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# GROUP 1

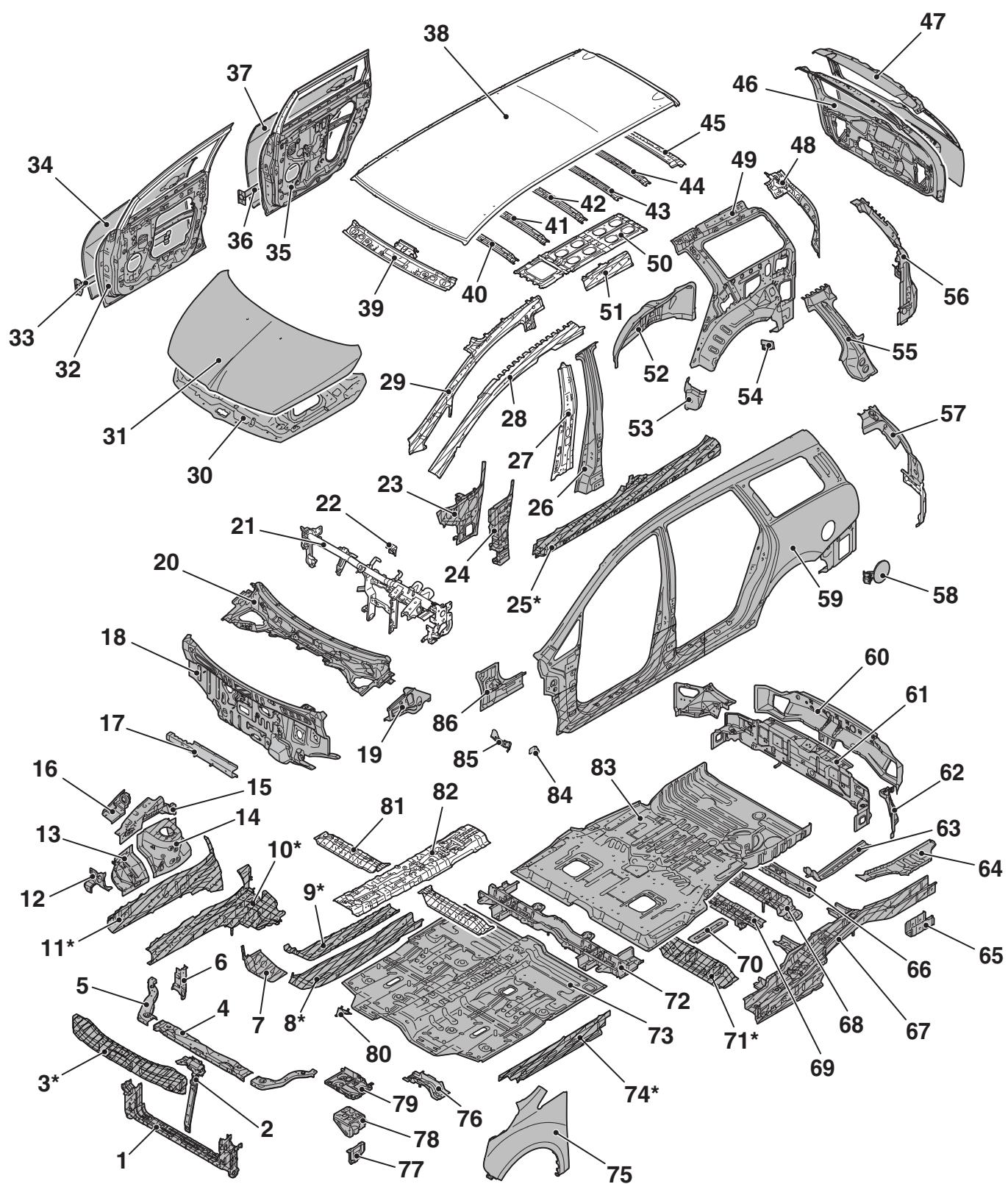
# BODY CONSTRUCTION

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## BODY COMPONENTS

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■ : Anti-corrosion steel panels

▨ : High-tensile steel panels (\*: Indicates 590MPa-high-tensile steel panels.)

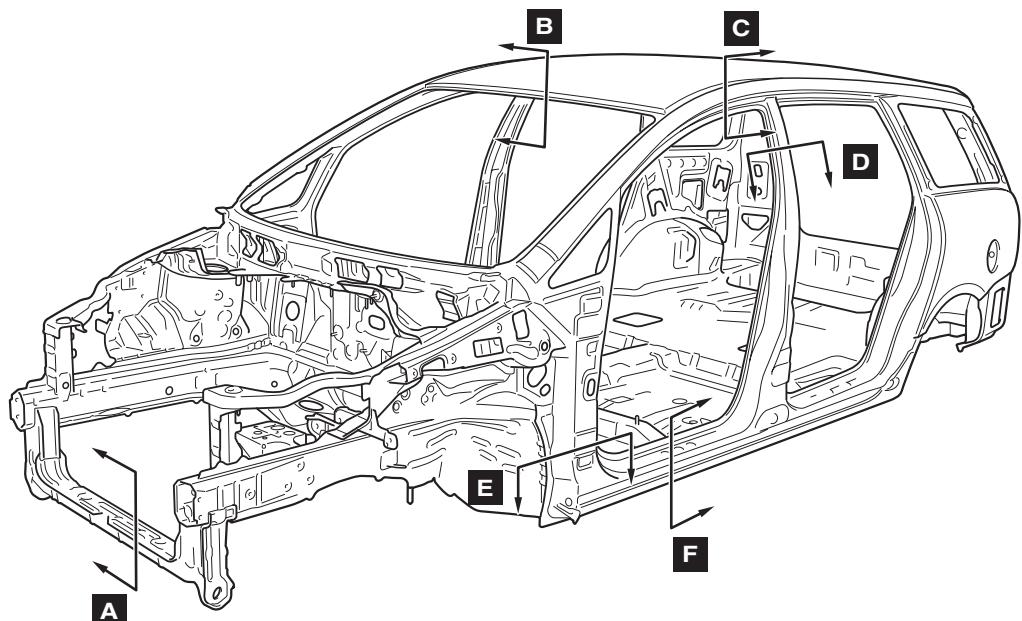
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1. Front end crossmember
2. Hood lock stay
3. Front end beam
4. Front end upper bar
5. Front upper bar side
6. Headlamp support brace upper

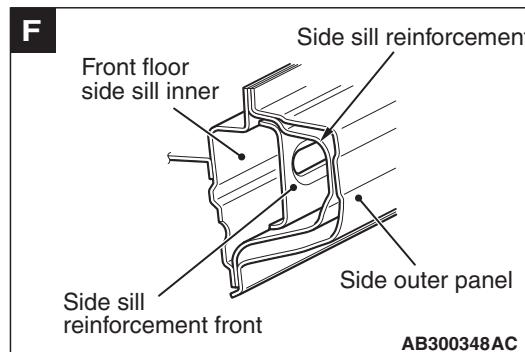
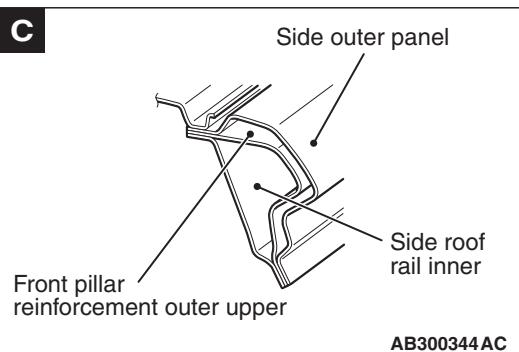
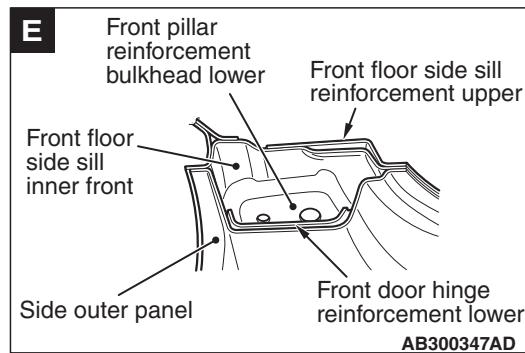
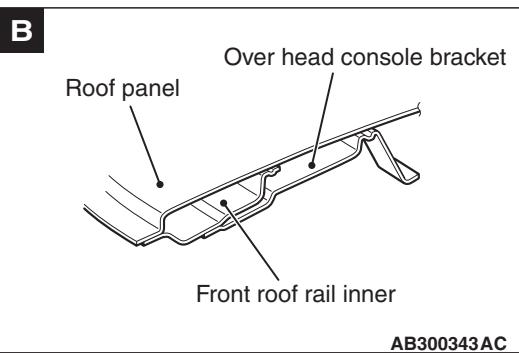
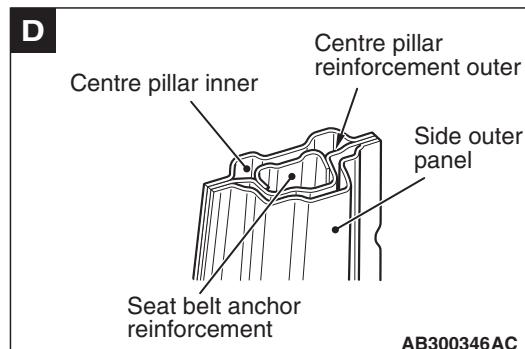
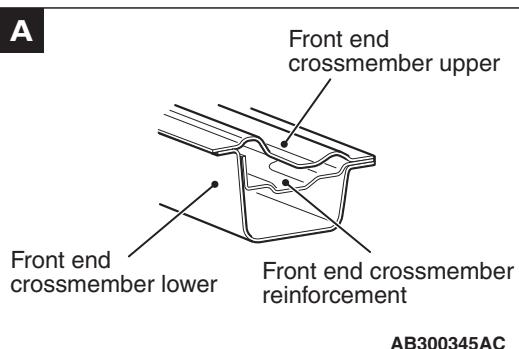
7. Dash panel extension	66. Rear floor crossmember D
8. Front floor sidemember	67. Rear floor sidemember
9. Front floor sidemember reinforcement	68. Rear floor crossmember C
10. Front sidemember inner	69. Rear floor crossmember B
11. Front sidemember outer	70. Front stringer
12. Headlamp bracket	71. Rear floor crossmember A
13. Front fender shield	72. Front floor crossmember rear
14. Spring house panel	73. Front floor pan
15. Front upper frame inner	74. Front floor side sill
16. Front upper frame outer	75. Front fender
17. Dash panel crossmember upper	76. Front floor crossmember front centre
18. Dash panel	77. Buttery tray stay
19. Upper frame extension	78. Buttery bracket
20. Front deck	79. Buttery tray
21. Deck crossmember	80. Foot rest bracket
22. Guide bracket	81. Front floor crossmember front
23. Front pillar inner lower	82. Back bone reinforcement
24. Front pillar reinforcement outer lower	83. Rear floor pan
25. Side sill reinforcement	84. Front fender bracket
26. Centre pillar reinforcement outer	85. Front fender bracket lower
27. Centre pillar inner	86. Front floor side sill inner front
28. Front pillar reinforcement outer upper	
29. Front pillar inner upper	
30. Hood inner panel	
31. Hood outer panel	
32. Front door panel inner	
33. Front door side door beam	
34. Front door panel outer	
35. Rear door panel inner	
36. Rear door side door beam	
37. Rear door panel outer	
38. Roof panel	
39. Front roof rail	
40. Roof bow A	
41. Roof bow B	
42. Roof bow C	
43. Roof bow D	
44. Roof bow E	
45. Rear roof rail	
46. Tailgate panel inner	
47. Tailgate panel outer	
48. Quarter extension inner	
49. Quarter inner panel	
50. Roof reinforcement centre	
51. Roof side rail inner	
52. Rear wheel house inner panel	
53. Shield plate front	
54. Shield plate rear	
55. Rear pillar reinforcement outer	
56. Gate pillar reinforcement	
57. Quarter extension outer	
58. Fuel filler door panel	
59. Side outer panel	
60. Rear end outer panel	
61. Rear end inner panel	
62. Quarter inner extension lower	
63. Seat pan reinforcement	
64. Rear floor side pan	
65. Rear floor side member rear extension	

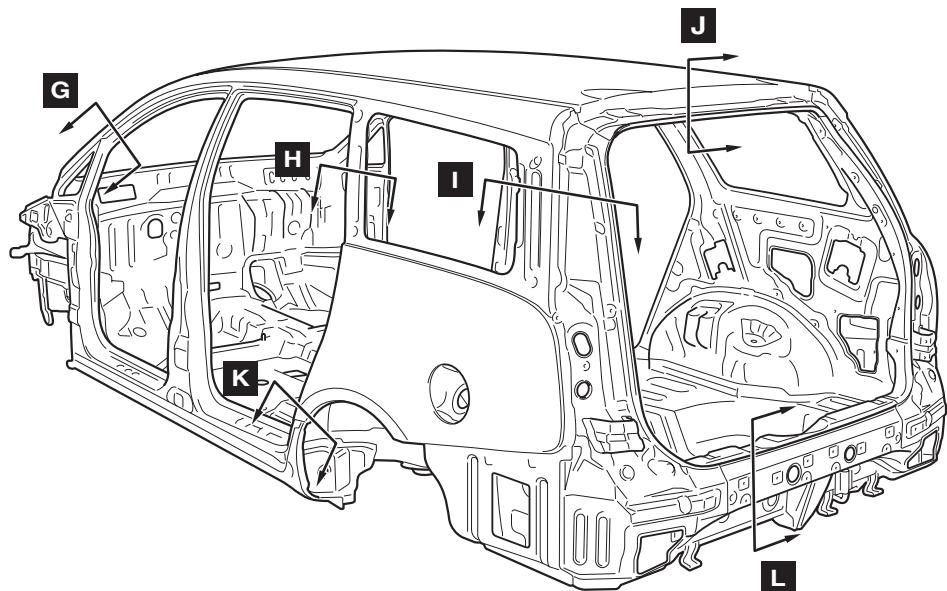
## BODY MAIN CROSS-SECTIONAL VIEWS

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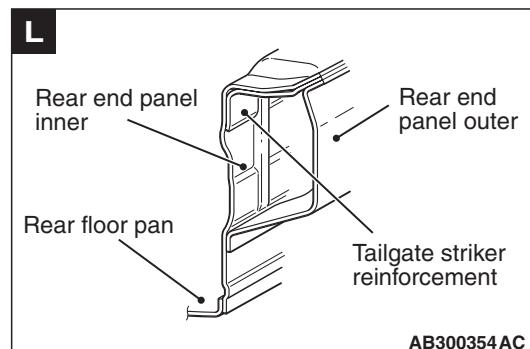
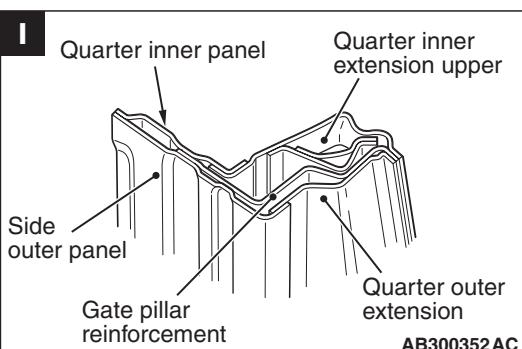
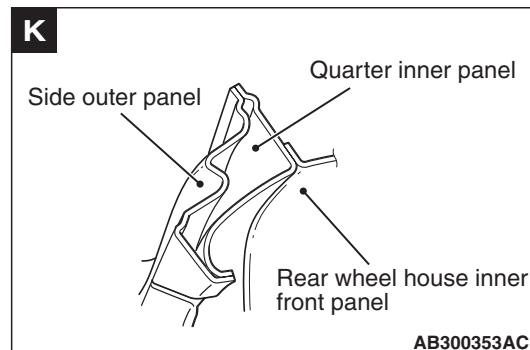
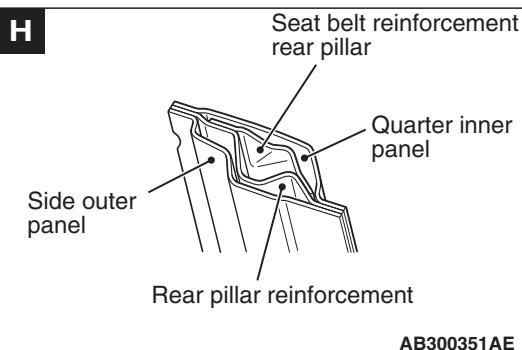
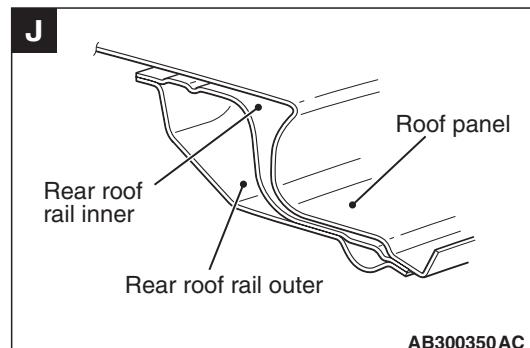
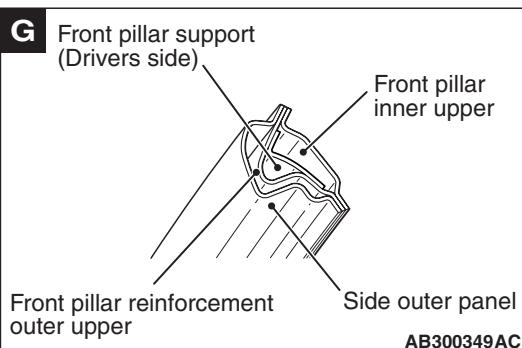


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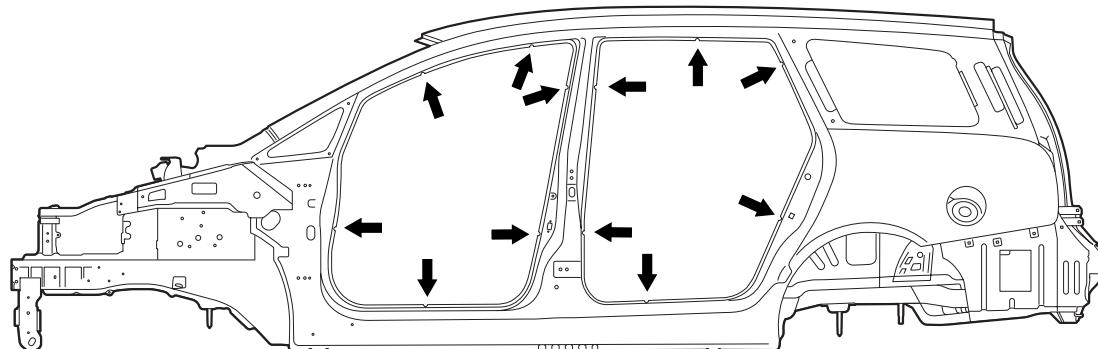
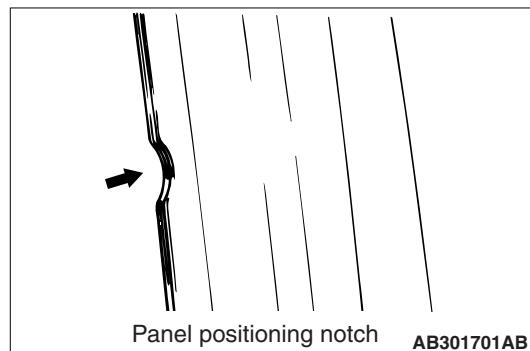


## MAINTENANCE, SERVICEABILITY

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## SIDE STRUCTURE

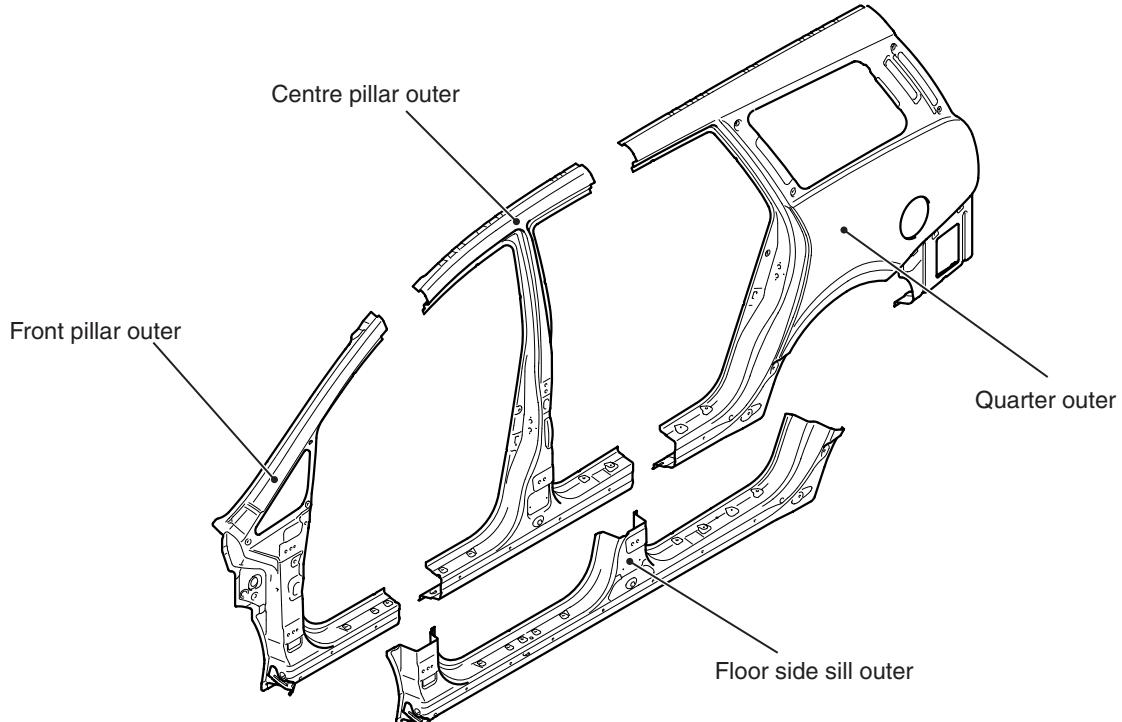
A panel positioning notch has been added on the door opening to improve assembling workability when replacing the panel.



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## SIDE OUTER PANEL

The extra parts are supplied in 4 different cut forms as a result of employing the integrated side-frame side outer panel.



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## BODY CONSTRUCTION CHARACTERISTICS

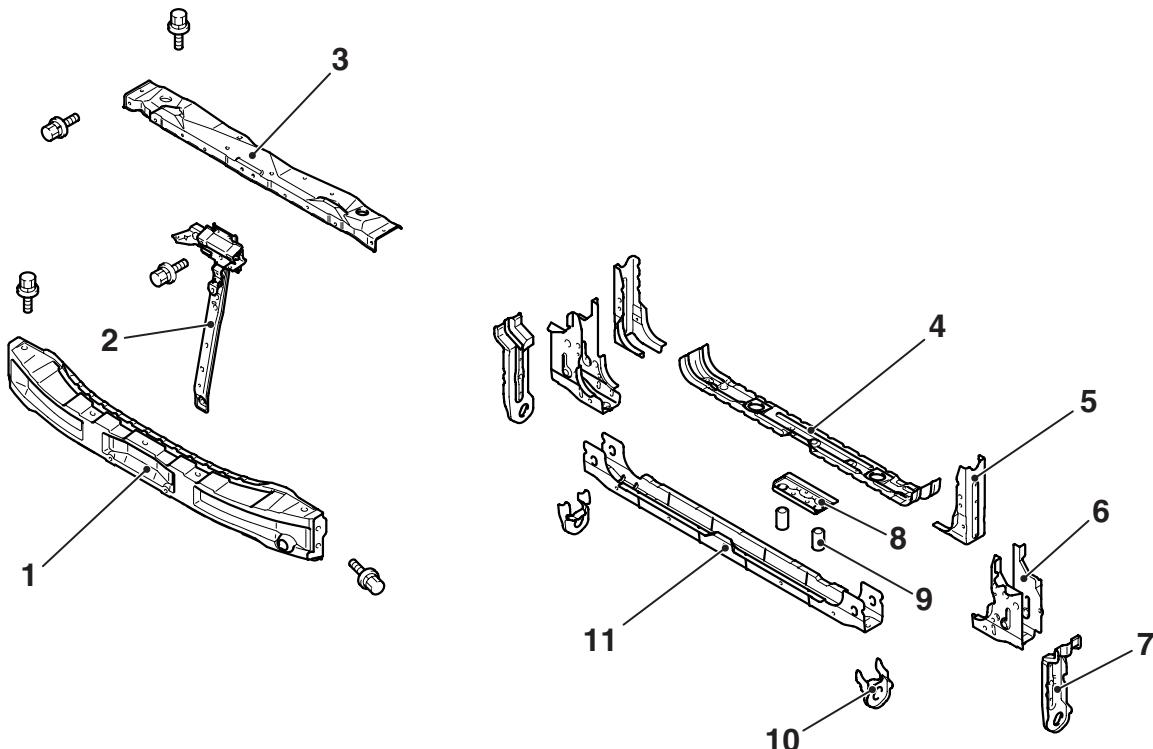
### FRONT BODY

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### HEADLAMP SUPPORT

- A front end beam with a large cross section has been adopted to improve safety upon impact.

- The bolt-on front end beam, bolt-on hood lock stay and bolt-on front end upper bar are used to improve maintainability.



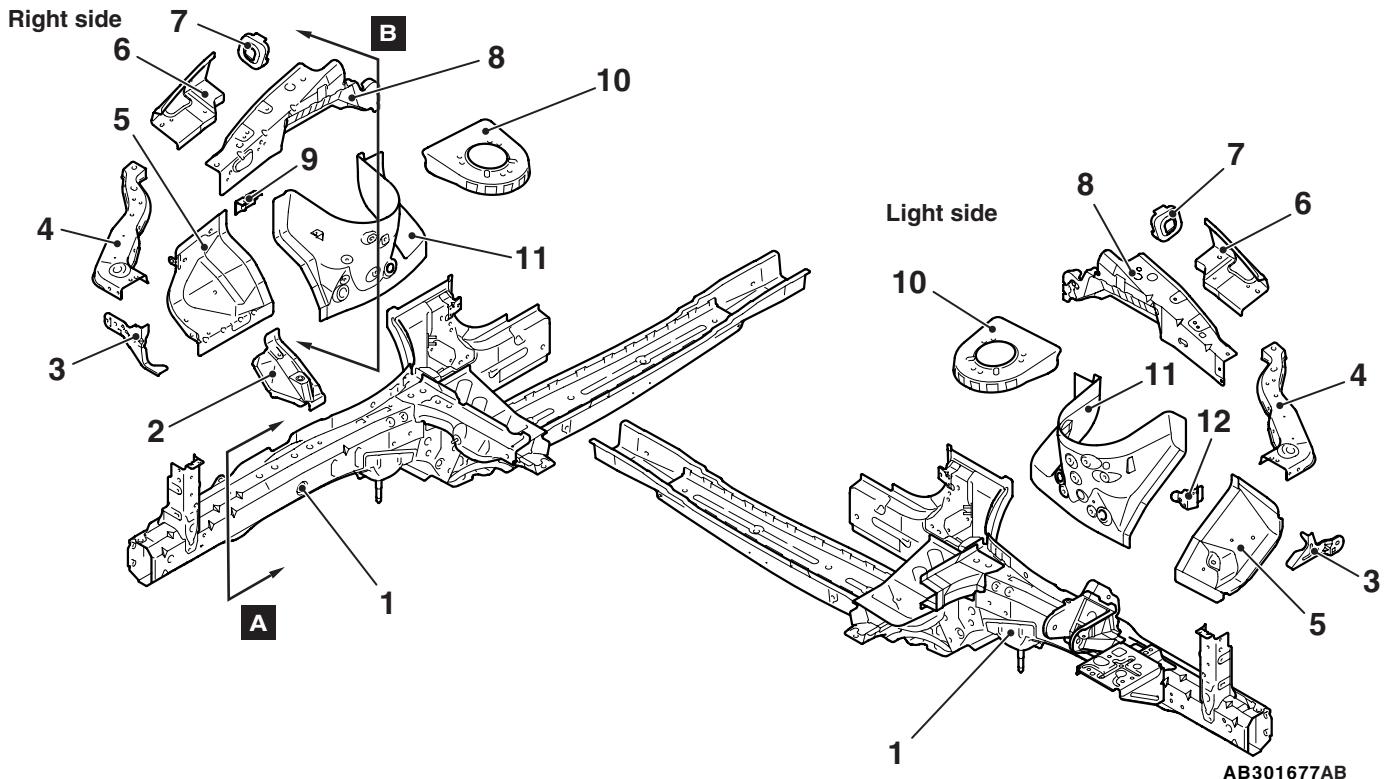
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- Front end beam
- Hood lock stay
- Front end upper bar
- Front end crossmember upper
- Headlamp support brace lower
- Front end crossmember brace
- Shipping bracket
- Front end crossmember reinforcement
- Front No2 crossmember pipe
- Shipping reinforcement
- Front end crossmember lower

### FENDER SHIELD

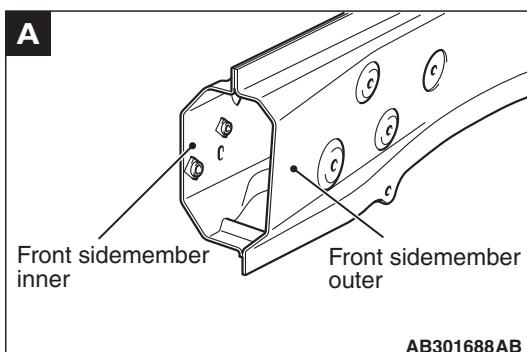
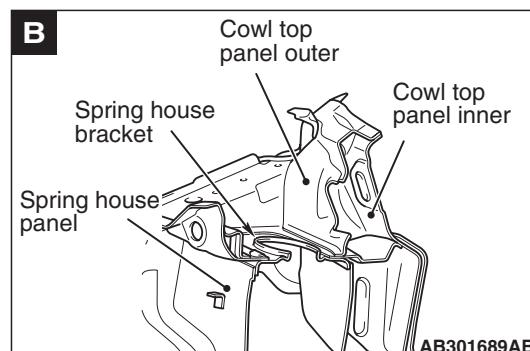
- The front frame structure is supported in three directions by the front floor side members with a large section, dash braces and dash upper crossmember (dash panel area) to improve body rigidity.
- An uneven thickness steel sheet\* in which the sheet thickness is thicker in the forward part of the vehicle was employed for the front side member reinforcement to ensure safety upon impact and improve body rigidity.

NOTE: \*: A steel sheet of varying thickness that is welded into one steel sheet.



1. Front sidemember
2. Engine mount reinforcement (Right side)
3. Headlamp bracket
4. Front end upper bar side
5. Front fender shield
6. Front upper frame outer
7. Upper frame bulkhead front
8. Front upper frame inner
9. Power steering reservoir tank bracket (Right side)
10. Spring house bracket
11. Spring house panel
12. Relay box bracket (Left side)

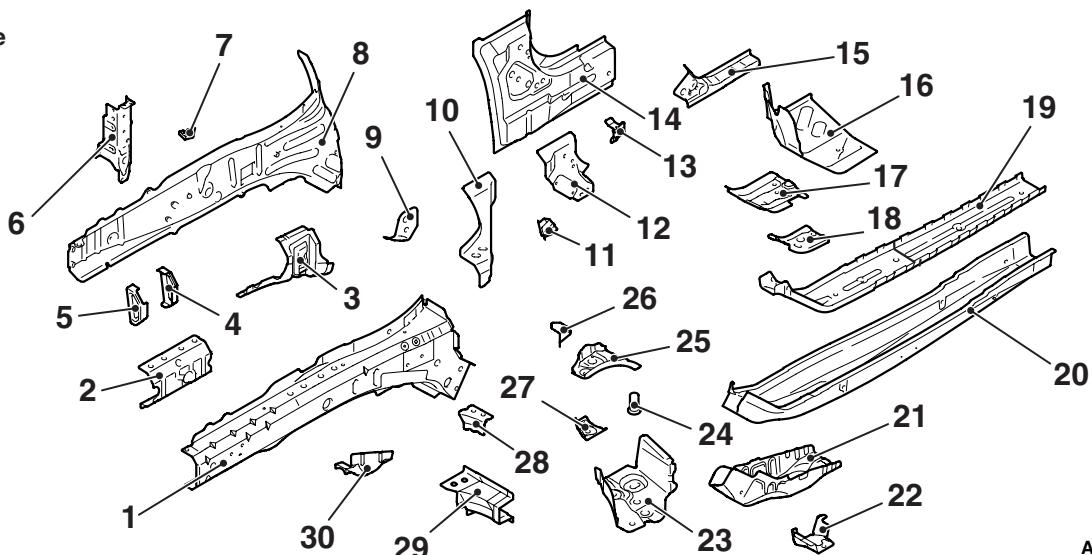
The front part of the front side member has octagonal section that efficiently absorbs energy upon impact.



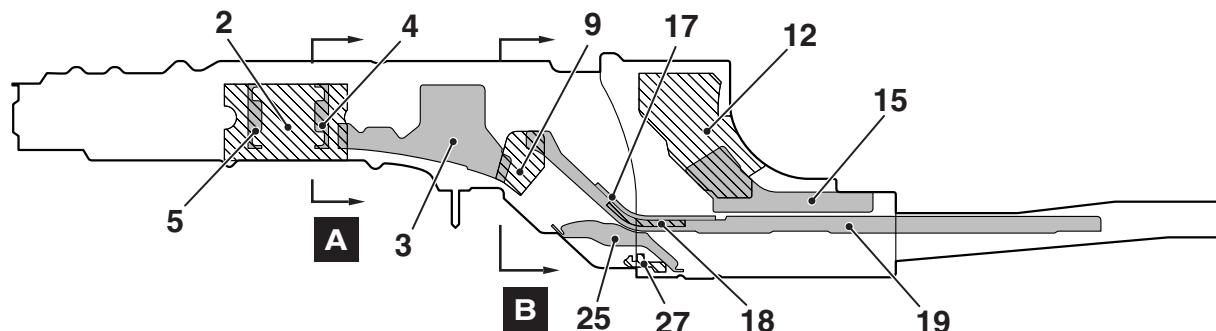
The coupling between the cowl tops with a large cross section and the spring house brackets has been strengthened to heighten body rigidity of the suspension assembling support area and improve driving stability.

FRONT SIDEMEMBER REINFORCEMENT

Right side

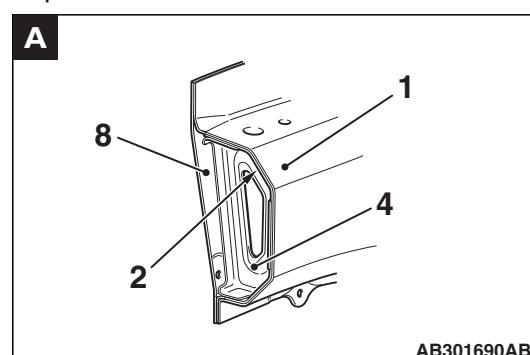


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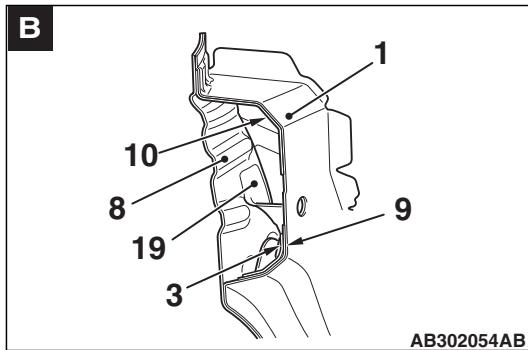


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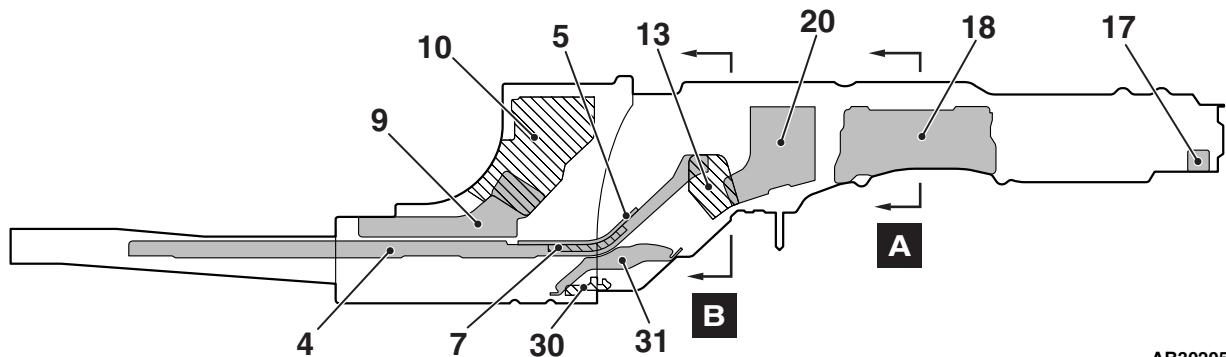
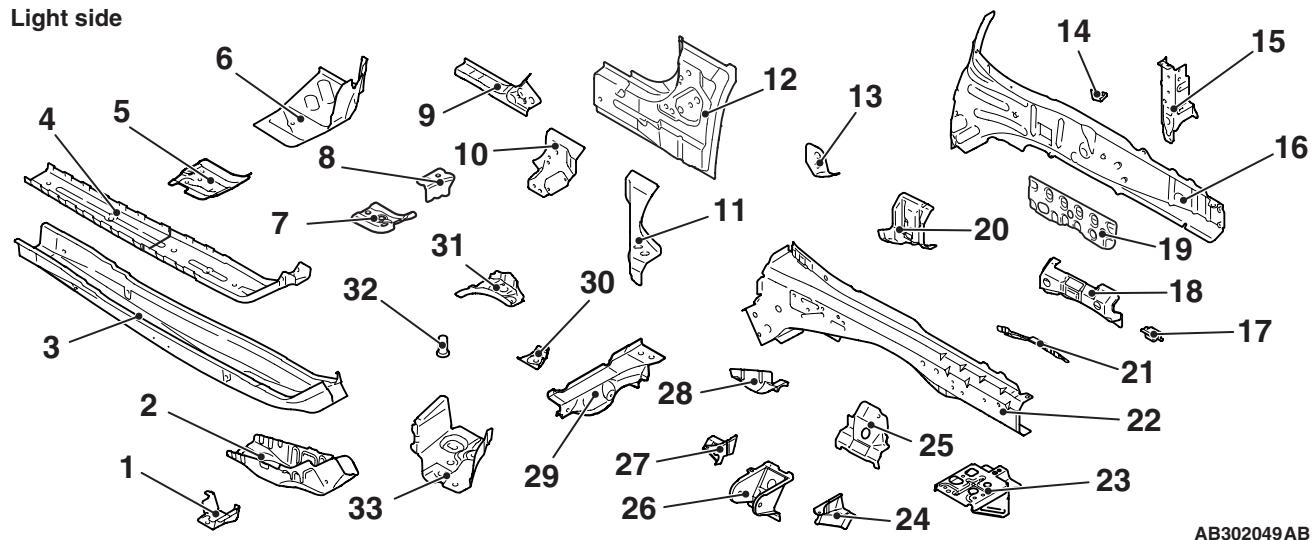
1. Front sidemember inner
2. Front sidemember inner reinforcement front
3. Pipe support front
4. Engine mounting bulkhead rear
5. Engine mounting bulkhead front
6. Headlamp support brace upper
7. Brake hose bracket
8. Front sidemember outer
9. Kick up reinforcement
10. Dash brace
11. Accel stopper bracket (R.H. drive vehicles)
12. Front floor side sill inner reinforcement upper
13. Hood opener bracket (R.H. drive vehicles)
14. Front floor side sill inner front
15. Front floor side sill inner reinforcement lower
16. Dash panel extension
17. Front floor sidemember reinforcement upper
18. Front floor sidemember reinforcement middle (R.H. drive vehicles)
19. Front floor sidemember reinforcement
20. Front floor sidemember
21. Suspension crossmember bracket rear
22. Dash crossmember extension lower
23. Front sidemember brace lower
24. Pipe nut
25. Pipe support rear
26. Accel pedal bracket (R.H. drive vehicles)
27. Stay reinforcement
28. Dash crossmember upper reinforcement extension (R.H. drive vehicles)
29. Dash crossmember extension upper
30. Suspension crossmember bracket front



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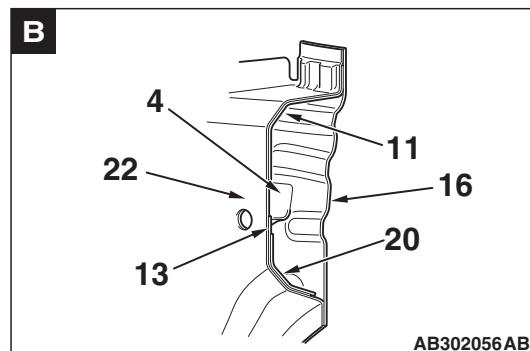
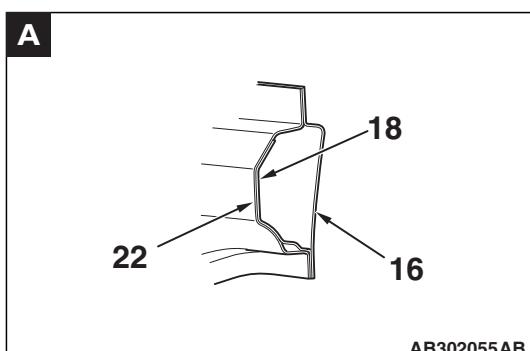


Light side

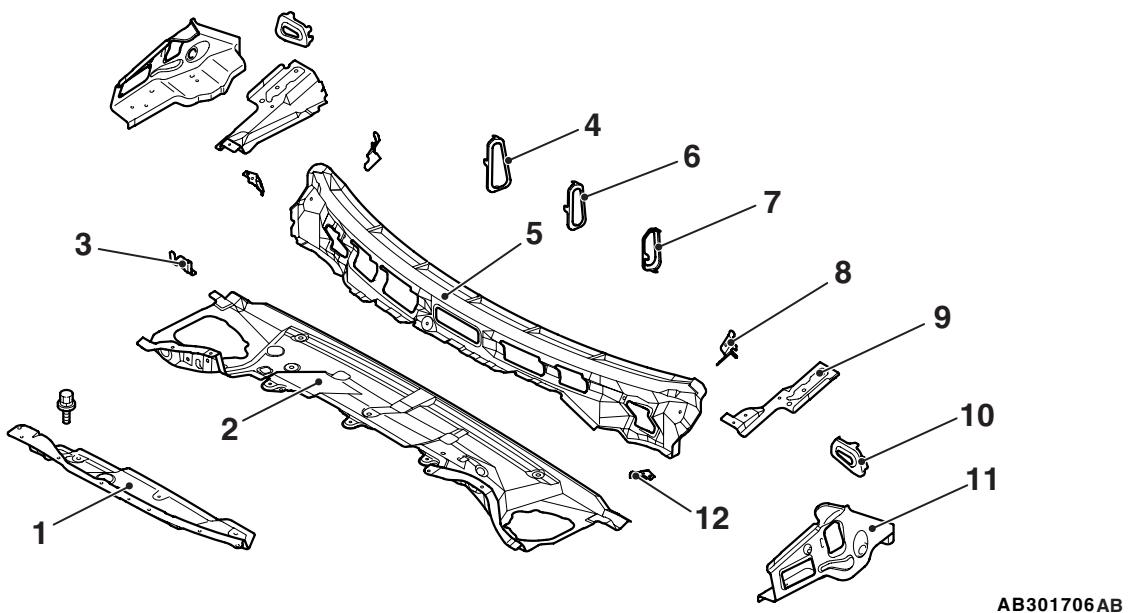


1. Dash crossmember extension lower
2. Suspension crossmember bracket rear
3. Front floor sidemember
4. Front floor sidemember reinforcement
5. Front floor sidemember reinforcement upper
6. Dash panel extension
7. Front floor sidemember reinforcement middle (L.H. drive vehicles)
8. Dash crossmember upper reinforcement extension (L.H. drive vehicles)
9. Front floor side sill inner reinforcement lower
10. Front floor side sill inner reinforcement upper
11. Dash brace
12. Front floor side sill inner front
13. Kick up reinforcement
14. Brake house bracket
15. Headlamp support brace upper
16. Front sidemember outer
17. Towing reinforcement
18. Transmission mounting reinforcement
19. Front sidemember outer reinforcement (L.H. drive vehicles)
20. Pipe support front
21. Front sidemember inner reinforcement (L.H. drive vehicles)
22. Front sidemember inner
23. Battery bracket
24. Transmission mounting stay front
25. Transmission mounting gusset
26. Transmission mounting bracket
27. Transmission mounting stay rear
28. Suspension crossmember bracket front
29. Dash crossmember extension upper
30. Stay reinforcement
31. Stay reinforcement

31. Pipe support rear
32. Pipe nut
33. Front sidemember brace lower

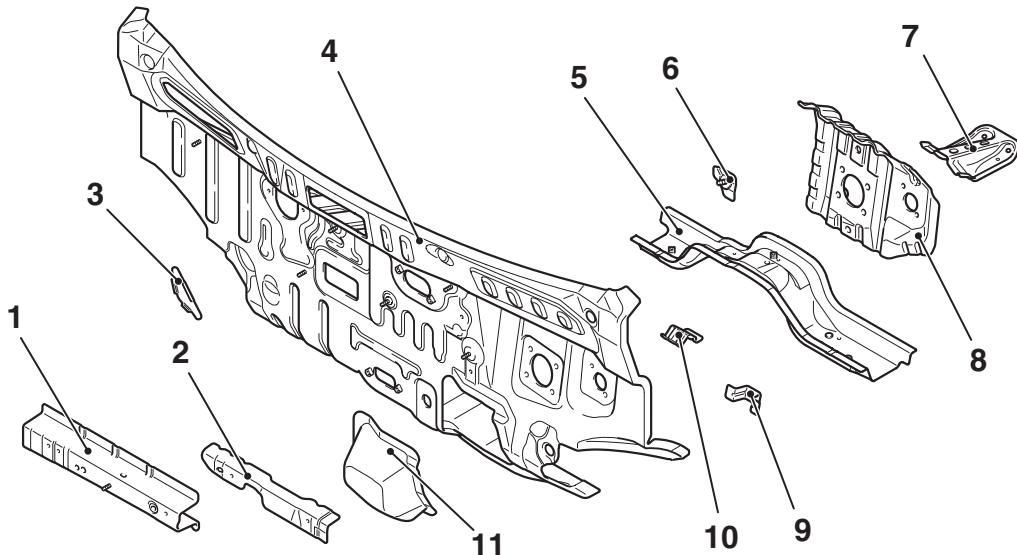


## FRONT DECK



1. Cowl top panel front
2. Cowl top panel inner
3. Wiper bracket A
4. Cowl top bulkhead A
5. Cowl top panel outer
6. Cowl top bulkhead B
7. Cowl top bulkhead C
8. Cowl top gusset side
9. Front upper frame extension inner
10. Upper frame bulkhead rear
11. Front upper frame extension outer
12. Fender bracket

## DASH PANEL



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1. Dash crossmember upper
2. Dash crossmember reinforcement upper
3. Dash panel plate (RH drive vehicles, A/T lever type)
4. Dash panel
5. Dash crossmember lower
6. Accel pedal upper bracket (LH drive vehicles)
7. Clutch pedal support bracket (Vehicle for M/T)
8. Dash panel reinforcement
9. Clutch pedal stopper bracket (RH drive vehicles, M/T)
10. Accel pedal bracket (LH drive vehicles)
11. Steering shaft bracket

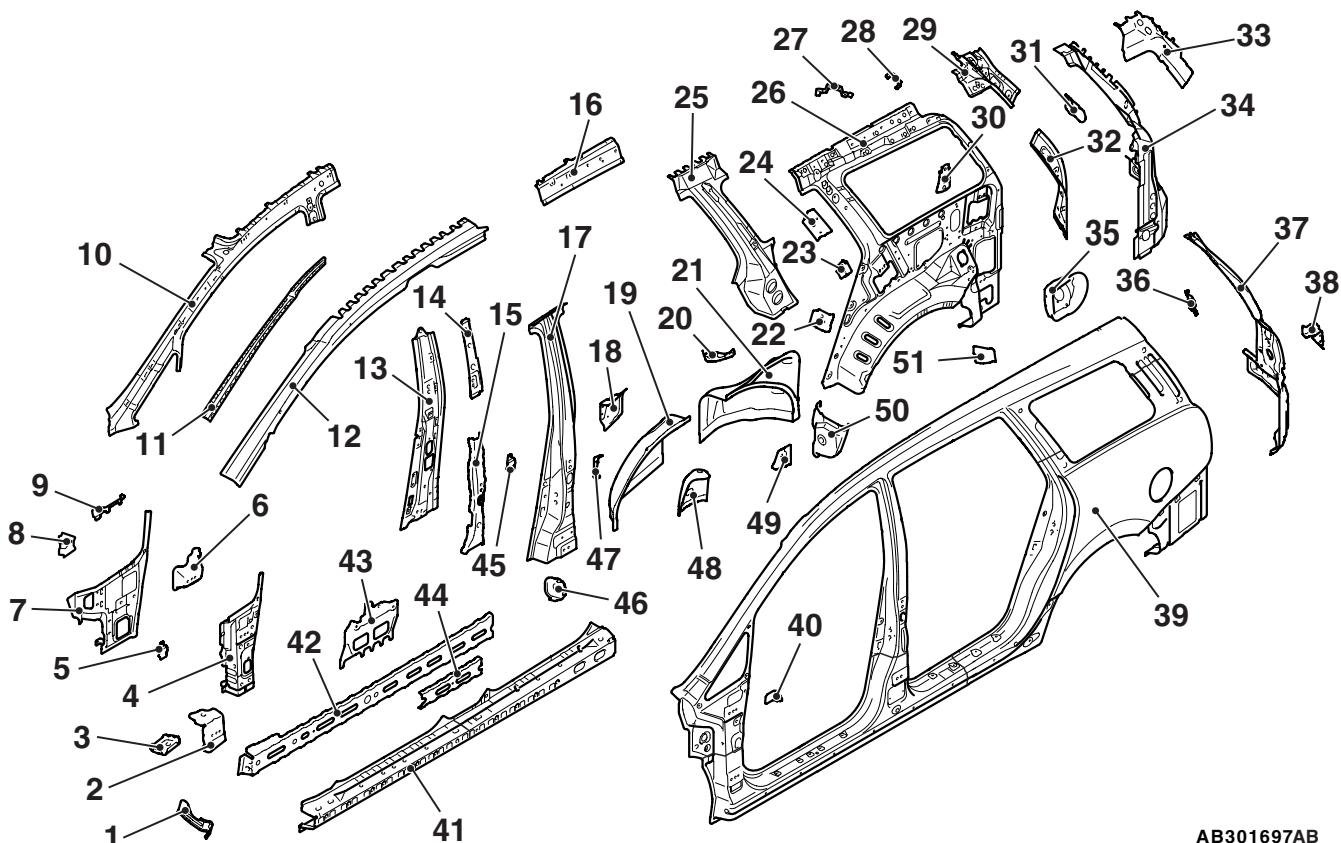
## SIDE BODY

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## SIDE STRUCTURE

- An uneven thickness steel sheet\* in which the sheet thickness is thicker in the order of the upper section, rear section, and lower section was employed for the side outer panel to ensure safety upon side impact.
- The rear wheel houses each consist of a front and a rear panel, and thick steel plates are used for the rear wheel house panels where the rear suspensions are installed, in order to heighten the body rigidity and improve driving stability.

NOTE: \*: A steel sheet of varying thickness that is welded into one steel sheet.



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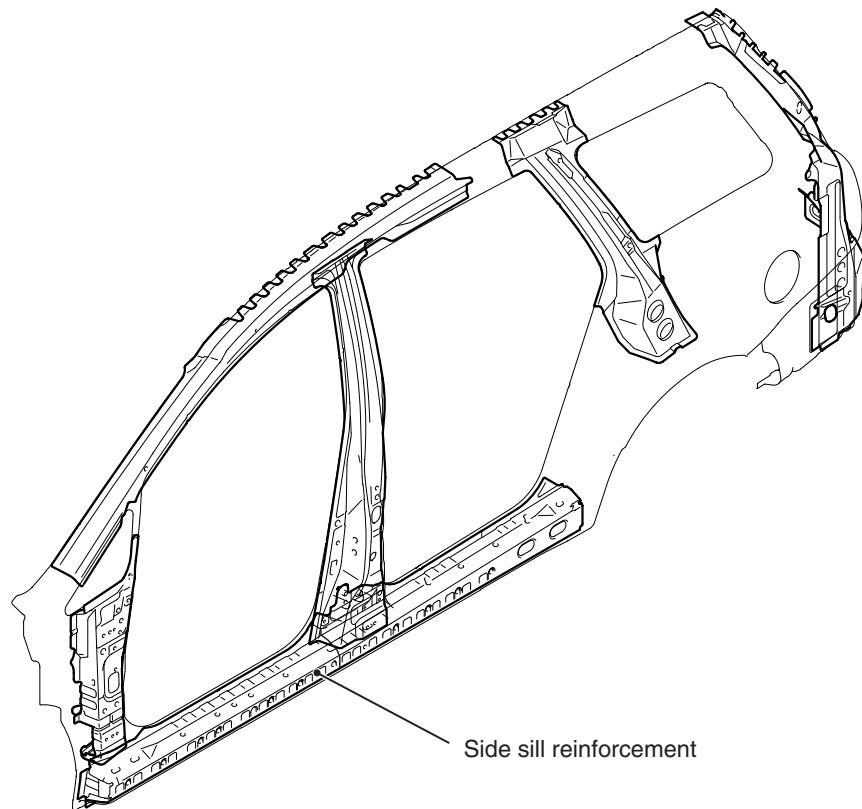
1. Front fender lower bracket
2. Front door hinges reinforcement lower
3. Front pillar reinforcement bulkhead lower
4. Front pillar reinforcement outer lower
5. Front door checker bulkhead
6. Front door hinges reinforcement upper
7. Front pillar inner lower
8. Deck crossmember bracket
9. Instrument panel side bracket
10. Front pillar inner upper
11. Front pillar support (Driver's side)
12. Front pillar reinforcement outer upper (Passenger's side)
13. Centre pillar inner
14. Seat belt anchor reinforcement
15. Rear door hinges reinforcement upper
16. Side roof rail inner
17. Centre pillar reinforcement outer
18. Third seat anchor reinforcement
19. Rear wheel house inner front panel
20. Shock absorber reinforcement
21. Rear wheel house inner rear panel
22. Rear door striker reinforcement
23. Seat belt reinforcement lower second
24. Seat belt reinforcement rear pillar
25. Rear pillar reinforcement outer
26. Quarter inner panel
27. Radio tuner amplifier bracket (Right side)
28. TV tuner amplifier bracket (Left side)
29. Quarter inner extension upper
30. Quarter inner extension lower

31. Seat belt reinforcement upper
32. Quarter inner extension
33. Gate pillar upper reinforcement
34. Gate pillar reinforcement
35. Fuel filler neck bracket (Left side)
36. Gas spring reinforcement
37. Quarter outer extension
38. Tailgate dumper reinforcement side
39. Side outer panel
40. Fender bracket
41. Side sill reinforcement
42. Side sill reinforcement front
43. Seat belt front anchor reinforcement
44. Side sill reinforcement centre
45. Rear door check bulkhead
46. Side sill bulkhead rear
47. Harness bracket
48. Shock absorber support
49. Rear seat belt reinforcement wheel house
50. Shield plate front
51. Shield plate rear

## SIDE STRUCTURE REINFORCEMENT

An uneven thickness steel sheet\* in which the sheet thickness is thicker in the forward part of the vehicle was employed for the side sill reinforcement to ensure safety upon side impact.

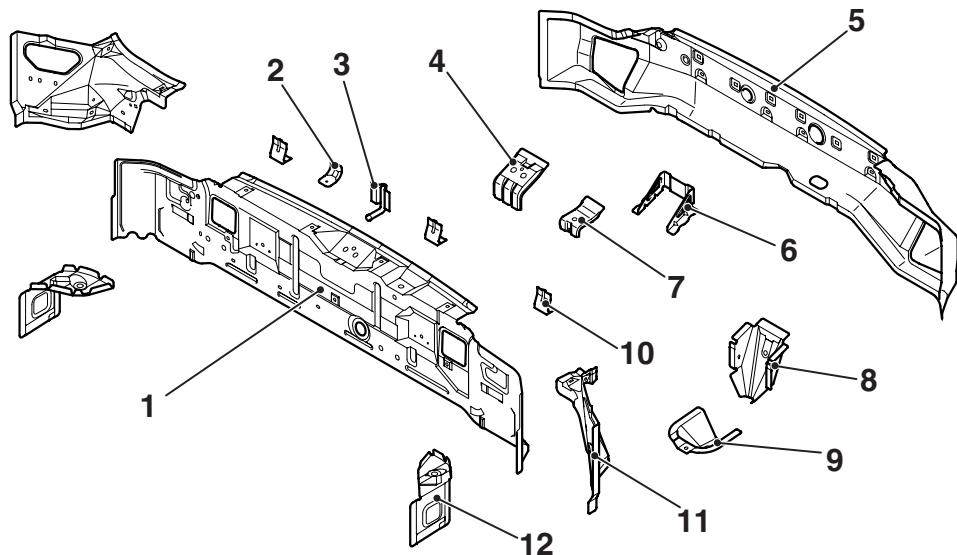
*NOTE: \*: A steel sheet of varying thickness that is welded into one steel sheet.*



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**REAR BODY**

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**REAR END CROSSMEMBER**

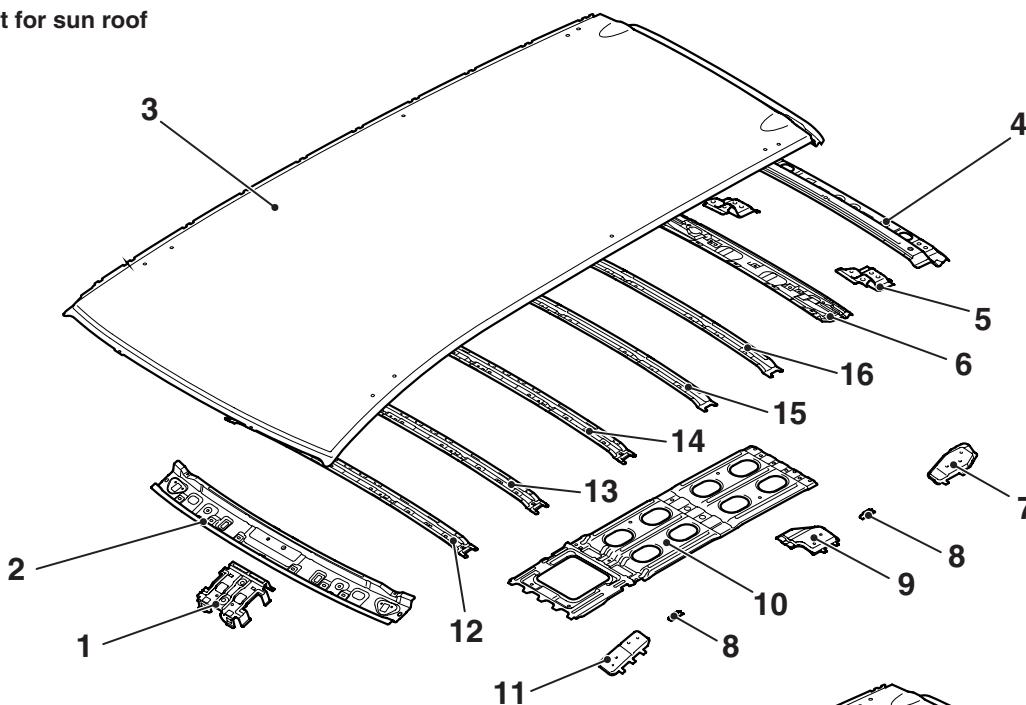
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1. Rear end panel inner
2. Heat protector bracket
3. Muffler hanger bracket rear
4. Tailgate striker reinforcement
5. Rear end panel outer
6. Jack rear bulkhead
7. Spare tyre reinforcement rear end
8. Jack rear bracket A
9. Jack rear bracket B
10. Bumper bracket
11. Rear floor side brace
12. Quarter inner extension lower

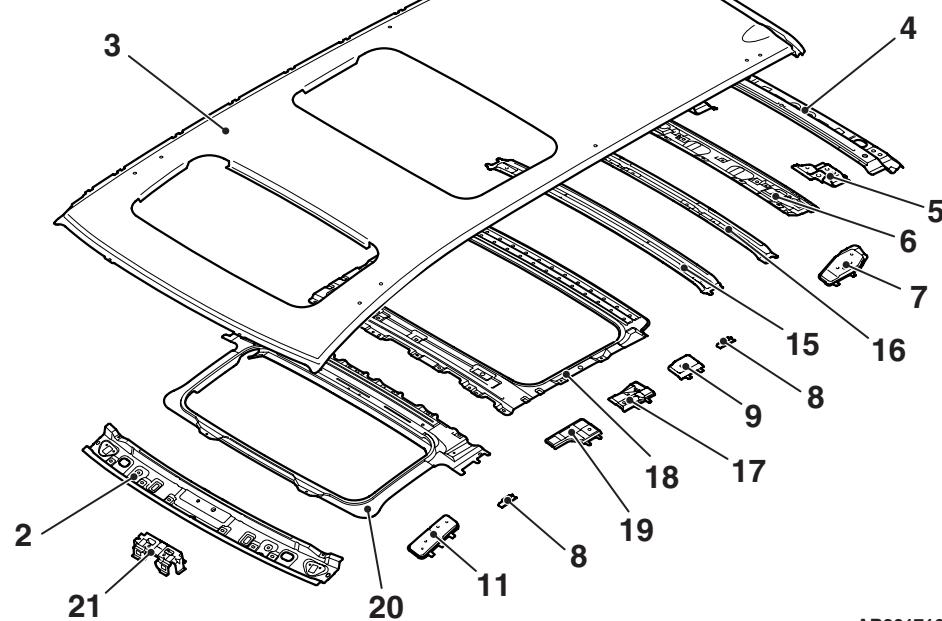
## ROOF

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Except for sun roof



Vehicles with sun roof



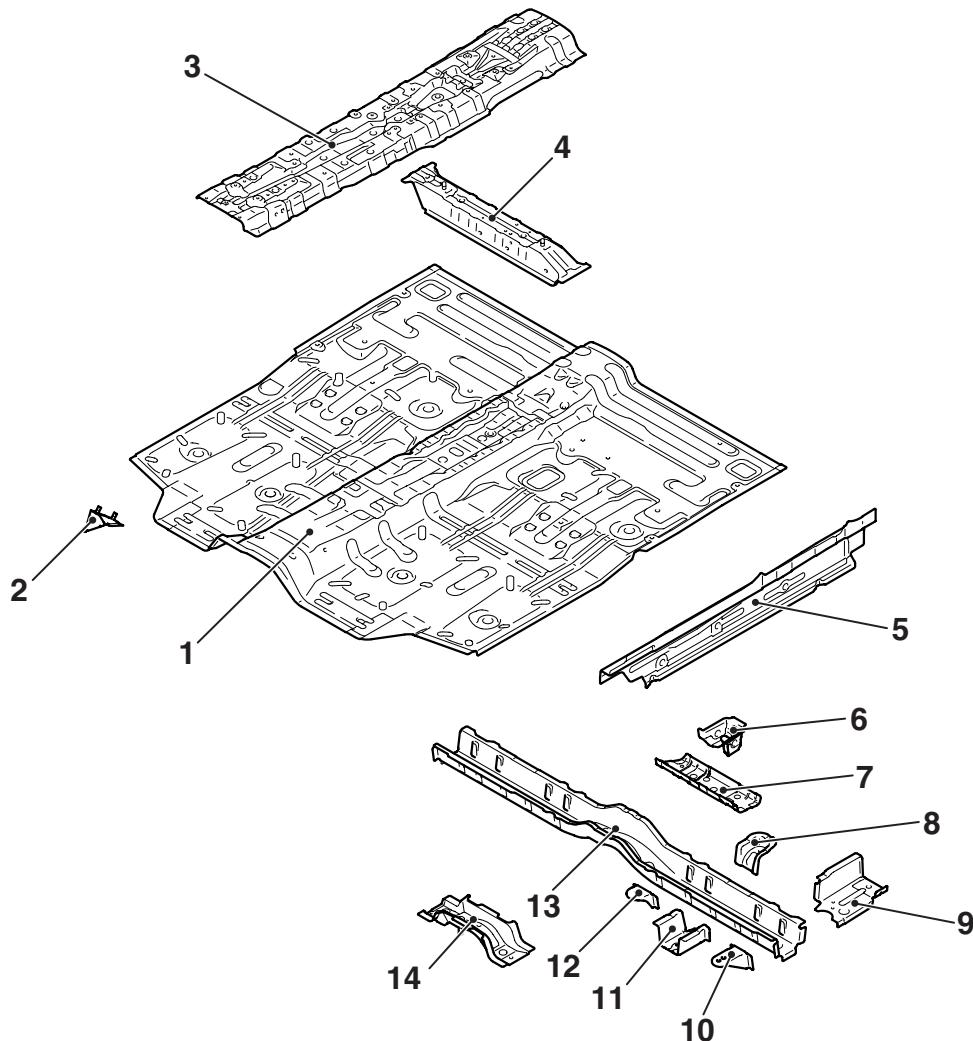
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1. Overhead console bracket
2. Front roof rail inner
3. Roof panel
4. Rear roof rail outer
5. Tailgate hinge reinforcement
6. Rear roof rail inner
7. Roof rack reinforcement rear (Vehicles with roof rail)
8. Roof carrier bracket
9. Roof rack reinforcement centre (Vehicles with roof rail)
10. Roof centre reinforcement
11. Roof rack reinforcement front (Vehicles with roof rail)
12. Roof bow A
13. Roof bow B
14. Roof bow centre
15. Roof bow D
16. Roof bow E
17. Set bracket rear
18. Roof reinforcement rear
19. Set bracket front
20. Roof reinforcement front
21. Room lamp bracket

## UNDER BODY

## FRONT FLOOR

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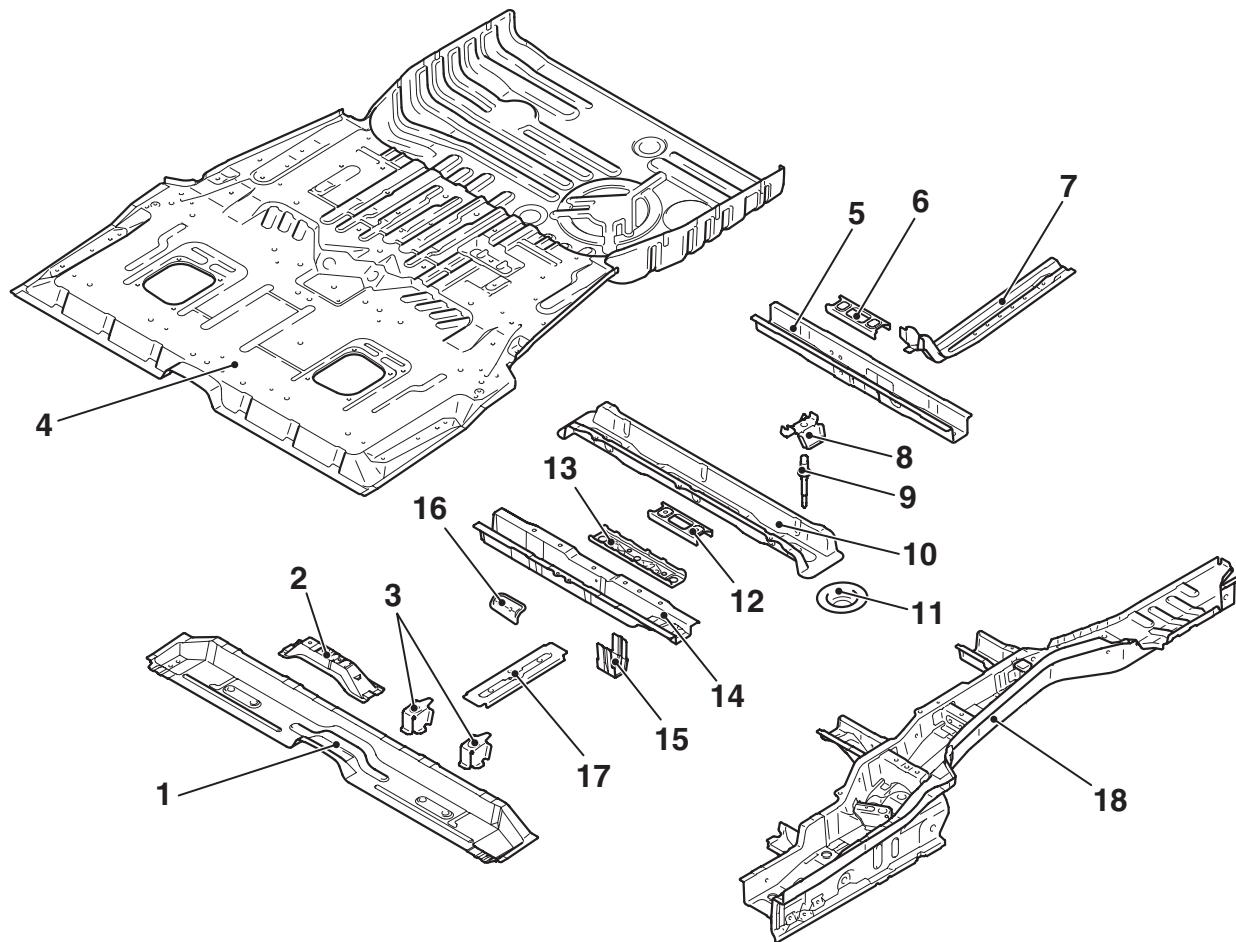
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1. Front floor pan
2. Foot rest bracket (R.H. drive vehicles)
3. Backbone reinforcement
4. Front floor crossmember front
5. Front floor side sill inner
6. Front floor crossmember rear bulkhead
7. Front floor crossmember rear reinforcement
8. Fuel tank support bracket front
9. Front floor sidemember extension rear
10. Front seat reinforcement rear side
11. Front floor sidemember extension front
12. Front seat anchor reinforcement centre
13. Front floor crossmember rear
14. Front floor crossmember front centre

## REAR FLOOR

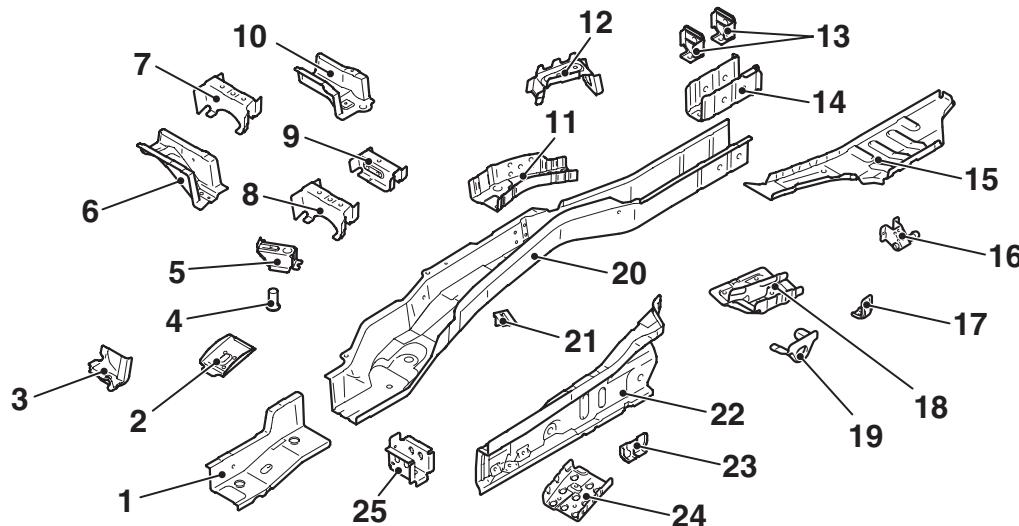
- An uneven thickness steel sheet\* in which the sheet thickness is thicker in the forward part of the vehicle was employed for the rear floor side member to ensure safety upon impact.

NOTE: \*: A steel sheet of varying thickness that is welded into one steel sheet.

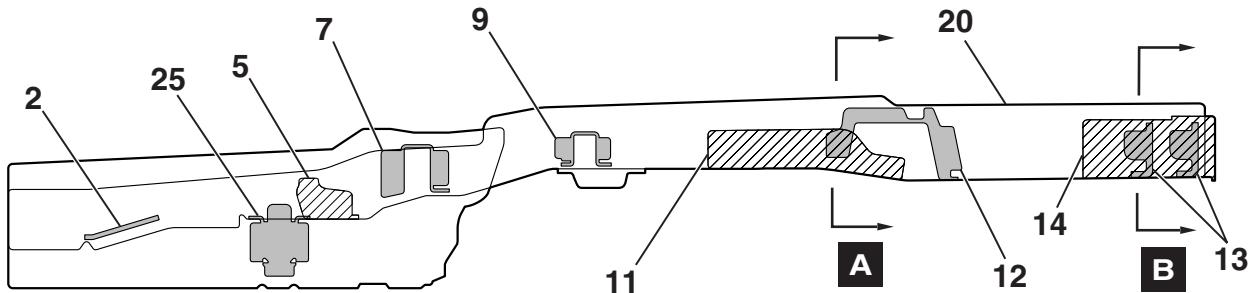


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1. Rear floor crossmember A
2. Seat anchor reinforcement front centre A
3. Seat anchor front reinforcement
4. Rear floor pan
5. Rear floor crossmember D
6. Seat anchor reinforcement D
7. Seat pan reinforcement
8. Rear suspension crossmember bulkhead
9. Mounting bolt
10. Rear floor crossmember C
11. Spring sheet
12. Seat anchor reinforcement B
13. Rear floor crossmember centre reinforcement B  
(Seven-passenger model)
14. Rear floor crossmember B
15. Fuel tank support bracket rear
16. Flange reinforcement (Seven-passenger model)
17. Front stringer
18. Rear floor sidemember

REAR FLOOR SIDEMEMBER  
REINFORCEMENT

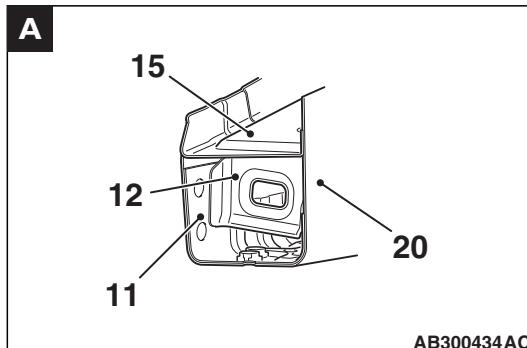
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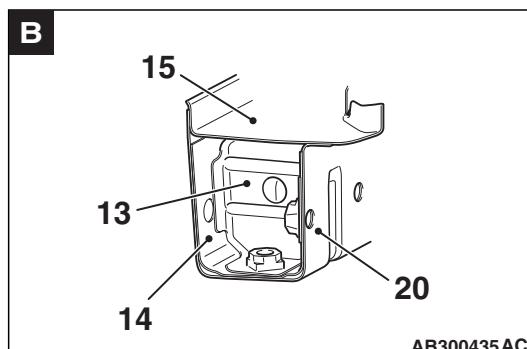
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1. Rear floor sidemember extension front
2. Tie down hook plate
3. Fuel tank support bracket
4. Pipe nut
5. Pipe support front
6. Rear floor crossmember extension B
7. Seat anchor rear reinforcement (Seven-passenger model right side)
8. Seat anchor rear reinforcement (Except for seven passenger model right side)
9. Rear floor sidemember front bulkhead
10. Rear floor crossmember extension D
11. Rear floor sidemember reinforcement
12. Third seat anchor reinforcement
13. Rear floor sidemember rear bulkhead (Left side)
14. Rear floor sidemember extension rear
15. Rear floor side pan
16. Muffler hanger bracket rear (Right side)
17. Heat protector bracket (Right side)
18. Spare tyre support (Left side)
19. Shipping bracket (Right side)
20. Rear floor sidemember
21. Brake hose bracket
22. Rear floor side sill inner
23. Jack up side reinforcement

24. Sidemember front bulkhead
25. Rear suspension crossmember stopper bracket



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## DOOR

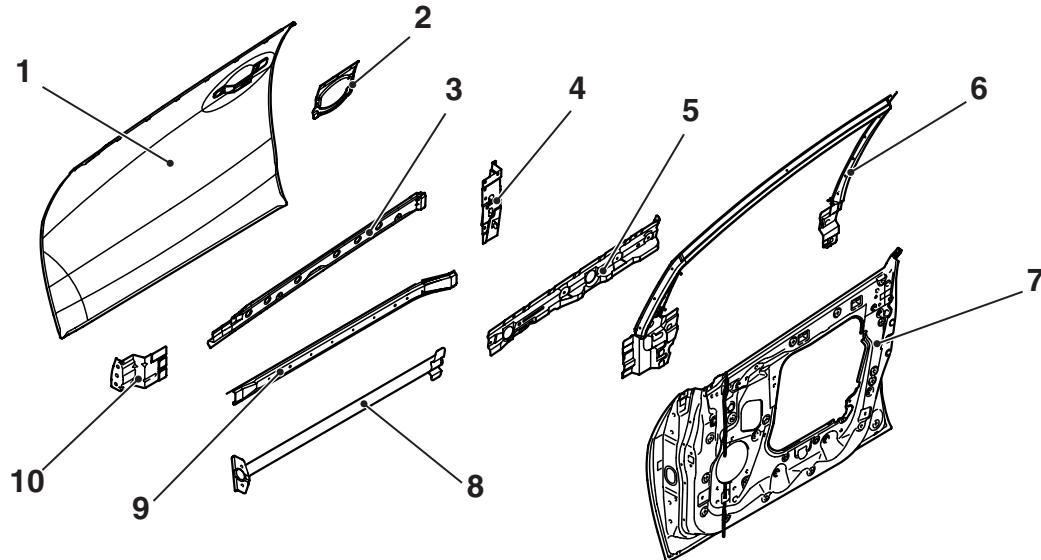
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- An uneven thickness steel sheet\* in which the sheet thickness is thicker in the forward part of the vehicle was employed for the inner panel to improve rigidity.
- The front and rear side door beam was located in the bumper position of the vehicle to improve cabin protection upon side impact.

- A belt line inner reinforcement has been adopted to improve cabin protection upon impact.
- The bottom section of the door sash pillar was enlarged and the couplings between the hinge, latch and door sash were strengthened to improve sash rigidity.

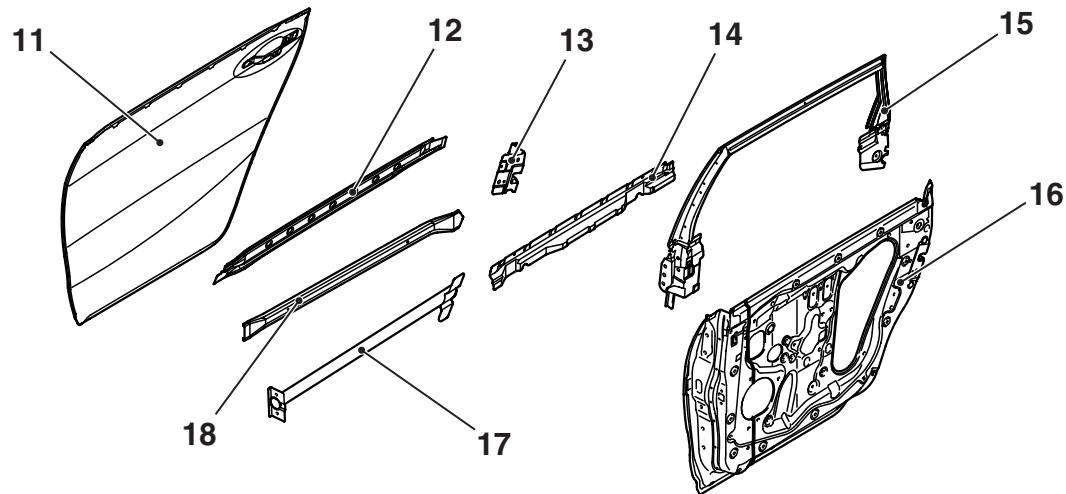
*NOTE: \*: A steel sheet of varying thickness that is welded into one steel sheet.*

Front door



AB301700AB

Rear door



AB301699AB

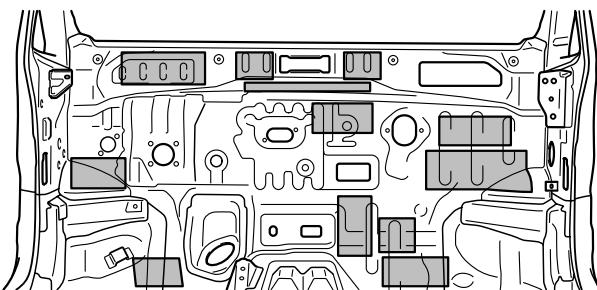
1. Front door outer panel
2. Front door outside handle reinforcement
3. Front door belt line outer reinforcement
4. Front door latch reinforcement
5. Front door belt line inner reinforcement
6. Front door window sash
7. Front door inner panel
8. Front side door beam
9. Front door outer stiffener
10. Front door hinge upper reinforcement
11. Rear door outer panel
12. Rear door belt line outer reinforcement
13. Rear door latch reinforcement
14. Rear door belt line inner reinforcement
15. Rear door window sash
16. Rear door inner panel
17. Rear side door beam
18. Rear door outer stiffener

## SILENCER APPLICATION LOCATIONS

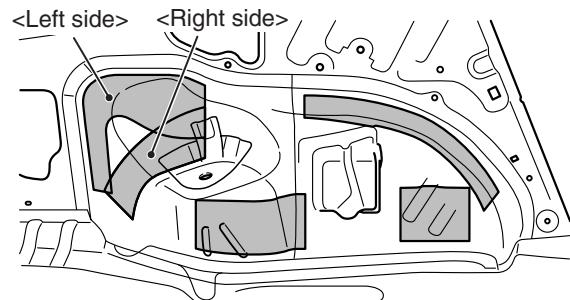
Sound insulation was improved by using a spray-type anti-vibration agent on the cabin side of the dash panel, rear wheel house and rear floor.

Use a melting sheet for repair.

M4010005000278



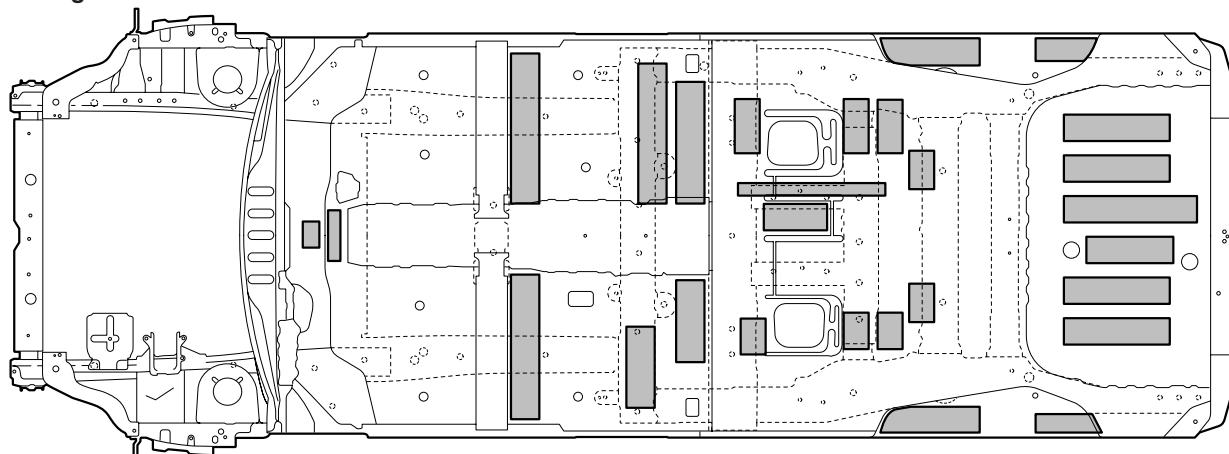
Dash panel



Rear wheel house inner

AB301712AB

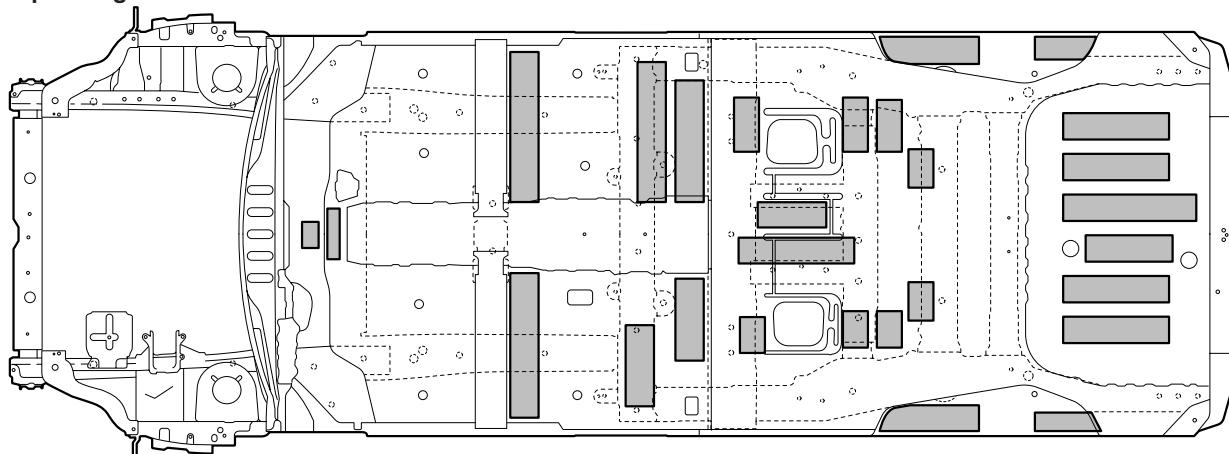
Six-passenger model



AB301714AB

■ : 3.2 mm thick melting sheet and RSS (Place two 1.6 mm melting sheet one on top of another.)

Seven-passenger model



AB301713AB

NOTE: ( ) indicates the number of melting sheets that are used for repair.

# LOCATIONS USING URETHANE FOAM AND FOAM MATERIAL

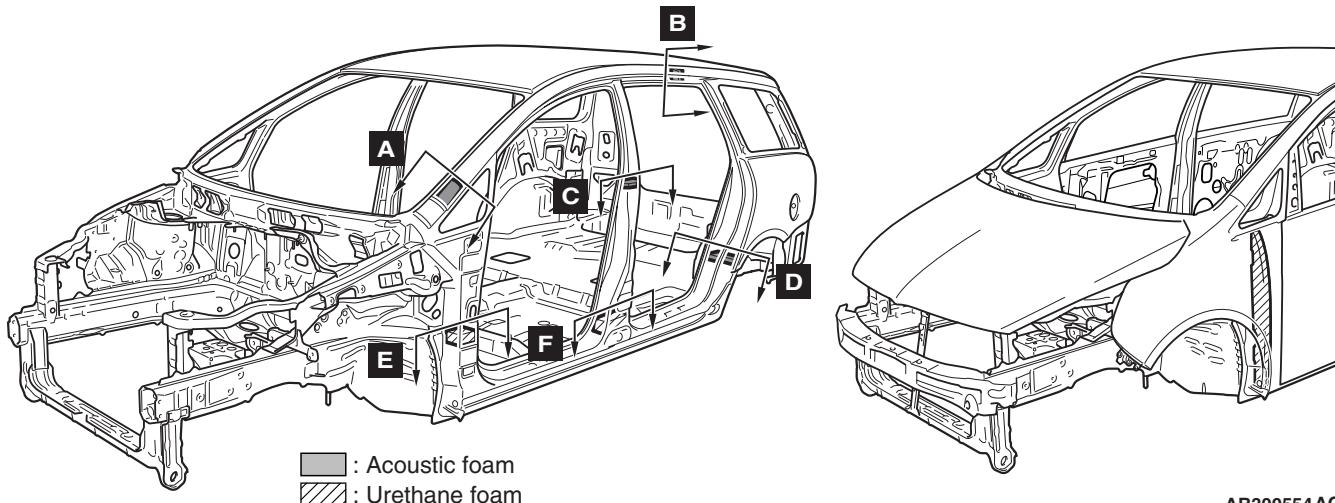
M4010007000177

- Introduction of noise was prevented by adding acoustic foam materials inside the front pillar, centre pillar, side roof rail and wheel house arch.
- Introduction of noise was prevented by inserting urethane foam inside the front pillar, centre pillar and front fender.

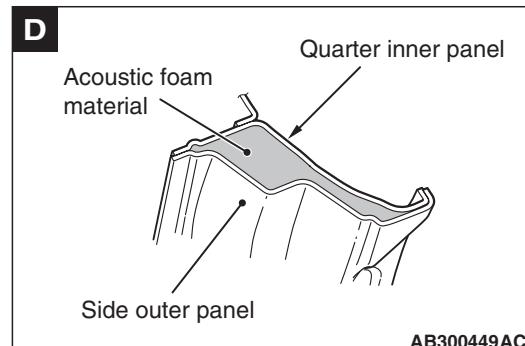
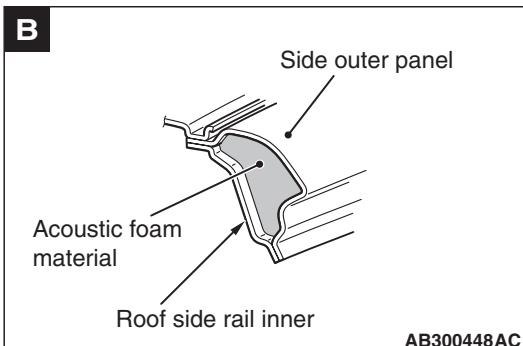
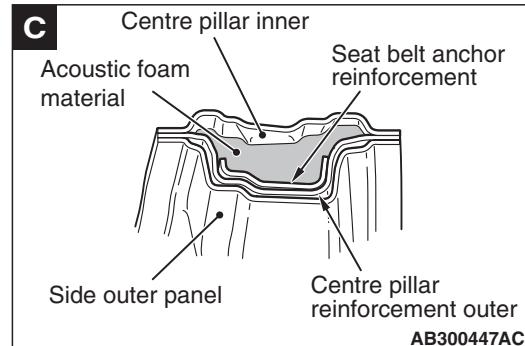
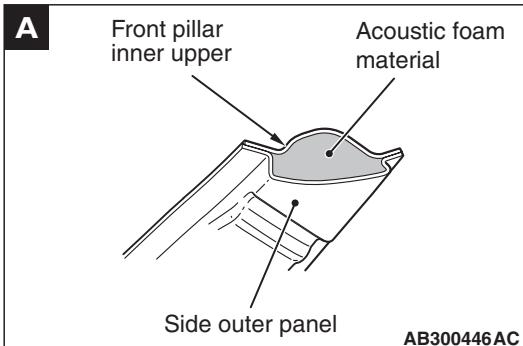
## ⚠ CAUTION

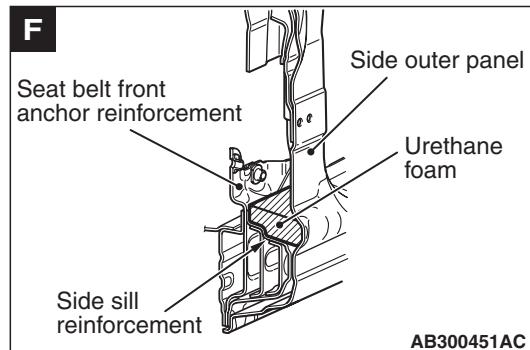
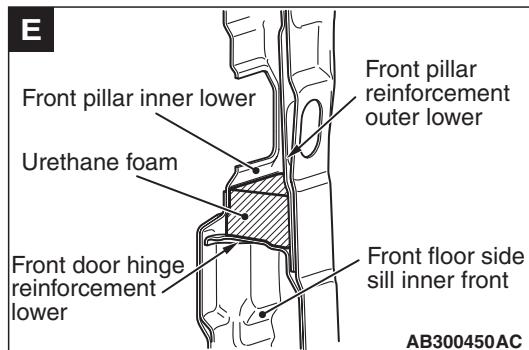
The foam materials may burn when heated. Always observe the following instructions.

- Never use a gas burner or burn the areas using foam materials.
- When cutting the parts using foam materials, ensure to use tools (air saw, etc.) that do not generate fire.
- If there is residual foam materials remaining on the cut section (body side) then weld after removing the foam materials from periphery of the welding area.



AB300554AC

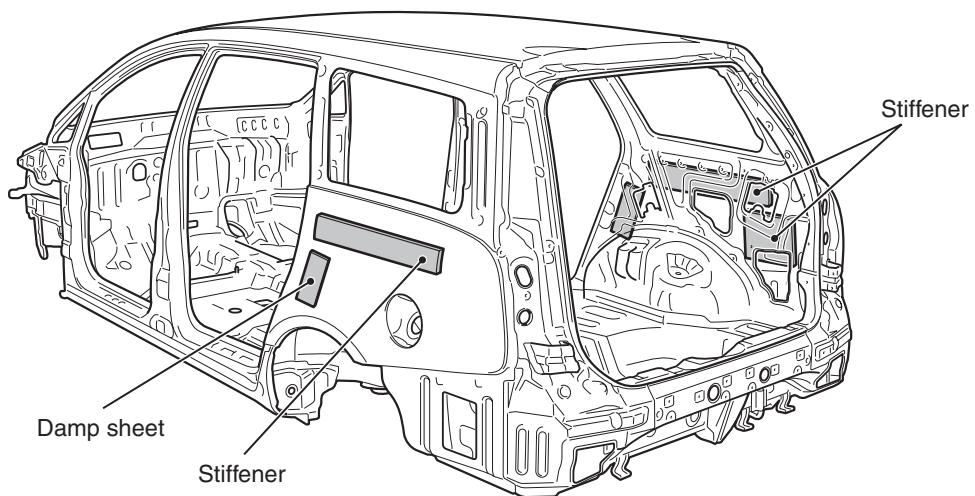




## STIFFENER AND DAMP SHEET APPLICATION LOCATIONS

Sound insulation was improved with anti-vibration effects and heightening surface rigidity with a stiffener on the inner side of the side outer panel and the tailgate outer panel, as well as a damping sheet adhered to the inner side of the front door and the rear door outer panel.

M4010008000192  
*NOTE: The main contents of a stiffener are epoxy resin. It comes in a sheet form and contains a mixture of glass fibre and filler, and cures (stiffens) when heated. It is used to improve the rigidity of the outer plate.*



Front door

Tailgate

