
GROUP 21A

CLUTCH

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GENERAL INFORMATION

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The clutch is a dry single-disc, diaphragm type; hydraulic pressure is used for the clutch control. The clutch shares a brake fluid reservoir with the brake system.

SERVICE SPECIFICATIONS

M1211000300205

Item	Standard value
Clutch pedal height mm	LH drive vehicles 226 – 229
Clutch pedal height mm	RH drive vehicles 254 – 257
Clutch pedal clevis pin play mm	1 – 3
Clutch pedal free play mm	4 – 13
Distance between the clutch pedal and the clutch pedal stopper when the clutch is disengaged mm	LH drive vehicles 30 or more
Distance between the clutch pedal and the clutch pedal bracket when the clutch is disengaged mm	RH drive vehicles 30 or more

LUBRICANTS

M1211000400183

Item	Specified lubricant	Quantity
Clutch fluid	Brake Fluid DOT 3 or DOT 4	As required
Pushrod assembly	Rubber grease	As required
Boot	Rubber grease	As required
Release cylinder push rod	MITSUBISHI genuine grease Part No.0101011	As required

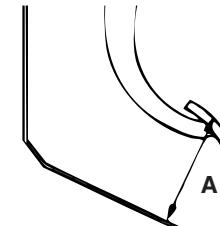
ON-VEHICLE SERVICE

CLUTCH PEDAL CHECK AND
ADJUSTMENT

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- Turn up the carpet, etc. under the clutch pedal.

Clutch pedal height

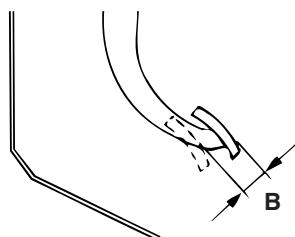


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- Measure the clutch pedal height.

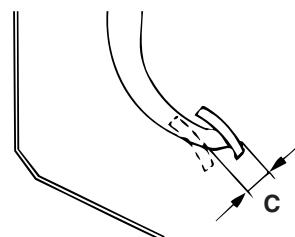
Standard value (A): 226 – 229 mm <LH drive vehicles>, 254 – 257 mm <RH drive vehicles>

Clutch pedal clevis pin play



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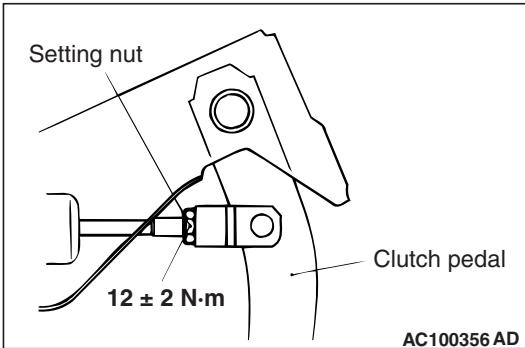
Clutch pedal free play



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3. Measure the clutch pedal clevis pin play.

Standard value (B): 1 – 3 mm



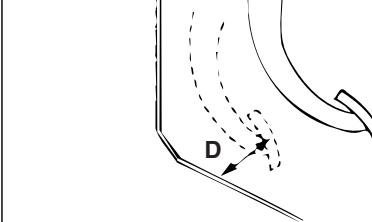
12 ± 2 N·m

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CAUTION

Do not push in the master cylinder pushrod at this time, otherwise the clutch will not operate properly.

4. If the clutch pedal height and clutch pedal clevis pin play are not within the standard value, loosen the setting nut to adjust the clutch pedal height and clevis pin play to the standard value.



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5. After completing the adjustments, confirm that the clutch pedal free play (measured at the face of the pedal pad) and the distance between the clutch pedal (the face of the pedal pad) and the clutch pedal stopper when the clutch is disengaged are within the standard value ranges.

Standard value (C): 4 – 13 mm

Standard value (D): 30 mm or more

6. If the clutch pedal free play and the distance between the clutch pedal and the clutch pedal stopper or toeboard when the clutch is disengaged do not agree with the standard values, it is probably the result of either air in the hydraulic system or a faulty master cylinder, release cylinder or clutch. Bleed the air, or disassemble and inspect the master cylinder, release cylinder or clutch.

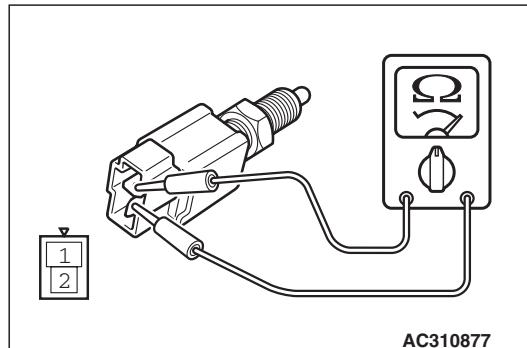
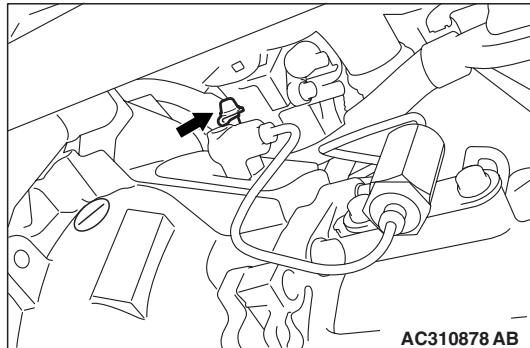
CLUTCH BLEEDING

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CAUTION

Use the specified brake fluid. Do not mix brake fluids.

Specified fluid: Brake fluid DOT 3 or DOT 4



1. Connect a hose with a bottle to the bleeder screw.
2. Open the bleed nipple.
3. Depress the clutch pedal slowly. Open the bleeder screw to let air and brake fluid out. Close the bleeder screw. Release the clutch pedal. Repeat until only brake fluid and no air comes out.
4. Check that the brake fluid reservoir level stays between "MAX" and "MIN" marks throughout the clutch bleeding process.

CLUTCH SWITCH CHECK AND ADJUSTMENT

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1. Adjust the clutch pedal.

2. Connect an ohmmeter to the clutch switch connector, and then check for continuity when the clutch pedal is fully depressed and when it is released outward.

Tester connection	Pedal position	Specified condition
1-2	Fully depressed	Less than $2\ \Omega$
	Released	Open circuit

3. If the continuity is incorrect, replace the clutch switch.

CLUTCH PEDAL

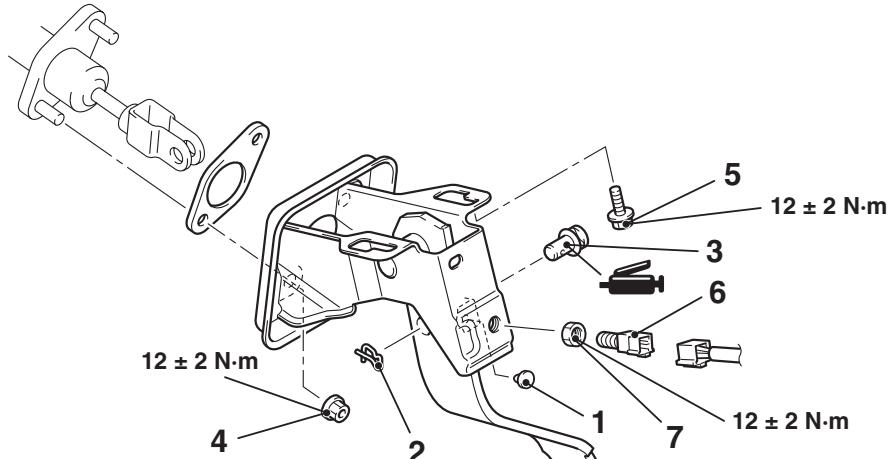
REMOVAL AND INSTALLATION

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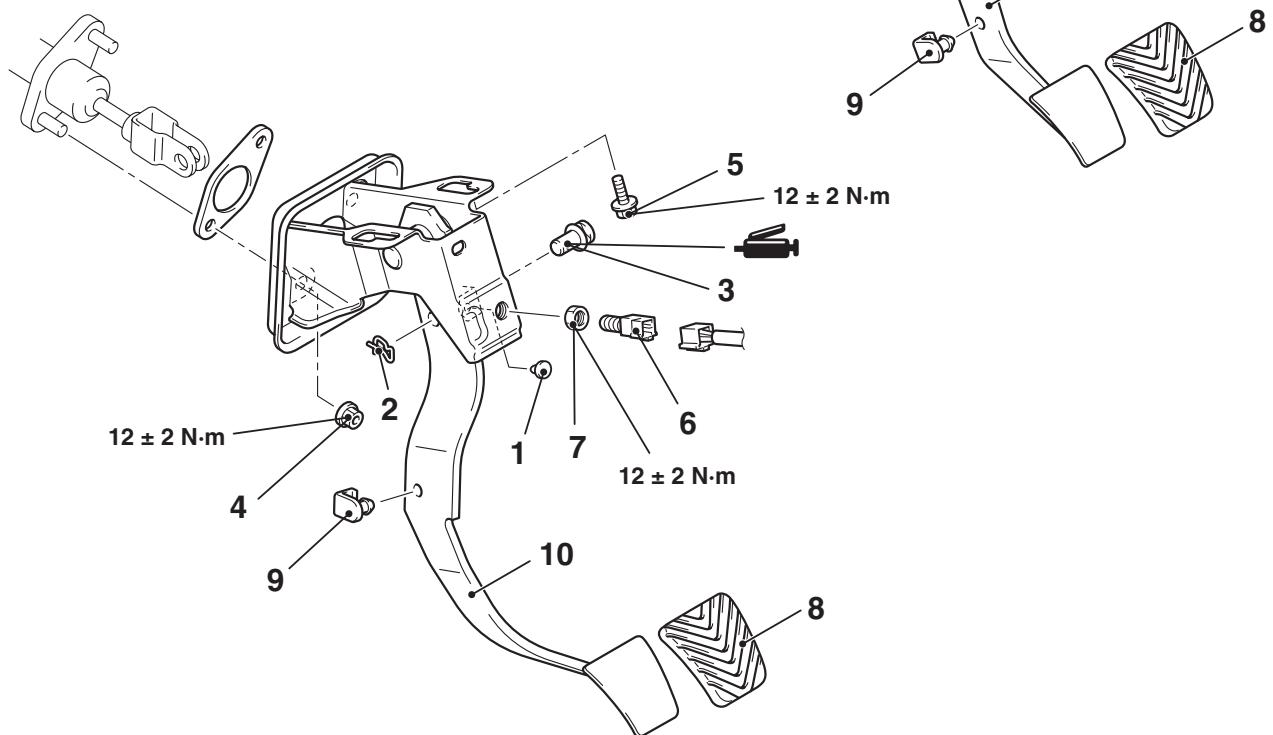
Post-installation Operation

- Clutch Pedal Adjustment (Refer to P.21A-2).

<LH drive vehicles>



<RH drive vehicles>



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Removal steps

- Instrument panel under cover (Refer to GROUP 52A, Instrument panel P.52A-2).

1. Stopper
2. Snap pin
3. Clevis pin
4. Clutch master cylinder mounting nut

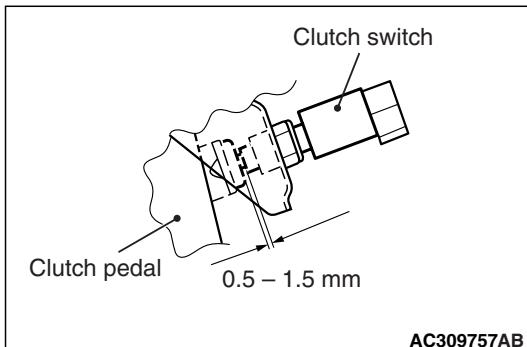
>>A<<

Removal steps (Continued)

5. Clutch pedal assembly mounting bolt
6. Clutch switch
7. Nut
8. Pedal pad
9. Pedal stopper
10. Clutch pedal assembly

INSTALLATION SERVICE POINT**>>A<< CLUTCH SWITCH INSTALLATION**

Install the clutch switch at the specified dimension when the clutch pedal is released.



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CLUTCH CONTROL

REMOVAL AND INSTALLATION

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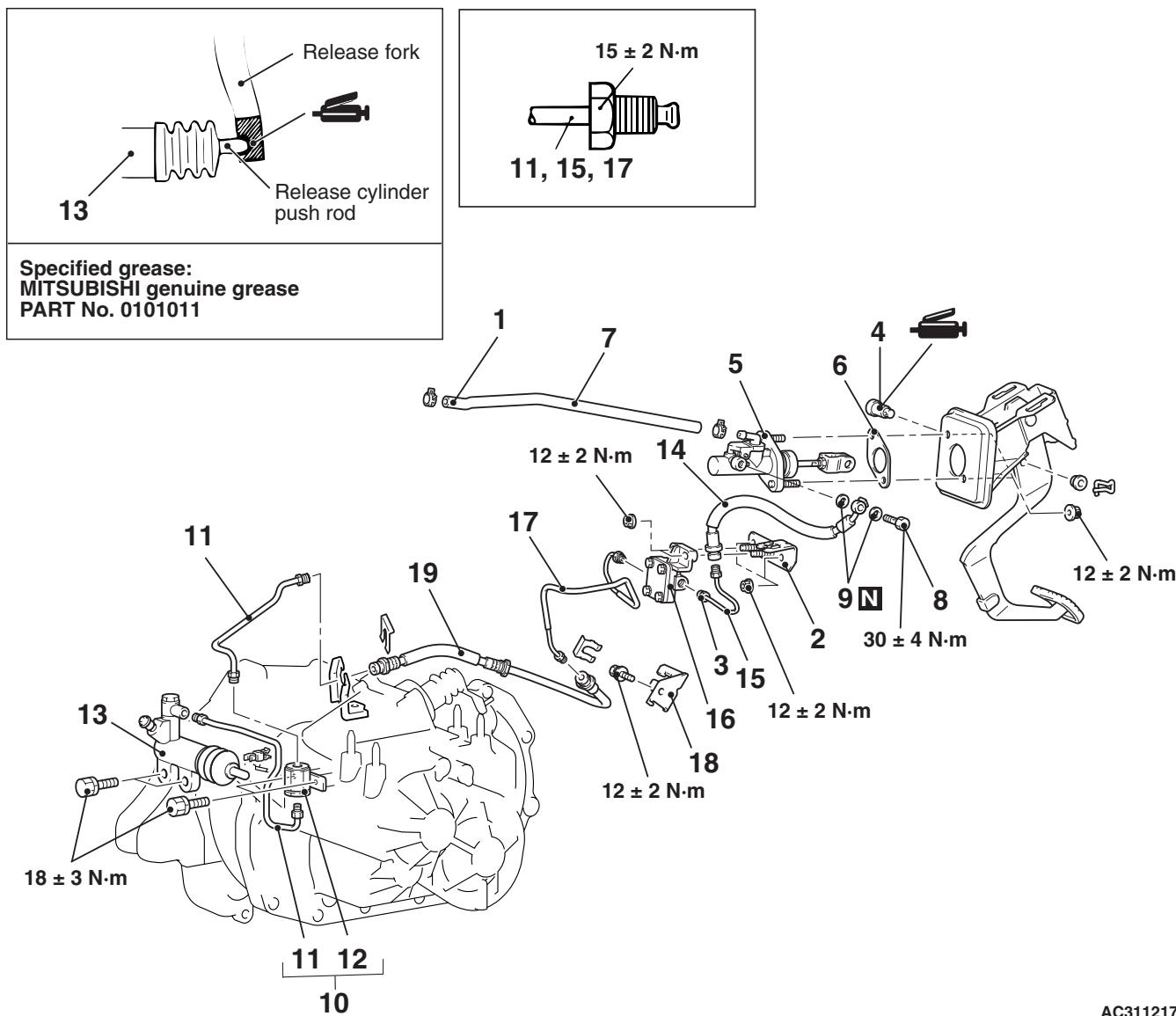
Pre-removal Operation

- Clutch Fluid Draining

Post-installation Operation

- Clutch Fluid Supplying
- Clutch Line Bleeding (Refer to [P.21A-3](#).)
- Clutch Pedal Adjustment (Refer to [P.21A-2](#).)

<LH drive vehicles>



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Clutch master cylinder removal steps

1. Reservoir hose and brake fluid reservoir connection
2. Clutch damper bracket
3. Clutch tube and clutch damper assembly connection

Clutch master cylinder removal steps (Continued)

- Brake master cylinder assembly and brake booster (Refer to GROUP 35A, Master cylinder assembly and brake booster [P.35A-14](#).)
4. Clevis pin
5. Clutch master cylinder
6. Sealer
7. Reservoir hose

>>B<<

Clutch master cylinder removal
steps (Continued)

8. Eye bolt

9. Gasket

Clutch release cylinder removal
steps10. Clutch tube and clutch orifice
assembly

11. Clutch tube

12. Clutch orifice assembly

13. Clutch release cylinder

Clutch line removal steps

>>A<< 14. Clutch hose

15. Clutch tube

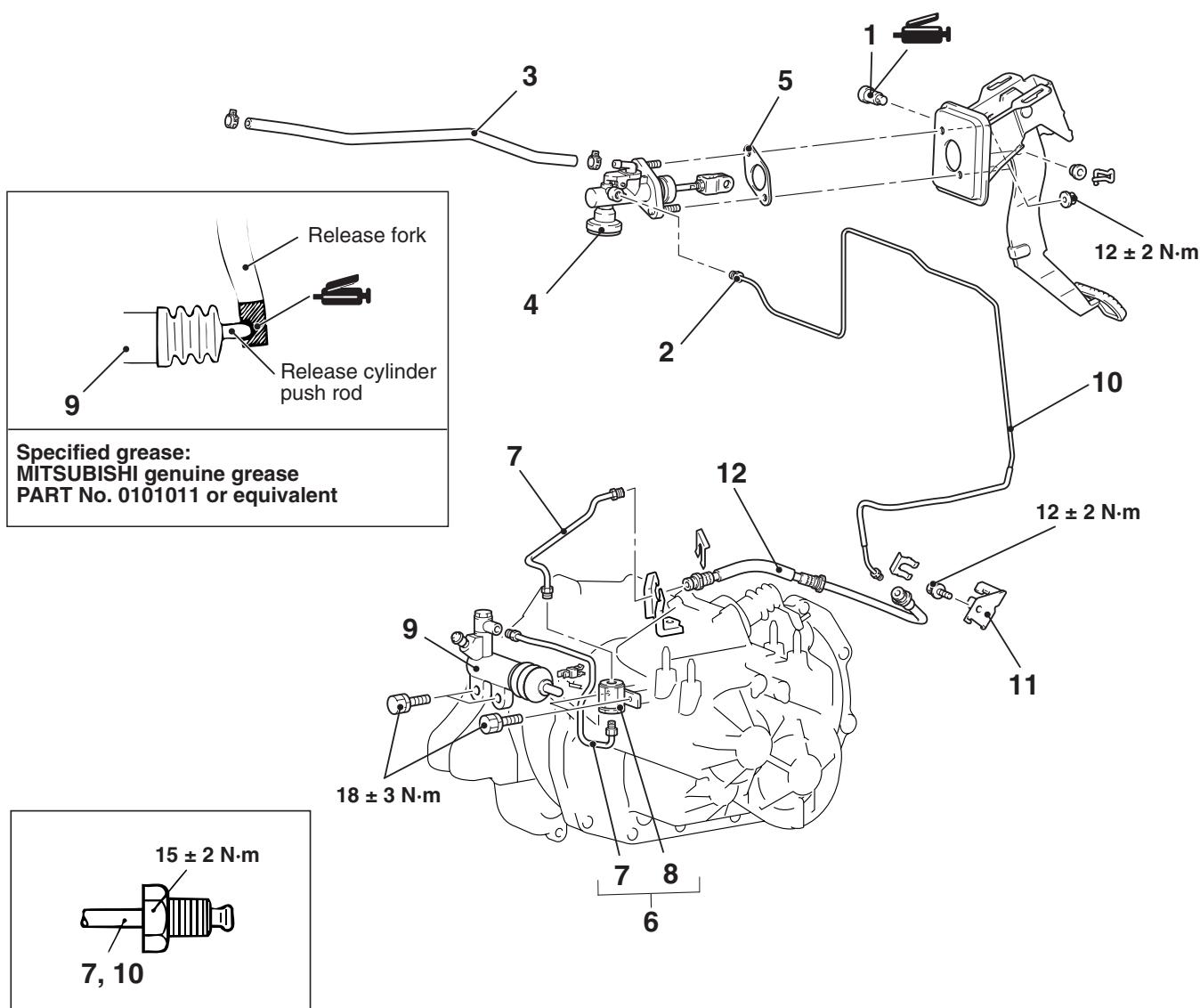
16. Clutch damper assembly

17. Clutch tube

18. Clutch hose bracket

19. Clutch hose

<R.H. drive vehicles>



>>B<<

Clutch master cylinder removal steps

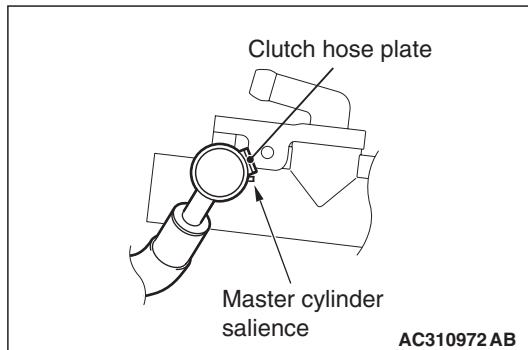
1. Clevis pin
2. Clutch tube connection
3. Reservoir hose
4. Clutch master cylinder
5. Sealer

Clutch release cylinder removal steps

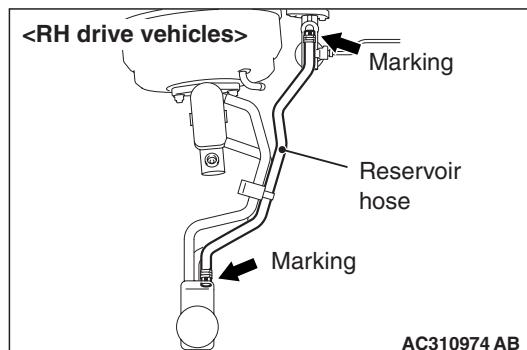
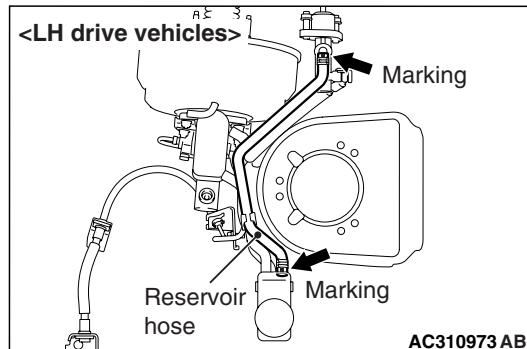
6. Clutch tube and clutch orifice assembly
7. Clutch tube
8. Clutch orifice assembly
9. Clutch release cylinder

Clutch line removal steps

10. Clutch tube
11. Clutch hose bracket
12. Clutch hose

INSATLLATION SERVICE POINT**>>A<< CLUTCH HOSE INSTALLATION**

Install the clutch hose so that the clutch hose plate will touch the master cylinder salience.

>>B<< RESERVOIR HOSE INSTALLATION

Install the reservoir hose with the marking as shown in the illustration.

INSPECTION

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- Check the master cylinder or clutch hose for fluid leakage.
- Check the clutch hose or tube for cracks or clogging.

DISASSEMBLY AND REASSEMBLY

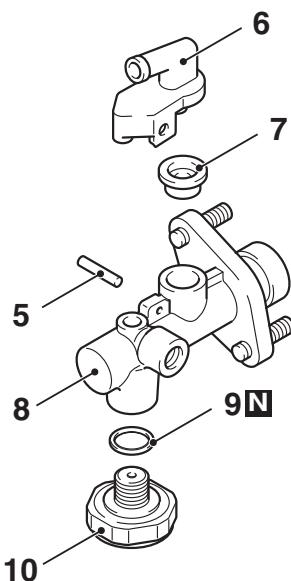
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CLUTCH MASTER CYLINDER

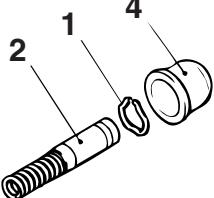
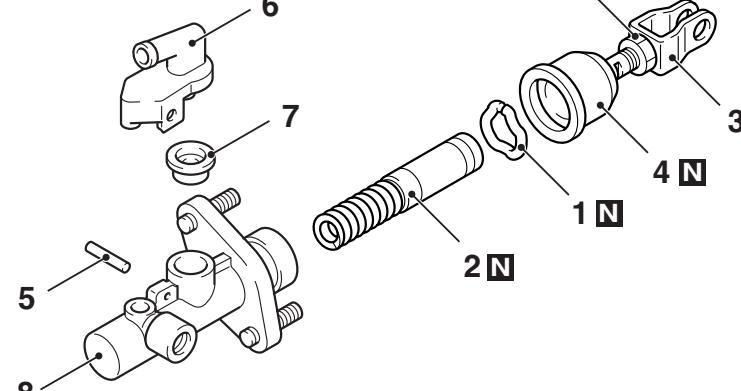
CAUTION

Do not disassemble the piston assembly.

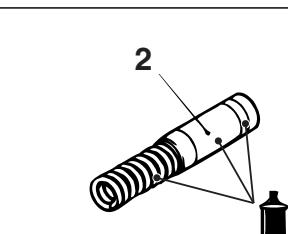
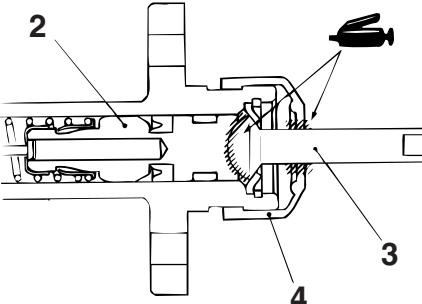
<RH drive vehicles>



<LH drive vehicles>



Piston repair kit

Clutch fluid:
Brake fluid DOT3 OR DOT4

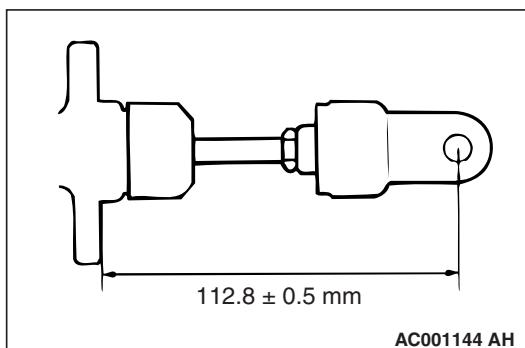
Grease: Rubber grease

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Disassembly steps

>>A<<

1. Piston stopper ring
2. Piston assembly
3. Pushrod assembly
4. Boot
5. Spring pin
6. Nipple
7. Seal
8. Master cylinder body
9. Gasket
10. Damper assembly

REASSEMBLY SERVICE POINT**>>A<< PUSHROD ASSEMBLY
INSTALLATION**

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Set the length of the pushrod assembly to the dimension shown to make the adjustment of the clutch pedal easier.

INSPECTION

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- Check inside the cylinder body for rust and scars.
- Check the piston for rust and scars.
- Check the pipe connection for clogging.