
GROUP 51

EXTERIOR

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GENERAL

M1511000101090

OUTLINE OF CHANGES

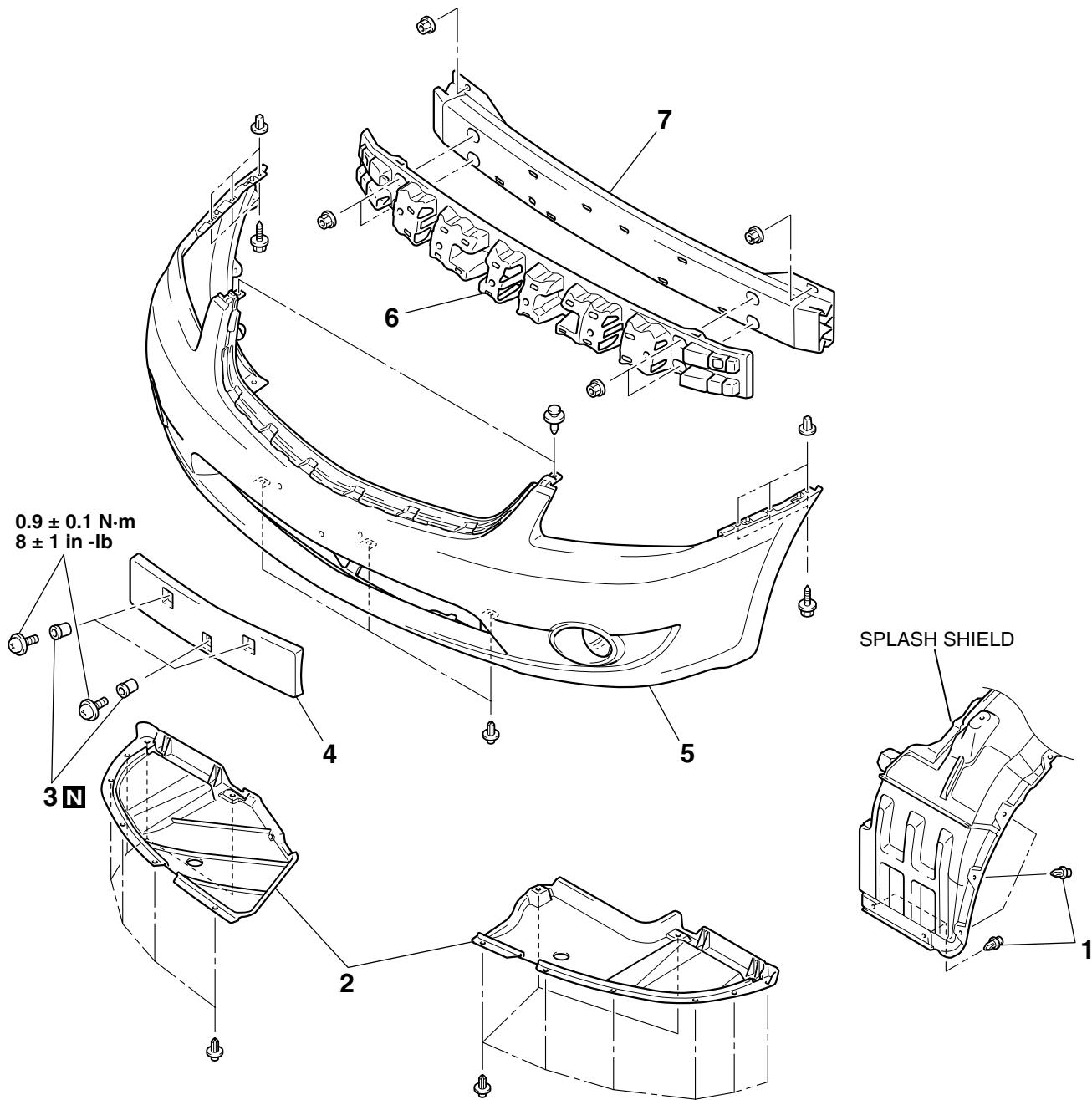
Following service procedures have been established. Other service procedures are the same as the basic vehicles.

- Due to the change of the front bumper component parts, front bumper service procedures have been established.
- Due to the change of the rear bumper component parts, rear bumper service procedures have been established.

FRONT BUMPER ASSEMBLY

REMOVAL AND INSTALLATION

M1511001401339



AC601186AB

REMOVAL STEPS

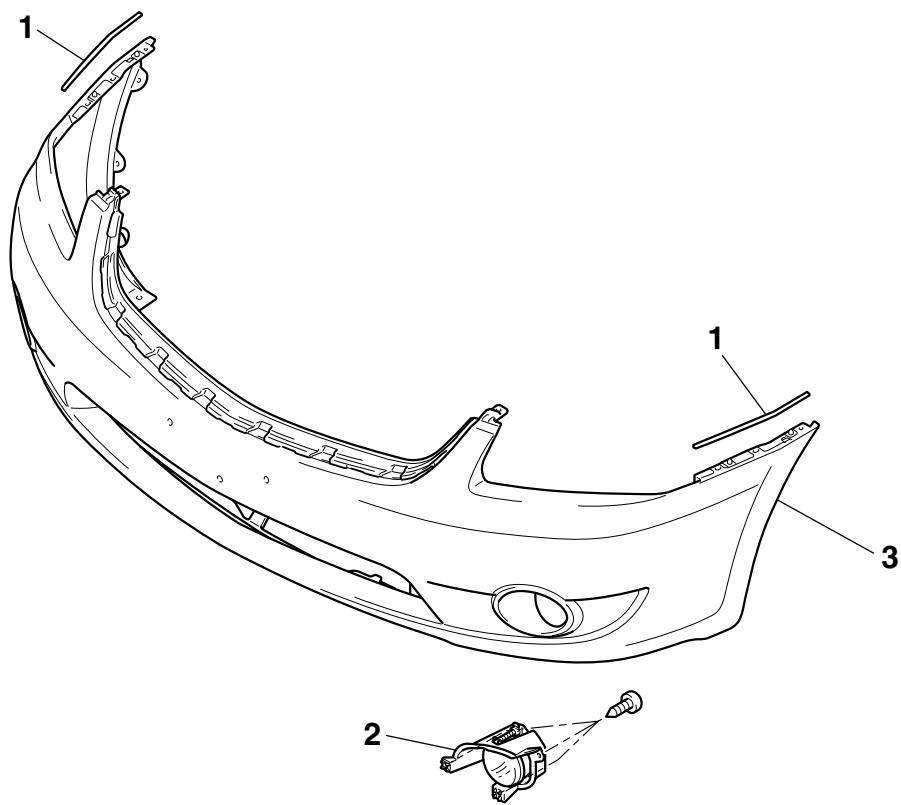
- RADIATOR GRILLE
- 1. SPLASH SHIELD MOUNTING CLIPS
- 2. FRONT BUMPER UNDER COVER
- 3. RUBBER NUT
- 4. LICENSE PLATE GARNISH

REMOVAL STEPS (Continued)

- FOG LIGHT CONNECTOR CONNECTION
- 5. FRONT BUMPER ASSEMBLY
- 6. FRONT BUMPER CORE
- 7. FRONT BUMPER REINFORCEMENT ASSEMBLY

DISASSEMBLY AND ASSEMBLY

M1511001601377



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DISASSEMBLY STEPS

1. PAD

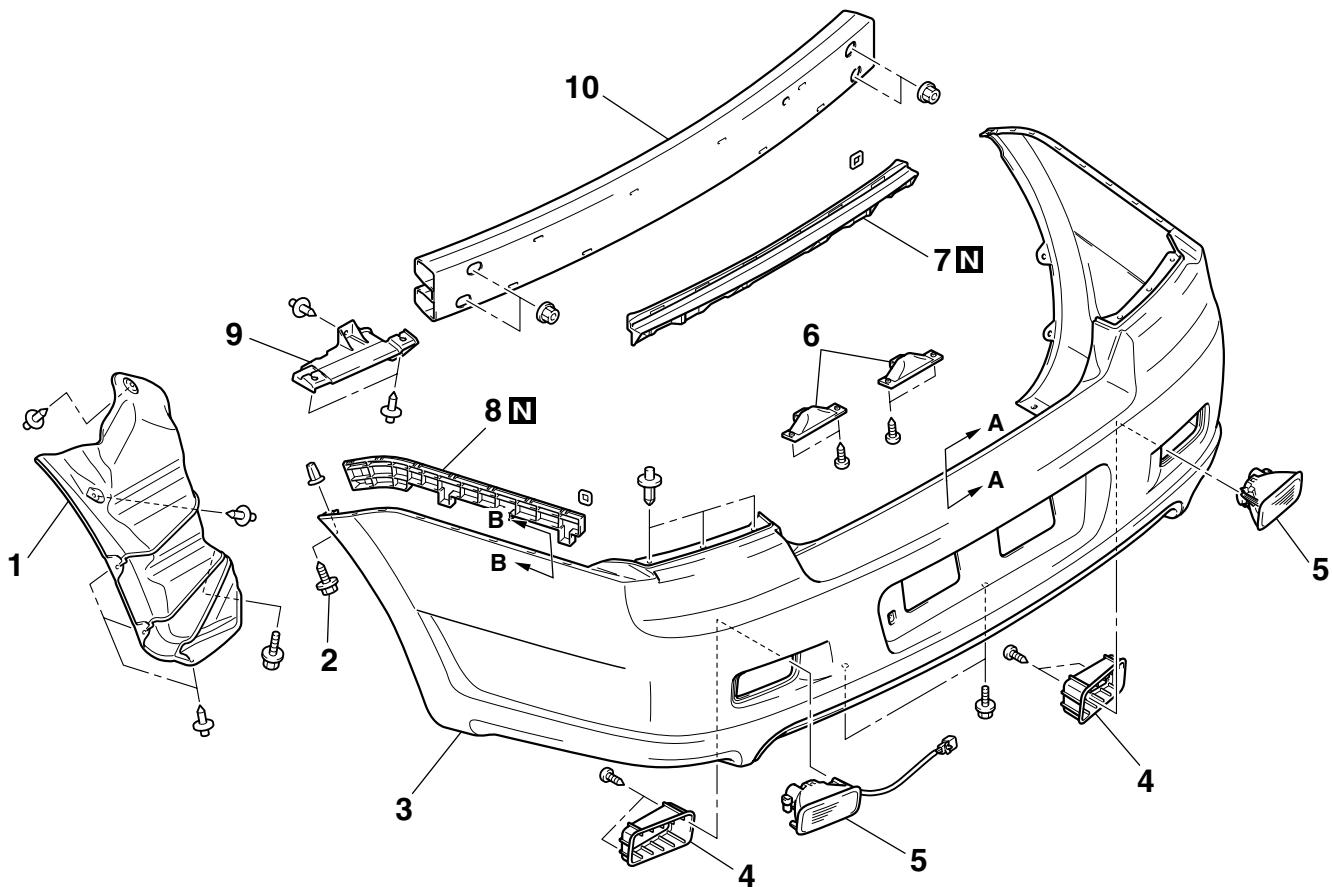
DISASSEMBLY STEPS (Continued)

2. FOG LIGHT ASSEMBLY
3. FRONT BUMPER FACE

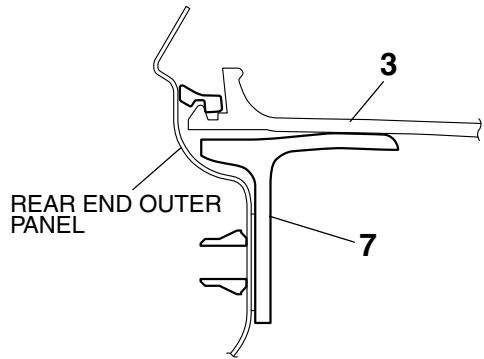
REAR BUMPER ASSEMBLY

REMOVAL AND INSTALLATION

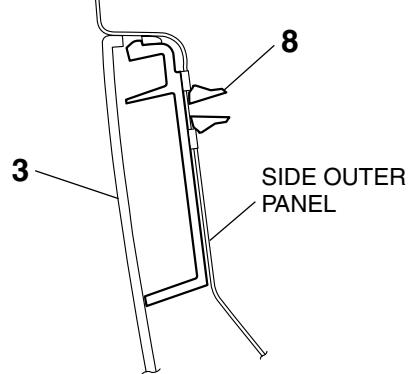
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SECTION A - A



SECTION B - B



AC601188AB

REMOVAL STEPS

- REAR COMBINATION LIGHT (REFER TO GROUP 54A-REAR COMBINATION LIGHT)
- REAR END TRIM (REFER TO GROUP 52A-TRIMS)
- 1. REAR SPLASH SHIELD
- 2. TAPPING SCREW
- 3. REAR BUMPER ASSEMBLY
- REAR FOG LIGHT CONNECTOR CONNECTION

REMOVAL STEPS (Continued)

- 4. REAR FOG LIGHT BRACKET
- LICENSE PLATE LIGHT CONNECTOR CONNECTION
- 5. REAR FOG LIGHT ASSEMBLY
- 6. LICENSE PLATE LIGHT
- 7. REAR BUMPER CENTER BRACKET
- 8. REAR BUMPER SIDE BRACKET
- 9. REAR END OUTER PLATE(LH)
- 10. REAR BUMPER REINFORCEMENT