

GROUP 4

CORROSION
PROTECTION

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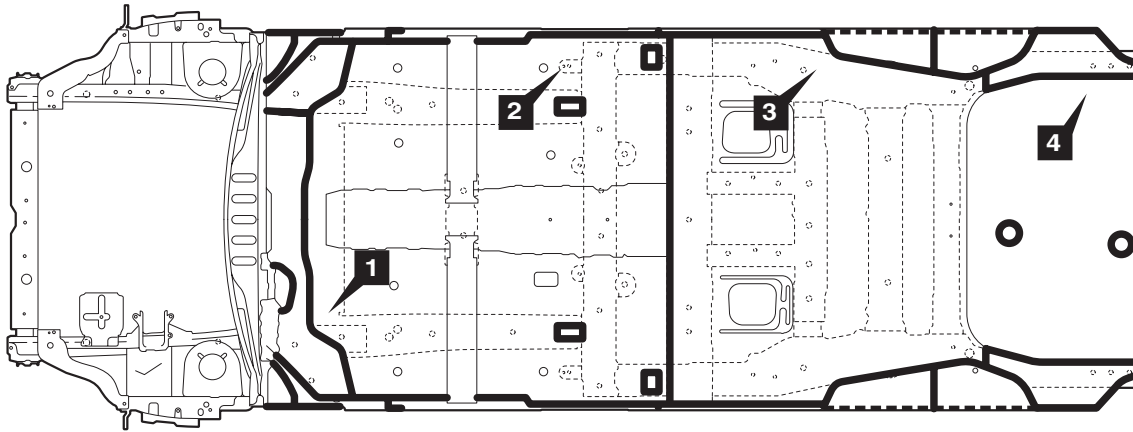
BODY SEALING LOCATIONS

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If the sealant application is directly visible on the outer plate and requires appearance quality of the application in areas such as the drip rail, pillar, clinch and so on, then apply the sealant so that it is flat, or wipe off any excess mounding after the application. Be careful not to obstruct the water draining hole.

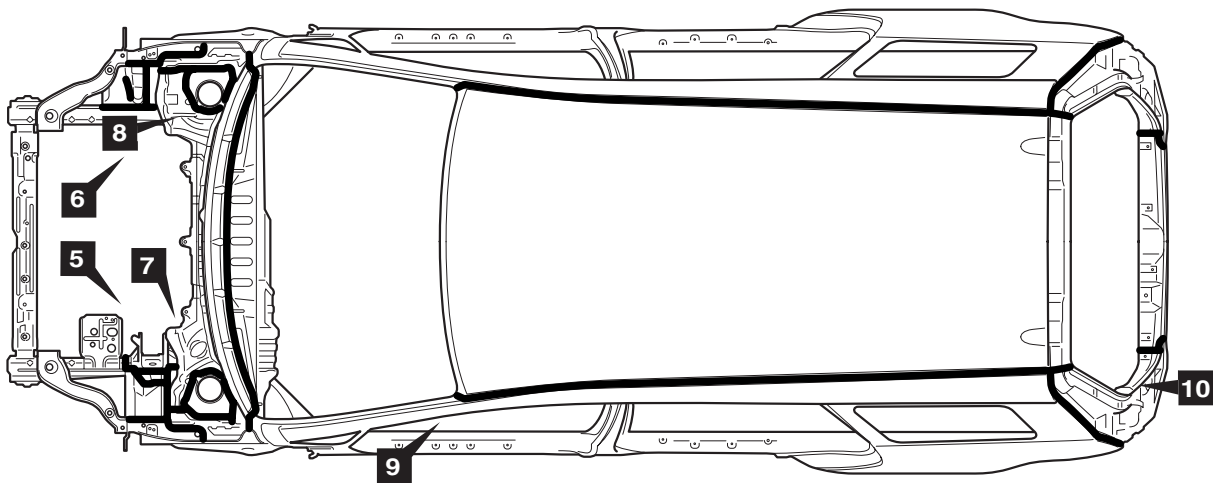
NOTE: The bold dotted line indicates the application area on the underside.

FLOOR



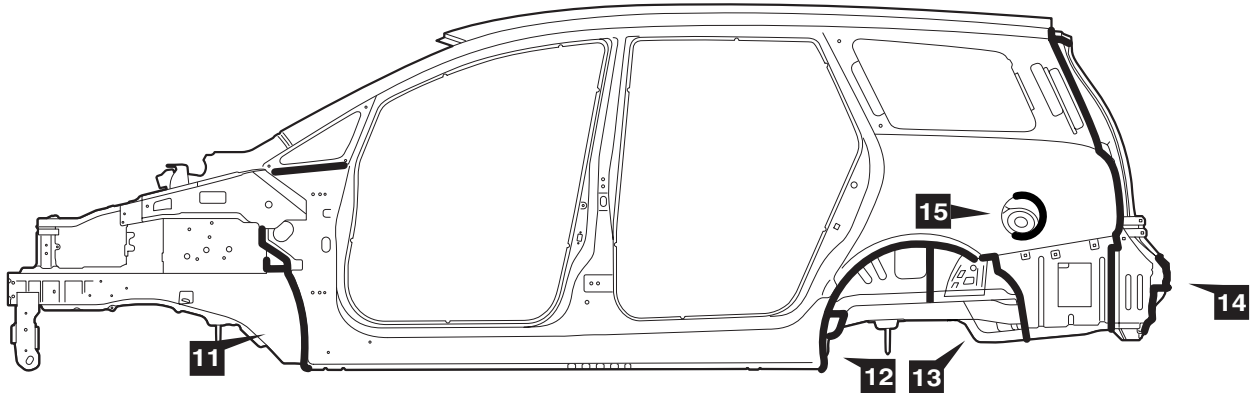
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UPPER BODY

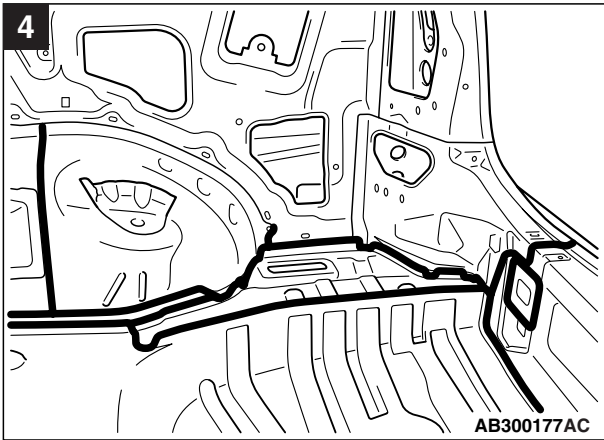
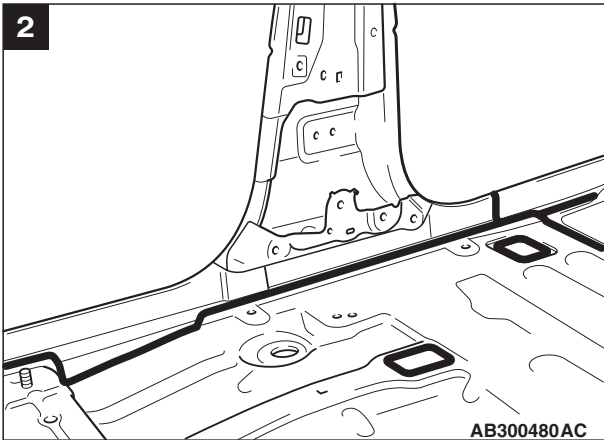
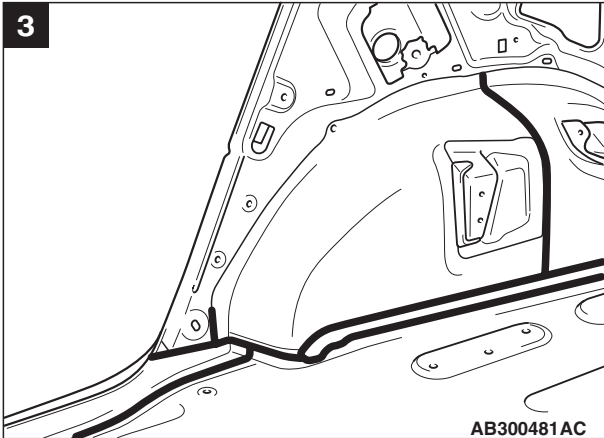
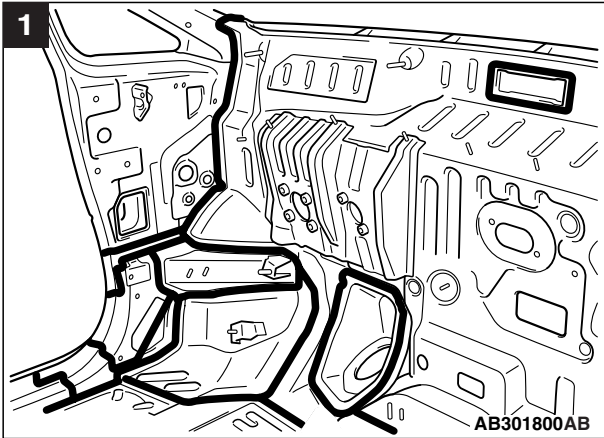


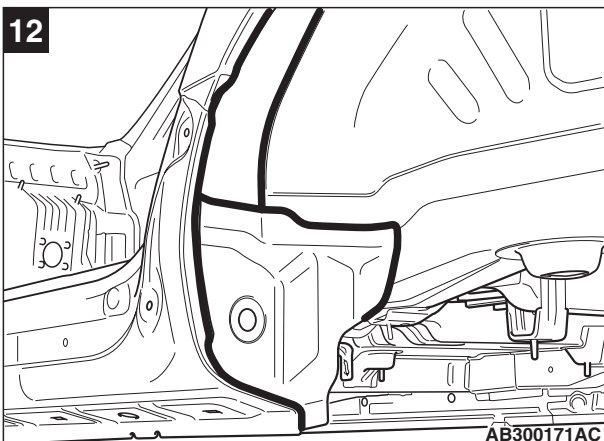
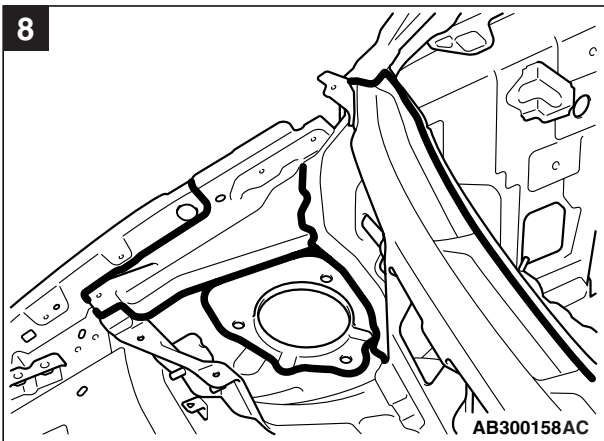
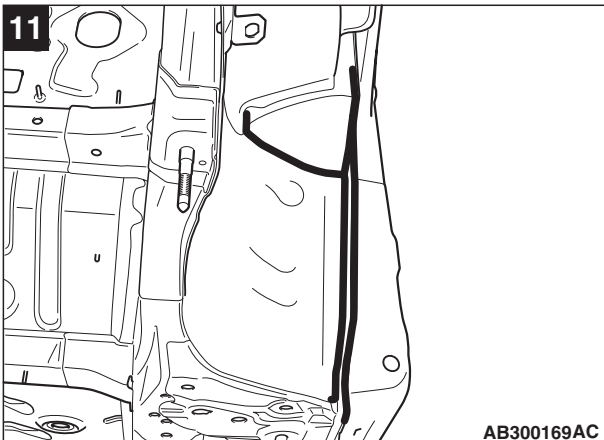
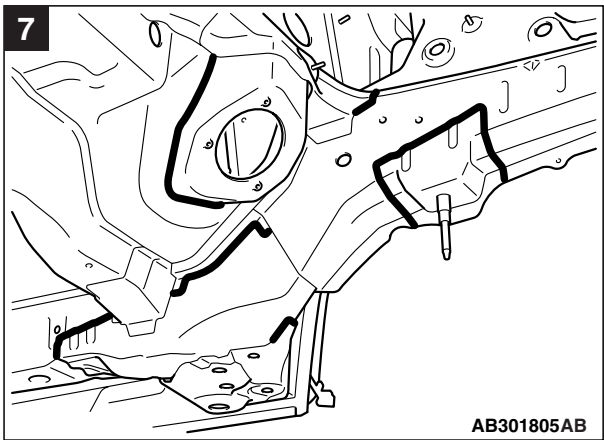
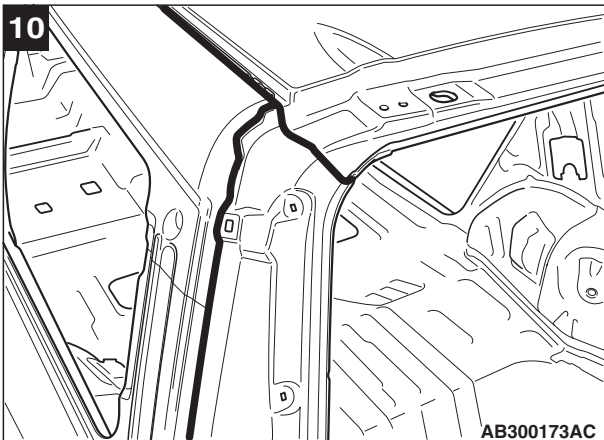
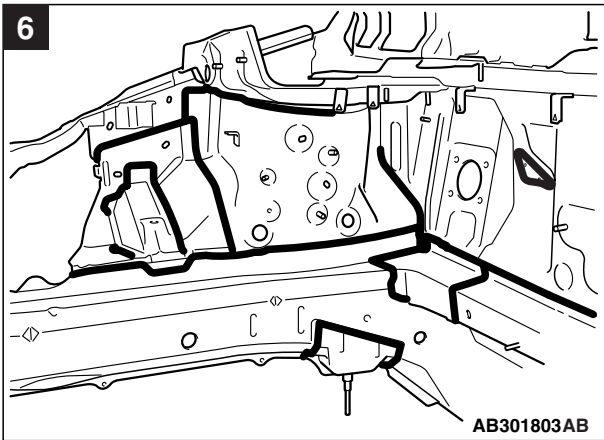
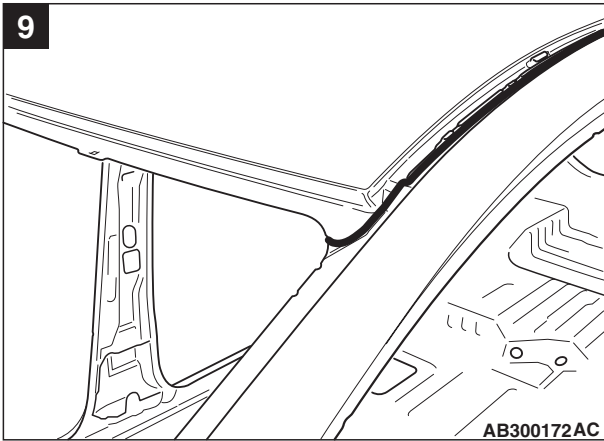
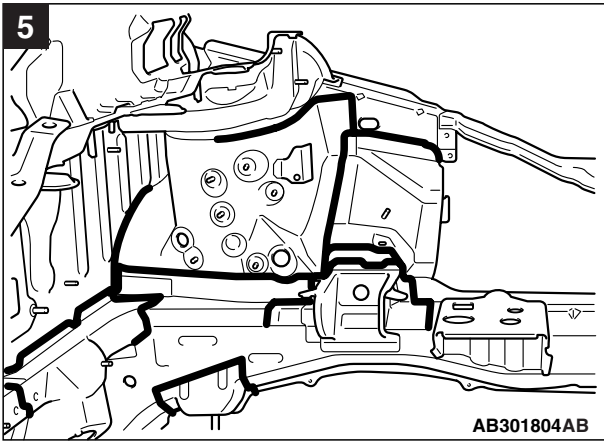
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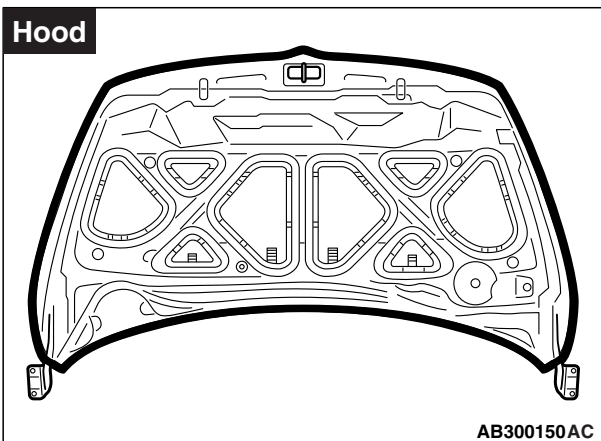
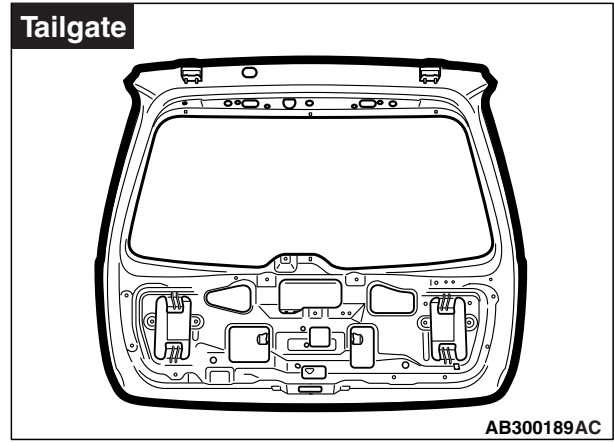
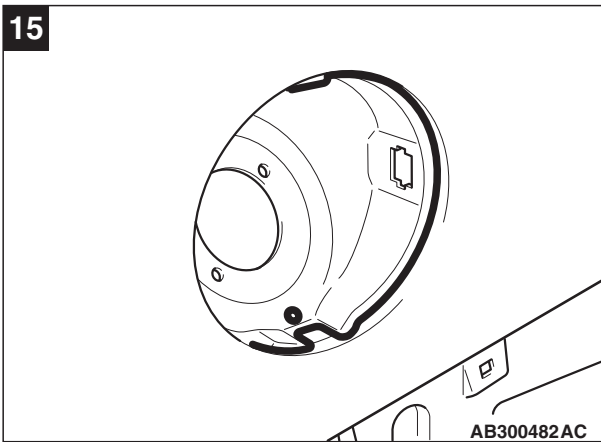
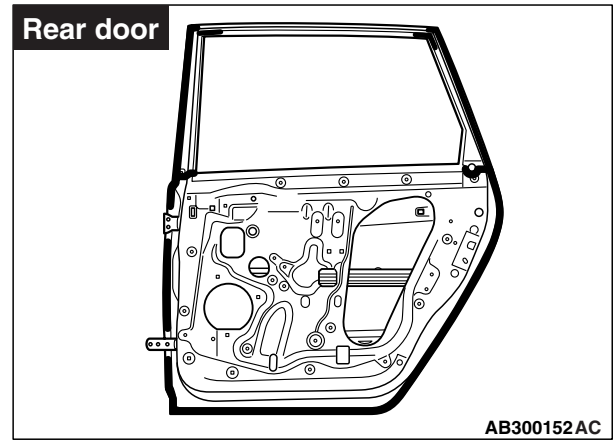
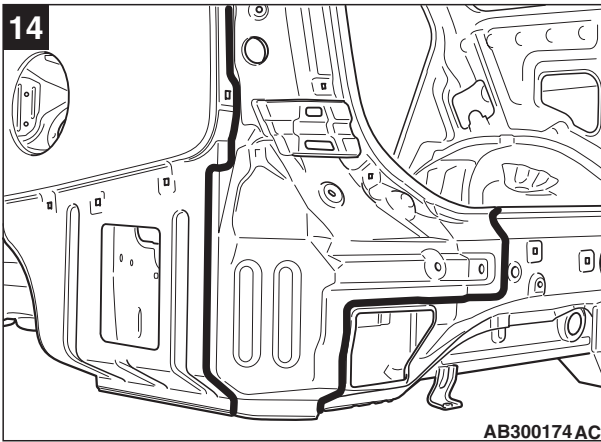
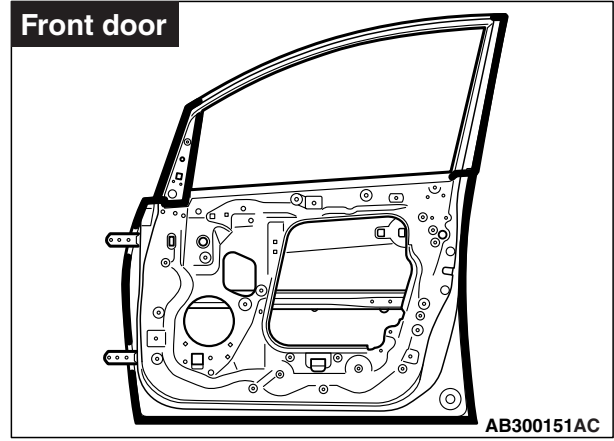
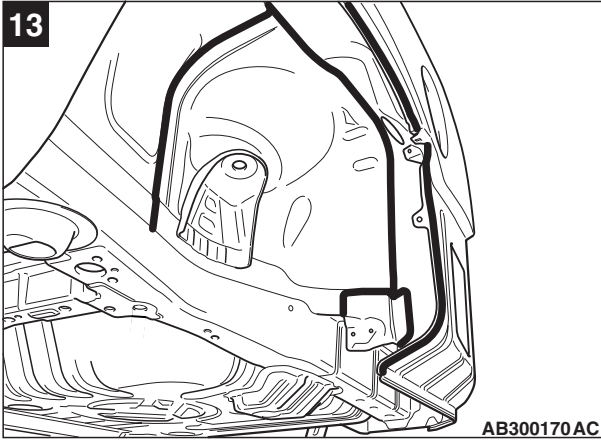
SIDE BODY



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WAX INJECTION LOCATIONS

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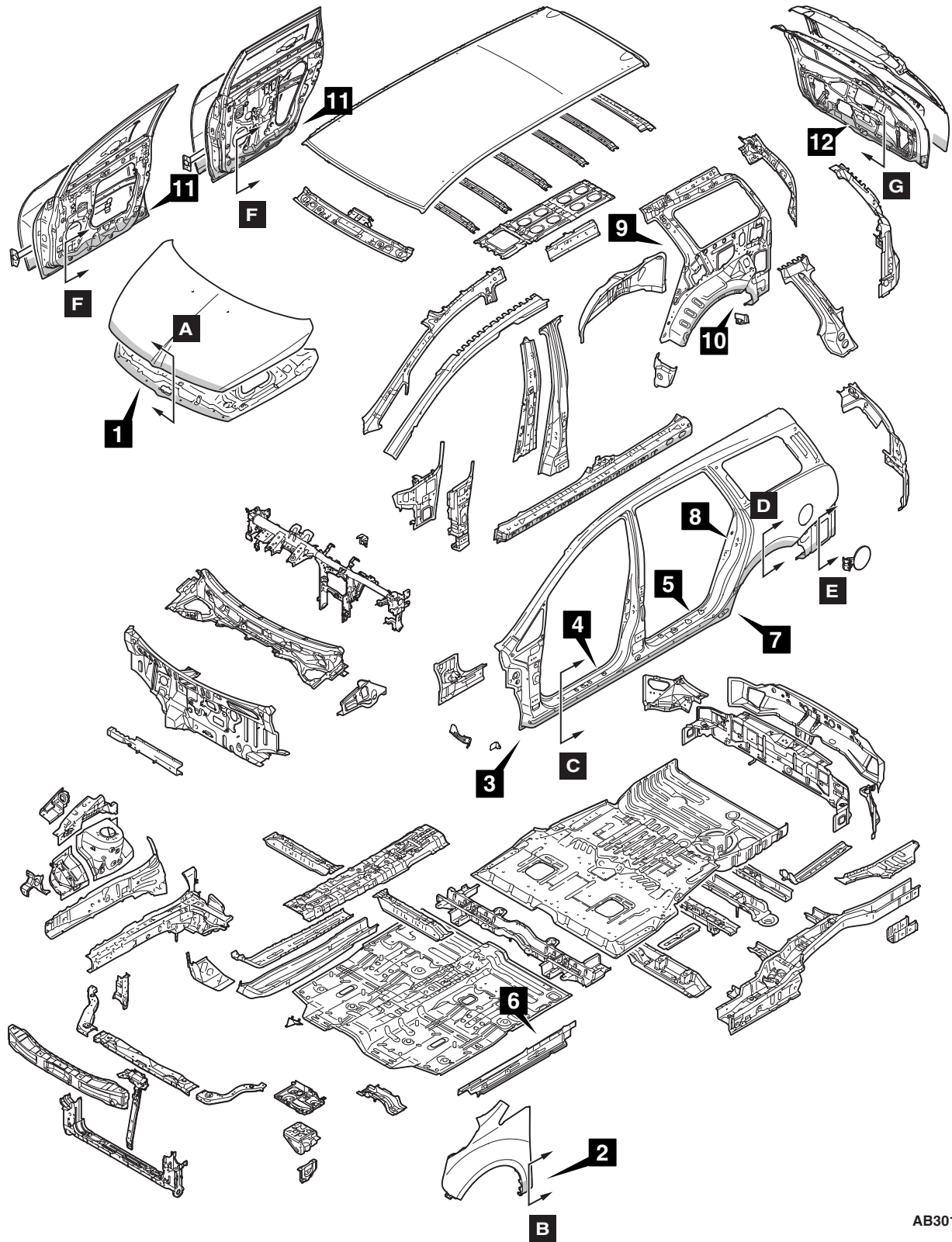
In order to provide greater corrosion resistance, wax injection has been performed for the lower areas of the vehicle, such as the frame, the side sill, and other panels which are a hollow-construction. If any of these panels are replaced, wax injection must be performed for the new parts.

Recommended wax:

- Tectyl 506, 506T or ML
- Waxoyl
- Dinitrol 3122 or 3654-1
- Mercasol 831-ML
- Terotex
- HV200PLUS or HV300

NOTES REGARDING WAX INJECTION WORK

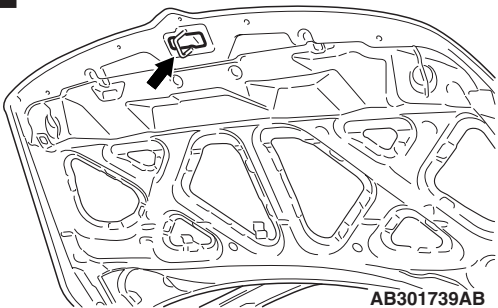
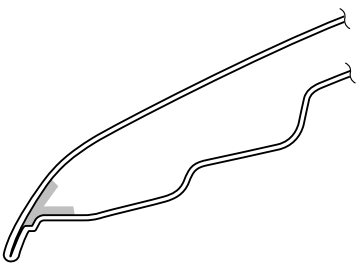
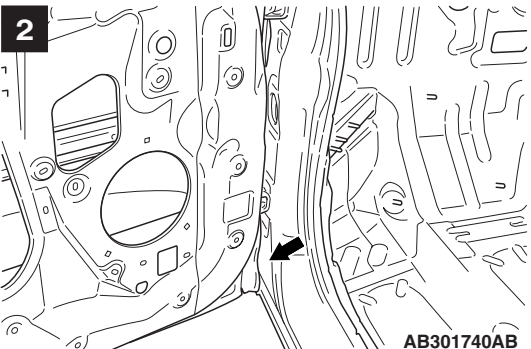
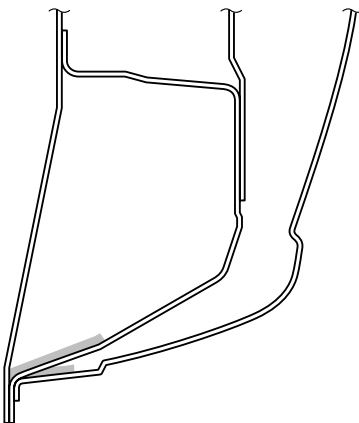
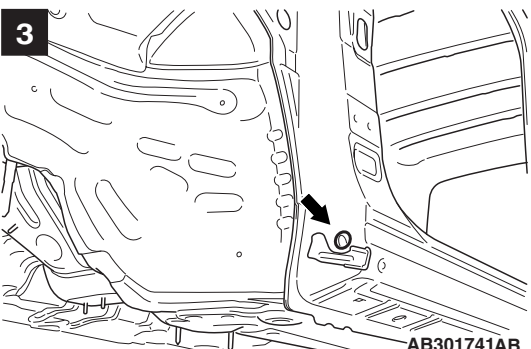
- Be careful that the wax does not get onto other parts. Especially if wax is to be injected into the lower part of the centre pillar and into the side sill, first remove the seat belt retractor and the door switch.
- For wax injection locations which have a rubber plug, do not forget to reinstall the rubber plug after the wax injection is completed.

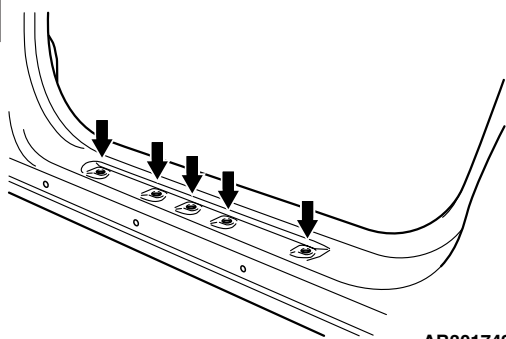
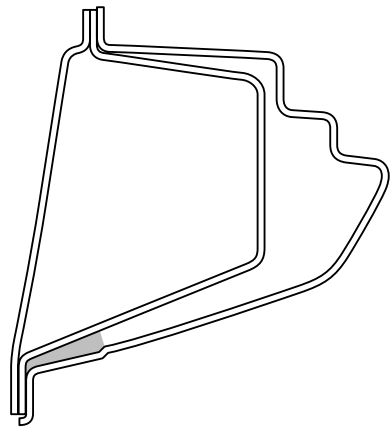
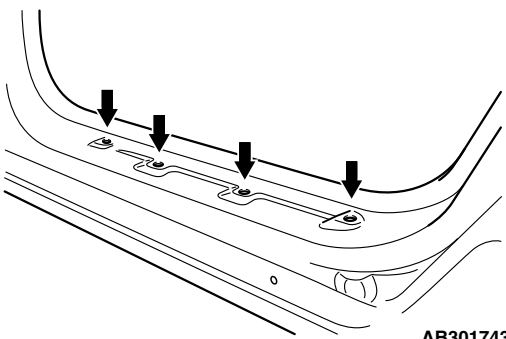
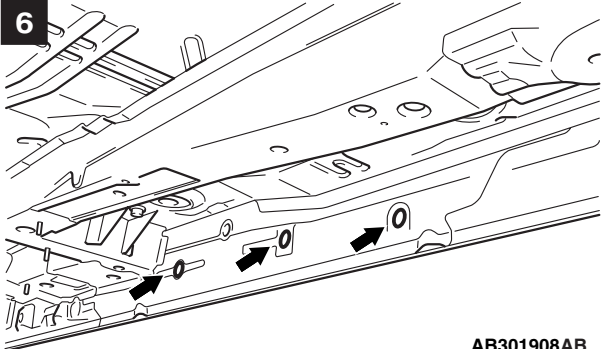
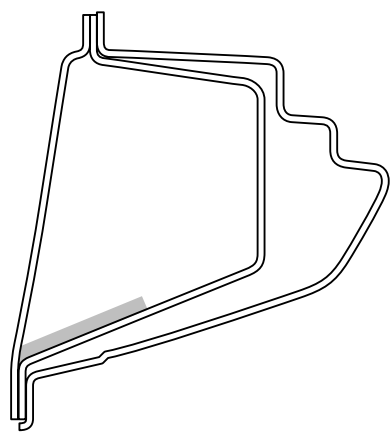
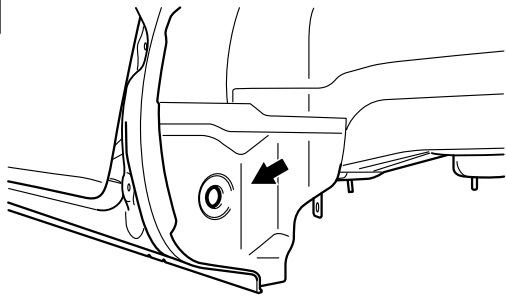


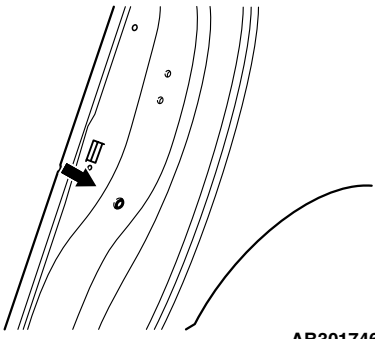
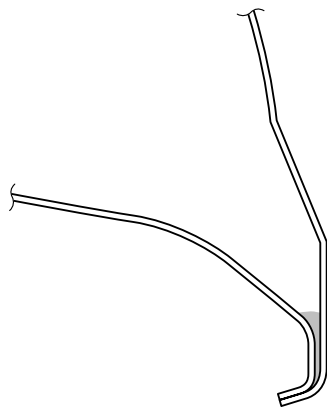
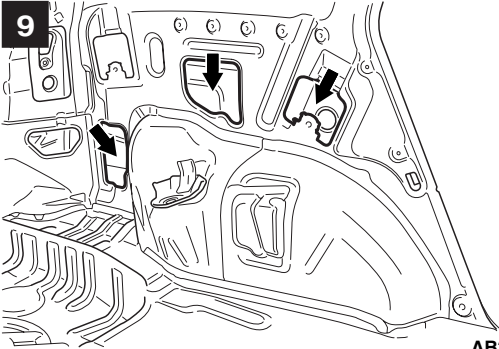
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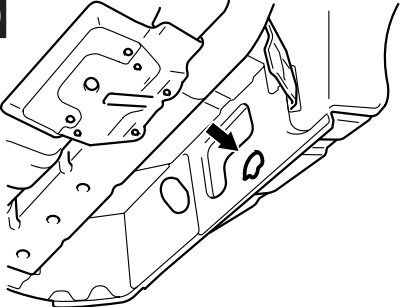
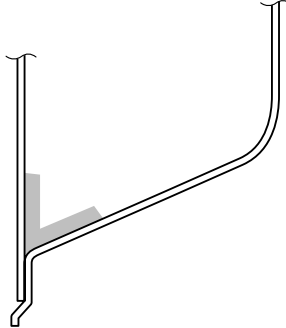
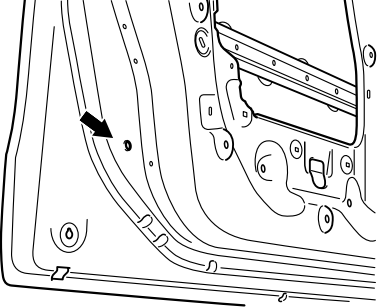
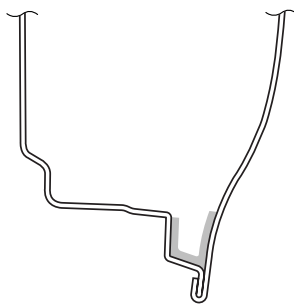
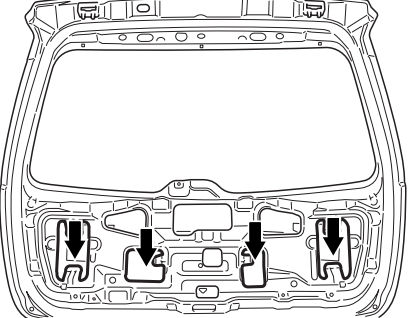
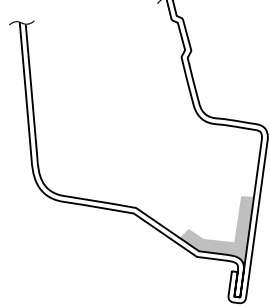
NOTE:

- For the numbers shown in the figure, refer to detailed illustrations with the same numbers on later pages.

← : Nozzle insertion openings	Application surfaces
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<div data-bbox="121 634 170 686">2</div>  <p data-bbox="519 955 641 976">AB301740AB</p>	<div data-bbox="820 634 868 686">B</div>  <p data-bbox="1291 1218 1412 1239">AB301912AB</p>
<div data-bbox="121 1012 170 1064">3</div>  <p data-bbox="519 1333 641 1354">AB301741AB</p>	

← : Nozzle insertion openings	Application surfaces
<div data-bbox="115 226 170 283">4</div>  <p data-bbox="584 567 706 588">AB301742AB</p>	<div data-bbox="820 231 868 283">C</div>  <p data-bbox="1291 840 1412 861">AB301913AB</p>
<div data-bbox="115 621 170 678">5</div>  <p data-bbox="584 966 706 987">AB301743AB</p>	
<div data-bbox="115 1014 170 1071">6</div>  <p data-bbox="584 1365 706 1386">AB301908AB</p>	<div data-bbox="820 1018 868 1071">C</div>  <p data-bbox="1291 1627 1412 1648">AB301914AB</p>
<div data-bbox="115 1409 170 1465">7</div>  <p data-bbox="584 1753 706 1774">AB301745AB</p>	

← : Nozzle insertion openings	Application surfaces
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<div data-bbox="115 621 812 1018"><div data-bbox="115 621 170 678">9</div><div data-bbox="121 630 617 976"></div><div data-bbox="584 966 706 987">AB301747AB</div></div>	

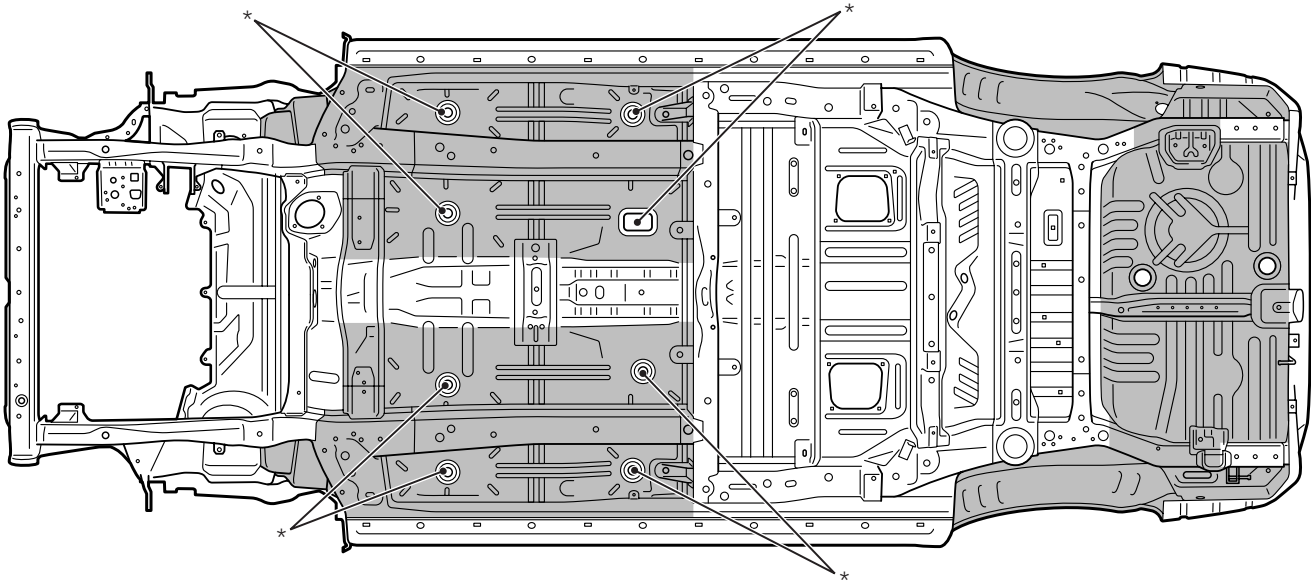
 : Nozzle insertion openings	Application surfaces
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<div data-bbox="126 1031 175 1079">12</div>  <div data-bbox="584 1354 706 1375">AB301750AB</div>	<div data-bbox="824 1031 873 1079">G</div>  <div data-bbox="1291 1354 1412 1375">AB301918AB</div>

UNDERCOAT APPLICATION LOCATIONS

The under parts of the body is undercoated for anti-corrosive, anti-rust, anti-chipping, and anti-vibration performance.
After correcting the body, restore as shown in the instructions of the figure, if necessary.

Tape the areas marked with an asterisks to protect those areas from getting any undercoating on those areas.

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■ : Undercoat [Film thickness is at least 0.8 mm]

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UNDERBODY ANTICORROSION AGENT LOCATIONS

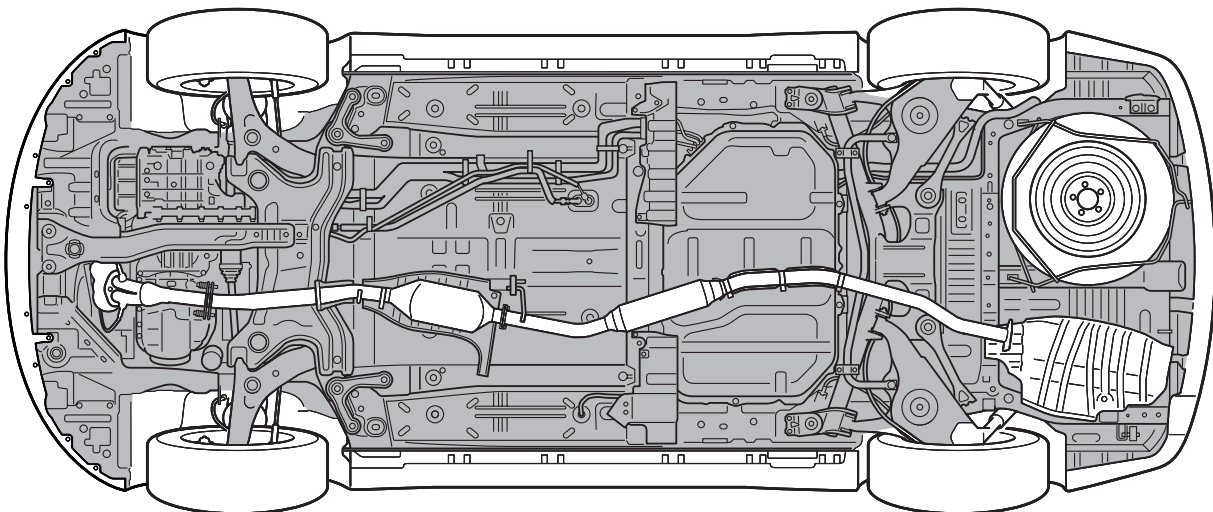
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In order to provide a greater corrosion resistance, underbody corrosion prevention treatment should be performed after undercoat application. After completing body repairs, restore this underbody corrosion prevention treatment as indicated in the illustration if necessary. Recommend wax:

- Tectyl 506T, 506 or S
- Waxoyl

NOTE:

- Take care not to permit the anticorrosion agent to come in contact with body painting, brake parts, exhaust pipes, bearing seals for rear axle and rambler parts (such as tires and drive shaft boots).
- If anticorrosion agent gets onto the oxygen sensor, it will cause a drop in the performance of the sensor. Cover the oxygen sensor with a protective material when applying anti-corrosion agents and undercoats.



■ : 0.1mm or more

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