GROUP 12

ENGINE LUBRICATION

CONTENTS

GENERAL INFORMATION

M1121000100506

The lubrication method is a fully force-fed, full-flow filtration type. The oil pump is a gear type which is driven by the crankshaft via the timing belt.

ENGINE OILS

Health Warning

Prolonged and repeated contact with mineral oil will result in the removal of natural fats from the skin, leading to dryness, irritation and dermatitis. In addition, used engine oil contains potentially harmful contaminants which may cause skin cancer. Adequate means of skin protection and washing facilities must be provided.

Recommended Precautions

The most effective precaution is to adapt working practices which prevent, as far as practicable, the risk of skin contact with mineral oils, for example by using enclosed systems for handling used engine oil and by degreasing components, where practicable, before handling them. Other precautions:

- Avoid prolonged and repeated contact with oils, particularly used engine oils.
- Wear protective clothing, including impervious gloves where practicable.
- Avoid contaminating clothes, particularly underpants, with oil.
- Do not put oily rags in pockets, the use of overalls without pockets will avoid this.
- Do not wear heavily soiled clothing and oil-impregnated foot-wear. Overalls must be cleaned regularly and kept separate from personal clothing.
- Where there is a risk of eye contact, eye protection should be worn, for example, chemical goggles or face shields; in addition an eye wash facility should be provided.
- Obtain first aid treatment immediately for open cuts and wounds.
- Wash regularly with soap and water to ensure all oil is removed, especially before meals (skin cleansers and nail brushes will help). After cleaning, the application of preparations containing lanolin to replace the natural skin oils is advised.
- Do not use petrol, kerosine, diesel fuel, gas oil, thinners or solvents for cleaning skin.
- Use barrier creams, applying them before each work period, to help the removal of oil from the skin after work.
- If skin disorders develop, obtain medical advice without delay.

LUBRICANTS

M1121000401168

Item				Specification
Non-turbo		Engine oil ACEA classification		A1/B1, A3/B3, A3/B4 or A5/B5
		Engine oil API classification		SG or higher
Turbo	First	Engine oil ACEA classification		A1/B1, A3/B3, A3/B4 or A5/B5
		Engine oil API classification		SG or higher
	Second and subsequent	Engine oil ACEA classification		A3/B3, A3/B4 or A5/B5
		Engine oil API classification		SG or higher
Engine oil quantity L		4G63-Non-Turbo, 4G69-A/T	Oil filter	0.3
			Total	4.3
		4G63-Turbo, 4G69-M/T	Oil filter	0.3
			Oil cooler	0.3
			Total	4.6

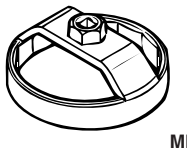
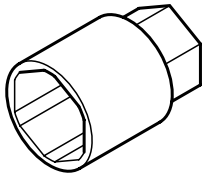
SEALANT

M1121000500258

Item	Specified sealant	Remark
Oil pressure switch	3M ATD Part No. 8660 or equivalent	Semi-drying sealant

SPECIAL TOOLS

M1121000600619

Tool	Number	Name	Use
 MB991610	MB991610	Oil filter wrench	Removal and installation of engine oil filter (When using the oil filter of MD356000)
	MD998012	Oil pressure switch wrench	Removal and installation of oil pressure switch

ON-VEHICLE SERVICE

ENGINE OIL CHECK

M1121000900320

1. Pull out the level gauge slowly and check that the oil level is in the illustrated range.
2. Check that the oil is not excessively dirty, that there is no coolant or petrol mixed in, and that it has sufficient viscosity.

ENGINE OIL REPLACEMENT

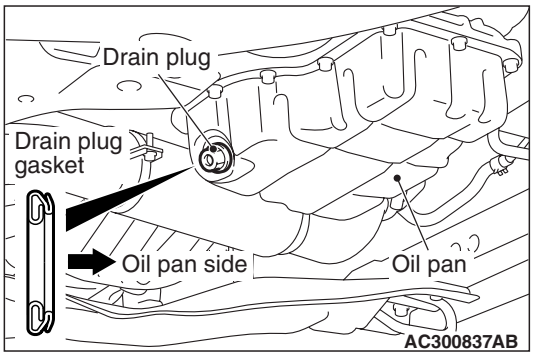
M1121001001271

1. Start the engine and allow it to warm up until the temperature of the coolant reaches 80 °C to 90 °C.
2. Remove the engine oil filler cap.

⚠ WARNING

Use care as oil could be hot.

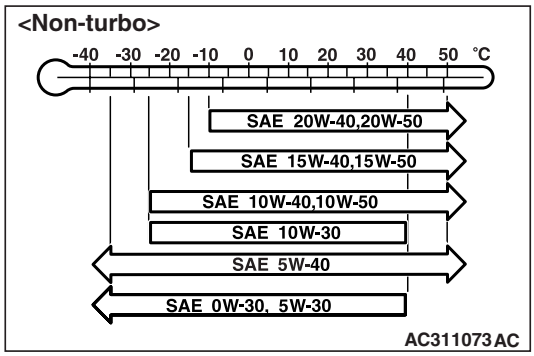
3. Remove the drain plug to drain oil.

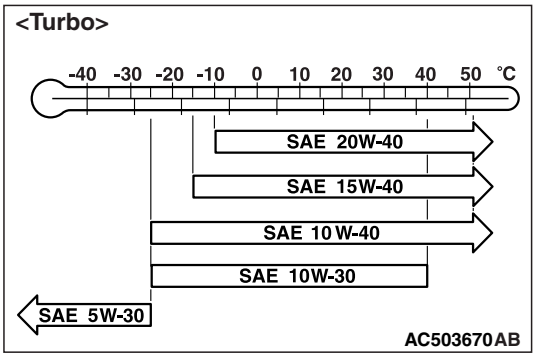


4. Install a new drain plug gasket so that it faces in the direction shown in the illustration, and then tighten the drain plug to the specified torque.

   Tightening torque: 39 ± 5 N·m

   NOTE: Install the drain plug gasket so it faces in the direction shown in the illustration.





5. Refill with specified quantity of oil.

   <Non-turbo>

   Specified Engine Oil (ACEA and API classification): ACEA A1/B1, A3/B3, A3/B4 or A5/B5 API SG or higher

   Total quantity (Includes volume inside engine oil filter and oil cooler):

   4.3 L <4G63, 4G69-A/T>

   4.6 L <4G69-M/T>

   <Turbo>

   - **First engine oil replacement**
     Specified Engine Oil (ACEA and API classification): ACEA A1/B1, A3/B3, A3/B4 or A5/B5 API SG or higher
   - **Second and subsequent engine oil replacements**
     Specified Engine Oil (ACEA and API classification): ACEA A3/B3, A3/B4 or A5/B5 API SG or higher
     Total quantity (Includes volume inside engine oil filter and oil cooler): 4.6 L

   NOTE:

   - *Failure to use the specified type of engine oil may cause the engine to malfunction. <Turbo>*
   - *Use of additives is not recommended since they may reduce the effectiveness of additives already included in the engine oil. It may result in failure of the mechanical assembly.*

6. Install the engine oil filler cap.
7. Check oil level.

ENGINE OIL FILTER REPLACEMENT

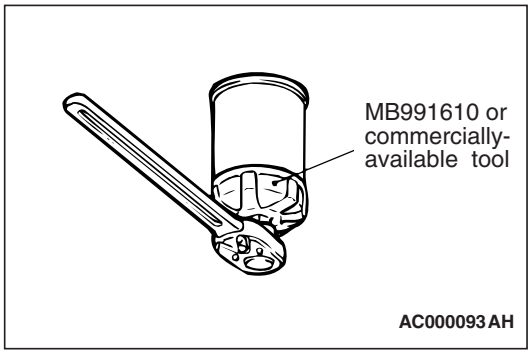
M1121001100521

1. Start the engine and allow it to warm up until the temperature of the coolant reaches 80 °C to 90 °C.
2. Remove the engine oil filler cap.

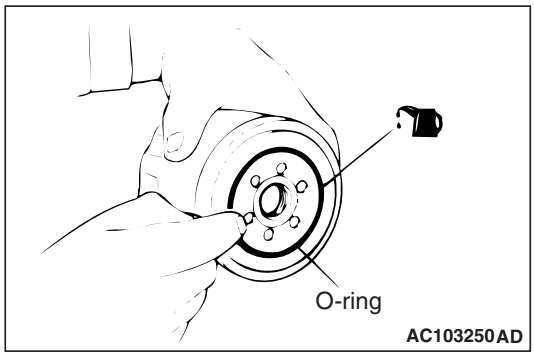
⚠ WARNING

Use care as oil could be hot.

3. Remove the drain plug to drain oil.
4. Remove the under cover.



5. Use the respective tool in the following table to remove the engine oil filter.
6. Clean the filter bracket side mounting surface.



7. Apply a small amount of engine oil to the O-ring of the new oil filter.
8. Once the O-ring of the oil filter is touching the flange, use the respective tool in the following table to tighten to the specified torque.
9. Install the drain plug and refill the engine oil (Refer to P.12-4).
10. Race the engine 2–3 times, and check to be sure that no engine oil leaks from installation section of the oil filter.

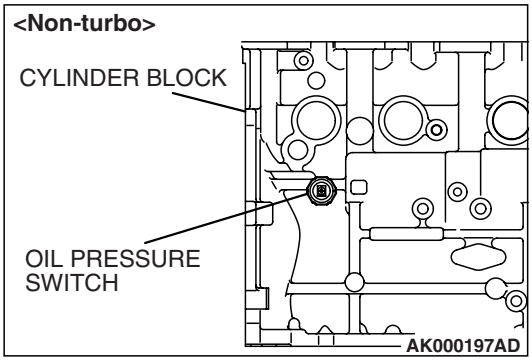
Number	Special tool	Tightening torque
MD356000	Oil filter wrench (MB991610) or equivalent	Approximately 3/4 turn (14 ± 2 N·m)
MD136466, MD322508	Commercially- available tool	Approximately 3/4 turn (17 ± 3 N·m)

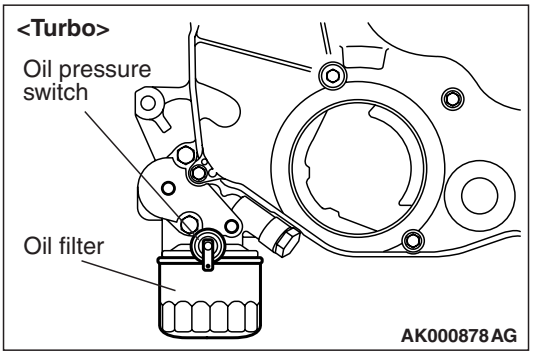
OIL PRESSURE CHECK

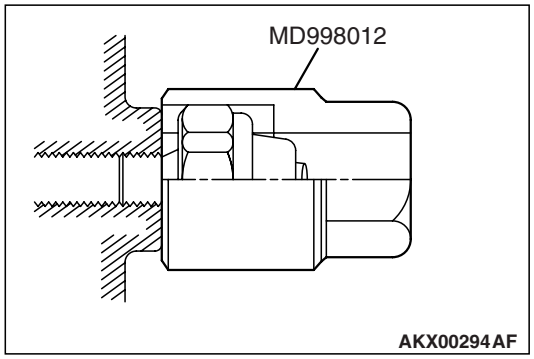
M1121002300766

1. Check engine oil quantity.

⚠ CAUTION







Since sealant is applied to the thread of oil pressure switch, take care not to damage the oil pressure switch when removing it.

2. Use the special tool Oil pressure switch wrench (MD998012) to remove the oil pressure switch.

   NOTE: Remove the terminal of oil pressure switch where the special tool Oil pressure switch wrench (MD998012) is not fitted.

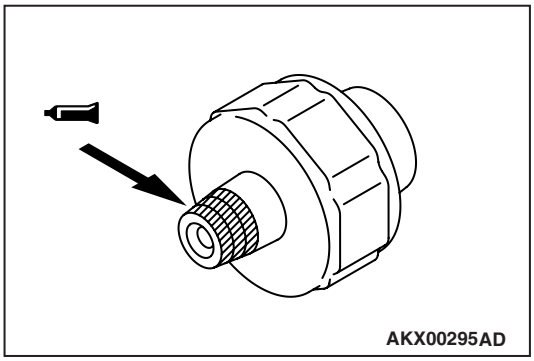
3. Install the oil pressure gauge.

   NOTE: Use an adapter of PT 1/8 thread.

4. Run the engine to warm it.
5. After the engine has been warmed up, check that oil pressure is within the standard value.

   Standard value:
   At idle: 29 kPa or more
   At 3,500 r/min: 294 – 686 kPa

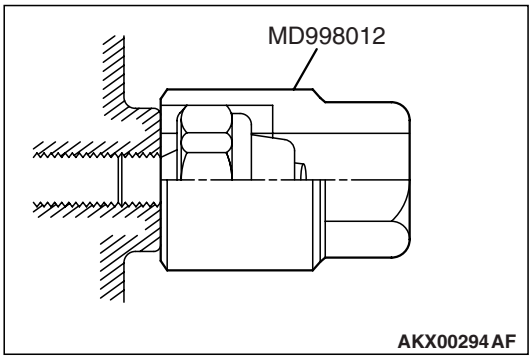
6. Remove the oil pressure gauge.



7. Apply the specified sealant to the thread of oil pressure switch.

   Specified sealant: 3M ATD Part No. 8660 or equivalent

⚠ CAUTION



Do not start the engine within one hour after the oil pressure switch has been installed.

8. Use the special tool Oil pressure switch wrench (MD998012) to tighten the oil pressure switch to the specified torque.

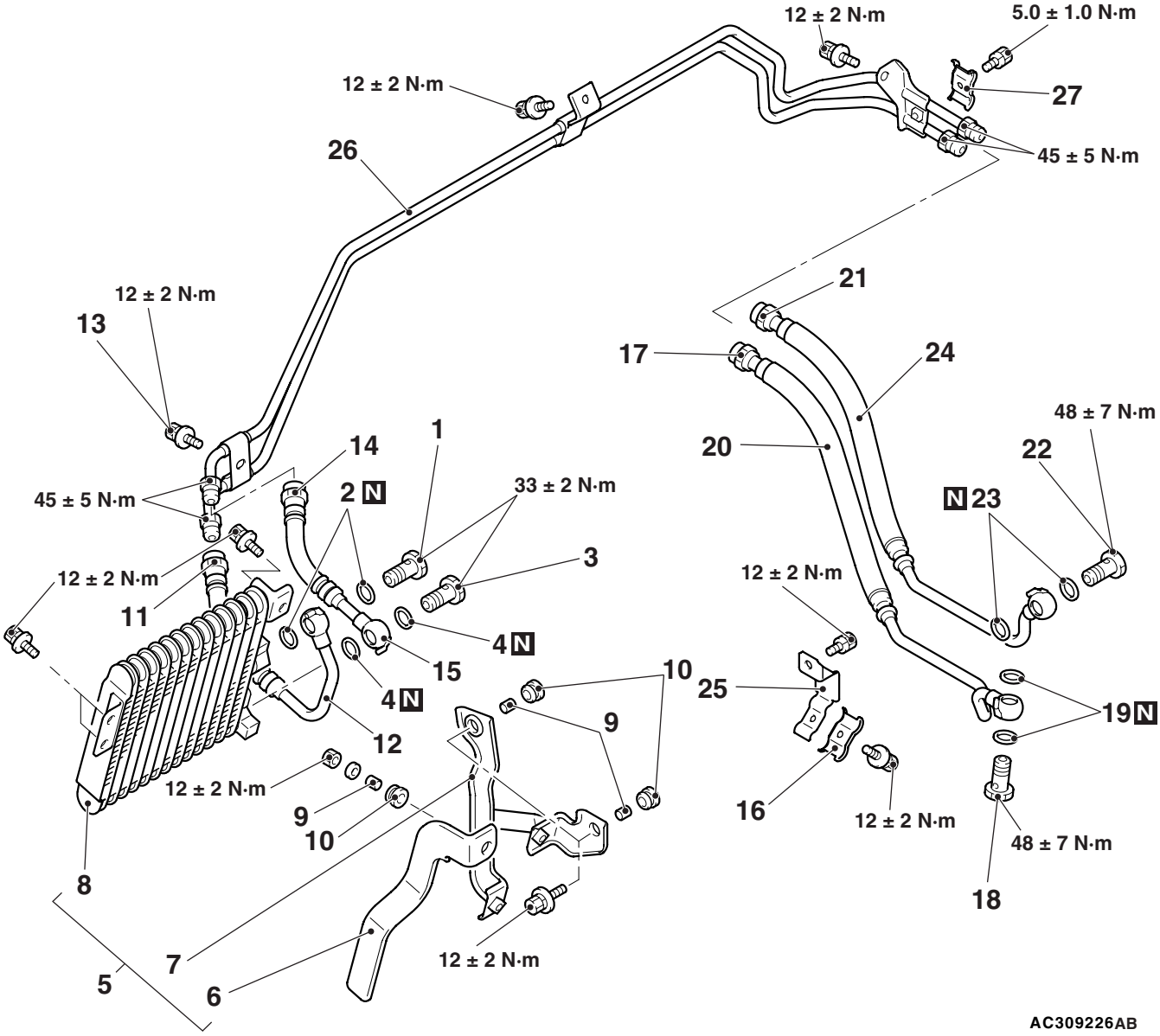
   Tightening torque:
   19 ± 3 N·m <Non-turbo>
   10 ± 2 N·m <Turbo>

ENGINE OIL COOLER

REMOVAL AND INSTALLATION <4G63-Turbo, 4G69-M/T>

M1121001300343

Pre-removal Operation	Post-installation Operation
Front Under Cover (LH) Removal (Refer to GROUP 51, Under Cover P.51-31).	• Front Under Cover (LH) Installation (Refer to GROUP 51, Under Cover P.51-31). • Engine Oil Refilling and Level Check (Refer to P.12-4).



Engine oil cooler removal steps

- Splash Shield Mounting Clips (LH) (Refer to GROUP 51, Front Bumper P.51-3).

1. Eye bolt
2. Gasket
3. Eye bolt
4. Gasket
5. Engine oil cooler assembly
6. Bracket
7. Bracket
8. Engine oil cooler

Engine oil cooler removal steps

9. Collar
10. Bush

Engine oil cooler hose removal steps (Engine oil cooler side)

11. Engine oil cooler return hose connection
1. Eye bolt
2. Gasket
12. Engine oil cooler return hose
13. Bolt

Engine oil cooler hose removal steps (Engine oil cooler side)

- Reserve tank assembly (Refer to GROUP 14, Radiator P.14-35).

14. Engine oil cooler feed hose connection
3. Eye bolt
4. Gasket
15. Engine oil cooler feed hose

Engine oil cooler hose removal steps (Engine side)

- Side under cover (RH) (Refer to GROUP 51, Under cover P.51-3).

16. Clamp
17. Engine oil cooler return hose connection
18. Eye bolt
19. Gasket
20. Engine oil cooler return hose
21. Engine oil cooler feed hose connection
22. Eye bolt

Engine oil cooler hose removal steps (Engine side) (Continued)

23. Gasket
24. Engine oil cooler feed hose
25. Bracket

Engine oil cooler feed and return tube removal steps

- Front bumper beam (Refer to GROUP 51, Front bumper assembly P.51-3).

11. Engine oil cooler return hose connection
14. Engine oil cooler feed hose connection
17. Engine oil cooler return hose connection
21. Engine oil cooler feed hose connection
26. Engine oil cooler feed and return tube
27. Clamp