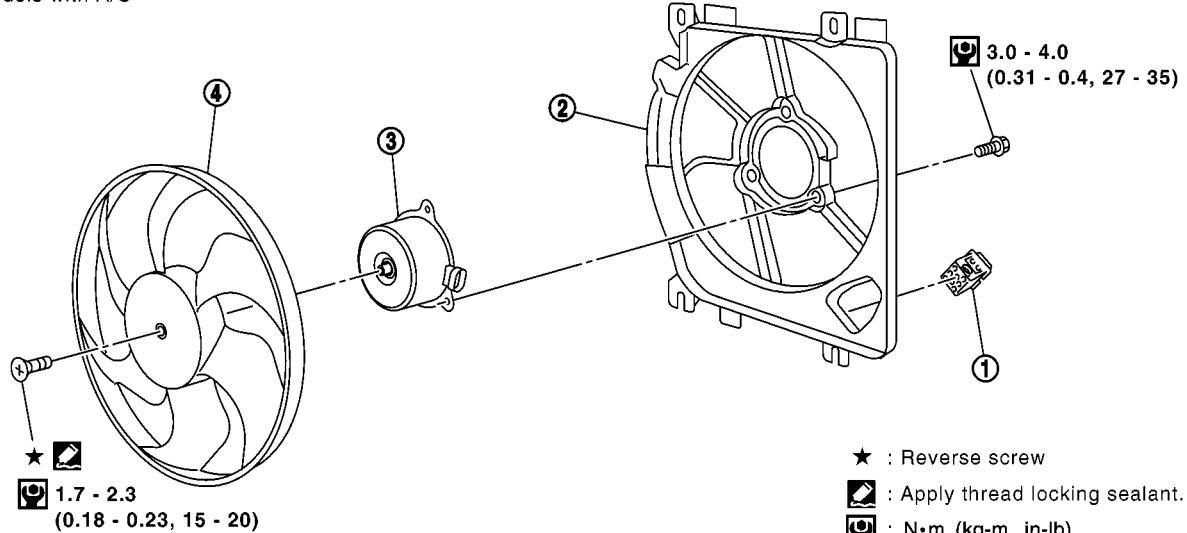


PBIC1484E

1. Fan shroud
2. Fan motor
3. Fan

## SEC. 214

M/T models with A/C



PBIC1485E

1. Resistor
2. Fan shroud
3. Fan motor
4. Fan

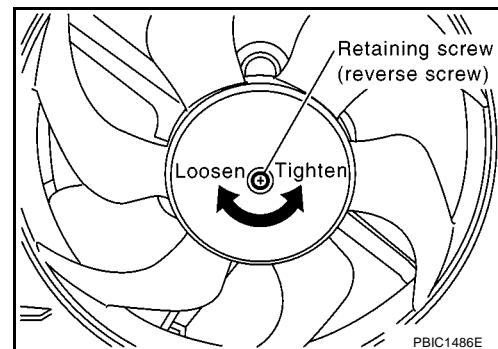
## DISASSEMBLY

1. Remove fan.

**CAUTION:**

Reverse screw are used for the fan attachment screw. When removing or attaching, turn the screw the opposite way as for a normal screw.

2. Remove fan motor from fan shroud.



PBIC1486E

## ASSEMBLY

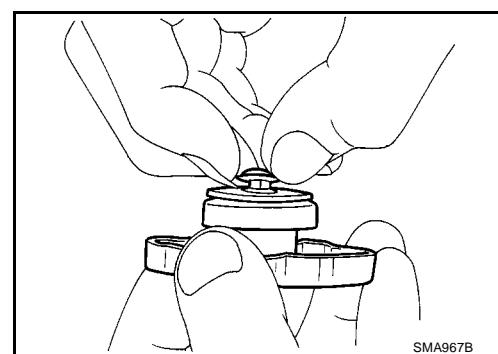
Assemble cooling fan in the reverse order of disassembly.

- Apply thread locking sealant and tighten screw to assemble the fan.

**Checking Radiator Cap (M/T Models without A/C and A/T Models)**

EBS01K BX

1. Pull the negative-pressure valve to open it and check that it closes completely when released.
  - Check that there is no dirt or damage on the valve seat of the radiator cap negative-pressure valve.
  - Check that there are no unusual conditions in the opening and closing conditions of the negative-pressure valve.



SMA967B

2. Check radiator cap relief pressure.

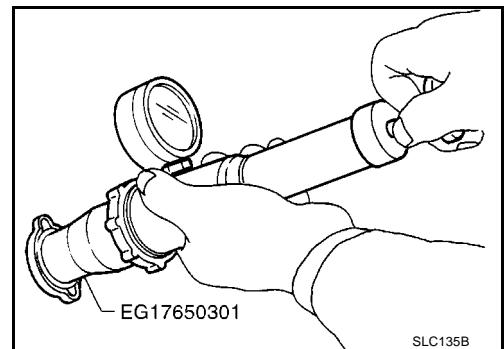
**Standard:**

**78 - 98 kPa  
(0.78 - 0.98 bar, 0.8 - 1.0 kg/cm<sup>2</sup>, 11 - 14 psi)**

**Limit:**

**59 kPa (0.59 bar, 0.6 kg/cm<sup>2</sup>, 9 psi)**

- When connecting the radiator cap to the tester, apply water or engine coolant to the cap seal part.
- Replace the radiator cap if there is an unusual conditions in the negative-pressure valve, or if the open-valve pressure is outside of the standard values.



SLC135B

**CAUTION:**

When installing radiator cap, thoroughly wipe out the radiator filler neck to remove any waxy residue or foreign material.

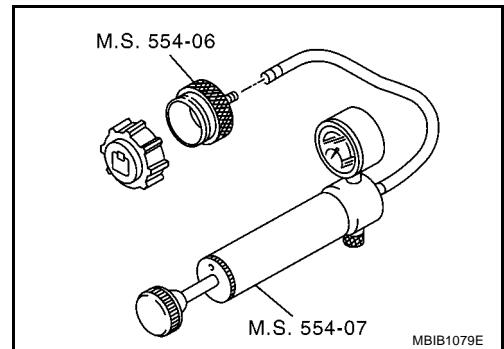
### Checking Reservoir Tank Cap (M/T Models with A/C)

EBS01KBY

- Fit the adapter to the tester as shown.
- When connecting the reservoir tank cap to the tester, apply water or LLC to the cap seal part.
- Check reservoir tank cap relief pressure.

**88 kPa (0.88 bar, 0.90 kg/cm<sup>2</sup>, 12.8 psi)**

- Replace the reservoir tank cap if the engine coolant passes through it, or if any fur signs is detected.



MBIB1079E

### Checking Cooling System Hoses

EBS000SF

Check hoses for improper attachment, leaks, cracks, damage, loose connections, chaffing and deterioration.

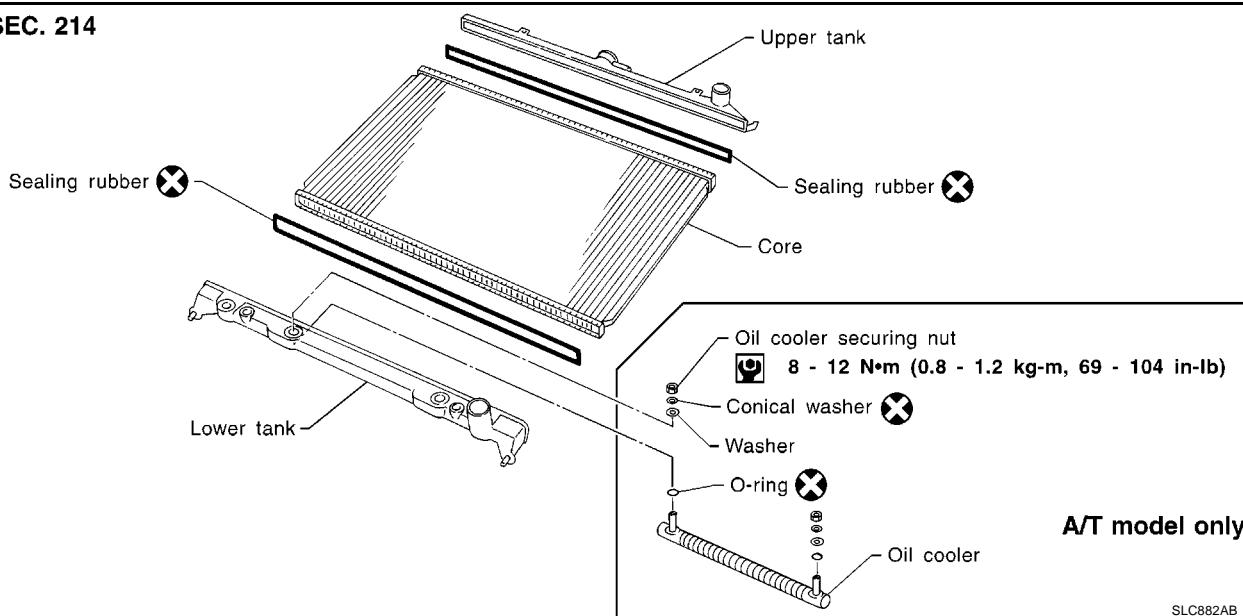
## RADIATOR (ALUMINUM TYPE)

PFP:21460

## Disassembly and Assembly

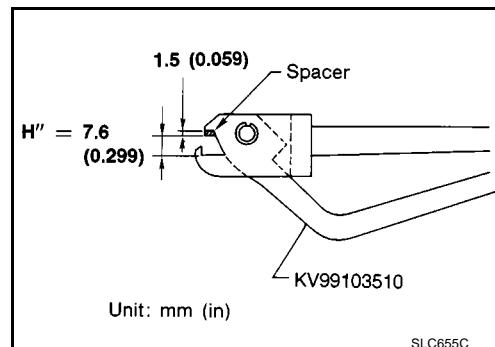
EBS000J0

SEC. 214



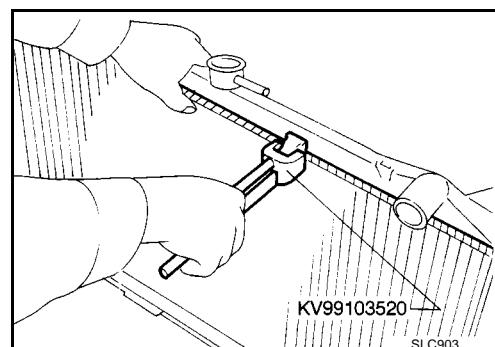
## PREPARATION

1. Attach the spacer to the tip of the radiator plate pliers A. Spacer specification: 1.5 mm (0.059 in) thick x 18 mm (0.71 in) wide x 8.5 mm (0.335 in) long.
2. Make sure that when radiator plate pliers A are closed dimension H'' is approx. 7.6 mm (0.299 in).
3. Adjust dimension H'' with the spacer, if necessary.



## DISASSEMBLY

1. Remove tank with radiator plate pliers B (SST).



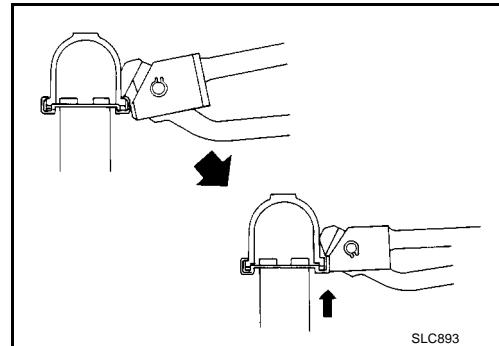
# RADIATOR (ALUMINUM TYPE)

[CR]

- Grip the crimped edge and bend it upwards so that Tool slips off.

**CAUTION:**

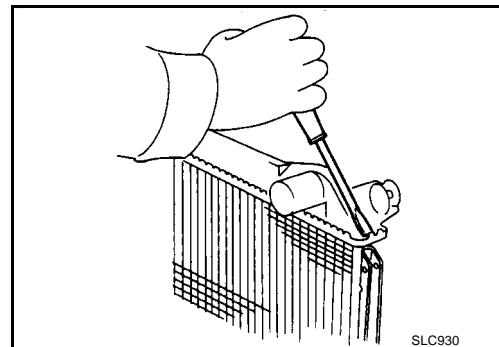
Do not bend excessively.



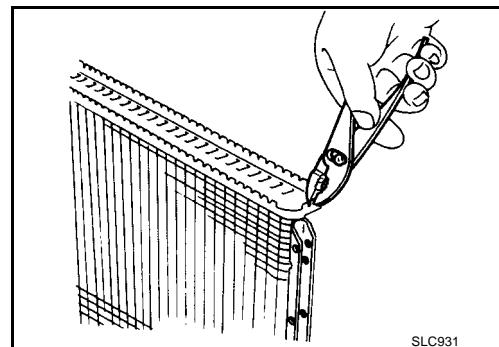
- In areas where Tool cannot be used, use a screwdriver to bend the edge up.

**CAUTION:**

Be careful not to damage tank.



2. Make sure the edge stands straight up.
3. Remove oil cooler from tank. (A/T model only)

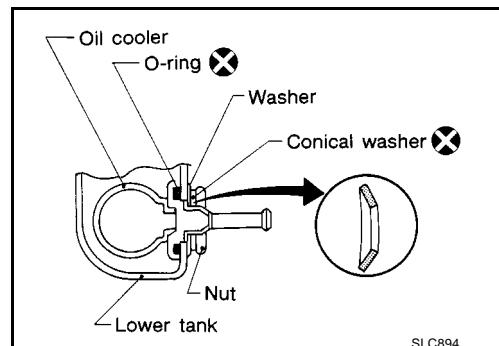


## ASSEMBLY

1. Install oil cooler. (A/T model only)

**CAUTION:**

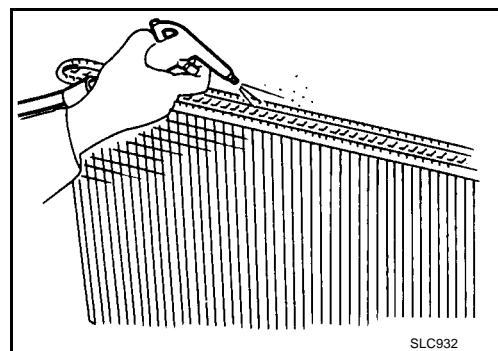
Pay attention to direction of conical washer.



# RADIATOR (ALUMINUM TYPE)

[CR]

2. Clean contact portion of tank.



SLC932

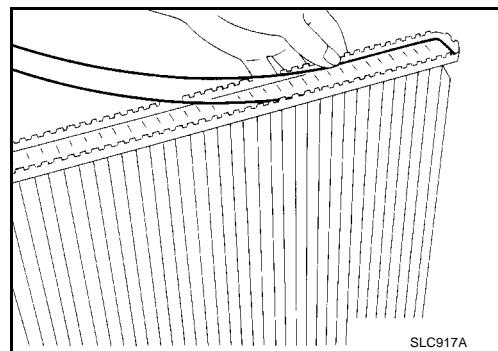
3. Install sealing rubber.

**CAUTION:**

Be careful not to twist sealing rubber.

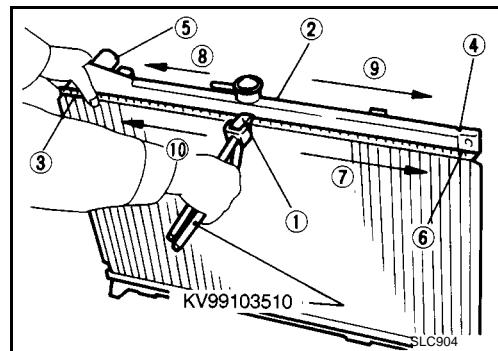
**NOTE:**

Push it in with fingers.

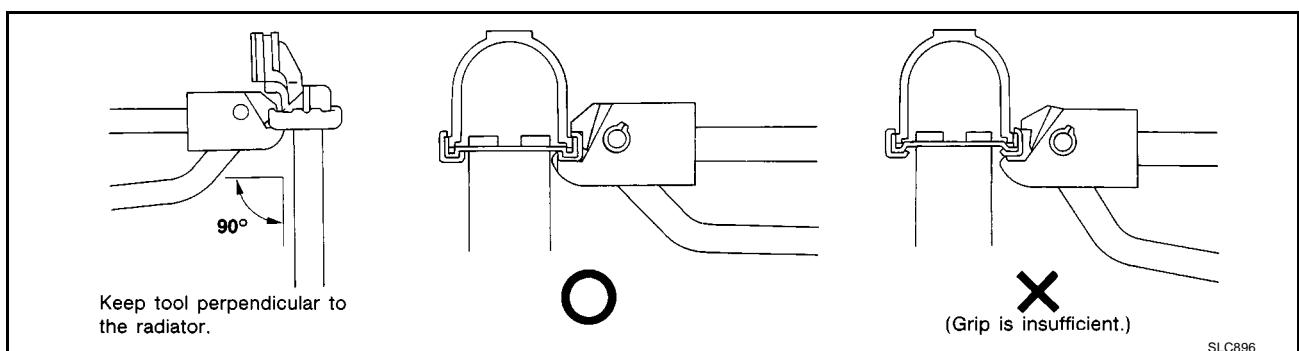


SLC917A

4. Caulk tank in specified sequence with radiator plate pliers A (SST).

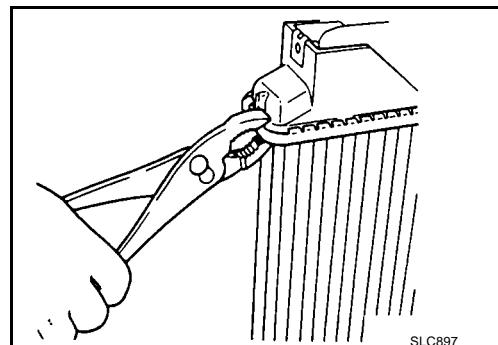


SLC904



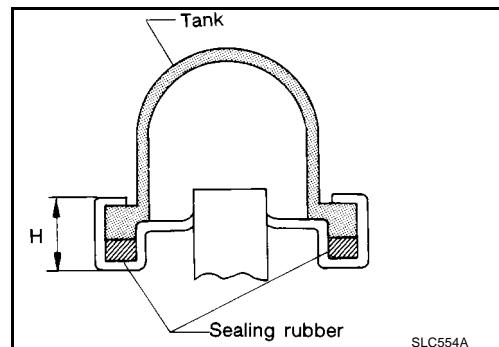
SLC896

- Use pliers in the locations where Tool cannot be used.



SLC897

5. Make sure that the rim is completely crimped down.  
**Standard height "H" : 8.0 - 8.4 mm (0.315 - 0.331 in)**
6. Confirm that there is no leakage.  
Refer to [CO-9, "Inspection"](#).



## INSPECTION

1. Apply pressure with radiator cap tester.

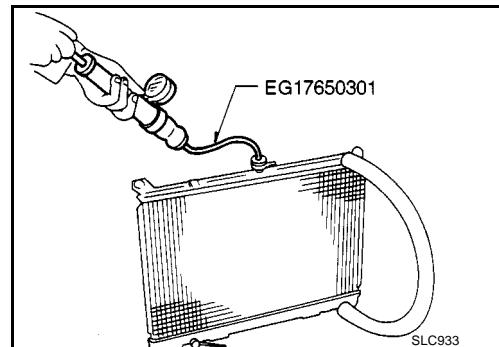
### Specified pressure value

: 157 kPa (1.57 bar, 1.6 kg/cm<sup>2</sup>, 23 psi)

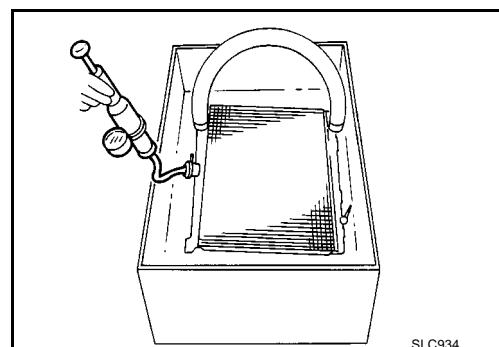
### WARNING:

To prevent the risk of the hose coming undone while under pressure, securely fasten it down with a hose clamp.

Attach a hose to the oil cooler to seal its inlet and outlet. (A/T model only)



2. Check for leakage by soaking radiator in water container.



## WATER PUMP

PFP:21020

## Removal and Installation

EBS000J1

A

CO

C

D

E

F

G

H

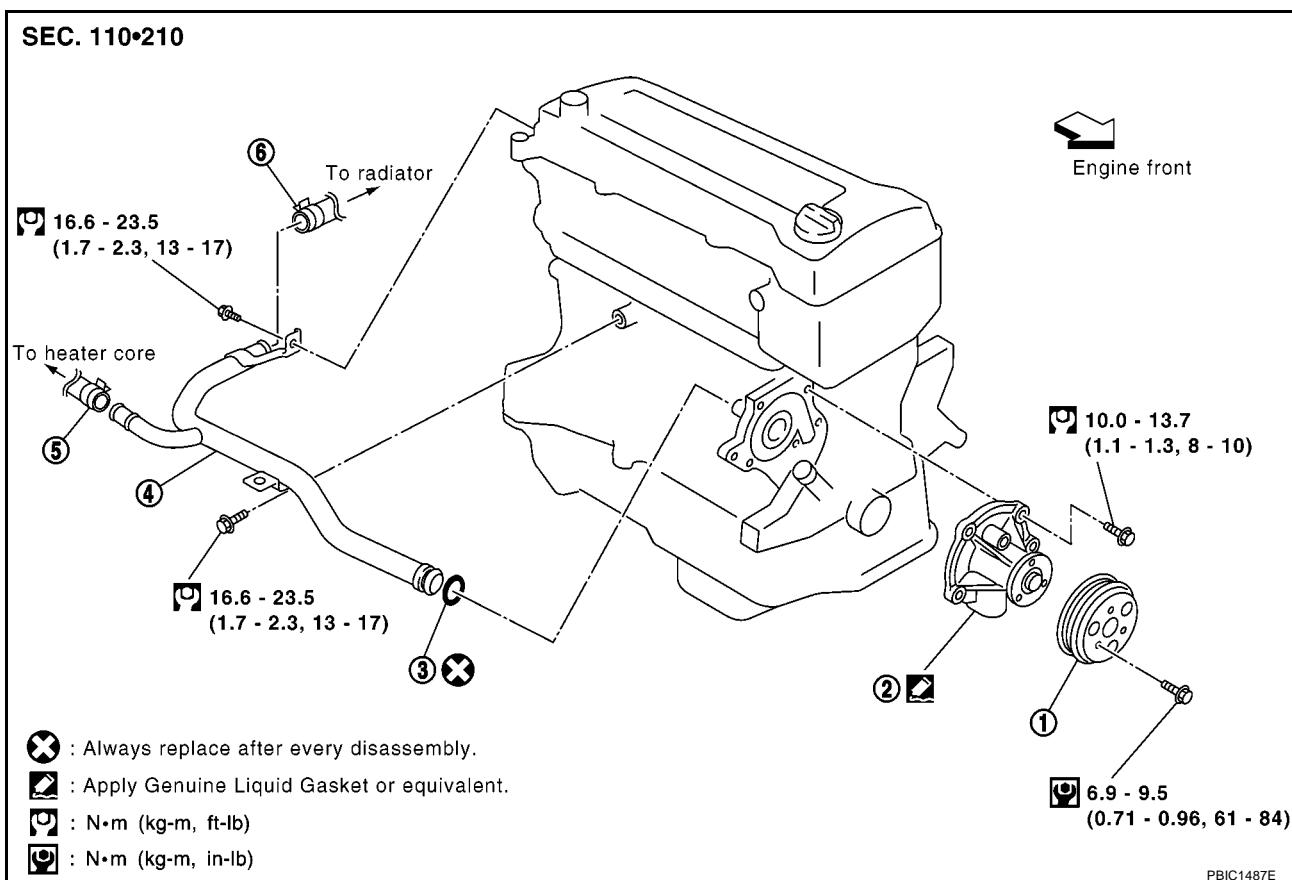
I

J

K

L

M



1. Water pump pulley
2. Water pump
3. O-ring
4. Water suction pipe
5. Heater hose
6. Radiator hose (lower)

## REMOVAL

1. Drain engine coolant. Refer to [CO-9, "ENGINE COOLANT"](#).

**CAUTION:**

Make sure to drain when the engine coolant temperature is cold.

**WARNING:**

Never remove the radiator cap when the engine is hot. Serious burns could occur from high pressure coolant escaping from the radiator.

2. Steer front wheel to the right.
3. Remove front fender protector (RH). Refer to [EI-14, "FENDER PROTECTOR"](#).
4. Loosen mounting bolts of water pump pulley before loosening belt tension of drive belt.
5. Remove drive belt from water pump pulley. Refer to [EM-14, "DRIVE BELTS"](#).
6. Remove the water pump pulley.

**NOTE:**

To remove it easily, loosen water pump pulley mounting bolt, then water pump belt.

7. Remove water pump.
  - Place a piece of wood or something onto water pump, and tap it with a hammer. Disconnect liquid gasket to remove.
  - Engine coolant remaining in the engine is drained. Use tray to collect it.

**CAUTION:**

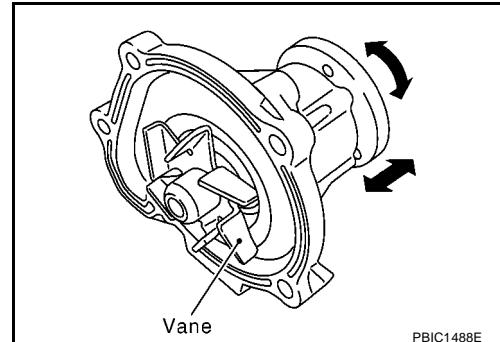
- Handle the water pump vane so that it does not contact any other parts.
- Water pump cannot be disassembled and should be replaced as a unit.

8. Remove water suction pipe in the following procedures.

- a. Remove air cleaner case assembly. Refer to [EM-18, "AIR CLEANER AND AIR DUCT"](#) .
- b. Remove radiator hose (upper and lower), and heater hose.
- c. Move harnesses around suction pipe.
- d. Remove mounting bolts, and pull water suction pipe toward engine rear side.
  - Coolant remaining in the engine is drained. Use tray to collect it.

### INSPECTION AFTER REMOVAL

- Visually check that there is no significant dirt or rusting on the water pump body and vane.
- Check that there is no looseness in the vane shaft, and that it turns smoothly when rotated by hand.
- If unusualness is found, replace the water pump.

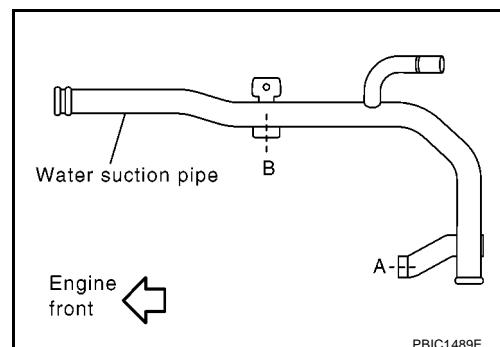


### INSTALLATION

- Install in the reverse order of removal which being careful of the following.

#### Water Suction Pipe Installation

1. Apply neutral detergent on O-ring. Fit O-ring in the groove securely.
2. Tighten mounting bolts with the following procedures.
  - a. Temporarily tighten bolts in order: A to B.
  - b. Tighten bolts in order: B to A

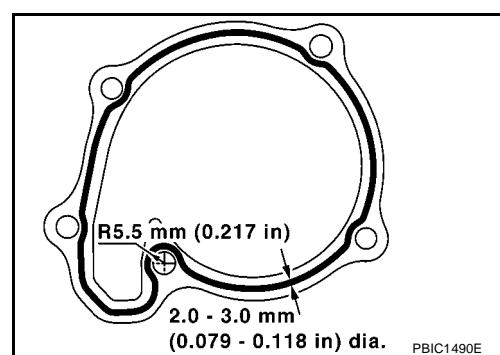


#### Water Pump Installation

- Apply liquid gasket as shown in figure, and install.  
**Use Genuine Liquid Gasket or equivalent.**

#### CAUTION:

Wait at least 30 minutes after water pump installation. Refill coolant and start the engine.



### INSPECTION AFTER INSTALLATION

- Check for engine coolant leaks using radiator cap tester adapter (SST: EG17650301) and radiator cap tester (commercial service tool) (M/T models without A/C and A/T models) or reservoir tank cap tester and reservoir cap tester adapter (M/T models with A/C). Refer to [CO-9, "LEAK CHECK"](#)
- Start and warm up engine. Visually check if there is no leaks of engine coolant.

## THERMOSTAT

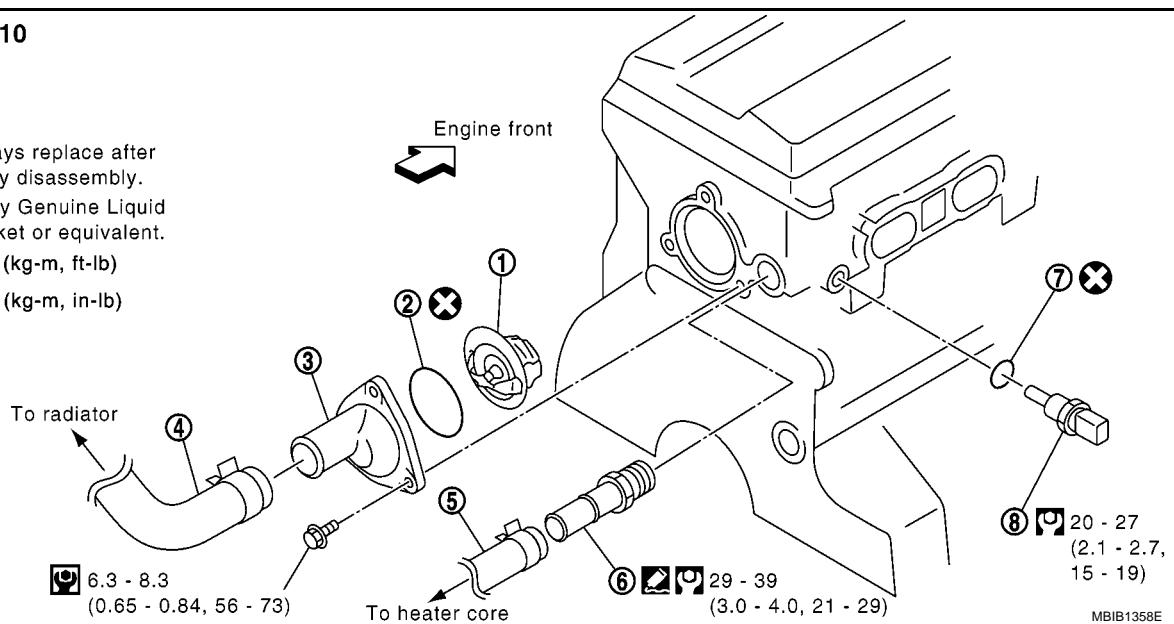
PFP:21200

## Removal and Installation

EBS000J2

## SEC. 210

- ✖ : Always replace after every disassembly.
- sik : Apply Genuine Liquid Gasket or equivalent.
- ⚡ : N·m (kg·m, ft-lb)
- ⚡ : N·m (kg·m, in-lb)



MBIB1358E

1. Thermostat
2. Rubber ring
3. Water outlet
4. Radiator hose (upper)
5. Heater hose
6. Heater pipe
7. Copper washer
8. Engine coolant temperature sensor

## REMOVAL

1. Drain engine coolant. Refer to [CO-9, "ENGINE COOLANT"](#) .

**CAUTION:**

Make sure to drain when the engine coolant temperature is cold.

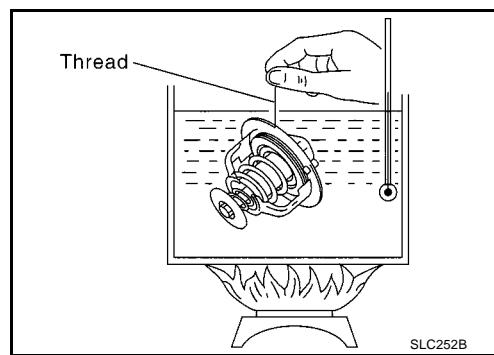
**WARNING:**

Never remove the radiator cap when the engine is hot. Serious burns could occur from high pressure coolant escaping from the radiator.

2. Remove air duct and air cleaner body. Refer to [EM-18, "AIR CLEANER AND AIR DUCT"](#) .
3. Remove radiator hose (upper).
4. Remove water outlet and thermostat.
  - Coolant remaining in the engine is drained. Use tray to collect it.
5. Remove engine coolant temperature sensor if necessary.
6. Remove heater pipe if necessary.

## INSPECTION AFTER REMOVAL

- Place a thread so that it is caught in the valves of the thermostat. Immerse fully in a container filled with water. Heat while stirring. (The example in the figure shows the thermostat.)
- The valve opening temperature is the temperature at which the valve opens and falls from the thread.
- Continue heating. Check the full-open lift amount.
- After checking the full-open lift amount, lower the water temperature and check the valve closing temperature.
- If the measured value is out of the standard value or unusual valve seating condition is found, replace the thermostat.



SLC252B

**Standard values**

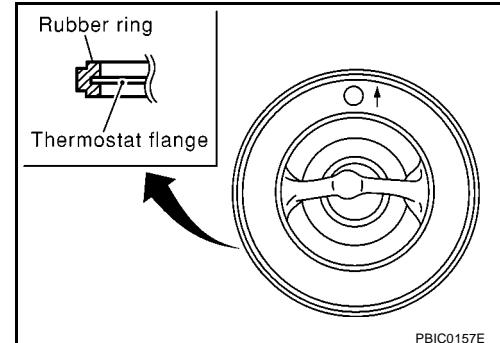
	Thermostat
Valve opening temperature	86.5 - 89.5°C (188 - 193°F)
Full-open lift amount	8 mm or more/ 101°C (0.31 in/ 214 °F)
Valve closing temperature	83°C (181°F)

**INSTALLATION**

Install in the reverse order of removal which being careful of the following.

**Installation of Thermostat**

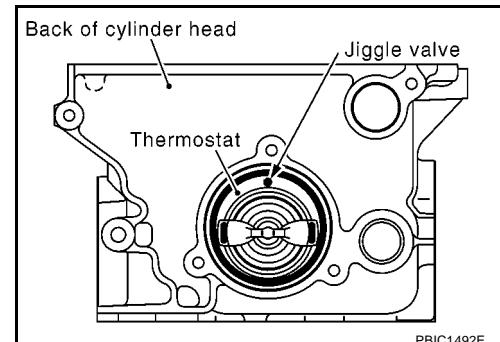
1. Install the thermostat with the whole circumference of each flange part fit securely inside the rubber ring.



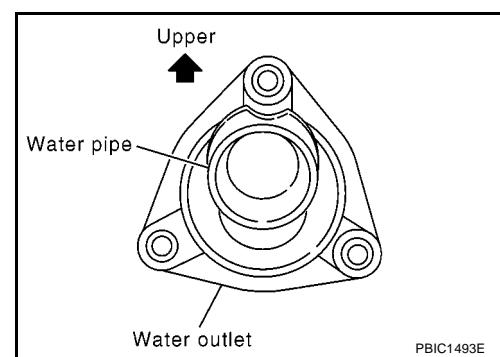
2. Install thermostat with jiggle valve facing the direction shown in the figure.

**NOTE:**

Care must be taken not to trap the thermostat jiggle valve.

**Water Outlet Installation**

- Install water pipe with it facing upward.
- Install thermostat in place.

**Heater Pipe Installation**

- Apply liquid gasket to the threads, and install.  
**Use Genuine Liquid Gasket or equivalent.**

**INSPECTION AFTER INSTALLATION**

- Check for leaks of engine coolant using radiator cap tester adapter (SST: EG17650301) and a radiator cap tester (commercial service tool) (M/T models without A/C and A/T models) or reservoir tank cap tester and reservoir tank cap tester adapter (M/T models with A/C). Refer to [CO-9, "LEVEL CHECK"](#).
- Start and warm up engine. Visually check if there is no leaks of engine coolant.

# SERVICE DATA AND SPECIFICATIONS (SDS)

[CR]

## SERVICE DATA AND SPECIFICATIONS (SDS)

PFP:00030

### Standard and Limit CAPACITY

EBS000JL

A  
CO  
C  
D  
E  
F  
G  
H  
I  
J  
L  
M

Unit:  $\ell$  (Imp qt)

Coolant capacity [With reservoir tank (MAX level)]	M/T models without A/C and A/T models	Approximately 4.9 (4-3/8)
	M/T models with A/C	Approximately 5.3 (4-5/8)
Reservoir tank	M/T models without A/C and A/T models	0.7 (5/8)
	M/T models with A/C	1.2 (1-1/8)

### THERMOSTAT

Valve opening temperature	86.5 - 89.5°C (188 - 193°F)
Valve lift	8 mm or more/ 101°C (0.31 in/ 214°F)
Valve closing temperature	83°C (181°F)

### RADIATOR

Unit: kPa (bar, kg/cm<sup>2</sup> , psi)

Radiator cap relief pressure	Standard	78 - 98 (0.78 - 0.98, 0.8 - 1.0, 11 - 14)
	Limit	59 (0.59, 0.6, 9)
Reservoir tank cap relief pressure		88 (0.88, 0.90, 12.8)
Leakage test pressure	M/T models without A/C and A/T models	157 (1.57, 1.6, 23)
	M/T models with A/C	10 (0.1, 0.10, 1.5)

### Tightening Torque

EBS000J4

\*1: Parts to be tightened in particular orders

Unit: N·m (kg-m, ft-lb)  
Unit: N·m (kg-m, in-lb)<sup>\*2</sup>

Cooling fan assembly	3.8 - 4.5 (0.39 - 0.45, 34 - 39) <sup>*2</sup>
Reservoir tank (M/T models without A/C and A/T models)	3.8 - 4.5 (0.39 - 0.45, 34 - 39) <sup>*2</sup>
Cooling fan motor	3.0 - 4.0 (0.31 - 0.40, 27 - 35) <sup>*2</sup>
Cooling fan (reverse screw)	1.7 - 2.3 (0.18 - 0.23, 15 - 20) <sup>*2</sup>
Water pump	10.0 - 13.7(1.1 - 1.3, 8 - 10)
Water pump pulley	6.9 - 9.5 (0.71 - 0.96, 61 - 84) <sup>*2</sup>
*1 Water suction pipe	16.6 - 23.5 (1.7 - 2.3, 13 - 17)
Water outlet	6.3 - 8.3 (0.65 - 0.84, 56 - 73) <sup>*2</sup>
Heater pipe	29.0 - 39.0 (3.0 - 4.0, 21 - 29)
Engine coolant temperature sensor	20 - 27(2.1 - 2.7, 15 - 19)

## PRECAUTIONS

PFP:00001

## Precautions For Liquid Gasket

## REMOVAL OF LIQUID GASKET SEALING

EBS01JAY

- After removing the mounting bolts and nuts, separate the mating surface using a seal cutter and remove the liquid gasket.

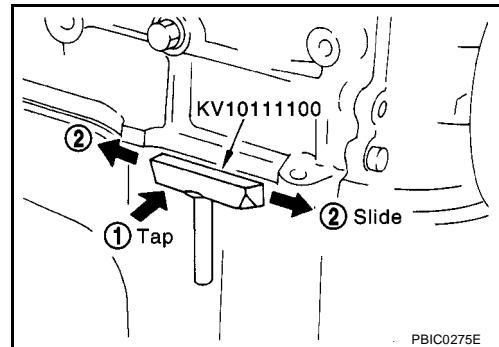
**CAUTION:**

**Be careful not to damage the mating surfaces.**

- In areas where the seal cutter is difficult to use, use a plastic hammer to lightly tap the gasket area.

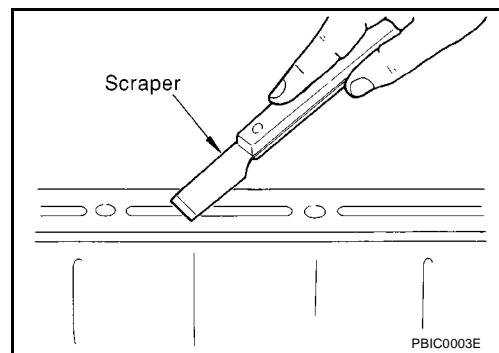
**CAUTION:**

**If for some unavoidable reason a tool such as a flat-bladed screwdriver is used, be careful not to damage the mating surfaces.**

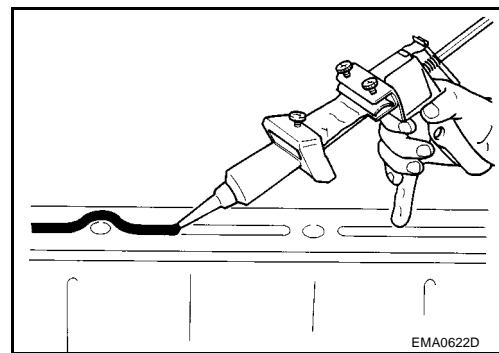


## LIQUID GASKET APPLICATION PROCEDURE

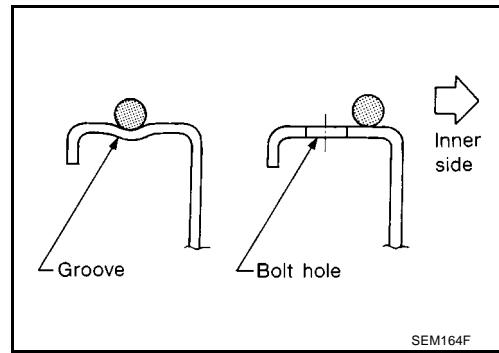
- Using a scraper, remove the old liquid gasket adhering to the gasket application surface and the mating surface.
- Remove the liquid gasket completely from the groove of the gasket application surface, mounting bolts and bolt holes.
- Wipe the gasket application surface and the mating surface with white gasoline (lighting and heating use) to remove adhering moisture, grease and foreign materials.
- Attach the liquid gasket to the tube presser.  
**Use Genuine Liquid Gasket or equivalent.**



- Apply the gasket without breaks to the specified location with the specified dimensions.
- If there is a groove for the liquid gasket application, apply the gasket to the groove.



- As for the bolt holes, normally apply the gasket inside the holes. Occasionally, it should be applied outside the holes. Make sure to read the instruction in this manual.
- Within five minutes of gasket application, install the mating component.
- If the liquid gasket protrudes, wipe it off immediately.
- Do not retighten after the installation.
- After 30 minutes or more have passed from the installation, fill the engine oil and coolant.

**CAUTION:**

**If there are additional instructions in this manual, observe them.**

# PREPARATION

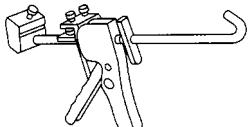
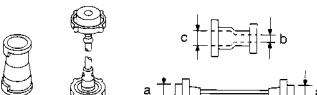
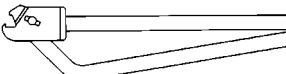
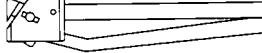
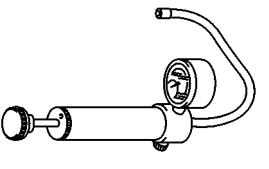
[HR]

## PREPARATION

### Special Service Tools

PFP:00002

EBS01KBZ

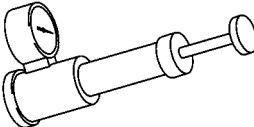
NISSAN Tool number (RENAULT tool number) Tool name	Description	CO
WS39930000 ( <u>      </u> ) Tube presser	 S-NT052	Pressing the tube of liquid gasket
EG17650301 ( <u>      </u> ) Radiator cap tester adapter	 S-NT564	Adapting radiator cap tester to radiator filler neck <b>a: 28 (1.10) dia.</b> <b>b: 31.4 (1.236) dia.</b> <b>c: 41.3 (1.626) dia.</b> Unit: mm (in)
KV99103510 ( <u>      </u> ) Radiator plate pliers A	 S-NT224	Installing radiator upper and lower tanks
KV99103520 ( <u>      </u> ) Radiator plate pliers B	 S-NT225	Removing radiator upper and lower tanks
(M.S. 554_07) Tester	 MLIA0012E	Leak checking Checking reservoir tank and reservoir tank cap
(M.S. 554_01) Reservoir tank tester adapter	 MLIA0013E	Adapting tester to reservoir tank
(M.S. 554_06) Reservoir tank cap tester adapter	 MLIA0014E	Adapting tester to reservoir tank cap

# PREPARATION

[HR]

## Commercial Service Tool

EBS01JA8

Tool name	Description
Radiator cap tester	 PBIC1982E

# OVERHEATING CAUSE ANALYSIS

[HR]

## OVERHEATING CAUSE ANALYSIS

PFP:00012

### Troubleshooting Chart

EBS01JA9

	Symptom	Check items	
Cooling system parts malfunction	Poor heat transfer	Water pump malfunction	Worn or loose drive belt
		Thermostat stuck closed	—
		Damaged fins	Dust contamination or paper clogging
			Physical damage
	Reduced air flow	Clogged radiator cooling tube	Excess foreign material (rust, dirt, sand, etc.)
		Cooling fan does not operate	Fan assembly
		High resistance to fan rotation	
	Insufficient engine coolant	Damaged fan blades	
		Damaged radiator shroud	—
		Improper engine coolant mixture ratio	—
	Overfilling reservoir tank	Poor engine coolant quality	Engine coolant viscosity
		Engine coolant leaks	Cooling hose
			Loose clamp
			Cracked hose
		Water pump	Poor sealing
			Loose
		Radiator cap	Poor sealing
			O-ring for damage, deterioration or improper fitting
		Radiator (without A/C models)	Cracked radiator tank
			Cracked radiator core
			Cracked reservoir tank
		Reservoir tank cap (with A/C models)	Cracked reservoir tank
			Cylinder head deterioration
		Reservoir tank	Cylinder head gasket deterioration
			Exhaust gas leaks into cooling system

A

CO

C

D

E

F

G

H

I

J

K

L

M

# OVERHEATING CAUSE ANALYSIS

[HR]

Symptom		Check items	
Except cooling system parts malfunction	—	Overload on engine	High engine rpm under no load
			Abusive driving
			Driving in low gear for extended time
			Driving at extremely high speed
			Power train system malfunction
	Blocked or restricted air flow	Installed improper size wheels and tires	—
			—
		Dragging brakes	—
		Improper ignition timing	—
		Blocked bumper	—
		Blocked radiator grille	—
			—
		Blocked radiator	—
		Blocked condenser	Blocked air flow
		Installed large fog lamp	—

# COOLING SYSTEM

[HR]

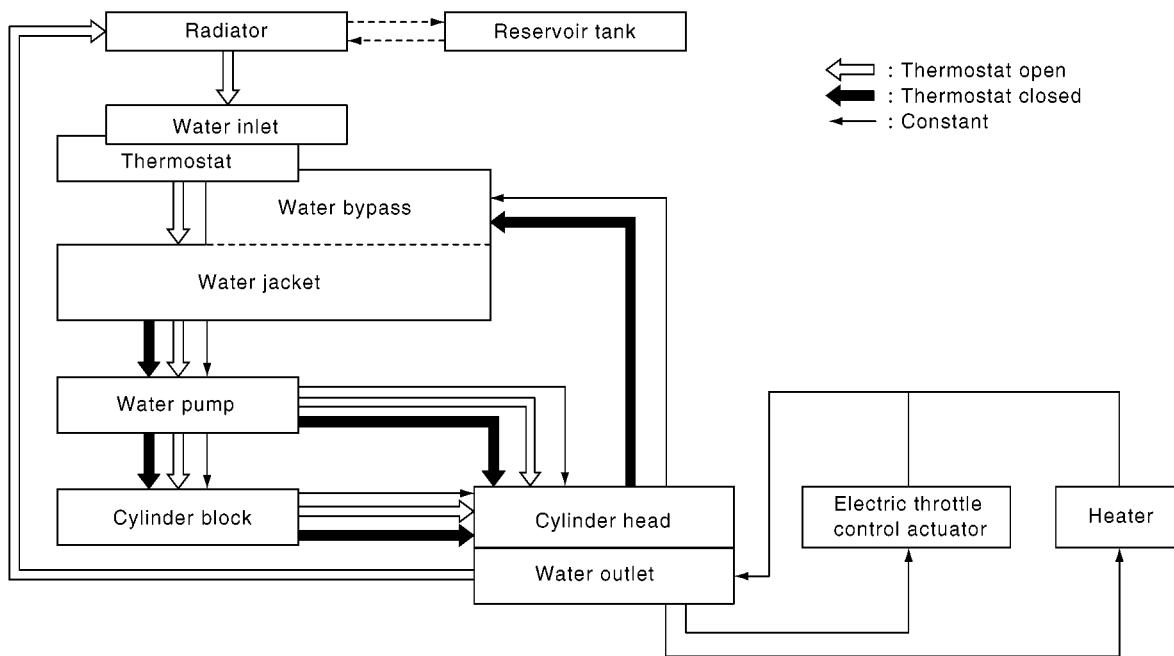
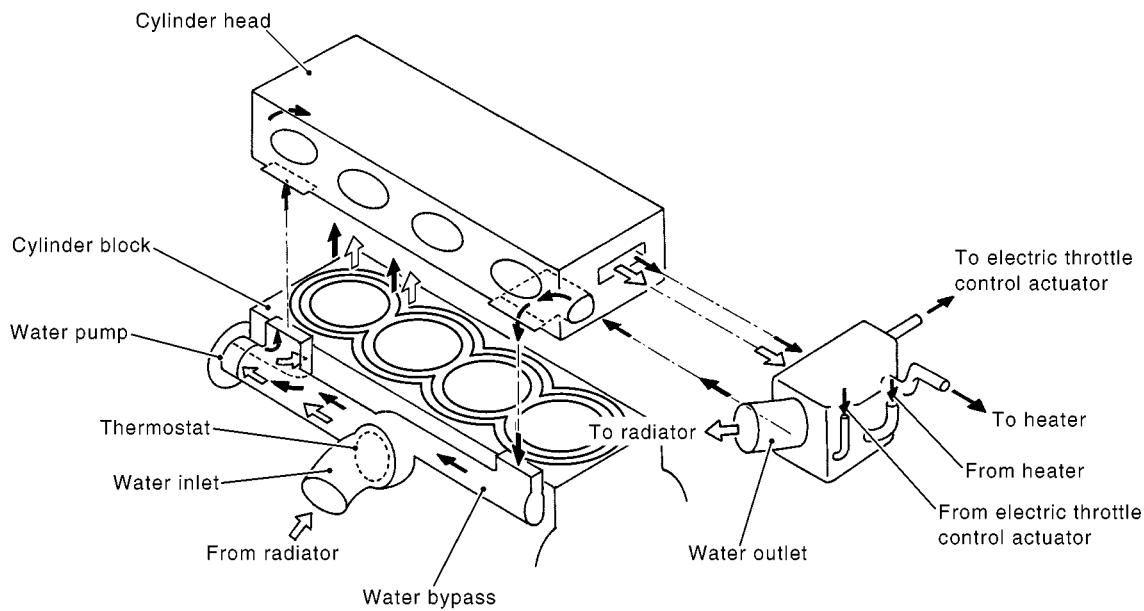
## COOLING SYSTEM

### Cooling Circuit

PFP:21020

EBS01JAA

A  
B  
C  
D  
E  
F  
G  
H  
I  
J  
K  
L  
M



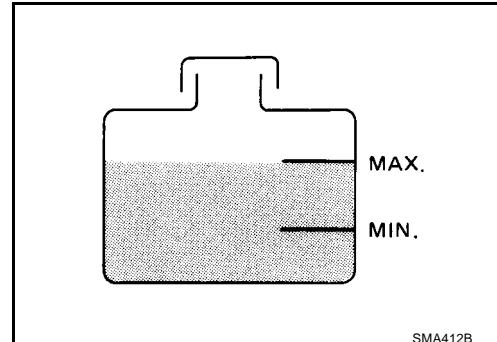
PBIC3820E

**ENGINE COOLANT**

PFP:KQ100

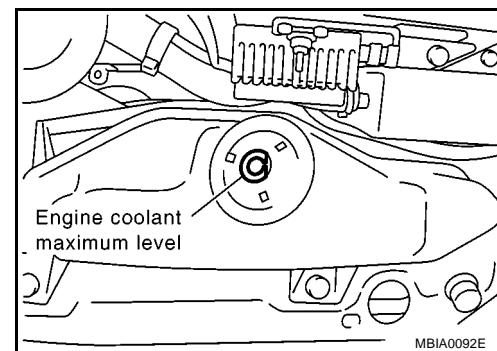
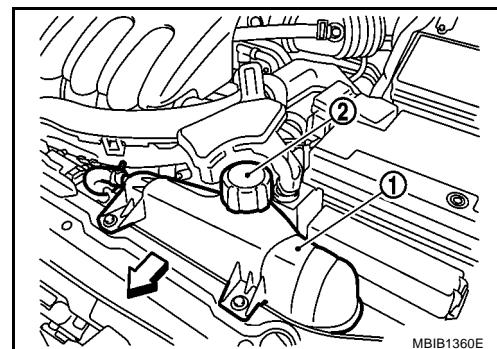
**Inspection****LEVEL CHECK****Without A/C Models**

- Check if the reservoir tank engine coolant level is within "MIN" to "MAX" when engine is cool.
- adjust the engine coolant level as necessary.

**With A/C Models**

- Check if the reservoir tank coolant level is within MIN to MAX when engine is cool.
- Adjust coolant if too much or too little.

◀ : Vehicle front

**LEAK CHECK****Without A/C Models**

- To check for leakage, apply pressure to the cooling system with a radiator cap tester (commercial service tool) and radiator cap tester adapter (SST).

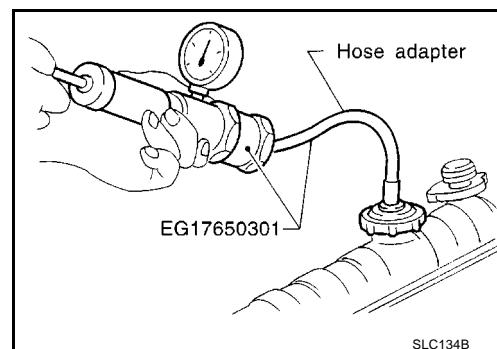
**Testing pressure : 157 kPa (1.57 bar, 1.6 kg/cm<sup>2</sup>, 23 psi)**

**WARNING:**

Never remove the radiator cap when the engine is hot. Serious burns could occur from high pressure coolant escaping from the radiator.

**CAUTION:**

Higher pressure than specified may cause radiator damage.



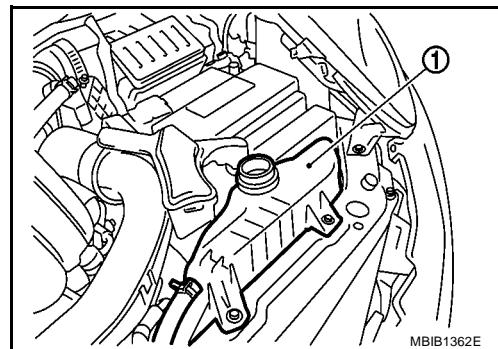
**NOTE:**

In a case that engine coolant decreases, replenish radiator with engine coolant.

- If anything is found, repair or replace damaged parts.

**With A/C Models**

- To check for leakage, fit the adapter to the reservoir tank (1), and then connect it to the tester as shown.



- Warm up the engine and turn it off.
- Apply pressure to the cooling system and stop pumping.

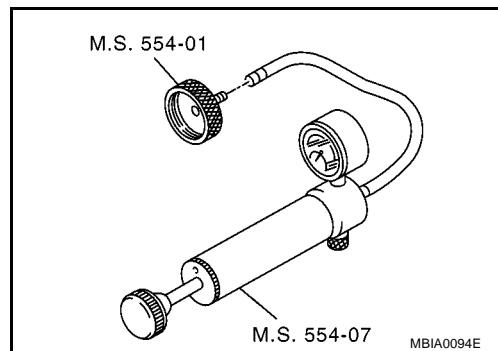
**Testing pressure : 10 kpa**

**(0.1 bar, 0.10 kg/cm<sup>2</sup> , 1.5 psi)**

- If the pressure drops, look for leakage.
- Unscrew slowly the adapter from the reservoir tank to reduce the pressure in cooling system, and install the reservoir tank cap.

**WARNING:**

Never remove the radiator cap when the engine is hot. Serious burns could occur from high pressure engine coolant escaping from the radiator.

**CAUTION:**

Higher pressure than specified may cause radiator damage.

**Changing Engine coolant**

EBS01JB1

**WARNING:**

- To avoid being scalded, never change the coolant when the engine is hot.
- Wrap a thick cloth around radiator cap and carefully remove the cap. First, turn the cap a quarter of a turn to release built-up pressure. Then turn the cap all the way.

**DRAINING ENGINE COOLANT****Without A/C Models**

1. Disconnect radiator lower hose and radiator cap.

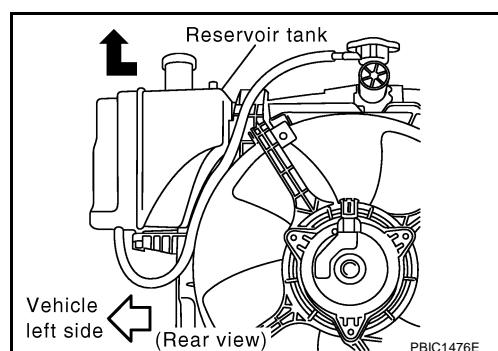
**CAUTION:**

Make sure to drain when the engine coolant temperature is cold.

2. Remove reservoir tank and drain the engine coolant in the following procedures.
  - a. Move relay case in front of the battery.
  - b. Disconnect the reservoir tank from fan shroud to remove. With force applied in the left direction of vehicle, pull up reservoir tank.
3. Check drain coolant for contaminants such as rust, corrosion or discoloration.

If contaminated, flush engine cooling system.

Refer to [CO-37, "FLUSHING COOLING SYSTEM"](#).

**With A/C Models**

1. Disconnect radiator lower hose and reservoir tank cap.

**CAUTION:**

Make sure to drain when the engine coolant temperature is cold.

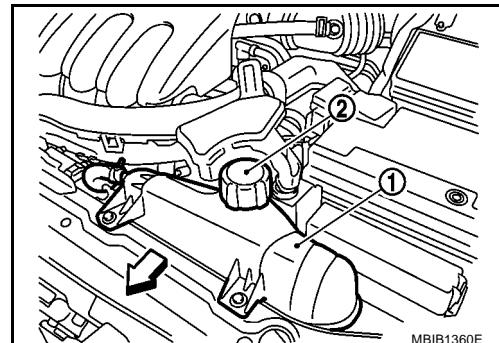
2. Remove reservoir tank and drain the engine coolant.

◀ : Vehicle front

3. Check drain coolant for contaminants such as rust, corrosion or discoloration.

If contaminated, flush engine cooling system.

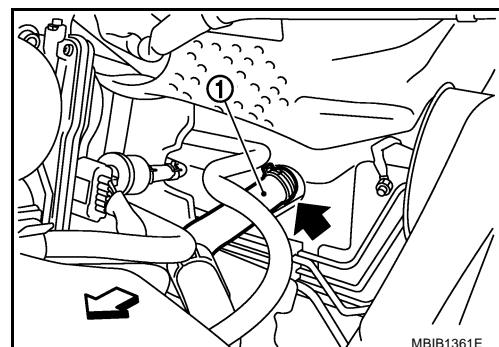
Refer to [CO-37, "FLUSHING COOLING SYSTEM"](#) .

**REFILLING ENGINE COOLANT**

1. Install reservoir tank.
2. Connect radiator lower hose.
3. Disconnect heater hose (1) (at heater hose outlet side: upper side) as shown in figure. Keep hose end at the same height as that of before removal.

◀ : Vehicle front

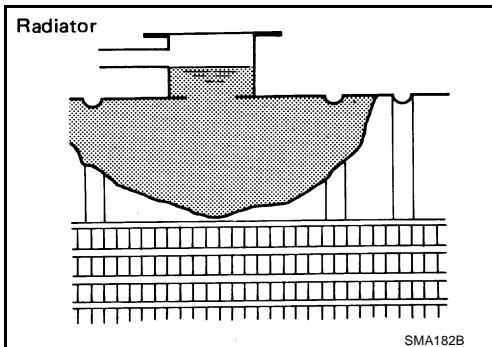
◀ : Disconnect



4. Fill radiator and reservoir tank to specified level.

- Pour coolant slowly of less than 2ℓ (1-3/4 Imp qt) a minute to allow air in system to escape.
- When coolant from heater hose starts to drain, connect heater hose and continue to fill.
- Use Genuine Nissan Anti-freeze Coolant or equivalent mixed with water (distilled or demineralized).

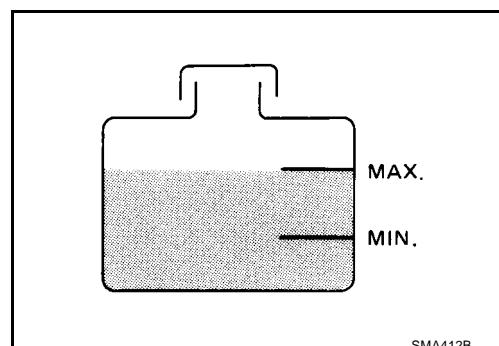
Refer to [MA-35, "RECOMMENDED FLUIDS AND LUBRICANTS"](#).

**Engine coolant capacity**

**Without A/C models**

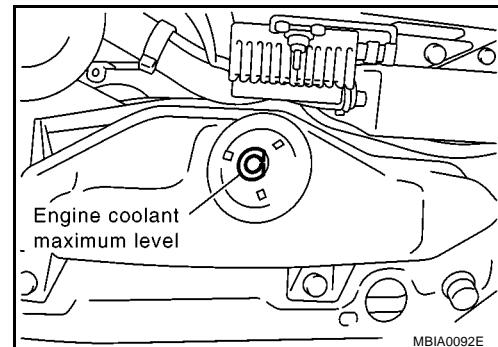
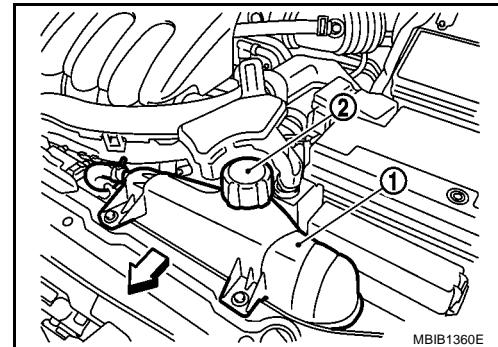
**With reservoir tank : Approx. 5.6ℓ (4-7/8 Imp qt)**

**Reservoir tank : 0.7ℓ (5/8 Imp qt)**



**With A/C models****With reservoir tank : Approx. 6.0 ℥ (5-1/4 Imp qt)****Reservoir tank : 1.2 ℥ (1-1/8 Imp qt)**

◀ : Vehicle front



5. Warm up engine to normal operating temperature with radiator cap installed.
6. Warm up until thermostat opens. Keep warming at 3,000 rpm for approximately 10 minutes as guide.
  - For thermostat opening, touch radiator upper hose by hand to insure that water flow is hot.

**CAUTION:**  
**Be careful not to overheat.**

7. Stop the engine.
8. After cooling engine [approximately 50°C (122 °F) or lower], remove radiator cap and check coolant level. If the level is low, fill up to the radiator neck again and repeat from step 5.
9. When the coolant level stabilizes, fill reservoir tank up to the "MAX" line.
10. Check cooling system for leaks with engine running.
11. Allow the engine to cool [approximately 50°C (122°F) or lower].
12. Start the engine. Perform the following cycle three times. Keep an engine speed of 1,000 rpm for approximately 30 seconds. Then increase it gradually to 3,000 rpm.
  - Sound may be noticeable at heater unit.
13. During the above step 12, make sure water flow sound is not heard from heater core.
14. If water flow sound is heard, repeat from step 4 to 13.
  - **Clean excess coolant from engine.**

**FLUSHING COOLING SYSTEM**

1. Fill radiator and reservoir tank with water and reinstall radiator cap.
2. Run engine and warm it up to normal operating temperature.
3. Rev engine two or three times under no-load.
4. Stop engine and wait until it cools down.
5. Drain water.
6. Repeat steps 1 through 5 until clear water begins to drain from radiator.

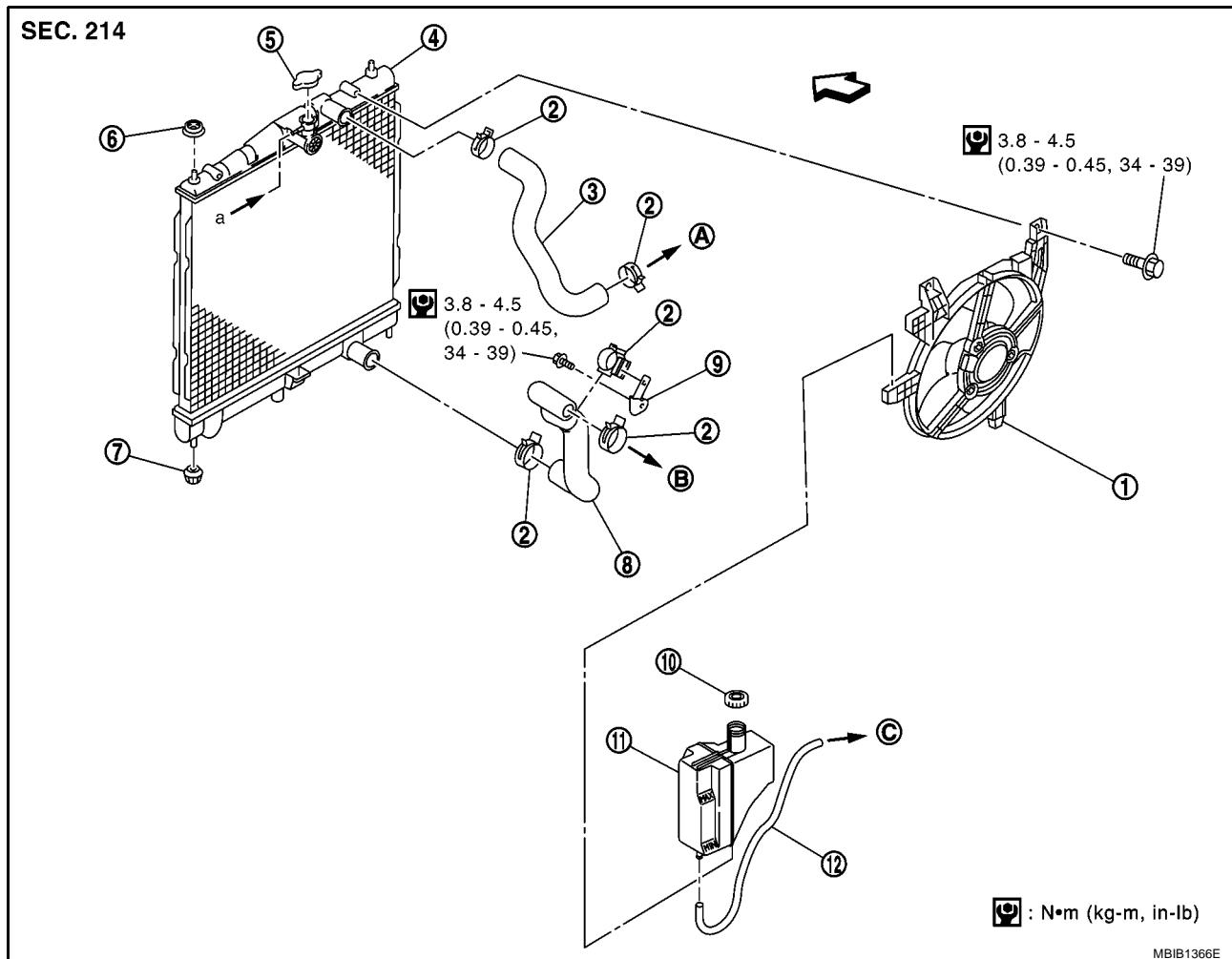
## RADIATOR

PFP:21400

## Removal and Installation

EBS01JAD

## WITHOUT A/C MODELS



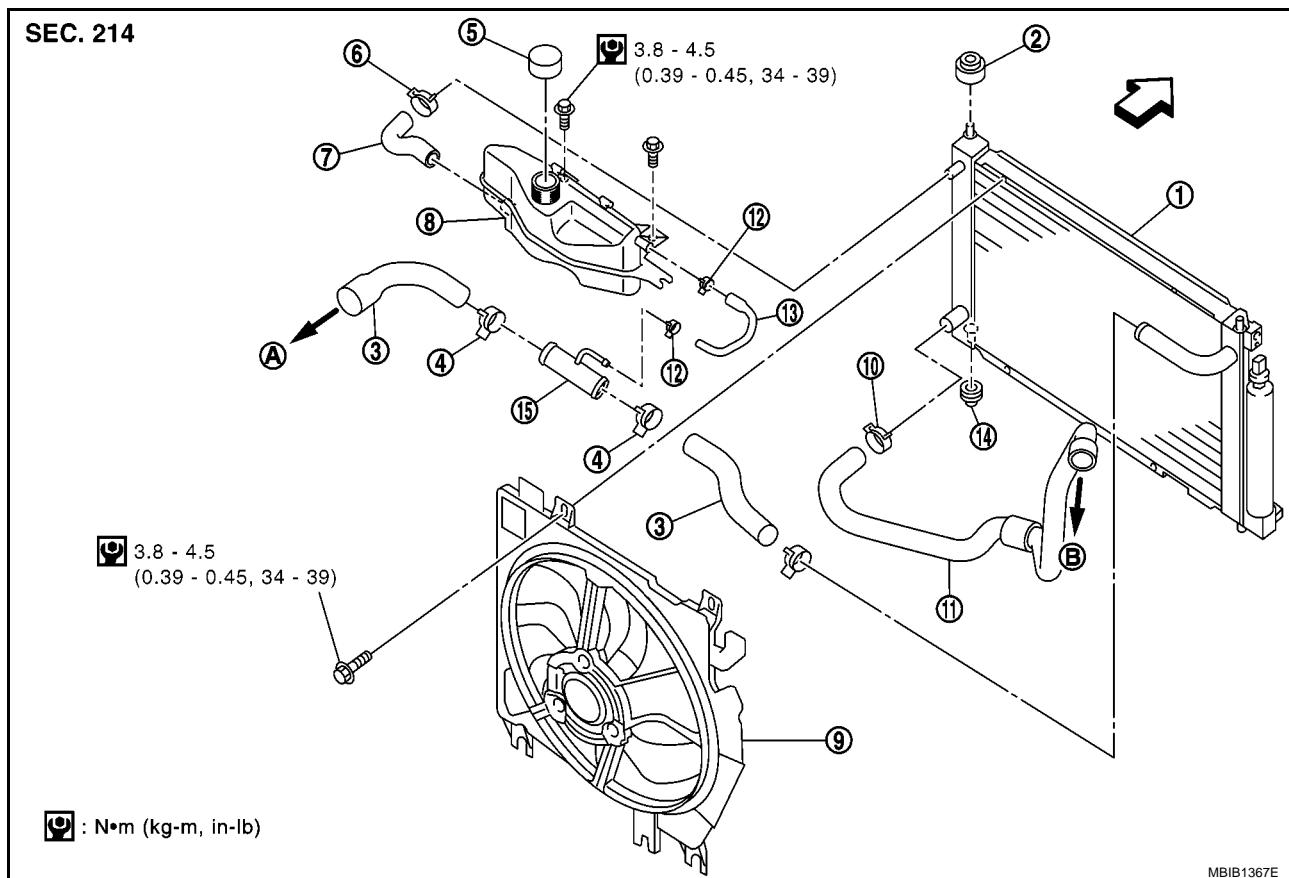
MBIB1366E

↖ Vehicle front

3. Radiator hose (upper)	1. Cooling fan assembly	2. Hose clamp
6. Mounting rubber (upper)	4. Radiator	5. Radiator cap
9. Bracket	7. Mounting rubber (lower)	8. Radiator hose (lower)
12. Reservoir tank hose	10. Reservoir tank cap	11. Reservoir tank
A. To water outlet	B. To water suction pipe	C. To a of radiator

Refer to GI-9, "Components" for symbol marks in the figure.

## WITH A/C MODELS



↖ Vehicle front

3. Radiator hose (upper)	1. Radiator	2. Mounting rubber (upper)
6. Hose clamp	4. Hose clamp	5. Reserve tank cap
9. Cooling fan assembly	7. Reservoir tank hose	8. Reservoir tank
12. Hose clamp	10. Hose clamp	11. Radiator hose (lower)
A. To water outlet	13. Reservoir tank hose	14. Mounting rubber (lower)
	11. Radiator hose (lower)	

Refer to [GI-9, "Contents"](#) for symbol marks in the figure.

## REMOVAL

Operation Description: Remove radiator core support (lower), and pull out radiator and cooling fan assembly to the underside of vehicle.

1. Drain coolant. Refer to [CO-9, "ENGINE COOLANT"](#) .

**CAUTION:**

Make sure to drain when the engine coolant temperature is cold.

**WARNING:**

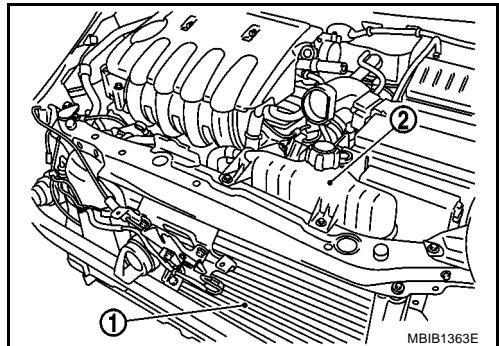
Never remove the radiator cap when the engine is hot. Serious burns could occur from high pressure coolant escaping from the radiator.

2. Remove mounting bolts to make relay case movable.
3. Remove the following parts.
  - Reservoir tank (with A/C models)
  - RH/LH front fender protector
  - RH/LH front grille; Refer to [EI-11, "FRONT GRILLE"](#) .
  - Air Duct; Refer to [EM-119, "AIR CLEANER AND AIR DUCT"](#) .
4. Remove radiator hose (upper) and (lower).
5. Fix with ropes so that A/C condenser (1) and RH/LH upper mount units of radiator and cooling fan assembly are placed on radiator core support (upper).

## 2. Reservoir tank

**CAUTION:**

Taking parts strength into consideration, lift up at locations where damage may not occur.



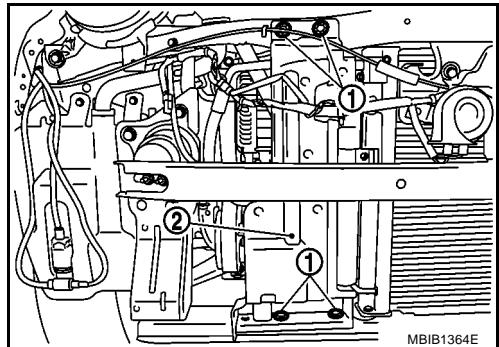
MBIB1363E

Remove radiator core support (lower) with the following procedures.

- Remove air guide (2) upper clips (1) at radiator right side.

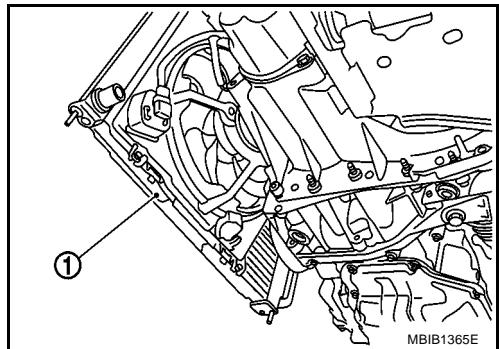
**NOTE:**

In figure, bumper fascia is omitted for explanation.



MBIB1364E

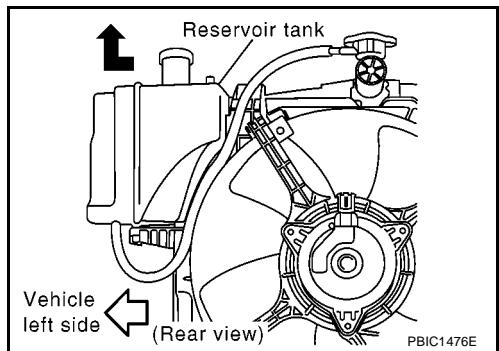
- Remove radiator core support (lower) mounting bolts (RH/LH). Refer to [BL-13, "RADIATOR CORE SUPPORT"](#).
- Remove air guide lower clips and remove radiator core support (lower).



MBIB1365E

- Remove reservoir tank (without A/C models).

- Disconnect the reservoir tank from fan shroud to remove. With force applied in the left direction of vehicle, pull up reservoir tank.



PBIC1476E

- Remove cooling fan assembly from radiator.

**INSTALLATION**

Install in the reverse order of removal which being careful of the following.

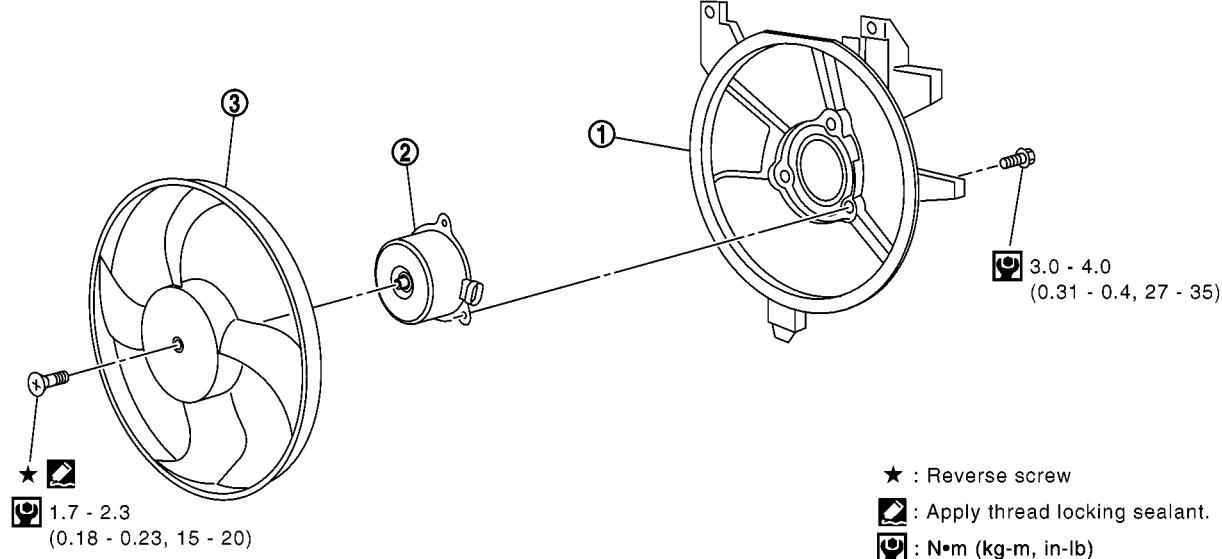
- When installing radiator core support (lower), make sure upper and lower mount units of radiator and A/C condenser are fitted in mounting holes of radiator core support (upper/lower).

**Disassembly and Assembly of Cooling Fan**

EBS01JAE

**WITHOUT A/C MODELS**

SEC. 214



MBIB1368E

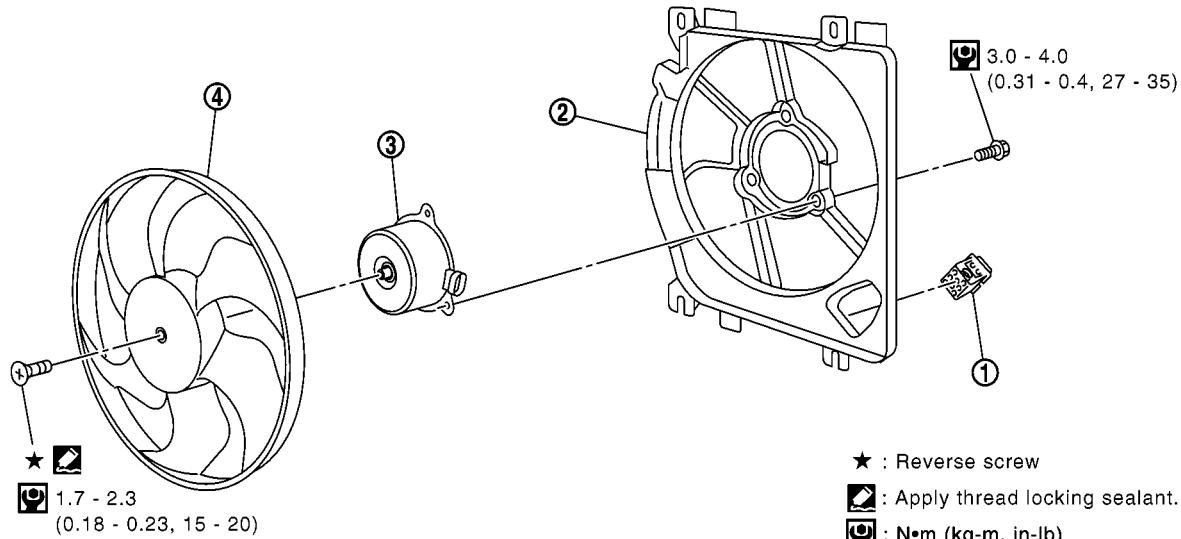
1. Fan shroud

2. Fan motor

3. Fan

**WIHT A/C MODELS**

SEC. 214



MBIB1369E

1. Resistor

2. Fan shroud

3. Fan motor

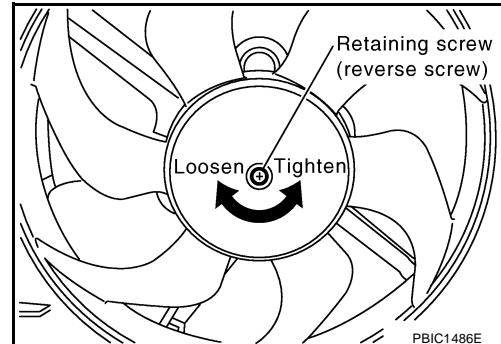
4. Fan

**DISASSEMBLY**

1. Remove fan.

**CAUTION:**  
Reverse screw are used for the fan attachment screw. When removing or attaching, turn the screw the opposite way as for a normal screw.

2. Remove fan motor from fan shroud.

**ASSEMBLY**

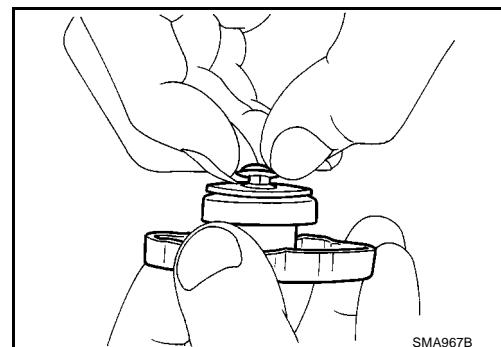
Assemble cooling fan in the reverse order of disassembly.

- Apply thread locking sealant and tighten screw to assemble the fan.

**Checking Radiator Cap (Without A/C Models)**

EBS01JAF

1. Pull the negative-pressure valve to open it and check that it closes completely when released.
  - Check that there is no dirt or damage on the valve seat of the radiator cap negative-pressure valve.
  - Check that there are no unusual conditions in the opening and closing conditions of the negative-pressure valve.



2. Check radiator cap relief pressure.

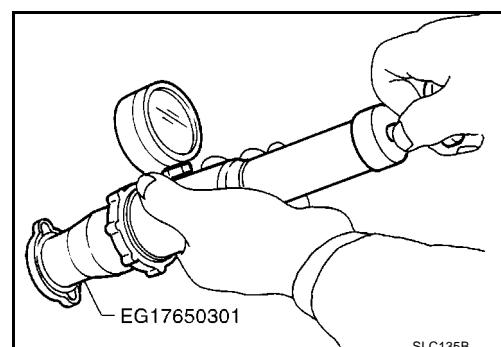
**Standard:**

**78 - 98 kPa  
(0.78 - 0.98 bar, 0.8 - 1.0 kg/cm<sup>2</sup> , 11 - 14 psi)**

**Limit:**

**59 kPa (0.59 bar, 0.6 kg/cm<sup>2</sup> , 9 psi)**

- When connecting the radiator cap to the tester, apply water or engine coolant to the cap seal part.
- Replace the radiator cap if there is an unusual conditions in the negative-pressure valve, or if the open-valve pressure is outside of the standard values.

**CAUTION:**

**When installing radiator cap, thoroughly wipe out the radiator filler neck to remove any waxy residue or foreign material.**

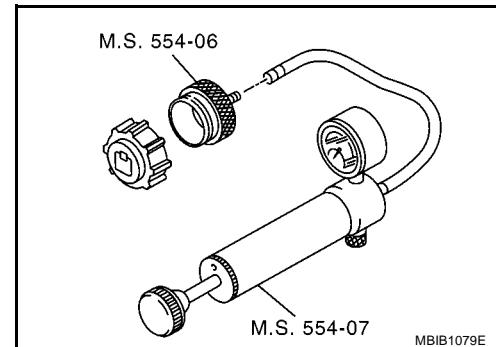
## Checking Reservoir Tank Cap (With A/C Models)

EBS01KBW

- Fit the adapter to the tester as shown.
- When connecting the reservoir tank cap to the tester, apply water or LLC to the cap seal part.
- Check reservoir tank cap relief pressure.

**140 kPa (1.4 bar, 1.43 kg/cm<sup>2</sup>, 20.3 psi)**

- Replace the reservoir tank cap if the engine coolant passes through it, or if any fur signs is detected.



## Checking Radiator

EBS01JAG

Check radiator for mud or clogging. If necessary, clean radiator as follows.

- Be careful not to bend or damage the radiator fins.
- When radiator is cleaned without removal, remove all surrounding parts such as cooling fan, fan shroud and horns. Then tape the harness and connectors to prevent water from entering.

  - Apply water by hose to the back side of the radiator core vertically downwards.
  - Apply water again to all radiator core surface once per minute.
  - Stop washing if any stains no longer flow out from the radiator.
  - Blow air into the back side of radiator core vertically downwards.

- Use compressed air lower than 490 kPa (4.9 bar, 5 kg/cm<sup>2</sup>, 71 psi) and keep distance more than 30 cm (11.8 in).
- Blow air again into all the radiator core surface once per minute until no water sprays out.

## Checking Cooling System Hoses

EBS01JAH

Check hoses for improper attachment, leaks, cracks, damage, loose connections, chaffing and deterioration.

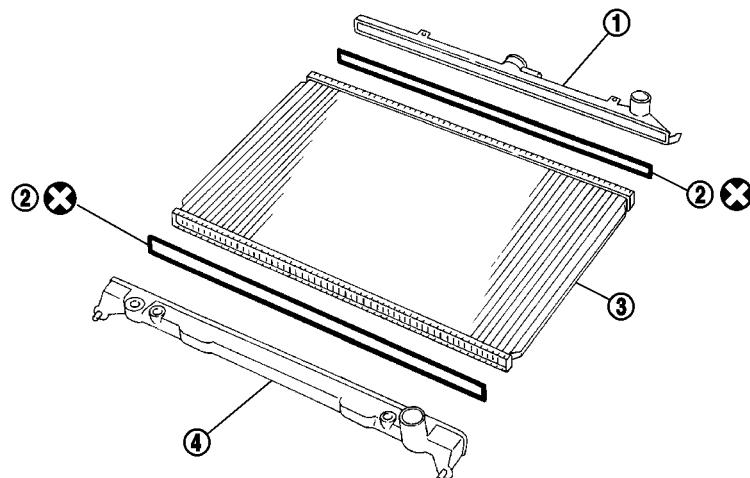
## RADIATOR (ALUMINUM TYPE)

PFP:21460

## Disassembly and Assembly

EBS01JB2

## SEC. 214



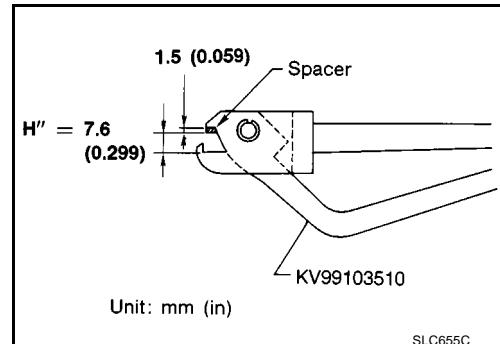
: Always replace after every disassembly.

PBIC2075E

1. Upper tank
2. Sealing rubber
3. Core
4. Lower tank

## PREPARATION

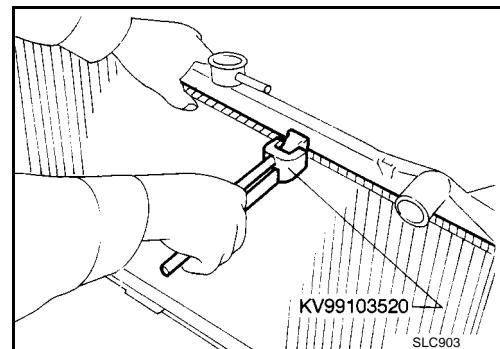
1. Attach the spacer to the tip of the radiator plate pliers A. Spacer specification: 1.5 mm (0.059 in) thick x 18 mm (0.71 in) wide x 8.5 mm (0.335 in) long.
2. Make sure that when radiator plate pliers A are closed dimension H'' is approx. 7.6 mm (0.299 in).
3. Adjust dimension H'' with the spacer, if necessary.



SLC655C

## DISASSEMBLY

1. Remove tank with radiator plate pliers B (SST).



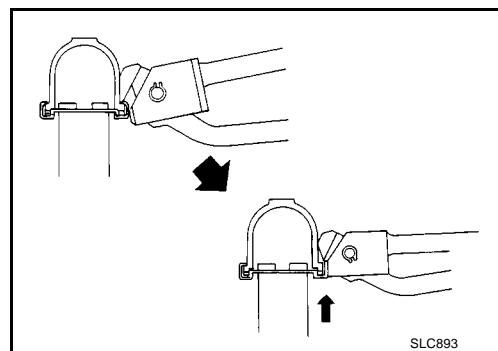
# RADIATOR (ALUMINUM TYPE)

[HR]

- Grip the crimped edge and bend it upwards so that Tool slips off.

**CAUTION:**

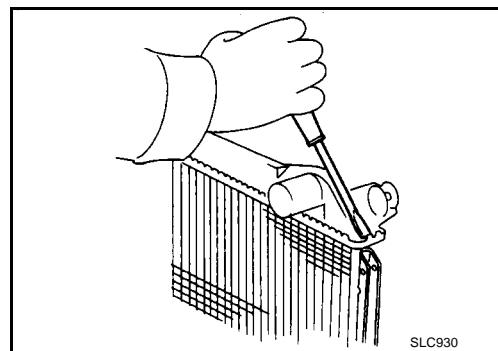
Do not bend excessively.



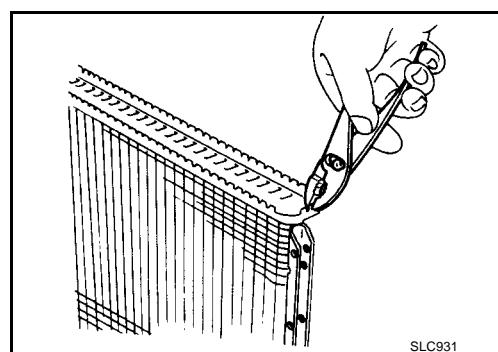
- In areas where Tool cannot be used, use a screwdriver to bend the edge up.

**CAUTION:**

Be careful not to damage tank.

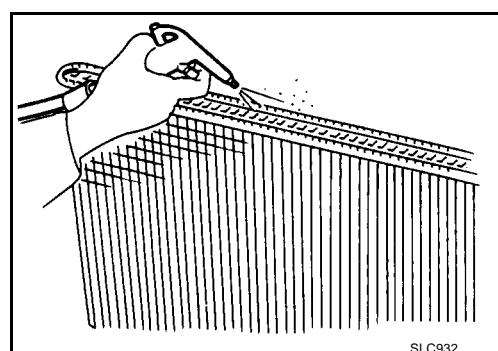


2. Make sure the edge stands straight up.



## ASSEMBLY

1. Clean contact portion of tank.



# RADIATOR (ALUMINUM TYPE)

[HR]

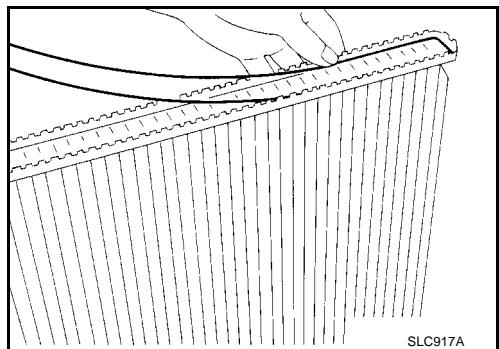
2. Install sealing rubber.

**CAUTION:**

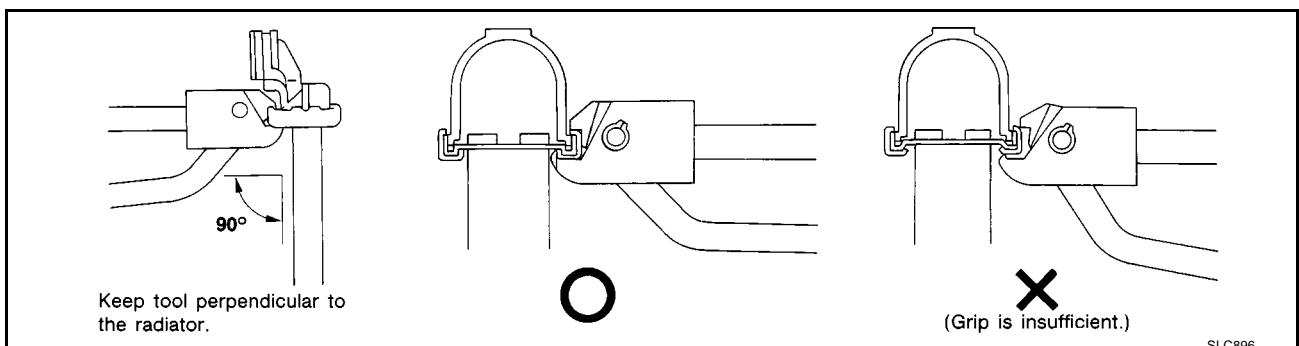
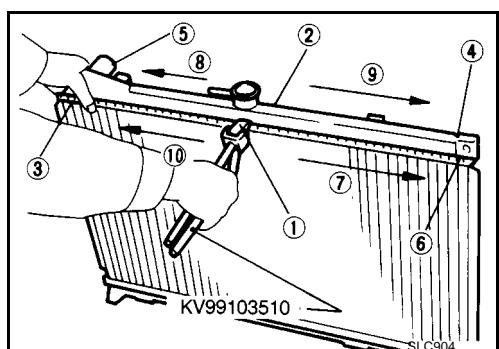
Be careful not to twist sealing rubber.

**NOTE:**

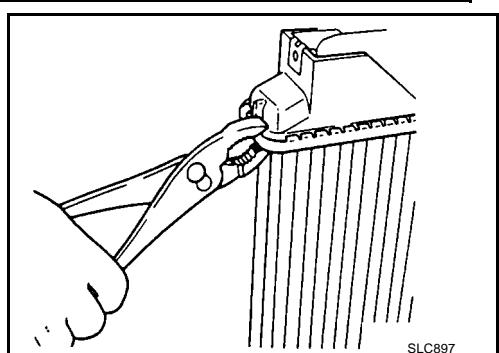
Push it in with fingers.



3. Caulk tank in specified sequence with radiator plate pliers A (SST).



- Use pliers in the locations where Tool cannot be used.

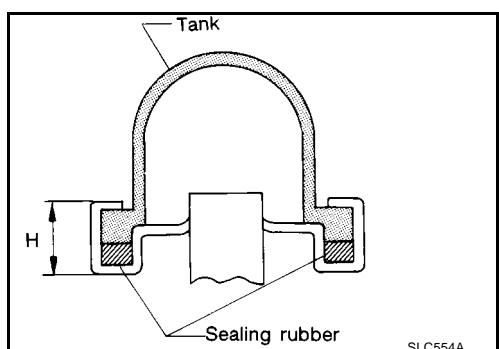


4. Make sure that the rim is completely crimped down.

**Standard height "H" : 8.0 - 8.4 mm (0.315 - 0.331 in)**

5. Confirm that there is no leakage.

Refer to [CO-34, "LEAK CHECK"](#).



**INSPECTION**

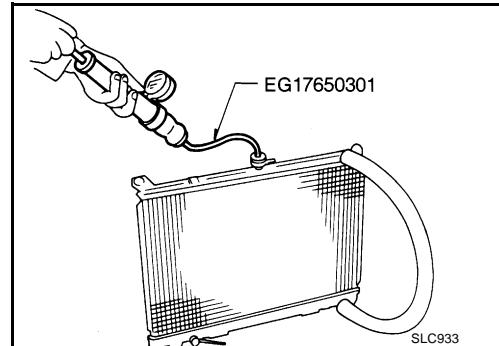
1. Apply pressure with radiator cap tester.

**Specified pressure value**

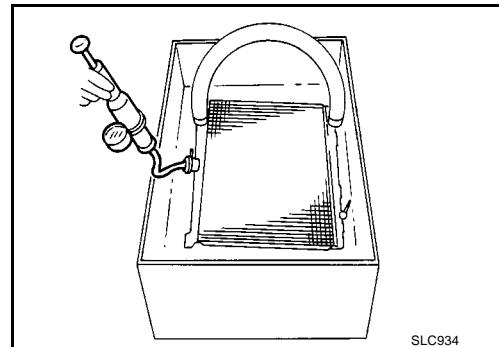
: 157 kPa (1.57 bar, 1.6 kg/cm<sup>2</sup> , 23 psi)

**WARNING:**

To prevent the risk of the hose coming undone while under pressure, securely fasten it down with a hose clamp.



2. Check for leakage by soaking radiator in water container.



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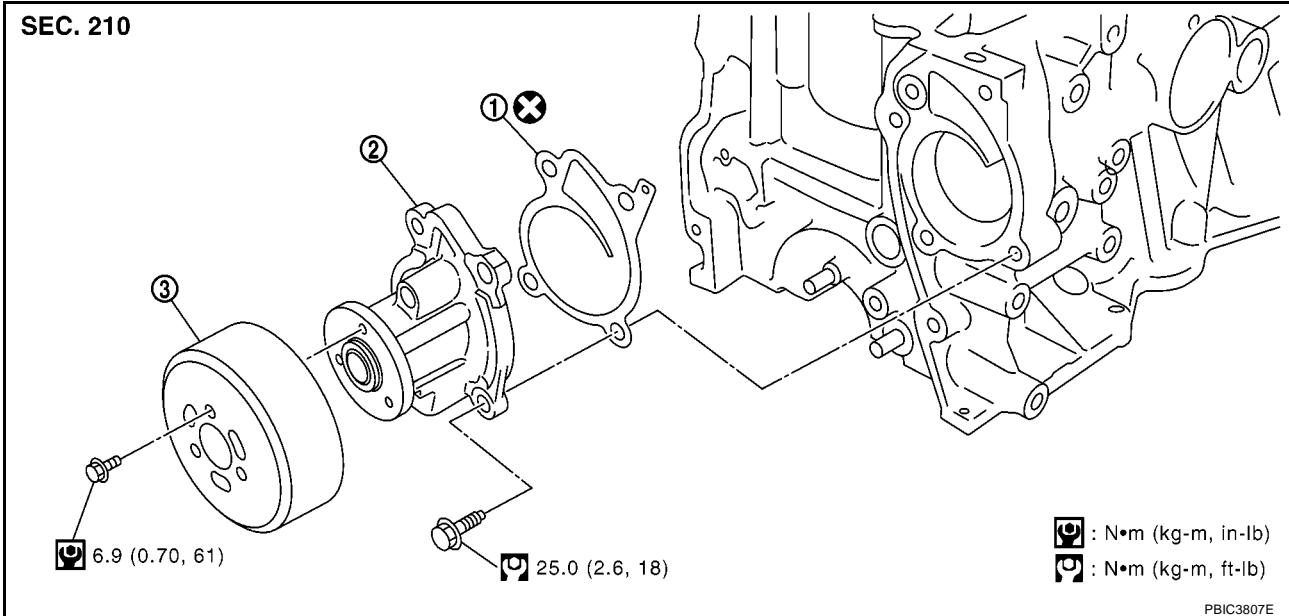
## WATER PUMP

PFP:21020

## Removal and Installation

EBS01JAL

SEC. 210



PBIC3807E

1. Gasket

2. Water pump

3. Water pump pulley

: N·m (kg·m, in·lb)

: N·m (kg·m, ft·lb)

Refer to [GI-9, "Components"](#) for symbol marks in the figure.

## REMOVAL

1. Drain engine coolant from radiator. Refer to [CO-35, "DRAINING ENGINE COOLANT"](#).

**WARNING:**

Never remove the radiator cap when the engine is hot. Serious burns could occur from high pressure coolant escaping from the radiator.

**CAUTION:**

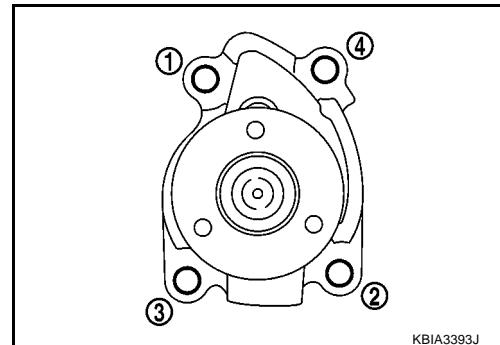
Perform this step when engine is cold.

2. Steer front wheel to the right.
3. Remove front fender protector (RH). Refer to [EI-14, "FENDER PROTECTOR"](#).
4. Loosen mounting bolts of water pump pulley before loosening belt tension of drive belt.
5. Remove drive belt. Refer to [EM-115, "DRIVE BELTS"](#).
6. Remove water pump pulley.
7. Remove water pump.

- Loosen mounting bolts in reverse order as shown in the figure.
- Engine coolant will leak from cylinder block, so have a receptacle ready below.

**CAUTION:**

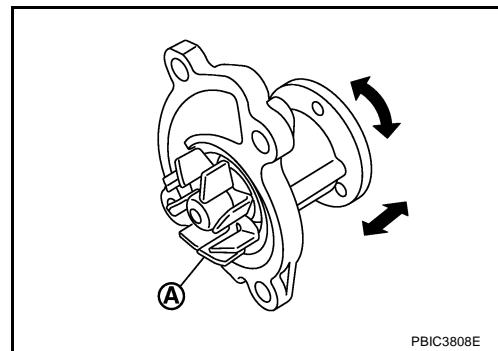
- Handle water pump vane so that it does not contact any other parts.
- Water pump cannot be disassembled and should be replaced as a unit.



KBIA3393J

**INSPECTION AFTER REMOVAL**

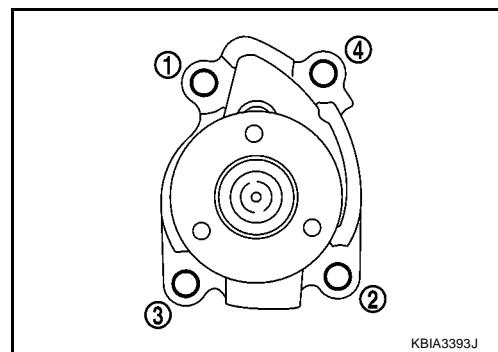
- Visually check if there is no significant dirt or rusting on water pump body and vane (A).
- Make sure that there is no looseness in vane shaft, and that it turns smoothly when rotated by hand.
- Replace water pump, if necessary.

**INSTALLATION**

Note the following, and install in the reverse order of removal.

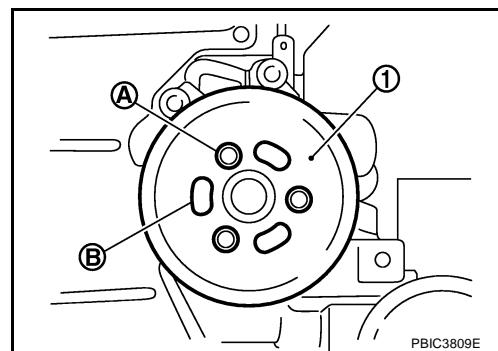
**Water Pump**

- Tighten mounting bolts in numerical order as shown in the figure.

**Water Pump Pulley****CAUTION:**

**Do not install mounting bolts (A) to oblong holes (B).**

1 : Water pump pulley

**INSPECTION AFTER INSTALLATION**

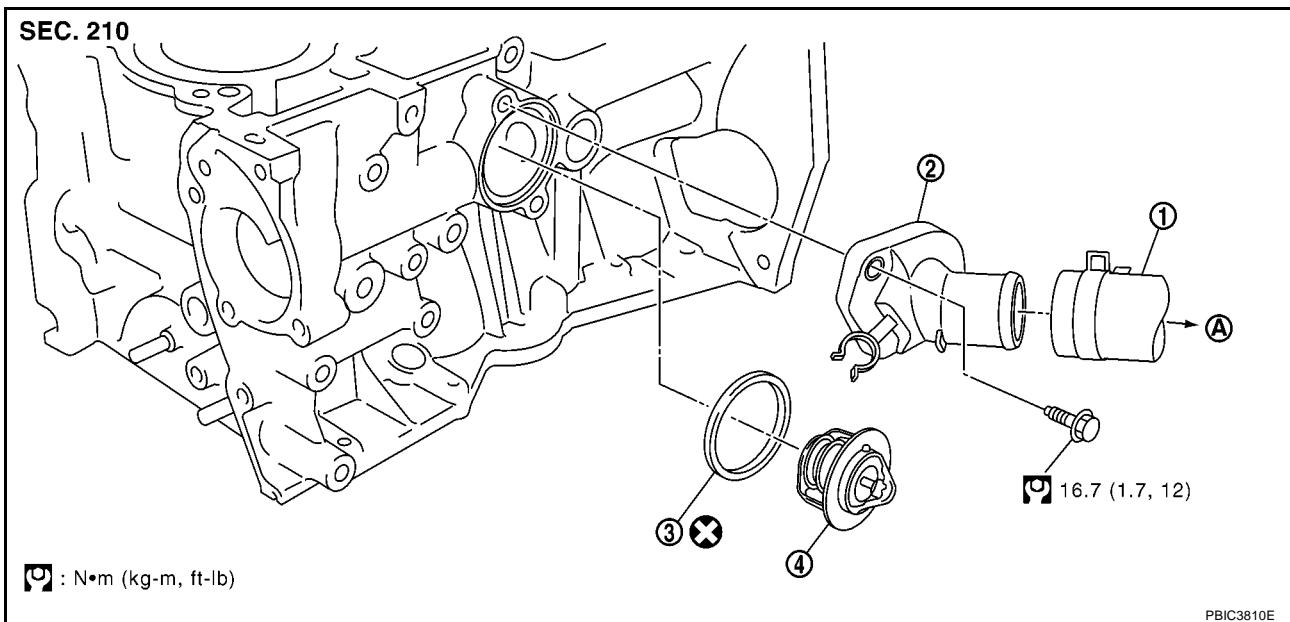
- Check for engine coolant leaks using radiator cap tester adapter (SST: EG17650301) and radiator cap tester (commercial service tool) (without A/C models) or reservoir tank cap tester and reservoir tank cap tester adapter (with A/C models). Refer to [CO-34, "LEAK CHECK"](#).
- Start and warm up engine. Visually check if there is no leaks of engine coolant.

## THERMOSTAT

PFP:21200

## Removal and Installation

EBS01JAN



1. Radiator hose (lower)
2. Water inlet
3. Rubber ring
4. Thermostat
- A. To radiator

Refer to [GI-9, "Components"](#) for symbol marks in the figure.

## REMOVAL

1. Drain engine coolant from radiator. Refer to [CO-35, "DRAINING ENGINE COOLANT"](#).

## WARNING:

Never remove the radiator cap when the engine is hot. Serious burns could occur from high pressure coolant escaping from the radiator.

## CAUTION:

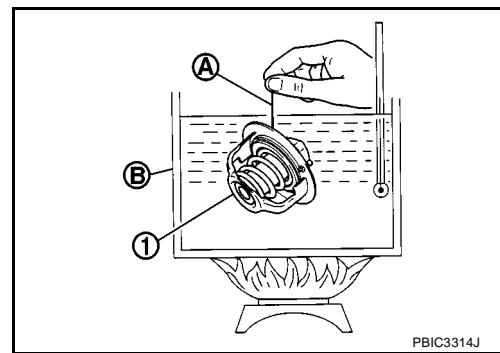
- Perform this step when engine is cold.
- Do not spill engine coolant on drive belt.

2. Remove reservoir tank. Refer to [CO-38, "RADIATOR"](#).
3. Disconnect radiator hose (lower). Refer to [CO-38, "RADIATOR"](#).
4. Remove water inlet and thermostat.

- Engine coolant will leak from cylinder block, so have a receptacle ready below.

## INSPECTION AFTER REMOVAL

- Place a thread (A) so that it is caught in the valves of thermostat (1). Immerse fully in a container (B) filled with water. Heat while stirring.
- The valve opening temperature is the temperature at which the valve opens and falls from the thread.
- Continue heating. Check the full open valve lift amount.
- After checking the maximum valve lift amount, lower the water temperature and check the valve closing temperature.



**Standard:**

Items	Thermostat
Valve opening temperature	80.5 - 83.5°C (177 - 182°F)
Maximum valve lift	8 mm/ 95°C (0.315 in/ 203°F)
Valve closing temperature	77°C (171°F)

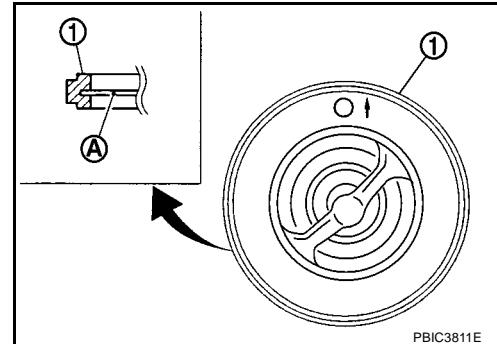
- If out of the standard, replace thermostat.

**INSTALLATION**

Note the following, and install in the reverse order of removal.

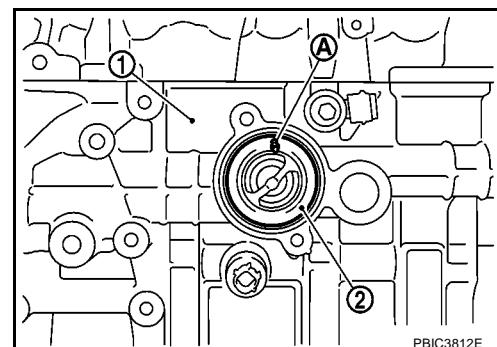
**Thermostat**

- Install thermostat with making rubber ring (1) groove fit to thermostat flange (A) with the whole circumference.



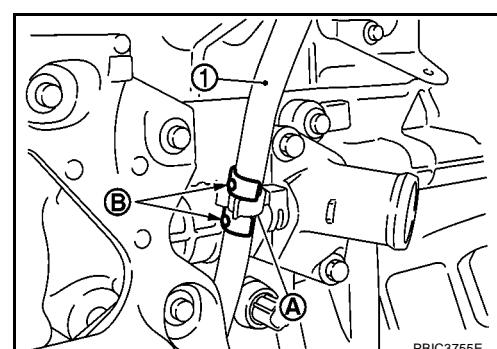
- Install thermostat (2) with jiggle valve (A) facing upwards.

1 : Cylinder block

**Water Inlet**

After installation, fix water inlet clip (A) on the oil level gauge guide (1) as shown in the figure.

B : Positioning

**INSPECTION AFTER INSTALLATION**

- Check for leaks of engine coolant using radiator cap tester adapter (SST: EG17650301) and a radiator cap tester (commercial service tool) (without A/C models) or reservoir tank cap tester and reservoir cap tester adapter (with A/C models). Refer to [CO-34, "LEAK CHECK"](#).
- Start and warm up engine. Visually check if there is no leaks of engine coolant.

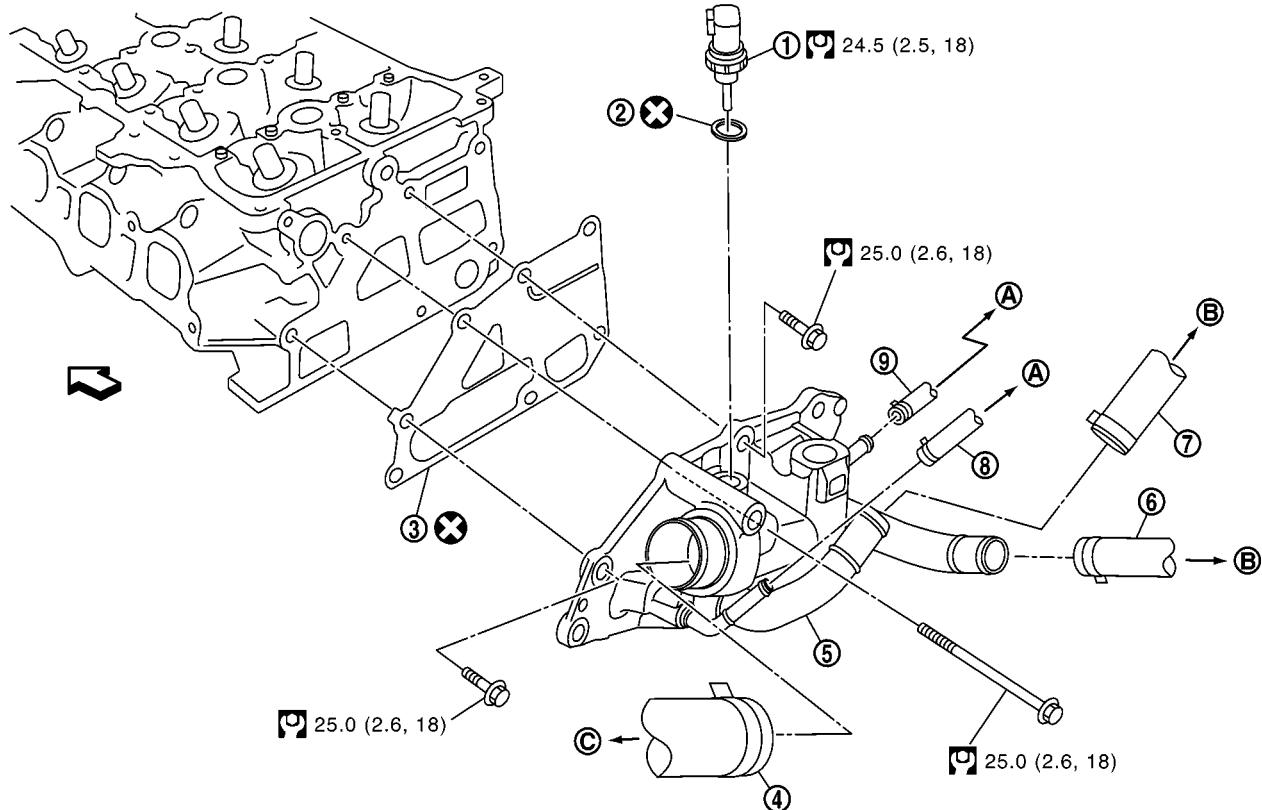
## WATER OUTLET

PFP:11060

Removal and Installation  
REMOVAL

EBS01JAQ

## SEC. 147•210•228



: N•m (kg•m, ft•lb)

PBIC3816E

1. Engine coolant temperature sensor	2. Washer	3. Gasket
4. Radiator hose (upper)	5. Water outlet	6. Heater hose
7. Heater hose	8. Water hose	9. Water hose
A. To electric throttle control actuator	B. To heater	C. To radiator

Refer to GI-9, "Contents" for symbol marks in the figure.

1. Drain engine coolant from radiator. Refer to [CO-35, "DRAINING ENGINE COOLANT"](#).

**WARNING:**

Never remove the radiator cap when the engine is hot. Serious burns could occur from high pressure coolant escaping from the radiator.

**CAUTION:**

Perform step when engine is cold.

2. Remove air duct (inlet) and air duct. Refer to [EM-119, "AIR CLEANER AND AIR DUCT"](#).
3. Disconnect radiator hose (upper). Refer to [CO-38, "RADIATOR"](#).
4. Disconnect harness connector from engine coolant temperature sensor.
5. Remove water hose and heater hose.
6. Remove water outlet.
7. Remove engine coolant temperature sensor from water outlet, as necessary.

**INSTALLATION**

Installation is the reverse order of removal.

### INSPECTION AFTER INSTALLATION

- Check for leaks of engine coolant using radiator cap tester adapter (SST: EG17650301) and a radiator cap tester (commercial service tool) (without A/C models) or reservoir tank cap tester and reservoir tank cap tester adapter (with A/C models). Refer to [CO-34, "LEAK CHECK"](#) .
- Start and warm up engine. Visually check if there is no leaks of engine coolant.

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# SERVICE DATA AND SPECIFICATIONS (SDS)

[HR]

## SERVICE DATA AND SPECIFICATIONS (SDS)

PFP:00030

### Standard and Limit CAPACITY

EBS01JAR

Unit:  $\ell$  (Imp qt)

Coolant capacity [With reservoir tank (MAX level)]	Without A/C models	Approximately 5.6 (4-7/8)
	With A/C models	Approximately 6.0 (5-1/4)
Reservoir tank	Without A/C models	0.7 (5/8)
	With A/C models	1.2 (1-1/8)

### THERMOSTAT

Valve opening temperature	80.5 - 83.5°C (177 - 182°F)
Maximum valve lift	8 mm/ 95°C (0.315 in/ 203°F)
Valve closing temperature	More than 77°C (171°F)

### RADIATOR

Unit: kPa (bar, kg/cm<sup>2</sup> , psi)

Radiator cap relief pressure	Standard	78 - 98 (0.78 - 0.98, 0.8 - 1.0, 11 - 14)
	Limit	59 (0.59, 0.6, 9)
Reservoir tank cap relief pressure		140 (1.4, 1.43, 20.3)
Leakage test pressure	Without A/C models	157 (1.57, 1.6, 23)
	With A/C models	10 (0.1, 0.10, 1.5)

# APPLICATION NOTICE

[K9K]

## APPLICATION NOTICE

PFP:00000

### How to Check Vehicle Type

EBS01I02

Confirm K9K engine type with Model written on identification plate (refer to [GI-44, "IDENTIFICATION INFORMATION"](#) ),then refer to service information in CO section.

Vehicle type	Engine type
xTKxxxxK12Vxx	Euro3 48kW
xTKxxxxK12Yxx	Euro3 60kW
xTKxxxxK12Txx	Euro4 50kW
xTKxxxxK12Uxx	Euro4 63kW

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## PRECAUTIONS

PFP:00001

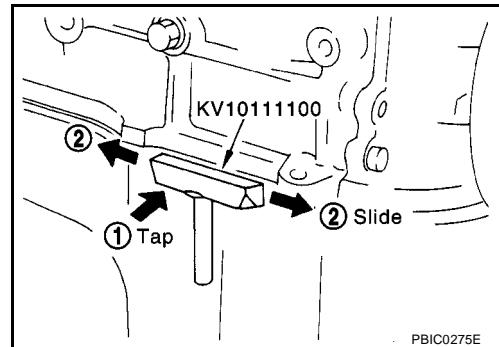
Precautions For Liquid Gasket  
REMOVAL OF LIQUID GASKET

EBS01C7N

- After removing the mounting bolts and nuts, separate the mating surface using a seal cutter and remove the liquid gasket.

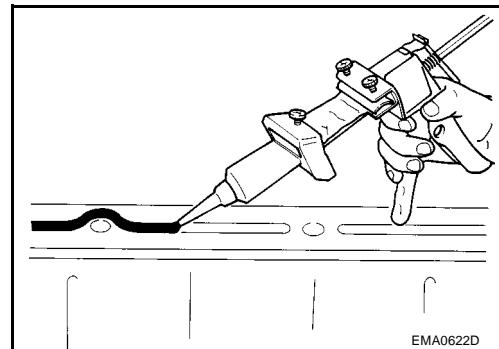
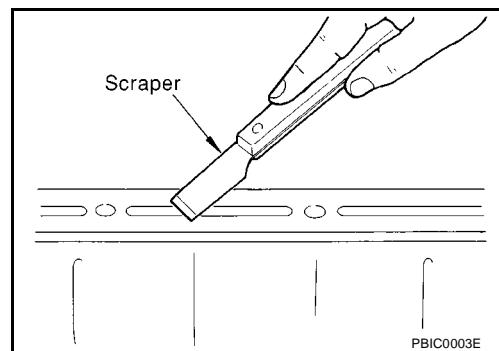
**CAUTION:****Be careful not to damage the mating surfaces.**

- In areas where the cutter is difficult to use, use a plastic hammer to lightly tap the gasket applied area.

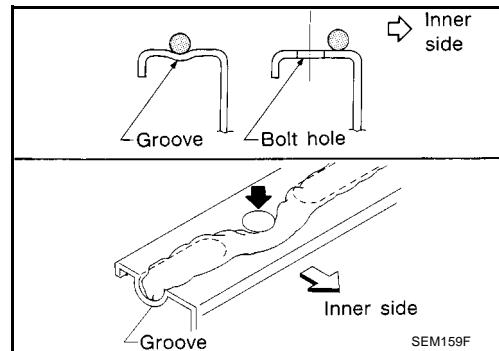
**CAUTION:****If for some unavoidable reason a tool such as a flat-bladed screwdriver is used, be careful not to damage the mating surfaces.**

## LIQUID GASKET APPLICATION PROCEDURE

- Using a scraper, remove the old liquid gasket adhering to the gasket application surface and the mating surface.
  - Remove the liquid gasket completely from the groove of the gasket application surface, mounting bolts and bolt holes.
- Wipe the gasket application surface and the mating surface with white gasoline (lighting and heating use) to remove adhering moisture, grease and foreign materials.
- Attach the liquid gasket to the tube presser.  
**Use Genuine Liquid Gasket or equivalent.**
- Apply the gasket without breaks to the specified location with the specified dimensions.
  - If there is a groove for the liquid gasket application, apply the gasket to the groove.



- As for the bolt holes, normally apply the gasket inside the holes. If specified, it should be applied outside the holes. Make sure to read the instruction in this manual.
- Within five minutes of gasket application, install the mating component.
- If the liquid gasket protrudes, wipe it off immediately.
- Do not retighten after the installation.
- After 30 minutes or more have passed from the installation, fill the engine oil and coolant.

**CAUTION:****If there are instructions in this manual, observe them.**

# PREPARATION

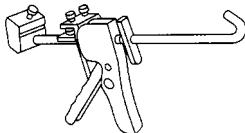
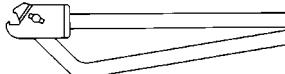
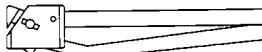
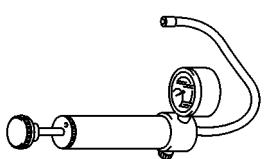
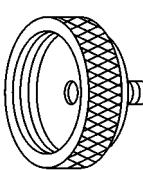
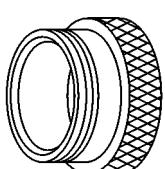
[K9K]

## PREPARATION

### Special Service Tools

PFP:00002

EBS01C70

NISSAN tool number (RENAULT tool number) Tool name	Description	CO
WS39930000 (—) Tube pressure	Pressing the tube of liquid gasket	C D
		
	S-NT052	
KV99103510 (—) Radiator plate pliers A	Installing radiator upper and lower tanks	E F
		
	S-NT224	
KV99103520 (—) Radiator plate pliers B	Removing radiator upper and lower tanks	G H
		
	S-NT225	
— (M.S. 554_07) Tester	Leak checking Checking reservoir tank cap	I J
		
	MLIA0012E	
— (M.S. 554_01) Reservoir tank cap tester adapter A	Adapting tester to reservoir tank	K L
		
	MLIA0013E	
— (M.S. 554_06) Reservoir tank cap tester adapter B	Adapting tester to reservoir tank cap	M
		
	MLIA0014E	

# OVERHEATING CAUSE ANALYSIS

[K9K]

## OVERHEATING CAUSE ANALYSIS

PFP:00012

### Troubleshooting Chart

EBS01C7P

	Symptom	Check items	
Cooling system parts malfunction	Poor heat transfer	Water pump malfunction	Worn timing belt
		Thermostat stuck closed	—
		Damaged fins	Dust contamination or paper clogging
		Clogged radiator cooling tube	Mechanical damage
	Reduced air flow	Cooling fan does not operate	Fan assembly
		High resistance to fan rotation	
		Damaged fan blades	
	Damaged radiator shroud	—	—
	Improper coolant mixture ratio	—	—
	Poor coolant quality	—	—
Insufficient coolant	Coolant leaks	Cooling hose	Loose clamp
			Cracked hose
		Water pump	Poor sealing
		Reservoir tank cap	Loose
			Poor sealing
		Radiator	O-ring for damage, deterioration or improper fitting
			Cracked radiator tank
			Cracked radiator core
		Reservoir tank	Cracked reservoir tank
	Overflowing reservoir tank	Exhaust gas leaks into cooling system	Cylinder head deterioration
			Cylinder head gasket deterioration

# OVERHEATING CAUSE ANALYSIS

[K9K]

Symptom		Check items		
Except cooling system parts malfunction	—	Overload on engine	High engine rpm under no load	
			Driving in low gear for extended time	
			Driving at extremely high speed	
			Powertrain system malfunction	
			Installed improper size wheels and tires	
	Blocked or restricted air flow	Dragging brakes	—	
		Improper ignition timing	—	
		Blocked bumper	—	
		Blocked radiator grille	—	
		Mud contamination or paper clogging	—	
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# COOLING SYSTEM

[K9K]

## COOLING SYSTEM

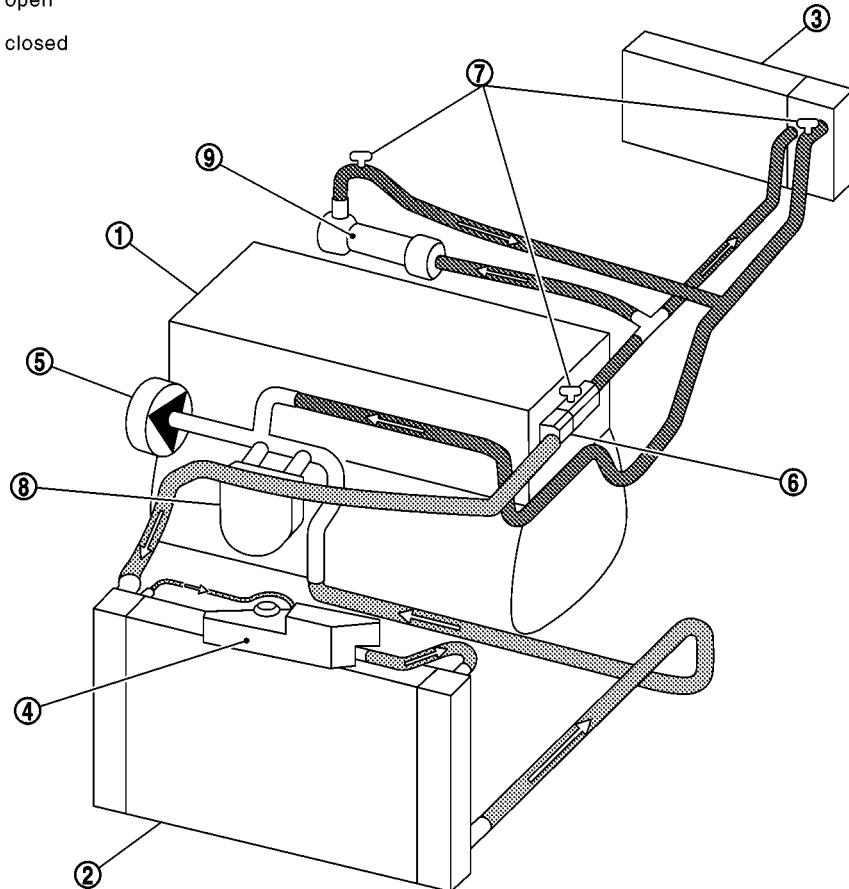
PFP:21020

### Cooling Circuit

EBS01FHO

■ : Thermostat open

■ : Thermostat closed



MBIB1410E

1. Engine	2. Radiator	3. Heater core
4. Reservoir tank	5. Water pump	6. Thermostat
7. Air relief plug	8. Oil cooler	9. EGR cooler

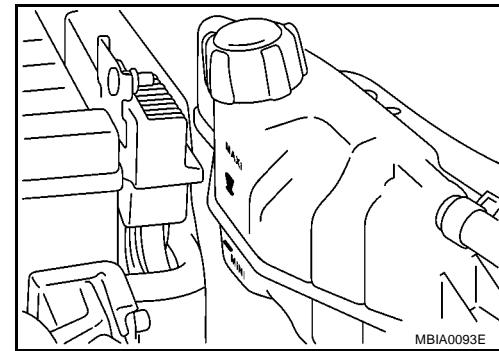
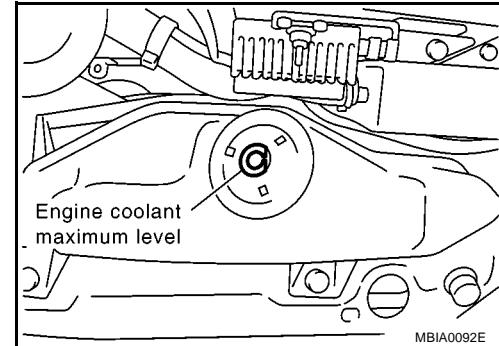
## ENGINE COOLANT

PFP:KQ100

Inspection  
LEVEL CHECK

EBS01C7Q

- Check if the reservoir tank coolant level is within MIN to MAX when engine is cool.
- Adjust coolant if too much or too little.



## LEAK CHECK

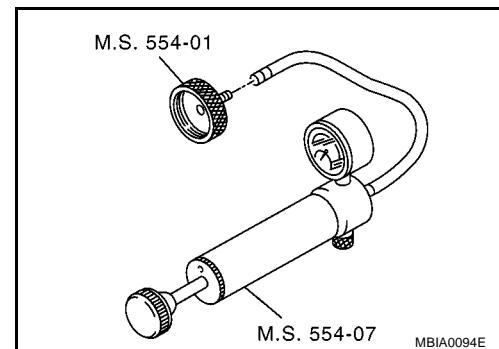
- To check for leakage, fit the adapter to the reservoir tank, and then connect it to the tester as shown.
- Warm up the engine and turn it off.
- Apply pressure to the cooling system and stop pumping at **10 kPa (0.1 bar, 0.10 kg/cm<sup>2</sup>, 1.5psi)**.
- If the pressure drops, look for leakage.
- Unscrew slowly the adapter from the reservoir tank to reduce the pressure in cooling system, and install the reservoir tank cap.

**WARNING:**

Never remove the radiator cap when the engine is hot. Serious burns could occur from high pressure engine coolant escaping from the radiator.

**CAUTION:**

Higher pressure than specified may cause radiator damage.



## Changing Engine Coolant

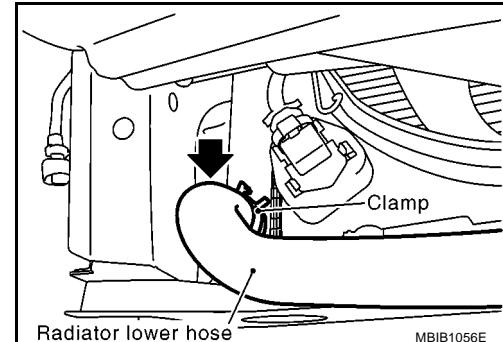
EBS01C7R

### WARNING:

- To avoid being scalded, never change the coolant when the engine is hot.
- Wrap a thick cloth around cap and carefully remove the cap. First, turn the cap a quarter of a turn to release built-up pressure. Then turn the cap all the way.

### DRAINING ENGINE COOLANT

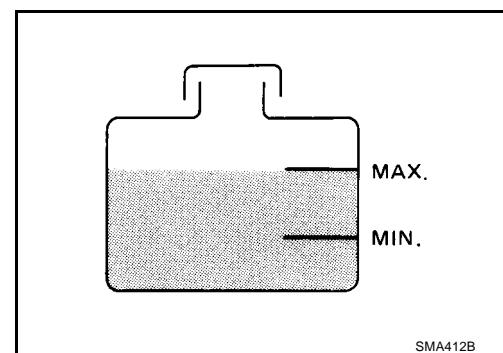
1. Remove engine undercover.
2. Disconnect lower radiator hose, and remove reservoir tank cap and air relief plug.
3. Remove reservoir tank, drain coolant, then clean reservoir tank.
4. Check drained coolant for contaminants such as rust, corrosion or discoloration.  
If contaminated, flush engine cooling system. Refer to [CO-63, "FLUSHING COOLING SYSTEM"](#).
5. Remove air relief plug from water outlet.  
Refer to [CO-72, "WATER OUTLET"](#).



### REFILLING ENGINE COOLANT

- Before start working, turn off the automatic air conditioner and the blower motor.

1. Install reservoir tank, lower radiator hose and air relief plug.
2. Fill reservoir tank slowly with coolant until coolant spills from the air relief hole. Refer to [CO-72, "WATER OUTLET"](#).
  - Put a cloth under the air relief plug to prevent engine coolant to dampen the crankshaft position sensor.
  - Fill coolant to the MAX level line of the reservoir tank at a rate of 2 litre (1-3/4 Imp qt)/min or lower.



3. Close the air relief plug.

### CAUTION:

If the filling rate is too fast, this could lead to air being mixed in the coolant. Be sure to fill the coolant slowly according to the rate indicated above.

Use genuine Nissan anti-freeze coolant or equivalent mixed with water (distilled or demineralised). Refer to [MA-35, "RECOMMENDED FLUIDS AND LUBRICANTS"](#).

**Engine coolant capacity (With reservoir tank)**

**Without intercooler: 6.5 litre (5-3/4 Imp qt)**

**With intercooler: 7.0 litre (6-1/8 Imp qt)**

**Reservoir tank capacity 1.2 litre (1-1/8 Imp qt)**

4. Warm up the engine for approximately five minutes without reservoir tank cap installed, and then turn off the engine and loose air relief plug until coolant spills from air relief hole.
  - If coolant overflows reservoir tank hole, install filler cap.
  - Watch engine coolant temperature warning light so as not overheat the engine during all of the operation.

**WARNING:**

- Be careful not be scaled with hot engine coolant or vacuum pump when operating.
- Radiator fan blade can start at any time and make personal injuries.

5. Close the air relief plug and run the engine at 2,000 rpm until the upper hose comes hot and radiator fan operates. Let the engine running approximately 5 minutes at idle speed and check for sound of coolant flow while running engine from idle up to 3,000 rpm.
  - Sound may be noticeable at heater water cock.
6. If sound is heard, bleed air from cooling system by repeating steps 4 through 5 until coolant lever no longer drops.
  - Check the radiator lower hose for any signs of leakage.
7. Turn off the engine and let it cool down.
  - Cool down using a fan to reduce the time.
8. After cooling period, loose the air relief plug and check if coolant spills from the air relief hole. In other case, remove the air relief plug until the coolant spills, and then close the relief air plug. Bleed air from cooling system by repeating steps 5 through 8 until the coolant spills immediately.
9. Check the engine coolant level when engine is cool and refill to MAX level line if the level is lower.
  - Clean excess coolant from engine.

**FLUSHING COOLING SYSTEM**

1. Fill reservoir tank with water until water spills from the air relief hole, then close air relief plug. Reinstall reservoir tank cap.
2. Run engine and warm it up to normal operating temperature.
3. Rev engine two or three times under no-load.
4. Stop engine and wait until it cools down.
5. Drain water.
6. Repeat steps 1 through 5 until clear water begins to drain from radiator.
7. Blow compressed air into cooling circuit through the reservoir tank valve hole to drain all the water.

## RADIATOR

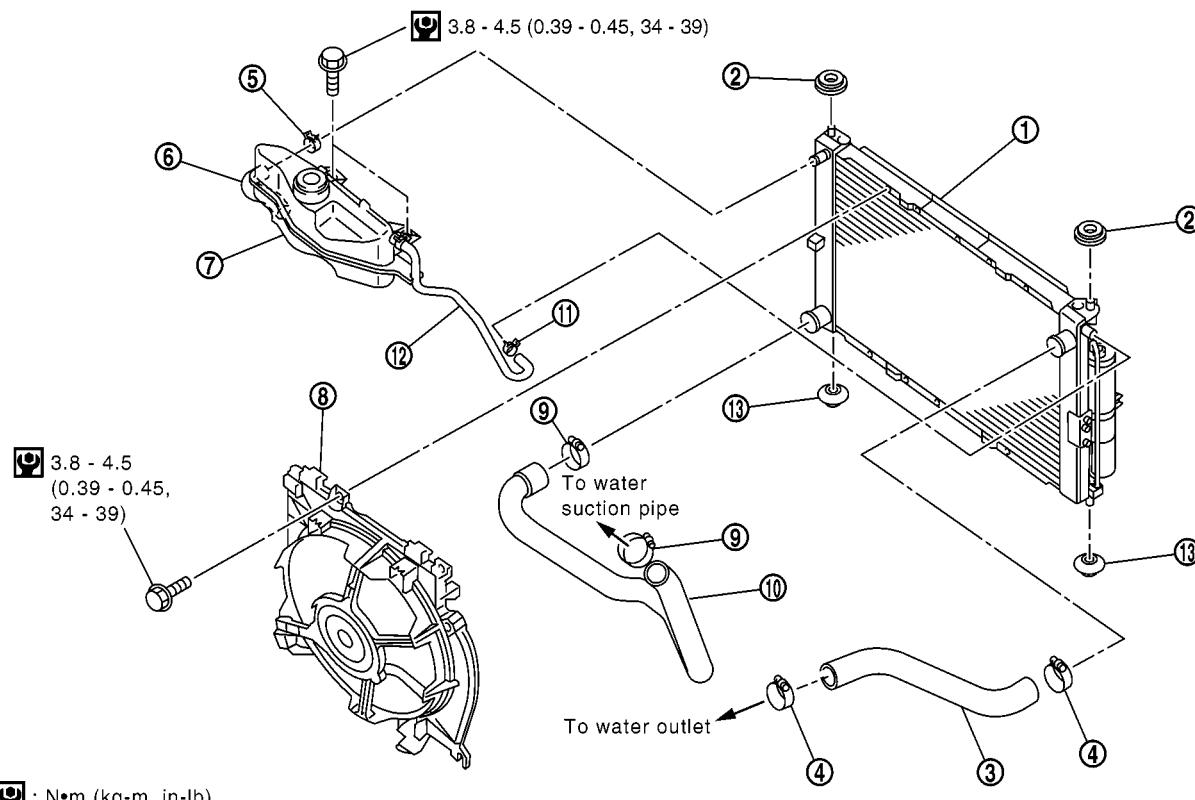
PFP:21400

## Removal and Installation

EBS01C7S

## Euro3 48kW models with A/C and Euro3 60kW engine models

## SEC. 214

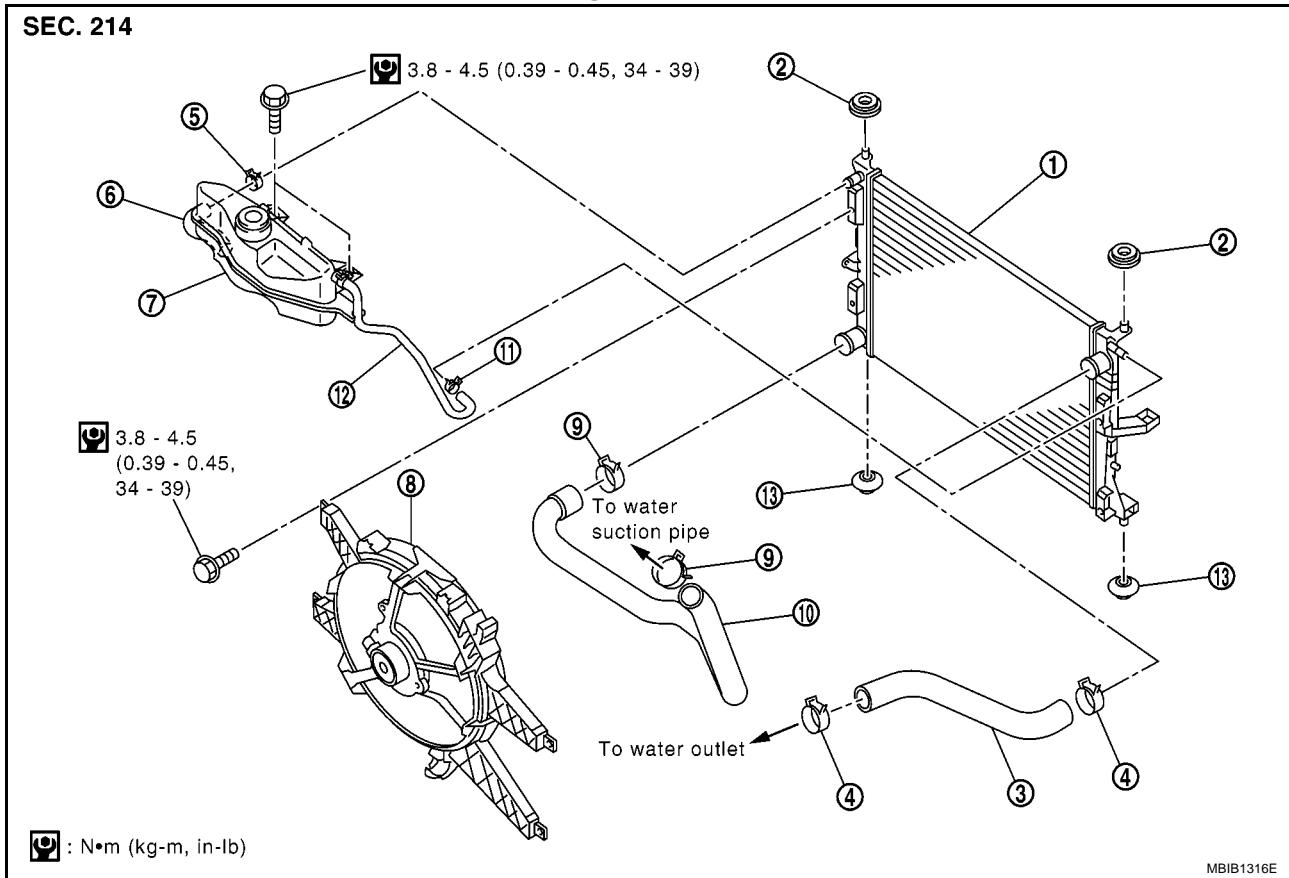


: N·m (kg·m, in·lb)

MBIB1315E

1. Radiator	2. Mounting rubber	3. Radiator hose (upper)
4. Hose clamp	5. Hose clamp	6. Reservoir tank hose
7. Reservoir tank	8. Cooling fan assembly	9. Hose clamp
10. Radiator hose (lower)	11. Hose clamp	12. Reservoir tank hose
13. Mounting rubber		

## Euro3 48kW engine models without A/C



1. Radiator
2. Mounting rubber
3. Radiator hose (upper)
4. Hose clamp
5. Hose clamp
6. Reservoir tank hose
7. Reservoir tank
8. Cooling fan assembly
9. Hose clamp
10. Radiator hose (lower)
11. Hose clamp
12. Reservoir tank hose
13. Mounting rubber

**WARNING:**

Never remove the reservoir tank cap when the engine is hot. Serious burns could occur from high pressure coolant escaping from the radiator. Wrap a thick cloth around the cap. Slowly turn it a quarter turn to allow built-up pressure to escape. Carefully remove the cap by turning it all the way.

**REMOVAL**

1. Remove engine room cover. Refer to [EM-241, "ENGINE ROOM COVER"](#).
2. Remove air cleaner case and air duct (inlet). Refer to [EM-247, "AIR CLEANER AND AIR DUCT"](#).
3. Remove reservoir tank hose bracket bolt from radiator upper mounting bracket (RH side).
4. Remove radiator fan motor harnesses.
5. Remove engine undercover.
6. Drain engine coolant. Refer to [CO-62, "DRAINING ENGINE COOLANT"](#).

**CAUTION:**

Perform when engine is cold.

7. Disconnect radiator upper hose, reservoir tank hose and mounting bracket.
8. Remove radiator and radiator fan assembly.

- For model with A/C, remove radiator and condenser assembly. Refer to [ATC-92, "REFRIGERANT LINES"](#).
- For model with charge air cooler. Refer to [EM-250, "CHARGE AIR COOLER"](#).

**CAUTION:**

- Do not damage or scratch radiator core when removing.

**INSTALLATION**

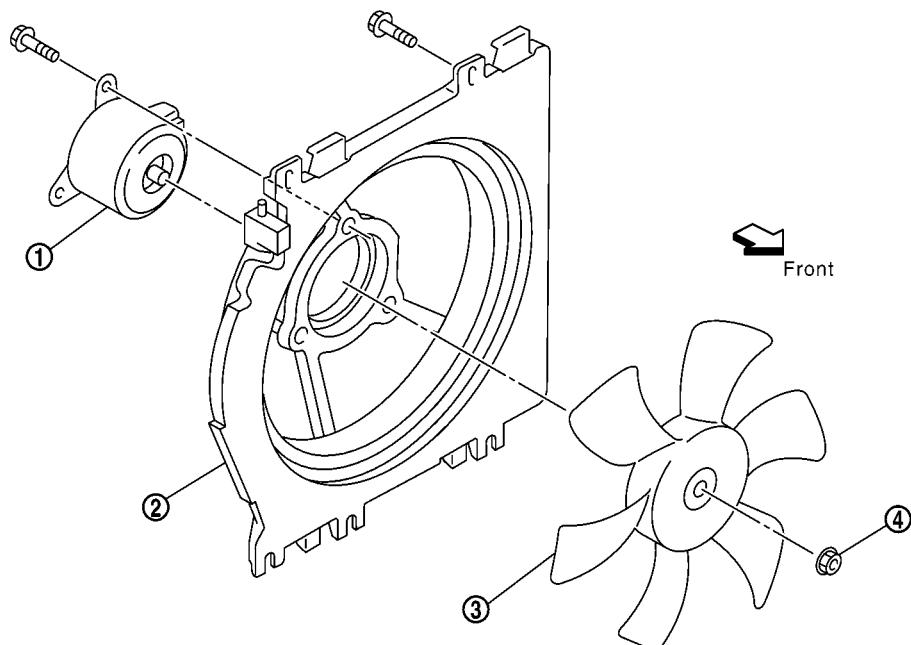
- Reinstall any parts removed in reverse order of removal.
- Check for engine coolant leaks. Refer to [CO-61, "LEAK CHECK"](#) .

**Disassembly and Assembly Radiator Fan**

EBS01C7T

**Euro3 48kW models with A/C and Euro3 60kW engine models**

SEC. 214

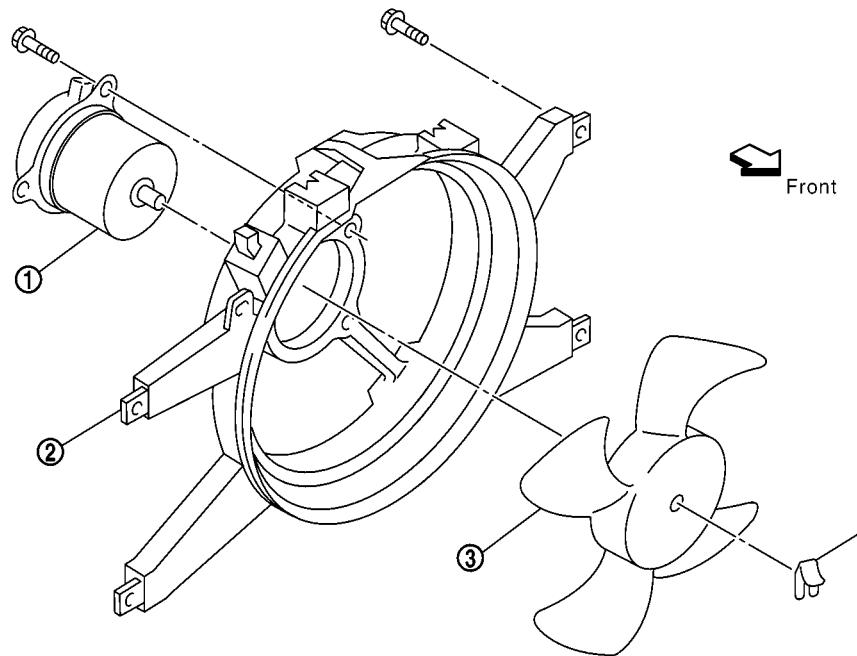


MBIB1317E

1. Radiator fan motors
2. Radiator fan shroud
3. Radiator fan
4. Retaining nut

## Euro3 48kW engine models without A/C

SEC. 214

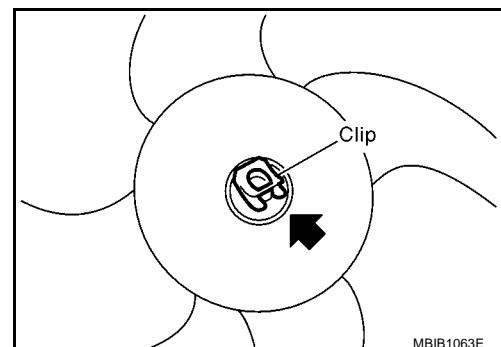
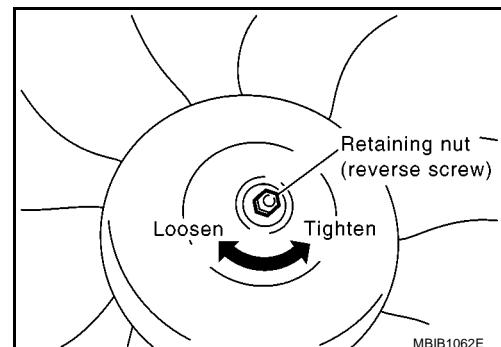


MBIB1318E

1. Radiator fan motors
2. Radiator fan shroud
3. Radiator fan
4. Clip

**DISASSEMBLY**

1. Remove radiator fan and shroud assembly.
2. Remove radiator fan as shown.



MBIB1063E

3. Remove fan motor from fan shroud.

## ASSEMBLY

Install in the reverse order of removal.

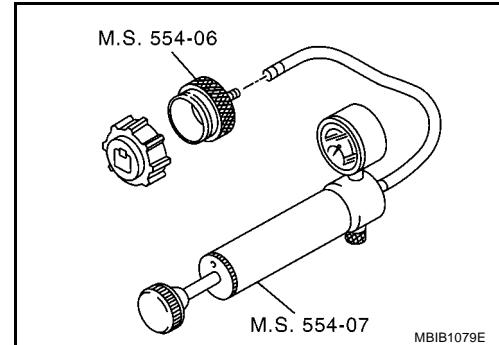
### Checking Reservoir Tank Cap

EBS01C7U

- Fit the adapter to the tester as shown.
- When connecting the reservoir tank cap to the tester, apply water or LLC to the cap seal part.
- Check reservoir tank cap relief pressure.

**130 - 150 kPa (1.3 - 1.5 bar, 1.33 - 1.53 kg/cm<sup>2</sup> , 18.9 - 21.8 psi)**

- Replace the reservoir tank cap if the engine coolant passes through it, or if any fur signs is detected.



### Checking Radiator

EBS01C7V

Check radiator for mud or clogging. If necessary, clean radiator as follows.

- Be careful not to bend or damage the radiator fins.
- When radiator is cleaned without removal, remove all surrounding parts such as radiator fan, radiator shroud and horns. Then tape the harness and connectors to prevent water from entering.

- Apply water by hose to the back side of the radiator core vertically downwards.
- Apply water again to all radiator core surface once per minute.
- Stop washing if any stains no longer flow out from the radiator.
- Blow air into the back side of radiator core vertically downwards.

- Use compressed air lower than 490 kPa (4.9 bar 5 kg/cm<sup>2</sup> , 71psi) and keep distance more than 30 cm (11.8 in).
- Blow air again into all the radiator core surface once per minute until no water sprays out.

## WATER PUMP

PFP:21020

## Removal and Installation

EBS01C7W

A

CO

C

D

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F

G

H

I

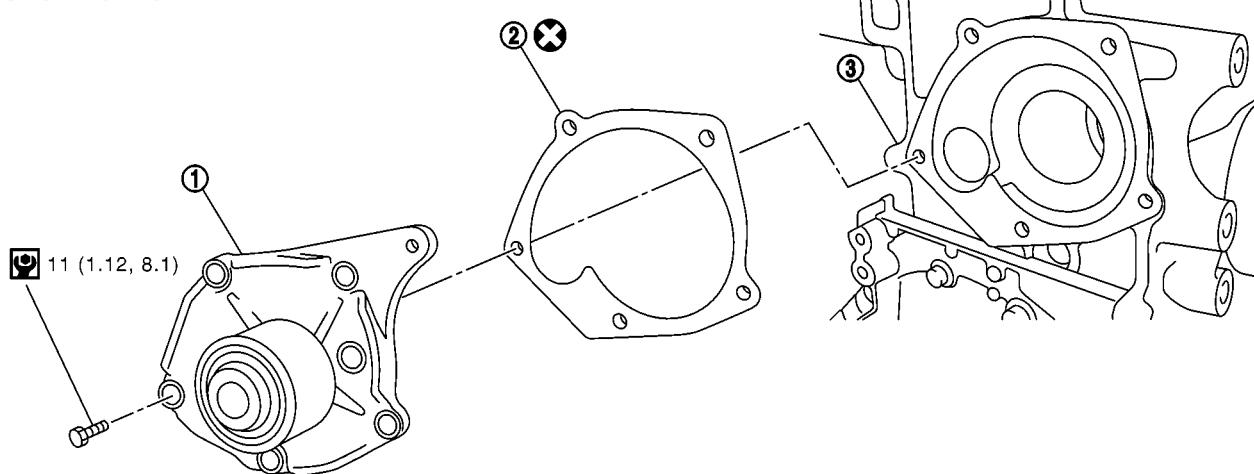
J

K

L

M

SEC. 110-210



: Always replace after every disassembly.

: N•m (kg-m, in-lb)

MBIB1232E

1. Water pump

2. Gasket

3. Cylinder block

**WARNING:**

Never remove the radiator cap when the engine is hot. Serious burns could occur from high pressure coolant escaping from the radiator.

**REMOVAL**

1. Remove the following parts.
  - Battery ground cable
  - Undercover
  - RH front wheel
2. Remove right side splash cover.
3. Remove drive belt. Refer to [EM-244, "DRIVE BELTS"](#) .
4. Drain engine coolant. Refer to [CO-62, "DRAINING ENGINE COOLANT"](#) .

**CAUTION:**

Perform when engine is cold.

5. Remove timing belt and inner cover. Refer to [EM-273, "TIMING BELT"](#) .
6. Remove the water pump.

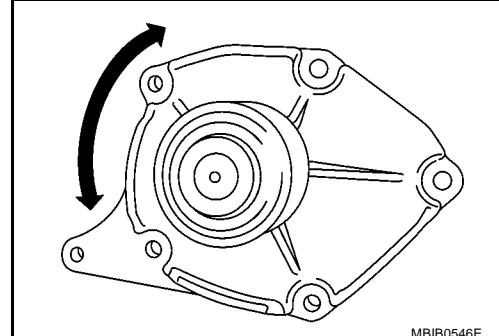
- Coolant will leak from the cylinder block, so have a receptacle ready below.

**CAUTION:**

- Handle the water pump vane so that it does not contact any other parts.
- Water pump cannot be disassembled and should be replaced as a unit.

**INSPECTION AFTER REMOVAL**

- Visually make sure there is no significant dirt or rusting on the water pump body and vane.
- Make sure there is no looseness in the vane shaft, and that it turns smoothly when rotated by hand.
- If there are any unusualness, replace the water pump assembly.



MBIB0546E

## INSTALLATION

- Install in the reverse order of removal.

## INSPECTION AFTER INSTALLATION

- Check for engine coolant leaks using reservoir tank cap tester. Refer to [CO-61, "LEAK CHECK"](#) .

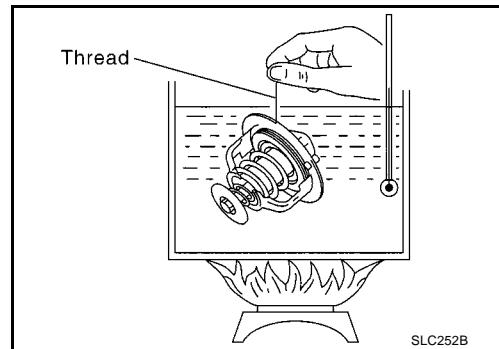
### THERMOSTAT

PFP:21200

#### Inspection

EBS01FHN

- Place a thread so that it is caught in the valves of the thermostat. Immerse fully in a container filled with water. Heat while stirring. (The example in the figure shows the thermostat.)
- The valve opening temperature is the temperature at which the valve opens and falls from the thread.
- Continue heating. Check the full-open lift amount.
- After checking the full-open lift amount, lower the water temperature and check the valve closing temperature.
- If the measured value is out of the standard value or unusual valve seating condition is found, replace the thermostat.



	Temperature °C (°F)
Start of opening	89 (192)
End of opening	97 - 101 (207 - 214)

A

CO

C

D

E

F

G

H

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J

K

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M

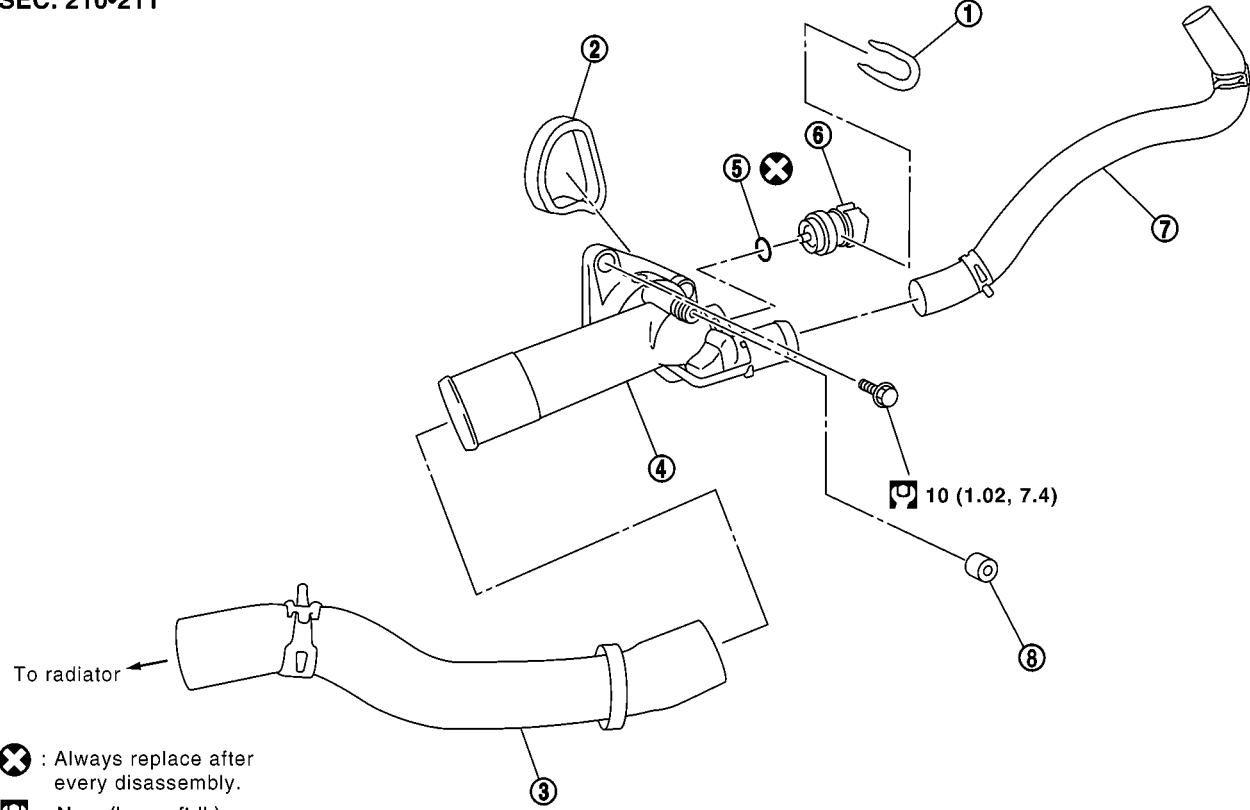
## WATER OUTLET

PFP:11060

## Removal and Installation

EBS01C7X

SEC. 210-211



MBIA0090E

1. Clip	2. Gasket	3. Radiator upper hose
4. Water outlet	5. O-ring	6. Water temperature sensor
7. Heater hose	8. Air relief plug	

## REMOVAL

1. Remove engine room cover. Refer to [EM-241, "ENGINE ROOM COVER"](#) .
2. Remove air cleaner case and air duct (inlet). Refer to [EM-247, "AIR CLEANER AND AIR DUCT"](#) .
3. Remove rear engine slinger. Refer to [EM-280, "ENGINE ASSEMBLY"](#) .
4. Remove vacuum hose.
5. Remove vacuum pump. Refer to [EM-269, "VACUUM PUMP"](#) .
6. Drain engine coolant. Refer to [CO-62, "DRAINING ENGINE COOLANT"](#) .

**CAUTION:****Perform when engine is cold.**

7. Remove radiator upper hose. Refer to [CO-64, "RADIATOR"](#) .
8. Remove heater hose.
9. Disconnect reservoir tank hose. Refer to [CO-64, "RADIATOR"](#) .
10. Remove water outlet.

## INSTALLATION

Install in the reverse order of removal.