

## GROUP 42

## BODY

## CONTENTS

|  |              |   |              |
|--|--------------|---|--------------|
| <b>HOOD</b> .....  | <b>42-3</b>  | <b>TAILGATE WINDOW GLASS</b> .....                          | <b>42-19</b> |
|  |              | REMOVAL AND INSTALLATION.....                               | <b>42-19</b> |
| <b>ON-VEHICLE SERVICE</b> .....  | <b>42-3</b>  | <b>ROOF WINDOW GLASS</b> .....                              | <b>42-23</b> |
| ADJUSTMENT OF CLEARANCE<br>AROUND HOOD .....                                 | <b>42-3</b>  | REMOVAL AND INSTALLATION.....                               | <b>42-23</b> |
| ADJUSTMENT OF ALIGNMENT OF<br>HOOD STEPPED PORTION AND<br>HOOD STRIKER ..... | <b>42-3</b>  |   |              |
| ADJUSTMENT OF HOOD HEIGHT ..   | <b>42-3</b>  |   |              |
| SPECIAL TOOL.....  | <b>42-3</b>  |   |              |
| <b>HOOD</b> .....  | <b>42-4</b>  | <b>DOOR</b> .....   | <b>42-24</b> |
| REMOVAL AND INSTALLATION .....   | <b>42-4</b>  |   |              |
| <b>FENDER</b> .....  | <b>42-6</b>  | <b>SERVICE SPECIFICATIONS</b> .....                         | <b>42-24</b> |
| <b>SPECIAL TOOL</b> .....  | <b>42-6</b>  |   |              |
| <b>FENDER</b> .....  | <b>42-6</b>  | <b>SEALANT</b> .....  | <b>42-24</b> |
| REMOVAL AND INSTALLATION .....   | <b>42-6</b>  |   |              |
| <b>FUEL FILLER LID</b> .....   | <b>42-8</b>  | <b>SPECIAL TOOLS</b> .....                                  | <b>42-25</b> |
| <b>REMOVAL AND INSTALLATION</b> .....  | <b>42-8</b>  | <b>TROUBLESHOOTING</b> .....                                | <b>42-25</b> |
| <b>WINDOW GLASS</b> .....  | <b>42-9</b>  |   |              |
| <b>ADHESIVE</b> .....  | <b>42-9</b>  | <b>ON-VEHICLE SERVICE</b> .....                             | <b>42-26</b> |
| <b>SPECIAL TOOL</b> .....  | <b>42-9</b>  | DOOR FIT ADJUSTMENT .....                                   | <b>42-26</b> |
| <b>GENERAL</b> .....   | <b>42-9</b>  | DOOR WINDOW GLASS<br>ADJUSTMENT .....                       | <b>42-27</b> |
| <b>WINDSHIELD</b> .....  | <b>42-11</b> | GLASS SLIDING MECHANISM CHECK<br>AND ADJUSTMENT.....        | <b>42-27</b> |
| REMOVAL AND INSTALLATION .....   | <b>42-11</b> | POWER WINDOW SAFETY<br>MECHANISM CHECK .....                | <b>42-27</b> |
| <b>QUARTER WINDOW GLASS</b> .....  | <b>42-16</b> | POWER WINDOW OPERATING<br>CURRENT CHECK .....               | <b>42-28</b> |
| REMOVAL AND INSTALLATION .....   | <b>42-16</b> | POWER WINDOW RELAY CHECK....                                | <b>42-28</b> |
|  |              | CIRCUIT BREAKER (INCORPORATED<br>IN THE POWER WINDOW MOTOR) |              |
|  |              | INSPECTION .....  | <b>42-28</b> |
|  |              | POWER WINDOW CHECK .....                                    | <b>42-28</b> |
|  |              | CENTRAL DOOR LOCKING SYSTEM<br>INSPECTION .....             | <b>42-29</b> |
|  |              | CHECK OF KEY LOCK PREVENTION<br>FUNCTION.....               | <b>42-29</b> |
|  |              | DOOR OUTSIDE HANDLE PLAY<br>CHECK.....                      | <b>42-29</b> |
|  |              | DOOR INSIDE HANDLE PLAY<br>ADJUSTMENT .....                 | <b>42-29</b> |

Continued on next page

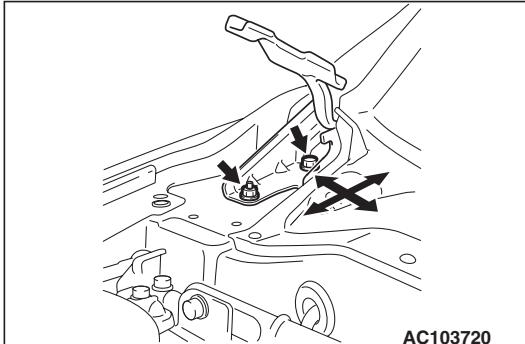
|   |              |  |              |
|---|--------------|--|--------------|
| <b>DOOR ASSEMBLY .....</b>  | <b>42-31</b> | <b>KEYLESS ENTRY SYSTEM ..</b>                   | <b>42-50</b> |
| REMOVAL AND INSTALLATION .....                                    | 42-31        |  |              |
| INSPECTION.....   | 42-32        |  |              |
| <b>DOOR GLASS AND REGULATOR.....</b>                              | <b>42-33</b> | <b>SERVICE SPECIFICATIONS .....</b>              | <b>42-50</b> |
| REMOVAL AND INSTALLATION .....                                    | 42-33        |  |              |
| INSPECTION.....   | 42-35        |  |              |
| <b>DOOR HANDLE AND LATCH....</b>                                  | <b>42-36</b> | <b>SPECIAL TOOLS .....</b>                       | <b>42-50</b> |
| REMOVAL AND INSTALLATION .....                                    | 42-36        |  |              |
| INSPECTION.....   | 42-37        |  |              |
| <b>WINDOW GLASS RUNCHANNEL AND DOOR OPENING WEATHERSTRIP.....</b> | <b>42-39</b> | <b>TROUBLESHOOTING .....</b>                     | <b>42-51</b> |
| REMOVAL AND INSTALLATION .....                                    | 42-39        |  |              |
| <b>TAILGATE .....</b>   | <b>42-44</b> | <b>ON-VEHICLE SERVICE .....</b>                  | <b>42-52</b> |
|   |              | KEYLESS ENTRY SYSTEM CHECK .....                 | 42-52        |
|   |              | KEYLESS ENTRY SYSTEM TIMER .....                 | 42-52        |
|   |              | LOCK FUNCTION INSPECTION .....                   | 42-52        |
|   |              | ENABLING/DISABLING THE ANSWERBACK FUNCTION ..... | 42-52        |
|   |              | HOW TO REGISTER SECRET CODE .....                | 42-54        |
|   |              | <b>TRANSMITTER.....</b>                          | <b>42-58</b> |
|   |              | DISASSEMBLY AND REASSEMBLY .....                 | 42-58        |
|   |              | INSPECTION .....                                 | 42-59        |
| <b>SERVICE SPECIFICATIONS.....</b>                                | <b>42-44</b> | <b>SUNROOF ASSEMBLY.....</b>                     | <b>42-60</b> |
| <b>SEALANT.....</b>   | <b>42-44</b> |  |              |
| <b>SPECIAL TOOL.....</b>  | <b>42-44</b> | <b>SERVICE SPECIFICATIONS .....</b>              | <b>42-60</b> |
| <b>TROUBLESHOOTING.....</b>                                       | <b>42-44</b> |  |              |
| <b>ON-VEHICLE SERVICE.....</b>                                    | <b>42-45</b> | <b>TROUBLESHOOTING .....</b>                     | <b>42-60</b> |
| TAILGATE FIT ADJUSTMENT .....                                     | 42-45        | CHECK CHART FOR TROUBLE SYMPTOMS .....           | 42-60        |
| TAILGATE HANDLE PLAY CHECK .....                                  | 42-45        | <b>ON-VEHICLE SERVICE .....</b>                  | <b>42-69</b> |
| ADJUSTMENT OF TAILGATE HEIGHT .....                               | 42-45        | WATER TEST .....                                 | 42-69        |
| <b>TAILGATE .....</b>   | <b>42-46</b> | SUNROOF FIT ADJUSTMENT .....                     | 42-69        |
| REMOVAL AND INSTALLATION .....                                    | 42-46        | SUNROOF CHECK .....                              | 42-69        |
| <b>TAILGATE HANDLE AND LATCH.....</b>                             | <b>42-48</b> | SUNROOF SAFETY FUNCTION CHECK .....              | 42-70        |
| REMOVAL AND INSTALLATION .....                                    | 42-48        | ROOF LID GLASS OPERATION CURRENT CHECK .....     | 42-70        |
| INSPECTION.....   | 42-49        | SUNROOF INITIALIZATION .....                     | 42-70        |
| <b>SUNROOF ASSEMBLY .....</b>                                     | <b>42-71</b> | <b>SUNROOF ASSEMBLY .....</b>                    | <b>42-71</b> |
|   |              | REMOVAL AND INSTALLATION .....                   | 42-71        |
|   |              | INSPECTION .....                                 | 42-72        |
|   |              | DISASSEMBLY AND REASSEMBLY .....                 | 42-73        |

## HOOD

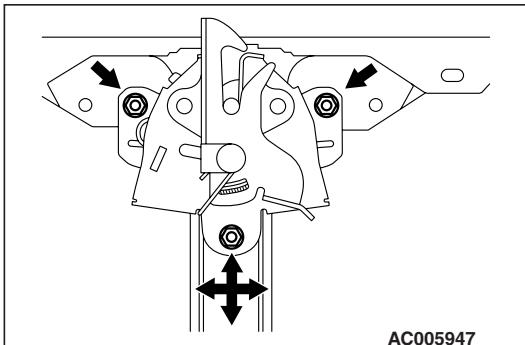
## ON-VEHICLE SERVICE

ADJUSTMENT OF CLEARANCE AROUND  
HOOD

M1421007200107

ADJUSTMENT OF ALIGNMENT OF HOOD  
STEPPED PORTION AND HOOD  
STRIKER

M1421007300104



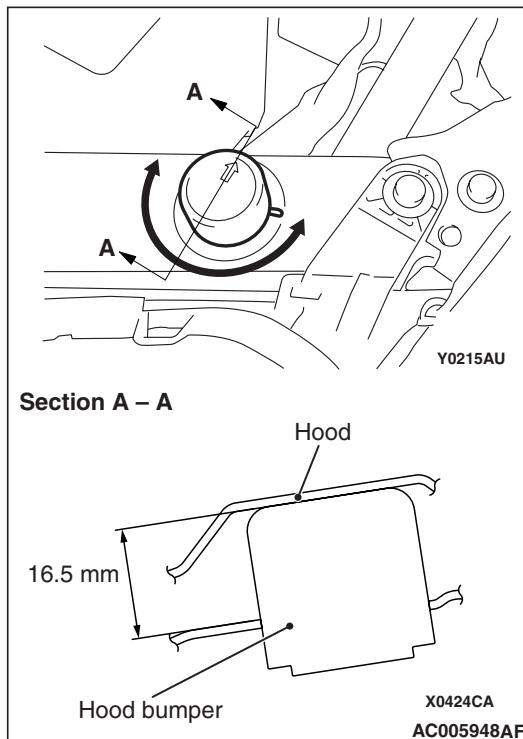
## SPECIAL TOOL

M1421000600364

| Tool | Number   | Name             | Use                            |
|------|----------|------------------|--------------------------------|
|      | MB990784 | Ornament remover | Hood air inlet garnish removal |

## ADJUSTMENT OF HOOD HEIGHT

M1421007400101

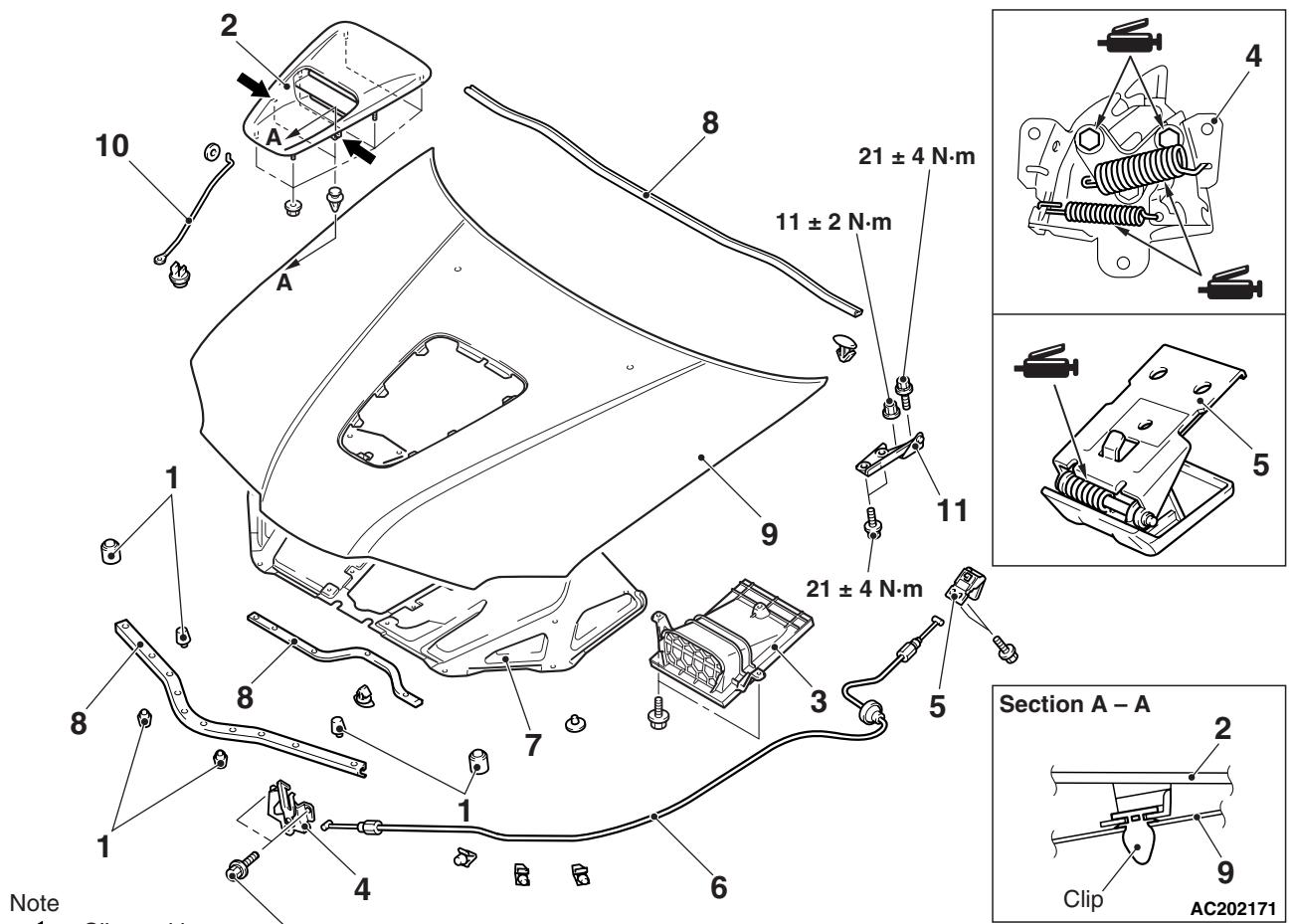


Rotate the hood bumper by using the arrow mark on the hood bumper as a guide to adjust the hood height. If the hood bumper is rotated just one turn, the hood height changes by approximately 3 mm.

## HOOD

## REMOVAL AND INSTALLATION

M1421001600743



AC401146 AB

**Removal**

1. Hood bumper

**Hood air inlet removal steps**

2. Hood air inlet garnish <Turbo>
3. Hood air inlet duct <Turbo>

**Hood latch and hood lock release cable removal steps**

- Radiator grille (Refer to GROUP 51, Radiator Grille [P.51-10.](#))
- 4. Hood latch
- Splash shield (Refer to [P.42-6.](#))
- 5. Hood lock release handle
- 6. Hood lock release cable

**Hood and hood hinge removal steps**

2. Hood air inlet garnish <Turbo>
3. Hood air inlet duct <Turbo>
7. Hood Insulator
8. Hood weatherstrip
- Washer hose (Refer to GROUP 51, Windshield Washer [P.51-36.](#))
9. Hood
10. Hood support rod
- Front deck garnish (Refer to GROUP 51, Windshield Wiper [P.51-33.](#))
11. Hood hinge

4

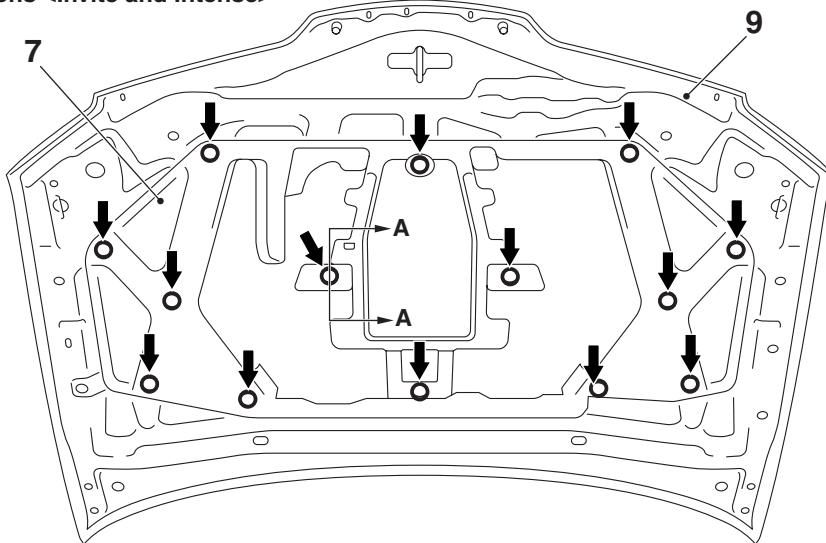
5

2

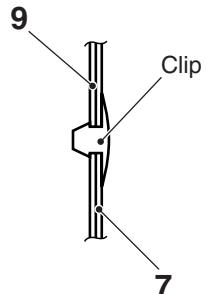
9

AC202171

## Clip positions &lt;Invite and Intense&gt;



## Section A - A

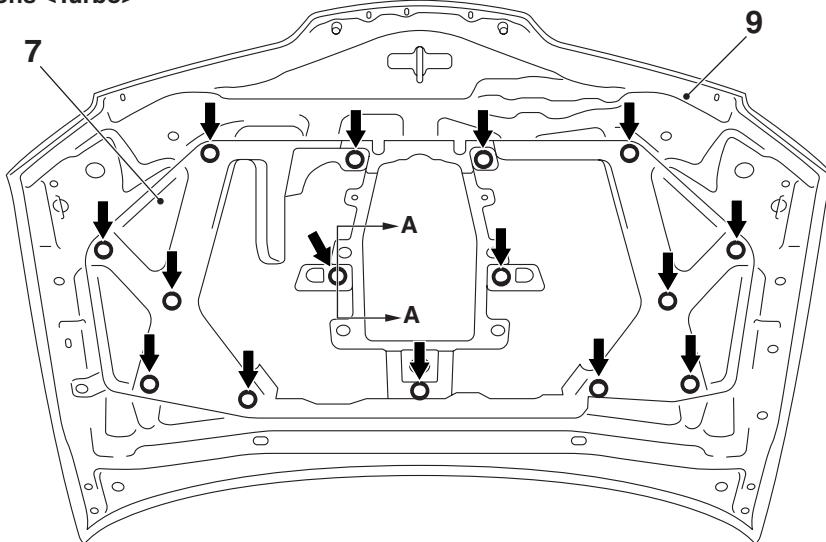


Note

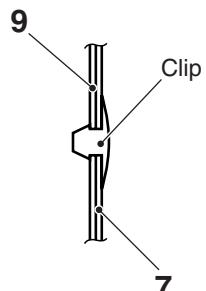
← : Clip positions

AC401147AE

## Clip positions &lt;Turbo&gt;



## Section A - A



Note

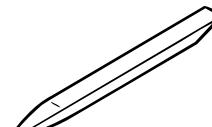
← : Clip positions

AC401148AB

## FENDER

## SPECIAL TOOL

M1421000600353

| Tool  | Number   | Name             | Use                           |
|---|----------|------------------|-------------------------------|
|  | MB990784 | Ornament remover | Side turn-signal lamp removal |

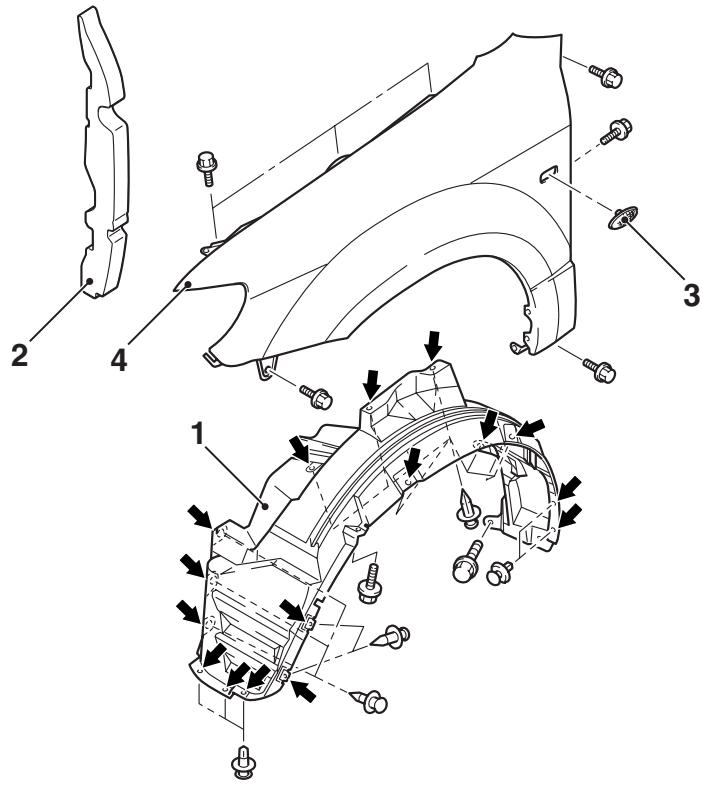
## FENDER

## REMOVAL AND INSTALLATION

M1421001900799

## Pre-removal and Post-installation Operation

- Front Bumper Removal and Installation (Refer to GROUP 51, Front Bumper [P.51-3](#)).
- Front Overfender Removal and Installation (Refer to GROUP 51, Overfender [P.51-12](#)) <Intense, Turbo>.
- Front Deck Garnish Removal and Installation (Refer to GROUP 51, Windshield Wiper [P.51-33](#)).



AC309633AB

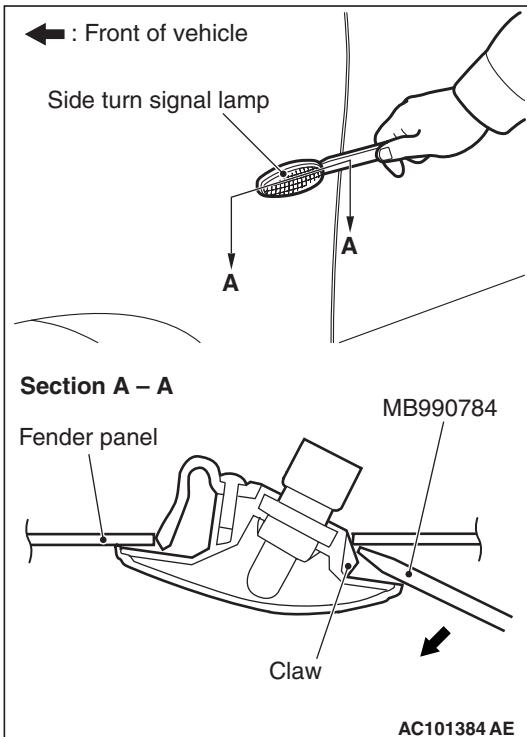
## Removal Steps

- Side sill garnish (Refer to GROUP 51, Garnish [P.51-18](#) <Invite>, [P.51-20](#) <Intense, Turbo>.)
- Splash shield
- Front pillar pad

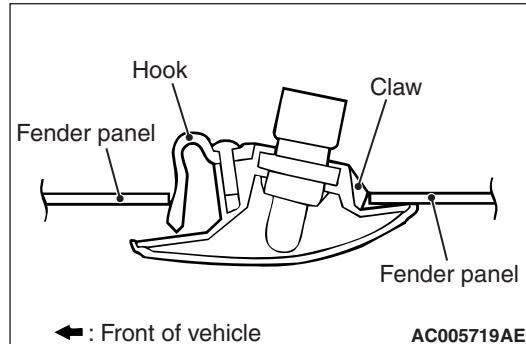
&lt;&lt;A&gt;&gt; &gt;&gt;A&lt;&lt;

## Removal Steps (Continued)

- Side turn signal lamp
- Headlamp assembly (Refer to GROUP 54A, Headlamp [P.54A-67](#).)
- Fender

**REMOVAL SERVICE POINT****<<A>> SIDE TURN SIGNAL LAMP  
REMOVAL**

Use an appropriate tool such as special tool Ornament remover MB990784 to pry out the tab from the fender, and remove the side turn signal lamp.

**INSTALLATION SERVICE POINT****>>A<< SIDE TURN SIGNAL LAMP  
INSTALLATION**

Engage the hook with the fender panel, and install the side turn signal lamp.

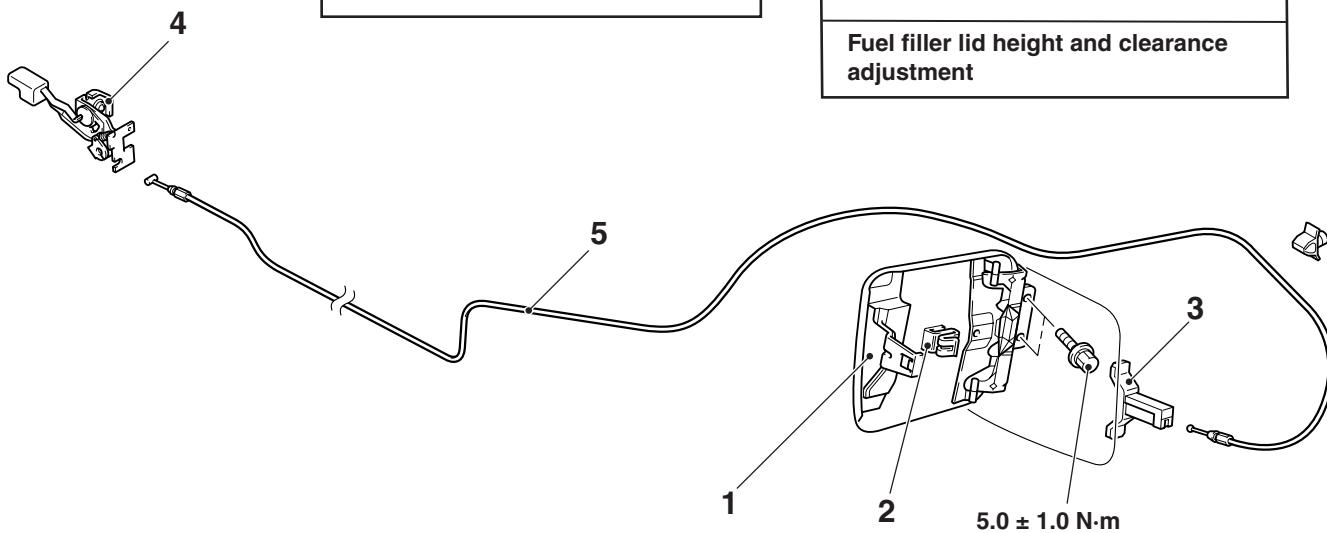
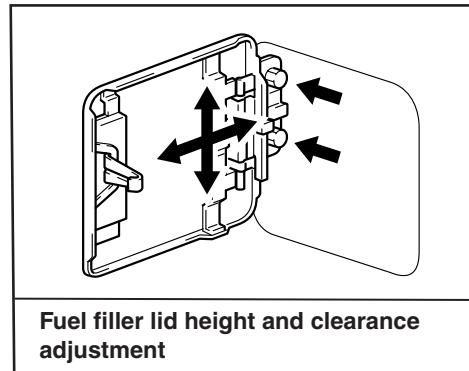
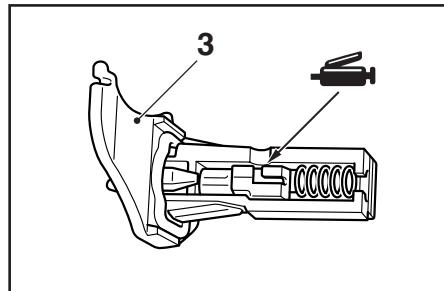
## FUEL FILLER LID

## REMOVAL AND INSTALLATION

M1421002500738

## Pre-removal and Post-installation Operation

- Rear Seat Removal and Installation (Refer to GROUP 52A, Rear Seat [P.52A-26](#)).
- Front Seat Assembly (Driver's Seat Side) Removal and Installation (Refer to GROUP 52A, Front Seat [P.52A-21](#)).
- Front Seat Belt Anchor Bolt (Driver's Side) Removal and Installation (Refer to GROUP 52A, Front Seat Belt [P.52A-29](#)).
- Front Scuff Plate (Driver's Side), Rear Scuff Plate (Driver's Side), Centre Pillar Lower Trim (Driver's Side) Removal and Installation (Refer to GROUP 52A, Trims [P.52A-10](#)).
- Floor Console Removal and Installation (Refer to GROUP 52A, Floor Console [P.52A-8](#)).



AC107424 AC

## Removal steps

1. Fuel filler lid panel assembly
2. Clip
3. Fuel filler lid hook assembly
4. Fuel filler lid lock release handle

## Removal steps (Continued)

- Quarter lower trim (Refer to GROUP 52A, Trims [P.52A-10](#)).
- Protector C (Refer to GROUP 36, Parking Brake Cable [P.36-5](#)).
- 5. Fuel filler lid lock release cable

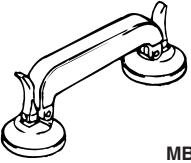
**WINDOW GLASS****ADHESIVE**

M1422000500069

| Item                  | Specified adhesive   |
|-----------------------|--|
| Windshield            | 3M ATD Part No.8609 Super Fast Urethane Auto Glass Sealant or equivalent |
| Quarter window glass  |  |
| Tailgate window glass | 3M ATD Part No.8608 Super Fast Urethane Primer or equivalent             |
| Roof window glass     |  |

**SPECIAL TOOL**

M1422000600271

| Tool  | Number   | Name                | Use                                   |
|---|----------|---------------------|---------------------------------------|
| <br>MB990480 | MB990480 | Window glass holder | Window glass removal and installation |

**GENERAL**

M1422000100436

The windshield, quarter window glass, tailgate window glass and roof window glass are attached by an urethane-base adhesive to the window frame. This adhesive provides improved glass holding and sealing, and also gives body openings a greater structural strength.

**ITEMS**

| Name  | Remark   |
|---|--|
| Adhesive  | 3M ATD Part No.8609 Super Fast Urethane Auto Glass Sealant or equivalent |
| Primer  | 3M ATD Part No.8608 Super Fast Urethane Primer or equivalent             |
| Spacers   | Available as service part  |
| Dam   | Available as service part  |
| Anti-rust solvent (or Tectyl 506T. Valvoline Oil Company) | For rust prevention  |
| Isopropyl alcohol   | For grease removal from bonded surface                                   |
| Steel piano wire  | Dia. × length... 0.6mm × 1m For cutting adhesive                         |
| Glass adhesive knife                                      | For cutting adhesive   |
| Adhesive gun  | For pressing-out adhesive  |

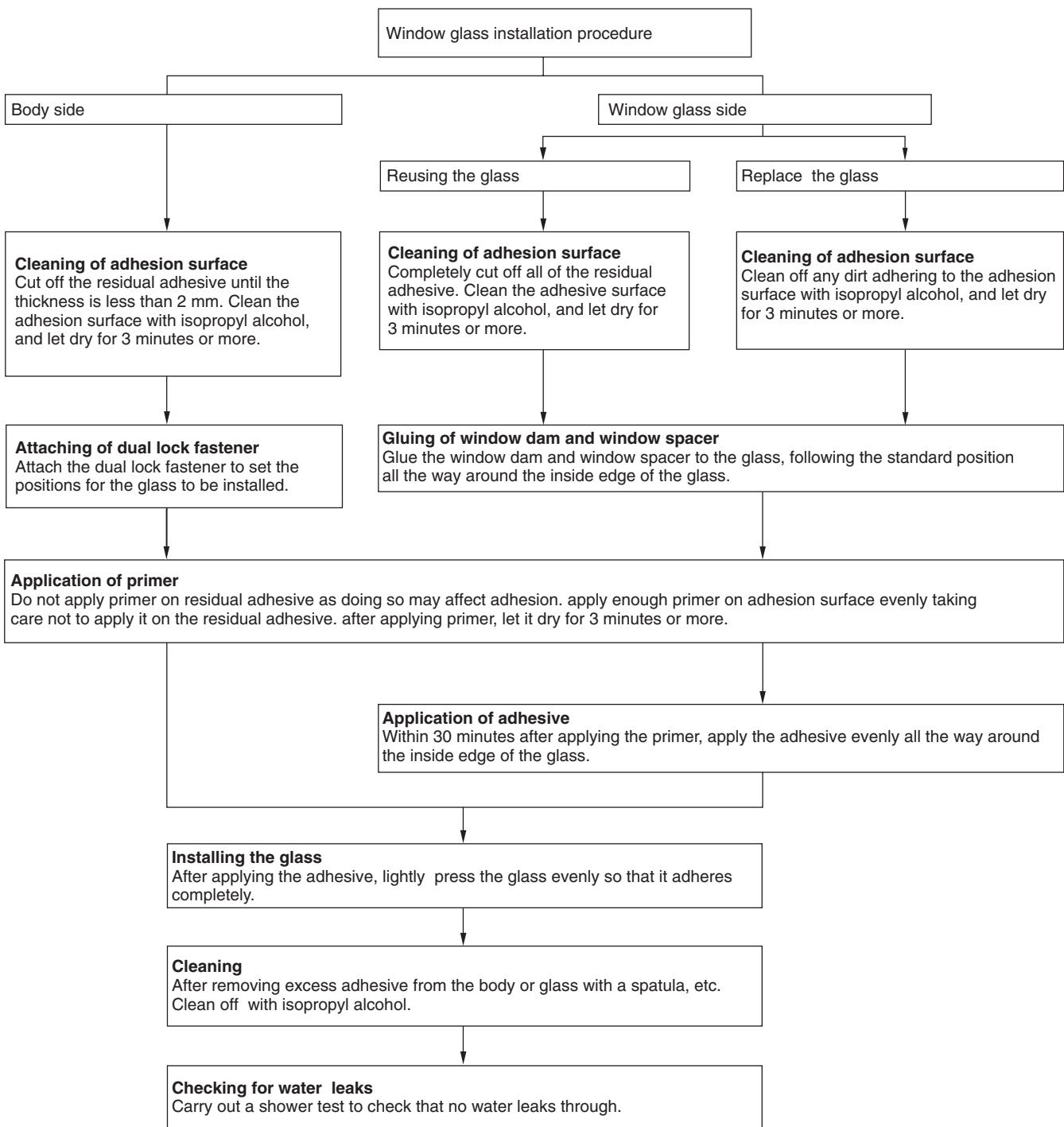
**HANDLING OF AUTO WINDOW SEALER**

Keep the sealant in a cool place, not exposed to the direct rays of the sun. Do not place any heavy article on the sealant nor press it, otherwise it will become deformed. Avoid storing the sealant for more than 6 months, because it will lose its sealing effect.

**BODY PINCH-WELD FLANGE SERVICING**

Before servicing the body pinch-weld flange, remove old adhesive completely. If the flange requires painting, bake it after painting is completed.

## WINDOW GLASS INSTALLATION



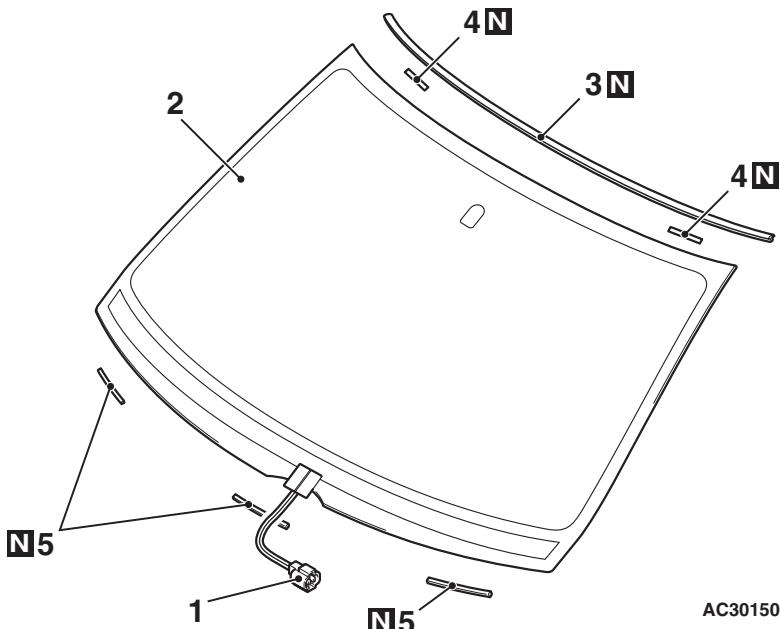
## WINDSHIELD

## REMOVAL AND INSTALLATION

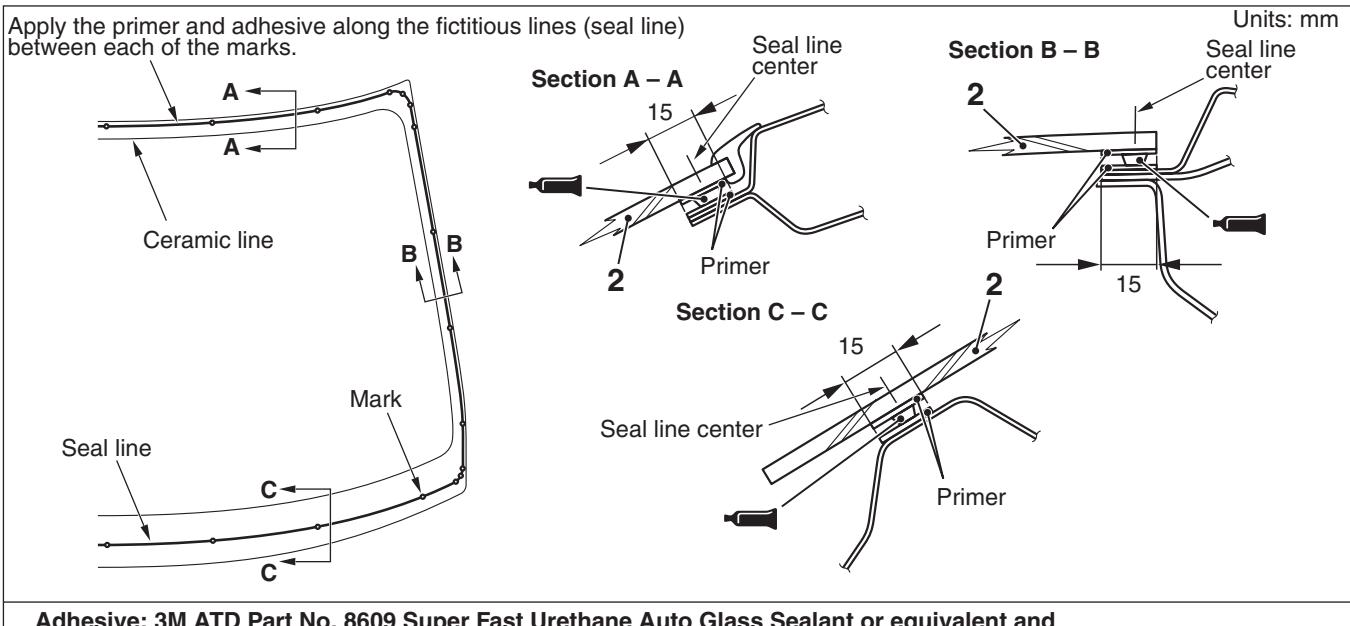
M1422001000409

## Pre-removal and Post-installation Operation

- Front Deck Garnish Removal and Installation (Refer to GROUP 51, Windshield Wiper P.51-33).
- Roof Drip Moulding Removal and Installation (Refer to GROUP 51, Moulding P.51-16).
- Front Pillar Trim Removal and Installation (Refer to GROUP 52A, Trims P.52A-10).



AC301503



Adhesive: 3M ATD Part No. 8609 Super Fast Urethane Auto Glass Sealant or equivalent and  
3M ATD Part No. 8608 Super Fast Urethane Primer or equivalent

## Removal steps

1. Harness connector (Refer to GROUP 51, Wiper deicer P.51-51).
- <>A>> >>B<< 2. Windshield

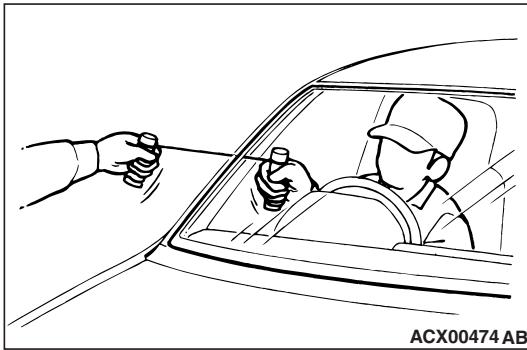
## Removal steps (Continued)

- >>A<< 3. Windshield moulding
- >>A<< 4. Glass stopper
- >>A<< 5. Windshield spacer

## REMOVAL SERVICE POINT

## &lt;&lt;A&gt;&gt; WINDSHIELD REMOVAL

1. To protect the body (paint surface), apply cloth tape to all body areas around the installed windshield.
2. Make mating marks on the windshield and body.



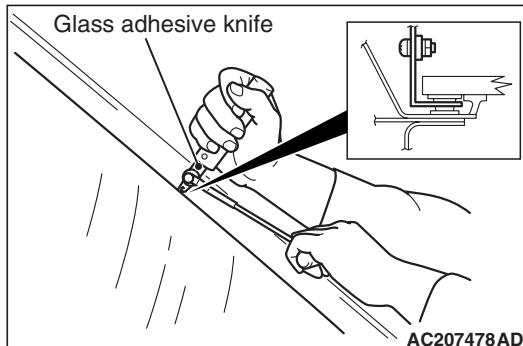
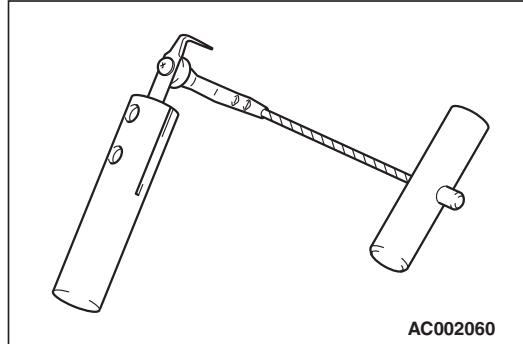
## 3. Using piano wire.

- (1) Using a sharp-point drill, make a hole in the windshield adhesive.
- (2) Pass the piano wire from the inside of the vehicle through the hole.

**CAUTION**

**Do not let the piano wire touch the edge of the windshield.**

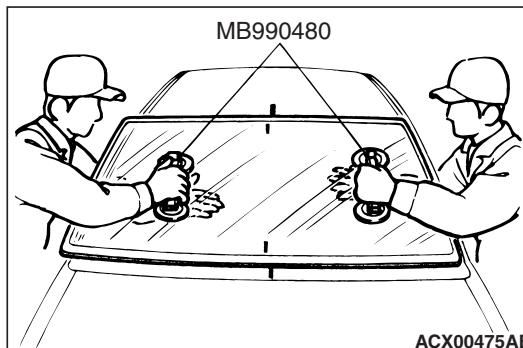
- (3) Pull the piano wire alternately from the inside and outside along the windshield to cut the adhesive.

**CAUTION**

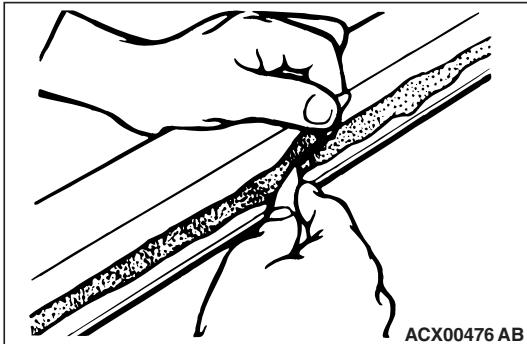
**Inserting the glass adhesive knife too deeply into windshield adhesive may damage windshield.**

## 4. Using glass adhesive knife

Keep glass adhesive knife at right angles with the windshield edge, and put the blade at windshield edge and surface. Then cut away adhesive along the windshield edge.



## 5. Use special tool window glass holder MB990480 to remove the windshield.

**⚠ CAUTION**

ACX00476 AB

**Be careful not to remove more adhesive than is necessary.**

- **Be careful also not to damage the paintwork on the body surface with the knife. If the paintwork is damaged, repair the damaged area with repair paint or anti-rust agent.**

6. Use a knife to cut away the remaining adhesive so that the thickness is within 2 mm around the entire circumference of the body flange.

7. Finish the flange surfaces so that they are smooth.

**⚠ CAUTION**

**Allow the cleaned area to dry for at least three minutes. Do not touch any surface that has been cleaned.**

8. When reusing the windshield, remove the adhesive still adhering to the windshield, and clean with isopropyl alcohol.
9. Clean the body side in the same way.

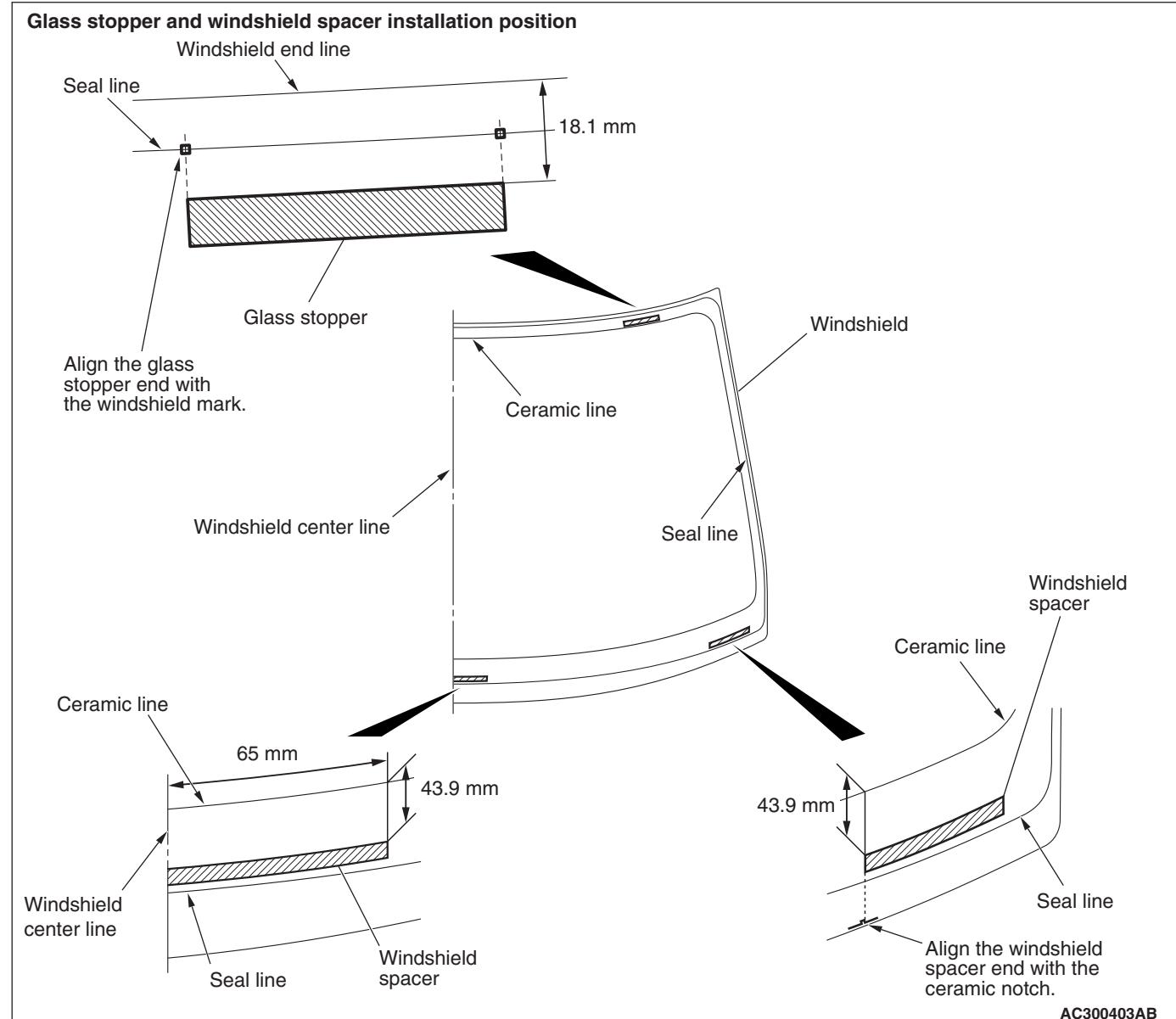
## INSTALLATION SERVICE POINTS

### >>A<< WINDSHIELD SPACER/GLASS STOPPER/WINDSHIELD MOULDING INSTALLATION

#### CAUTION

Leave the degreased parts for 3 or more minutes to dry well, before starting on the next step. Do not touch the degreased parts.

1. Use isopropyl alcohol to degrease the inside and outside of the windshield and the body flanges.



2. The inner side of the windshield is curved, therefore, make a point to assemble the glass stopper and windshield spacer without any lifting and assemble in the position shown.

3. Install the windshield moulding.

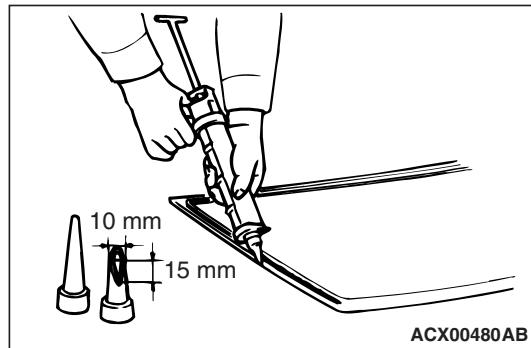
## &gt;&gt;B&lt;&lt; WINDSHIELD INSTALLATION

1. When replacing the windshield, temporarily set the windshield against the body, and place a mating mark on the windshield and body.

**CAUTION**

- The primer strengthens the adhesive, so be sure to apply it evenly around the entire circumference. However, a too thick application will weaken the adhesive.
- Do not touch the coated surface.
- Do not apply the primer on the remaining adhesive because of weakening the adhesive.

2. Soak a sponge in the primer, and apply evenly to the windshield and the body in the specified places.
3. Allow the windshield to dry for at least three minutes after applying primer.



4. Fill a sealant gun with adhesive. Then apply the adhesive evenly around the windshield within 30 minutes after applying the primer.  
*NOTE: Cut the tip of the sealant gun nozzle into a V shape to simplify adhesive application.*
5. Align the mating marks on the windshield and the body, and lightly press the windshield evenly so that it adheres completely.
6. Use a spatula or similar tool to remove any excessive adhesive. Clean the surface with isopropyl alcohol. Avoid moving the vehicle until the adhesive sets.
7. Bond the windshield to the body, and install the roof drip moulding quickly before the adhesive cures. (Refer to GROUP51, Moulding P.51-16).

**CAUTION**

- Do not move the vehicle unless absolutely necessary.
- When testing for water leakage, do not pinch the end of the hose to spray the water.

8. Wait 30 minutes or more, and then test for water leakage.

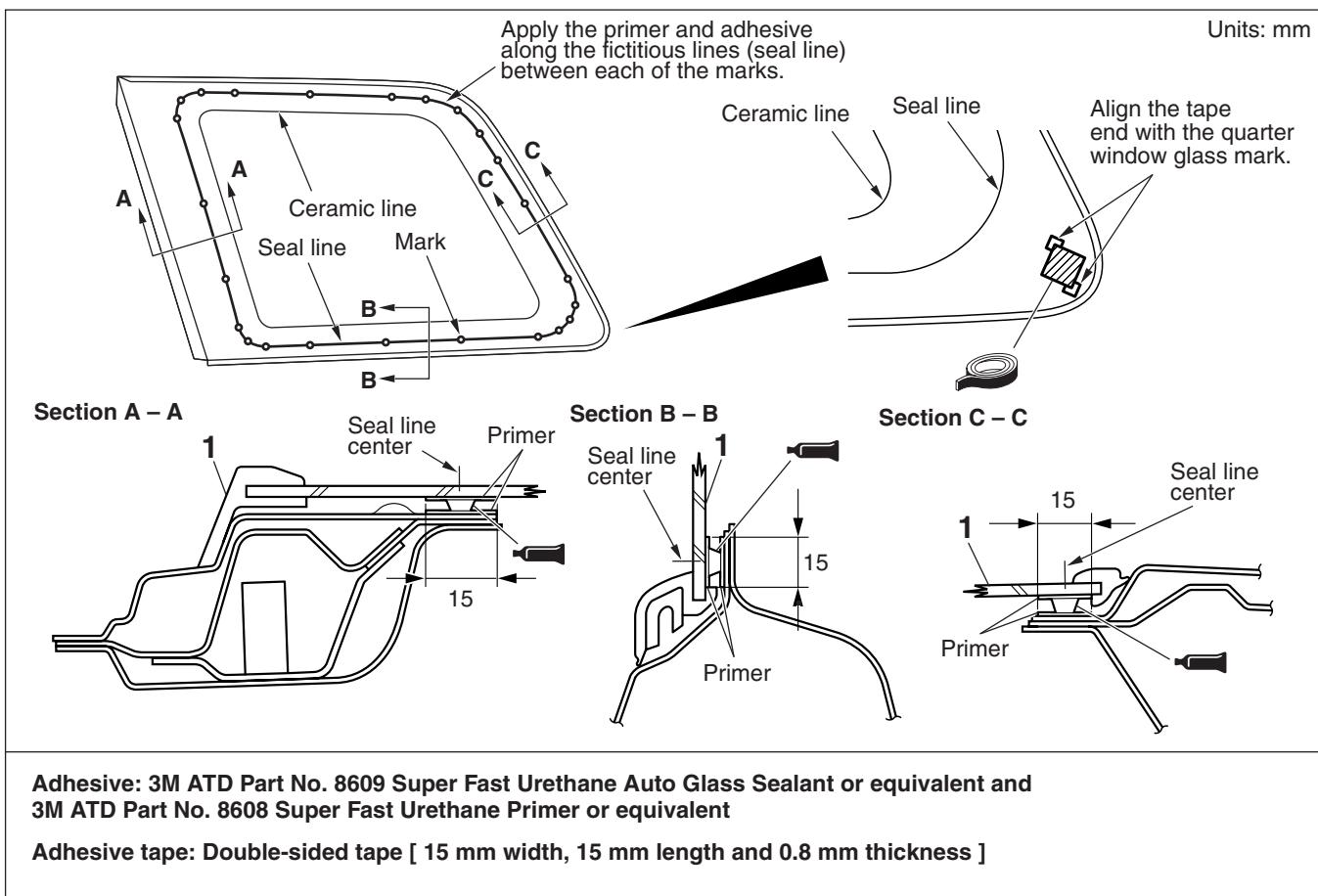
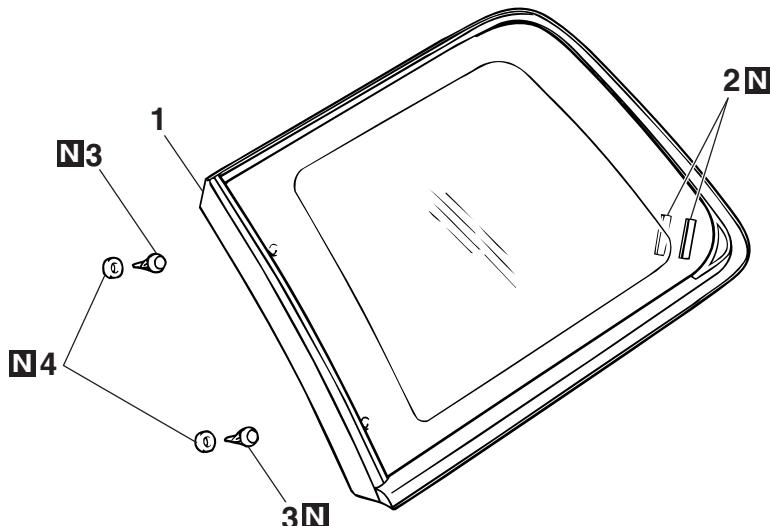
## QUARTER WINDOW GLASS

## REMOVAL AND INSTALLATION

M1422002500292

## Pre-removal and Post-installation Operation

- Quarter Trim Upper Removal and Installation (Refer to GROUP 52A, Trims P.52A-10).



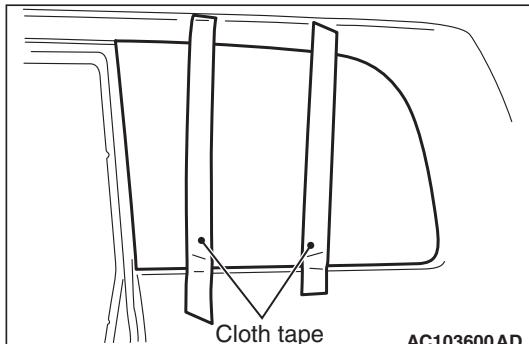
AC107211AB

## Removal steps

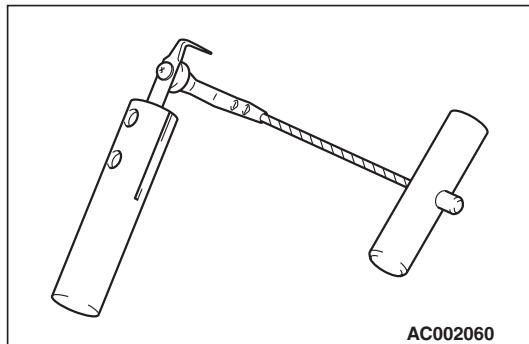
<<A>> >>B<< 1. Quarter window glass assembly  
>>A<< 2. Dual lock fastener

## Removal steps (Continued)

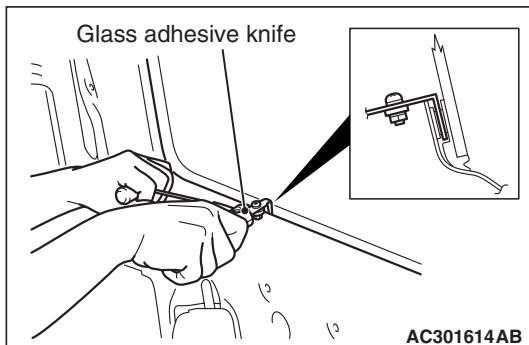
>>A<< 3. Clip  
>>A<< 4. Gasket

**REMOVAL SERVICE POINT****<<A>> QUARTER WINDOW GLASS  
REMOVAL**

1. Apply cloth tape to protect the quarter window glass.

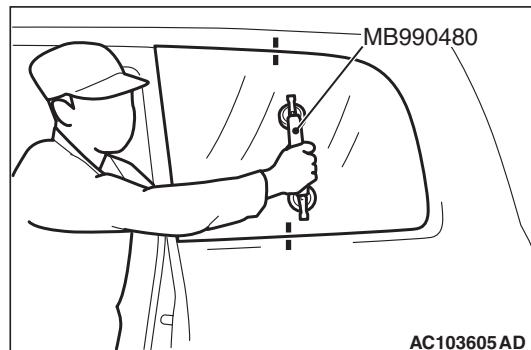


2. Use glass adhesive knife to cut away adhesive.

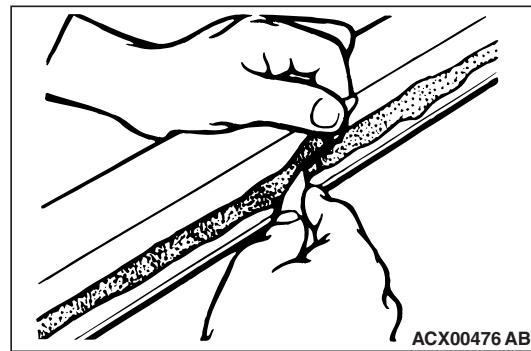
**⚠ CAUTION**

**Inserting the adhesive knife too deeply into windshield adhesive may damage quarter window glass.**

3. Keep the glass adhesive knife at right angles with body flange (from inside the vehicle), and put the blade at body flange. Then cut away adhesive along the body flange.



4. Make mating marks on the quarter window glass and body.
5. Use special tool window glass holder MB990480 to remove the quarter window glass.

**⚠ CAUTION**

- Be careful not to remove more adhesive than is necessary.
- Be careful also not to damage the paintwork on the body surface with the knife. If the paintwork is damaged, repair the damaged area with repair paint or anti-rust agent.

6. Use a knife to cut away the remaining adhesive so that the thickness is within 2 mm around the entire circumference of the body flange.

7. Finish the flange surfaces so that they are smooth.

**⚠ CAUTION**

**Allow the cleaned area to dry for at least three minutes. Do not touch any surface that has been cleaned.**

8. When reusing the quarter window glass, remove the adhesive still adhering to the quarter window glass, and clean with isopropyl alcohol.
9. Clean the body side in the same way.

## INSTALLATION SERVICE POINTS

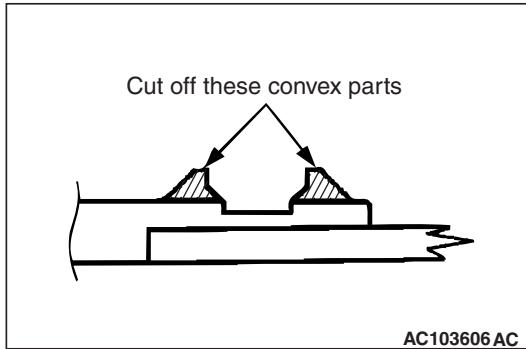
## &gt;&gt;A&lt;&lt; GASKET/CLIP/DUAL LOCK FASTENER INSTALLATION

1. Carry out the following procedure to re-install quarter window glass.

**CAUTION**

Do not forget gasket.

- (1) Fit clips into body.



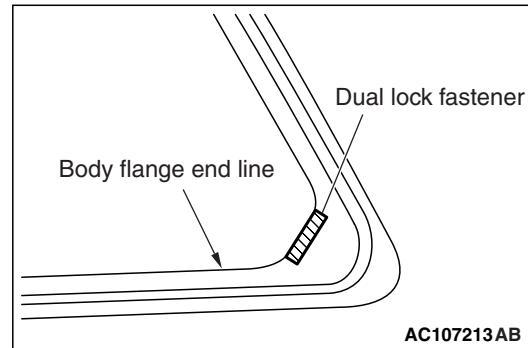
- (2) Cut away clip fitting convex on quarter window glass.

*NOTE: Convex gets broken when quarter window glass is removed.*

**CAUTION**

Leave the degreased parts for 3 or more minutes to dry well, before starting on the next step. Do not touch the degreased parts.

2. Use isopropyl alcohol to degrease the inside and outside of the quarter window glass and the body flanges.



3. Assemble the dual lock fastener according to the standard location of the body flange.
4. Assemble the dual lock fastener to the quarter window glass relative to the body flange dual lock fastener.

>>B<< QUARTER WINDOW GLASS  
INSTALLATION

Install the quarter window glass using the same procedure as for the windshield installation (Refer to P.42-11).

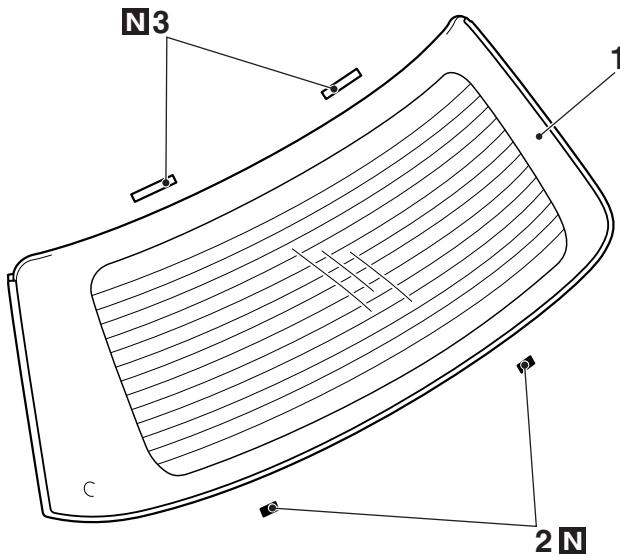
## TAILGATE WINDOW GLASS

## REMOVAL AND INSTALLATION

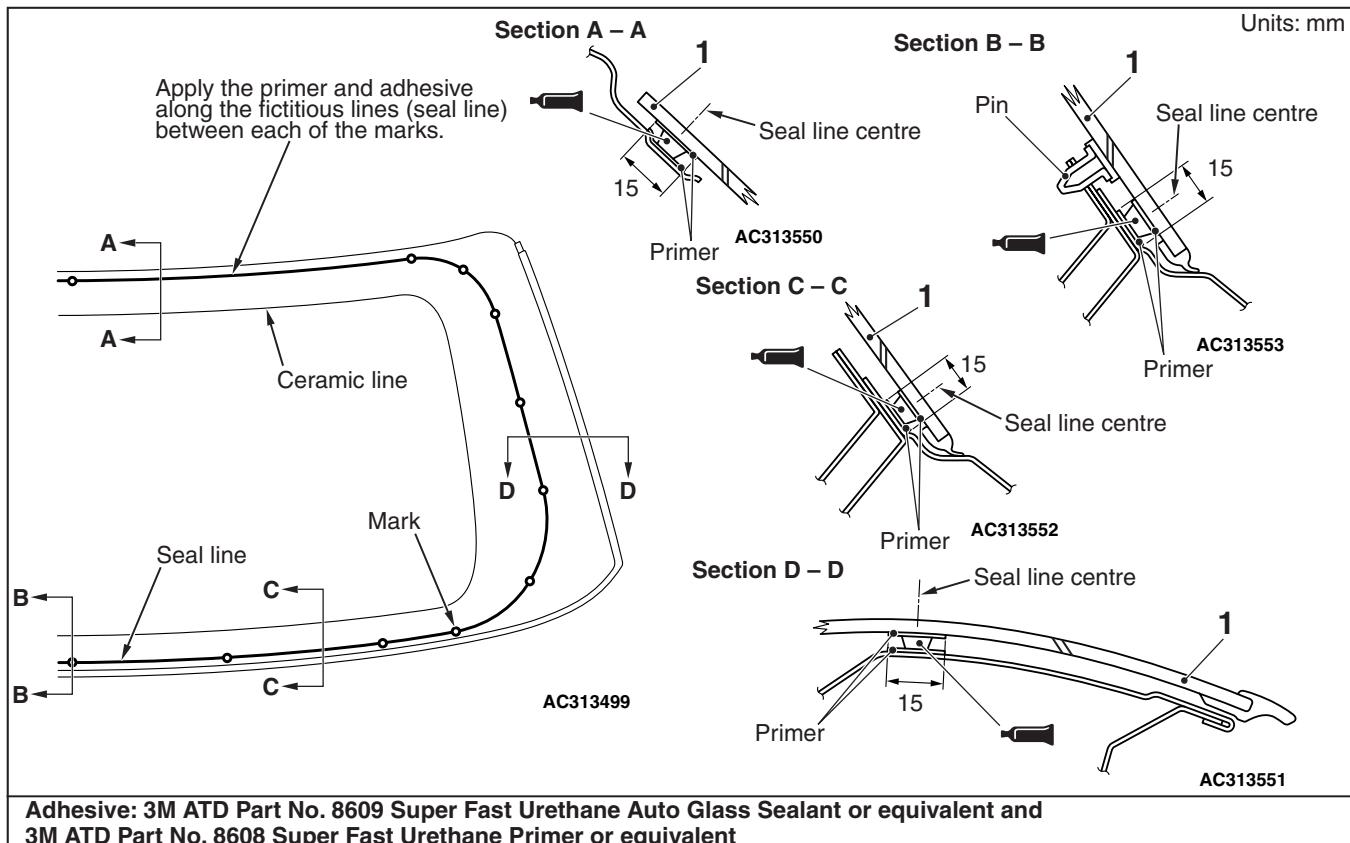
M1422003700341

## Pre-removal and Post-installation Operation

- Tailgate Trim Assembly Removal and Installation (Refer to GROUP 52A, Tailgate Trim [P.52A-17](#)).
- Rear Wiper Arm and Blade Assembly Removal and Installation (Refer to GROUP 51, Rear Wiper and Washer [P.51-39](#)).
- Tailgate Spoiler Assembly Removal and Installation (Refer to GROUP 51, Tailgate Spoiler [P.51-29](#)).



AC313498 AB



Adhesive: 3M ATD Part No. 8609 Super Fast Urethane Auto Glass Sealant or equivalent and  
3M ATD Part No. 8608 Super Fast Urethane Primer or equivalent

AC313608 AD

**Removal steps**

- Harness connector

<<A>>   >>B<<   1. Tailgate window glass assembly

**Removal steps (Continued)**

- >>A<<   2. Fastener
- >>A<<   3. Glass stopper

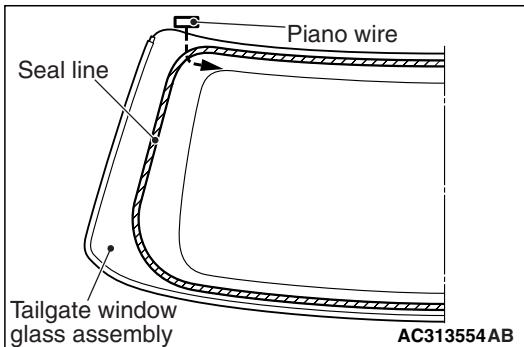
## REMOVAL SERVICE POINT

<<A>> TAILGATE WINDOW GLASS  
ASSEMBLY REMOVAL

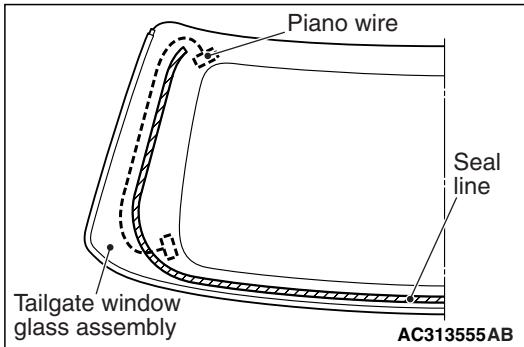
1. If the tailgate window glass is reused, make mating marks on the tailgate and tailgate window glass.
2. In order to protect the tailgate (paint surface), apply cloth tape to all tailgate areas around the installed tailgate window glass.
3. Using a sharp-point drill, make a hole in the tailgate window glass adhesive.
4. Cut off the tailgate window glass adhesive according to the procedure below.

**CAUTION**

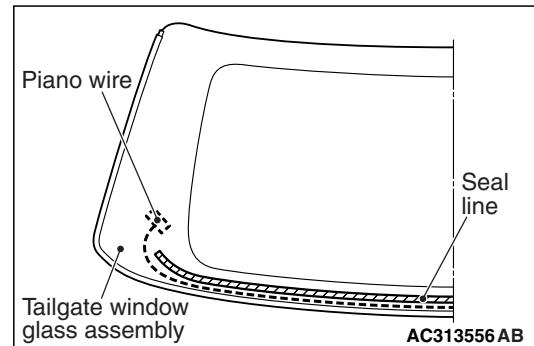
- Keep the piano wire from touching the edge of the tailgate window glass.
- Do not damage the moulding of tailgate window glass.



- (1) To remove the adhesive from the top of the tailgate window glass, feed a piano wire into the passenger compartment through the hole, and then cut off the adhesive by pulling the piano wire alternately from the inside and outside of the vehicle.

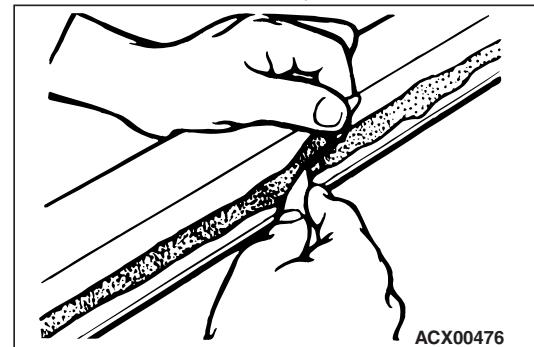


- (2) To remove the adhesive from the left and right edge of the tailgate window glass, feed a piano wire into the passenger compartment through the hole, and then cut off the adhesive by pulling the piano wire alternately.



- (3) To remove the adhesive from the bottom of the tailgate window glass, feed a piano wire into the passenger compartment, and then cut off the adhesive by pulling the piano wire alternately.

5. Use special tool window glass holder MB990480 to remove the tailgate window glass assembly.

**CAUTION**

**Do not remove more adhesive than necessary to prevent the poor adhesive.**

- Do not damage the paint surface of tailgate with the knife. If the paint surface is damaged, apply repair paint or anti-rust agent to the damaged part.
- 6. Use a sharp knife to cut away the remaining adhesive so that the thickness is within 2 mm around the entire circumference of the tailgate flange.
- 7. Finish the tailgate flange surfaces so that they are smooth.
- 8. If the tailgate window glass is reused, scrape away all traces of old adhesive, the glass stoppers, the fasteners and the pins.

## INSTALLATION SERVICE POINTS

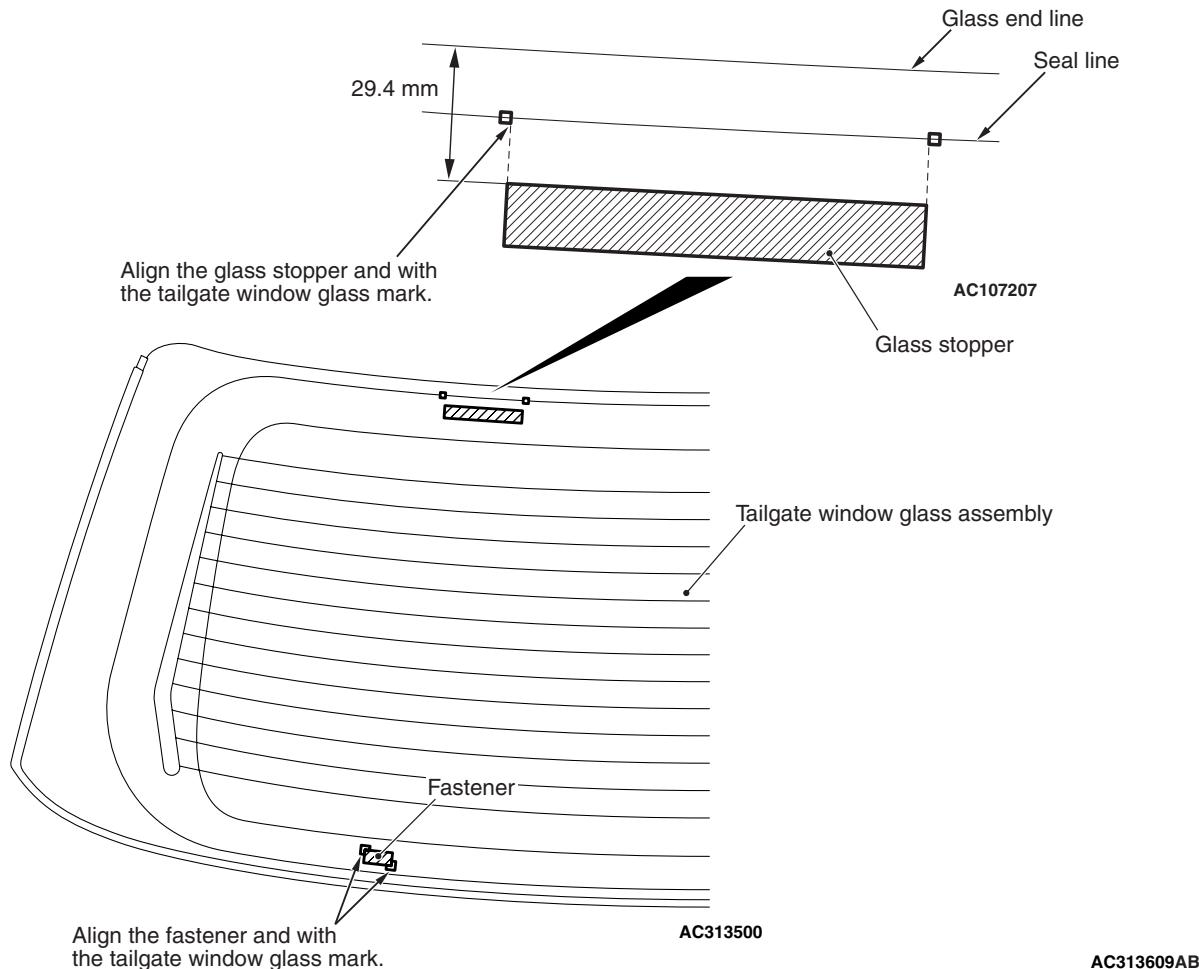
## &gt;&gt;A&lt;&lt; GLASS STOPPER/FASTENER

## INSTALLATION

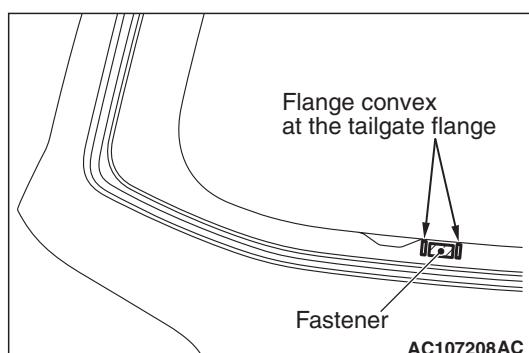
**CAUTION**

Leave the degreased parts for 3 or more minutes to dry well, before starting on the next step. Do not touch the degreased parts.

1. Use isopropyl alcohol to degrease the inside and outside edges of the tailgate window glass and the surface of the tailgate flange.



2. Assemble the window dam, glass stopper and fastener to the tailgate window glass location shown.



3. Assemble the fastener in alignment with the protrusion of the tailgate flange.

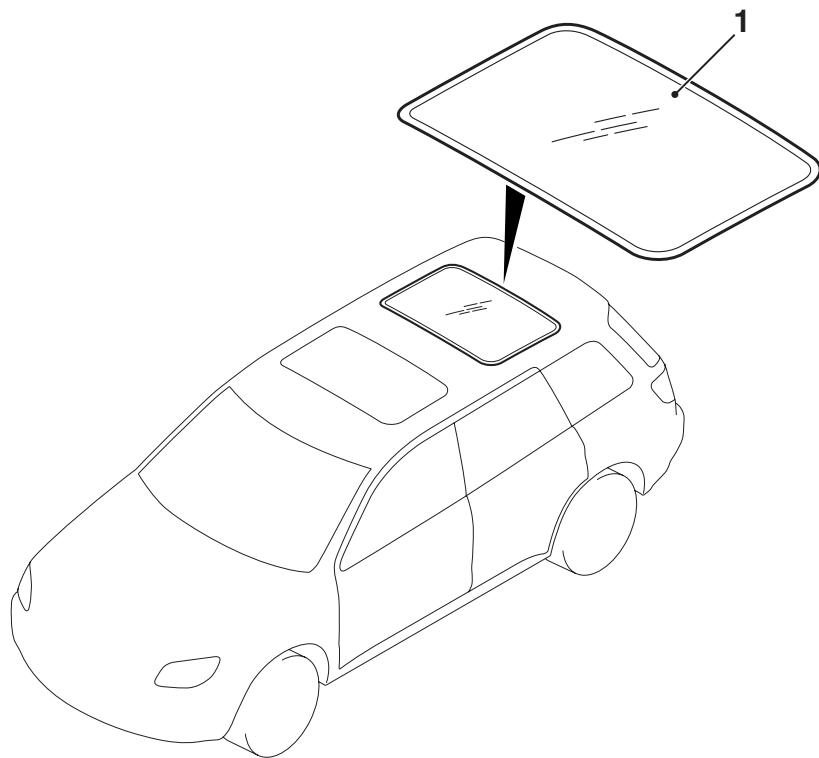
>>B<< TAILGATE WINDOW GLASS  
ASSEMBLY INSTALLATION

Install the tailgate window glass assembly in the same way as for the windshield installation (Refer to P.42-11).

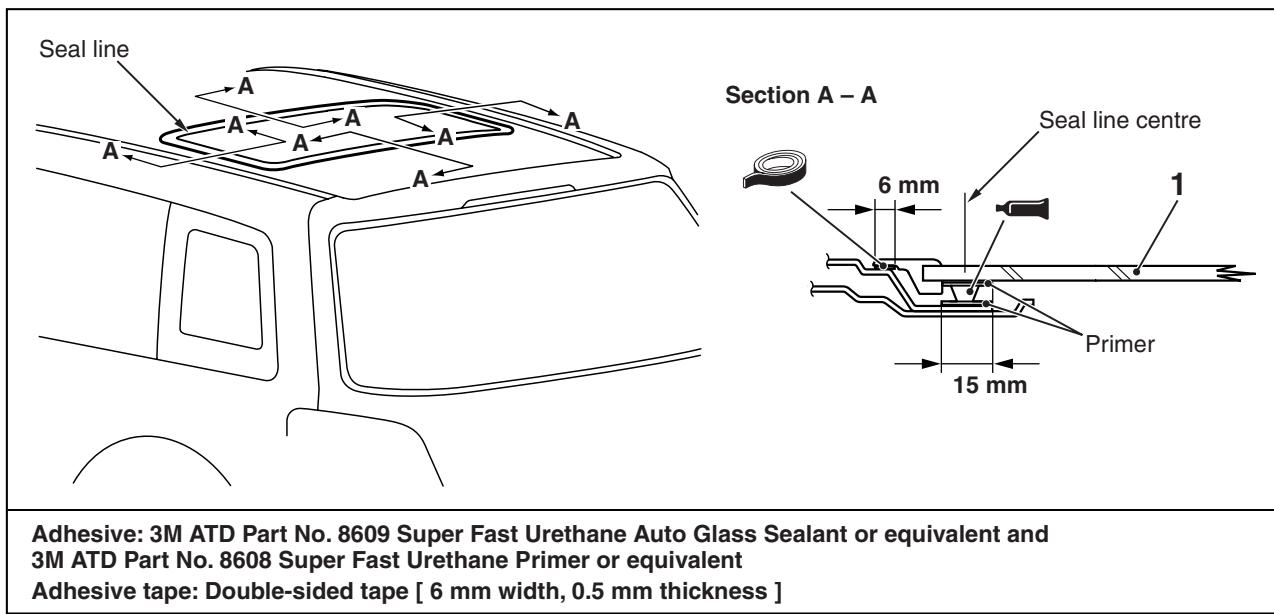
## ROOF WINDOW GLASS

## REMOVAL AND INSTALLATION

M1422004300045



AC301504



Adhesive: 3M ATD Part No. 8609 Super Fast Urethane Auto Glass Sealant or equivalent and  
3M ATD Part No. 8608 Super Fast Urethane Primer or equivalent  
Adhesive tape: Double-sided tape [ 6 mm width, 0.5 mm thickness ]

AC301821AB

**Removal steps**

- Frame assembly (Refer to GROUP 52A – Headlining P.52A-19).

<<A>> >>A<< 1. Roof window glass assembly

**REMOVAL SERVICE POINT****<<A>> ROOF WINDOW GLASS ASSEMBLY REMOVAL**

Remove by the same procedure as for the quarter window glass (Refer to [P.42-16](#)).

**INSTALLATION SERVICE POINT****>>A<< ROOF WINDOW GLASS ASSEMBLY INSTALLATION**

Install by the same procedure as for the windshield (Refer to [P.42-11](#)).

**DOOR****SERVICE SPECIFICATIONS**

M1423000300165

| Item   | Standard value           |                                 |
|--|--------------------------|---------------------------------|
| Power window operation current (Power supply voltage $14.5 \pm 0.5$ V, at 25 °C) A | $5 \pm 1$                |                                 |
| Door outside handle play mm  | Front door               | 0 – 3.9 (Target value: 1.9)     |
|  | Rear door                | 0 – 3.6 (Target value: 1.6)     |
| Door inside handle play mm   | Driver's side            | 9.3 – 17.7 (Target value: 13.9) |
|  | Except driver's side     | 3.8 – 12.2 (Target value: 8.4)  |
| Door inside handle lock knob stroke mm   | Lock side                | 3 – 5                           |
|  | Unlock side (Front door) | 18 – 20                         |
|  | Unlock side (Rear side)  | 17 – 19                         |

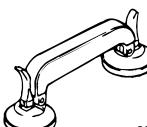
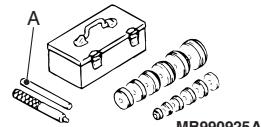
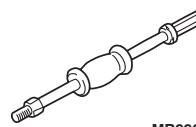
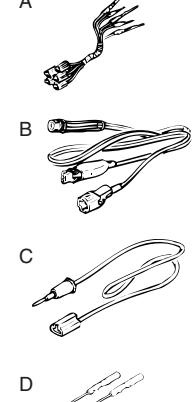
**SEALANT**

M1423000500073

| Item                 | Specified sealant                 |
|----------------------|-----------------------------------|
| Door waterproof film | 3M ATD Part No.8633 or equivalent |

## SPECIAL TOOLS

M1423000600315

| Tool  | Number   | Name   | Use  |
|---|--|--|--|
| <br>MB990480     | MB990480   | Window glass holder  | Removal of power window regulator and motor assembly   |
| <br>MB990900     | MB990900 or<br>MB991164  | Door hinge adjusting wrench  | Door alignment   |
| <br>MB990925AF   | MB990925<br>A: MB990939  | Bearing and oil seal installer set<br>A: Brass bar                                     | Door striker adjustment  |
| <br>MB990211     | MB990211   | Sliding hammer   |  |
| <br>MB990241AE | MB990241<br>A: MB990243  | Axle shaft puller<br>A: Body puller  |  |
| <br>MB991223AD | MB991223<br>A: MB991219<br>B: MB991220<br>C: MB991221<br>D: MB991222 | Harness set<br>A: Test harness<br>B: LED harness<br>C: LED harness adapter<br>D: Probe | Terminal voltage measurement<br>A: For checking connector pin contact pressure<br>B: For checking power supply circuit<br>C: For checking power supply circuit<br>D: For connecting a locally sourced tester |

## TROUBLESHOOTING

M1423000700345

The door system is controlled by the Smart Wiring System (SWS). For troubleshooting, refer to GROUP 54B, Troubleshooting [P.54B-16](#) or GROUP 54C, Troubleshooting [P.54C-5](#).

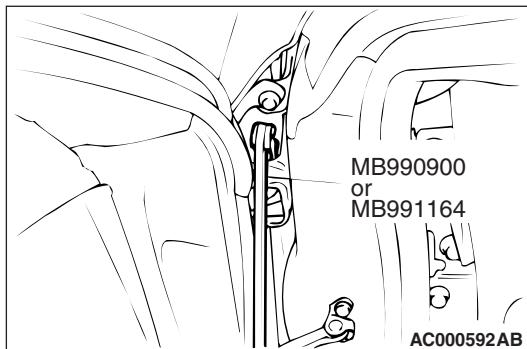
## ON-VEHICLE SERVICE

## DOOR FIT ADJUSTMENT

## CAUTION

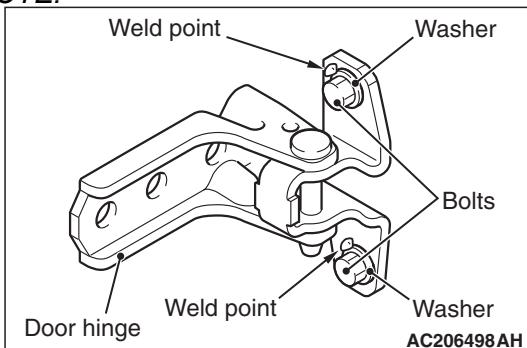
- Attach protection tape to the fender and door edges where the hinge is installed.
- Do not rotate special tool door hinge adjusting wrench MB991164 with a torque of over 98 N·m.

M1423001100250



1. Use special tool door hinge adjusting wrench MB990900 or MB991164 to loosen the hinge mounting bolts on the body side, and then adjust the clearance around the door so that it is uniform on all sides.
2. If a door is not flush with its surrounding panels, loosen the door-side door hinge mounting bolts and obtain the flushness by moving the door.

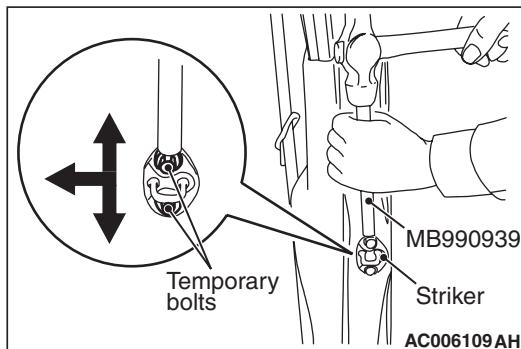
## NOTE:



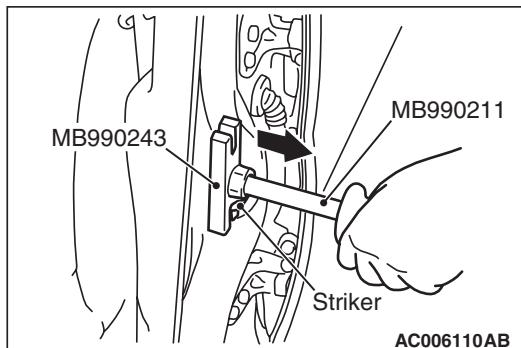
If the door hinge mounting bolt washers are welded, grind off the welding according to the procedure below beforehand.

- a. Remove the door hinge (Refer to P.42-31).
- b. Use a chisel or grinder to release the door hinge mounting bolt washer, which is welded to the door hinge.
- c. On completion, paint the affected area with a suitable touch-in brush to prevent corrosion.
- d. Install the door hinge (Refer to P.42-31).

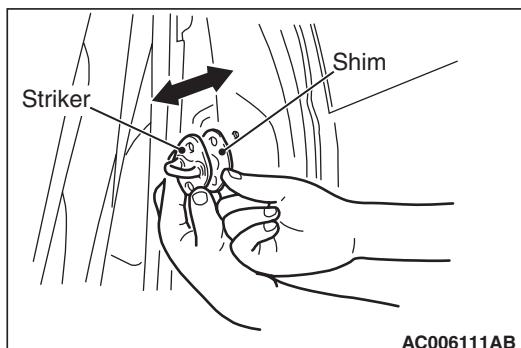
3. When the door is stiff to lock and unlock:



- (1) Adjustment by using the striker (toward the inside of the vehicle and vertical direction) Install an temporary bolts instead of the striker mounting bolt, and use special tool brass bar MB990939 and a hammer to tap the bolt to the desired direction.



- (2) Adjustment by using the striker (toward the outside of the vehicle) Use special tools sliding hammer MB990211 and body puller MB990243 to pull the striker toward the outside of the vehicle.



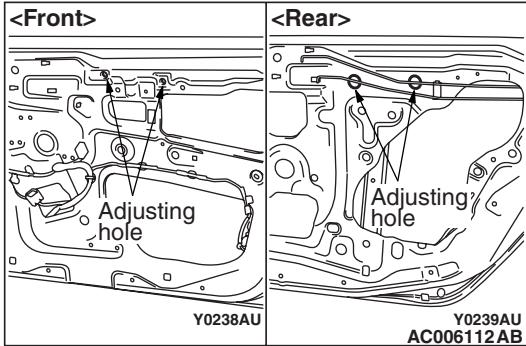
- (3) Adjustment by using shims (forward and rearward) Increase or decrease the number of shims so that the striker engages with the door latch properly.

## DOOR WINDOW GLASS ADJUSTMENT

M1423001000305

Check that the door glass moves while contacting the door glass channel when it is raised and lowered fully. If not, adjust the door window according to the following procedures.

1. Remove the door trim assembly (Refer to GROUP 52A, Door trim P.52A-13).
2. Remove the waterproof film. (Refer to P.42-39).



3. Loosen the door glass mounting screw via the adjusting hole with the door window glass fully closed, then lower the window glass a little.
4. Fully close the door window glass again and tighten the door glass mounting screw firmly via the adjusting hole.

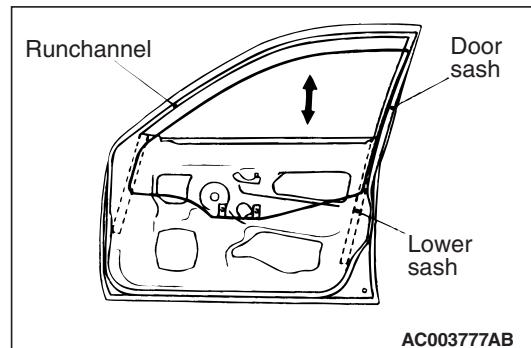
## GLASS SLIDING MECHANISM CHECK AND ADJUSTMENT

M1429000900121

If the window glass automatically starts moving downwards at the wrong time while it is being raised, carry out the following adjustment or replacement procedures.

1. Remove the door trim assembly (Refer to GROUP 52A, Door trim P.52A-13).
2. Remove the waterproof film (Refer to P.42-39).
3. Remove the window regulator assembly from the door window glass, and then raise and lower the door window glass by hand to check the operation force.

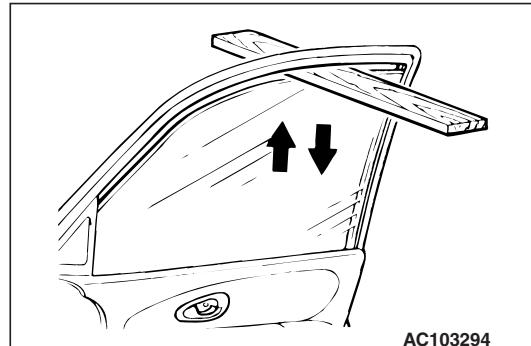
**NOTE:** Insert a cushion or similar object to prevent damage to the glass if it should happen to fall down.



4. If the door window glass does not move up and down smoothly, check or repair the following points.
  - Check the installation condition of the runchannel.
  - Repair any twisting in the door sash.
  - Check the installation condition of the lower sash.
5. If repair or adjustment is not possible, replace the door assembly.

## POWER WINDOW SAFETY MECHANISM CHECK

M1429001000314

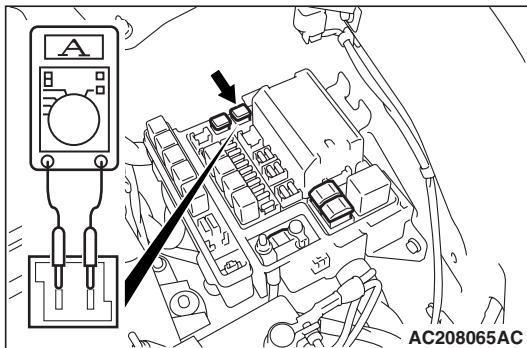


1. Place a wooden board about 10 mm thick as shown. Then, raise the window glass.
2. Check that the window lowers by about 150 mm when the window clamps the board. If this doesn't happen, carry out troubleshooting. Refer to GROUP 54B, Troubleshooting P.54B-16, refer to GROUP 54C, Troubleshooting P.54C-5.

**NOTE:** If the anti-trap function (safety mechanism) is activated consecutively three times or more, make the power window switch learn the fully closed position of the power window (Refer to P.42-33).

## POWER WINDOW OPERATING CURRENT CHECK

M1429001100247

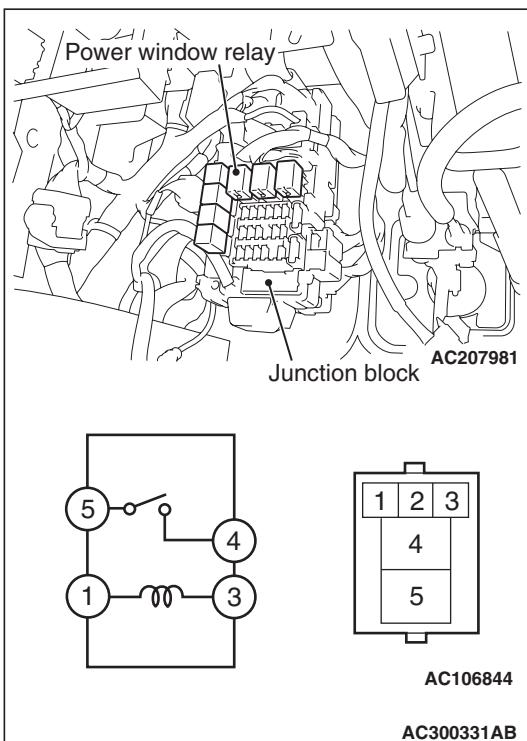


1. Remove the power window fuse and connect an ammeter as shown in the illustration.
2. When the power window switch is pressed to the "UP" position, a large amount of current flows at the time the window starts to close and when it is fully closed, so measure the operation current in the interval between these two points.
3. If the operation current is out of the standard value, refer to [P.42-27](#).

**Standard value:  $5 \pm 1$  A (Power supply voltage  $14.5 \pm 0.5$  V,  $25^\circ\text{C}$ )**

## POWER WINDOW RELAY CHECK

M1429001800235



| BATTERY VOLTAGE  | TESTER CONNECTION | SPECIFIED CONDITION |
|--|-------------------|---------------------|
| Not applied  | 4 – 5             | Open circuit        |
| <ul style="list-style-type: none"> <li>• Connect terminal No.1 and the positive battery terminal.</li> <li>• Connect terminal No.3 and the negative battery terminal.</li> </ul> | 4 – 5             | Less than 2 ohms    |

## CIRCUIT BREAKER (INCORPORATED IN THE POWER WINDOW MOTOR) INSPECTION

M1429001700108

1. Pull the power window switch to the UP position to fully close the door window glass, and keep pulling the switch for 10 additional seconds.
2. Release the power window switch from the UP position and immediately press it to the DOWN position. The condition of the circuit breaker is good if the door window glass starts to move downwards within 60 seconds.

## POWER WINDOW CHECK

M1429004400269

Check the system as described below. If the system does not work, carry out troubleshooting. Refer to GROUP 54B, Troubleshooting [P.54B-16](#) or GROUP 54C, Troubleshooting [P.54C-5](#).

- Operate the power window switch of each seat to check that the power window works.
- Turn on the power window lock switch of the power window main switch, and operate the front passenger's and rear power window sub switches to check that the power windows do not work.
- Turn on the power window lock switch of the power window main switch, and operate the power window main switch to check that each power window operates.

## CENTRAL DOOR LOCKING SYSTEM INSPECTION

M1427001100315

- Check that the central door locking functions when the key cylinder of the front doors or the driver's door inside lock knob is operated. If it does not operate, perform troubleshooting. Refer to GROUP 54B, Troubleshooting [P.54B-16](#), or GROUP 54C, Troubleshooting [P.54C-5](#).

*NOTE: When the driver's door inside lock knob is operated with the driver's door opened, the driver's door is not locked.*

- Check whether the driver's door is opened when the driver's door inside handle is pulled with all the doors locked. Also check whether all the doors (including the tailgate) are unlocked simultaneously. If it does not operate, replace the driver's door latch assembly. Refer to [P.42-36](#).

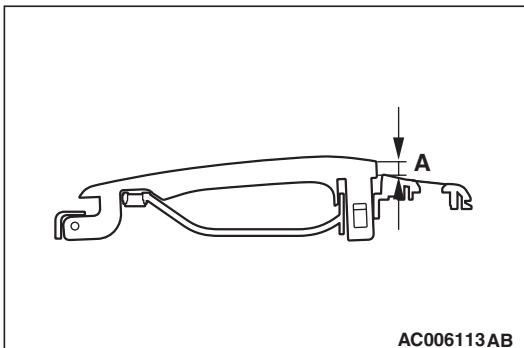
## CHECK OF KEY LOCK PREVENTION FUNCTION

M1427003300122

Check that the driver's door is not locked when the driver's door inside lock knob is operated with the driver's door opened. If it is locked, replace the door latch. Refer to [P.42-36](#).

## DOOR OUTSIDE HANDLE PLAY CHECK

M1423001600363



AC006113AB

- Check that the door outside handle play is within the standard value range.

**Standard value (A):**

Front door: 0 – 3.9 mm (Target value: 1.9 mm)

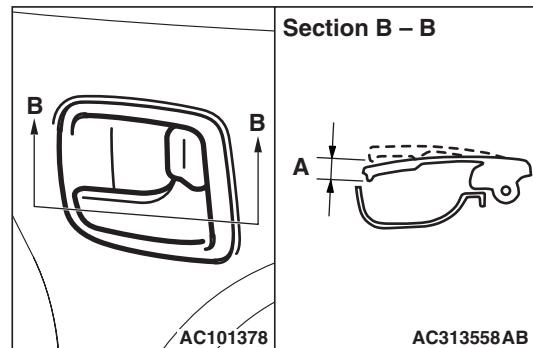
Rear door: 0 – 3.6 mm (Target value: 1.6 mm)

- If the door out of handle play is not within the standard value range, check the door outside handle or the door latch assembly. Replace if necessary. Refer to [P.42-36](#).

## DOOR INSIDE HANDLE PLAY ADJUSTMENT

M1423001500429

## DOOR INSIDE HANDLE KNOB PLAY CHECK



- Check that the door inside handle knob play satisfies the standard value.

**Standard value (A):**

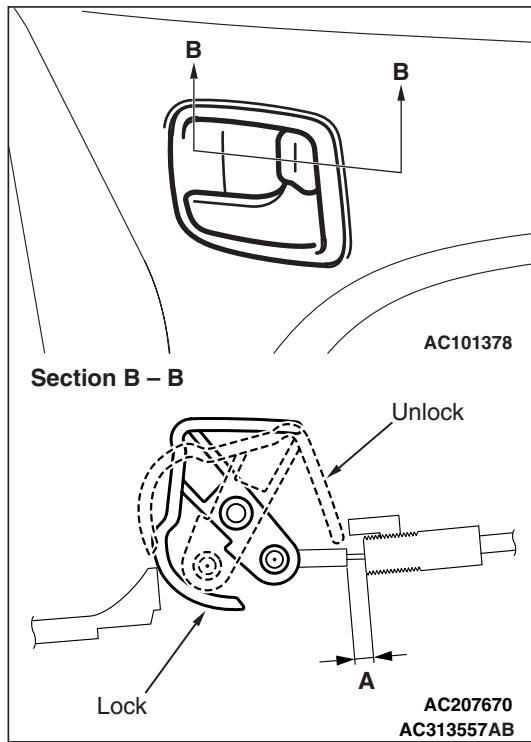
Driver's side: 9.3 – 17.7 mm (target value: 13.9 mm)

Except driver's side: 3.8 – 12.2 mm (target value: 8.4 mm)

- Check the door inside handle and door latch assembly, and replace them if they are out of the standard value. Refer to [P.42-36](#).

## DOOR INSIDE HANDLE LOCK KNOB STROKE CHECK

1. Removal the door trim assembly. Refer to GROUP 52A, Door Trim [P.52A-13](#).



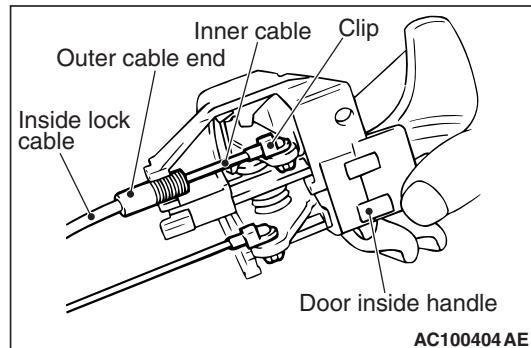
2. Check that the stroke of the door inside handle lock knob satisfies the standard value.

**Standard value (A):**

**Lock side: 3 – 5 mm**

**Unlock side (Front door): 18 – 20 mm**

**Unlock side (Rear door): 17 – 19 mm**



3. If it is out of the standard value, adjust the stroke of the inside handle lock knob by using the outer cable end, which connects the inside handle lock knob to the inside lock cable.

## DOOR ASSEMBLY

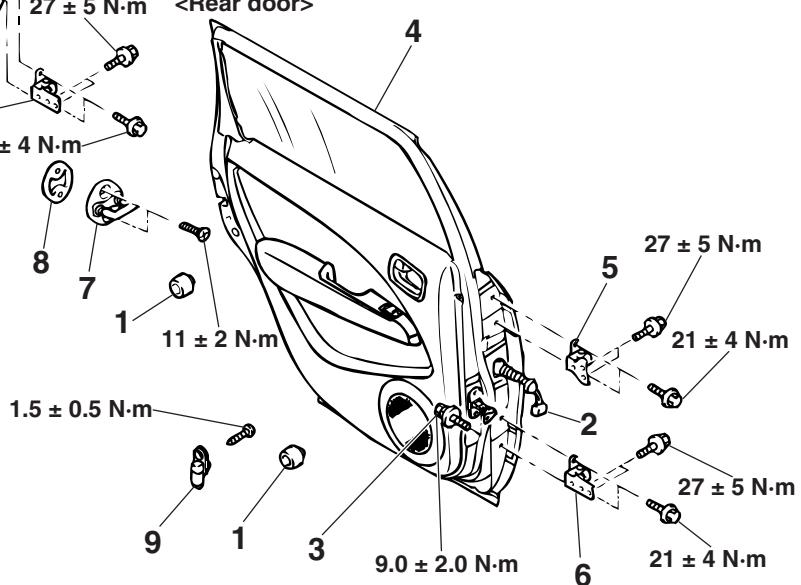
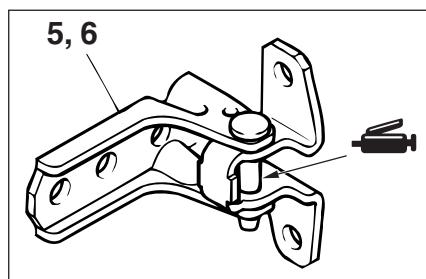
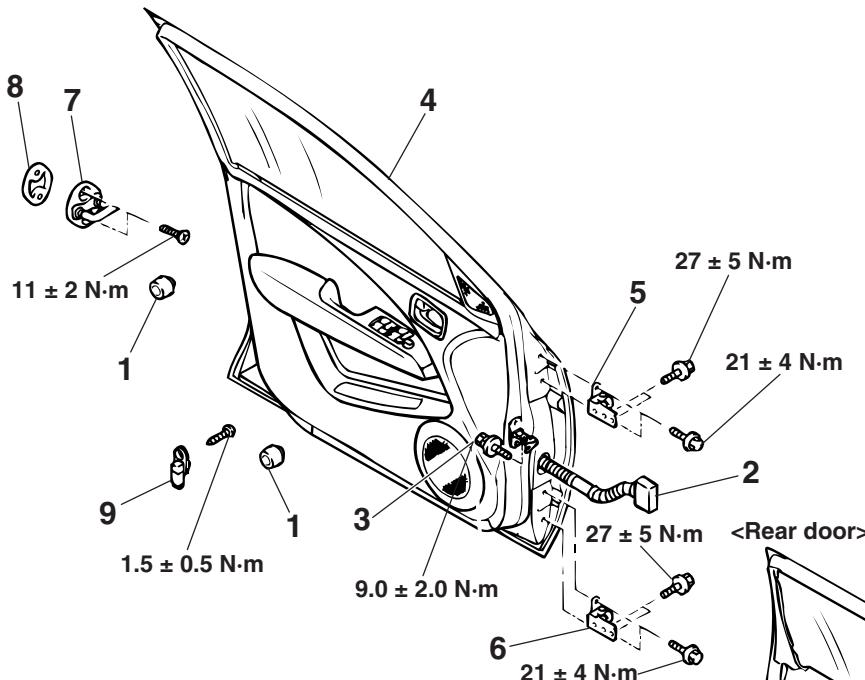
## REMOVAL AND INSTALLATION

M1423002200744

## Post-installation Operation

- Door Fit Adjustment (Refer to P.42-26).

&lt;Front door&gt;



AC605951AB

**Removal**

1. Damper

**Door assembly removal steps**

- Scuff Plate and Cowl Side Trim (Refer to GROUP 52A, Trims P.52A-10).
- 2. Harness connector
- 3. Door check connecting bolt
- 4. Door assembly

**Door assembly removal steps**

5. Door upper hinge

6. Door lower hinge

**Striker removal steps**

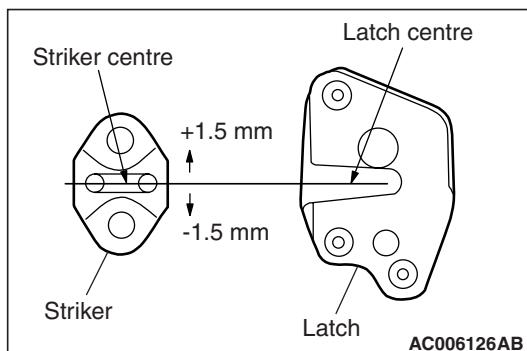
&gt;&gt;A&lt;&lt;

7. Striker

8. Striker shim

**Door switch removal**

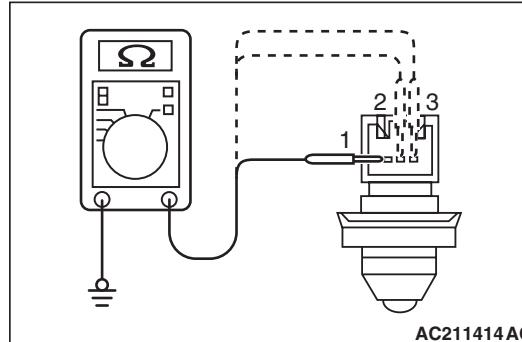
9. Door switch

**INSTALLATION SERVICE POINT**  
**>>A<< STRIKER INSTALLATION**


Align the centre of the striker and latch within  $\pm 1.5$  mm, and install.

**INSPECTION**  
**DOOR SWITCH CHECK**

M1423006000300



| SWITCH POSITION | TESTER CONNECTION                                       | SPECIFIED CONDITION |
|-----------------|---|---------------------|
| Released (ON)   | 1 – switch body,<br>2 – switch body,<br>3 – switch body | Less than 2 ohms    |
| Depressed (OFF) | 1 – switch body,<br>2 – switch body,<br>3 – switch body | Open circuit        |

## DOOR GLASS AND REGULATOR

## REMOVAL AND INSTALLATION

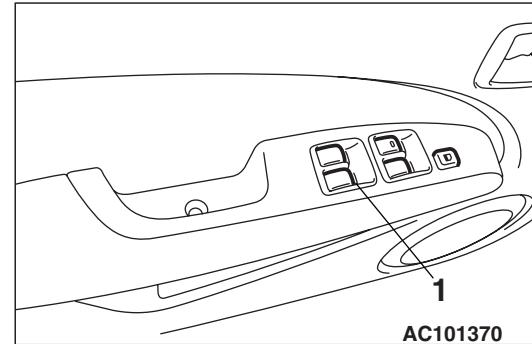
M1429001300393

## Pre-removal Operation

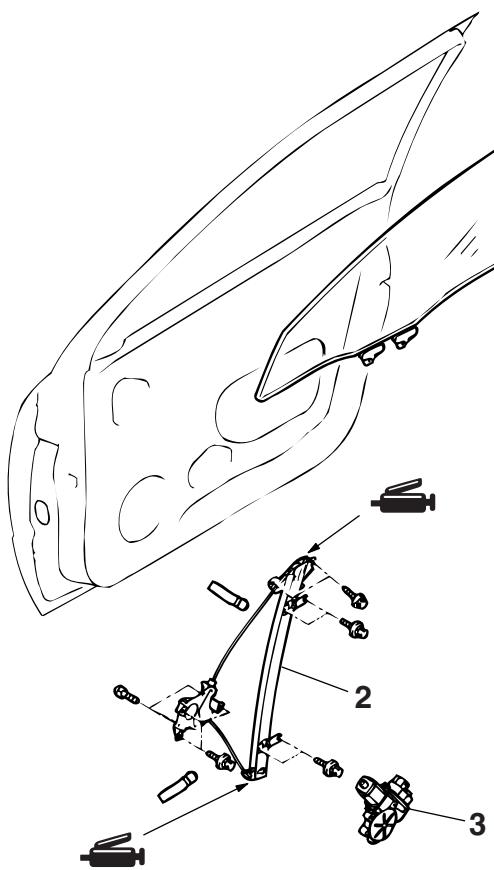
- Door Trim Assembly Removal (Refer to GROUP 52A, Door Trim [P.52A-13](#)).
- Waterproof Film Removal (Refer to [P.42-39](#)).

## Post-installation Operation

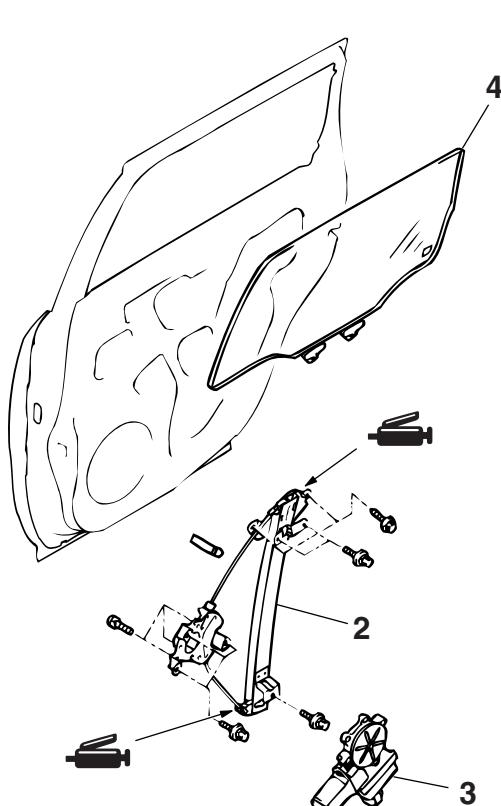
- Door Window Glass Adjustment (Refer to [P.42-27](#)).
- Waterproof Film Installation (Refer to [P.42-39](#)).
- Door Trim Assembly Installation (Refer to GROUP 52A, Door Trim [P.52A-13](#)).



&lt;Front door&gt;



&lt;Rear door&gt;



AC300452 AB

## Power window switch removal steps

>>B<< • Post-installation operation check

1. Power window switch (Refer to GROUP 52A, Door trim [P.52A-13](#)).

## Door window regulator assembly removal steps

>>B<< • Post-installation operation check

<<A>> >>A<< 2. Window regulator assembly

<<A>> 3. Power window motor assembly

**Door window glass removal steps**

- Window glass runchannel <Rear door> (Refer to P.42-39).
- Lower sash <Rear door> (Refer to P.42-39).
- Door latch assembly <Rear door> (Refer to P.42-36).

**Door window glass removal steps**

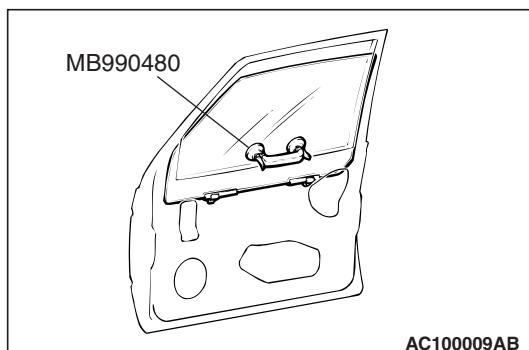
- Door beltline moulding (Refer to P.42-39).
- Door beltline inner weatherstrip (Refer to P.42-39).
- 4. Door window glass

**REMOVAL SERVICE POINT****<>A>< WINDOW REGULATOR ASSEMBLY/POWER WINDOW MOTOR ASSEMBLY REMOVAL**

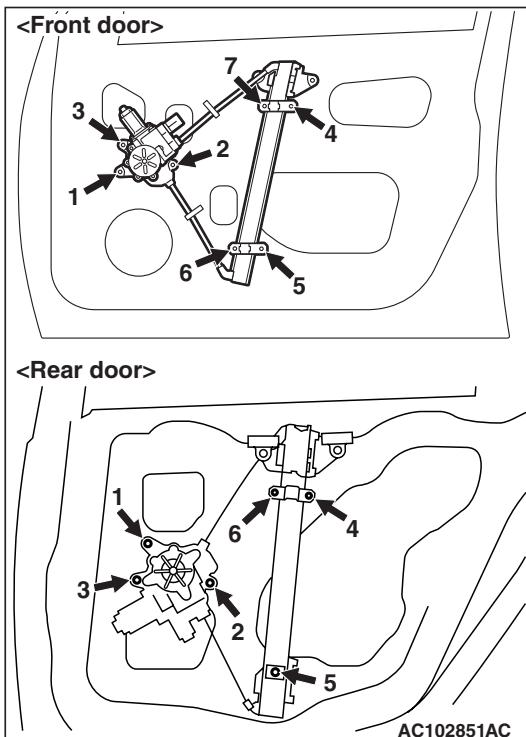
1. Remove the door window glass installation bolts.

**CAUTION**

If tinting film is adhered to the door window glass, attach special tool window glass holder MB990480 to the outside of the glass to prevent the film from peeling off.



2. Lift the door window glass, and attach special tool window glass holder MB990480 to the glass as shown to prevent the glass from falling.
3. Remove the window regulator assembly and power window motor assembly.

**INSTALLATION SERVICE POINTS****>>A<< WINDOW REGULATOR ASSEMBLY INSTALLATION**

When installing the window regulator assembly, tighten the bolts to the specified torque in the order shown.

**>>B<< Post-installation operation check**

When the following procedures are carried out, make the power window switch learn the fully closed position of the power window. (Refer to P.42-35).

- Power window regulator removal or replacement
- Power window switch removal or replacement

## INSPECTION

### How to make the power window switch learn the fully closed position of the power window

### How to make the power window switch learn the fully closed position when the power window switch is removed, or the power window regulator assembly is removed or replaced

1. If the anti-trap function (safety mechanism) is activated consecutively three times or more, the fully closed position that the power window switch has learned will be erased (initialized).
2. Operate the power window switch and fully open the door window glass.

#### **⚠ CAUTION**

**The anti-trap function does not work until the power window switch completes learning the fully closed position (It is because the anti-trap function is reset).**

3. Operate the power window switch and fully close the door window glass. The power window activates for 0.7 seconds and stops automatically when the power window switch is pressed once. Repeat this operation until the door window glass fully closes and release the switch once. Then, hold the power window switch to the fully closed side again for one second so that the power window switch completes learning the fully closed position.

*NOTE: If the power window switch is operated to open the door window glass while the switch is learning, learning will be cancelled. If this happens, return to step 2.*

M1429001400260

### How to make the power window switch learn the fully closed position when the power window switch is replaced with a new one

#### **⚠ CAUTION**

**The anti-trap function does not work until the power window switch completes learning the fully closed position (It is because the anti-trap function is reset).**

Operate the power window main switch to fully close the door window glass by one-shot up action so that the power window switch will complete learning (Initialization is not needed).

*NOTE: When the power window sub switch of each seat is replaced, operate the power window main switch to fully close the applicable power window by one-shot up action (It is because the power window sub switch does not have one-shot up/down function).*

## DOOR HANDLE AND LATCH

## REMOVAL AND INSTALLATION

M1423004600555

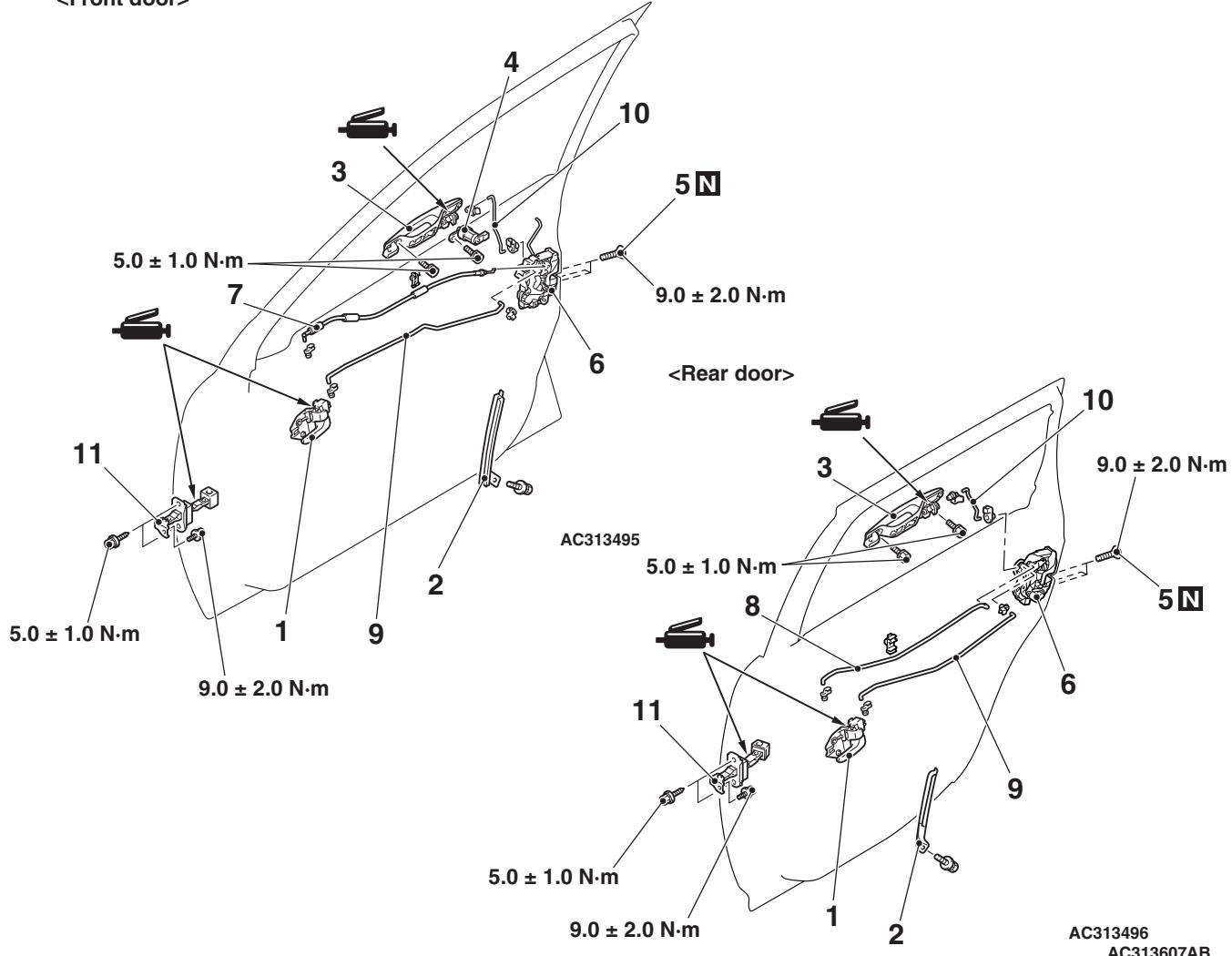
## Pre-removal Operation

- Door Trim Assembly Removal (Refer to GROUP 52A, Door Trim [P.52A-13](#)).

## Post-installation Operation

- Door Inside Handle Play Adjustment (Refer to [P.42-29](#)).
- Door Outside Handle Play Check (Refer to [P.42-29](#)).
- Door Trim Assembly Installation (Refer to GROUP 52A, Door Trim [P.52A-13](#)).

<Front door>



## Door handle and door latch assembly removal steps

- >>**C**<< 1. Door inside handle
  - Waterproof film (Refer to [P.42-39](#).)
- >>**B**<< 2. Lower sash3. Door outside handle4. Door lock key cylinder5. Screw6. Door latch assembly

## Door handle and door latch assembly removal steps

7. Inside lock cable <Front door>
8. Inside lock rod <Rear door>
9. Inside handle rod
10. Outside handle rod

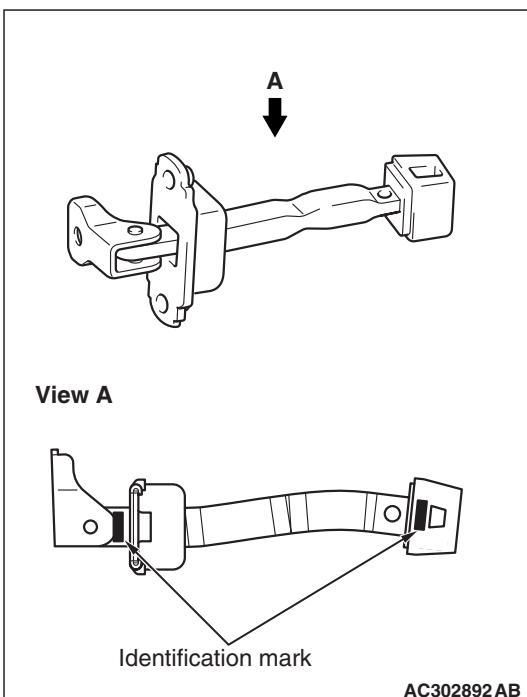
**Door check removal steps**

- Waterproof film (Refer to [P.42-39.](#))

11. Door check

## INSTALLATION SERVICE POINTS

### >>A<< DOOR CHECK INSTALLATION



Install the door check so that the identification mark faces upwards.

| ITEM       |            | IDENTIFICATION<br>MARK |
|------------|------------|------------------------|
| Front Door | Left door  | 39L                    |
|            | Right door | 39R                    |
| Rear Door  | Left door  | 40L                    |
|            | Right door | 40R                    |

### >>B<< LOWER SASH INSTALLATION

Insert the lower sash into the window rear sash (at door) securely.

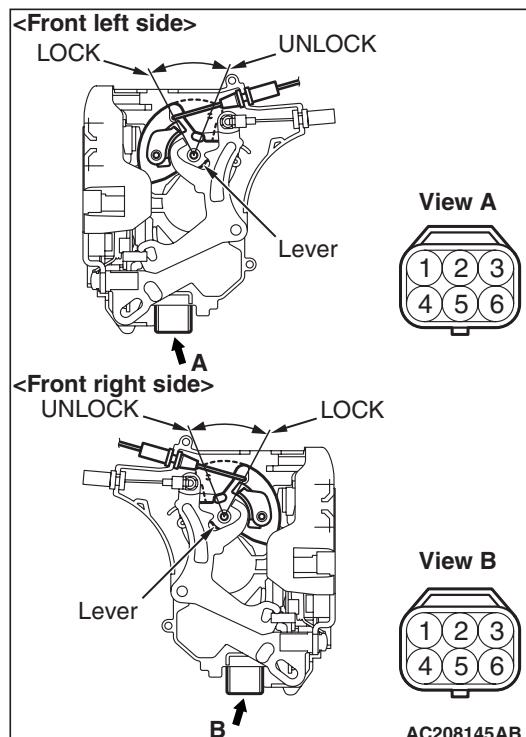
### >>C<< DOOR INSIDE HANDLE INSTALLATION

When connecting the inside cable <Front door> or the inside rod <Rear door> to the door inside handle, ensure that the door latch and the inside handle are unlocked.

## INSPECTION

M1423004701049

### FRONT DOOR LOCK ACTUATOR CHECK



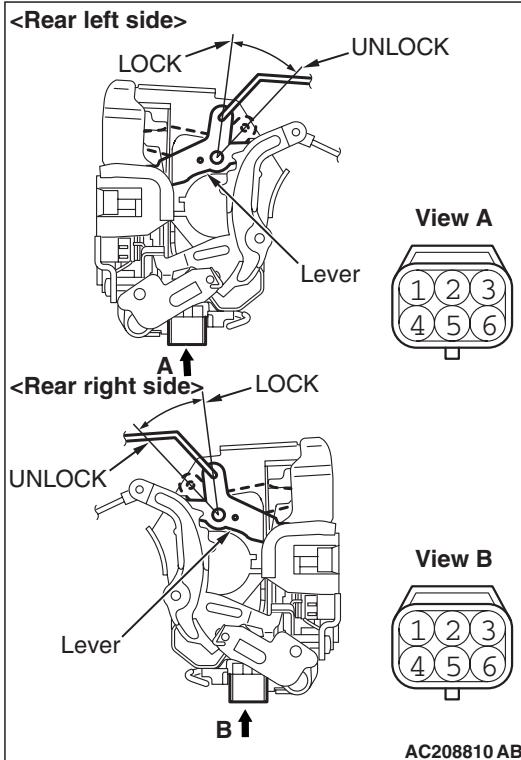
### ACTUATOR OPERATION CHECK

| LEVER<br>POSITION        | BATTERY<br>CONNECTION  | LEVER<br>OPERATION   |
|--------------------------|--|--|
| At the "LOCK" position   | <ul style="list-style-type: none"> <li>• Connect terminal No.4 and the negative battery terminal.</li> <li>• Connect terminal No.6 and the positive battery terminal.</li> </ul> | The lever moves from the "LOCK" position to the "UNLOCK" position. |
| At the "UNLOCK" position | <ul style="list-style-type: none"> <li>• Connect terminal No.6 and the negative battery terminal.</li> <li>• Connect terminal No.4 and the positive battery terminal.</li> </ul> | The lever moves from the "UNLOCK" position to the "LOCK" position. |

## ACTUATOR SWITCH CHECK &lt;LEFT SIDE&gt;

| LEVER POSITION           | TESTER CONNECTION | SPECIFIED CONDITION |
|--------------------------|-------------------|---------------------|
| At the "LOCK" position   | 1 – 2             | Less than 2 ohms    |
| At the "UNLOCK" position | 1 – 3             | Less than 2 ohms    |

## REAR DOOR LOCK ACTUATOR CHECK



## ACTUATOR OPERATION CHECK

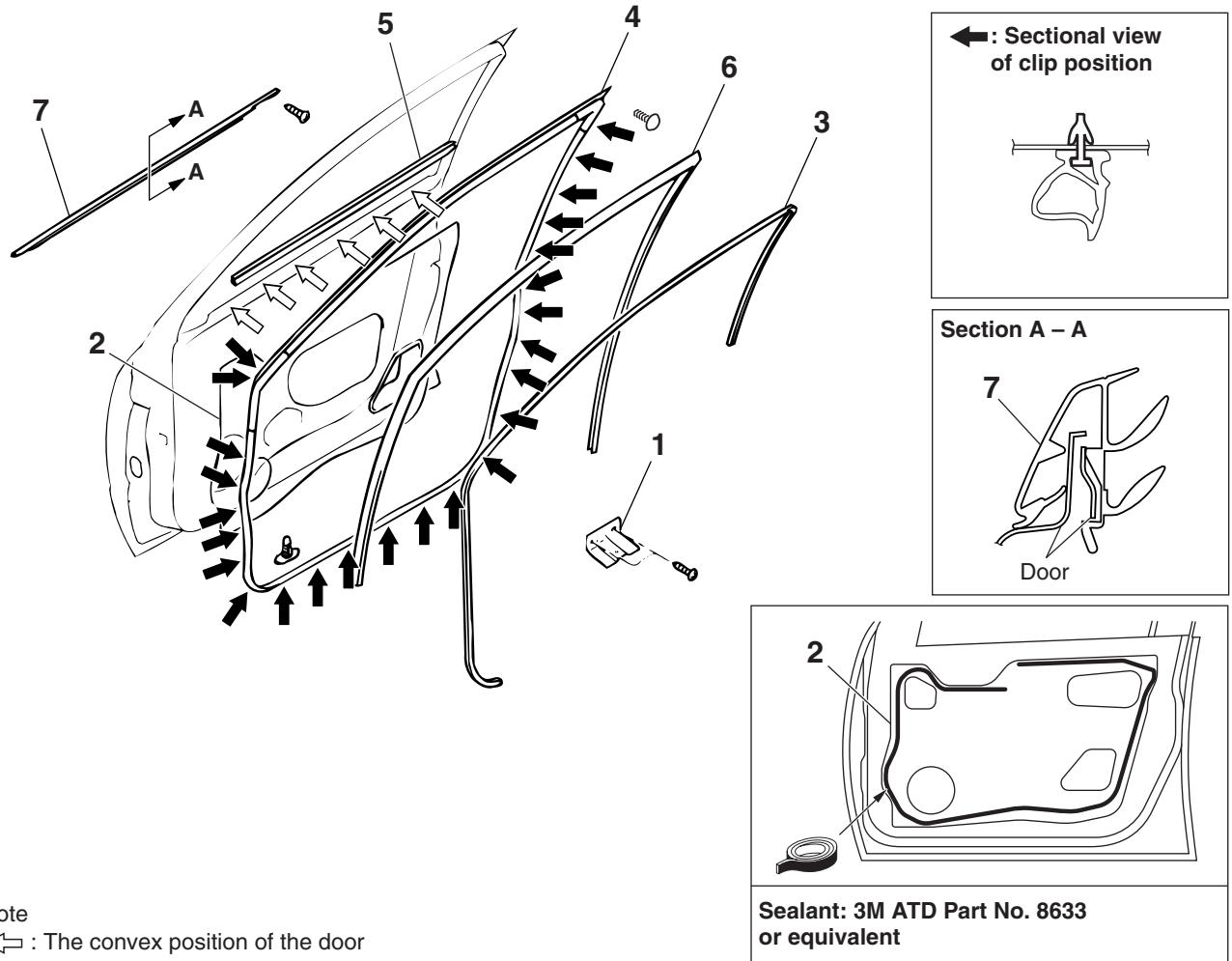
| LEVER POSITION           | BATTERY CONNECTION   | LEVER OPERATION  |
|--------------------------|--|--|
| At the "LOCK" position   | <ul style="list-style-type: none"> <li>Connect terminal No.4 and the negative battery terminal.</li> <li>Connect terminal No.6 and the positive battery terminal.</li> </ul> | The lever moves from the "LOCK" position to the "UNLOCK" position. |
| At the "UNLOCK" position | <ul style="list-style-type: none"> <li>Connect terminal No.6 and the negative battery terminal.</li> <li>Connect terminal No.4 and the positive battery terminal.</li> </ul> | The lever moves from the "UNLOCK" position to the "LOCK" position. |

## WINDOW GLASS RUNCHANNEL AND DOOR OPENING WEATHERSTRIP

### REMOVAL AND INSTALLATION

M1423003100546

&lt;Front door&gt;



Note

⇒ : The convex position of the door

AC103084 AC

#### Waterproof film removal steps

- Door trim assembly (Refer to GROUP 52A, Door Trim P.52A-13).
- 1. Pull handle bracket
- 2. Waterproof film

#### Door inner opening weatherstrip removal steps

- Cowl side trim (Refer to GROUP 52A, Trims P.52A-10).
- 3. Door inner opening weatherstrip (body side)

#### Door outer opening weatherstrip removal steps

- Front door check mounting bolt (body side) (Refer to P.42-31).
- 4. Door outer opening weatherstrip

&lt;&lt;A&gt;&gt; &gt;&gt;C&lt;&lt; 4. Door outer opening weatherstrip

#### Door beltline inner weatherstrip removal steps

- Door trim assembly (Refer to GROUP 52A, Door Trim P.52A-13).
- 5. Door beltline inner weatherstrip

#### Door window glass runchannel removal steps

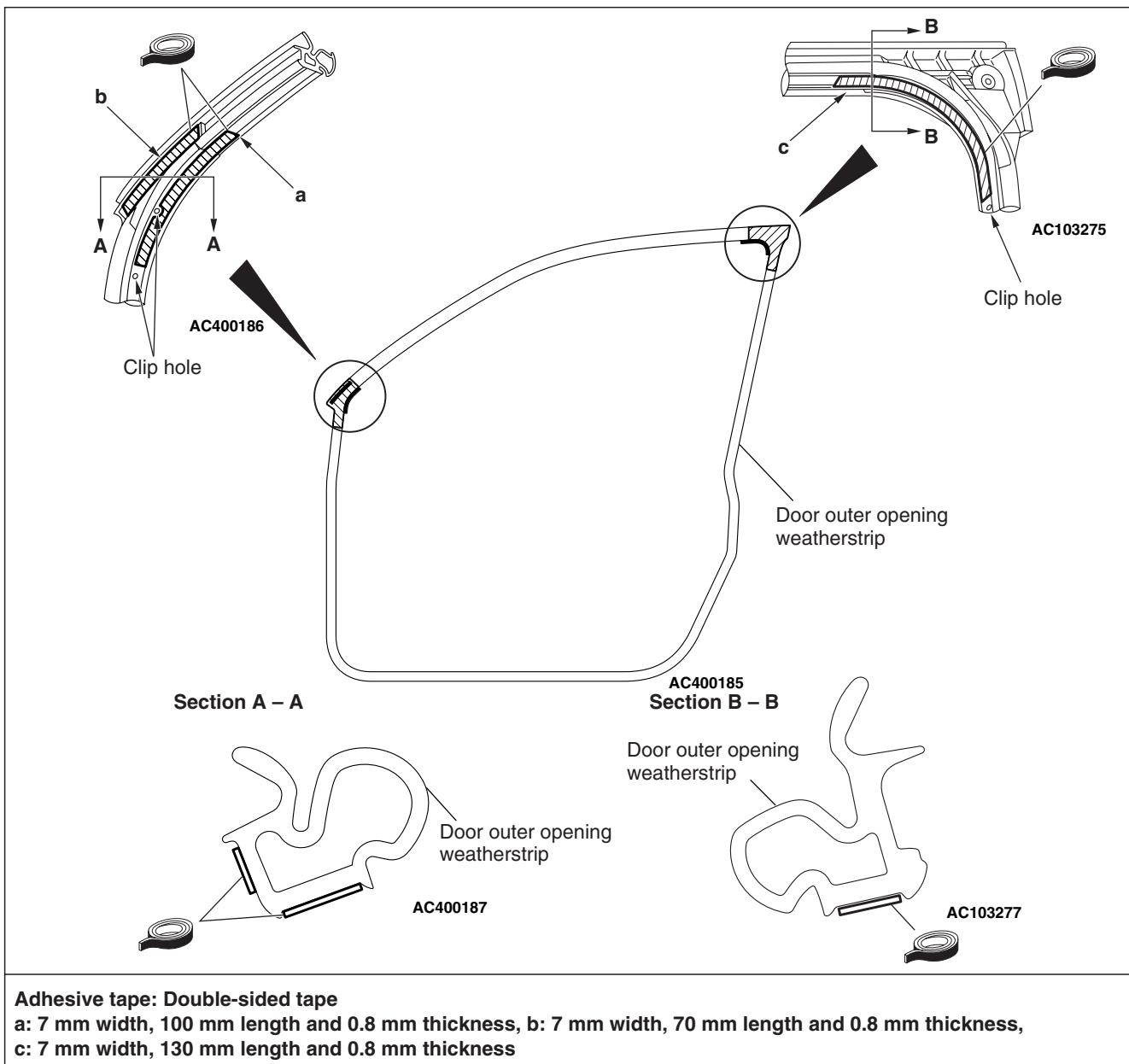
- Door trim assembly (Refer to GROUP 52A, Door Trim P.52A-13).
- 1. Pull handle bracket
- 2. Waterproof film
- 5. Door beltline inner weatherstrip

#### >>B<< 6. Door window glass runchannel

#### Door beltline moulding removal steps

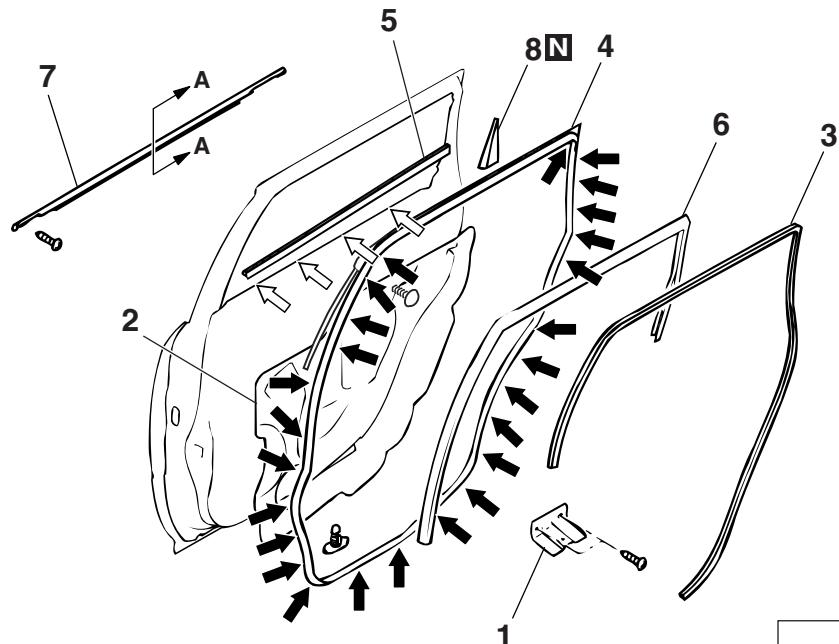
- Door mirror assembly (Refer to GROUP 51, Door Mirror P.51-65).
- 7. Door beltline moulding

## DOUBLE-SIDED TAPE POSITION



AC400188AC

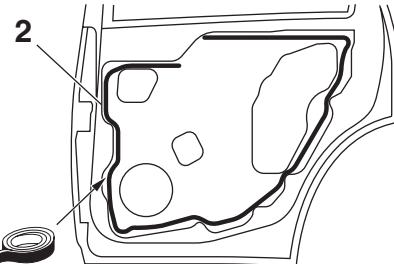
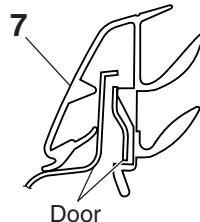
&lt;Rear door&gt;



←: Sectional view  
of clip position



Section A - A



Sealant: 3M ATD Part No. 8633  
or equivalent

Note

⇒ : The convex position of the door

AC103491AC

#### Waterproof film removal steps

- Door trim assembly (Refer to GROUP 52A, Door Trim [P.52A-13](#)).
- 1. Pull handle bracket
- 2. Waterproof film

#### Door inner opening weatherstrip removal steps

- Rear seat (Refer to GROUP 52A, Trims [P.52A-10](#)).
- Scuff plate (Refer to GROUP 52A, Trims [P.52A-10](#)).
- 3. Door inner opening weatherstrip (body side)

#### Door outer opening weatherstrip removal steps

- Rear door check mounting bolt (body side) (Refer to [P.42-31](#)).

<<A>> >>C<< 4. Door outer opening weatherstrip

#### Door beltline inner weatherstrip removal steps

- Door trim assembly (Refer to GROUP 52A, Door Trim [P.52A-13](#)).
- 5. Door beltline inner weatherstrip

#### Door window glass runchannel removal steps

- Door trim assembly (Refer to GROUP 52A, Door Trim [P.52A-13](#)).

1. Pull handle bracket

2. Waterproof film

5. Door beltline inner weatherstrip

6. Door window glass runchannel

#### Door beltline moulding removal

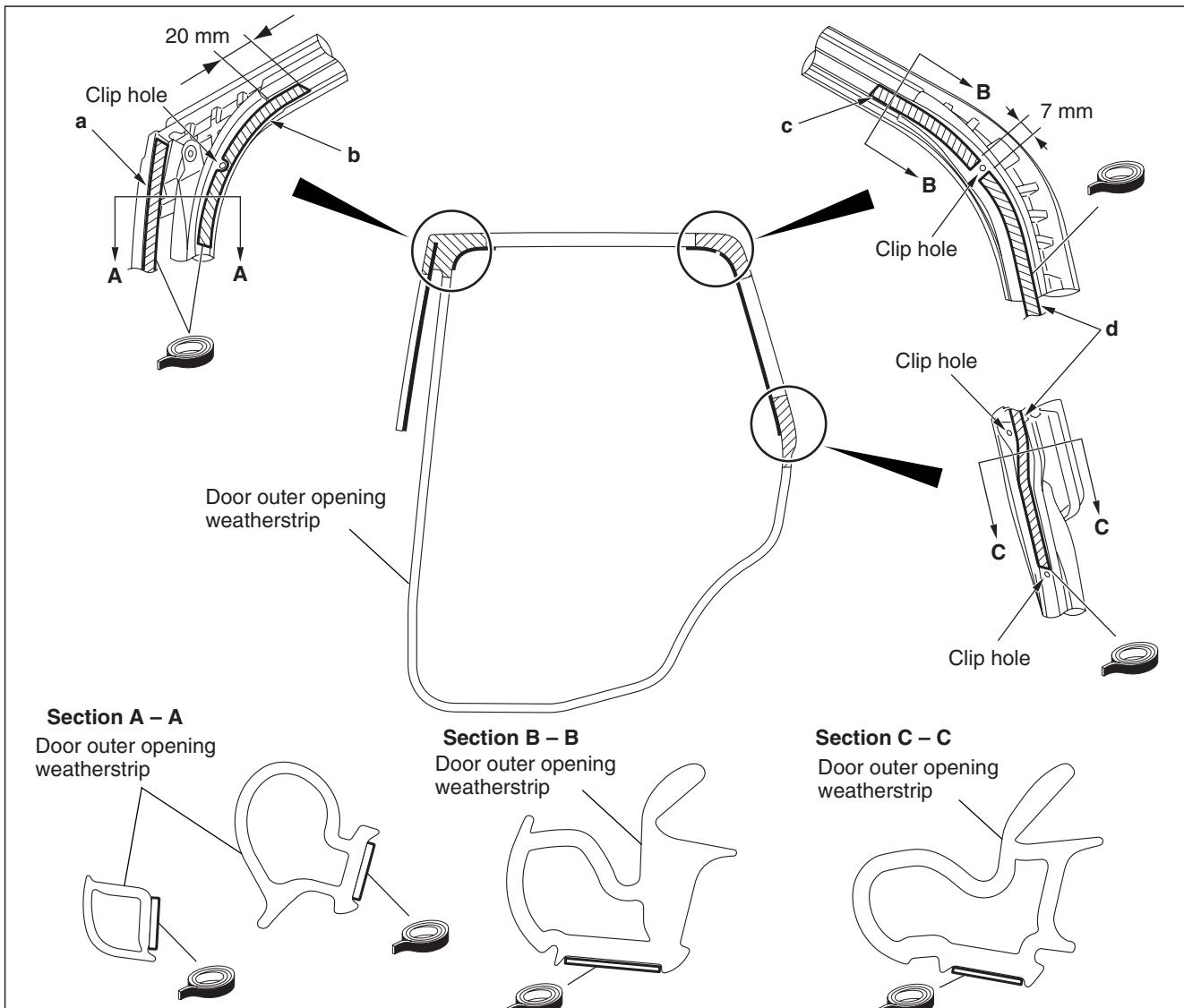
7. Door beltline moulding

#### Door tape removal steps

- Door trim assembly (Refer to GROUP 52A, Door Trim [P.52A-13](#)).

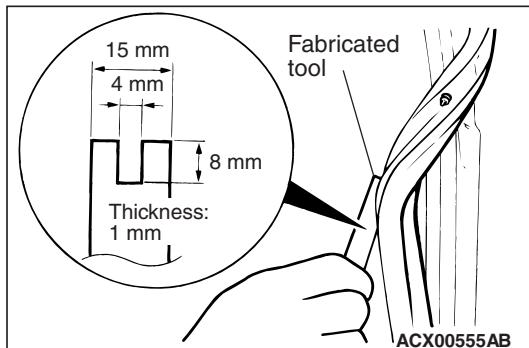
>>A<< 8. Door tape

## DOUBLE-SIDED TAPE POSITION

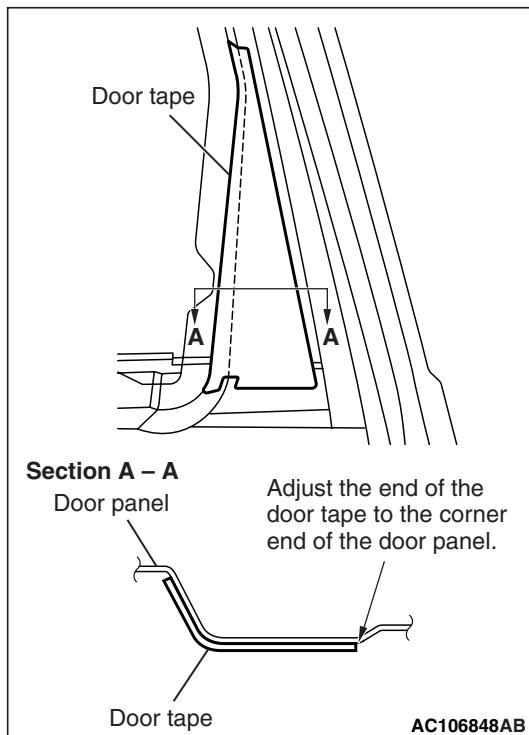


## Adhesive tape: Double-sided tape

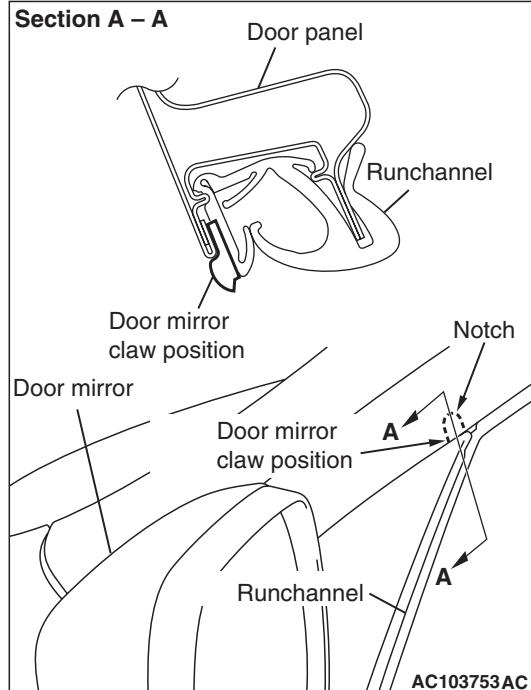
a: 7 mm width, 462 mm length and 0.8 mm thickness, b: 7 mm width, 110 mm length and 1.2 mm thickness,  
c: 7 mm width, 62 mm length and 1.2 mm thickness, d: 7 mm width, 450 mm length and 0.8 mm thickness

**REMOVAL SERVICE POINT****<<A>> DOOR OUTER OPENING WEATHERSTRIP REMOVAL**

Make a fabricated tool as shown in the illustration to remove the door weatherstrip.

**INSTALLATION SERVICE POINTS****>>A<< DOOR TAPE <REAR DOOR> INSTALLATION**

Apply the door tape in the location shown in the Figure of the instructions.

**>>B<< DOOR WINDOW GLASS RUNCHANNEL <FRONT DOOR> INSTALLATION**

Assemble the run channel cut-out area with the thumb of the door mirror.

**>>C<< DOOR OUTER OPENING WEATHERSTRIP INSTALLATION**

The clip colour identifies the left and right weatherstrips so be sure to see the colours so as to install correctly.

| APPLICABLE SIDE | IDENTIFICATION COLOUR |
|-----------------|-----------------------|
| Left door       | Natural (White)       |
| Right door      | Pink                  |

## TAILGATE

## SERVICE SPECIFICATIONS

M1421000300404

| Item                    | Standard value |
|-------------------------|----------------|
| Tailgate handle play mm | 2.3            |

## SEALANT

M1424000500140

| Item           | Specified sealant   |
|----------------|---|
| Tailgate hinge | 3M ATD Part No.8531 Heavy drip check sealer, 3M ATD Part No.8646 Automotive joint and seam sealer or equivalent |

## SPECIAL TOOL

M1424000600158

| Tool | Number   | Name   | Use  |
|------|--|--|--|
| A    | MB991223<br>A: MB991219<br>B: MB991220<br>C: MB991221<br>D: MB991222 | Harness set<br>A: Test harness<br>B: LED harness<br>C: LED harness adapter<br>D: Probe | Terminal voltage measurement<br>A: For checking connector pin contact pressure<br>B: For checking power supply circuit<br>C: For checking power supply circuit<br>D: For connecting a locally sourced tester |
| B    |  |  |  |
| C    |  |  |  |
| D    | MB991223AD   |  |  |

## TROUBLESHOOTING

M1424000700229

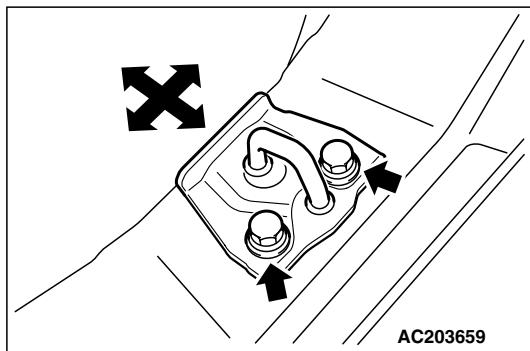
The tailgate system is controlled by the Smart Wiring System (SWS). For troubleshooting, refer to GROUP 54B, Troubleshooting [P.54B-16](#) or GROUP 54C, Troubleshooting [P.54C-5](#).

## ON-VEHICLE SERVICE

## TAILGATE FIT ADJUSTMENT

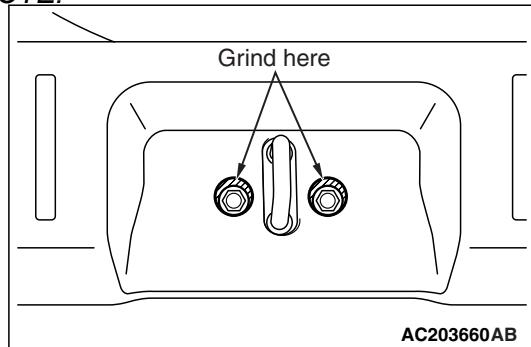
M1424000900148

1. If the striker and latch mesh badly, replace the striker and striker installation bolts with replacement parts (striker: MR523105, striker installation bolt: MU000474).

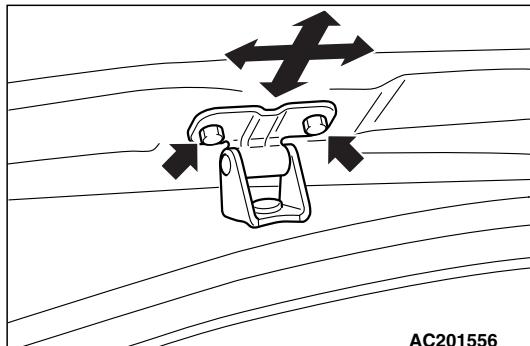


2. Move the replaced striker forward and backward or to the left and right to adjust, after bolt the striker temporarily.
3. After adjusting, tighten the bolts to the specified torque [ $24 \pm 4 \text{ N}\cdot\text{m}$ ].

## NOTE:



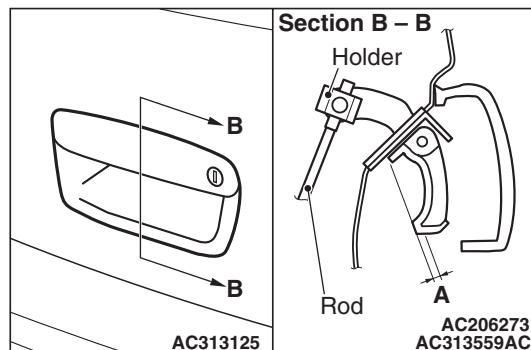
When the bolt head interferes with the rear end trim, rasp the interference area with a round file.



4. If uneven clearance is present between tailgate and body, reposition the hinge to adjust the clearance.

## TAILGATE HANDLE PLAY CHECK

M1424002400202



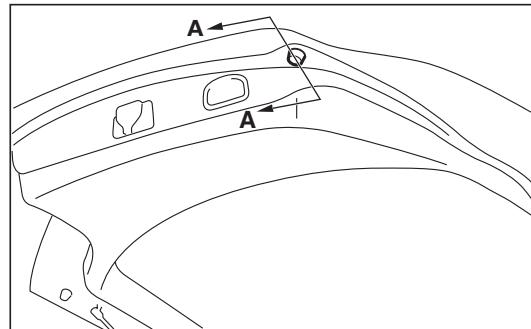
1. Check that the tailgate handle play satisfies the standard value.

**Standard value (A): 2.3 mm**

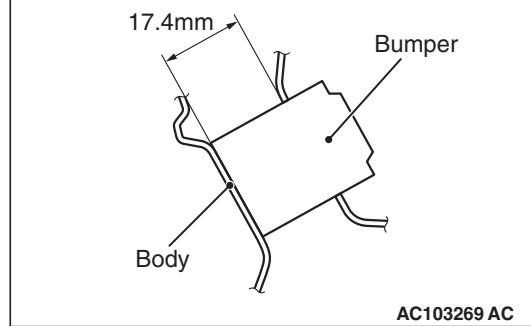
2. If it deviates from the standard value, remove the tailgate lower trim. Refer to GROUP 52A, Tailgate Trim P.52A-17.
3. Remove the tailgate handle holder. Then adjust the play by changing the connecting point between the tailgate latch rod and the tailgate handle.

## ADJUSTMENT OF TAILGATE HEIGHT

M1424003500075



## Section A - A



Turn the tailgate bumper using the arrow of the tailgate bumper as a guideline to adjust the height of the tailgate. The bumper height is altered by approximately 3mm by turning the tailgate bumper one rotation.

## TAILGATE

## REMOVAL AND INSTALLATION

M1424001100327

## ⚠ CAUTION

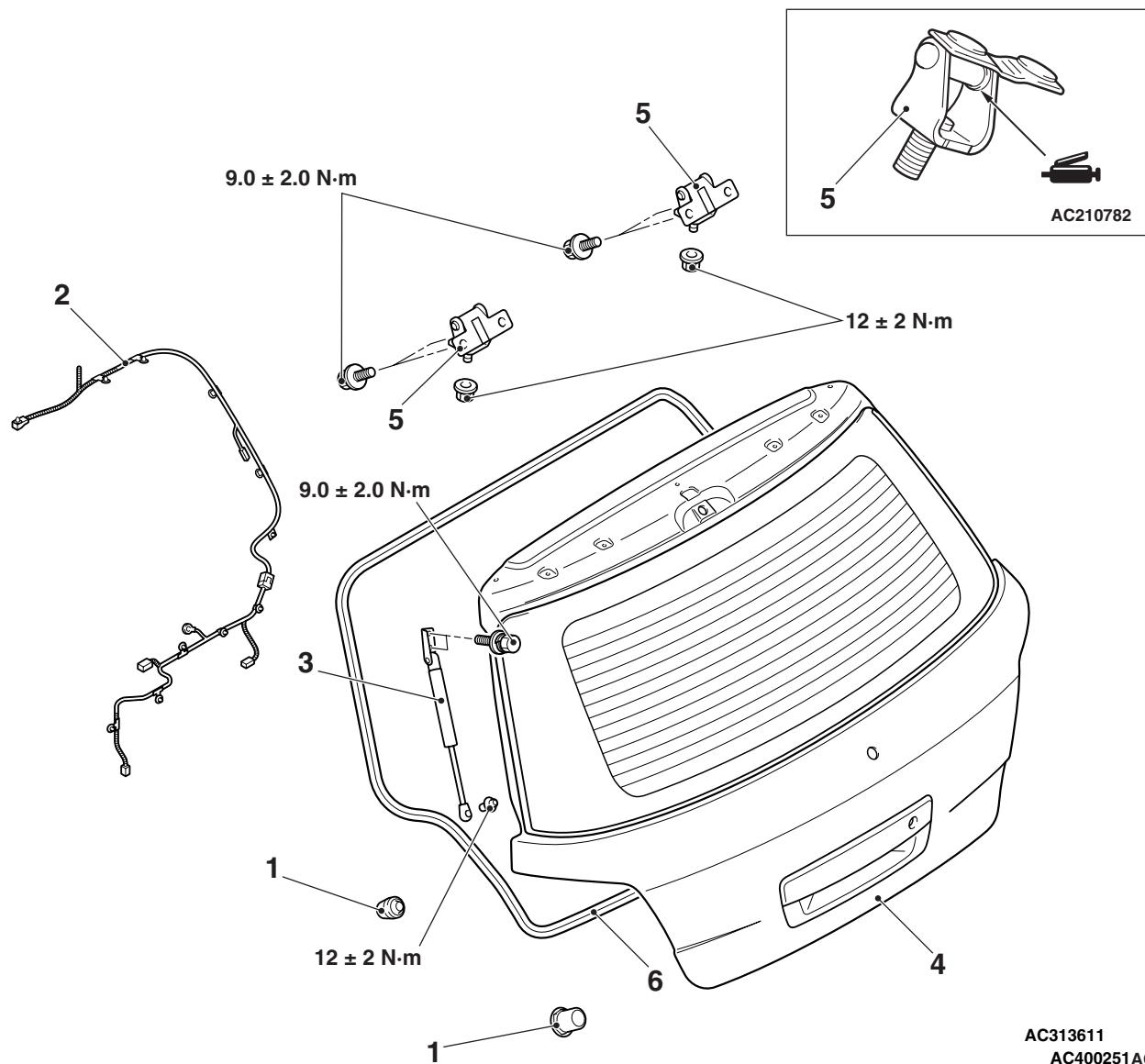
- Do not disassemble or throw the tailgate gas spring into fire.
- Punch a hole in the gas spring before disposal to release the gas inside.
- Ensure the tailgate gas spring piston rod does not come into contact with foreign material.

## Pre-removal Operation

- Tailgate Spoiler Assembly Removal (Refer to GROUP 51, Tailgate Spoiler [P.51-29](#)).
- Tailgate Trim Assembly Removal (Refer to GROUP 52A, Tailgate Trim [P.52A-17](#)).
- Rear Wiper Motor and Rear Washer Hose Removal (Refer to GROUP 51, Rear Wiper and Washer [P.51-39](#)).

## Post-installation Operation

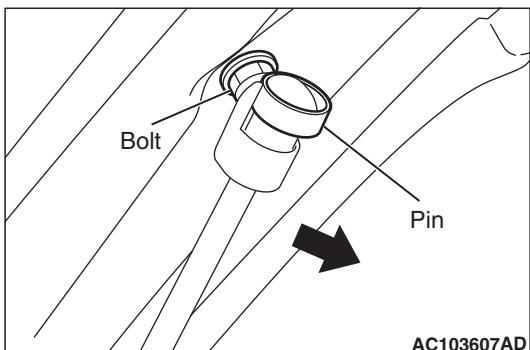
- Tailgate Fit Adjustment (Refer to [P.42-45](#)).
- Adjustment of Tailgate Height (Refer to [P.42-45](#)).
- Rear Wiper Motor and Rear Washer Hose Installation (Refer to GROUP 51, Rear Wiper and Washer [P.51-39](#)).
- Tailgate Trim Assembly Installation (Refer to GROUP 52A, Tailgate Trim [P.52A-17](#)).
- Tailgate Spoiler Assembly Installation (Refer to GROUP 51, Tailgate Spoiler [P.51-29](#)).



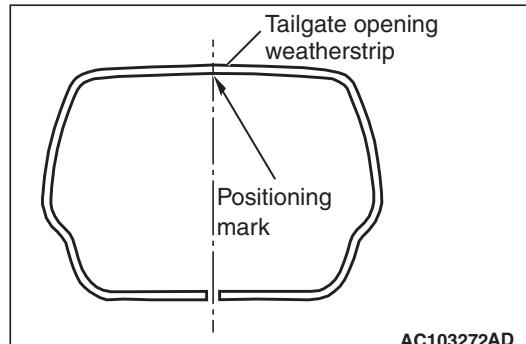
&lt;&lt;A&gt;&gt;

**Tailgate assembly removal steps**

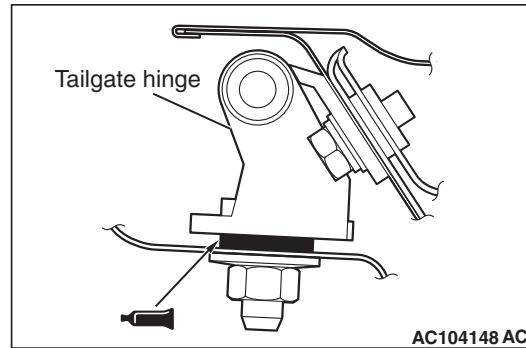
1. Bumper
2. Tailgate wiring harness
3. Tailgate gas spring
4. Tailgate assembly
  - Headlining (Refer to GROUP 52A, Headlining P.52A-19).
- >>B<< 5. Tailgate hinge
- Tailgate opening weatherstrip removal**
- >>A<< 6. Tailgate opening weatherstrip

**REMOVAL SERVICE POINT****<<A>> TAILGATE GAS SPRING  
REMOVAL**

As shown in the Figure, slide the pin upward, then remove the tailgate gas spring in the direction of the arrow to unscrew the bolt.

**INSTALLATION SERVICE POINTS****>>A<< TAILGATE OPENING WEATHER-  
STRIP INSTALLATION**

Assemble so the tailgate opening weatherstrip marking is at the centre of the body.

**>>B<< TAILGATE HINGE INSTALLATION**

Apply the specified sealing agent to the tailgate hinge assembly surface to assemble the tailgate hinge.

**Specified Adhesive: 3M ATD Part No.8531  
Heavy drip check sealer, 3M ATD Part  
No.8646 Automotive joint and seam sealer or  
equivalent**

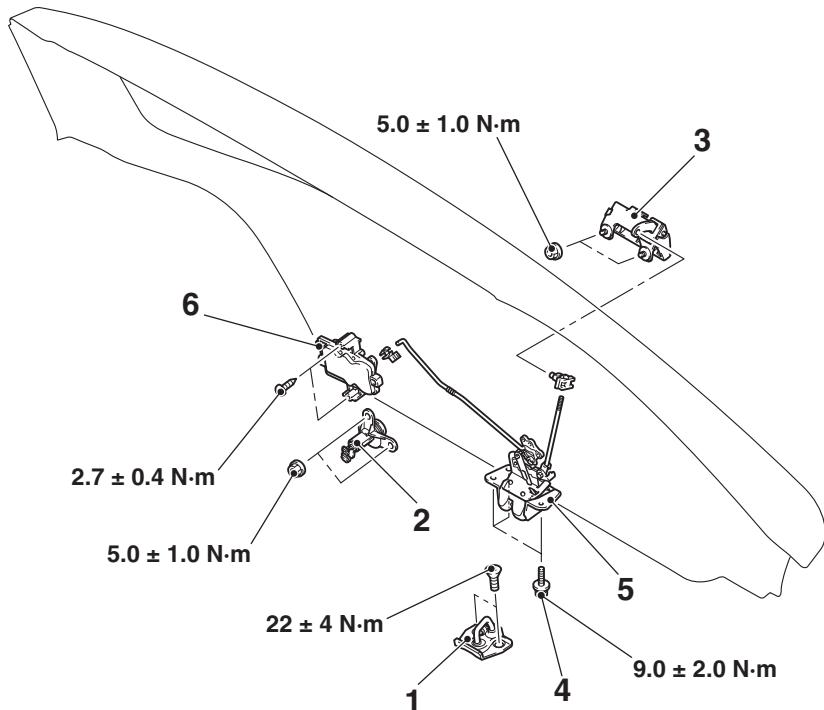
## TAILGATE HANDLE AND LATCH

## REMOVAL AND INSTALLATION

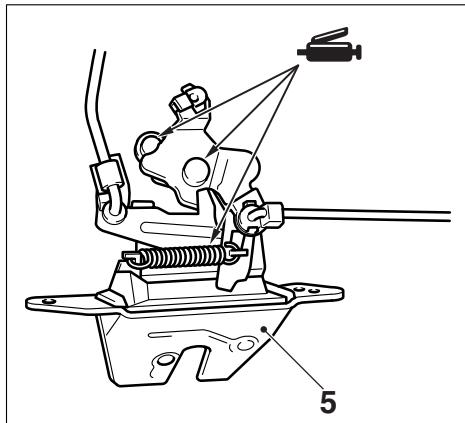
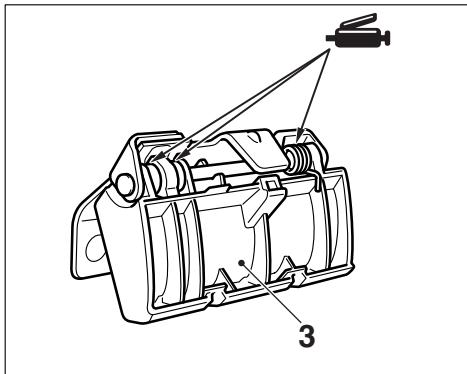
M1424001700341

## Post-installation Operation

- Tailgate Handle Play Check (Refer to [P.42-45](#)).



AC313497AB



AC206404  
AC313605 AB

## Striker removal steps

- Rear end trim (Refer to GROUP 52A, Trims [P.52A-10](#).)

>>A<< 1. Striker

## Tailgate lock key cylinder removal steps

- Tailgate lower trim (Refer to GROUP 52A, Tailgate Trim)

**P.52A-17.)**

## **Tailgate handle removal steps**

- Tailgate lower trim (Refer to GROUP 52A, Tailgate Trim P.52A-17.)
- 3. Tailgate handle  
**Tailgate latch assembly removal steps**
- Tailgate lower trim (Refer to GROUP 52A, Tailgate Trim P.52A-17.)

**Tailgate latch assembly removal steps (Continued)**

4. Earth bolt
5. Tailgate latch assembly

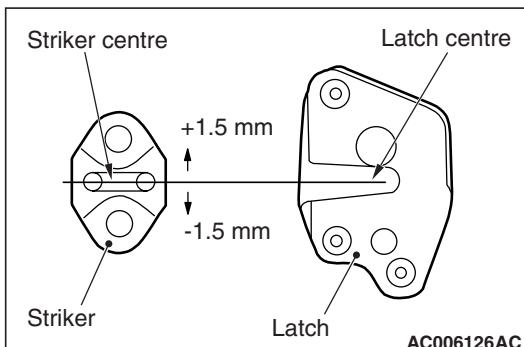
**Tailgate lock actuator removal steps**

- Tailgate lower trim (Refer to GROUP 52A, Tailgate Trim P.52A-17.)

6. Tailgate lock actuator

## INSTALLATION SERVICE POINT

### >>A<< STRIKER INSTALLATION

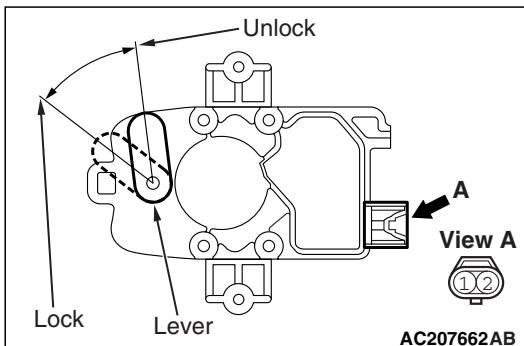


Assemble so the distance between the centre of the striker and centre of the latch is  $\pm 1.5$  mm or less.

## INSPECTION

M1424001800047

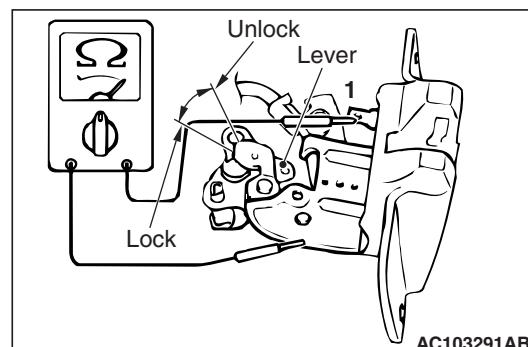
### TAILGATE LOCK ACTUATOR CHECK



| LEVER POSITION           | BATTERY CONNECTION   | LEVER OPERATION  |
|--------------------------|--|--|
| At the "LOCK" position   | <ul style="list-style-type: none"> <li>• Connect terminal No.1 and the negative battery terminal.</li> <li>• Connect terminal No.2 and the positive battery terminal.</li> </ul> | The lever moves from the "LOCK" position to the "UNLOCK" position. |
| At the "UNLOCK" position | <ul style="list-style-type: none"> <li>• Connect terminal No.2 and the negative battery terminal.</li> <li>• Connect terminal No.1 and the positive battery terminal.</li> </ul> | The lever moves from the "UNLOCK" position to the "LOCK" position. |

## TAILGATE LATCH SWITCH CHECK

### <VEHICLES WITH KEYLESS ENTRY SYSTEM>



| LEVER POSITION           | TESTER CONNECTION | SPECIFIED CONDITION |
|--------------------------|-------------------|---------------------|
| At the "LOCK" position   | 1 – 2 (Earth)     | Open circuit        |
| At the "UNLOCK" position | 1 – 2 (Earth)     | Less than 2 ohms    |

## KEYLESS ENTRY SYSTEM

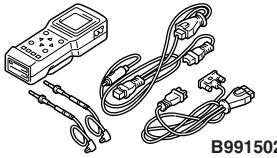
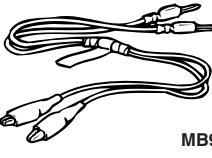
## SERVICE SPECIFICATIONS

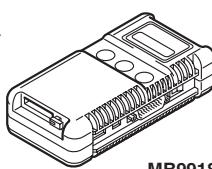
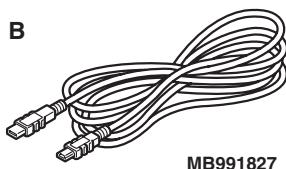
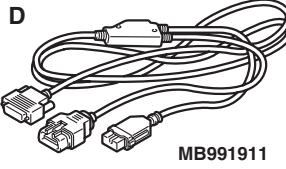
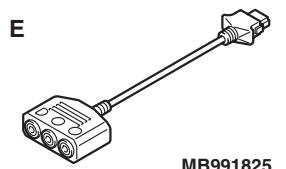
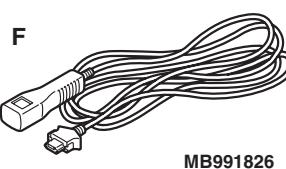
M1428000300115

| Item                             | Standard value |
|----------------------------------|----------------|
| Voltage of transmitter battery V | 2.5 – 3.2      |

## SPECIAL TOOLS

M1428000600406

| Tool  | Number   | Name                            | Use                         |
|---|----------|---------------------------------|-----------------------------|
| <br>B991502  | MB991502 | M.U.T.-II<br>sub-assembly       | Encrypted code registration |
| <br>MB991529 | MB991529 | Diagnosis code check<br>harness |                             |

| Tool   | Number   | Name   | Use   |
|--|--|--|---|
| A<br>   | MB991955<br>A: MB991824<br>B: MB991827<br>C: MB991910<br>D: MB991911<br>E: MB991825<br>F: MB991826 | M.U.T.-III<br>sub-assembly<br>A: Vehicle<br>communication<br>interface (V.C.I.)<br>B: M.U.T.-III USB<br>cable<br>C: M.U.T.-III main<br>harness A<br>(applicable to<br>vehicles with CAN<br>communication)<br>D: M.U.T.-III main<br>harness B<br>(applicable to<br>vehicles without<br>CAN<br>communication)<br>E: M.U.T.-III<br>measurement<br>adapter<br>F: Trigger harness | Encrypted code registration<br><b>CAUTION</b><br><b>M.U.T.-III main harness B<br/>(MB991911) should be used.<br/>M.U.T.-III main harness A<br/>should not be used for this<br/>vehicle.</b> |
| B<br>   |  |  |   |
| C<br>   |  |  |   |
| D<br>   |  |  |   |
| E<br>  |  |  |   |
| F<br> |  |  |   |
|  | MB991955   |  |   |

## TROUBLESHOOTING

M1428000700351

The keyless entry system is controlled by the Smart Wiring System (SWS). For troubleshooting, refer to GROUP 54B, Troubleshooting [P.54B-16](#) or GROUP 54C, Troubleshooting [P.54C-5](#).

## ON-VEHICLE SERVICE

## KEYLESS ENTRY SYSTEM CHECK

Check the system as described below. If the system does not work, carry out troubleshooting. Refer to GROUP 54B, Troubleshooting P.54B-16, refer to GROUP 54C, Troubleshooting P.54C-5.

- Operate the transmitter to check that the doors and tailgate can be locked and unlocked.
- Operate the transmitter to check that the answerback function works in response to door and tailgate locking/unlocking.

## NOTE:

- *The adjustment function allows you to change the answerback setting as follows. Prior to that check, confirm which setting is activated.*
  - *The hazard warning lamps flash twice when locked and once when unlocked. The room lamp flashes twice when locked and illuminates for 15 seconds when unlocked.*
  - *The hazard warning lamps do not flash when locked and flash once when unlocked. The room lamp flashes twice when locked and illuminates for 15 seconds when unlocked.*
  - *The hazard warning lamps flash twice when locked and do not flash when unlocked. The room lamp flashes twice when locked and illuminates for 15 seconds when unlocked.*
  - *The hazard warning lamps do not flash when both locked and unlocked. The room lamp flashes twice when locked and illuminates for 15 seconds when unlocked.*

KEYLESS ENTRY SYSTEM TIMER LOCK  
FUNCTION INSPECTION

Push the transmitter unlock button and check to see that the doors and tailgate lock within 30 seconds. If it doesn't, then execute troubleshooting remedies.

Refer to GROUP 54B, Troubleshooting P.54B-16, refer to GROUP 54C, Troubleshooting P.54C-5.

ENABLING/DISABLING THE  
ANSWERBACK FUNCTION

If the keyless entry system locks or unlocks the doors, the room lamp flashes or illuminates, the hazard warning lamp flashes (hazard answerback function). The hazard answerback function can be enabled or disabled according to the following procedure:

M1428003200322

ENABLING/DISABLING THE HAZARD  
ANSWERBACK FUNCTION

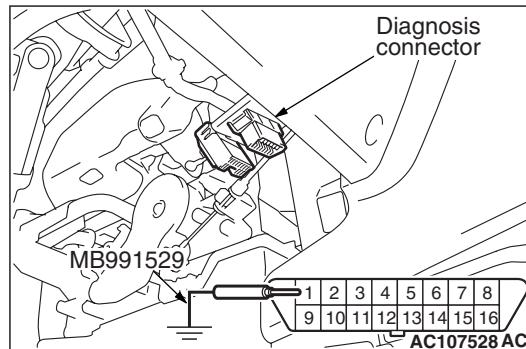
The hazard answerback function can be enabled or disabled by one of the two following procedures.

<When using the transmitter after  
diagnosis connector (1) is earthed>

1. Enter the hazard answerback customize mode by performing one of the following steps. If the ETACS-ECU enters the customize mode, its buzzer will sound once.
  - (1) Turn the ignition switch to "LOCK"(OFF) position.
  - (2) Turn off the hazard warning lamp switch.

## ⚠ CAUTION

Before connecting or disconnecting the earth, turn the ignition switch to the "LOCK" (OFF) position.



- (3) Connect the diagnosis connector to the special tool diagnosis code check harness MB991529.
  - (4) Close the driver's side door.
  - (5) Keep the windshield washer switch on for at least ten seconds. Then the ETACS-ECU buzzer will sound once.
2. If the transmitter "LOCK" button is pushed consecutively twice (within two seconds), the ETACS-ECU buzzer will sound, indicating that the hazard answerback function can be enabled or disabled when the doors are locked.
  - **Enable the hazard answerback function when the doors are locked:** The ETACS-ECU buzzer will sound once.
  - **Disable the hazard answerback function when the doors are locked:** The ETACS-ECU buzzer will sound twice.
3. If the transmitter "UNLOCK" button is pushed consecutively twice (within two seconds), the ETACS-ECU buzzer will sound, indicating that the hazard answerback function can be enabled or disabled when the doors are unlocked.

- **Enable the hazard answerback function when the doors are unlocked: The ETACS-ECU buzzer will sound once.**
- **Disable the hazard answerback function when the doors are unlocked: The ETACS-ECU buzzer will sound twice.**

4. Exit the hazard answerback customize mode by observing one of the following steps.

- (1) Disconnect diagnosis connector terminal (1) from the earth.
- (2) Turn the ignition switch to position other than "LOCK"(OFF), or remove the ignition key.
- (3) Open the driver's side door,
- (4) Any other warning buzzer output occurs.

*NOTE: If any operation is not done for at least three minutes after the ETACS-ECU has entered the customize mode, the hazard answerback customize mode will be canceled automatically.*

**<When the transmitter is used after connecting M.U.T.-II to the diagnosis connector>**

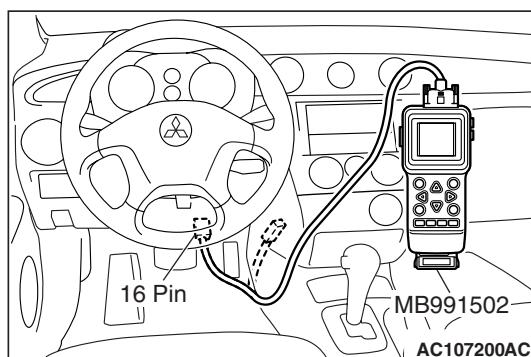
- **Enable the hazard answerback function when the doors are locked: The ETACS-ECU buzzer will sound once.**
- **Disable the hazard answerback function when the doors are locked: The ETACS-ECU buzzer will sound twice.**

3. If the transmitter "UNLOCK" button is pushed consecutively twice (within two seconds), the ETACS-ECU buzzer will sound, indicating that the hazard answerback function can be enabled or disabled when the doors are unlocked.

1. Enter the hazard answerback customize mode by performing one of the following steps. If the ETACS-ECU enters the customize mode, its buzzer will sound once.
  - (1) Turn the ignition switch to "LOCK"(OFF) position.
  - (2) Turn off the hazard warning lamp switch.

**CAUTION**

**Before connecting or disconnecting the M.U.T.-II, turn the ignition switch to the "LOCK" (OFF) position.**



- (3) Connect the M.U.T.-II to the diagnosis connector.
- (4) Close the driver's side door.
- (5) Keep the windshield washer switch on for at least ten seconds. Then the ETACS-ECU buzzer will sound once.

2. If the transmitter "LOCK" button is pushed consecutively twice (within two seconds), the ETACS-ECU buzzer will sound, indicating that the hazard answerback function can be enabled or disabled when the doors are locked.
3. If the transmitter "UNLOCK" button is pushed consecutively twice (within two seconds), the ETACS-ECU buzzer will sound, indicating that the hazard answerback function can be enabled or disabled when the doors are unlocked.
4. Exit the hazard answerback customize mode by observing one of the following steps.
  - (1) Disconnect M.U.T.-II from the diagnosis connector.
  - (2) Turn the ignition switch to position other than "LOCK"(OFF), or remove the ignition key.
  - (3) Open the driver's side door,
  - (4) Any other warning buzzer output occurs.

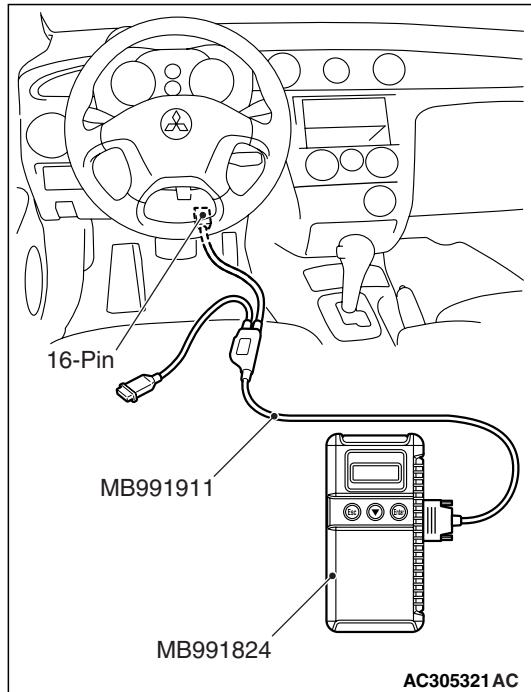
*NOTE: If any operation is not done for at least three minutes after the ETACS-ECU has entered the customize mode, the hazard answerback customize mode will be canceled automatically.*

**<When the transmitter is used after connecting special tool V. C. I. MB991824 to the diagnosis connector>**

1. Enter the hazard answerback customize mode by performing one of the following steps. If the ETACS-ECU enters the customize mode, its buzzer will sound once.
  - (1) Turn the ignition switch to "LOCK"(OFF) position.
  - (2) Turn off the hazard warning lamp switch.

**CAUTION**

Before connecting or disconnecting the V. C. I., turn the ignition switch to the "LOCK" (OFF) position.



- (3) Connect the V. C. I. to the diagnosis connector.
- (4) Turn the V.C.I. power switch to the "ON" position.
- (5) Close the driver's side door.
- (6) Keep the windshield washer switch on for at least ten seconds. Then the ETACS-ECU buzzer will sound once.

2. If the transmitter "LOCK" button is pushed consecutively twice (within two seconds), the ETACS-ECU buzzer will sound, indicating that the hazard answerback function can be enabled or disabled when the doors are locked.

- **Enable the hazard answerback function when the doors are locked: The ETACS-ECU buzzer will sound once.**
- **Disable the hazard answerback function when the doors are locked: The ETACS-ECU buzzer will sound twice.**

3. If the transmitter "UNLOCK" button is pushed consecutively twice (within two seconds), the ETACS-ECU buzzer will sound, indicating that the hazard answerback function can be enabled or disabled when the doors are unlocked.

- **Enable the hazard answerback function when the doors are unlocked: The ETACS-ECU buzzer will sound once.**
- **Disable the hazard answerback function when the doors are unlocked: The ETACS-ECU buzzer will sound twice.**

4. Exit the hazard answerback customize mode by observing one of the following steps.
  - (1) Disconnect V. C. I. from the diagnosis connector.
  - (2) Turn the ignition switch to position other than "LOCK"(OFF), or remove the ignition key.
  - (3) Open the driver's side door.
  - (4) Any other warning buzzer output occurs.

*NOTE: If any operation is not done for at least three minutes after the ETACS-ECU has entered the customize mode, the hazard answerback customize mode will be canceled automatically.*

**HOW TO REGISTER SECRET CODE**

M1428001000418

Each individual secret code is registered inside the transmitter, and so it is necessary to register these codes with the EEPROM inside the receiver in the following cases.

- When the transmitter or ETACS-ECU is replaced
- If more transmitters are to be used
- If it appears that a problem is occurring because of faulty registration of a code.

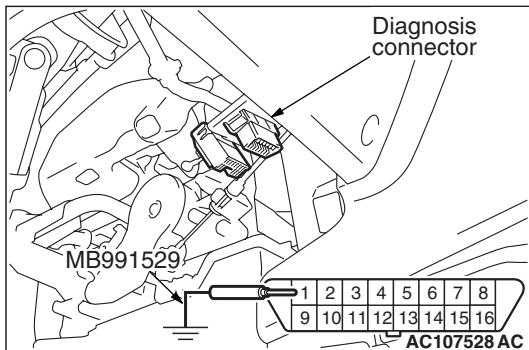
A maximum of four different codes can be stored in the EEPROM memory (four different transmitters can be used). When the code for the first transmitter is registered, the previously registered codes for all transmitters are cleared. Therefore, if you are using four transmitters or are adding more transmitters, the codes for all transmitters must be registered at the same time.

**When special tool diagnosis code check harness MB991529 is used**

1. Check that the doors lock normally when the key is used.
2. Insert the ignition key.

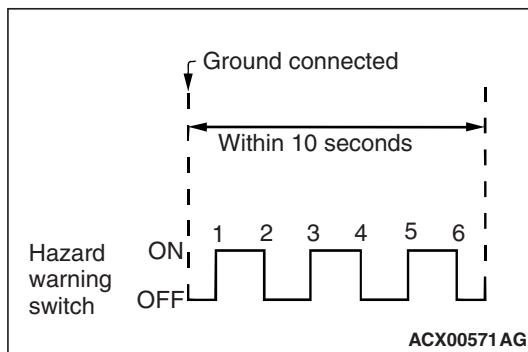
**CAUTION**

Before connecting or disconnecting the earth, turn the ignition switch to the "LOCK" (OFF) position.



3. Connect the diagnosis connector to the special tool diagnosis code check harness MB991529.

*NOTE: This will connect terminal (1) of the diagnosis connector to earth, and the system will be in secret code registration standby mode.*



4. Press the hazard warning lamp switch six times within 10 seconds.

*NOTE: Once the process is completed six times, then it will operate with all doors and tailgate lock and unlock operations once and then go to the save mode.*

*NOTE: The hazard warning lamp switch is turned on and off alternately whenever it is pushed.*

5. Press the transmitter switch, and then press it two times within 10 seconds of the first press. This will register the code.
6. Once the program is saved, it will operate once with the all doors and tailgate lock and unlock operations.
7. If you are using two or more transmitters or have added a second transmitter, the same registration procedure should be carried out within one minute after registering the code for the first transmitter.
8. Registration mode will be canceled under the following conditions:

- When the secret code for four transmitters has been registered;
- When one minute has passed after registration mode started;
- When the diagnosis connector is disconnected from earth
- When the key is removed from the key cylinder;

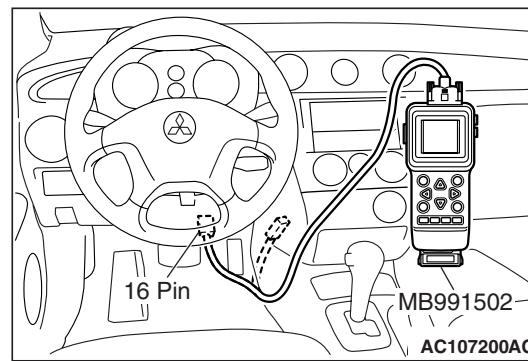
9. After the registration is completed, remove the ignition key and close all the doors, and then check that the keyless entry system operates normally.

**When the M.U.T.-II is used**

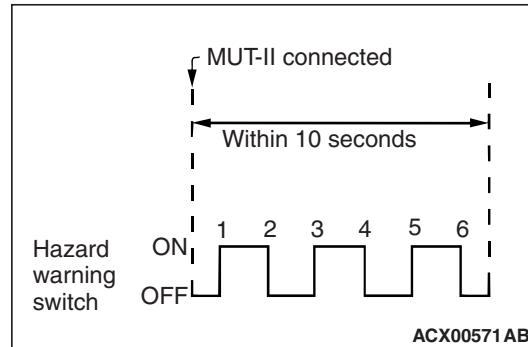
1. Check that the doors lock normally when the key is used.
2. Insert the ignition key.

**CAUTION**

Before connecting or disconnecting the M.U.T.-II, turn the ignition switch to the "LOCK" (OFF) position.



3. Connect the M.U.T.-II to the diagnosis connector.



4. Press the hazard warning switch six times within 10 seconds.

*NOTE: Once the process is completed six times, then it will operate with all doors and tailgate lock and unlock operations once and then go to the save mode.*

*NOTE: The hazard warning lamp switch is turned on and off alternately whenever it is pushed.*

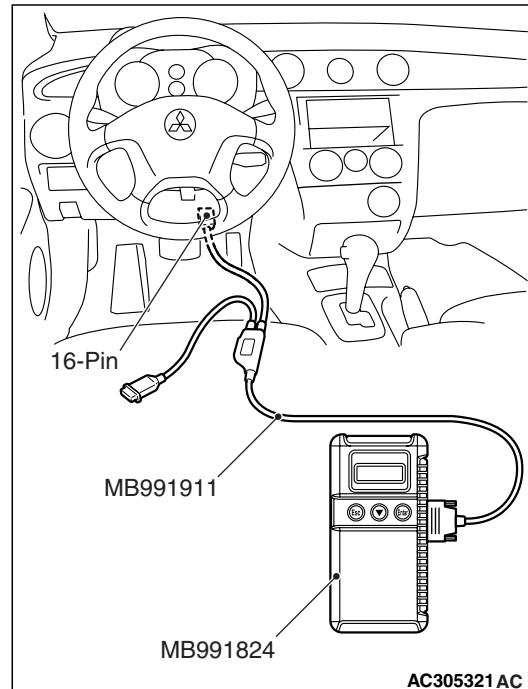
5. Press the transmitter switch, and then press it two times within 10 seconds of the first press. This will register the code.
6. Once the program is saved, it will operate once with the all doors and tailgate lock and unlock operations.
7. If you are using two or more transmitters or have added a second transmitter, the same registration procedure should be carried out within one minute after registering the code for the first transmitter.
8. Registration mode will be canceled under the following conditions:
  - When the secret code for four transmitters has been registered;
  - When one minute has passed after registration mode started;
  - When the M.U.T.-II is disconnected from the diagnosis connector
  - When the key is removed from the key cylinder;
9. After the registration is completed, remove the ignition key and close all the doors, and then check that the keyless entry system operates normally.

### When the special tool V. C. I. MB991824 is used

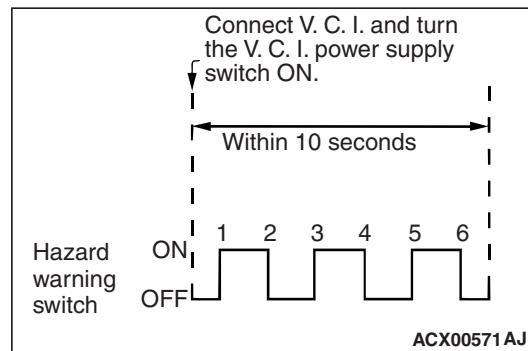
1. Check that the doors lock normally when the key is used.
2. Insert the ignition key.

#### ⚠ CAUTION

Before connecting or disconnecting the V. C. I., turn the ignition switch to the "LOCK" (OFF) position.



3. Connect the V. C. I. to the diagnosis connector.



4. Within 10 seconds after turning the V.C.I. power switch to the "ON" position, press the hazard switch six times.

*NOTE: Once the process is completed six times, then it will operate with all doors and tailgate lock and unlock operations once and then go to the save mode.*

*NOTE: The hazard warning lamp switch is turned on and off alternately whenever it is pushed.*

5. Press the transmitter switch, and then press it two times within 10 seconds of the first press. This will register the code.
6. Once the program is saved, it will operate once with the all doors and tailgate lock and unlock operations.
7. If you are using two or more transmitters or have added a second transmitter, the same registration procedure should be carried out within one minute after registering the code for the first transmitter.
8. Registration mode will be canceled under the following conditions:
  - When the secret code for four transmitters has been registered;
  - When one minute has passed after registration mode started;
  - When the V. C. I. is disconnected from the diagnosis connector;
  - When the key is removed from the key cylinder;
9. After the registration is completed, remove the ignition key and close all the doors, and then check that the keyless entry system operates normally.

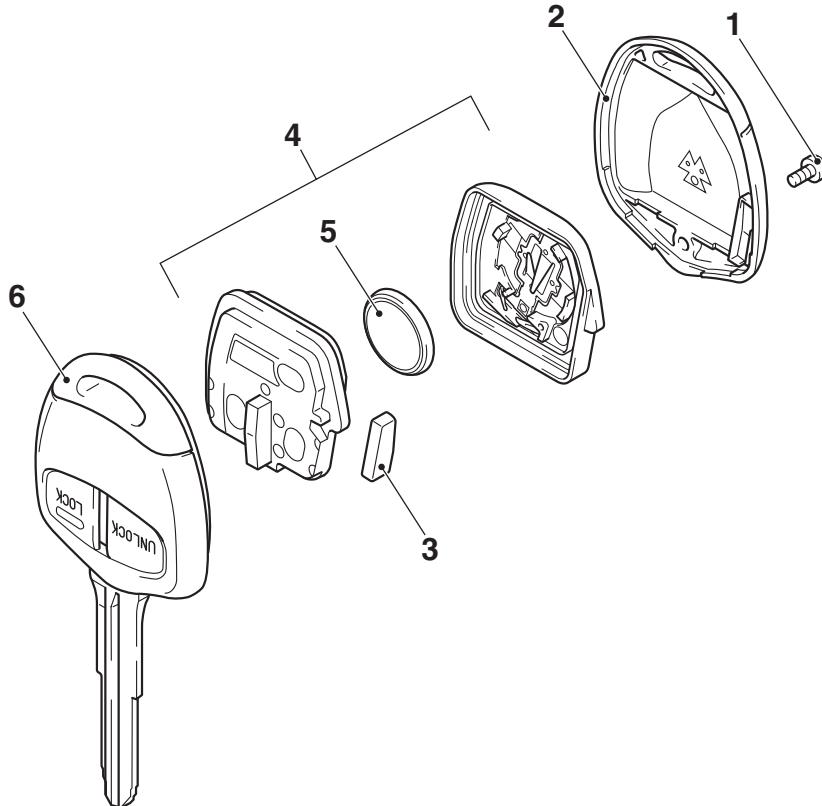
## TRANSMITTER

## DISASSEMBLY AND REASSEMBLY

M1428002800194

## Post-installation operation

- Transmitter operation check



AC310838AF

## Disassembly steps

1. Screw
2. Upper cover
3. Transponder

&lt;&lt;A&gt;&gt; &gt;&gt;A&lt;&lt;

## Disassembly steps (Continued)

4. Transmitter assembly
5. Battery
6. Master key

## DISASSEMBLY SERVICE POINT

## &lt;&lt;A&gt;&gt; BATTERY REMOVAL

**CAUTION**

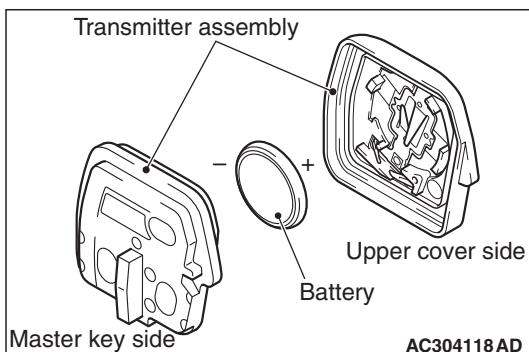
Do not allow water or dust to enter the inside of the transmitter assembly when it is open. Also, do not touch the precision electronic device.

## REASSEMBLY SERVICE POINT

## &gt;&gt;A&lt;&lt; BATTERY INSTALLATION

**CAUTION**

Do not allow water or dust to enter the inside of the transmitter assembly when it is open. Also, do not touch the precision electronic device.



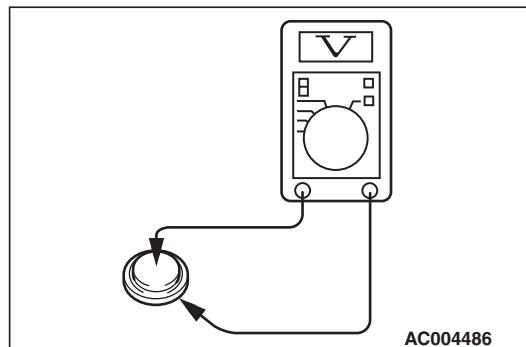
Install a new battery to the transmitter assembly with its (+) side facing towards the upper cover side.

**Battery required for replacement: Coin type battery CR1616**

## INSPECTION

M1428003800131

## TRANSMITTER BATTERY CHECK



Measure the voltage of the battery. If the voltage of the battery is not within the standard value, replace the battery.

**Standard value: 2.5 – 3.2 V**

# SUNROOF ASSEMBLY

## SERVICE SPECIFICATIONS

M1421000300255

| Item  | Standard value |
|---|----------------|
| Roof lid glass operation current A (at 20 °C) | 7 or less      |

## TROUBLESHOOTING

### CHECK CHART FOR TROUBLE

#### SYMPTOMS

M1426002000114

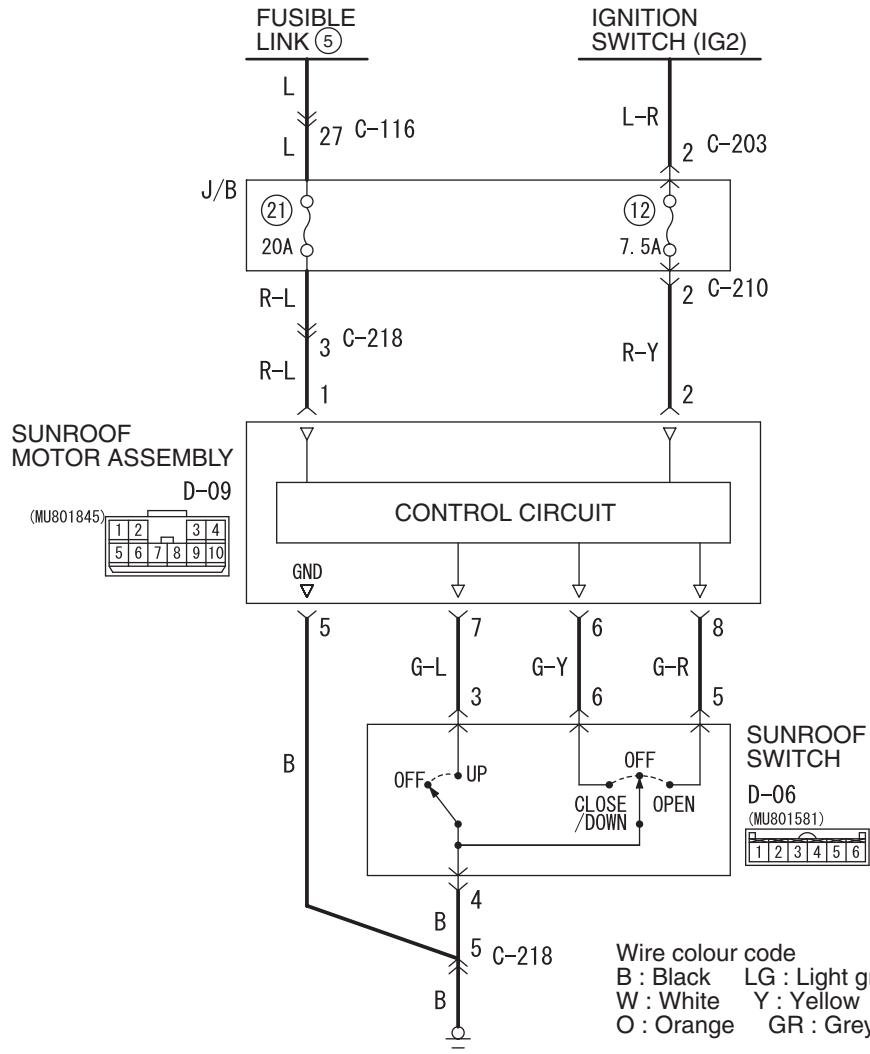
| Symptom  | Inspection procedure number | Reference page          |
|--|-----------------------------|-------------------------|
| Sunroof does not work at all.                      | 1                           | <a href="#">P.42-61</a> |
| Any of the sunroof switch positions is defective.  | 2                           | <a href="#">P.42-66</a> |
| Sunroof anti-trap function does not work normally. | 3                           | <a href="#">P.42-69</a> |

**INSPECTION PROCEDURE 1: The sunroof does not work at all.**

**CAUTION**

Whenever the ECU is replaced, ensure that the input and output signal circuits are normal.

**Sunroof-ECU Power Supply Circuit**



**COMMENTS ON TROUBLE SYMPTOM**

If the sunroof does not work at all, these power supply circuit(s), these earth circuit(s), sunroof switch or the sunroof motor assembly (sunroof-ECU) may be defective.

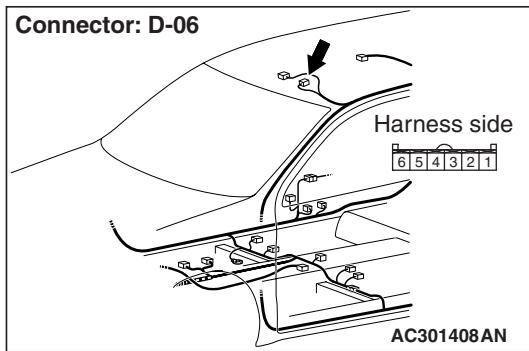
**POSSIBLE CAUSES**

- Malfunction of the sunroof switch
- Malfunction of the sunroof motor assembly (sunroof-ECU)
- Damaged harness wires and connectors

W3Z07E02AA  
AC309237AC

## DIAGNOSTIC PROCEDURE

## STEP 1. Connector check: D-06 sunroof switch connector



Q: Is the check result normal?

YES : Go to Step 2.

NO : Repair the connector.

## STEP 2. Check the sunroof switch.

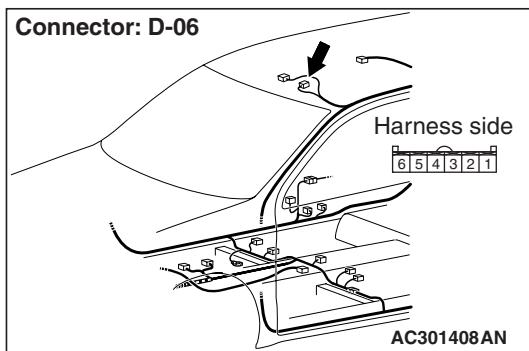
Refer to sunroof switch continuity check [P.42-72](#).

Q: Is the check result normal?

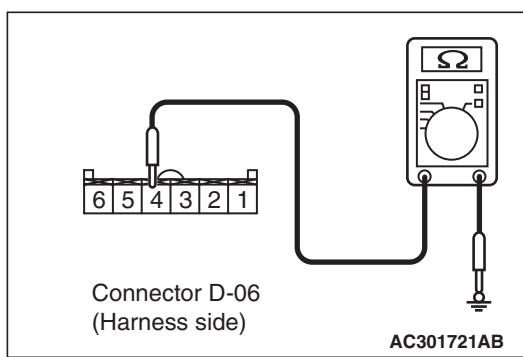
YES : Go to Step 3.

NO : Replace the sunroof switch.

## STEP 3. Resistance measurement at the D-06 sunroof switch connector.



(1) Disconnect the connector, and measure at the wiring harness side.



(2) Continuity between D-06 sunroof switch connector terminal No.4 and body earth

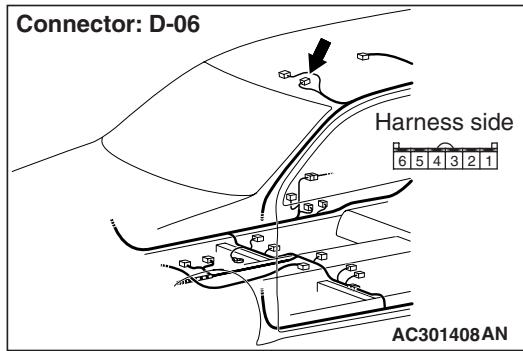
**OK:  $2\Omega$  or less**

Q: Is the check result normal?

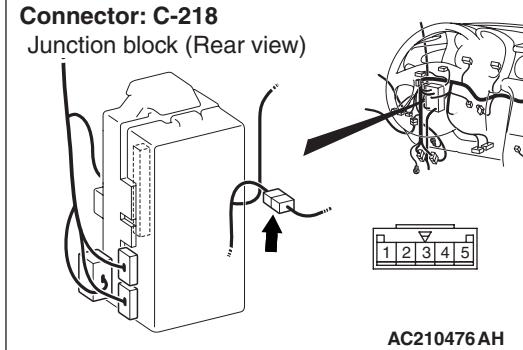
YES : Go to Step 5.

NO : Go to Step 4.

## STEP 4. Check the wiring harness between D-06 sunroof switch connector terminal No.4 and body earth.



NOTE:



Prior to the wiring harness inspection, check intermediate connector C-218, and repair if necessary.

- Check the earth wires for open circuit.

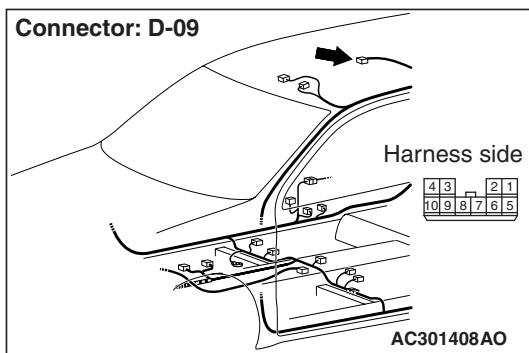
Q: Is the check result normal?

YES : The trouble can be an intermittent

malfuction (Refer to GROUP 00 – How to Cope with Intermittent Malfunction [P.00-6](#)).

NO : Repair the wiring harness.

**STEP 5. Connector check: D-09 sunroof motor assembly connector**

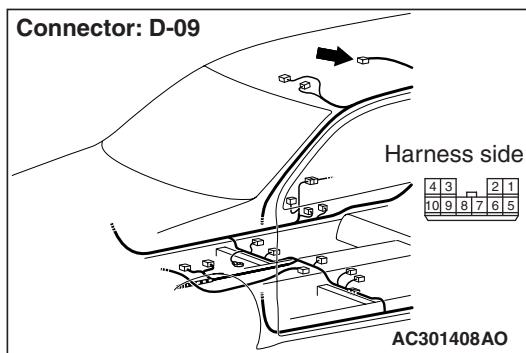


**Q: Is the check result normal?**

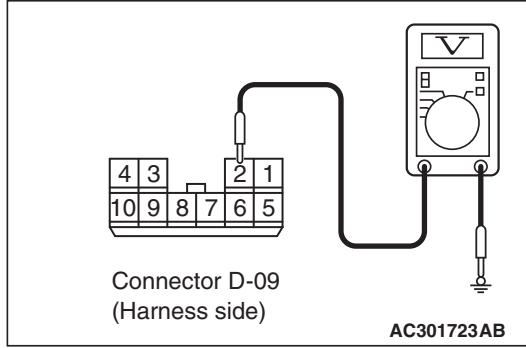
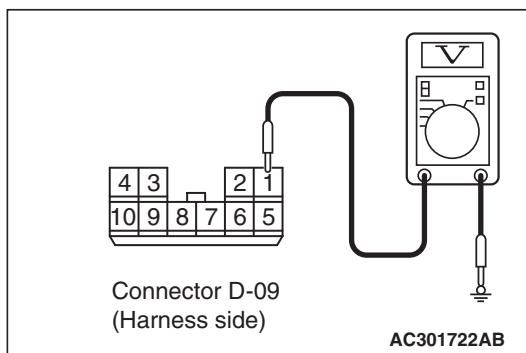
**YES** : Go to Step 6.

**NO** : Repair the connector.

**STEP 6. Voltage measurement at the D-09 sunroof motor assembly connector.**



**(1) Disconnect the sunroof motor assembly connector, and measure at the harness side.**



**(2) Check the voltage between the sunroof motor assembly connector and body earth.**

- Voltage between D-09 sunroof motor assembly connector terminal No.1 and body earth.
- Voltage between D-09 sunroof motor assembly connector terminal No.2 and body earth.

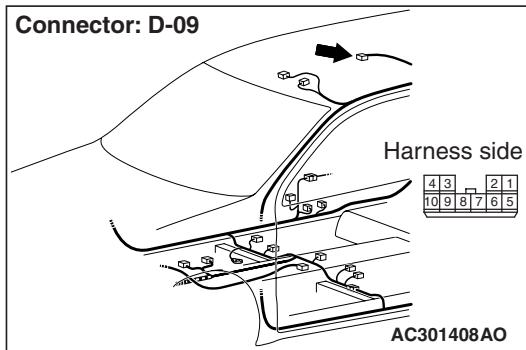
**OK: Battery positive voltage**

**Q: Is the check result normal?**

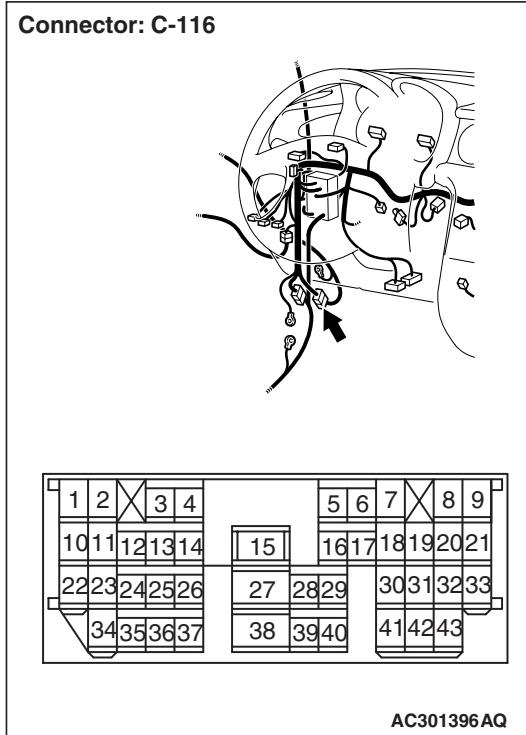
**YES** : Go to Step 8.

**NO** : Go to Step 7.

**STEP 7. Check the wiring harness between D-09 sunroof motor assembly connector (terminal Nos. 1 and 2) and the battery.**

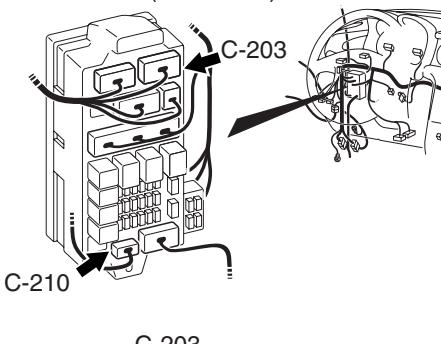


**NOTE:**

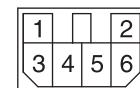


**Connector: C-203, C-210**

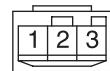
Junction Block (Front View)



C-203



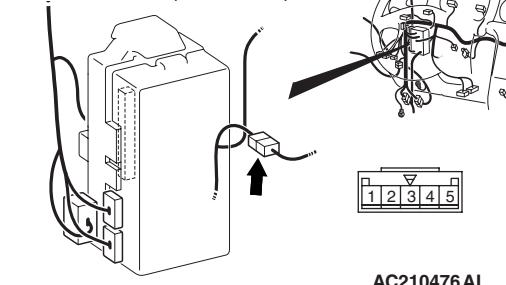
C-210



AC210475BH

**Connector: C-218**

Junction block (Rear view)



AC210476AI

*Prior to the wiring harness inspection, check the junction block connectors C-203, C-210 and the intermediate connectors C-116, C-218 and repair if necessary.*

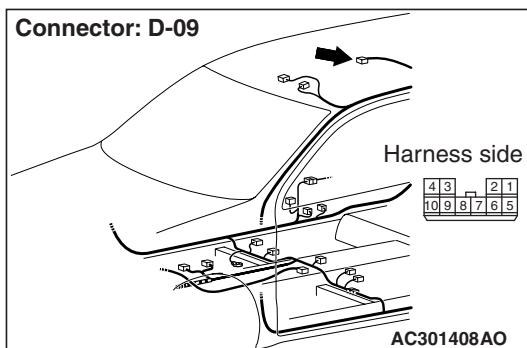
- Check the power supply line for open circuit.

**Q: Is the check result normal?**

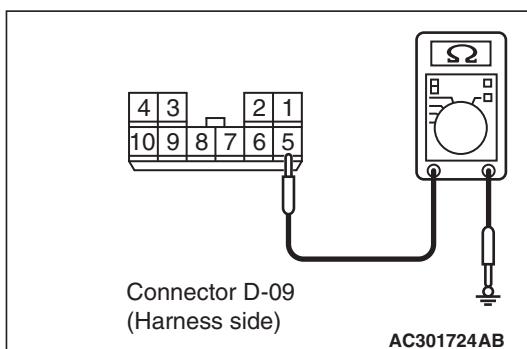
**YES :** The trouble can be an intermittent malfunction (Refer to GROUP 00 – How to Cope with Intermittent Malfunction [P.00-6](#)).

**NO :** Repair the wiring harness.

**STEP 8. Resistance measurement at the D-09 sunroof motor assembly connector.**



(1) Disconnect the sunroof motor assembly connector, and measure at the harness side.



(2) Check the resistance between the sunroof motor assembly connector and body earth.

- Resistance between D-09 sunroof motor assembly connector terminal No.5 and body earth.

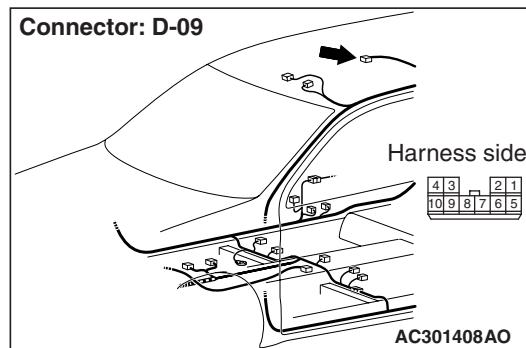
**OK:  $2\Omega$  or less**

**Q: Is the check result normal?**

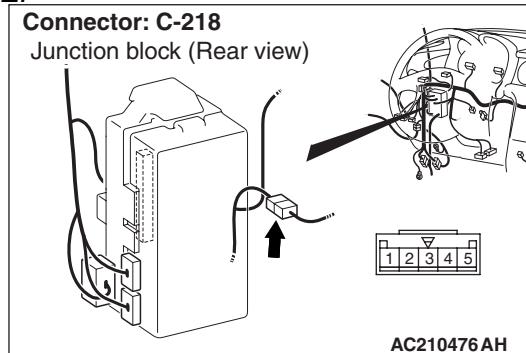
YES : Go to Step 10.

NO : Go to Step 9.

**STEP 9. Check the wiring harness between D-09 sunroof motor assembly connector terminal No.5 and body earth.**



**NOTE:**



*Prior to the wiring harness inspection, check intermediate connector C-218, and repair if necessary.*

- Check earth line for open circuit.

**Q: Is the check result normal?**

YES : The trouble can be an intermittent malfunction (Refer to GROUP 00 – How to Cope with Intermittent Malfunction [P.00-6](#)).

NO : Repair the wiring harness.

**STEP 10. Retest the system.**

The sunroof assembly should now work normally.

**Q: Is the check result normal?**

YES : The trouble can be an intermittent malfunction (Refer to GROUP 00 – How to Cope with Intermittent Malfunction [P.00-6](#)).

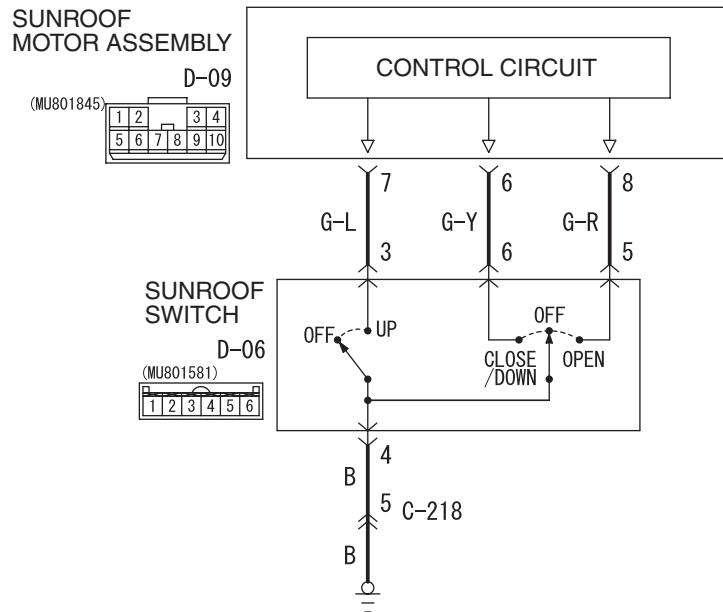
NO : Replace the sunroof motor assembly.

## INSPECTION PROCEDURE 2: Any of the sunroof switch positions is defective.

**CAUTION**

Whenever the ECU is replaced, ensure that the input and output signal circuits are normal.

Sunroof Switch Circuit



## Wire colour code

B : Black    LG : Light green    G : Green    L : Blue    W : White    Y : Yellow    SB : Sky blue  
 BR : Brown    O : Orange    GR : Grey    R : Red    P : Pink    V : Violet

W3Z07E01AA  
AC606533AB

## COMMENTS ON TROUBLE SYMPTOM

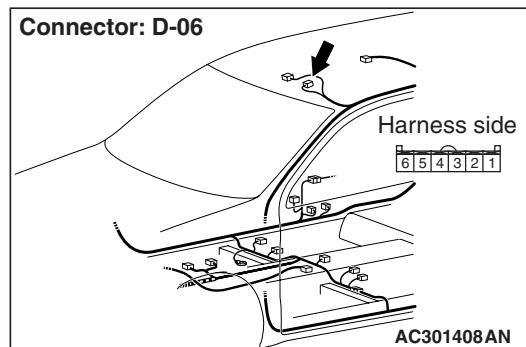
If any of the sunroof switch positions is defective, the communication line between the sunroof switch and the sunroof motor assembly (sunroof-ECU) may be defective.

## Possible causes

- Malfunction of the sunroof switch
- Malfunction of the sunroof motor assembly (sunroof-ECU)
- Damaged harness wires and connectors

## Diagnostic procedure

## STEP 1. Connector check: D-06 sunroof switch connector



Q: Is the check result normal?

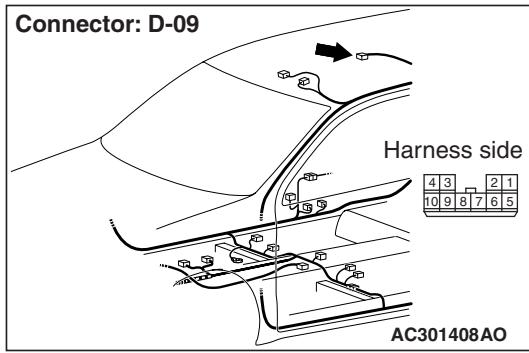
YES : Go to Step 2.

NO : Repair the connector.

**STEP 2. Check the sunroof switch.**Refer to sunroof switch continuity check [P.42-72](#).**Q: Is the check result normal?**

YES : Go to Step 3.

NO : Replace the sunroof switch.

**STEP 3. Connector check: D-09 sunroof motor assembly connector****Q: Is the check result normal?**

YES : Go to Step 4.

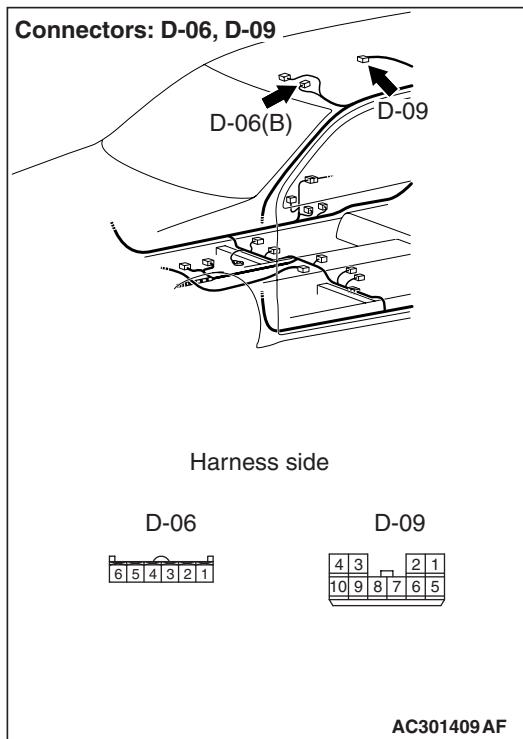
NO : Repair the connector.

**STEP 4. Retest the system.****Q: Which switch position is defective?**

"TILT UP" : Go to Step 5.

"OPEN" : Go to Step 6.

"CLOSE/DOWN" : Go to Step 7.

**STEP 5. Check the wiring harness between D-09 sunroof motor assembly connector terminal No.7 and D-06 sunroof switch connector terminal No.3.**

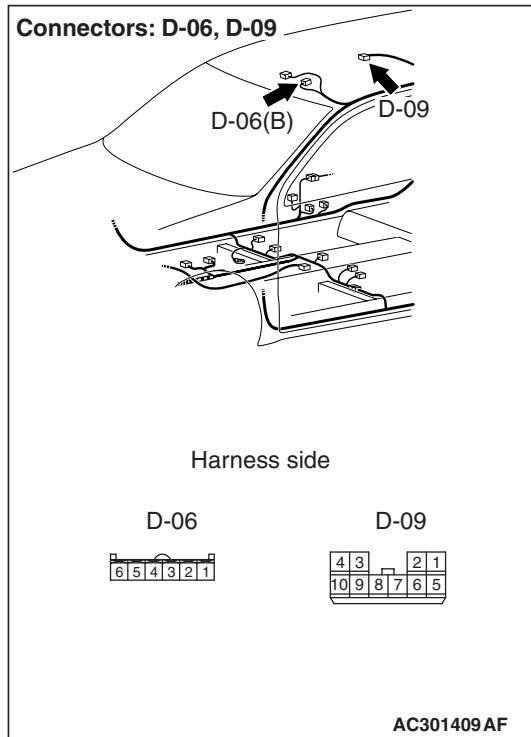
- Check the communication line for open circuit.

**Q: Is the check result normal?**

YES : Replace the sunroof motor assembly.

NO : Repair the wiring harness.

**STEP 6. Check the wiring harness between D-09 sunroof motor assembly connector terminal No.8 and D-06 sunroof switch connector terminal No.5.**

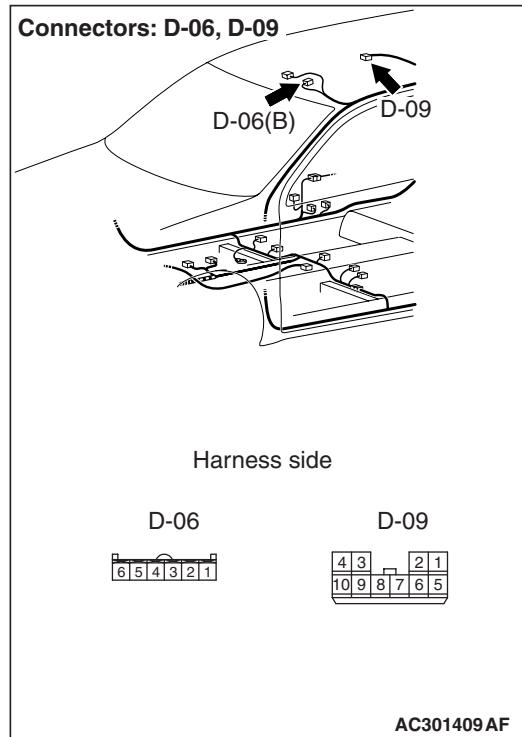


- Check the communication line for open circuit.

**Q: Is the check result normal?**

YES : Replace the sunroof motor assembly.  
NO : Repair the wiring harness.

**STEP 7. Check the wiring harness between D-09 sunroof motor assembly connector terminal No.6 and D-06 sunroof switch connector terminal No.6.**



- Check the communication line for open circuit.

**Q: Is the check result normal?**

YES : Replace the sunroof motor assembly.  
NO : Repair the wiring harness.

**INSPECTION PROCEDURE 3: Sunroof anti-trap function does not work normally.****CAUTION**

Whenever the ECU is replaced, ensure that the input and output signal circuits are normal.

**OPERATION**

This function is activated by the sunroof motor assembly (sunroof-ECU).

**COMMENTS ON TROUBLE SYMPTOM**

If the sunroof anti-trap function does not work, the sunroof motor assembly (sunroof-ECU) may be defective.

**Possible causes**

- Malfunction of the sunroof motor assembly (sunroof-ECU)

**Diagnostic procedure****Retest the system.**

Check that the sunroof anti-trap function work normally.

**Q: Is the check result normal?**

**YES** : The trouble can be an intermittent malfunction (Refer to GROUP 00 – How to Cope with Intermittent Malfunction [P.00-6](#)).

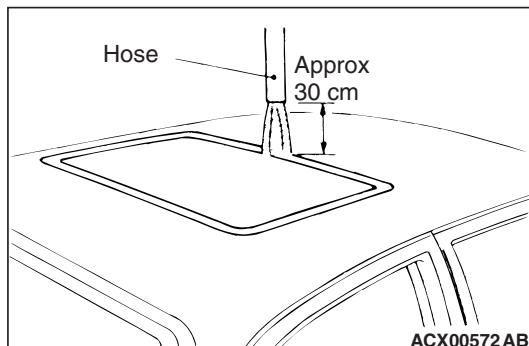
**NO** : Replace the sunroof motor assembly.

**ON-VEHICLE SERVICE****WATER TEST**

M1426000900241

Check if there are any leaks in the sunroof by the following procedure.

1. Fully close the roof lid glass.
2. Adjust the water pressure so that water comes out of the hose to a height of approximately 50 cm when the hose is held vertically facing upwards.

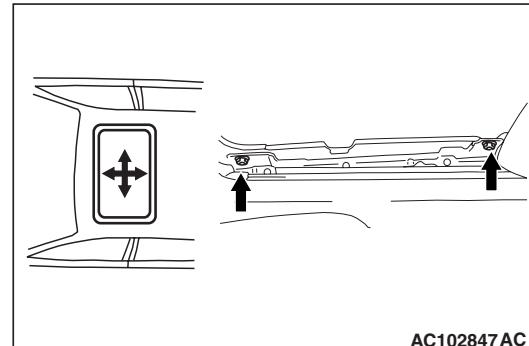


3. Hold the end of the hose approximately 30 cm above the roof and let the water run onto the weatherstrip for 5 minutes or more.
4. Check if any water leaks can be found in the room while watering. Even though there are any water leaks around the roof lid glass, it can be acceptable as long as water is caught in the drip area.

**SUNROOF FIT ADJUSTMENT**

M1426001000252

1. Fully close the roof lid glass.
2. Fully open the sunshade.
3. Remove the decoration cover (Refer to [P.42-71](#)).



4. To adjust the roof lid glass in the front/back or left/right direction, loosen the nuts securing the roof lid glass assembly, then move the roof lid glass assembly to the front/back or left/right. Check to see that the space between the roof lid glass and body is even across the entire circumference.
5. Adjust the roof lid glass height according to the number of the adjusting plate pieces. Check to see that the height of the roof lid glass is even with the body.
6. After adjustment, check to be sure that the sunroof operates smoothly.

**SUNROOF CHECK**

M1426004700089

Check to see that the sunroof operates by pressing the sunroof switch. Perform troubleshooting if operations malfunction. (Refer to [P.42-60](#)).

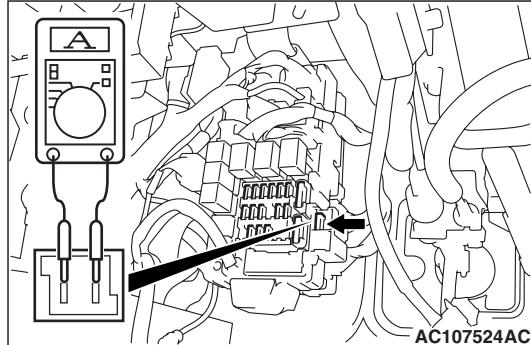
## SUNROOF SAFETY FUNCTION CHECK

M1426004400107

1. Close the roof lid glass by applying an approximately 10mm thickness wood chip placed at a right angle to the roof lid glass.
2. Check to see if the roof lid glass opens after the motor turns when the roof lid glass catches the wooden chip. (Refer to P.42-60).

## ROOF LID GLASS OPERATION CURRENT CHECK

M1426003200133



1. Remove the fuse of the sunroof, then connect the circuit tester as shown in the Figure.
2. Turn ON the sunroof switch, then measure the operating current of the intermediary segment when the sunroof is moving, with the sunroof fully closed, when the sunroof is fully opened and when the sunroof is tilted fully up.

**Standard value: 7 A or less (at 20 °C)**

3. Check the following areas if the operating current of exceeds the standard value.
  - Sunroof installation, deformation and appearance of any foreign substances.
  - Drive cable installation.
  - Tilting of roof lid glass.

## SUNROOF INITIALIZATION

M1426004600093

Assemble the roof lid glass assembly and sunroof motor assembly to the sunroof assembly.

1. Connect the sunroof motor assembly connector and sunroof switch connector to the wire ring harness connector on the vehicle side.
2. Fully open the roof lid glass by pressing the sunroof switch, then fully close the sunroof by pressing the close switch again.
3. Continuously press the close switch for a minimum of 3 seconds after the sunroof is fully closed.
4. Press the open switch to fully open the sunroof, then press the close switch to fully close the sunroof.

*NOTE: Do not stop the sunroof before the sunroof is fully opened or fully closed in Step 5, above. If the fully open or closed operation is interrupted/stopped, start over from Step 3.*

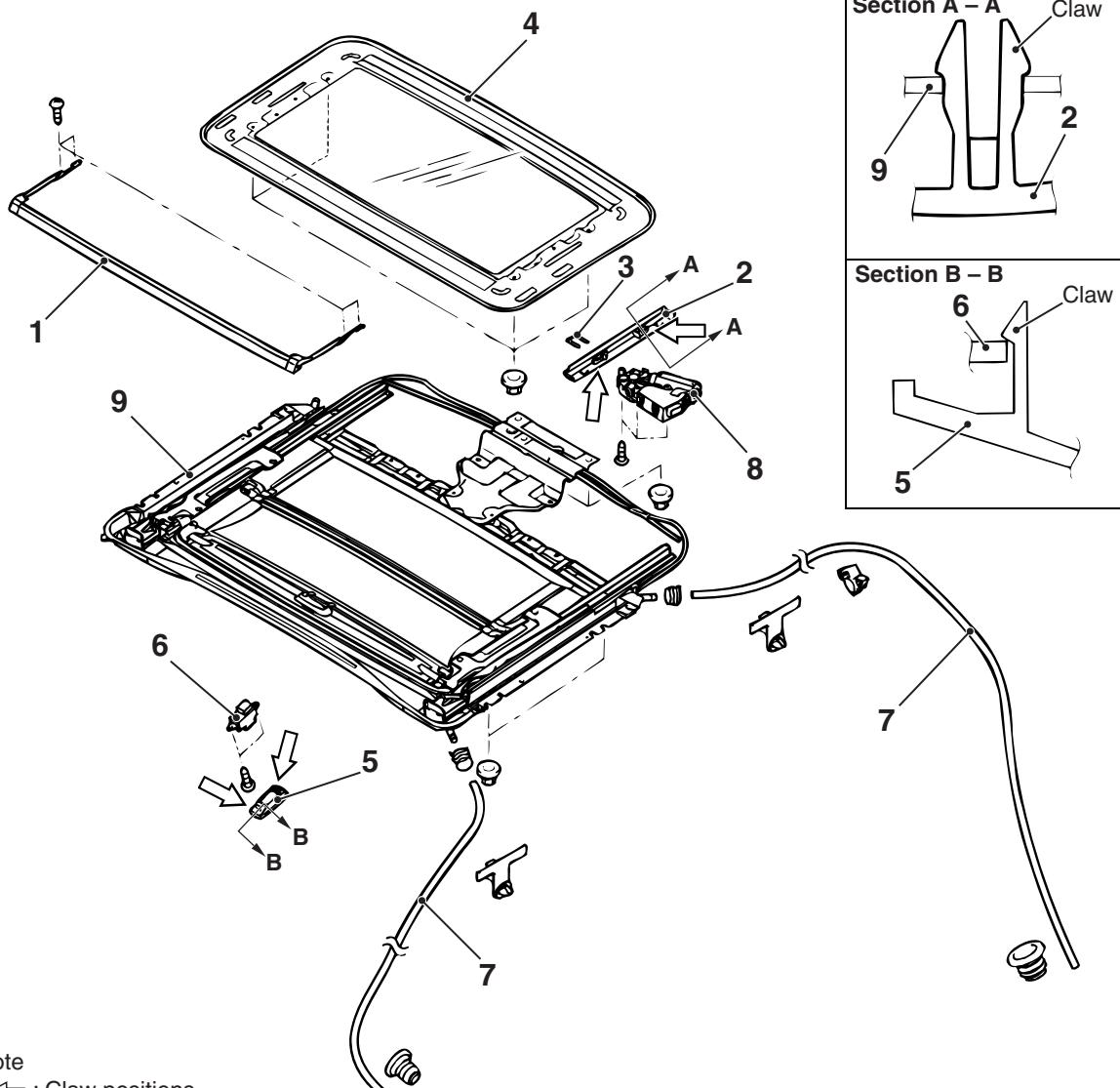
## SUNROOF ASSEMBLY

## REMOVAL AND INSTALLATION

M1426001200278

## Post-installation Operation &lt;Roof lid glass assembly, Sunroof assembly&gt;

- Sunroof Water Test (Refer to P.42-69).
- Sunroof Fit Adjustment (Refer to P.42-69).
- Sunroof Initialising Adjustment (Refer to P.42-70).



Note

⇨ : Claw positions

AC201053AD

**Removal**

1. Deflector assembly

**Roof lid glass assembly removal steps**

2. Decoration cover

3. Adjusting plate

4. Roof lid glass assembly

**Sunroof switch removal steps**

5. Sunroof switch cover

6. Sunroof switch

**Drain pipe removal steps**

5. Sunroof switch cover

- Headlining (Refer to GROUP 52A, Headlining P.52A-19).

- Cowl side trim (Refer to GROUP 52A, Trims P.52A-10).

&gt;&gt;A&lt;&lt; 7. Drain pipe

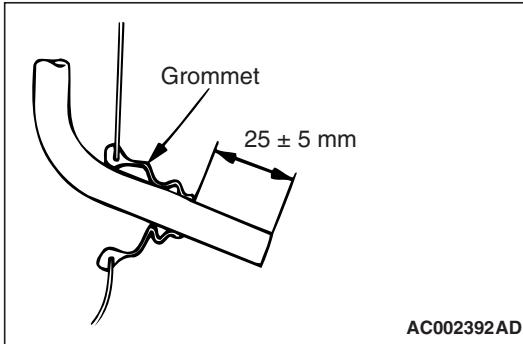
**Sunroof motor assembly removal steps**

5. Sunroof switch cover
- Headlining (Refer to GROUP 52A, Headlining [P.52A-19](#)).

**8. Sunroof motor assembly****Sunroof assembly removal steps**

5. Sunroof switch cover
6. Sunroof switch
- Headlining (Refer to GROUP 52A [P.52A-19](#)).

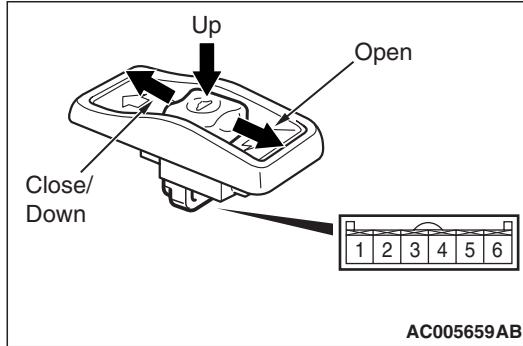
**>>A<< 7. Drain pipe connection**  
9. Sunroof assembly

**INSTALLATION SERVICE POINTS****>>A<< DRAIN PIPE INSTALLATION**

Install the grommet, and then position the drain pipe so that it protrudes from the grommet as shown in the illustration.

**INSPECTION**

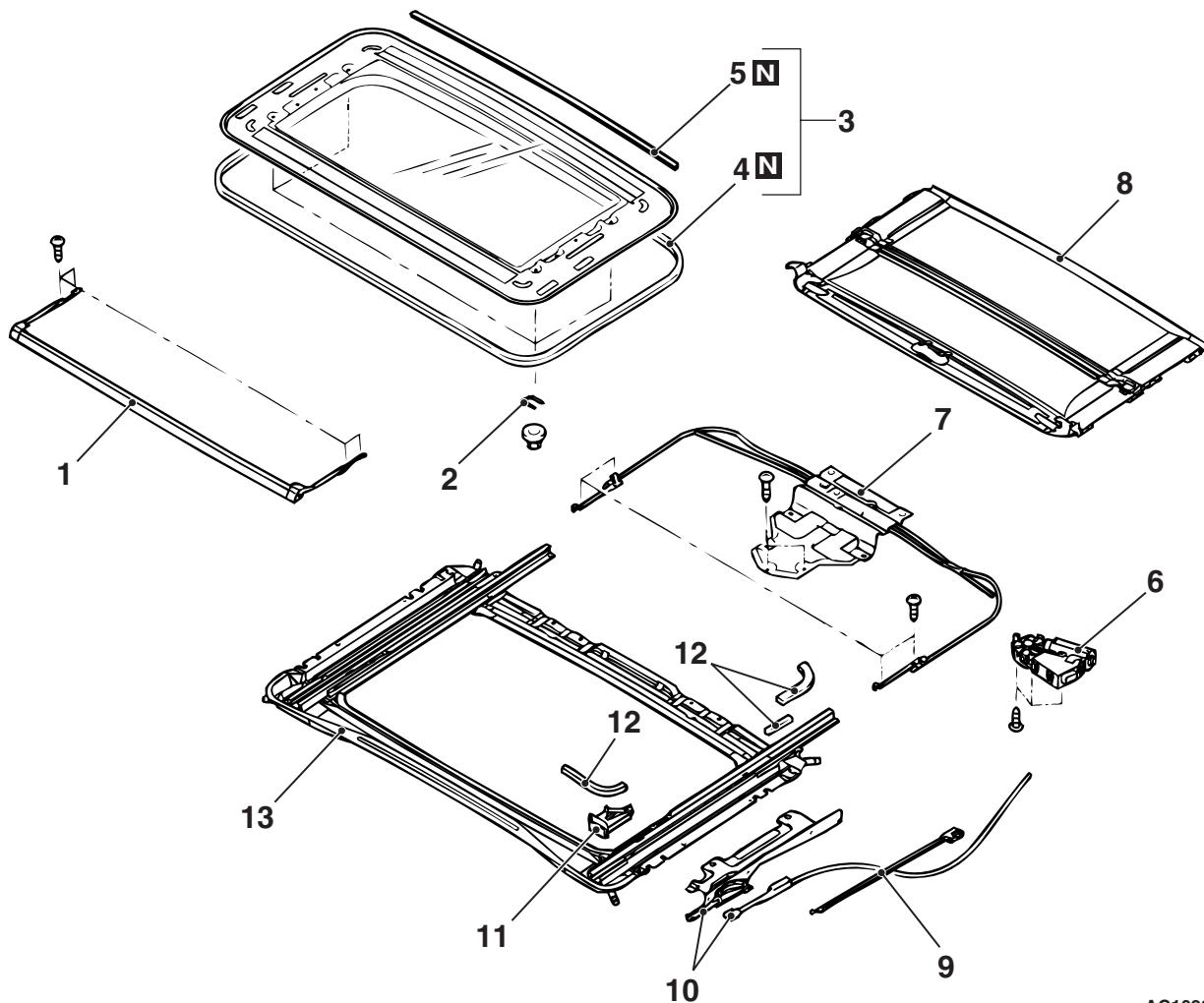
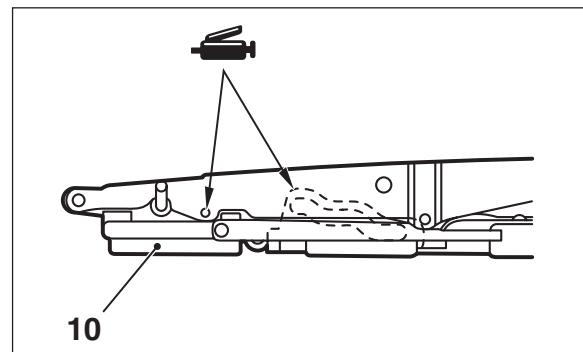
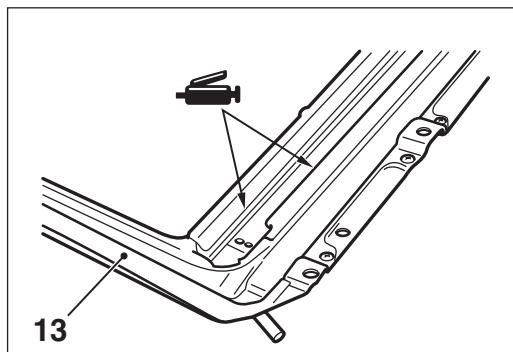
M1426001600113

**SUNROOF SWITCH CONTINUITY CHECK**

| SWITCH POSITION | TESTER CONNECTION                              | SPECIFIED CONDITION |
|-----------------|--|---------------------|
| Open            | 4 – 5  | Less than 2 ohms    |
| OFF             | 3 – 4, 3 – 5,<br>3 – 6, 4 – 5,<br>4 – 6, 5 – 6 | Open circuit        |
| Up              | 3 – 4  | Less than 2 ohms    |
| Close/Down      | 4 – 6  | Less than 2 ohms    |

## DISASSEMBLY AND REASSEMBLY

M1426001400250



AC102840AD

**Disassembly steps**

1. Deflector assembly
- Decoration cover (Refer to P.42-71).
2. Adjusting plate
3. Roof lid glass assembly
4. Weatherstrip
5. Weatherstrip inner
6. Sunroof motor assembly

>>A<<

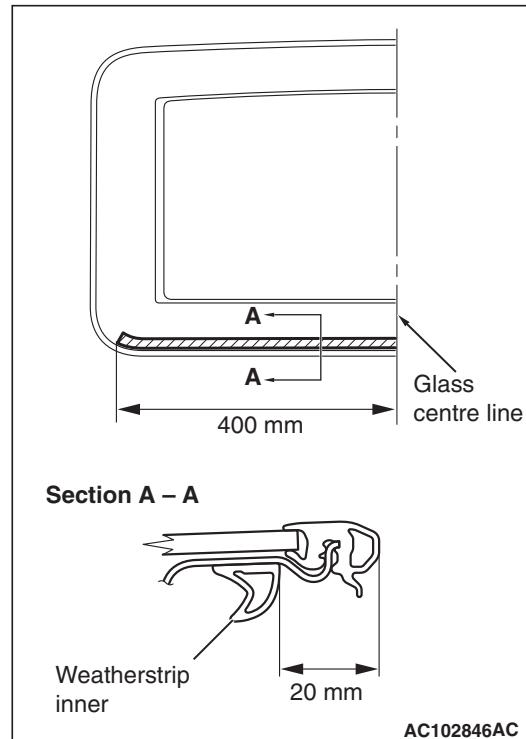
**Disassembly steps (Continued)**

7. Operating unit
8. Sun shade assembly
9. Lifter link
10. Guide assembly
11. Drip plate
12. Seal tape
13. Frame assembly

## INSTALLATION SERVICE POINT

## &gt;&gt;A&lt;&lt; WEATHERSTRIP INNER INSTALLATION

1. Degrease the weatherstrip inner assembling surface of the roof lid glass side with unleaded gasoline.



2. Assemble the weatherstrip inner in the location shown.