

GROUP 4

CORROSION  
PROTECTION

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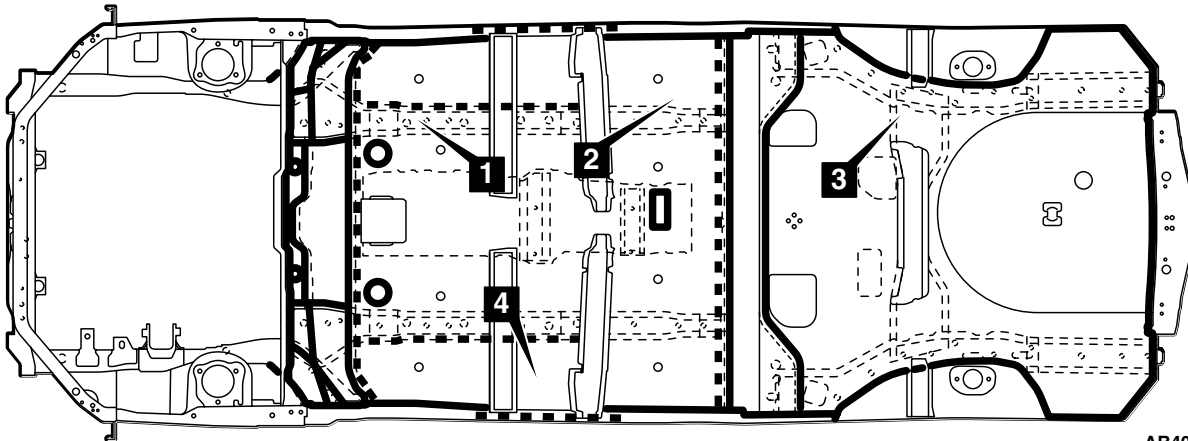
## BODY SEALING LOCATIONS

M4040001000365

If the sealant application is directly visible on the outer plate and requires appearance quality of the application in areas such as the drip rail, pillar, clinch and so on, then apply the sealant so that it is flat, or wipe off any excess mounding after the application. Be careful not to obstruct the water draining hole.

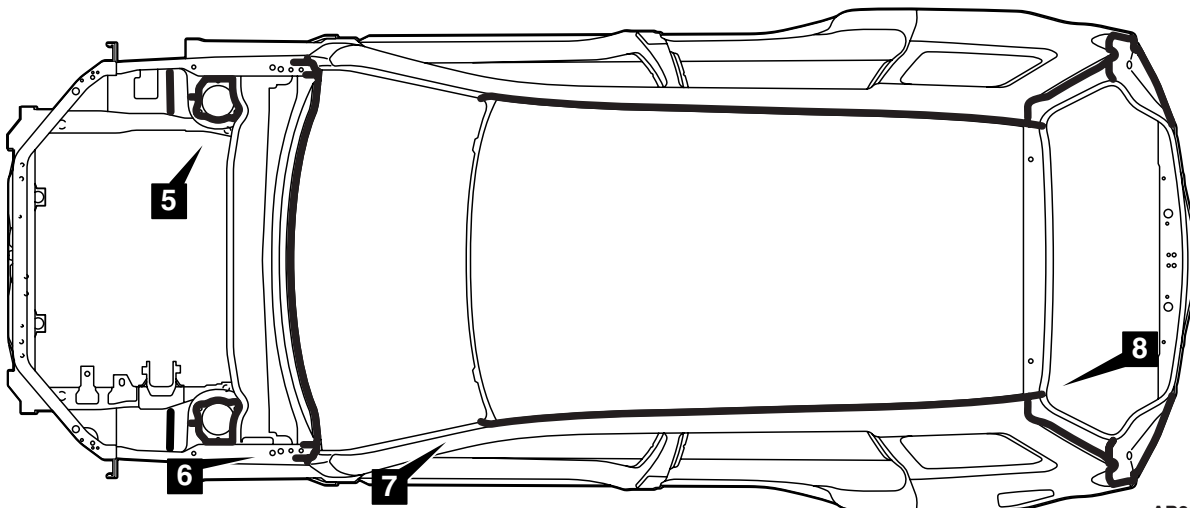
*NOTE: The bold dotted line indicates the application area on the underside.*

### FLOOR



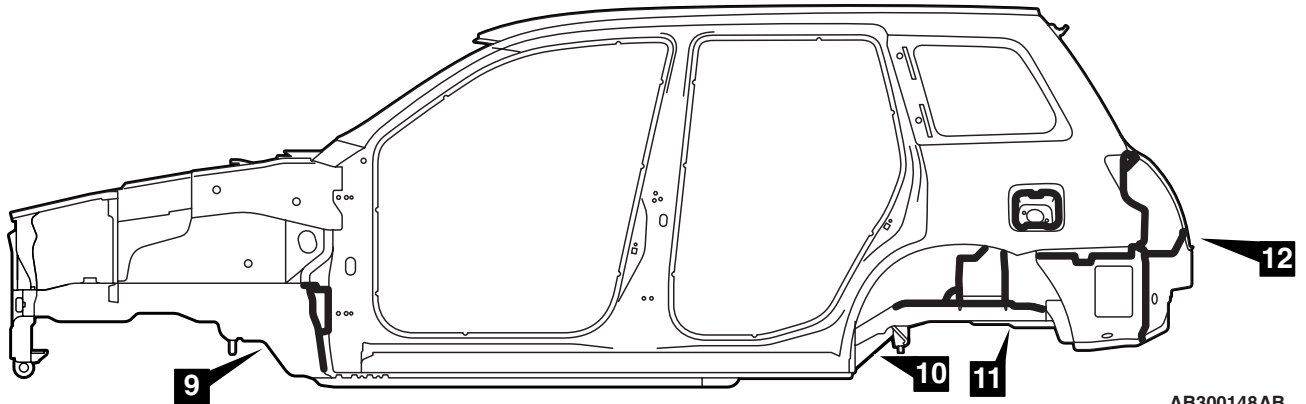
AB400094 AB

### UPPER BODY

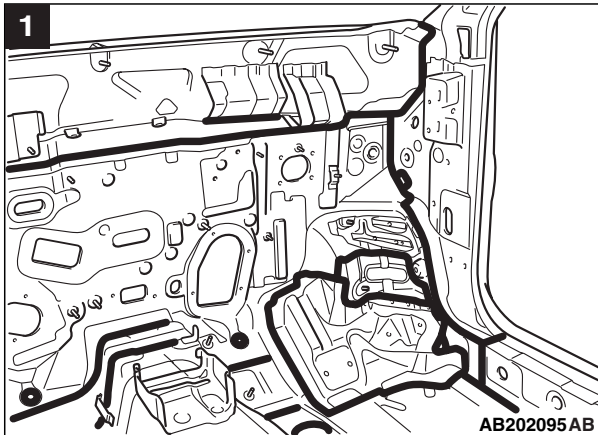


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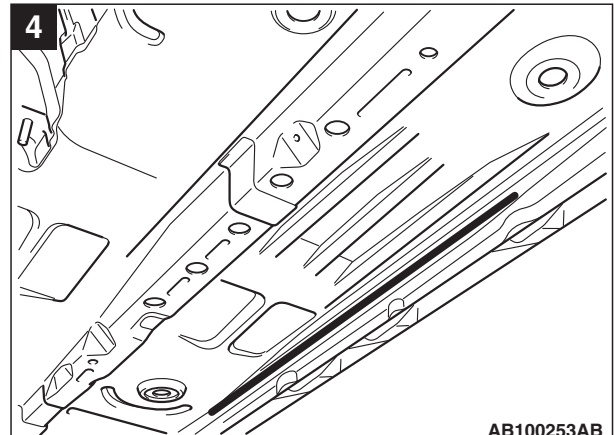
SIDE BODY



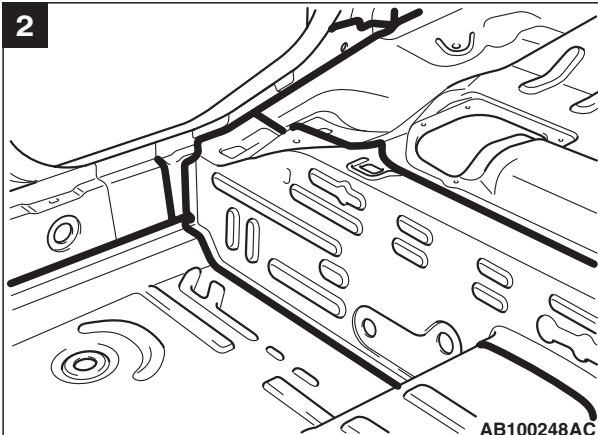
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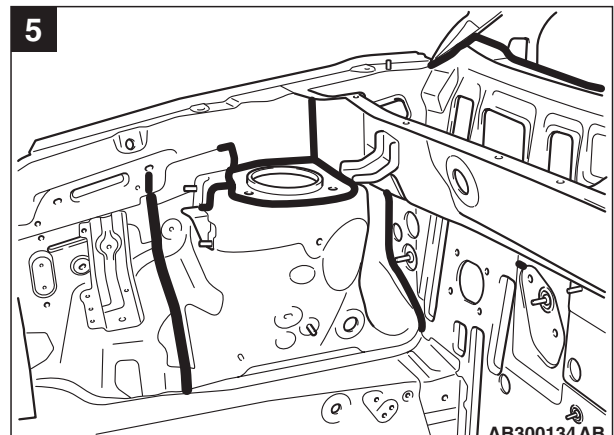
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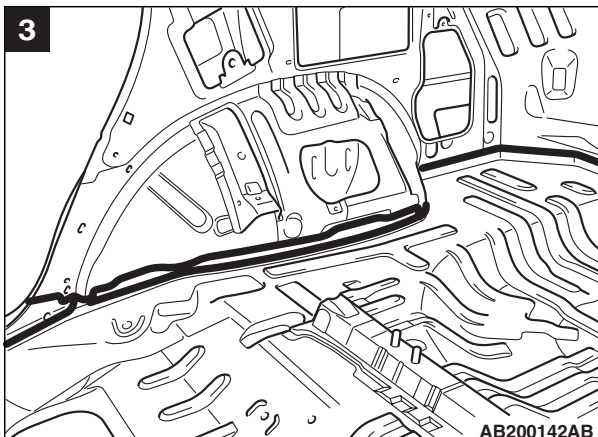
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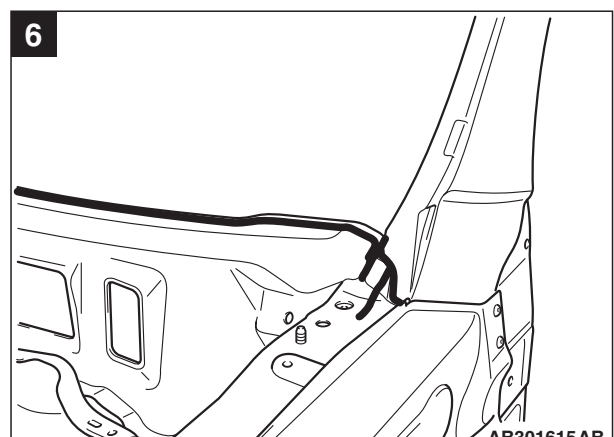
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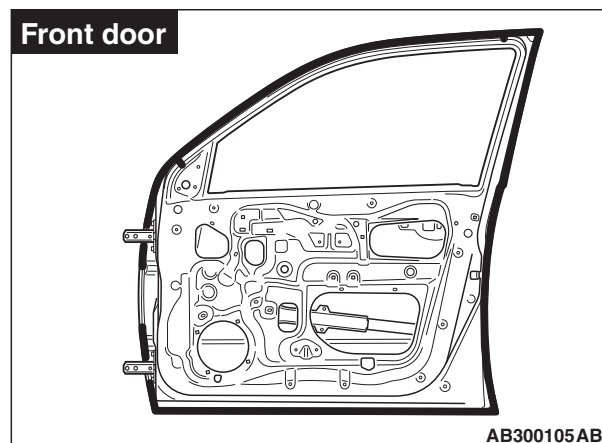
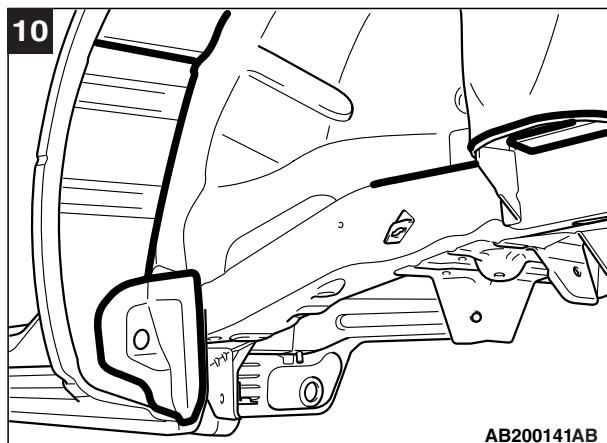
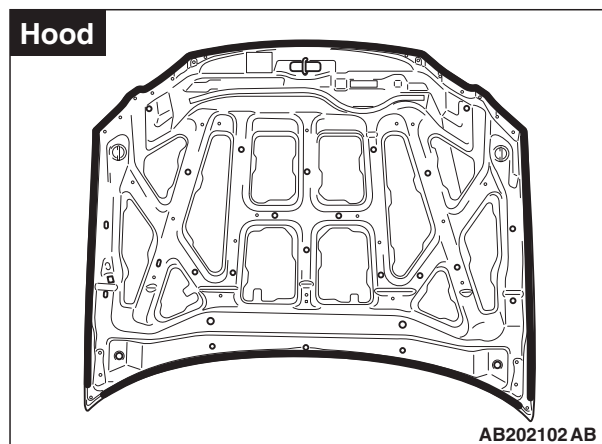
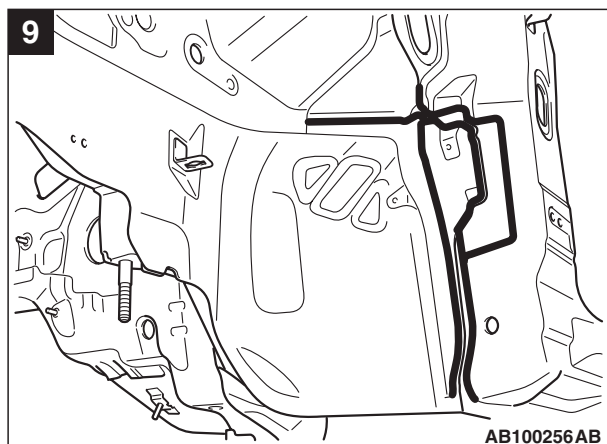
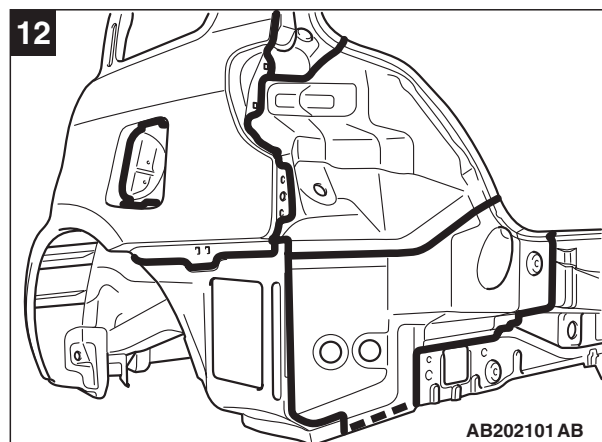
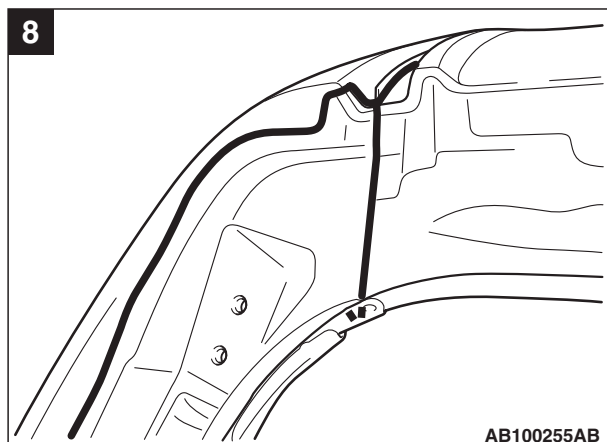
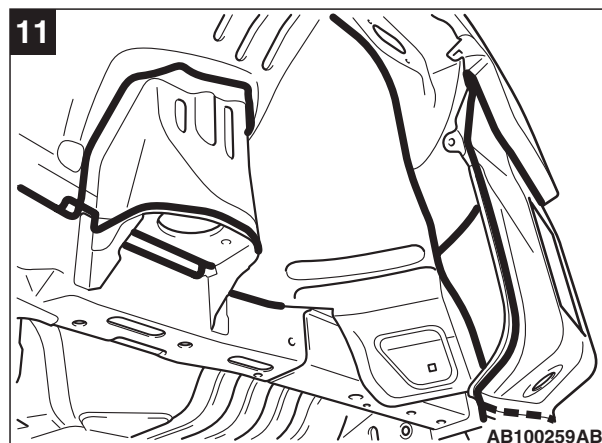
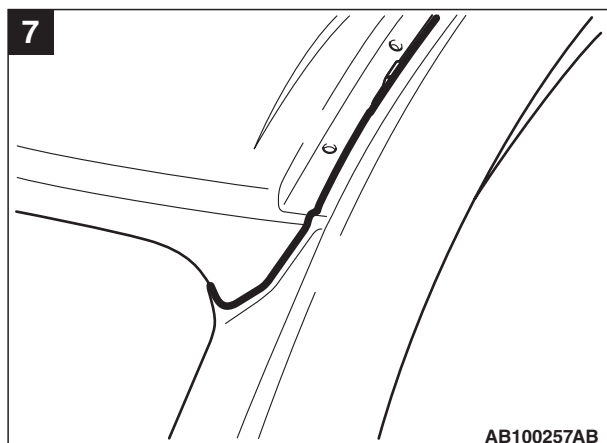
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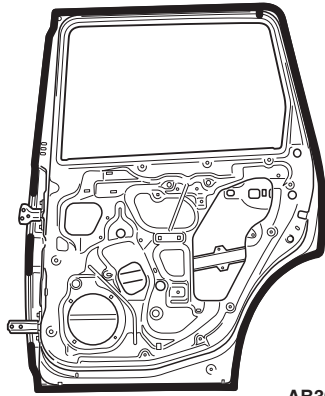
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AB301615AB

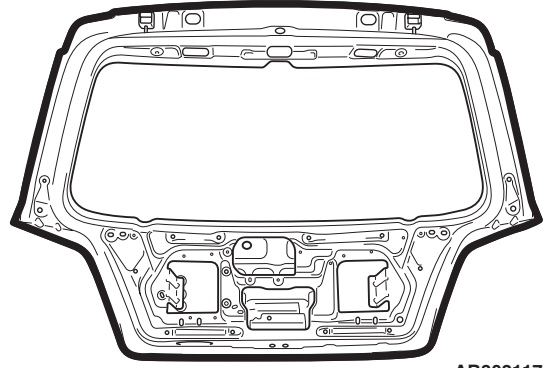


**Rear door**



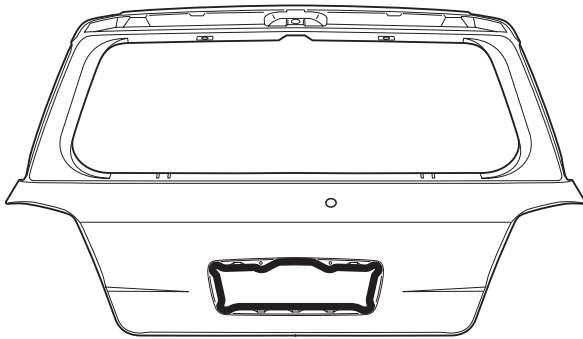
AB300106AB

**Tailgate (inner)**



AB302117AD

**Tailgate (outer)**



AB302116AE

## WAX INJECTION LOCATIONS

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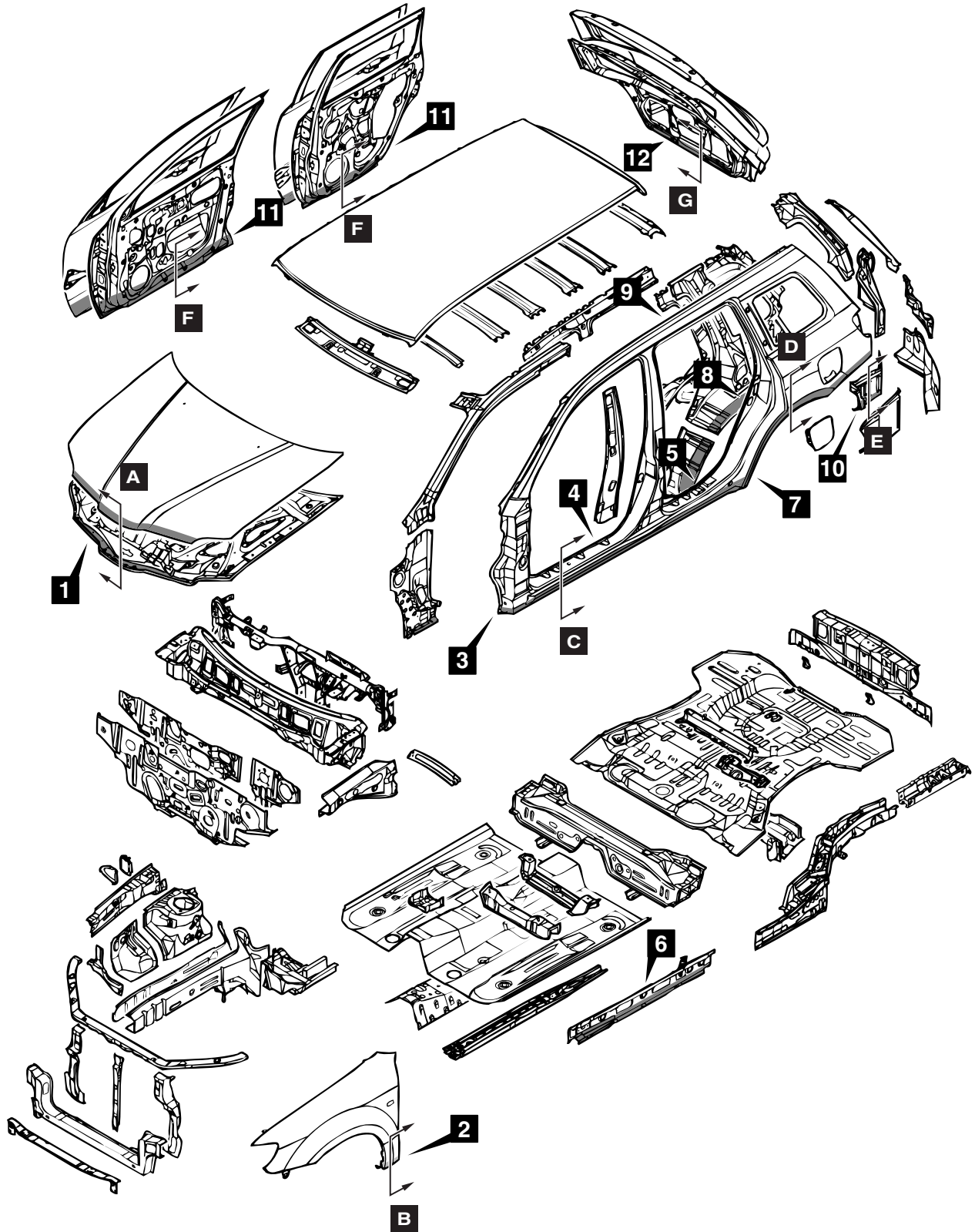
In order to provide greater corrosion resistance, wax injection has been performed for the lower areas of the vehicle, such as the frame, the side sill, and other panels which are a hollow-construction. If any of these panels are replaced, wax injection must be performed for the new parts.

Recommended wax:

- Tectyl 506, 506T or ML
- Waxoyl
- Dinitrol 3122 or 3654-1
- Mercasol 831-ML
- Terotex
- HV200PLUS or HV300

### NOTES REGARDING WAX INJECTION WORK

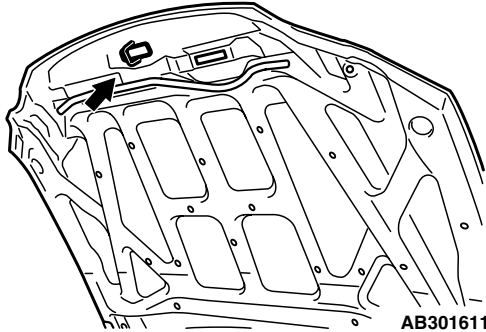
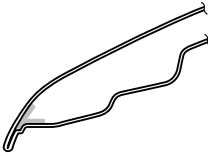
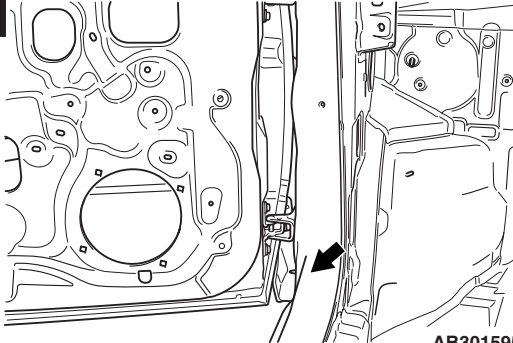
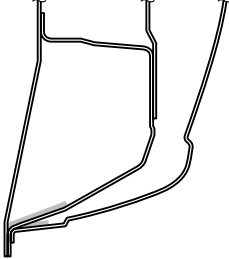
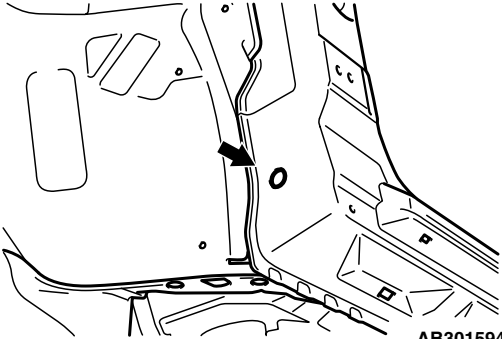
- Be careful that the wax does not get onto other parts. Especially if wax is to be injected into the lower part of the centre pillar and into the side sill, first remove the seat belt retractor and the door switch.
- For wax injection locations which have a rubber plug, do not forget to reinstall the rubber plug after the wax injection is completed.



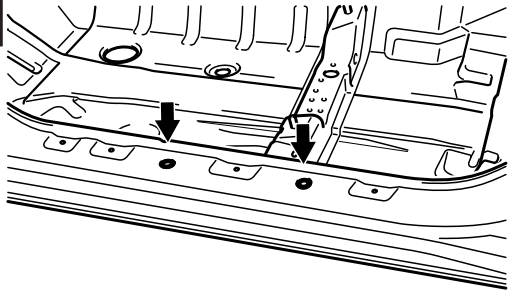
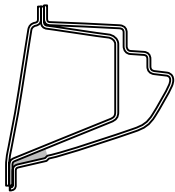
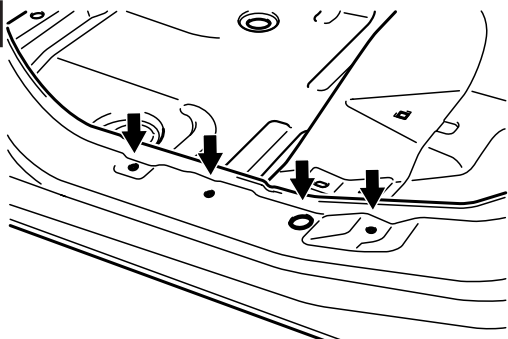
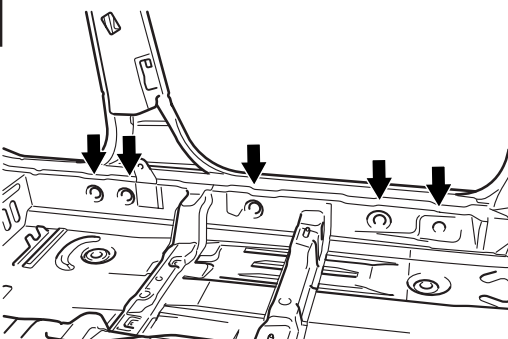
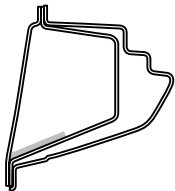
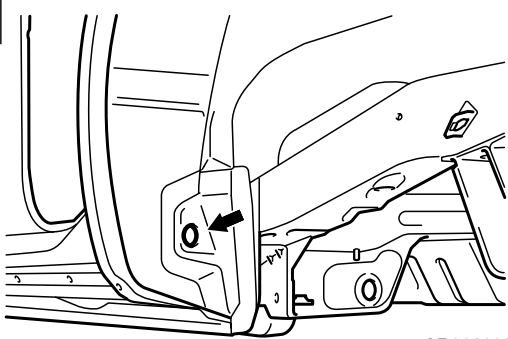
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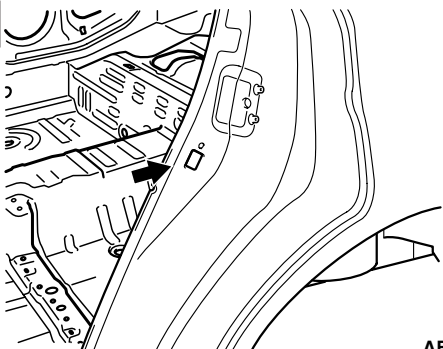
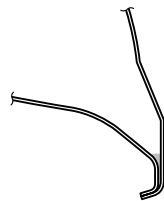
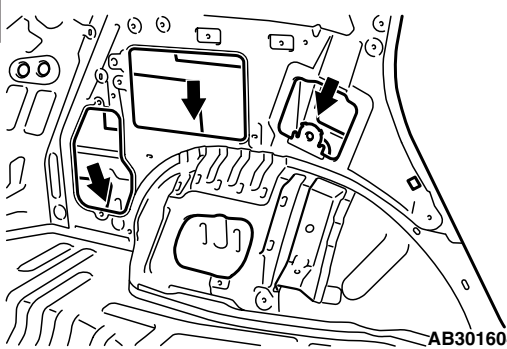
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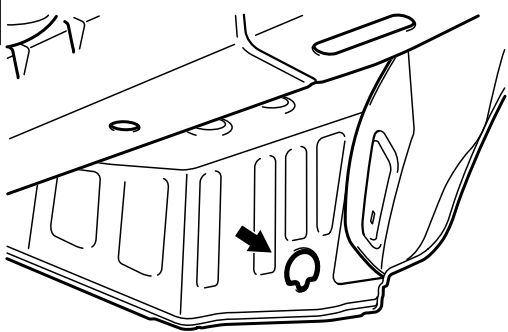
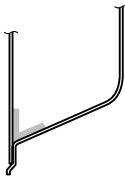
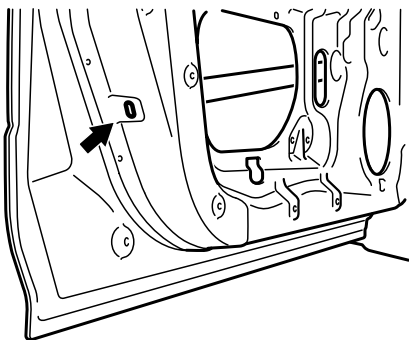
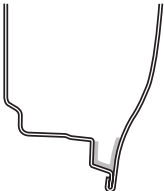
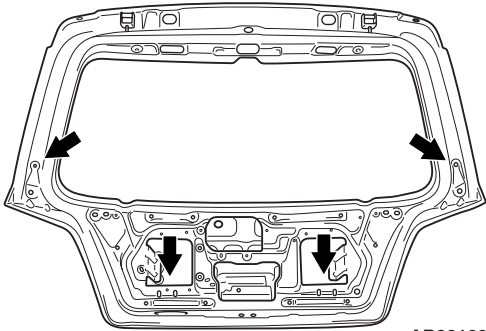

- For the numbers shown in the figure, refer to detailed illustrations with the same numbers on later pages.

← : Nozzle insertion openings		Application surfaces	
1	 <p>AB301611AB</p>	A	 <p>AB301612AB</p>
2	 <p>AB301595AB</p>	B	 <p>AB301593AB</p>
3	 <p>AB301594AB</p>		



← : Nozzle insertion openings	Application surfaces
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<div data-bbox="126 1018 168 1064">6</div> <div data-bbox="168 1018 672 1354"></div> <div data-bbox="587 1354 706 1375">AB301599AB</div>	<div data-bbox="821 1018 863 1064">C</div> <div data-bbox="1045 1108 1218 1297"></div> <div data-bbox="1291 1358 1409 1379">AB301601AB</div>
<div data-bbox="126 1411 168 1457">7</div> <div data-bbox="168 1411 672 1747"></div> <div data-bbox="587 1743 706 1764">AB301600AB</div>	

← : Nozzle insertion openings	Application surfaces
<div data-bbox="121 226 170 283">8</div>  <p data-bbox="584 556 706 588">AB301602AB</p>	<div data-bbox="820 226 868 283">D</div>  <p data-bbox="1291 556 1412 588">AB301603AB</p>
<div data-bbox="121 621 170 678">9</div>  <p data-bbox="584 945 706 976">AB301604AB</p>	

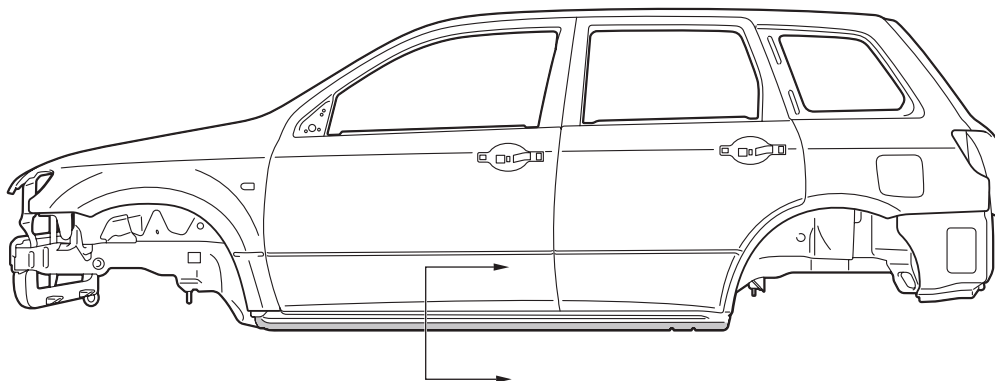
← : Nozzle insertion openings	Application surfaces
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<div data-bbox="121 625 168 667">11</div>  <p>AB301607AB</p>	<div data-bbox="820 625 867 667">F</div>  <p>AB301608AB</p>
<div data-bbox="121 1024 168 1066">12</div>  <p>AB301609AB</p>	<div data-bbox="820 1024 867 1066">G</div>  <p>AB301610AB</p>

## ROCKER PANEL PRIMER APPLICATION LOCATIONS

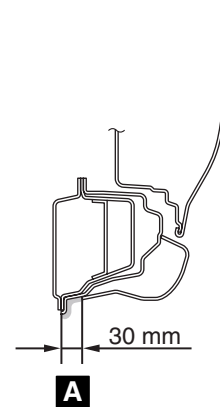
M4040002000186

To prevent rusting from chipping (flying rock), a priming panel primer has been applied to the areas indicated in the figure.

The priming panel primer is applied between the under and middle coat. It improves anti-corrosive performance by preventing flying rock to damage the body panel with the primer application, according to the thickness and elasticity of the primer. Apply the primer before the middle coat when replacing the panel complete with a priming panel primer application.



■ : Rocker panel primer



AB200205AE

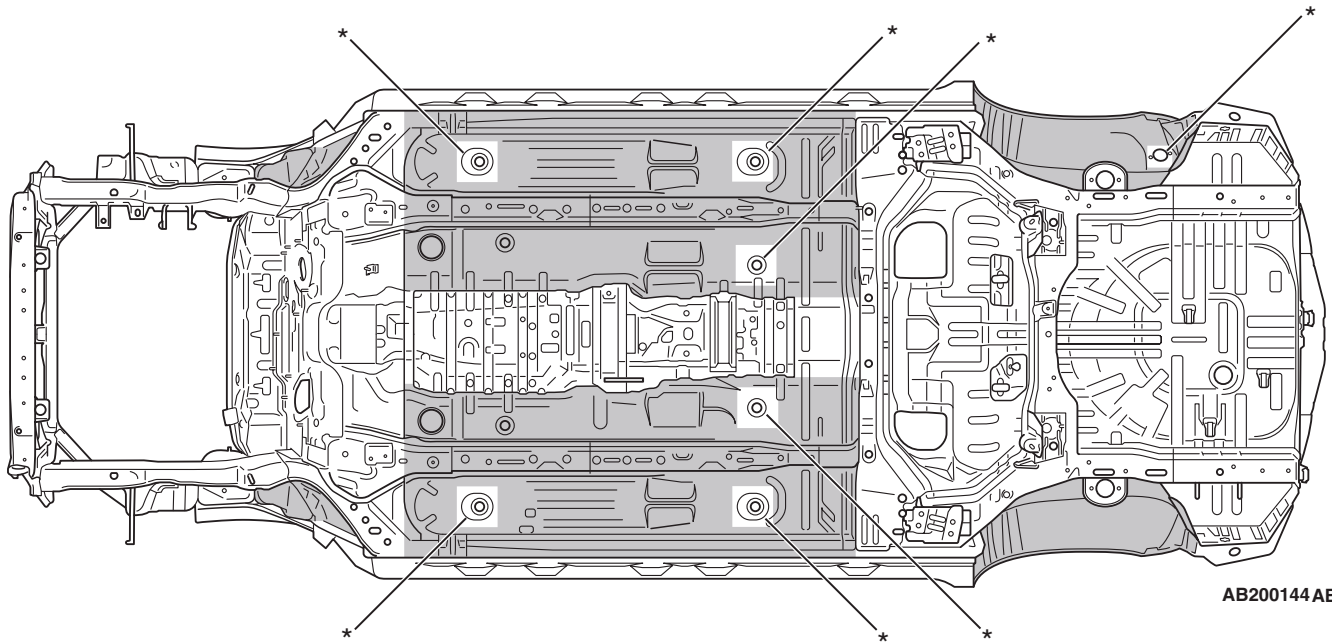
## UNDERCOAT APPLICATION LOCATIONS

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The under parts of the body is undercoated for anti-corrosive, anti-rust, anti-chipping, and anti-vibration performance.

After correcting the body, restore as shown in the instructions of the figure, if necessary.

Tape the areas marked with an asterisks to protect those areas from getting any undercoating on those areas.



■ : Undercoat [Film thickness is at least 0.5 mm]

## UNDERBODY ANTICORROSION AGENT LOCATIONS

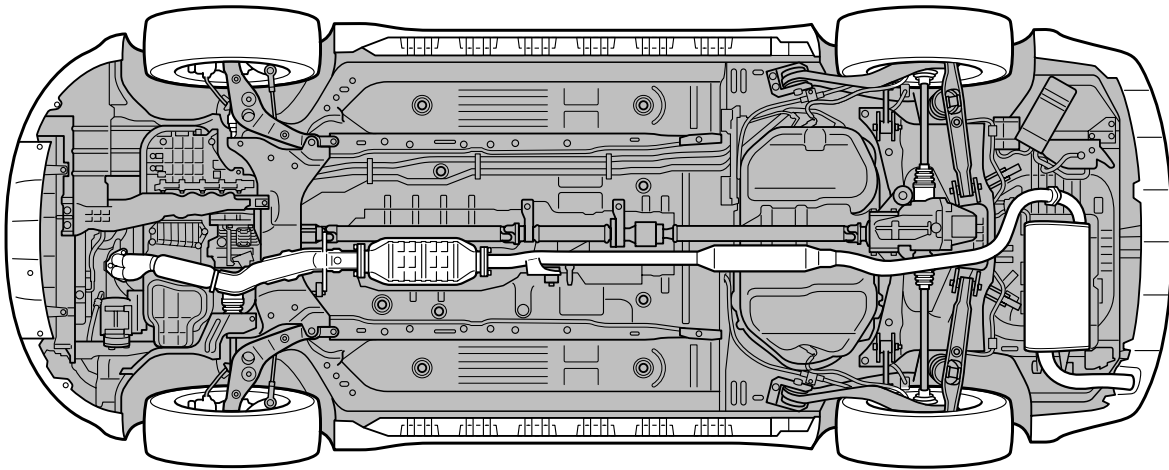
M4040009000091

In order to provide a greater corrosion resistance, underbody corrosion prevention treatment should be performed after undercoat application. After completing body repairs, restore this underbody corrosion prevention treatment as indicated in the illustration if necessary. Recommend wax:

- Tectyl 506T, 506 or S
- Waxoyl

**NOTE:**

- Take care not to permit the anticorrosion agent to come in contact with body painting, brake parts, exhaust pipes, bearing seals for rear axle and rambler parts (such as tires and drive shaft boots).
- If anticorrosion agent gets onto the oxygen sensor, it will cause a drop in the performance of the sensor. Cover the oxygen sensor with a protective material when applying anti-corrosion agents and undercoats.



■ :0.1mm or more

AB202126AC