

CO SECTION

ENGINE COOLING SYSTEM

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PRECAUTIONS

PFP:00001

Precautions For Liquid Gasket
REMOVAL OF LIQUID GASKET SEALING

EBS000JI

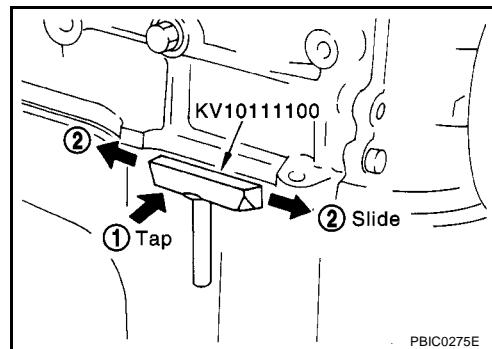
- After removing the mounting bolts and nuts, separate the mating surface using a seal cutter and remove the liquid gasket.

CAUTION:**Be careful not to damage the mating surfaces.**

- In areas where the seal cutter is difficult to use, use a plastic hammer to lightly tap the gasket area.

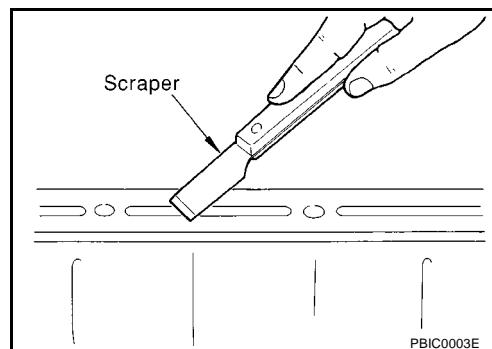
CAUTION:

If for some unavoidable reason a tool such as a flat-bladed screwdriver is used, be careful not to damage the mating surfaces.

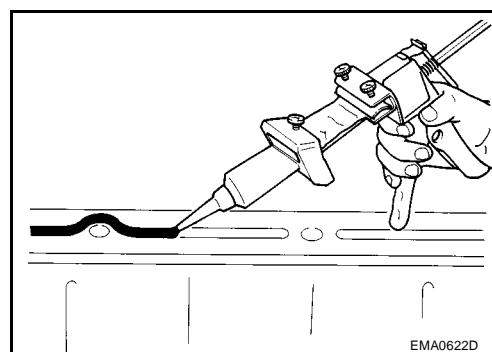


LIQUID GASKET APPLICATION PROCEDURE

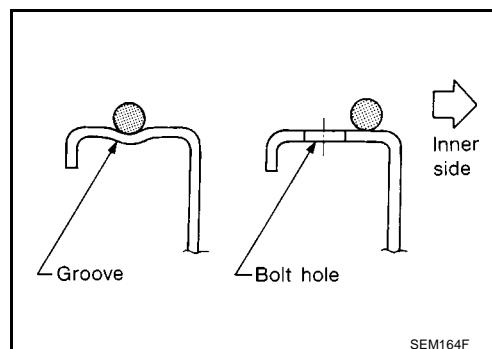
- Using a scraper, remove the old liquid gasket adhering to the gasket application surface and the mating surface.
- Remove the liquid gasket completely from the groove of the gasket application surface, mounting bolts and bolt holes.
- Wipe the gasket application surface and the mating surface with white gasoline (lighting and heating use) to remove adhering moisture, grease and foreign materials.
- Attach the liquid gasket to the tube presser.

Use Genuine Liquid Gasket or equivalent.

- Apply the gasket without breaks to the specified location with the specified dimensions.
- If there is a groove for the liquid gasket application, apply the gasket to the groove.



- As for the bolt holes, normally apply the gasket inside the holes. Occasionally, it should be applied outside the holes. Make sure to read the instruction in this manual.
- Within five minutes of gasket application, install the mating component.
- If the liquid gasket protrudes, wipe it off immediately.
- Do not retighten after the installation.
- After 30 minutes or more have passed from the installation, fill the engine oil and coolant.

**CAUTION:****If there are additional instructions in this manual, observe them.**

PREPARATION

[CR]

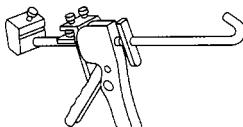
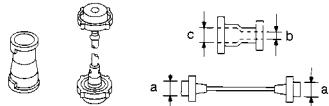
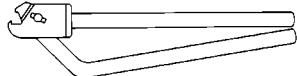
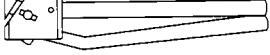
PREPARATION

Special Service Tools

SMA for VIN>SJN**AK12U1000000

PFP:00002

EBS000JJ

Tool number Tool name	Description
WS39930000 Tube presser	 <p>S-NT052</p> <p>Pressing the tube of liquid gasket</p>
EG17650301 Radiator cap tester adapter	 <p>S-NT564</p> <p>Adapting radiator cap tester to radiator filler neck a: 28 (1.10) dia. b: 31.4 (1.236) dia. c: 41.3 (1.626) dia. Unit: mm (in)</p>
KV99103510 Radiator plate pliers A	 <p>S-NT224</p> <p>Installing radiator upper and lower tanks</p>
KV99103520 Radiator plate pliers B	 <p>S-NT225</p> <p>Removing radiator upper and lower tanks</p>

OVERHEATING CAUSE ANALYSIS

[CR]

OVERHEATING CAUSE ANALYSIS

PFP:00012

Troubleshooting Chart

EBS000IR

	Symptom	Check items	
Cooling system parts malfunction	Poor heat transfer	Water pump malfunction	Worn or loose drive belt
		Thermostat stuck closed	—
		Damaged fins	Dust contamination or paper clogging
			Mechanical damage
	Reduced air flow	Clogged radiator cooling tube	Excess foreign material (rust, dirt, sand, etc.)
		Cooling fan does not operate	Fan assembly
		High resistance to fan rotation	
	Insufficient coolant	Damaged fan blades	
		Damaged radiator shroud	—
		Improper coolant mixture ratio	—
		Poor coolant quality	Coolant viscosity
	Overfilling reservoir tank	Coolant leaks	Cooling hose
			Loose clamp
			Cracked hose
		Water pump	Poor sealing
			Loose
		Radiator cap	Poor sealing
			O-ring for damage, deterioration or improper fitting
		Radiator	Cracked radiator tank
			Cracked radiator core
		Reservoir tank	Cracked reservoir tank
		Exhaust gas leaks into cooling system	Cylinder head deterioration
			Cylinder head gasket deterioration

OVERHEATING CAUSE ANALYSIS

[CR]

Symptom		Check items	
Except cooling system parts malfunction	—	Overload on engine	High engine rpm under no load
			Abusive driving
			Driving in low gear for extended time
			Driving at extremely high speed
			Powertrain system malfunction
	Blocked or restricted air flow	Installed improper size wheels and tires	—
			—
		Dragging brakes	—
		Improper ignition timing	—
		Blocked bumper	—
		Blocked radiator grille	—
			—
		Blocked radiator	—
		Blocked condenser	Blocked air flow
		Installed large fog lamp	—

COOLING SYSTEM

[CR]

COOLING SYSTEM

Cooling Circuit

PFP:21020

EBS000IS

A

CO

C

D

E

F

G

H

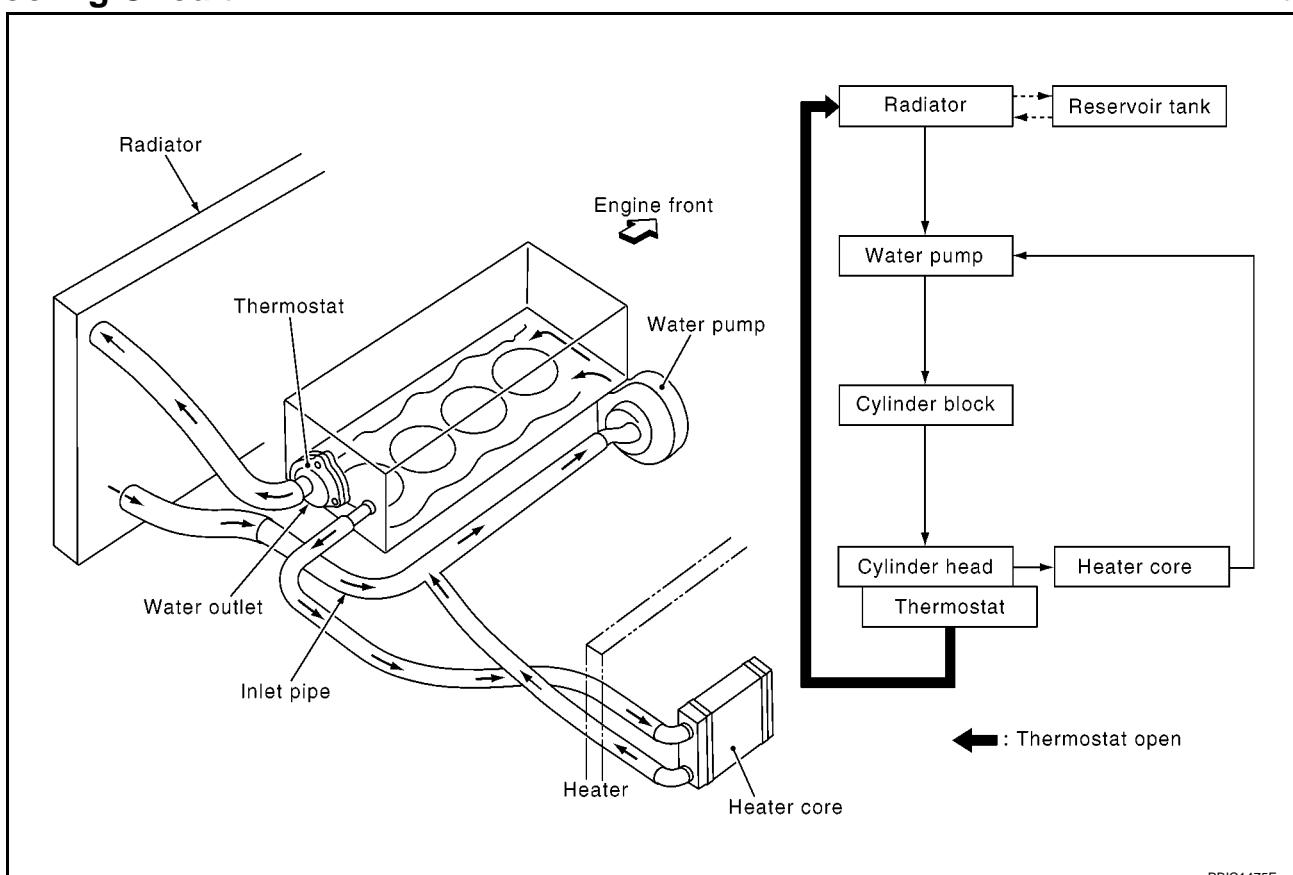
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L

M



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ENGINE COOLANT

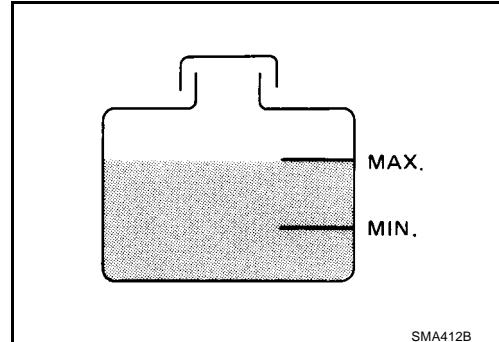
PFP:KQ100

**Inspection
LEVEL CHECK**

SMA for VIN>SJN**AK12U1000000

EBS000JK

- Check if the reservoir tank coolant level is within MIN to MAX when engine is cool.
- Drain or refill coolant when it is too much or too little.

**LEAK CHECK**

- To check for leakage, apply pressure to the cooling system with a tester.

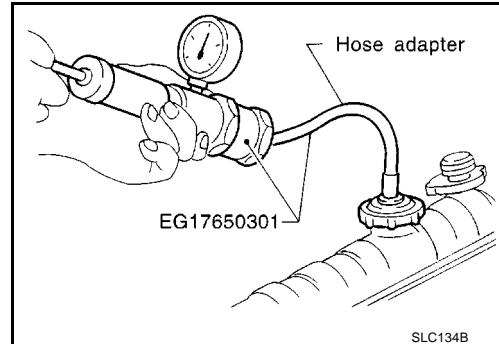
Testing pressure : 157 kPa (1.57 bar, 1.6 kg/cm² , 23 psi)

WARNING:

Never remove the radiator cap when the engine is hot. Serious burns could occur from high pressure coolant escaping from the radiator.

CAUTION:

Higher pressure than specified may cause radiator damage.

**Changing Engine coolant**

EBS000IV

WARNING:

- To avoid being scalded, never change the coolant when the engine is hot.
- Wrap a thick cloth around cap and carefully remove the cap. First, turn the cap a quarter of a turn to release built-up pressure. Then turn the cap all the way.

DRAINING ENGINE COOLANT

- Disconnect radiator lower hose and radiator cap.

CAUTION:

- Make sure to drain when the engine coolant temperature is cold.
- Be careful not to allow coolant to contact drive belts.

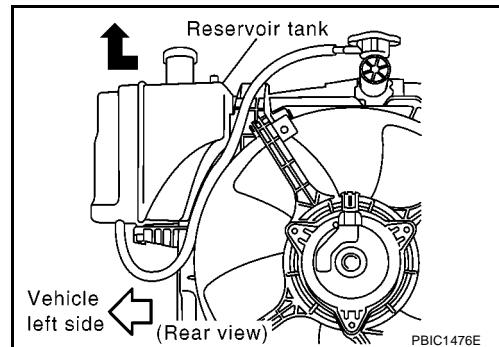
- Remove reservoir tank and drain the engine coolant in the following procedures.

a. Move relay case in front of the battery.

b. Disconnect the reservoir tank from fan shroud to remove. With force applied in the left direction of vehicle, pull up reservoir tank.

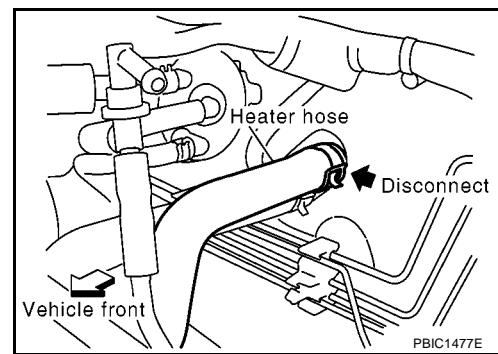
- Check drain coolant for contaminants such as rust, corrosion or discoloration.

If contaminated, flush engine cooling system. Refer to [CO-10, "FLUSHING COOLING SYSTEM"](#).

**REFILLING ENGINE COOLANT**

- Install reservoir tank.
- Connect radiator lower hose.

3. Disconnect heater hose (at heater hose outlet side: upper side) as shown in figure. Keep hose end at the same height as that of before removal.



4. Fill radiator and reservoir tank to specified level.

- Pour coolant slowly of less than 2 ℥ (1-3/4 Imp qt) a minute to allow air in system to escape.
- When coolant from heater hose starts to drain, connect heater hose and continue to fill.
- Use Genuine Nissan Anti-freeze Coolant or equivalent mixed with water (distilled or demineralized). Refer to [MA-18, "RECOMMENDED FLUIDS AND LUBRICANTS"](#).

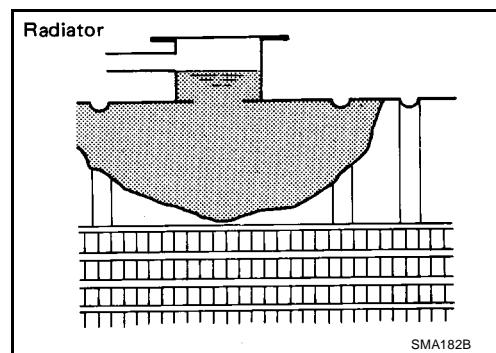
Engine coolant capacity (With reservoir tank):

Except M/T models with A/C

: Approx. 4.9 ℥ (4-3/8 Imp qt)

M/T models with A/C

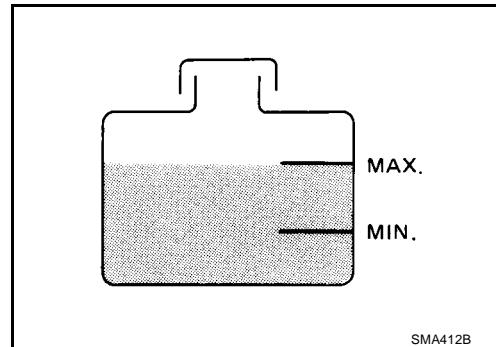
: Approx. 5.3 ℥ (4-5/8 Imp qt)



Reservoir tank:

Except M/T models with A/C : 0.7 ℥ (5/8 Imp qt)

M/T models with A/C : 1.2 ℥ (1-1/8 Imp qt)



5. Warm up engine to normal operating temperature with radiator cap installed.

6. Warm up until thermostat opens. Keep warming at 3,000 rpm for approximately 10 minutes as guide.

- For thermostat opening, touch radiator upper hose by hand to insure that water flow is hot.

CAUTION:
Be careful not to overheat.

7. Stop the engine.

8. After cooling engine [approximately 50°C (122 °F) or lower], remove radiator cap and check coolant level. If the level is low, fill up to the radiator neck again and repeat from step 5.

9. When the coolant level stabilizes, fill reservoir tank up to the "MAX" line.

10. Check cooling system for leaks with engine running.

11. Allow the engine to cool [approximately 50°C (122°F) or lower].

12. Start the engine. Perform the following cycle 3 times. Keep an engine speed of 1,000 rpm for approximately 30 seconds. Then increase it gradually to 3,000 rpm.

13. During the above step 12, make sure water flow sound is not heard from heater core.

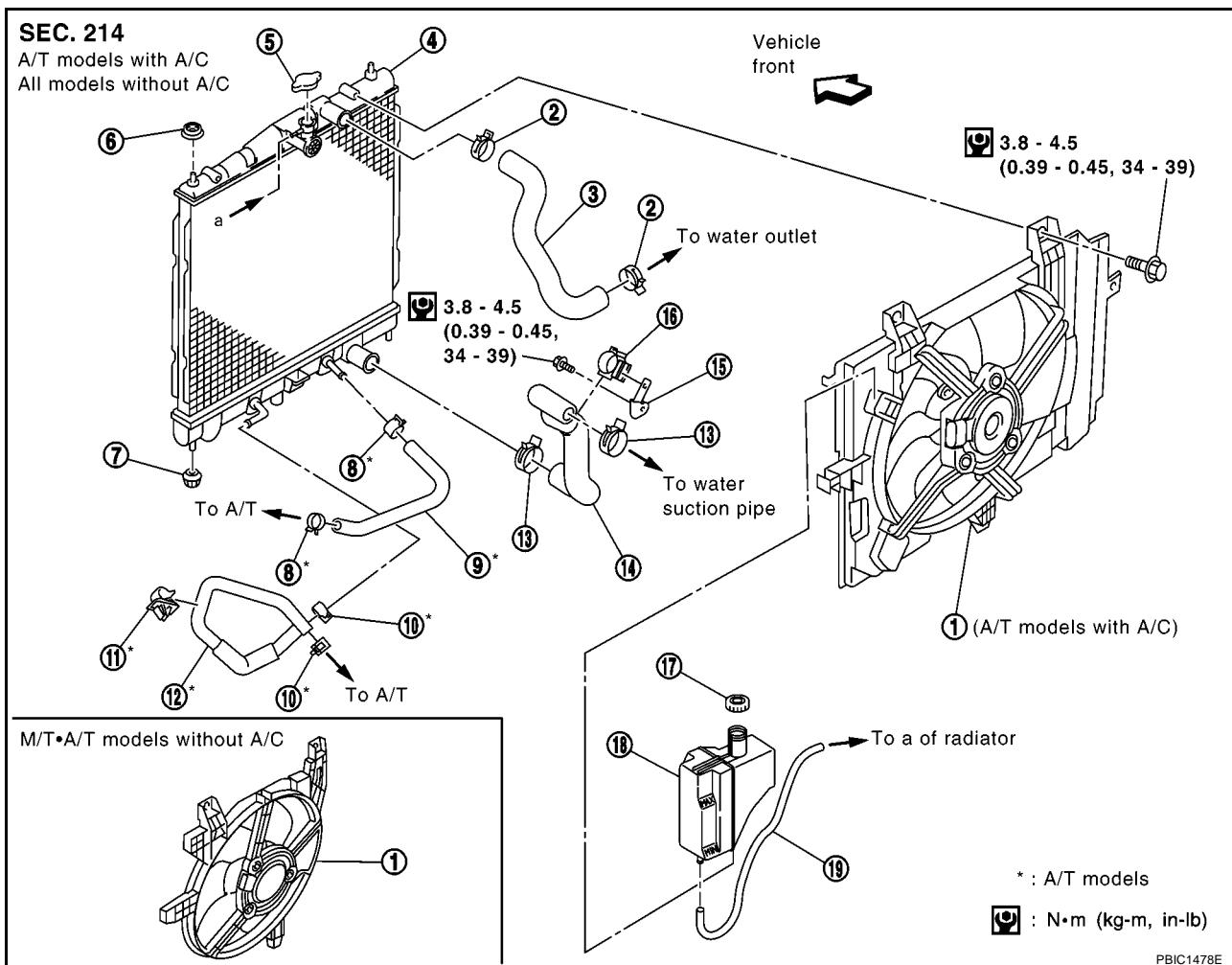
- Sound may be noticeable at heater unit.

14. If water flow sound is heard, repeat from step 4 to 13.

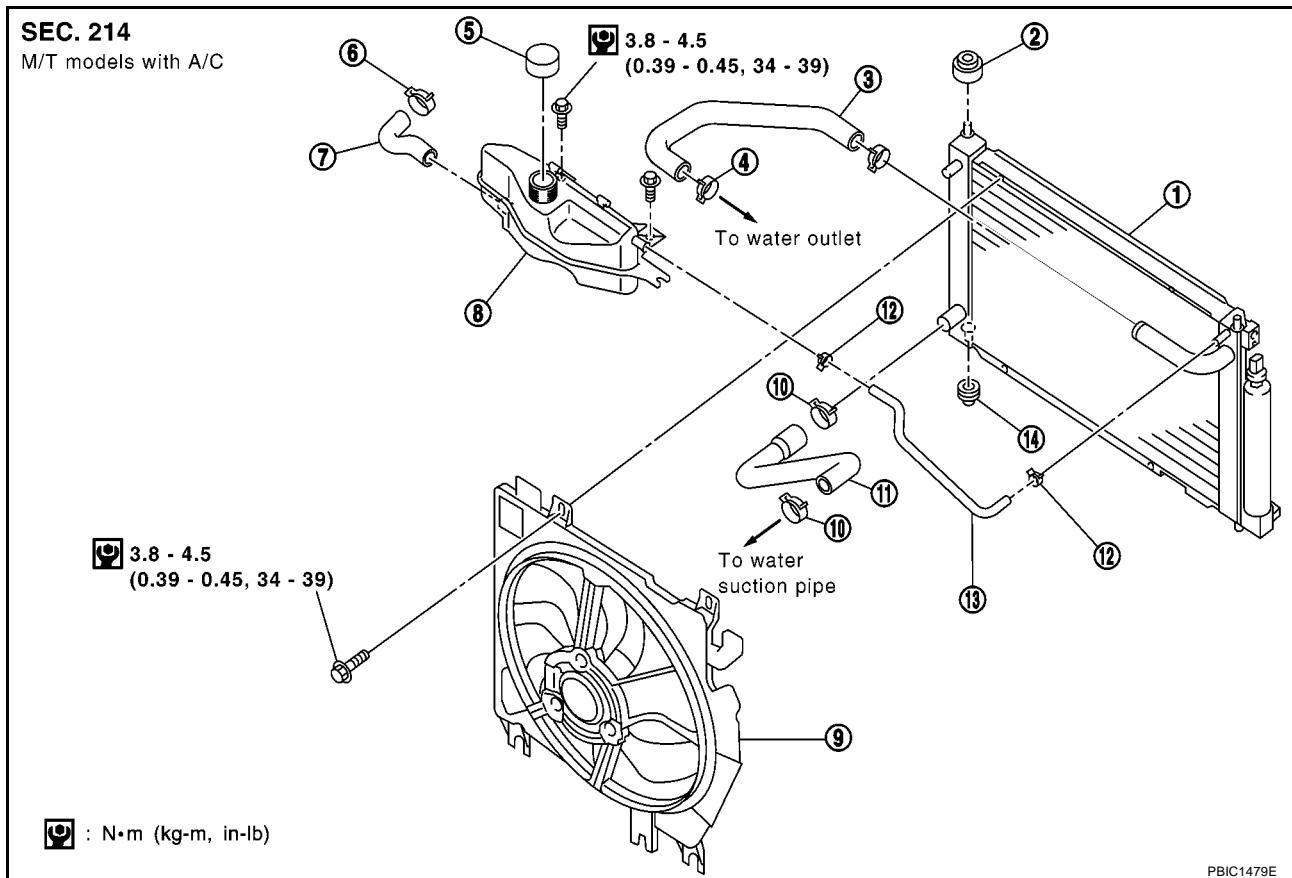
- **Clean excess coolant from engine.**

FLUSHING COOLING SYSTEM

1. Fill radiator with water until water spills from the air relief hole, then close air relief plug. Fill radiator and reservoir tank with water and reinstall radiator cap.
2. Run engine and warm it up to normal operating temperature.
3. Rev engine two or three times under no-load.
4. Stop engine and wait until it cools down.
5. Drain water.
6. Repeat steps 1 through 5 until clear water begins to drain from radiator.



1. Cooling fan assembly	2. Hose clamp	3. Radiator hose (upper)
4. Radiator	5. Radiator cap	6. Mounting rubber
7. Mounting rubber	8. Hose clamp (A/T models)	9. A/T oil cooler hose (A/T models)
10. Hose clamp (A/T models)	11. Hose clamp (A/T models)	12. A/T oil cooler hose (A/T models)
13. Hose clamp	14. Radiator hose (lower)	15. Bracket
16. Hose clamp	17. reservoir tank cap	18. Reservoir tank
19. Reservoir tank hose		



1. Radiator	2. Mounting rubber	3. Radiator hose (upper)
4. Hose clamp	5. Reserve tank cap	6. Hose clamp
7. Reservoir tank hose	8. Reservoir tank	9. Cooling fan assembly
10. Hose clamp	11. Radiator hose (lower)	12. Hose clamp
13. Reservoir tank hose	14. Mounting rubber	

REMOVAL

Operation Description: Remove radiator core support (lower), and pull out radiator and cooling fan assembly to the underside of vehicle.

1. Drain coolant. Refer to CO-8, "ENGINE COOLANT".

CAUTION:

Make sure to drain when the engine coolant temperature is cold.

WARNING:

Never remove the radiator cap when the engine is hot. Serious burns could occur from high pressure coolant escaping from the radiator.

2. Remove mounting bolts to make relay case movable.
3. Remove the following parts.
 - RH/LH front fender protector
 - RH/LH front grille; Refer to [EI-8, "FRONT GRILLE"](#) .
 - Air Duct; Refer to [EM-16, "AIR CLEANER AND AIR DUCT"](#) .
4. Remove radiator hose (upper) and (lower).
5. Remove A/T oil cooler hoses. (A/T models)

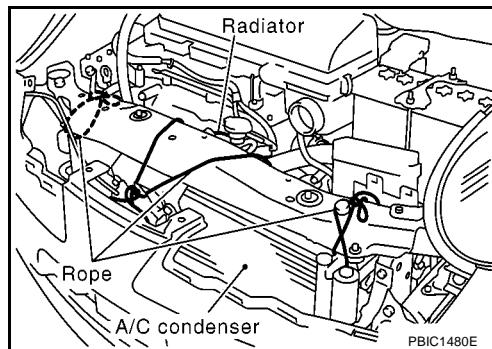
CAUTION:

CAUTION: Install plug to hoses and fluid pipes removed, and be sure to prevent fluid leak.

6. Fix with ropes so that A/C condenser and RH/LH upper mount units of radiator and cooling fan assembly are placed on radiator core support (upper).

CAUTION:

Taking parts strength into consideration, lift up at locations where damage may not occur.



Remove radiator core support (lower) with the following procedures.

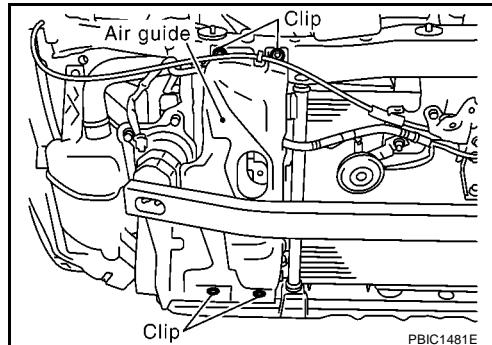
a. Remove air guide upper clips at radiator right side.

NOTE:

In figure, bumper fascia is omitted for explanation.

b. Remove radiator core support (lower) mounting bolts (RH/LH). Refer to [BL-12, "RADIATOR CORE SUPPORT"](#).

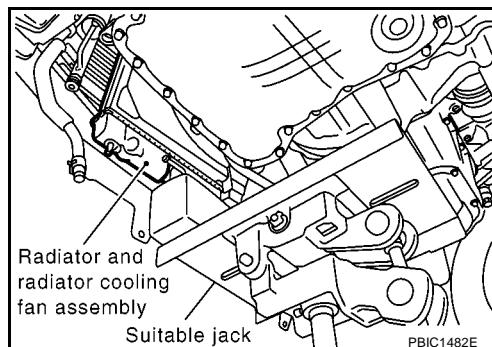
c. Remove air guide lower clips and remove radiator core support (lower).



7. Loosen ropes, and pull out radiator and cooling fan assembly to the underside of vehicle, supporting the bottom with suitable jack.

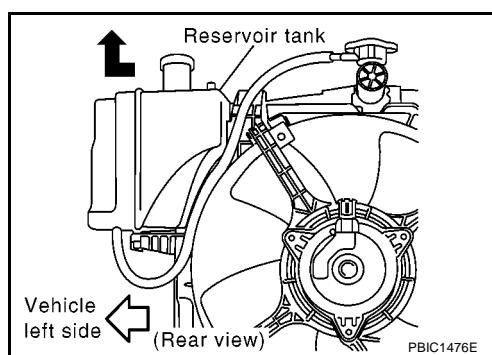
CAUTION:

Be careful not to damage radiator core and A/C condenser core.



8. Remove reservoir tank.

- Disconnect the reservoir tank from fan shroud to remove. With force applied in the left direction of vehicle, pull up reservoir tank.



9. Remove cooling fan assembly from radiator.

INSTALLATION

Install in the reverse order of removal which being careful of the following.

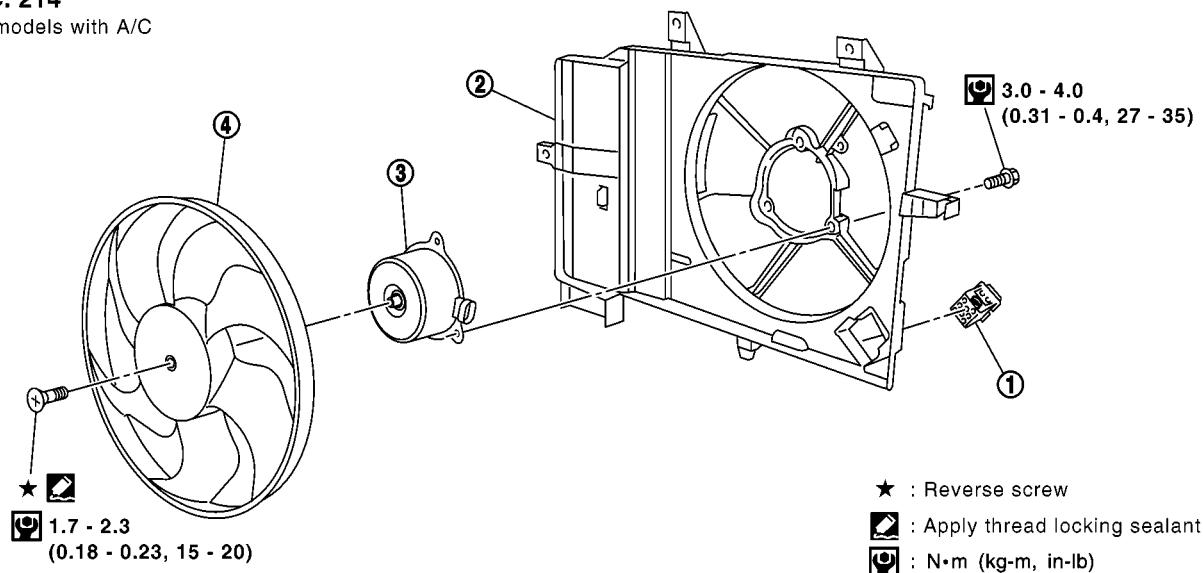
- When installing radiator core support (lower), make sure upper and lower mount units of radiator and A/C condenser are fitted in mounting holes of radiator core support (upper/lower).

Disassembly and Assembly of Cooling Fan

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SEC. 214

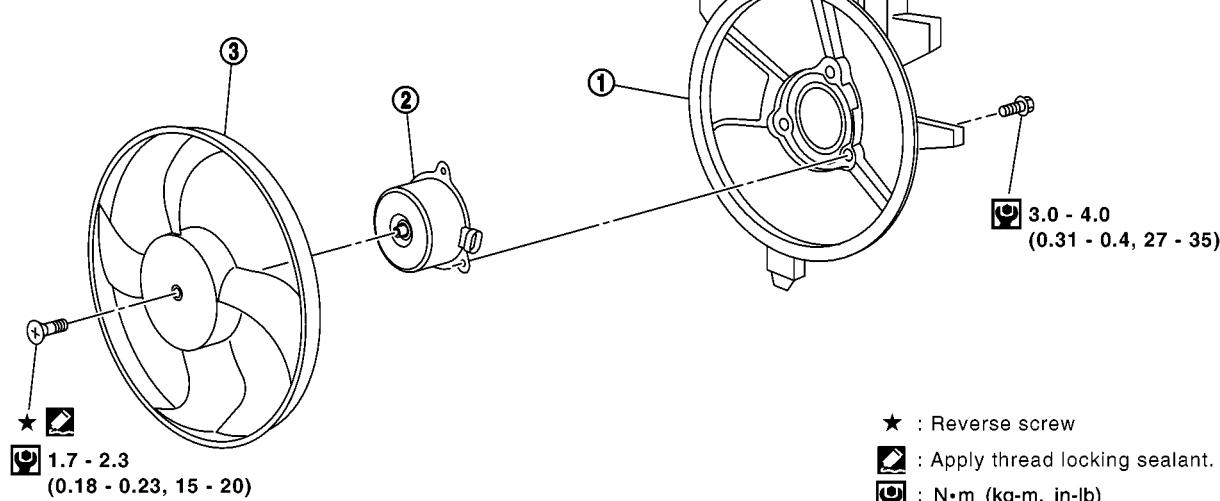
A/T models with A/C



1. Resistor
2. Fan shroud
3. Fan motor
4. Fan

SEC. 214

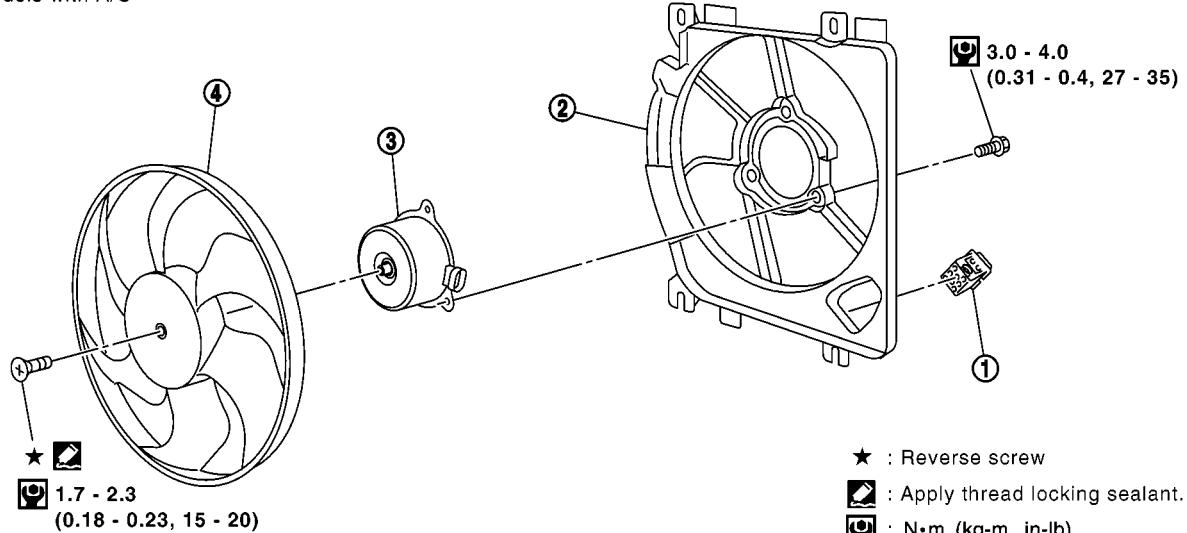
M/T•A/T models without A/C



1. Fan shroud
2. Fan motor
3. Fan

SEC. 214

M/T models with A/C



PBIC1485E

1. Resistor
2. Fan shroud
3. Fan motor
4. Fan

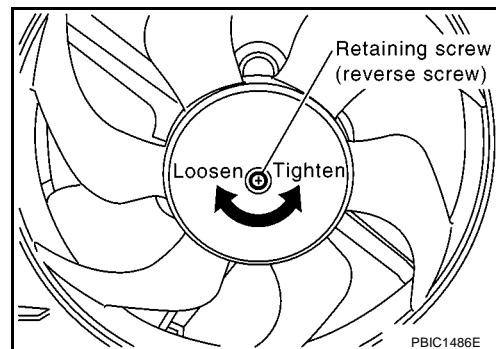
DISASSEMBLY

1. Remove fan.

CAUTION:

Reverse screw are used for the fan attachment screw. When removing or attaching, turn the screw the opposite way as for a normal screw.

2. Remove fan motor from fan shroud.



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ASSEMBLY

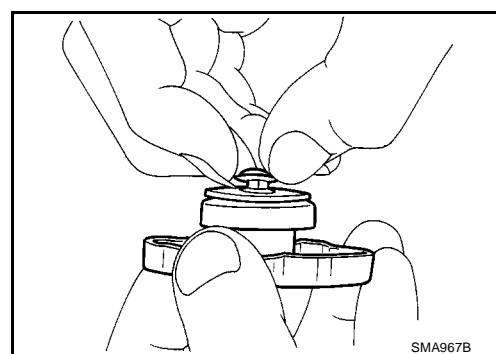
Assemble cooling fan in the reverse order of disassembly.

- Apply thread locking sealant and tighten screw to assemble the fan.

Checking Radiator Cap

EBS000SD

1. Pull the negative-pressure valve to open it and check that it closes completely when released.
- Check that there is no dirt or damage on the valve seat of the radiator cap negative-pressure valve.
- Check that there are no unusual conditions in the opening and closing conditions of the negative-pressure valve.



SMA967B

2. Check radiator cap relief pressure.

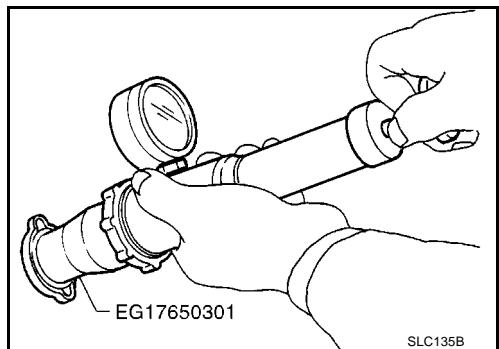
Standard :

78 - 98 kPa (0.78 - 0.98 bar, 0.8 - 1.0 kg/cm² , 11 - 14 psi)

Limit :

59 kPa (0.59 bar, 0.6 kg/cm² , 9 psi)

- When connecting the radiator cap to the tester, apply water or engine coolant to the cap seal part.
- Replace the radiator cap if there is an unusual conditions in the negative-pressure valve, or if the open-valve pressure is outside of the standard values.



Checking Radiator

EBS000SE

Check radiator for mud or clogging. If necessary, clean radiator as follows.

- Be careful not to bend or damage the radiator fins.
- When radiator is cleaned without removal, remove all surrounding parts such as cooling fan, fan shroud and horns. Then tape the harness and connectors to prevent water from entering.
- 1. Apply water by hose to the back side of the radiator core vertically downwards.
- 2. Apply water again to all radiator core surface once per minute.
- 3. Stop washing if any stains no longer flow out from the radiator.
- 4. Blow air into the back side of radiator core vertically downwards.
- 5. Use compressed air lower than 490 kPa (4.9 bar, 5 kg/cm² , 71 psi) and keep distance more than 30 cm (11.8 in).
- 5. Blow air again into all the radiator core surface once per minute until no water sprays out.

Checking Cooling System Hoses

EBS000SF

Check hoses for improper attachment, leaks, cracks, damage, loose connections, chaffing and deterioration.

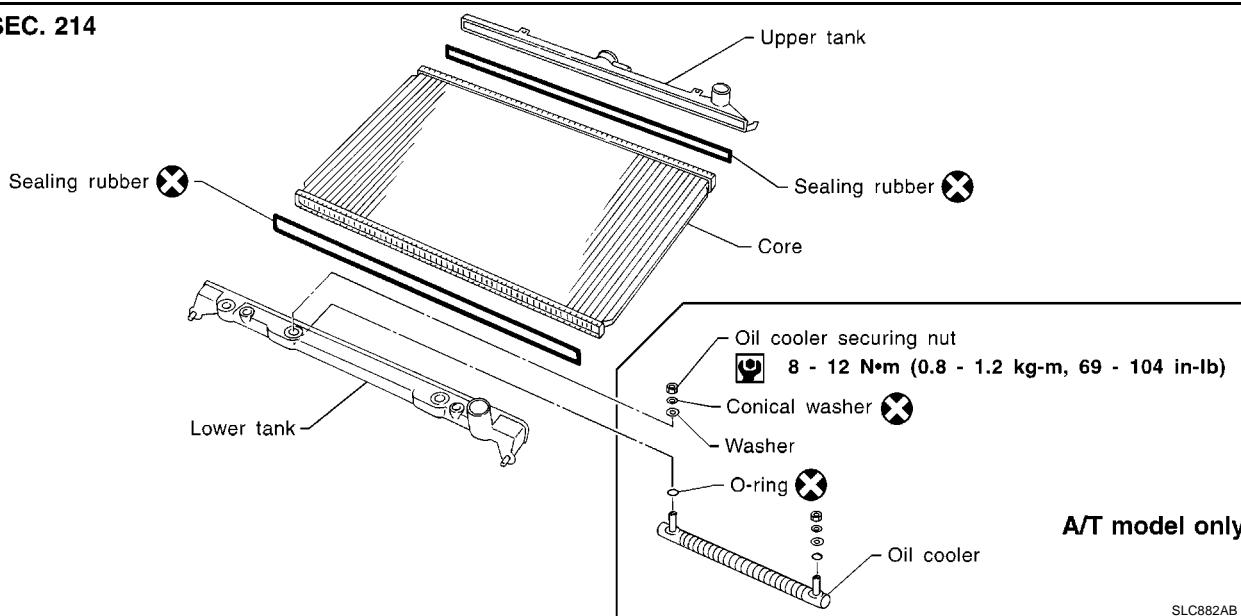
RADIATOR (ALUMINUM TYPE)

PFP:21460

Disassembly and Assembly

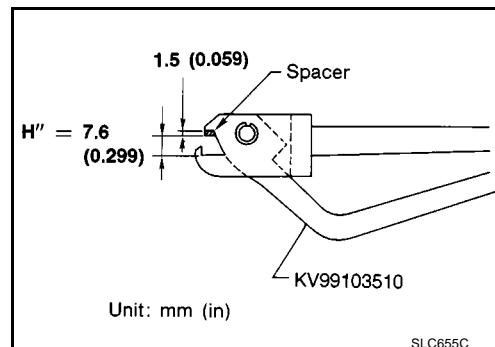
EBS000J0

SEC. 214



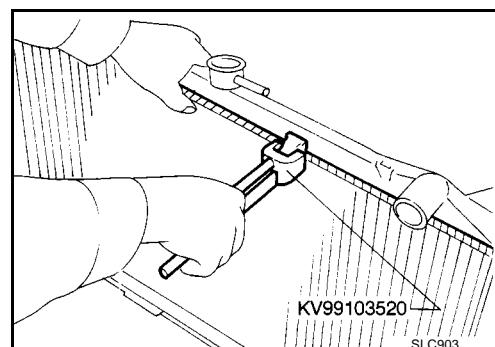
PREPARATION

1. Attach the spacer to the tip of the radiator plate pliers A. Spacer specification: 1.5 mm (0.059 in) thick x 18 mm (0.71 in) wide x 8.5 mm (0.335 in) long.
2. Make sure that when radiator plate pliers A are closed dimension H'' is approx. 7.6 mm (0.299 in).
3. Adjust dimension H'' with the spacer, if necessary.



DISASSEMBLY

1. Remove tank with Tool.

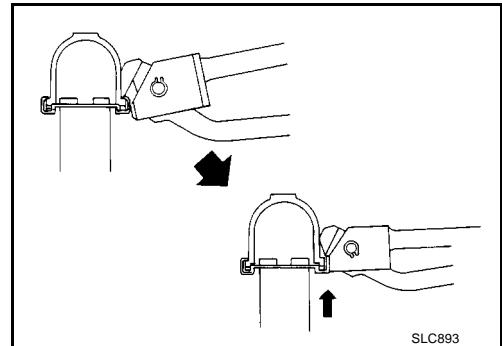


RADIATOR (ALUMINUM TYPE)

[CR]

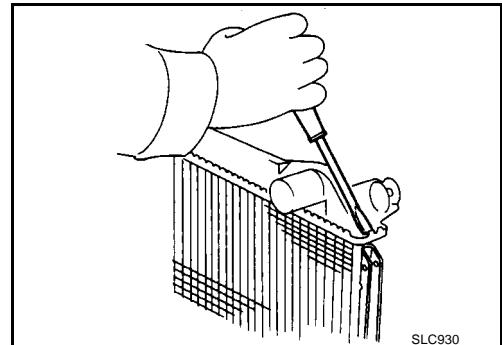
- Grip the crimped edge and bend it upwards so that Tool slips off.

Do not bend excessively.

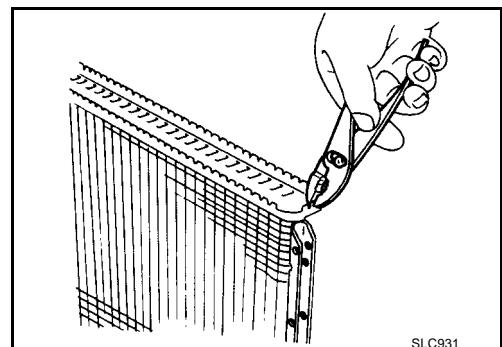


- In areas where Tool cannot be used, use a screwdriver to bend the edge up.

Be careful not to damage tank.



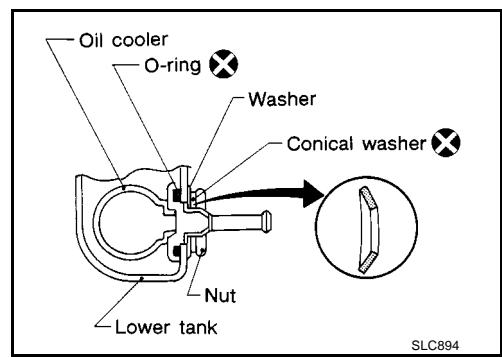
2. Make sure the edge stands straight up.
3. Remove oil cooler from tank. (A/T model only)



ASSEMBLY

1. Install oil cooler. (A/T model only)

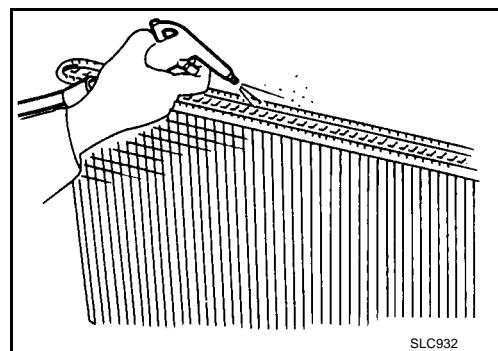
Pay attention to direction of conical washer.



RADIATOR (ALUMINUM TYPE)

[CR]

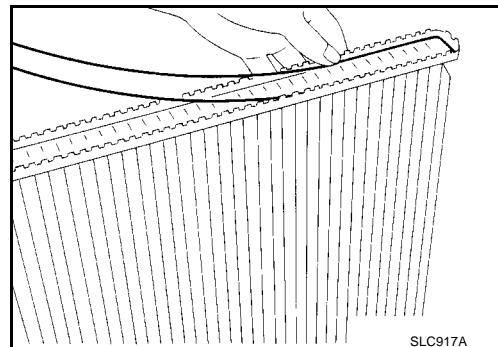
2. Clean contact portion of tank.



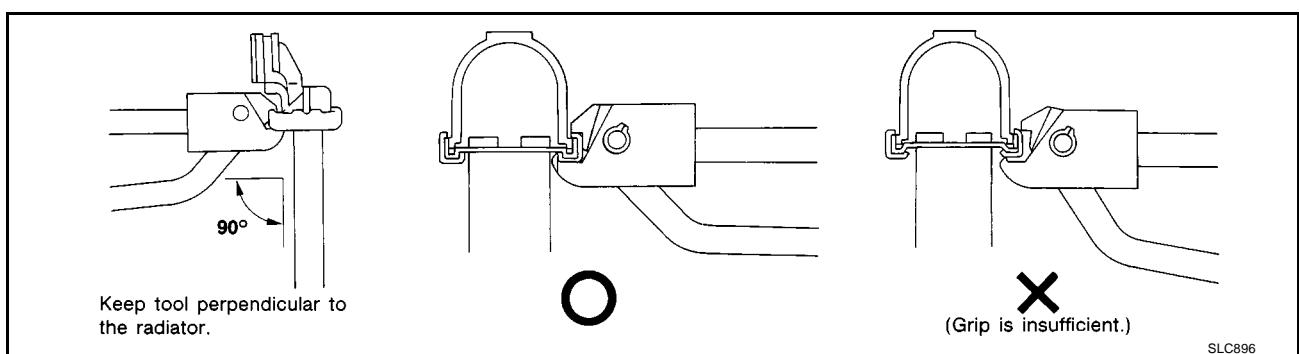
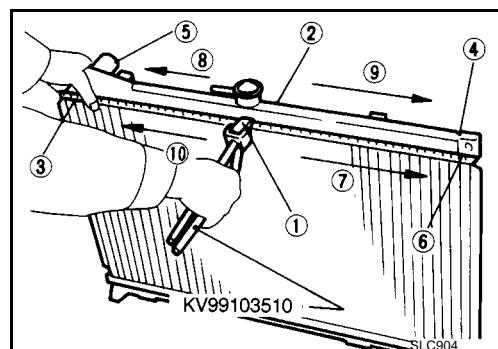
3. Install sealing rubber.

Push it in with fingers.

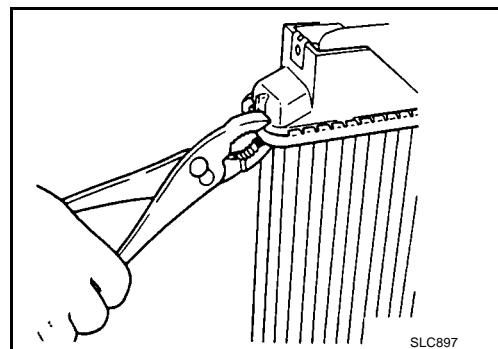
Be careful not to twist sealing rubber.



4. Caulk tank in specified sequence with Tool.



- Use pliers in the locations where Tool cannot be used.

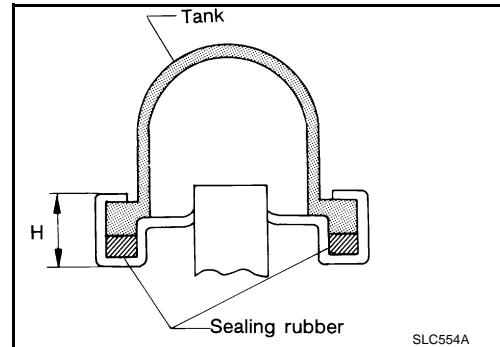


5. Make sure that the rim is completely crimped down.

Standard height "H" : 8.0 - 8.4 mm (0.315 - 0.331 in)

6. Confirm that there is no leakage.

Refer to [CO-8, "Inspection"](#) .



INSPECTION

1. Apply pressure with Tool.

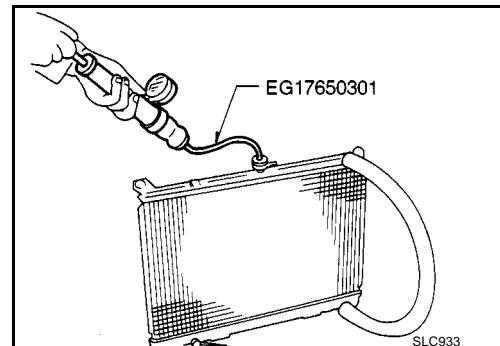
Specified pressure value

: 157 kPa (1.57 bar, 1.6 kg/cm² , 23 psi)

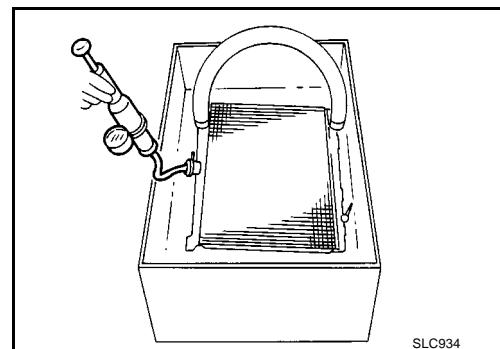
WARNING:

To prevent the risk of the hose coming undone while under pressure, securely fasten it down with a hose clamp.

Attach a hose to the oil cooler to seal its inlet and outlet. (A/T model only)



2. Check for leakage by soaking radiator in water container.



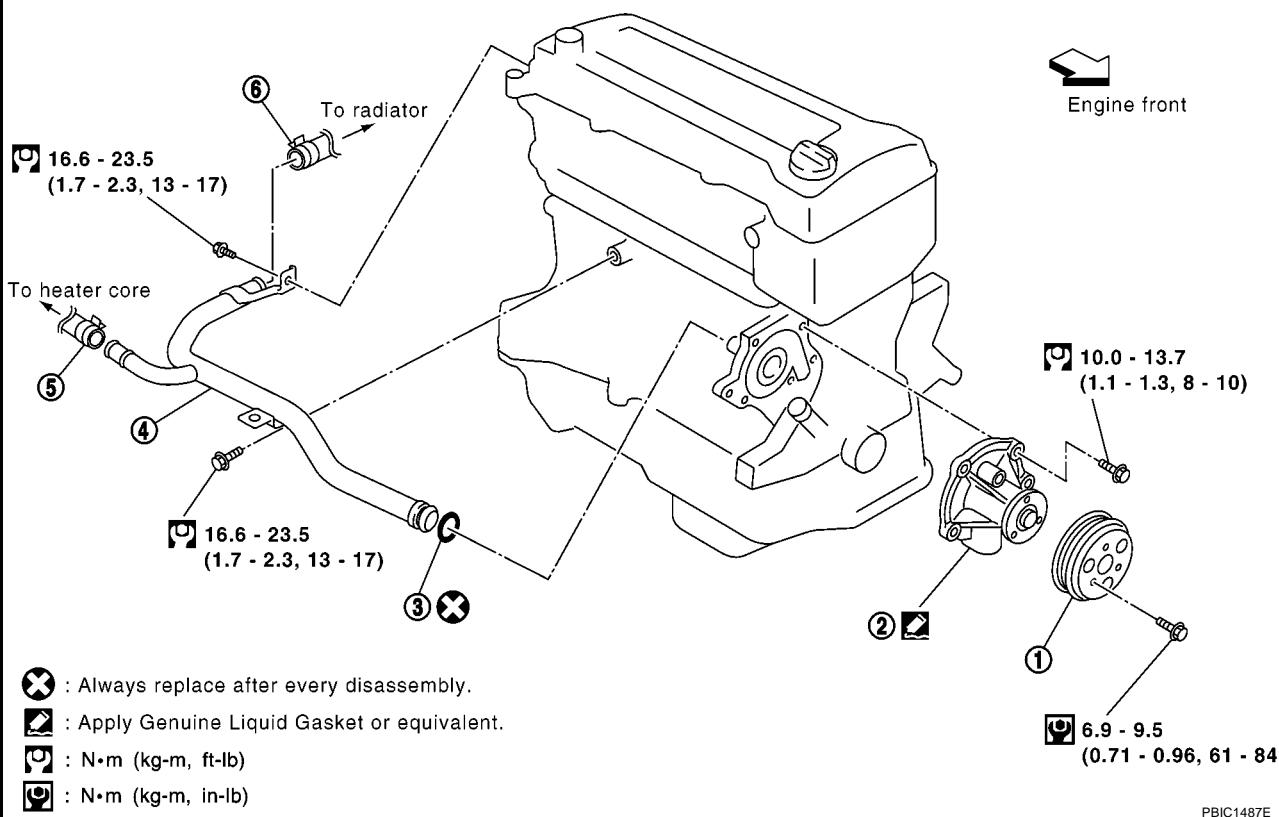
WATER PUMP

PFP:21020

Removal and Installation

EBS000J1

SEC. 110-210



PBIC1487E

1. Water pump pulley	2. Water pump	3. O-ring
4. Water suction pipe	5. Heater hose	6. Radiator hose (lower)

REMOVAL

1. Drain coolant. Refer to CO-8, "ENGINE COOLANT".

CAUTION:

Make sure to drain when the engine coolant temperature is cold.

WARNING:

Never remove the radiator cap when the engine is hot. Serious burns could occur from high pressure coolant escaping from the radiator.

2. Remove drive belt from water pump pulley. Refer to [EM-12, "DRIVE BELTS"](#).
3. Remove the water pump pulley.

NOTE-

To remove it easily, loosen water pump pulley mounting bolt, then water pump belt.

4. Remove water pump.
 - Place a piece of wood or something onto water pump, and tap it with a hammer. Disconnect liquid gas-ket to remove.
 - Coolant remaining in the engine is drained. Use tray to collect it.

CAUTION-

Caution:

- Handle the water pump vane so that it does not contact any other parts.
- Water pump cannot be disassembled and should be replaced as a unit.

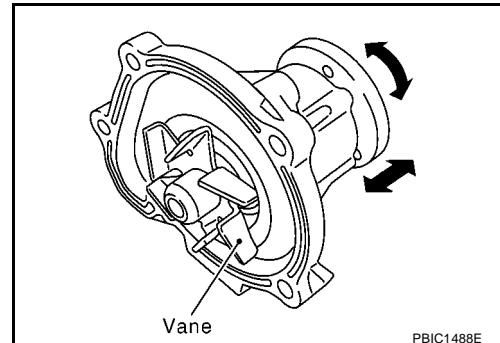
5. Remove water suction pipe in the following procedures.
 - a. Remove air cleaner case assembly. Refer to [EM-16, "AIR CLEANER AND AIR DUCT"](#).
 - b. Remove radiator hose (upper and lower), and heater hose.
 - c. Move harnesses around suction pipe.

d. Remove mounting bolts, and pull water suction pipe toward engine rear side.

- Coolant remaining in the engine is drained. Use tray to collect it.

INSPECTION AFTER REMOVAL

- Visually check that there is no significant dirt or rusting on the water pump body and vane.
- Check that there is no looseness in the vane shaft, and that it turns smoothly when rotated by hand.
- If unusualness is found, replace the water pump.

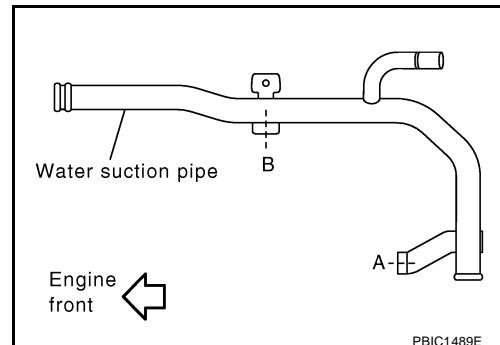


INSTALLATION

- Install in the reverse order of removal which being careful of the following.

Water Suction Pipe Installation

1. Apply neutral detergent on O-ring. Fit O-ring in the groove securely.
2. Tighten mounting bolts with the following procedures.
 - a. Temporarily tighten bolts in order: A to B.
 - b. Tighten bolts in order: B to A

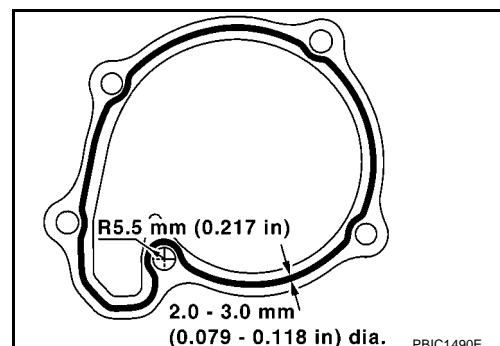


Water Pump Installation

- Apply liquid gasket as shown in figure, and install.
Use Genuine Liquid Gasket or equivalent.

CAUTION:

Wait at least 30 minutes after water pump installation. Refill coolant and start the engine.



THERMOSTAT

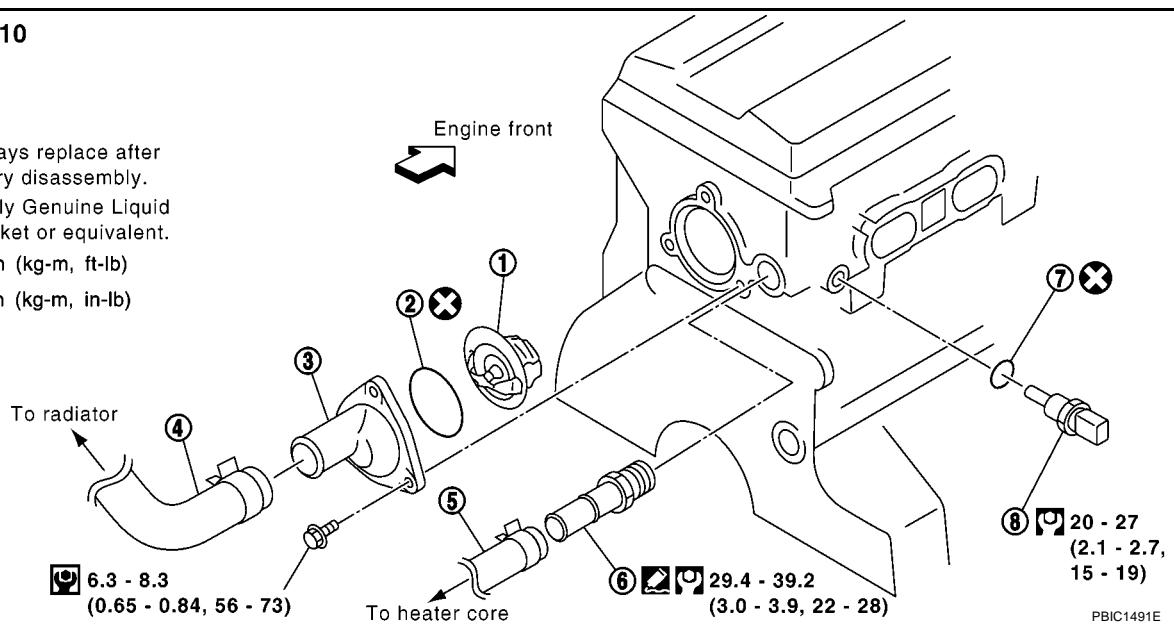
PFP:21200

Removal and Installation

EBS000J2

SEC. 210

- ✖ : Always replace after every disassembly.
- sik : Apply Genuine Liquid Gasket or equivalent.
- N·m (kg·m, ft·lb)
- N·m (kg·m, in·lb)



PBIC1491E

1. Thermostat
2. Rubber ring
3. Water outlet
4. Radiator hose (upper)
5. Heater hose
6. Heater pipe
7. Copper washer
8. Engine coolant temperature sensor

REMOVAL

1. Drain engine coolant. Refer to [CO-8, "ENGINE COOLANT"](#) .

CAUTION:

Make sure to drain when the engine coolant temperature is cold.

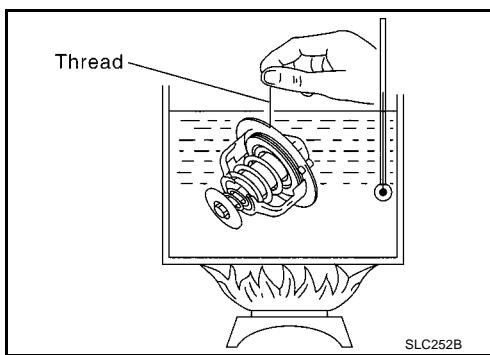
WARNING:

Never remove the radiator cap when the engine is hot. Serious burns could occur from high pressure coolant escaping from the radiator.

2. Remove air duct and air cleaner body. Refer to [EM-16, "AIR CLEANER AND AIR DUCT"](#) .
3. Remove radiator hose (upper).
4. Remove water outlet and thermostat.
 - Coolant remaining in the engine is drained. Use tray to collect it.
5. Remove engine coolant temperature sensor if necessary.
6. Remove heater pipe if necessary.

INSPECTION AFTER REMOVAL

- Place a thread so that it is caught in the valves of the thermostat. Immerse fully in a container filled with water. Heat while stirring. (The example in the figure shows the thermostat.)
- The valve opening temperature is the temperature at which the valve opens and falls from the thread.
- Continue heating. Check the full-open lift amount.
- After checking the full-open lift amount, lower the water temperature and check the valve closing temperature.
- If the measured value is out of the standard value or unusual valve seating condition is found, replace the thermostat.



SLC252B

Standard values

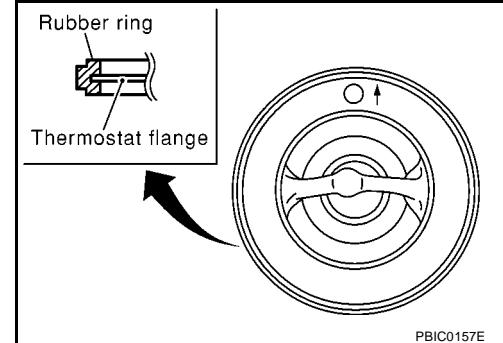
	Thermostat
Valve opening temperature	86.5 - 89.5°C (188 - 193°F)
Full-open lift amount	8 mm or more/ 101°C (0.31 in/ 214 °F)
Valve closing temperature	83°C (181°F)

INSTALLATION

Install in the reverse order of removal which being careful of the following.

Installation of Thermostat

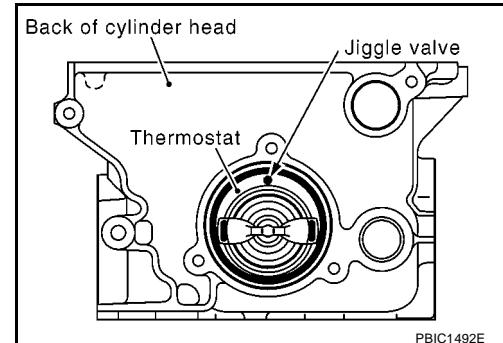
1. Install the thermostat with the whole circumference of each flange part fit securely inside the rubber ring.



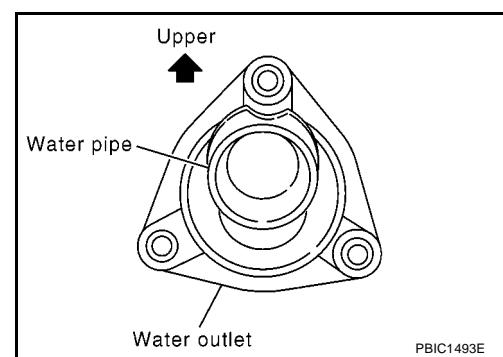
2. Install thermostat with jiggle valve facing the direction shown in the figure.

NOTE:

Care must be taken not to trap the thermostat jiggle valve.

**Water Outlet Installation**

- Install water pipe with it facing upward.
- Install thermostat in place.

**Heater Pipe Installation**

- Apply liquid gasket to the threads, and install.
Use Genuine Liquid Gasket or equivalent.

SERVICE DATA AND SPECIFICATIONS (SDS)

[CR]

SERVICE DATA AND SPECIFICATIONS (SDS)

PFP:00030

Standard and Limit

EBS000JL

CAPACITY

SMA for VIN>SJN**AK12U1000000

Unit: ℥ (Imp qt)

Coolant capacity [With reservoir tank (MAX level)]	Except M/T models with A/C	Approximately 4.9 (4-3/8)
	M/T models with A/C	Approximately 5.3 (4-5/8)
Reservoir tank	Except M/T models with A/C	0.7 (5/8)
	M/T models with A/C	1.2 (1-1/8)

THERMOSTAT

Valve opening temperature	86.5 - 89.5°C (188 - 193°F)
Valve lift	8 mm or more/ 101°C (0.31 in/ 214°F)
Valve closing temperature	83°C (181°F)

RADIATOR

Unit: kPa (bar, kg/cm² , psi)

Cap relief pressure	Standard	78 - 98 (0.78 - 0.98, 0.8 - 1.0, 11 - 14)
	Limit	59 (0.59, 0.6, 9)
Leakage test pressure		157 (1.57, 1.6, 23)

Tightening Torque

EBS000J4

*1: Parts to be tightened in particular orders

Unit: N·m (kg-m, ft-lb)
Unit: N·m (kg-m, in-lb)^{*2}

Cooling fan assembly	3.8 - 4.5 (0.39 - 0.45, 34 - 39) ^{*2}
Reservoir tank (M/T models with A/C)	3.8 - 4.5 (0.39 - 0.45, 34 - 39) ^{*2}
Cooling fan motor	3.0 - 4.0 (0.31 - 0.40, 27 - 35) ^{*2}
Cooling fan (reverse screw)	1.7 - 2.3 (0.18 - 0.23, 15 - 20) ^{*2}
Water pump	10.0 - 13.7(1.1 - 1.3, 8 - 10)
Water pump pulley	6.9 - 9.5 (0.71 - 0.96, 61 - 84) ^{*2}
*1 Water suction pipe	16.6 - 23.5 (1.7 - 2.3, 13 - 17)
Water outlet	6.3 - 8.3 (0.65 - 0.84, 56 - 73) ^{*2}
Heater pipe	29.4 - 39.2 (3.0 - 3.9, 22 - 28)
Engine coolant temperature sensor	20 - 27(2.1 - 2.7, 15 - 19)

PRECAUTIONS

PFP:00001

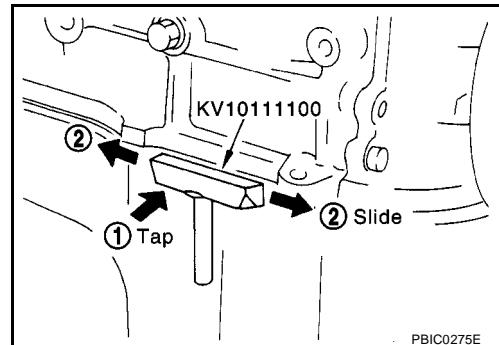
Precautions For Liquid Gasket
REMOVAL OF LIQUID GASKET

EBS01C7N

- After removing the mounting bolts and nuts, separate the mating surface using a seal cutter and remove the liquid gasket.

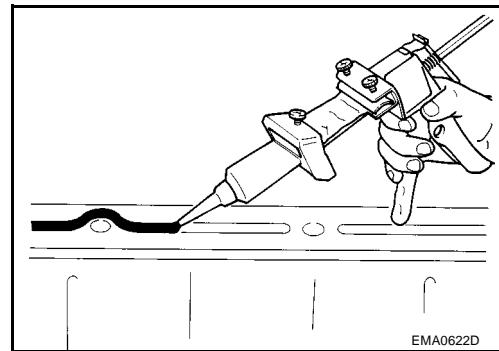
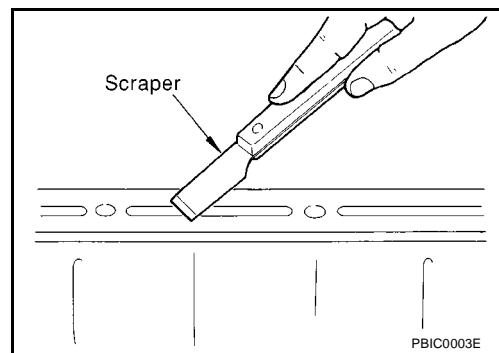
CAUTION:**Be careful not to damage the mating surfaces.**

- In areas where the cutter is difficult to use, use a plastic hammer to lightly tap the gasket applied area.

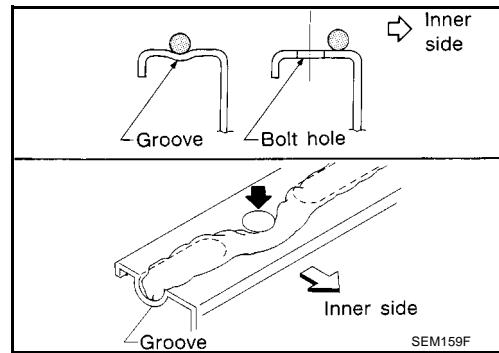
CAUTION:**If for some unavoidable reason a tool such as a flat-bladed screwdriver is used, be careful not to damage the mating surfaces.**

LIQUID GASKET APPLICATION PROCEDURE

- Using a scraper, remove the old liquid gasket adhering to the gasket application surface and the mating surface.
 - Remove the liquid gasket completely from the groove of the gasket application surface, mounting bolts and bolt holes.
- Wipe the gasket application surface and the mating surface with white gasoline (lighting and heating use) to remove adhering moisture, grease and foreign materials.
- Attach the liquid gasket to the tube presser.
Use Genuine Liquid Gasket or equivalent.
- Apply the gasket without breaks to the specified location with the specified dimensions.
 - If there is a groove for the liquid gasket application, apply the gasket to the groove.



- As for the bolt holes, normally apply the gasket inside the holes. If specified, it should be applied outside the holes. Make sure to read the instruction in this manual.
- Within five minutes of gasket application, install the mating component.
- If the liquid gasket protrudes, wipe it off immediately.
- Do not retighten after the installation.
- After 30 minutes or more have passed from the installation, fill the engine oil and coolant.

CAUTION:**If there are instructions in this manual, observe them.**

PREPARATION

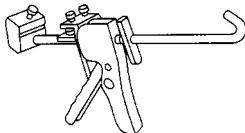
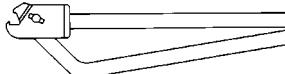
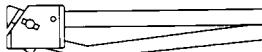
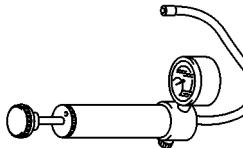
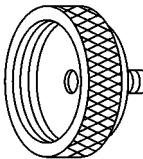
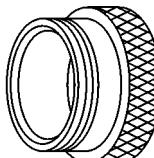
[K9K]

PREPARATION

Special Service Tools

PFP:00002

EBS01C70

NISSAN tool number (RENAULT tool number) Tool name	Description	CO
WS39930000 (—) Tube pressure	Pressing the tube of liquid gasket	C
		D
KV99103510 (—) Radiator plate pliers A	Installing radiator upper and lower tanks	E
		F
KV99103520 (—) Radiator plate pliers B	Removing radiator upper and lower tanks	G
		H
— (M.S. 554_07) Tester	Leak checking Checking reservoir tank cap	I
		J
— (M.S. 554_01) Reservoir tank cap tester adapter A	Adapting tester to reservoir tank	K
		L
— (M.S. 554_06) Reservoir tank cap tester adapter B	Adapting tester to reservoir tank cap	M
		

OVERHEATING CAUSE ANALYSIS

[K9K]

OVERHEATING CAUSE ANALYSIS

PFP:00012

Troubleshooting Chart

EBS01C7P

	Symptom	Check items	
Cooling system parts malfunction	Poor heat transfer	Water pump malfunction	Worn timing belt
		Thermostat stuck closed	—
		Damaged fins	Dust contamination or paper clogging
			Mechanical damage
	Reduced air flow	Clogged radiator cooling tube	Excess foreign material (rust, dirt, sand, etc.)
		Cooling fan does not operate	Fan assembly
		High resistance to fan rotation	
	Insufficient coolant	Damaged fan blades	
		Damaged radiator shroud	—
		Improper coolant mixture ratio	—
		Poor coolant quality	—
	Coolant leaks	Cooling hose	Loose clamp
			Cracked hose
		Water pump	Poor sealing
		Reservoir tank cap	Loose
			Poor sealing
		Radiator	O-ring for damage, deterioration or improper fitting
			Cracked radiator tank
			Cracked radiator core
		Reservoir tank	Cracked reservoir tank
		Overflowing reservoir tank	Cylinder head deterioration
			Cylinder head gasket deterioration
		Exhaust gas leaks into cooling system	

OVERHEATING CAUSE ANALYSIS

[K9K]

Symptom		Check items		
Except cooling system parts malfunction	—	Overload on engine	High engine rpm under no load	
			Driving in low gear for extended time	
			Driving at extremely high speed	
			Powertrain system malfunction	
			Installed improper size wheels and tires	
	Blocked or restricted air flow	Dragging brakes	—	
		Improper ignition timing	—	
		Blocked bumper	—	
		Blocked radiator grille	—	
		Mud contamination or paper clogging	—	
—				
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COOLING SYSTEM

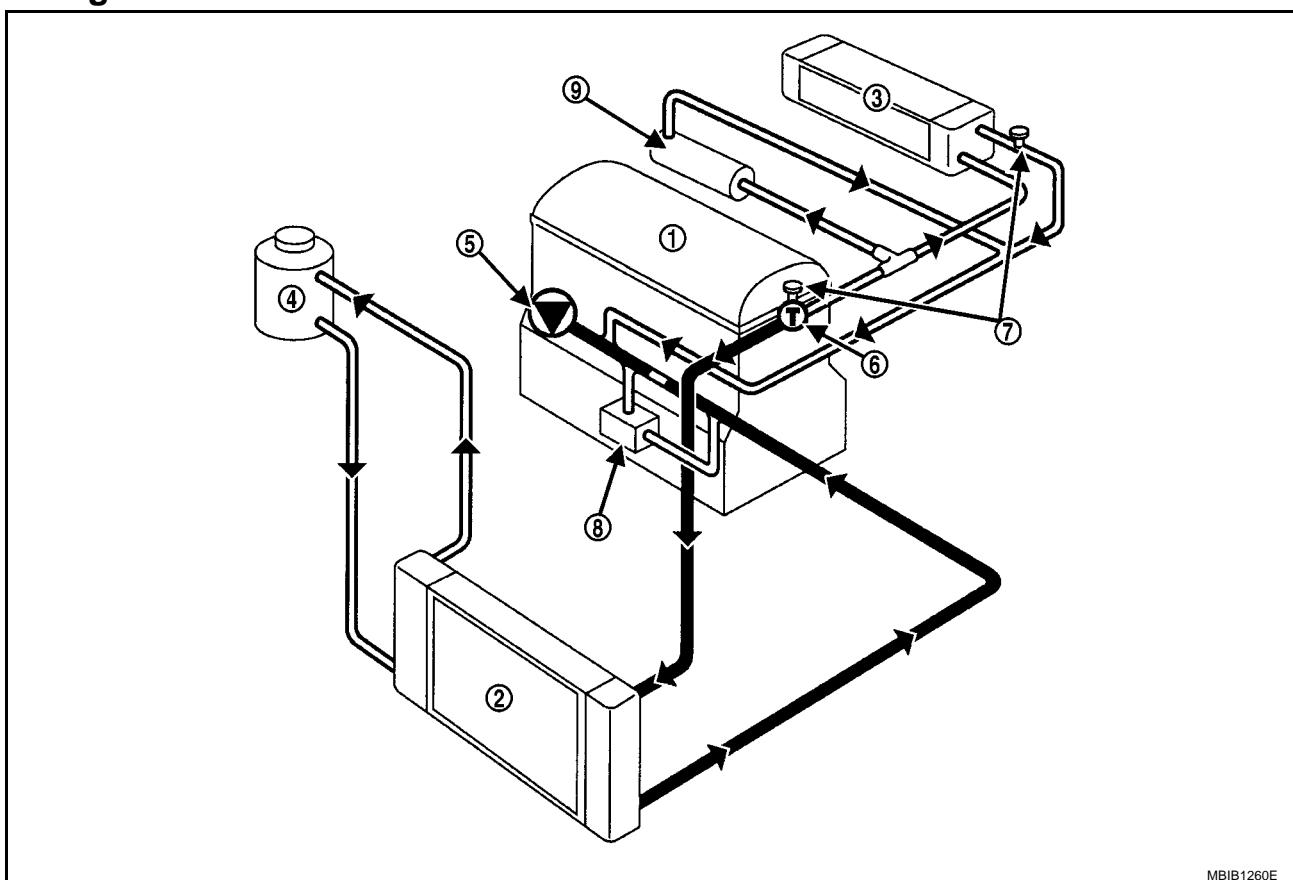
[K9K]

COOLING SYSTEM

PFP:21020

Cooling Circuit

EBS01FHO



MBIB1260E

1. Engine	2. Radiator	3. Heater core
4. Reservoir tank	5. Water pump	6. Thermostat
7. Air relief plug	8. Oil cooler	9. EGR cooler

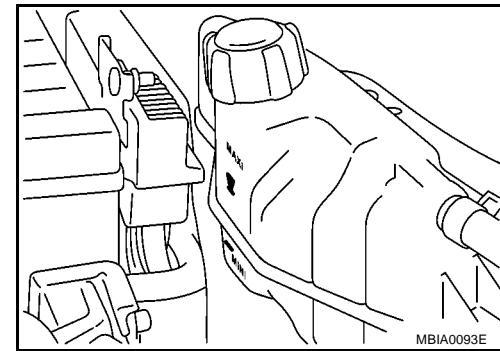
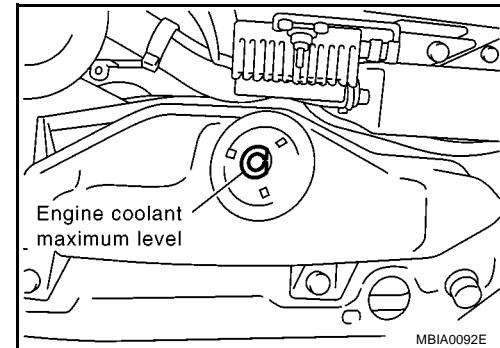
ENGINE COOLANT

PFP:KQ100

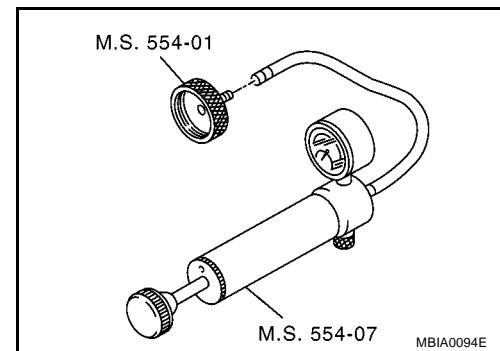
**Inspection
LEVEL CHECK**

EBS01C7Q

- Check if the reservoir tank coolant level is within MIN to MAX when engine is cool.
- Adjust coolant if too much or too little.

**LEAK CHECK**

- To check for leakage, fit the adapter to the reservoir tank, and then connect it to the tester as shown.
- Warm up the engine and turn it off.
- Apply pressure to the cooling system and stop pumping at **10 kPa (0.1 bar, 0.10 kg/cm², 1.5psi)**.
- If the pressure drops, look for leakage.
- Unscrew slowly the adapter from the reservoir tank to reduce the pressure in cooling system, and install the reservoir tank cap.

**WARNING:**

Never remove the radiator cap when the engine is hot. Serious burns could occur from high pressure engine coolant escaping from the radiator.

CAUTION:

Higher pressure than specified may cause radiator damage.

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Changing Engine Coolant

SMA for VIN >SJN**AK12U1107568

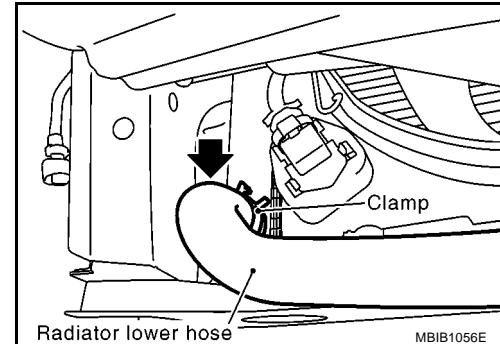
EBS01C7R

WARNING:

- To avoid being scalded, never change the coolant when the engine is hot.
- Wrap a thick cloth around cap and carefully remove the cap. First, turn the cap a quarter of a turn to release built-up pressure. Then turn the cap all the way.

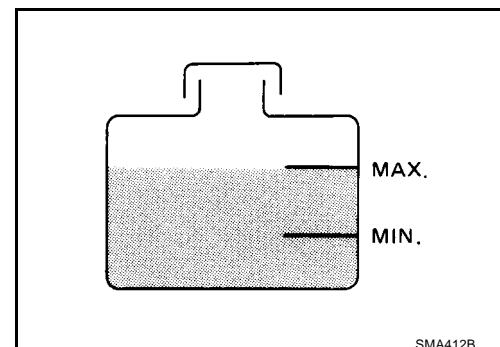
DRAINING ENGINE COOLANT

1. Remove engine undercover.
2. Disconnect lower radiator hose, and remove reservoir tank cap and air relief plug.
3. Remove reservoir tank, drain coolant, then clean reservoir tank.
4. Check drained coolant for contaminants such as rust, corrosion or discoloration.
If contaminated, flush engine cooling system. Refer to [CO-33, "FLUSHING COOLING SYSTEM"](#).
5. Remove air relief plug from water outlet.
Refer to [CO-42, "WATER OUTLET"](#).

**REFILLING ENGINE COOLANT**

- Before start working, turn off the automatic air conditioner and the blower motor.

1. Install reservoir tank, lower radiator hose and air relief plug.
2. Fill reservoir tank slowly with coolant until coolant spills from the air relief hole. Refer to [CO-42, "WATER OUTLET"](#).
 - Put a cloth under the air relief plug to prevent engine coolant to dampen the crankshaft position sensor.
 - Fill coolant to the MAX level line of the reservoir tank at a rate of 2 litre (1-3/4 Imp qt)/min or lower.



3. Close the air relief plug.

CAUTION:

If the filling rate is too fast, this could lead to air being mixed in the coolant. Be sure to fill the coolant slowly according to the rate indicated above.

Use genuine Nissan anti-freeze coolant or equivalent mixed with water (distilled or demineralised). Refer to [MA-18, "RECOMMENDED FLUIDS AND LUBRICANTS"](#).

Engine coolant capacity (With reservoir tank):

6.5 litre (5-3/4 Imp qt)

Reservoir tank capacity 1.2 litre (1-1/8 Imp qt)

4. Warm up the engine for approximately five minutes without reservoir tank cap installed, and then turn off the engine and loose air relief plug until coolant spills from air relief hole.
 - If coolant overflows reservoir tank hole, install filler cap.
 - Watch engine coolant temperature warning light so as not overheat the engine during all of the operation.

WARNING:

- Be careful not be scaled with hot engine coolant or vacuum pump when operating.
- Radiator fan blade can start at any time and make personal injuries.

5. Close the air relief plug and run the engine at 2,000 rpm until the upper hose comes hot and radiator fan operates. Let the engine running approximately 5 minutes at idle speed and check for sound of coolant flow while running engine from idle up to 3,000 rpm.
 - Sound may be noticeable at heater water cock.
6. If sound is heard, bleed air from cooling system by repeating steps 4 through 5 until coolant lever no longer drops.
 - Check the radiator lower hose for any signs of leakage.
7. Turn off the engine and let it cool down.
 - Cool down using a fan to reduce the time.
8. After cooling period, loose the air relief plug and check if coolant spills from the air relief hole. In other case, remove the air relief plug until the coolant spills, and then close the relief air plug. Bleed air from cooling system by repeating steps 5 through 8 until the coolant spills immediately.
9. Check the engine coolant level when engine is cool and refill to MAX level line if the level is lower.
 - Clean excess coolant from engine.

FLUSHING COOLING SYSTEM

1. Fill reservoir tank with water until water spills from the air relief hole, then close air relief plug. Reinstall reservoir tank cap.
2. Run engine and warm it up to normal operating temperature.
3. Rev engine two or three times under no-load.
4. Stop engine and wait until it cools down.
5. Drain water.
6. Repeat steps 1 through 5 until clear water begins to drain from radiator.
7. Blow compressed air into cooling circuit through the reservoir tank valve hole to drain all the water.

RADIATOR

PFP:21400

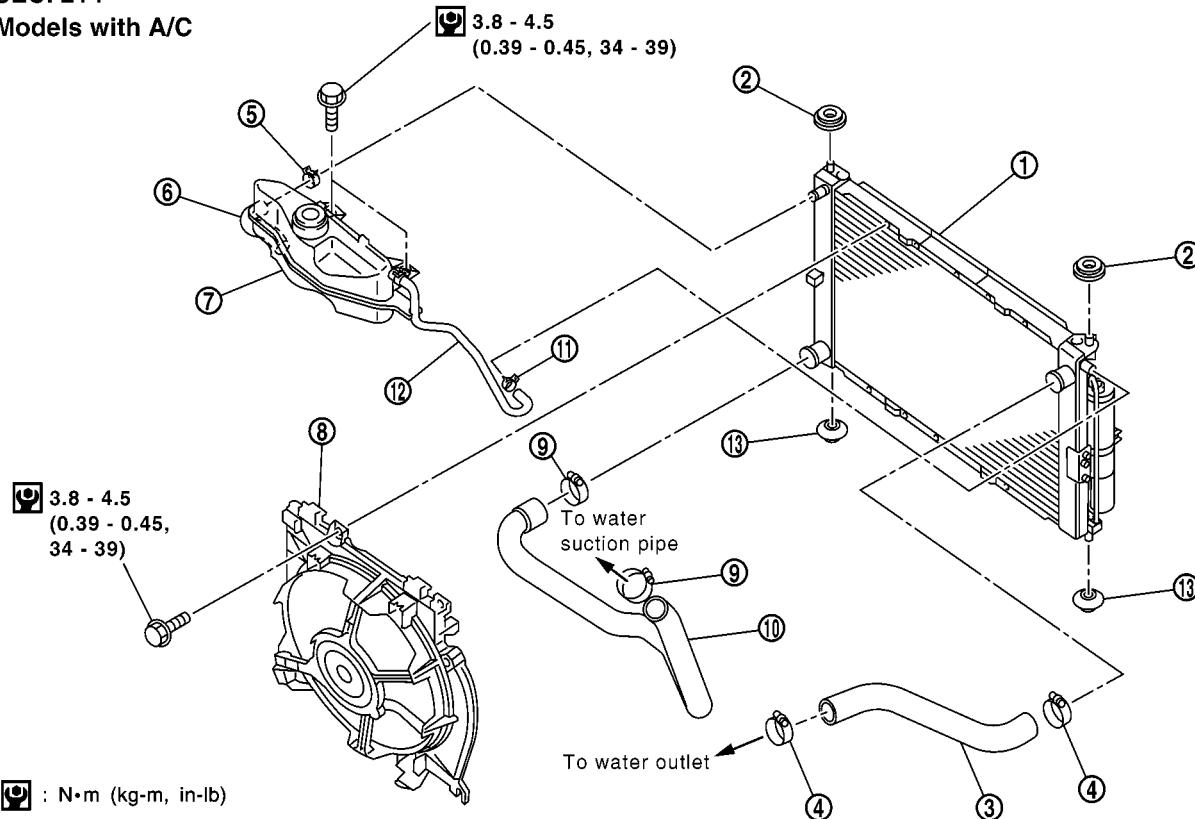
Removal and Installation

SMA for VIN >SJN**AK12U1107568

EBS01C7S

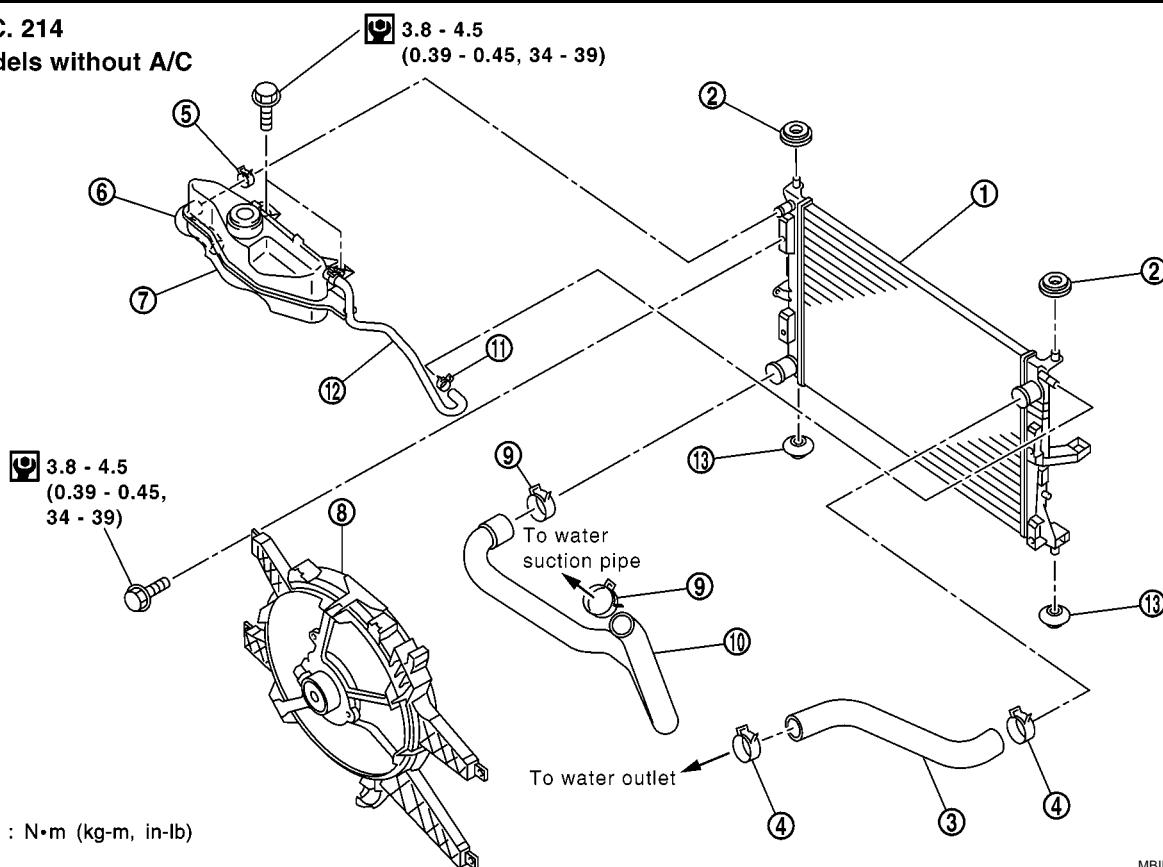
SEC. 214

Models with A/C



MBIA0091E

1. Radiator	2. Mounting rubber	3. Radiator hose (upper)
4. Hose clamp	5. Hose clamp	6. Reservoir tank hose
7. Reservoir tank	8. Cooling fan assembly	9. Hose clamp
10. Radiator hose (lower)	11. Hose clamp	12. Reservoir tank hose
13. Mounting rubber		

SEC. 214
Models without A/C


MBIB1059E

1. Radiator
2. Mounting rubber
3. Radiator hose (upper)
4. Hose clamp
5. Hose clamp
6. Reservoir tank hose
7. Reservoir tank
8. Cooling fan assembly
9. Hose clamp
10. Radiator hose (lower)
11. Hose clamp
12. Reservoir tank hose
13. Mounting rubber

WARNING:

Never remove the reservoir tank cap when the engine is hot. Serious burns could occur from high pressure coolant escaping from the radiator. Wrap a thick cloth around the cap. Slowly turn it a quarter turn to allow built-up pressure to escape. Carefully remove the cap by turning it all the way.

REMOVAL

1. Remove engine room cover. Refer to [EM-119, "ENGINE ROOM COVER"](#).
2. Remove air cleaner case and air duct (inlet). Refer to [EM-123, "AIR CLEANER AND AIR DUCT"](#).
3. Remove reservoir tank hose bracket bolt from radiator upper mounting bracket (RH side).
4. Remove radiator fan motor harnesses.
5. Remove engine undercover.
6. Drain engine coolant. Refer to [CO-32, "DRAINING ENGINE COOLANT"](#).

CAUTION:

Perform when engine is cold.

7. Disconnect radiator upper hose, reservoir tank hose and mounting bracket.
8. Remove radiator and radiator fan assembly.

- For model with A/C, remove radiator and condenser assembly. Refer to [ATC-84, "REFRIGERANT LINES"](#).
- For model with charge air cooler. Refer to [EM-125, "CHARGE AIR COOLER"](#).

CAUTION:

- Do not damage or scratch radiator core when removing.

A
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INSTALLATION

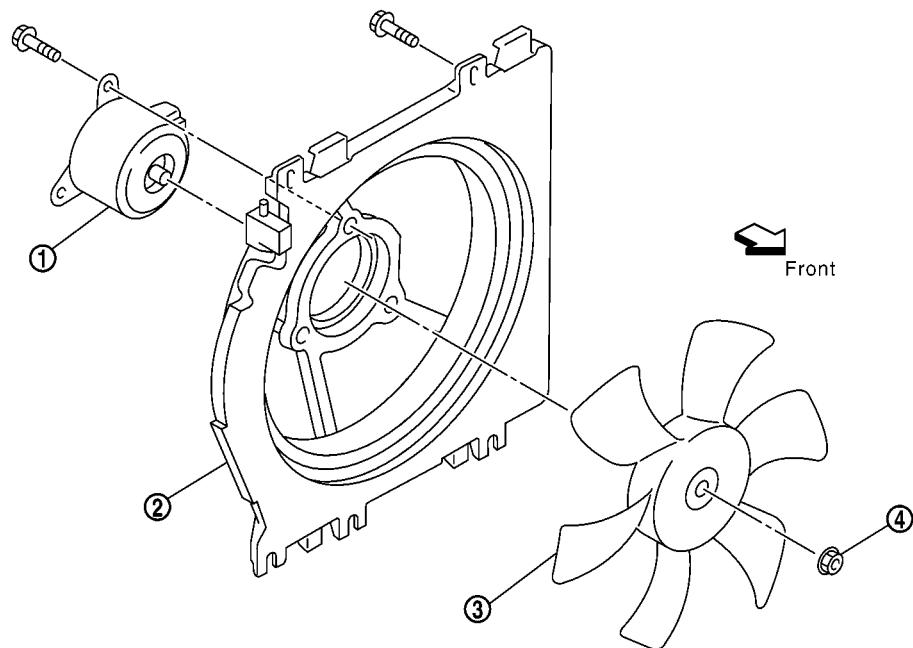
- Reinstall any parts removed in reverse order of removal.
- Check for engine coolant leaks. Refer to [CO-31, "LEAK CHECK"](#) .

Disassembly and Assembly Radiator Fan

EBS01C7T

SEC. 214
Models with A/C

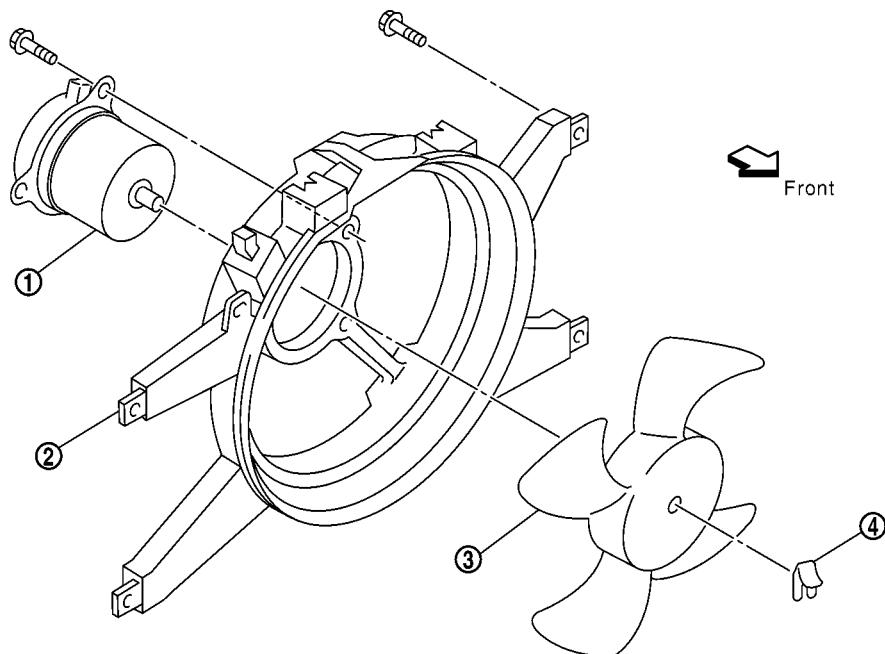
SMA for VIN >SJN**AK12U1309269



MBIB1061E

1. Radiator fan motors
2. Radiator fan shroud
3. Radiator fan
4. Retaining nut

SEC. 214
Models without A/C

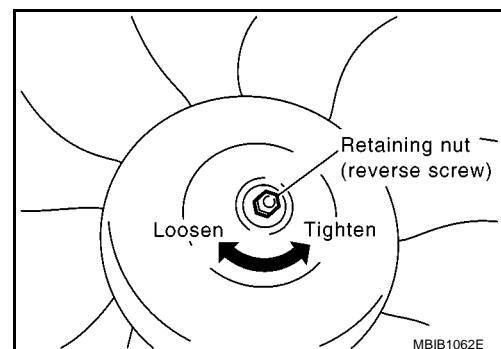


MBIB1060E

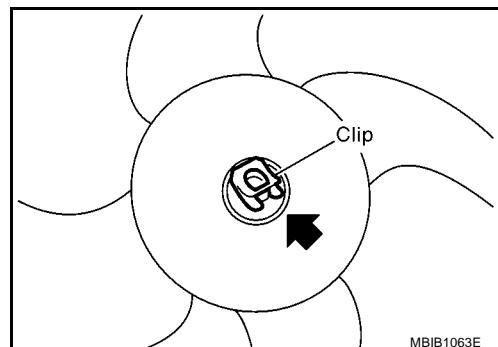
1. Radiator fan motors
2. Radiator fan shroud
3. Radiator fan
4. Clip

DISASSEMBLY

1. Remove radiator fan and shroud assembly.
2. Remove radiator fan as shown.



MBIB1062E



MBIB1063E

3. Remove fan motor from fan shroud.

ASSEMBLY

Install in the reverse order of removal.

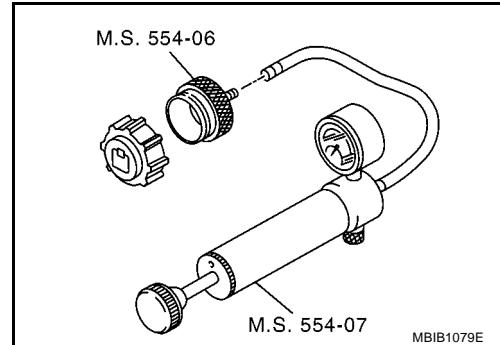
Checking Reservoir Tank Cap

EBS01C7U

- Fit the adapter to the tester as shown.
- When connecting the reservoir tank cap to the tester, apply water or LLC to the cap seal part.
- Check reservoir tank cap relief pressure.

130 - 150 kPa (1.3 - 1.5 bar, 1.33 - 1.53 kg/cm² , 18.9 - 21.8 psi)

- Replace the reservoir tank cap if the engine coolant passes through it, or if any fur signs is detected.



MBIB1079E

Checking Radiator

EBS01C7V

Check radiator for mud or clogging. If necessary, clean radiator as follows.

- Be careful not to bend or damage the radiator fins.
- When radiator is cleaned without removal, remove all surrounding parts such as radiator fan, radiator shroud and horns. Then tape the harness and connectors to prevent water from entering.

- Apply water by hose to the back side of the radiator core vertically downwards.
- Apply water again to all radiator core surface once per minute.
- Stop washing if any stains no longer flow out from the radiator.
- Blow air into the back side of radiator core vertically downwards.

- Use compressed air lower than 490 kPa (4.9 bar 5 kg/cm² , 71psi) and keep distance more than 30 cm (11.8 in).
- Blow air again into all the radiator core surface once per minute until no water sprays out.

WATER PUMP

PFP:21020

Removal and Installation

EBS01C7W

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CO

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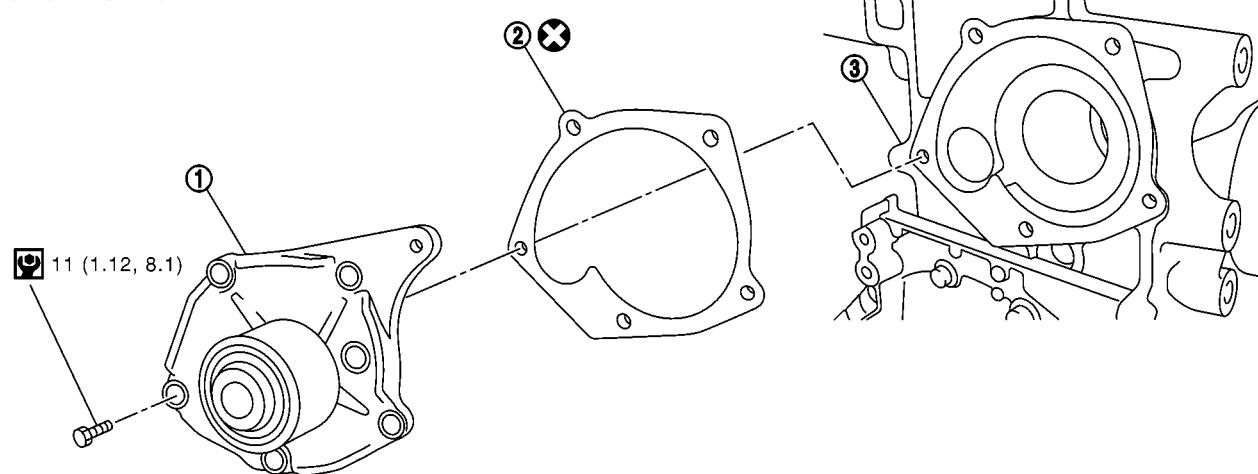
J

K

L

M

SEC. 110-210



: Always replace after every disassembly.

: N•m (kg-m, in-lb)

MBIB1232E

1. Water pump

2. Gasket

3. Cylinder block

WARNING:

Never remove the radiator cap when the engine is hot. Serious burns could occur from high pressure coolant escaping from the radiator.

REMOVAL

1. Remove the following parts.
 - Battery ground cable
 - Undercover
 - RH front wheel
2. Remove right side splash cover.
3. Remove drive belt. Refer to [EM-121, "DRIVE BELTS"](#) .
4. Drain engine coolant. Refer to [CO-32, "DRAINING ENGINE COOLANT"](#) .

CAUTION:

Perform when engine is cold.

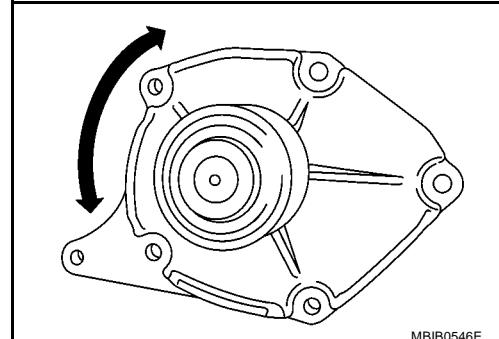
5. Remove timing belt and inner cover. Refer to [EM-140, "TIMING BELT"](#) .
6. Remove the water pump.
 - Coolant will leak from the cylinder block, so have a receptacle ready below.

CAUTION:

- Handle the water pump vane so that it does not contact any other parts.
- Water pump cannot be disassembled and should be replaced as a unit.

INSPECTION AFTER REMOVAL

- Visually make sure there is no significant dirt or rusting on the water pump body and vane.
- Make sure there is no looseness in the vane shaft, and that it turns smoothly when rotated by hand.
- If there are any unusualness, replace the water pump assembly.



MBIB0546E

INSTALLATION

- Install in the reverse order of removal.

INSPECTION AFTER INSTALLATION

- Check for engine coolant leaks using reservoir tank cap tester. Refer to [CO-31, "LEAK CHECK"](#) .

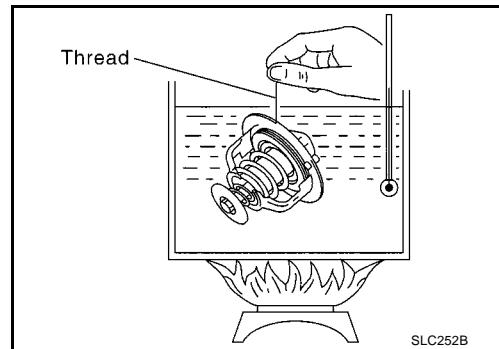
THERMOSTAT

PFP:21200

Inspection

EBS01FHN

- Place a thread so that it is caught in the valves of the thermostat. Immerse fully in a container filled with water. Heat while stirring. (The example in the figure shows the thermostat.)
- The valve opening temperature is the temperature at which the valve opens and falls from the thread.
- Continue heating. Check the full-open lift amount.
- After checking the full-open lift amount, lower the water temperature and check the valve closing temperature.
- If the measured value is out of the standard value or unusual valve seating condition is found, replace the thermostat.



	Temperature °C (°F)
Start of opening	89 (192)
End of opening	97 - 101 (207 - 214)

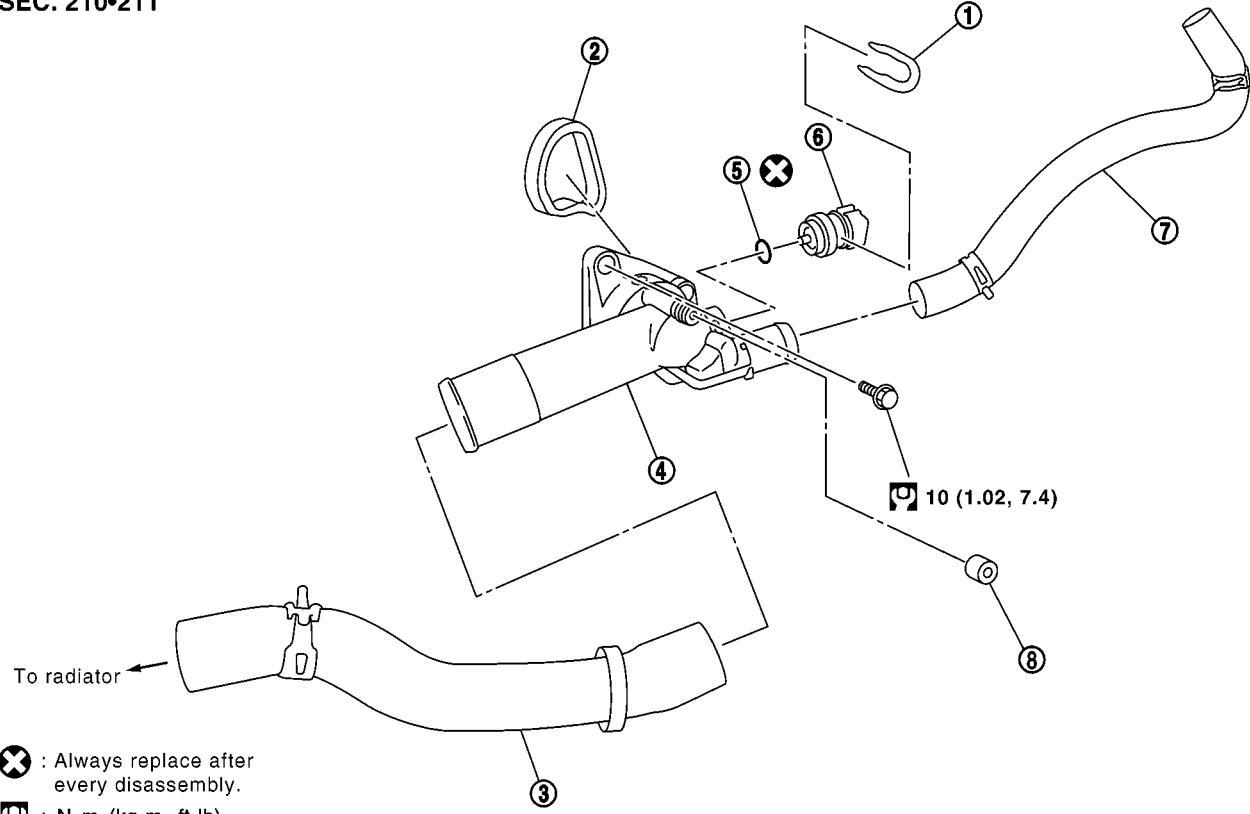
WATER OUTLET

PFP:11060

Removal and Installation

EBS01C7X

SEC. 210-211



MBIA0090E

1. Clip	2. Gasket	3. Radiator upper hose
4. Water outlet	5. O-ring	6. Water temperature sensor
7. Heater hose	8. Air relief plug	

REMOVAL

1. Remove engine room cover. Refer to [EM-119, "ENGINE ROOM COVER"](#) .
2. Remove air cleaner case and air duct (inlet). Refer to [EM-123, "AIR CLEANER AND AIR DUCT"](#) .
3. Remove rear engine slinger. Refer to [EM-147, "ENGINE ASSEMBLY"](#) .
4. Remove vacuum hose.
5. Remove vacuum pump. Refer to [EM-137, "VACUUM PUMP"](#) .
6. Drain engine coolant. Refer to [CO-32, "DRAINING ENGINE COOLANT"](#) .

CAUTION:**Perform when engine is cold.**

7. Remove radiator upper hose. Refer to [CO-34, "RADIATOR"](#) .
8. Remove heater hose.
9. Disconnect reservoir tank hose. Refer to [CO-34, "RADIATOR"](#) .
10. Remove water outlet.

INSTALLATION

Install in the reverse order of removal.