
GROUP 12

ENGINE LUBRICATION

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GENERAL INFORMATION

The lubrication method is a fully force-fed, full-flow filtration type. The oil pump is a gear type which is driven by the crankshaft via the timing belt.

ENGINE OILS

Health Warning

Prolonged and repeated contact with mineral oil will result in the removal of natural fats from the skin, leading to dryness, irritation and dermatitis. In addition, used engine oil contains potentially harmful contaminants which may cause skin cancer. Adequate means of skin protection and washing facilities must be provided.

Recommended Precautions

The most effective precaution is to adapt working practices which prevent, as far as practicable, the risk of skin contact with mineral oils, for example by using enclosed systems for handling used engine oil and by degreasing components, where practicable, before handling them. Other precautions:

- Avoid prolonged and repeated contact with oils, particularly used engine oils.
- Wear protective clothing, including impervious gloves where practicable.

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- Avoid contaminating clothes, particularly underpants, with oil.
- Do not put oily rags in pockets, the use of overalls without pockets will avoid this.
- Do not wear heavily soiled clothing and oil-impregnated foot-wear. Overalls must be cleaned regularly and kept separate from personal clothing.
- Where there is a risk of eye contact, eye protection should be worn, for example, chemical goggles or face shields; in addition an eye wash facility should be provided.
- Obtain First Aid treatment immediately for open cuts and wounds.
- Wash regularly with soap and water to ensure all oil is removed, especially before meals (skin cleansers and nail brushes will help). After cleaning, the application of preparations containing lanolin to replace the natural skin oils is advised.
- Do not use petrol, kerosine, diesel fuel, gas oil, thinners or solvents for cleaning skin.
- Use barrier creams, applying them before each work period, to help the removal of oil from the skin after work.
- If skin disorders develop, obtain medical advice without delay.

SERVICE SPECIFICATION

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Item	Standard value	
Oil pressure kPa	at idle	29 or more
	at 3,500 r/min	294 – 686

LUBRICANT

M1121000400529

Item	Specification		
Engine oil ACEA classification	A1, A2 or A3		
Engine oil API classification	SG or higher		
Engine oil quantity L	4G63, 4G69 (A/T)	Oil filter	0.3
		Total	4.3
	4G69 (M/T)	Oil filter	0.3
		Oil cooler	0.3
		Total	4.6

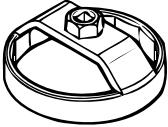
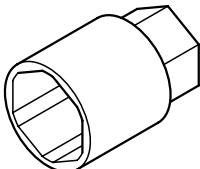
SEALANT

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Item	Specified sealant	Remark
Oil pressure switch	3M ATD Part No. 8660 or equivalent	Semi-drying sealant

SPECIAL TOOLS

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Tool	Number	Name	Use
 MB991610	MB991610	Oil filter wrench	Removal and installation of engine oil filter (When using the oil filter of MD356000)
 MD998054	MD998054	Oil pressure switch wrench	Removal and installation of oil pressure switch

ON-VEHICLE SERVICE

ENGINE OIL CHECK

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1. Pull out the level gauge slowly and check that the oil level is in the illustrated range.
2. Check that the oil is not excessively dirty, that there is no coolant or petrol mixed in, and that it has sufficient viscosity.

ENGINE OIL REPLACEMENT

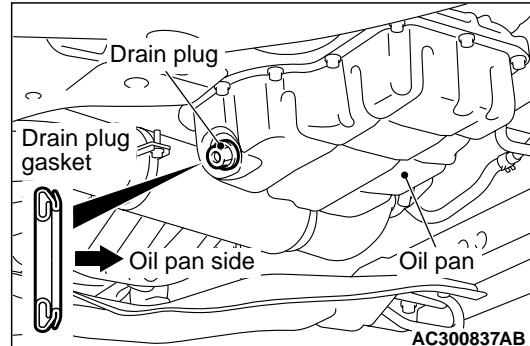
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1. Start the engine and allow it to warm up until the temperature of the coolant reaches 80 °C to 90 °C.
2. Remove the engine oil filler cap.

CAUTION

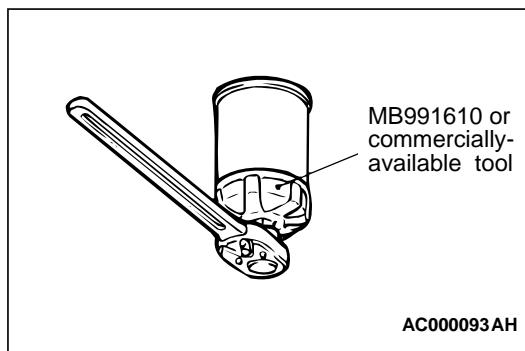
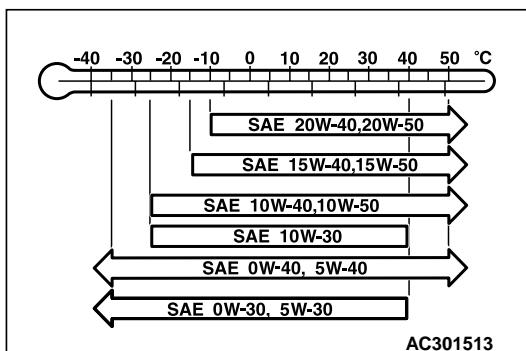
Use care as oil could be hot.

3. Remove the drain plug to drain oil.



4. Install a new drain plug gasket so that it faces in the direction shown in the illustration, and then tighten the drain plug to the specified torque.

Tightening torque: 39 ± 5 N·m*NOTE: Install the drain plug gasket so it faces in the direction shown in the illustration.*



5. Refill with specified quantity of oil.

Specified Engine Oil (ACEA and API classification): ACEA A1, A2 or A3/API SG or higher

Total quantity (Includes volume inside engine oil filter):

4.3 L <4G63, 4G69 (A/T)>

4.6 L <4G69 (M/T)>

6. Install the engine oil filler cap.

7. Check oil level.

ENGINE OIL FILTER REPLACEMENT

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1. Start the engine and allow it to warm up until the temperature of the coolant reaches 80 °C to 90 °C.
2. Remove the engine oil filler cap.

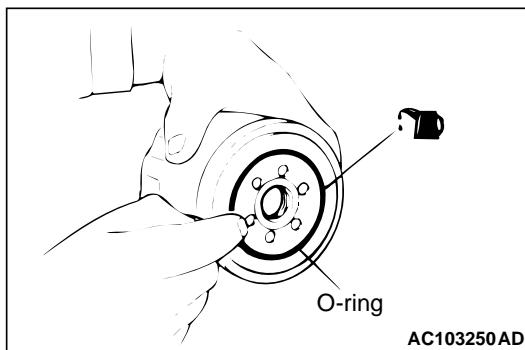
CAUTION

Use care as oil could be hot.

3. Remove the drain plug to drain oil.
4. Remove the under cover.

5. Use the respective tool in the following table to remove the engine oil filter.

6. Clean the filter bracket side mounting surface.

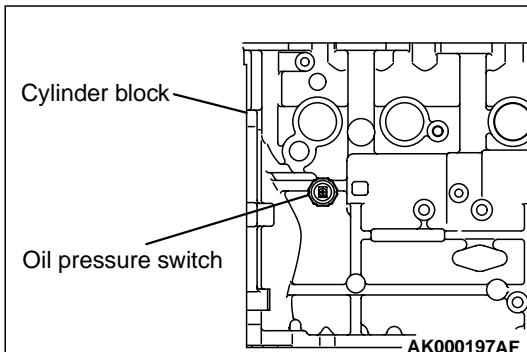


7. Apply a small amount of engine oil to the O-ring of the new oil filter.
8. Once the O-ring of the oil filter is touching the flange, use the respective tool in the following table to tighten to the specified torque.
9. Install the drain plug and refill the engine oil (Refer to P.12-3).
10. Race the engine 2–3 times, and check to be sure that no engine oil leaks from installation section of the oil filter.

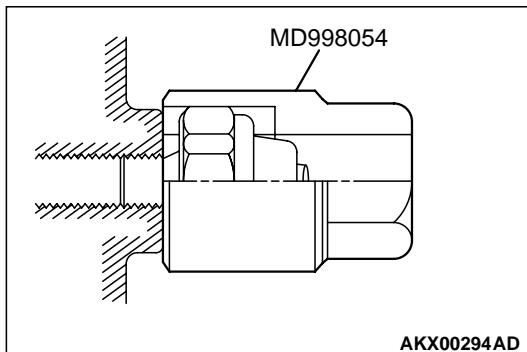
Number	Special tool	Tightening torque
MD356000	Oil filter wrench (MB991610) or equivalent	Approximately 3/4 turn (14 ± 2 N·m)
MD136466, MD322508	Commercially- available tool	Approximately 3/4 turn (17 ± 3 N·m)

OIL PRESSURE CHECK

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1. Check engine oil quantity.
2. Remove the oil pressure switch terminal.

CAUTION

Since sealant is applied to the thread of oil pressure switch, take care not to damage the oil pressure switch when removing it.

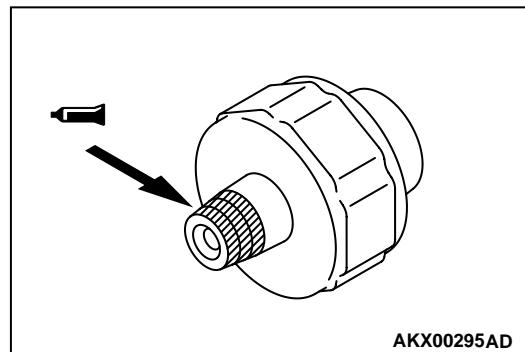
3. Use the special tool Oil pressure switch wrench (MD998054) to remove the oil pressure switch.
4. Install the oil pressure gauge.

NOTE: Use an adapter of PT 1/8 thread.

5. Run the engine to warm it.
6. After the engine has been warmed up, check that oil pressure is within the standard value.

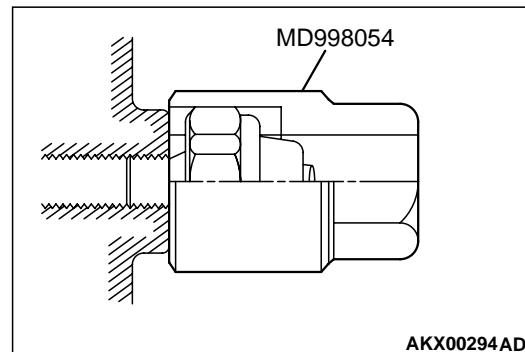
Standard value:**At idle: 29 kPa or more****At 3,500 r/min: 294 – 686 kPa**

7. Remove the oil pressure gauge.



8. Apply the specified sealant to the thread of oil pressure switch.

Specified sealant: 3M™ ATD Part No. 8660 or equivalent

CAUTION

Do not start the engine within one hour after the oil pressure switch has been installed.

9. Use the special tool Oil pressure switch wrench (MD998054) to tighten the oil pressure switch to the specified torque.

Tightening torque: $19 \pm 3 \text{ N}\cdot\text{m}$

10. Install the oil pressure switch terminal.

ENGINE OIL COOLER

REMOVAL AND INSTALLATION

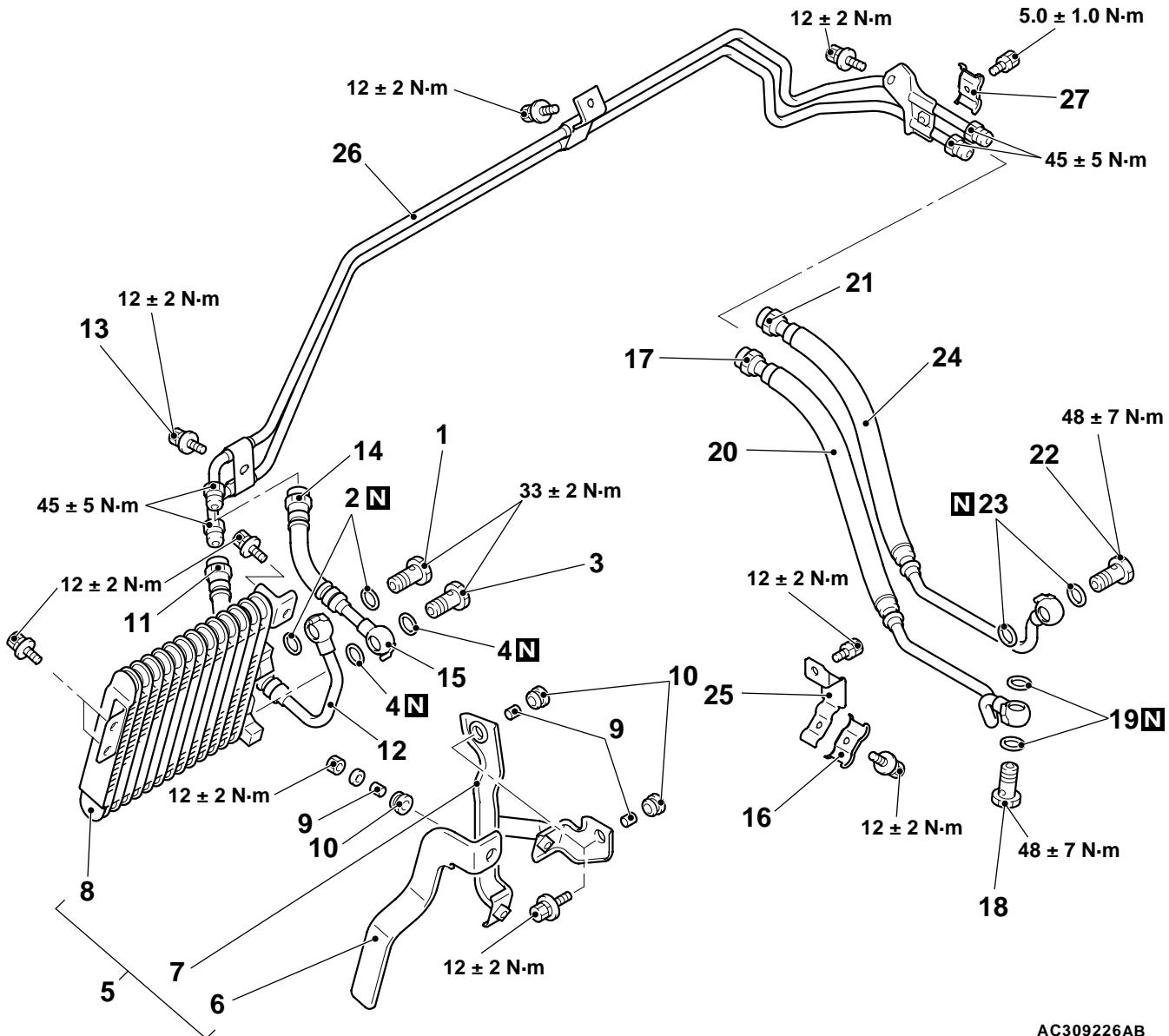
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Pre-removal Operation

- Front Under Cover (LH) Removal (Refer to GROUP 51, Under Cover [P.51-19](#)).

Post-installation Operation

- Front Under Cover (LH) Installation (Refer to GROUP 51, Under Cover [P.51-19](#)).
- Engine Oil Refilling and Level Check (Refer to [P.12-3](#)).



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Engine oil cooler removal steps

- Splash Shield Mounting Clips (LH) (Refer to GROUP 51, Front Bumper [P.51-3](#)).
- Eye bolt
- Gasket
- Eye bolt
- Gasket
- Engine oil cooler assembly
- Bracket
- Bracket
- Engine oil cooler

Engine oil cooler removal steps

- Collar
- Bush

Engine oil cooler hose removal steps (Engine oil cooler side)

- Engine oil cooler return hose connection
- Eye bolt
- Gasket
- Engine oil cooler return hose
- Bolt

**Engine oil cooler hose removal
steps (Engine oil cooler side)**

- Reserve tank assembly (Refer to GROUP 14, Radiator [P.14-29](#)).

14. Engine oil cooler feed hose connection

3. Eye bolt

4. Gasket

15. Engine oil cooler feed hose

**Engine oil cooler hose removal
steps (Engine side)**

- Side under cover (RH) (Refer to GROUP 51, Under cover [P.51-3](#)).

16. Clamp

17. Engine oil cooler return hose connection

18. Eye bolt

19. Gasket

20. Engine oil cooler return hose

21. Engine oil cooler feed hose connection

22. Eye bolt

23. Gasket

24. Engine oil cooler feed hose

25. Bracket

**Engine oil cooler feed and return
tube removal steps**

- Front bumper beam (Refer to GROUP 51, Front bumper assembly [P.51-3](#)).

11. Engine oil cooler return hose connection

14. Engine oil cooler feed hose connection

17. Engine oil cooler return hose connection

21. Engine oil cooler feed hose connection

26. Engine oil cooler feed and return tube

27. Clamp

NOTES