

## GROUP 00

## GENERAL

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# HOW TO USE THIS MANUAL

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## MAINTENANCE, REPAIR AND SERVICING EXPLANATIONS

This manual provides explanations, etc. concerning procedures for the inspection, maintenance, repair and servicing of the subject model. Unless otherwise specified, each service procedure covers all models. Procedures covering specific models are identified by the model codes, or similar designation (engine type, transaxle type, etc). A description of these designations is covered in this manual under "VEHICLE IDENTIFICATION."

## ON-VEHICLE SERVICE

The "ON-VEHICLE SERVICE" section has procedures for performing inspections and adjustments of particularly important components. These procedures are done with regard to maintenance and servicing, but other inspections (looseness, play, cracking, damage, etc.) must also be performed.

## SERVICE PROCEDURES

The service steps are arranged in numerical order. Attention to be paid in performing vehicle service are described in detail in SERVICE POINTS.

## DEFINITION OF TERMS

### STANDARD VALUE

Indicates the value used as the standard for judging whether or not a part or adjustment is correct.

### LIMIT

Shows the maximum or minimum value for judging whether or not a part or adjustment is acceptable.

### REFERENCE VALUE

Indicates the adjustment value prior to starting the work (presented in order to facilitate assembly and adjustment procedures, and so they can be completed in a shorter time).

## DANGER, WARNING, AND CAUTION

DANGER, WARNING, and CAUTION call special attention to a necessary action or to an action that must be avoided. The differences among DANGER, WARNING, and CAUTION are as follows:

- If a DANGER is not followed, the result is severe bodily harm or even death.
- If a WARNING is not followed, the result could be bodily injury.
- If a CAUTION is not followed, the result could be damage to the vehicle, vehicle components or service equipment.

## TIGHTENING TORQUE INDICATION

The tightening torque indicates a median and its tolerance by a unit of N·m (in-lb) or N·m (ft-lb). For fasteners with no assigned torque value, refer to [P.00-41](#).

## SPECIAL TOOL NOTE

Only MMC special tool part numbers are called out in the repair sections of this manual. Please refer to the special tool cross-reference chart located at the beginning of each group, for the special tool number that is available in your market.

## ABBREVIATIONS

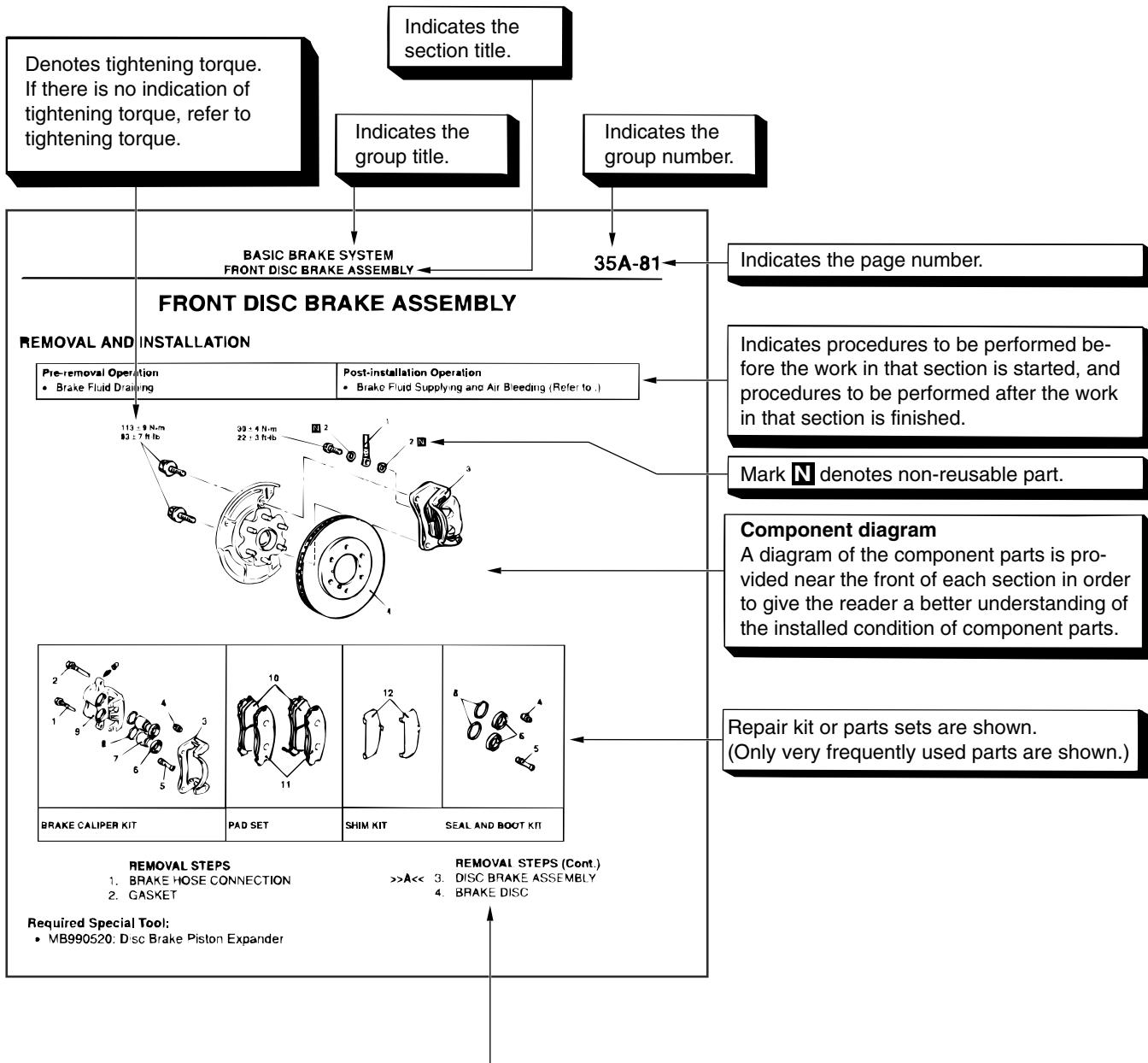
The following abbreviations are used in this manual for classification of model types:

A/T: Automatic transaxle, or models equipped with automatic transaxle.

MFI: Multiport fuel injection, or engines equipped with multiport fuel injection.

2.4L engine: 2.4 liter <4G69> engine, or a model equipped with such an engine.

3.8L engine: 3.8 liter <6G75> engine, or a model equipped with such an engine.



#### Maintenance and servicing procedures

The numbers provided within the diagram indicate the sequence for maintenance and servicing procedures.

##### • Removal steps :

The part designation number corresponds to the number in the illustration to indicate removal steps.

##### • Disassembly steps :

The part designation number corresponds to the number in the illustration to indicate disassembly steps.

##### • Installation steps :

Specified in case installation is impossible in reverse order of removal steps. Omitted if installation is possible in reverse order of removal steps.

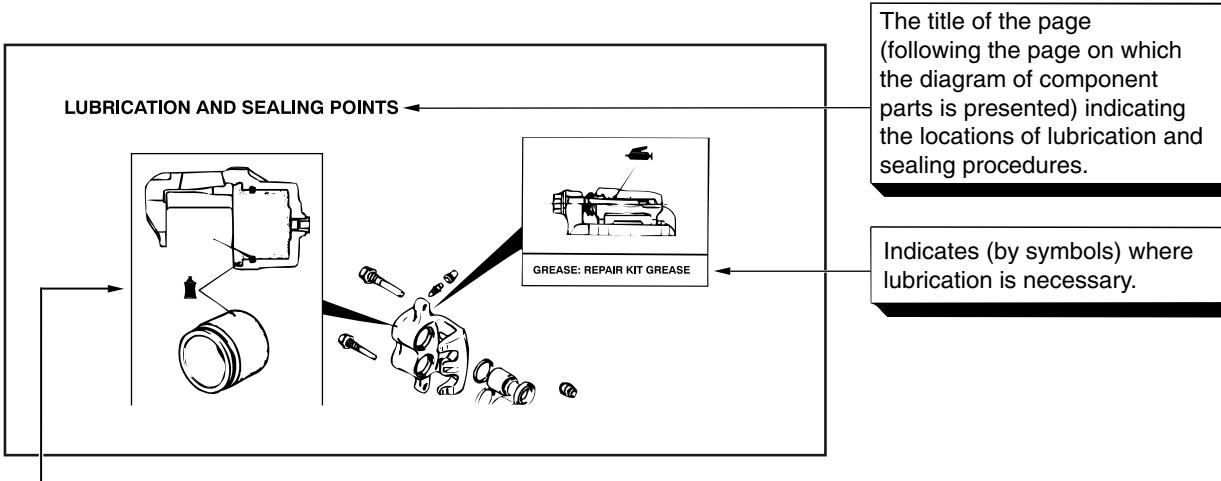
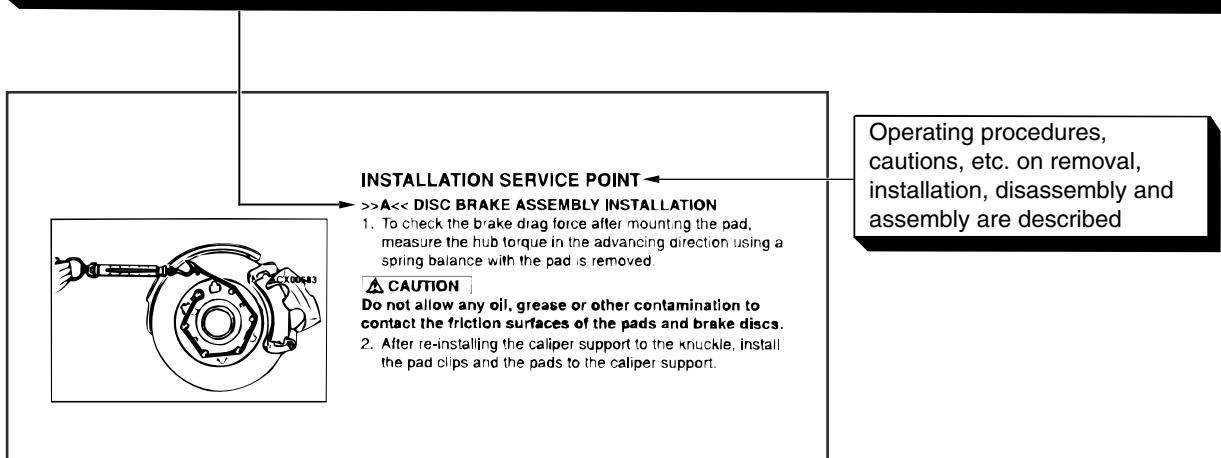
##### • Assembly steps :

Specified in case installation is impossible in reverse order of removal steps. Omitted if assembly is possible in reverse order of disassembly steps.

**Classifications of major maintenance / service points**

When there are major points relative to maintenance and servicing procedures (such as essential maintenance and service points, maintenance and service standard values, information regarding the use of special tools, etc.). These are arranged together as major maintenance and service points and explained in detail.

<<A>> : Indicates that there are essential points for removal or disassembly.  
>>A<< : Indicates that there are essential points for installation or assembly.



**Symbols for lubrication, sealants and adhesives**

Symbols are used to show the locations for lubrication and for application of sealants and adhesives. These symbols are included in the diagram of component parts or on the page following the component parts page. The symbols do not always have accompanying text to support that symbol.

	: Grease (Multi-purpose grease unless there is a brand or type specified)
	: Sealant or adhesive
	: Brake fluid or automatic transmission fluid
	: Engine oil, gear oil or air conditioning compressor oil
	: Adhesive tape or butyl rubber tape

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# TROUBLESHOOTING GUIDELINES

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## VERIFY THE COMPLAINT

- Make sure the customer's complaint and the service writer's work order description are understood before starting work.
- Make sure you understand the correct operation of the system. Read the service manual description to verify normal system operation.
- Operate the system to see the symptoms. Look for other symptoms that were not reported by the customer, or on the work order, that may be related to the problem.

## DETERMINE POSSIBLE CAUSES

Compare the confirmed symptoms to the diagnostic symptom indexes to find the right diagnosis procedure.

If the confirmed symptoms cannot be found on any symptom index, determine other possible causes.

- Analyze the system diagrams and list all possible causes for the problem symptoms.
- Rank all these possible causes in order of probability, based on how much of the system they cover, how likely they are to be the cause, and how easy they will be to check. Be sure to take experience into account. Consider the causes of similar problems seen in the past. The list of causes should be ranked in order from general to specific, from most-likely to least-likely, and from easy-to-check to hard-to-check.

## FIND THE PROBLEM

After the symptoms have been confirmed, and probable causes have been identified, the next step is to make step-by-step checks of the suspected system components, junctions, and links in logical order. Use the diagnostic procedures in the service manual whenever possible. Follow these procedures carefully to avoid missing an important step in the diagnosis sequence. It might be the skipped step that leads to the solution of the problem.

If the service manual doesn't have step-by-step procedures to help diagnose the problem, make a series of checks based on the ranked list of probable causes. Troubleshooting checks should be made in the order that the list of causes was ranked:

- general to specific
- most-likely to least-likely
- easy-to-check to hard-to-check

## REPAIR THE PROBLEM

When the step-by-step troubleshooting checks find a fault, perform the proper repairs. Make sure to fix the root cause of the problem, not just the symptom. Just fixing the symptom, without fixing the root cause, will cause the symptom to eventually return.

## VERIFY THE REPAIR

After repairs are made, recheck the operation of the system to confirm that the problem is eliminated. Be sure to check the system thoroughly. Sometimes new problems are revealed after repairs have been made.

# HOW TO USE TROUBLESHOOTING/INSPECTION SERVICE POINTS

## TROUBLESHOOTING CONTENTS

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### ⚠ CAUTION

- During diagnosis, a DTC code associated with other system may be set when the ignition switch is turned on with connector(s) disconnected. On completion, confirm all systems for DTC code(s). If DTC code(s) are set, erase them all.
- When the M.U.T.-III detects a diagnostic trouble code, its display informs users whether a mechanical problem currently exists ("current trouble") or whether it existed before but normal operation has been restored ("past trouble"). However, if an MFI, TPMS or SRS airbag-related DTC is set, "Active DTC/Stored DTC" is not displayed. In this case, follow the diagnosis procedure for current trouble.
- If a trouble, detected in a CAN communication-capable system, can be reproduced, diagnose the CAN bus lines (Refer to GROUP 54C, Can Bus Line Diagnostics Chart [P.54C-16](#)).

Troubleshooting of electronic control systems for which the scan tool can be used follows the basic outline described below. Even in systems for which the scan tool cannot be used, part of these systems still follow this outline.

## 1. STANDARD FLOW OF DIAGNOSTIC TROUBLESHOOTING

Troubleshooting strategy is shown in each group.

## 2. SYSTEM OPERATION AND SYMPTOM VERIFICATION TESTS

If verification of the symptom(s) is difficult, procedures for checking operation and verifying symptoms are shown.

## 3. DIAGNOSTIC FUNCTION

The following trouble code diagnoses are shown.

- How to read diagnostic trouble codes
- How to erase diagnostic trouble codes
- Input inspection service points

## 4. DIAGNOSTIC TROUBLE CODE CHART

If the scan tool displays a diagnostic trouble code, find the applicable inspection procedure according to this chart.

## 5. SYMPTOM CHART

If there are symptoms, even though the scan tools show that no DTCs are set, inspection procedures for each symptom will be found by using this chart.

## 6. DIAGNOSTIC TROUBLE CODE PROCEDURES

Indicates the inspection procedures corresponding to each diagnostic trouble code. (Refer to [P.00-8](#)).

## 7. SYMPTOM PROCEDURES

Indicates the inspection procedures corresponding to each symptom listed in the Symptom Chart (Refer to [P.00-8](#)).

## 8. SERVICE DATA REFERENCE TABLE

Inspection items and normal judgment values have been provided in this chart as reference information.

## 9. CHECK AT ECU TERMINALS

Terminal numbers for the ECU connectors, inspection items, and standard values have been provided in this chart as reference information.

### TERMINAL VOLTAGE CHECKS

- Connect a needle-nosed wire probe to a voltmeter probe.

### ⚠ CAUTION

**Short-circuiting the positive (+) probe between a connector terminal and ground could damage the vehicle wiring, the sensor, the ECU, or all three. Use care to prevent this!**

- Insert the needle-nosed wire probe into each of the ECU connector terminals from the wire side, and measure the voltage while referring to the check chart.

*NOTE: Measure voltage with the ECU connectors connected.*

*You may find it convenient to pull out the ECU to make it easier to reach the connector terminals. Checks don't have to be carried out in the order given in the chart.*

- If voltage readings differ from normal condition values, check related sensors, actuators, and wiring. Replace or repair as needed.

4. After repair or replacement, recheck with the voltmeter to confirm that the repair has corrected the problem.

#### TERMINAL RESISTANCE AND CONTINUITY CHECKS

1. Turn the ignition switch to the "LOCK" (OFF) position.
2. Disconnect the ECU connector.

##### **CAUTION**

If resistance and continuity checks are performed on the wrong terminals, damage to the vehicle wiring, sensors, ECU, and/or ohmmeter may occur. Use care to prevent this!

3. Measure the resistance and check for continuity between the terminals of the ECU harness-side connector while referring to the check chart.

*NOTE: Checks don't have to be carried out in the order given in the chart.*

4. If the ohmmeter shows any deviation from the Normal Condition value, check the corresponding sensor, actuator and related electrical wiring, then repair or replace.
5. After repair or replacement, recheck with the ohmmeter to confirm that the repair has corrected the problem.

#### 10. INSPECTION PROCEDURES USING AN OSCILLOSCOPE

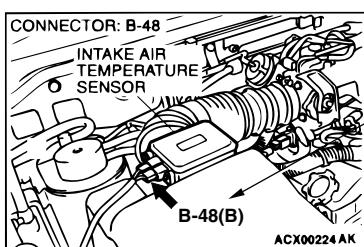
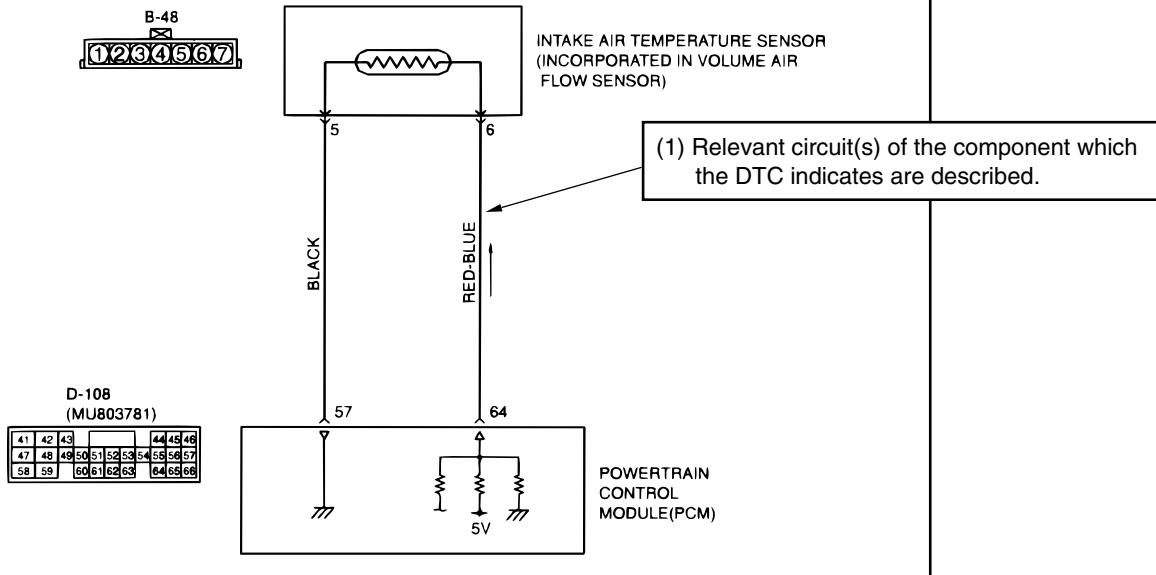
When there are inspection procedures using an oscilloscope, these are listed.

#### HOW TO USE THE INSPECTION PROCEDURES

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The causes of many of the problems occurring in electric circuitry are generally the connectors, components, the ECU, and the harnesses between connectors, in that order. These inspection procedures follow this order. They first try to discover a problem with a connector or a defective component.

**DTC P0110: Intake Air Temperature Circuit Malfunction**



**(2) For connector color, refer to GROUP 80A, How to read configuration diagrams.**

**(3) Shows the location of the connector(s) from the circuit(s) above.**

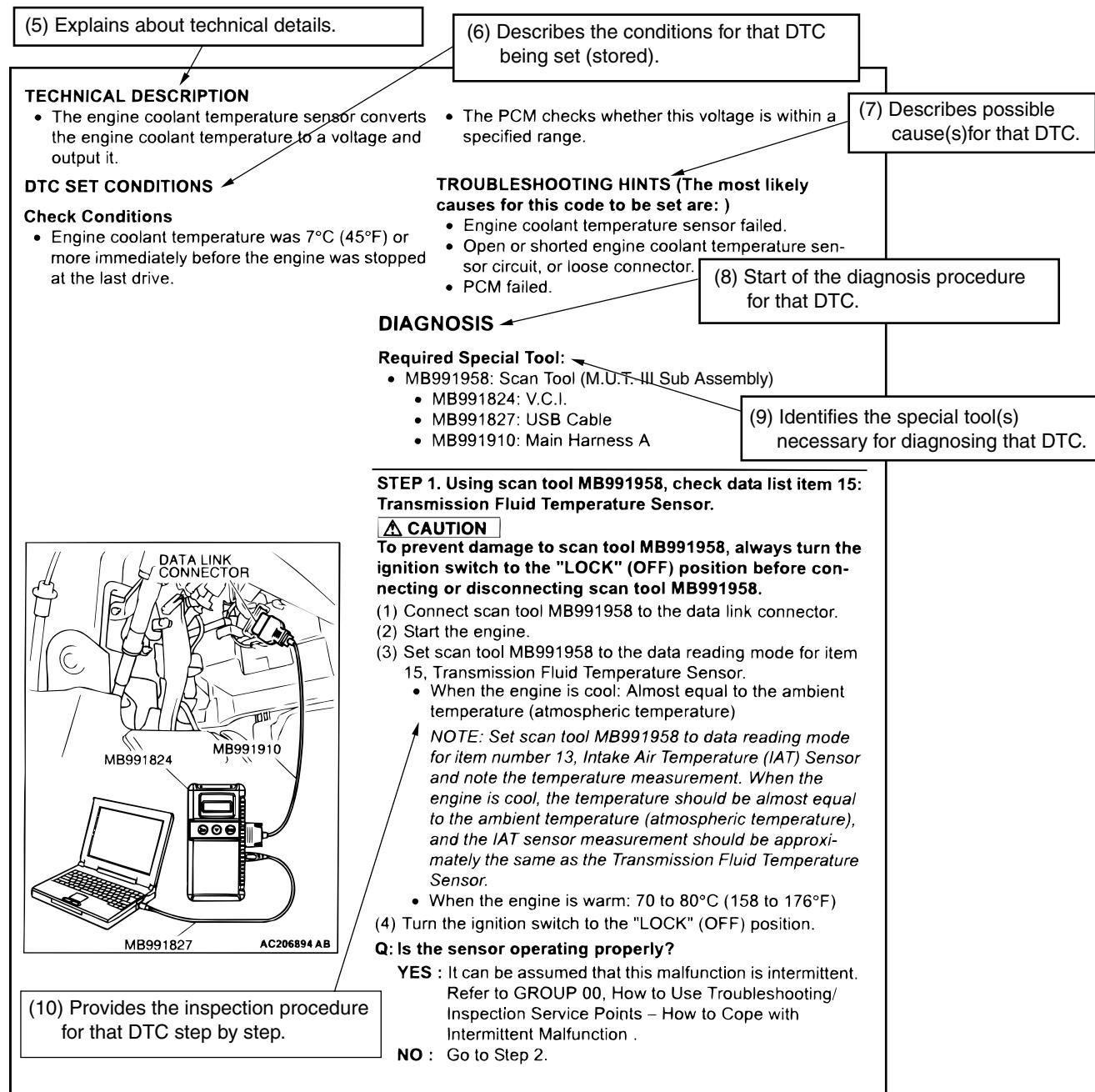
**(4) Explains about the operation principle of the component or its relevant parts in that circuit.**

**CIRCUIT OPERATION**

- Approximately 5 volts are applied to the intake air temperature sensor output terminal (terminal 6) from the PCM (terminal 64) via the resistor in the PCM. The ground terminal (terminal 5) is grounded with or PCM (terminal 57).

- The intake air temperature sensor is a negative temperature coefficient type of resistor. When the intake air temperature rises, the resistance decreases.
- The intake air temperature sensor output voltage increases when the resistance increases and decreases when the resistance decreases.

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## CURRENT TROUBLE

Indicates that the trouble is currently present. Carry out troubleshooting as described in the applicable inspection procedure.

## PAST TROUBLE

Indicates that the status is "Stored" and the trouble is historic. Since the trouble may still be present, set the vehicle to the diagnosis code detection condition and check that the status changes to "Active". If the status does not change from "Stored", observe the applicable inspection procedure with particular emphasis on connector(s) and wiring harness.

## HARNESS INSPECTION

Check for an open or short circuit in the harness between the terminals which were faulty according to the connector measurements. Carry out this inspection while referring to GROUP 00E, Harness Connector Inspection [P.00E-2](#). Here, "Check harness between power supply and terminal xx" also includes checking for blown fuse. For inspection service points when there is a blown fuse, refer to "Inspection Service Points for a Blown Fuse [P.00-16](#)."

## MEASURES TO TAKE AFTER REPLACING THE PCM OR ECU

If the trouble symptoms have not disappeared even after replacing the PCM or ECU, repeat the inspection procedure from the beginning.

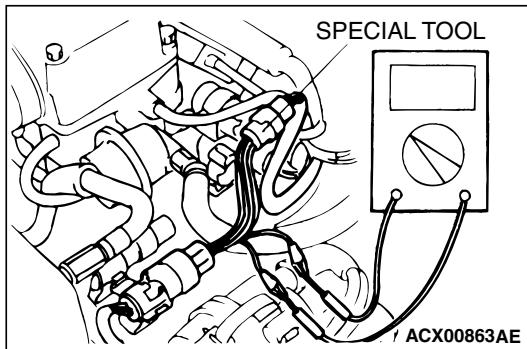
## CONNECTOR MEASUREMENT SERVICE POINTS

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Turn the ignition switch to the "LOCK" (OFF) position when connecting and disconnecting the connectors. Turn the ignition switch to "ON" when measuring, unless there are instructions to the contrary.

### IF INSPECTING WITH THE CONNECTOR CONNECTED <WATERPROOF CONNECTORS>

Be sure to use special tool. Never insert a test probe from the harness side, as this will reduce the waterproof performance and result in corrosion.

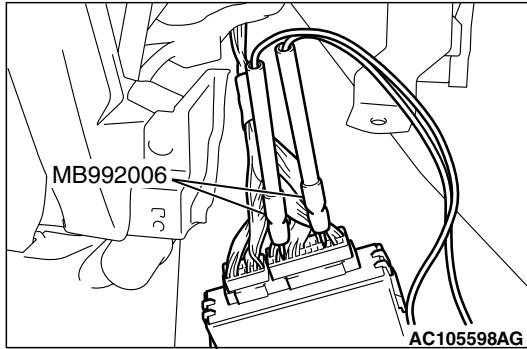


### IF INSPECTING WITH THE CONNECTOR CONNECTED <ORDINARY (NON-WATERPROOF) CONNECTORS>

#### Required Special Tool:

- MB992006: Extra Fine Probe

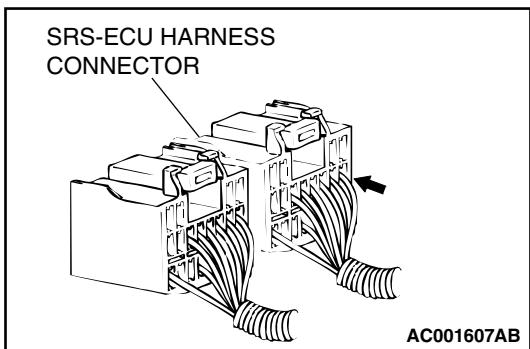
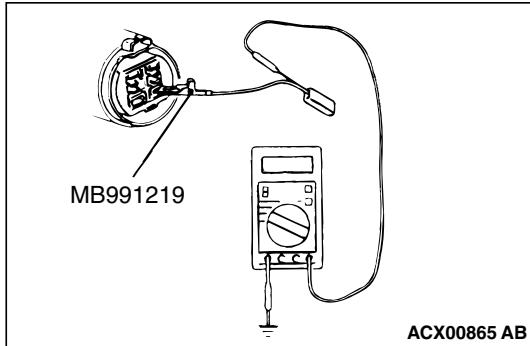
Inspect by inserting a test probe from the harness side. If the connector is too small to insert a test probe (e.g. control unit connector), do not insert it forcibly. Use special tool extra fine probe (MB992006).



IF INSPECTING WITH THE CONNECTOR  
DISCONNECTED <WHEN INSPECTING A  
FEMALE PIN>

## Required Special Tool:

- MB991219: Inspection Harness (Included in MB991223, Harness Set)
- The special tool MB991219 for connector pin contact pressure should be used. The test probe should never be forcibly inserted, as it may cause a defective contact.



- From back side of the connector (SRS-ECU harness side connector)
- Since the SRS-ECU harness connector is plated to improve conductivity, observe the warning below when checking this connector.

 **WARNING**

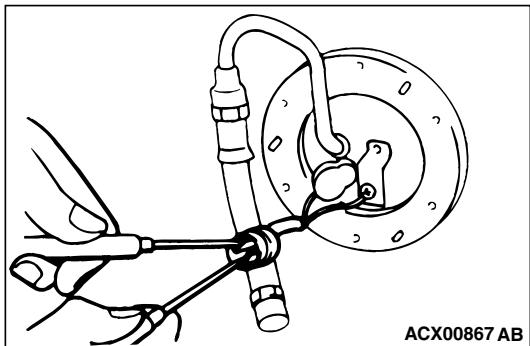
*Insert the backprobing tool into the connector from the harness side, and connect the tester to the backprobing tool. If any tool other than the backprobing tool is used, it may cause damage to the harness and other components. Furthermore, measurement should not be carried out by touching the backprobing tool directly against the terminals from the front of the connector. The terminals are plated to increase their conductivity, so that if they are touched directly by the backprobing tool, the plating may break, which will decrease reliability.*

IF INSPECTING WITH THE CONNECTOR  
DISCONNECTED <WHEN INSPECTING A MALE  
PIN>

 **CAUTION**

At this time, be careful not to short the connector pins with the test probes. Doing so may damage the circuits inside the ECU.

Touch the pin directly with the test probe.

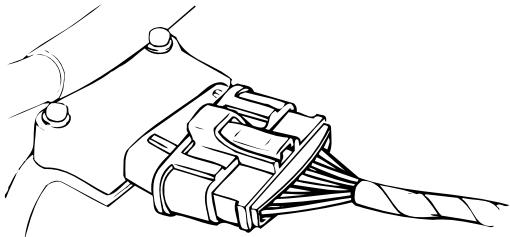


## CONNECTOR INSPECTION SERVICE POINTS

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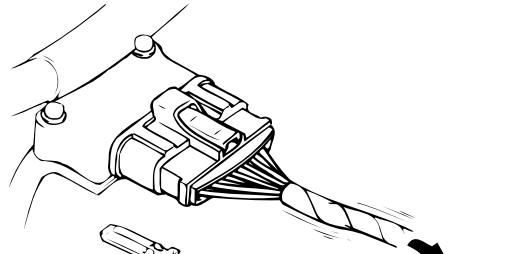
### VISUAL INSPECTION

#### CONNECTOR DISCONNECTED OR IMPROPERLY CONNECTED

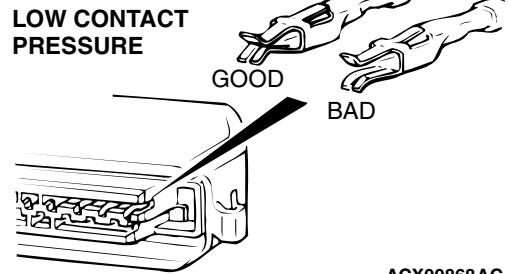


- Connector is disconnected or improperly connected
- Connector pins are pulled out
- Stretched or broken wires at terminal section
- Low contact pressure between male and female terminals
- Low connection pressure due to rusted terminals or foreign matter lodged in terminals

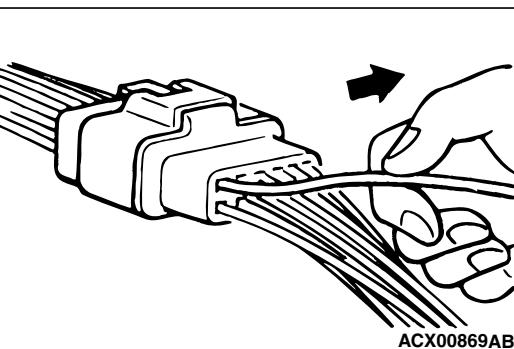
#### STRETCHED OR BROKEN WIRES



#### HARNESS WIRE BREAKAGE AT TERMINAL SECTION



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ACX00869AB

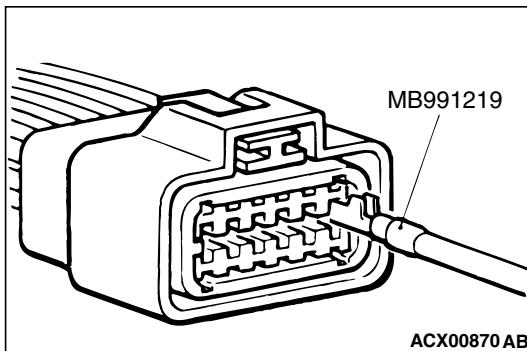
### CONNECTOR PIN INSPECTION

If the connector pin stopper is damaged, the terminal connections (male and female pins) will not be perfect even when the connector body is connected, because the pins may pull out of the back side of the connector. Therefore, gently pull the wires one by one to make sure that no pins pull out of the connector.

### CONNECTOR ENGAGEMENT INSPECTION

#### Required Special Tool:

- MB991219: Inspection Harness (contained in MB991223 Test Harness)



Use special tool MB991219 to inspect the engagement of the male pins and female pins. [Pin drawing force: 1 N (0.2 pound) or more]

## HOW TO COPE WITH INTERMITTENT MALFUNCTIONS

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Most intermittent malfunctions occur under certain conditions. If those conditions can be identified, the cause will be easier to find.

### TO COPE WITH INTERMITTENT MALFUNCTION;

#### 1. ASK THE CUSTOMER ABOUT THE MALFUNCTION

Ask what it feels like, what it sounds like, etc. Then ask about driving conditions, weather, frequency of occurrence, and so on.

#### 2. DETERMINE THE CONDITIONS FROM THE CUSTOMER'S RESPONSES

Typically, almost all intermittent malfunctions occur from conditions like vibration, temperature and/or moisture change, poor connections. From the customer's responses, it should be reasoned which condition is most likely.

#### 3. USE SIMULATION TEST

Use the simulation tests below to attempt to duplicate the customer's complaint. Determine the most likely circuit(s) and perform the simulation tests on the connectors and parts of that circuit(s). Be sure to use the inspection procedures provided for diagnostic trouble codes and trouble symptoms.

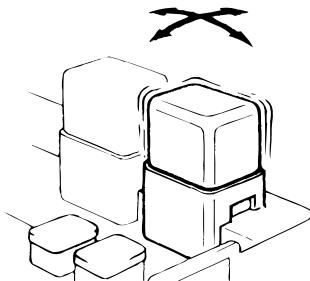
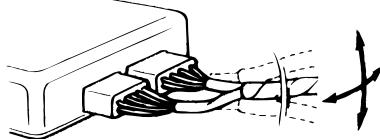
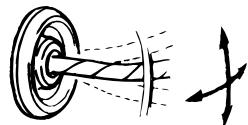
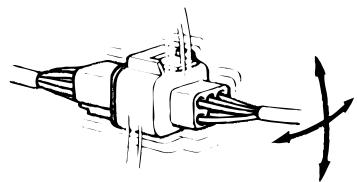
For temperature and/or moisture condition related intermittent malfunctions, try to change the conditions of the suspected circuit components, then use the simulation tests below.

#### 4. VERIFY THE INTERMITTENT MALFUNCTION IS ELIMINATED

Repair the malfunctioning part and try to duplicate the condition(s) again to verify the intermittent malfunction has been eliminated.

### SIMULATION TESTS

*NOTE: In case of difficulty in finding the cause of the intermittent malfunction, the data recorder function in the scan tool is effective.*



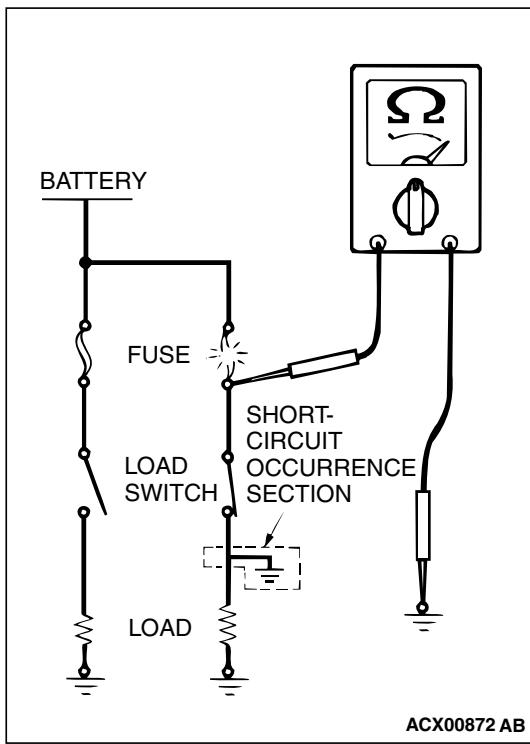
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For these simulation tests, shake, then gently bend, pull, and twist the wiring of each of these examples to duplicate the intermittent malfunction.

- Shake the connector up-and-down, and right-and-left.
- Shake the wiring harness up-and-down, and right-and-left. Especially, check the splice points of wiring harnesses carefully. Refer to GROUP 00E, Harness Connector Inspection P.00E-2.
- Shake the part or sensor.

## INSPECTION SERVICE POINTS FOR A BLOWN FUSE

M1001013800067



Remove the blown fuse and measure the resistance between the load side of the blown fuse and the ground. Close the switches of all circuits which are connected to this fuse. If the resistance is almost  $0\ \Omega$  at this time, there is a short somewhere between these switches and the load. If the resistance is not  $0\ \Omega$ , there is no short at the present time, but a momentary short has probably caused the fuse to blow.

The main causes of a short circuit are the following.

- Harness being clamped by the vehicle body
- Damage to the outer casing of the harness due to wear or heat
- Water getting into the connector or circuitry
- Human error (mistakenly shorting a circuit, etc).

## HOW TO TREAT CURRENT TROUBLE

M1001014000020

1. Make a note of the diagnostic trouble code, and erase it.
2. Check the trouble symptom again.
3. Check for diagnostic trouble codes again.
4. If a diagnostic trouble code is set, follow the applicable Diagnostic Trouble Code Chart.
5. If no diagnostic trouble code is set, refer to "How to Cope with Intermittent Malfunction [P.00-14](#)."

## HOW TO TREAT PAST TROUBLE

M1001014100191

Since the trouble may still be present even the status is "Stored", set the vehicle to the diagnosis code detection condition and check that the status changes to "Active". If the status does not change from "Stored", carry out the following procedure.

1. Establish from the customer whether a fuse or connector has been replaced or disconnected.
2. If yes, erase the diagnosis code, and then check that no diagnostic code is reset. If no diagnosis code is reset, the diagnosis is complete.
3. If no, follow the applicable Diagnostic Trouble Code Chart. Then check the wiring harness and connector, and refer to "How to Cope with Intermittent Malfunction [P.00-14](#)."

## INTERSYSTEM AFFILIATED DTC REFERENCE TABLE

M1001013000083

For vehicles with CAN, when DTC which influences the transmission data is set to the ECU which sends the data, DTC also could be set to the ECU which receives and controls the transmission data. The table below shows the relativity of DTC between ECUs. In addition, the alphabet shows the following DTC.

- A: TCL - DTC No. U1400 (Refer to GROUP 13D - Traction control system diagnosis [P.13D-25](#).)

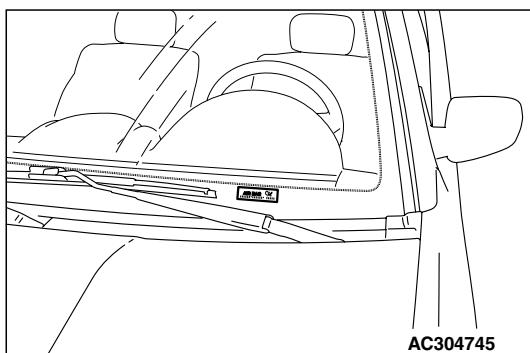
- B: TCL - DTC No. U1120 (Refer to GROUP 13D - Traction control system diagnosis [P.13D-21](#).)
- C: TCL - DTC No. C1397 (Refer to GROUP 13D - Traction control system diagnosis [P.13D-11](#).)
- D: Air conditioner - DTC No. U1120 (Refer to GROUP 55A - Manual A/C diagnosis [P.55A-55](#).)
- E: Multi-center display - DTC No. 022 (Refer to GROUP 54A - Multi-center display [P.54A-278](#).)
- F: SWS - DTC No. U1128 (Refer to GROUP 54B - SWS diagnosis [P.54B-58](#).)

CAUSAL DTC NO.	DTC NO.	DTC SET NO.					
SYSTEM NAME	DTC NO.	A	B	C	D	E	F
Engine (<2.4 L engine> Refer to GROUP 13A - Multiport fuel injection diagnosis <a href="#">P.13A-45</a> . <3.8 L engine> Refer to GROUP 13B - Multiport fuel injection diagnosis <a href="#">P.13B-46</a> .)	P0101, P0102, P0103, P0111, P0112, P0113, P0116, P0122, P0123, P0125, P0134, P0154, P0171, P0172, P0174, P0175		×				
	P0117, P0118		×		×		
	P0201, P0202, P0203, P0204, P0205, P0206, P0222, P0223		×				
	P0300, P0301, P0302, P0303, P0304, P0305, P0306, P0325, P0335, P0340		×				
	P0506, P0507		×				
	P0638, P0657		×				
	P1601, P2108, P2127, P2128, P2135, P2227, P2228		×				
	P2138	×	×				
A/T (Refer to GROUP 23 - Automatic transaxle diagnosis <a href="#">P.23A-47</a> .)	P2122, P2123	×	×				
	P0705			×			
Air conditioner (Refer to GROUP 55A - Manual A/ C diagnosis <a href="#">P.55A-10</a> <low type> or <a href="#">P.55A-58</a> <middle type>.)	B1011, B1012					×	
Combination meter (Refer to GROUP 54A - Combination meter diagnosis <a href="#">P.54A-54</a> .)	U1120						×

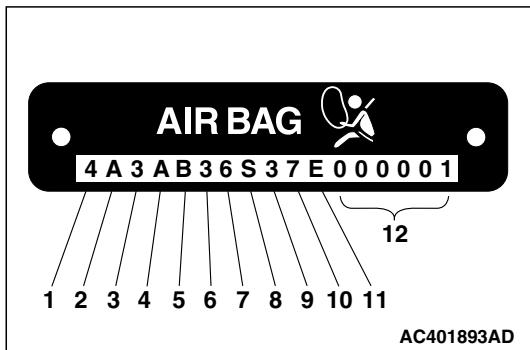
## VEHICLE IDENTIFICATION

## VEHICLE IDENTIFICATION NUMBER LOCATION

M1001000401783



The vehicle identification number (VIN) is located on a plate attached to the left top side of the instrument panel.



## VEHICLE IDENTIFICATION CODE CHART PLATE

Vehicle identification numbers contain 17 digits. The vehicle number is a code which tells country, make, vehicle type, etc.

NO.	ITEM	CONTENT
1	Country	4: USA
2	Make	A: Mitsubishi
3	Vehicle type	3: Passenger car
4	Others	A: Driver and passenger air bags
5	Line	B: GALANT
6	Price class	2: Low 3: Medium 4: High 5: Premium 7: Ultimate
7	Body	6: 4-door sedan
8	Engine	F: 2.4L S-4 (4G69) MIVEC S: 3.8L S-4 (6G75) T: 3.8L S-4 (6G75) MIVEC
9	Check digits*	0, 1, 2, 3, -----9, X
10	Model year	7: 2007 year
11	Plant	E: Mitsubishi Motors North America, Inc.
12	Serial number	000001 to 999999

NOTE: \*: Check digit means a single number, or letter X, used to verify the accuracy of transcription of vehicle identification number.

## VEHICLE IDENTIFICATION NUMBER LIST

EXCEPT FOR CANADA

## VEHICLES FOR FEDERAL EMISSION REGULATION

VIN (EXCEPT SEQUENCE NUMBER)	BRAND	ENGINE DISPLACEMENT	MODEL CODE
4A3AB26F_7E	MITSUBISHI GALANT	2.4L	DJ1ASRJYL4M
4A3AB36F_7E			DJ1ASRHYL4M
4A3AB56F_7E			DJ1ASRXYL4M
4A3AB36F_7E			DJ1ASRFYL4M
4A3AB36S_7E		3.8L	DJ3ASYHEL4M
4A3AB56S_7E			DJ3ASYPEL4M
4A3AB56S_7E			DJ3ASYGEL4M
4A3AB76T_7E			DJ5ASYXYL4M

## VEHICLES FOR CALIFORNIA EMISSION REGULATION

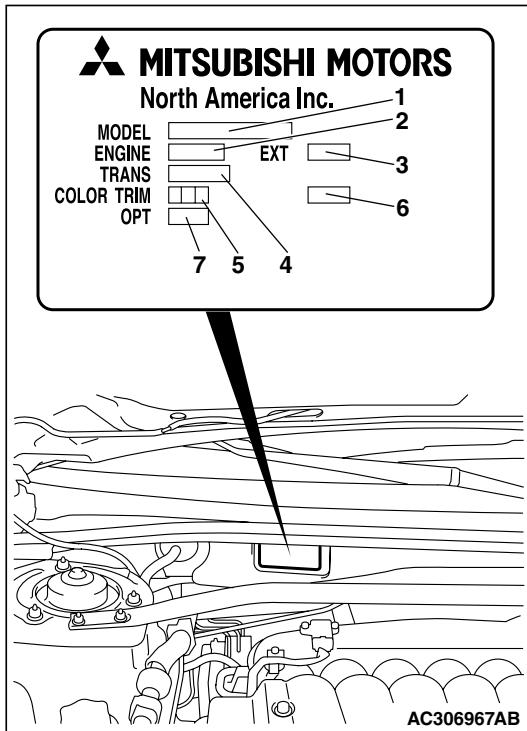
VIN (EXCEPT SEQUENCE NUMBER)	BRAND	ENGINE DISPLACEMENT	MODEL CODE
4A3AB26F_7E	MITSUBISHI GALANT	2.4L	DJ1ASRJYSL9M
4A3AB36F_7E			DJ1ASRHYSL9M
4A3AB56F_7E			DJ1ASRXYSL9M
4A3AB36F_7E			DJ1ASRFYSL9M

## VEHICLES FOR CANADA

VIN (EXCEPT SEQUENCE NUMBER)	BRAND	ENGINE DISPLACEMENT	MODEL CODE
4A3AB26F_7E	MITSUBISHI GALANT	2.4L	DJ1ASRJYL5M
4A3AB36F_7E			DJ1ASRHYL5M
4A3AB46F_7E			DJ1ASRPYL5M
4A3AB36S_7E		3.8L	DJ3ASYHEL5M
4A3AB56T_7E			DJ5ASYXYL5M

## VEHICLE INFORMATION CODE PLATE

M1001005401078



The vehicle information code plate is riveted onto the cowl top outer panel in the engine compartment.

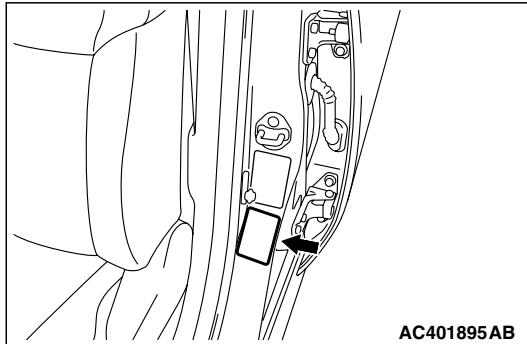
The plate shows model code, engine model, transaxle model and body color code.

NO.	ITEM	CONTENT	
1	MODEL	DJ3ASRXE	DJ3AS: Vehicle model
		L9M	RXEL9M: Model series
2	ENGINE	4G69	Engine model
		6G75	
3	EXT	W69D	Exterior code
4	TRANS	F4A4B	Transaxle model
		F5A5A	
5	COLOR	W69	Body color code
6	TRIM	08X	Interior code
7	OPT	Z12	Equipment code

For monotone color vehicles, the body color code shall be indicated.

## TIRE AND LOADING INFORMATION PLACARD

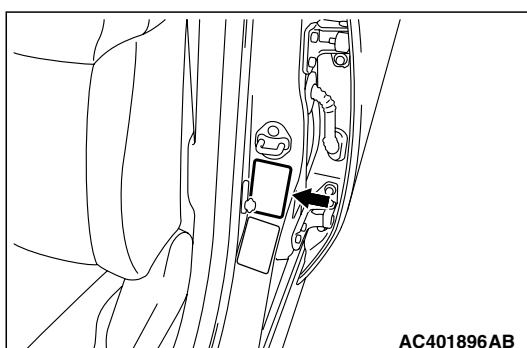
The tire and loading information placard is located on the inside sill of the driver's door.



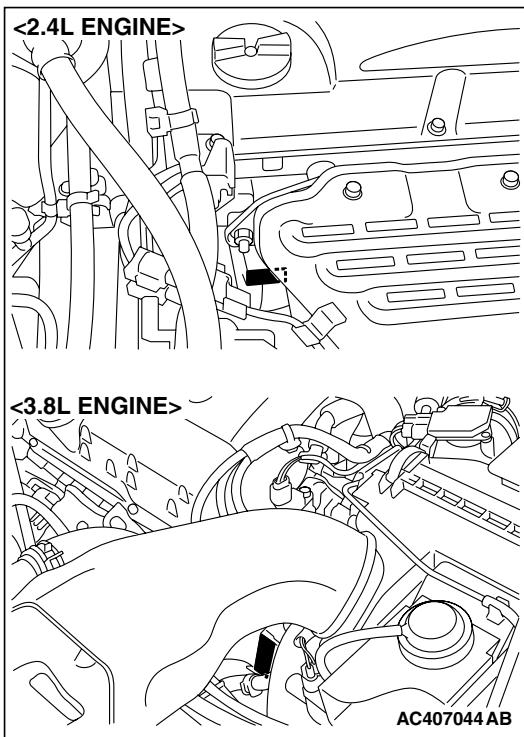
## VEHICLE SAFETY CERTIFICATION LABEL

The vehicle safety certification label is attached to the face of the left door inside sill.

This label indicates the month and year of manufacture, Gross Vehicle Weight Rating (GVWR), front and rear Gross Axle Weight Rating (GAWR), and Vehicle Identification Number (VIN).



## ENGINE MODEL STAMPING



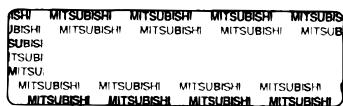
The engine model is stamped on the cylinder block.  
The engine model number is as shown as follow.

ENGINE MODEL	ENGINE DISPLACEMENT
4G69	2.4L
6G75	3.8L

The engine serial number is stamped near the engine model number.

THEFT PROTECTION PLATE,  
LABEL OR STAMP

## A: FOR ORIGINAL PARTS



## B: FOR REPLACEMENT PARTS



AC101015AE

## THEFT PROTECTION

## ⚠ CAUTION

When replacing a part that has the theft protection plate, label or stamp on it, be sure that the part has either A or B shown in the figure. It is illegal if both A and B are attached, or neither A nor B is attached.

In order to protect against theft, a Vehicle Identification Number (VIN) is attached as a plate or label to the following major parts of the engine and transaxle, as well as main outer panels:

Engine cylinder block, Transaxle housing, Fender, Doors, Trunk lid, Rear quarter outer panel, Hood, Bumpers

In addition, a theft-protection label is attached to replacement parts for the body outer panel main components, and the same data is stamped into replacement parts for the engine and the transaxle.

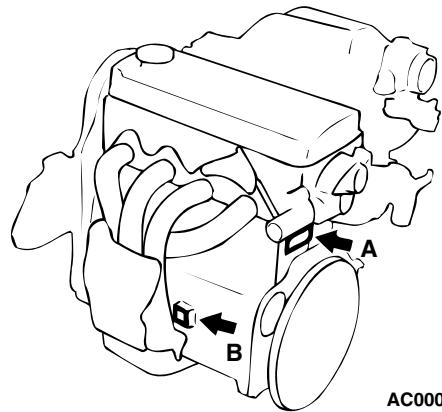
**⚠ CAUTION****Cautions regarding panel repairs:**

1. When repainting original parts, do so after first masking the theft-protection label. After painting, be sure to peel off the masking tape.
2. The theft-protection label for replacement parts is covered by masking tape, so such parts can be painted as is. The masking tape should be removed after painting is finished.
3. The theft-protection label should not be removed from original parts or replacement parts.

**LOCATIONS**

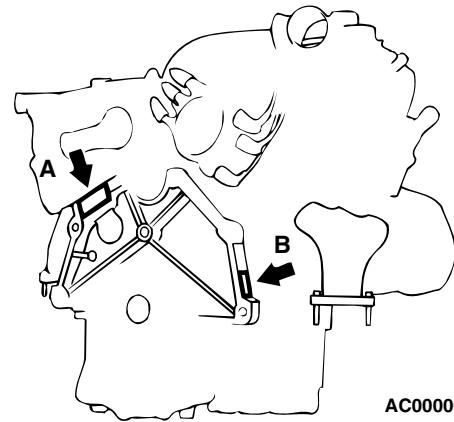
LABEL AREA (A: FOR ORIGINAL EQUIPMENT PARTS, B: FOR REPLACEMENT PARTS)

ENGINE  
<2.4L ENGINE>



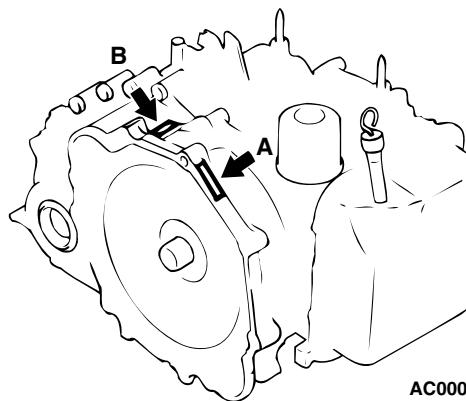
AC000058AD

ENGINE  
<3.8L ENGINE>



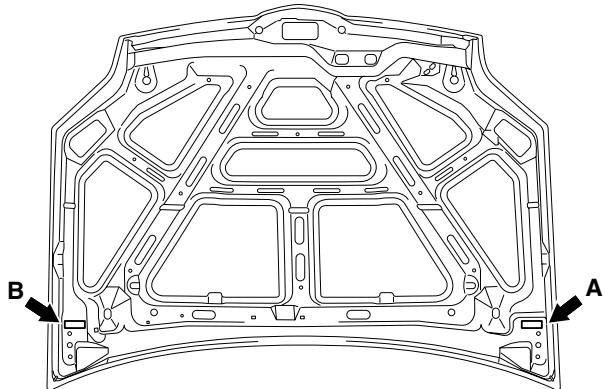
AC000061AC

AUTOMATIC TRANSAXLE



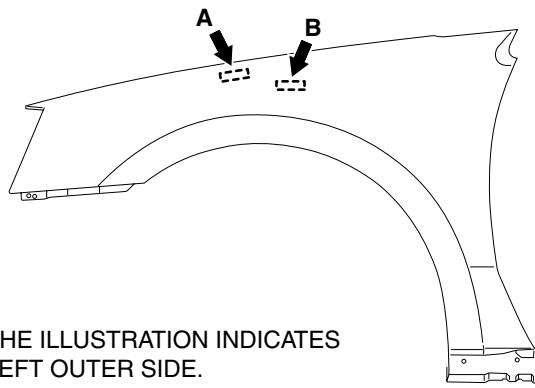
AC000060AB

HOOD



AC307026AB

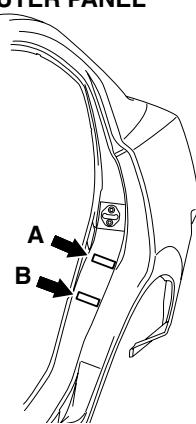
FENDER



THE ILLUSTRATION INDICATES  
LEFT OUTER SIDE.  
RIGHT SIDE IS SYMMETRICALLY  
OPPOSITE.

AC307027AB

REAR QUARTER OUTER PANEL

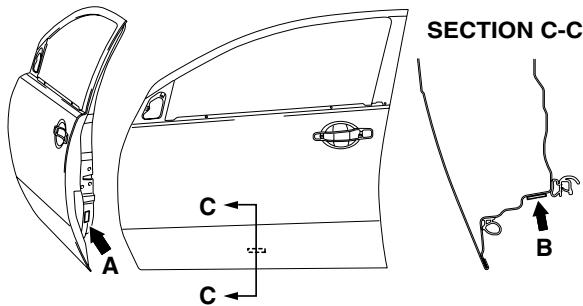


THE ILLUSTRATION INDICATES LEFT OUTER SIDE.  
RIGHT SIDE IS SYMMETRICALLY OPPOSITE.

AC307028AB

## LABEL AREA (A: FOR ORIGINAL EQUIPMENT PARTS, B: FOR REPLACEMENT PARTS)

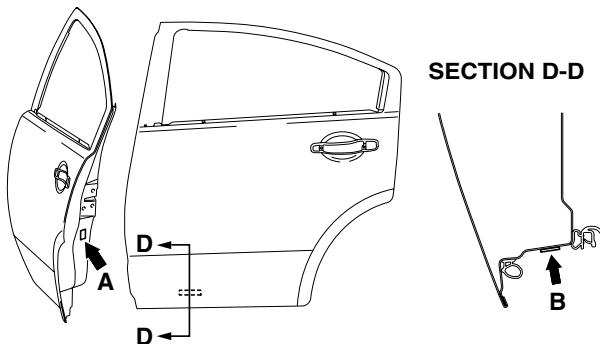
## FRONT DOOR



THE ILLUSTRATION INDICATES LEFT INNER SIDE.  
RIGHT SIDE IS SYMMETRICALLY OPPOSITE.

AC307042AC

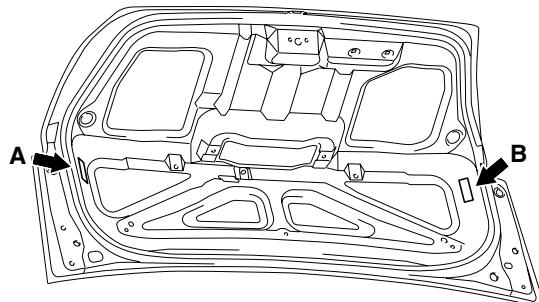
## REAR DOOR



THE ILLUSTRATION INDICATES LEFT INNER SIDE.  
RIGHT SIDE IS SYMMETRICALLY OPPOSITE.

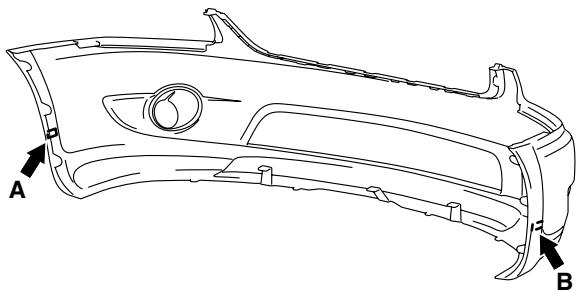
AC307044AC

## TRUNK LID



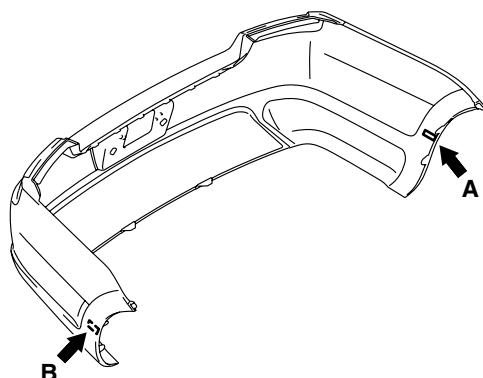
AC307046AB

## FRONT BUMPER



AC601421AB

## REAR BUMPER



AC601422AB

# PRECAUTIONS BEFORE SERVICE

## SUPPLEMENTAL RESTRAINT SYSTEM (SRS)

1. Items to review when servicing SRS:

- (1) Be sure to read GROUP 52B, Supplemental Restraint System (SRS). For safe operation, please follow the directions and heed all warnings.
- (2) Wait at least 60 seconds after disconnecting the battery cable before doing any further work. The SRS system is designed to retain enough voltage to deploy the air bag even after the battery has been disconnected. Serious injury may result from unintended air bag deployment if work is done on the SRS system immediately after the battery cable is disconnected.
- (3) Warning labels must be heeded when servicing or handling SRS components. Warning labels can be found in the following locations.
  - Front impact sensor
  - Hood
  - Sun visor
  - SRS-ECU
  - Steering wheel
  - Clock spring
  - Steering joint cover
  - Air bag module (Driver's or front passenger's)
  - Side-airbag module (Driver's side or front passenger's side)
  - Side impact sensor
  - Seat belt pre-tensioner
- (4) Always use the designated special tools and test equipment.

M1001011600302

- (5) Store components removed from the SRS in a clean and dry place. The air bag module should be stored on a flat surface and placed so that the pad surface is facing upward.
- (6) Never attempt to disassemble or repair the SRS components (SRS-ECU, air bag module and clock spring). If there is a defect, replace the defective part.
- (7) Whenever you finish servicing the SRS, check the SRS warning light operation to make sure that the system functions properly.
- (8) Be sure to deploy the air bag before disposing of the air bag module or disposing of a vehicle equipped with an air bag (Refer to GROUP 52B, Air Bag Module Disposal Procedures [P.52B-432](#)).

2. Observe the following when carrying out operations on places where SRS components are installed, including operations not directly related to the SRS air bag.

- (1) When removing or installing parts, do not allow any impact or shock to occur to the SRS components.
- (2) If heat damage may occur during paint work, remove the SRS-ECU, the air bag module, clock spring, the front impact sensor, the side impact sensor, and the seat belt pre-tensioner.
  - a. SRS-ECU, air bag module, clock spring, front impact sensor, the side impact sensor: 93°C (200°F) or more
  - b. Seat belt pre-tensioner: 90°C (194°F) or more

## HOW TO PERFORM VEHICLE IDENTIFICATION NUMBER (VIN) WRITING

M1001011400353

The Vehicle Identification Number (VIN) is stored in the powertrain control module (PCM) by the vehicle manufacturer. If the VIN to be stored in the PCM is eliminated fraudulently, the Malfunction Indicator Lamp (SERVICE ENGINE SOON or Check Engine Lamp) illuminates and Diagnostic Trouble Code (DTC) No.P0630 (VIN malfunction) is shown. When the PCM is replaced, and entry of the VIN necessary due to DTC No. P0630 (VIN malfunction). Enter the VIN in accordance with the procedure as follows:

VIN CODE REGISTRATION PROCEDURE FOR  
POWERTRAIN CONTROL MODULE

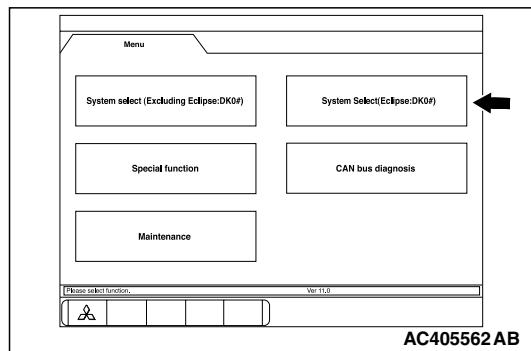
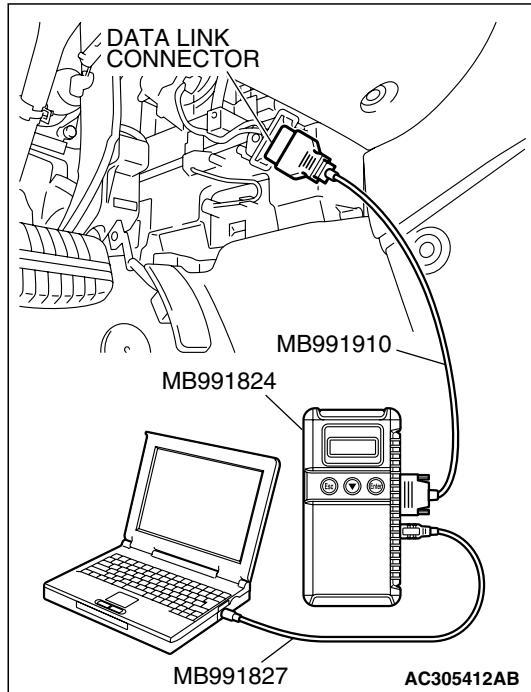
## Required Special Tools:

- MB991958: Scan Tool (M.U.T.-III Sub Assembly)
- MB991824: V.C.I.
- MB991827: M.U.T.-III USB Cable
- MB991910: M.U.T.-III Main Harness A

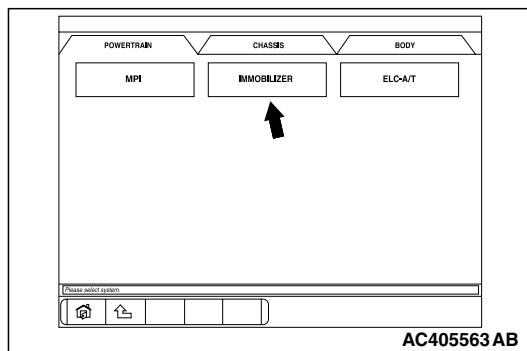
**CAUTION**

- Check that DTC No.P0603 (EEPROM malfunction) is not set. If DTC No.P0603 (EEPROM malfunction) is set, entered VIN cannot be stored. Therefore, carry out troubleshooting and repair the malfunction when this code is set.
- To prevent damage to scan tool MB991958, always turn the ignition switch to the "LOCK" (OFF) position before connecting or disconnecting scan tool MB991958.

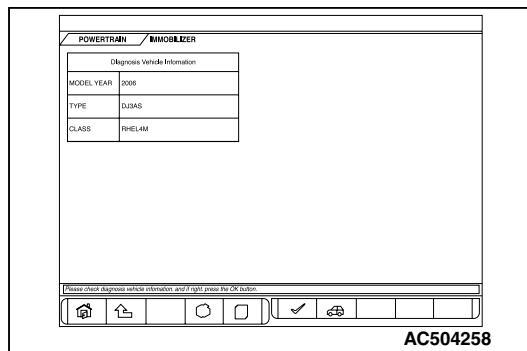
1. Connect scan tool MB991958 to the data link connector.
2. Turn the ignition switch to the "ON" position.



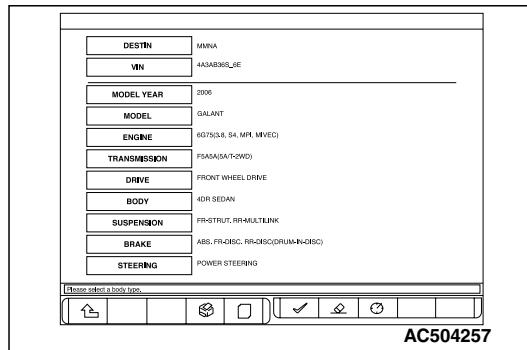
3. Select "GALANT."



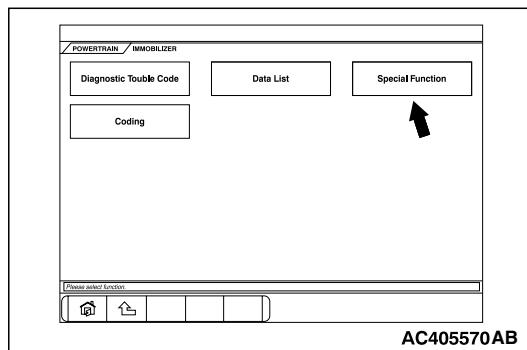
4. Choose "IMMOBILIZER" from the "POWER TRAIN" tab.



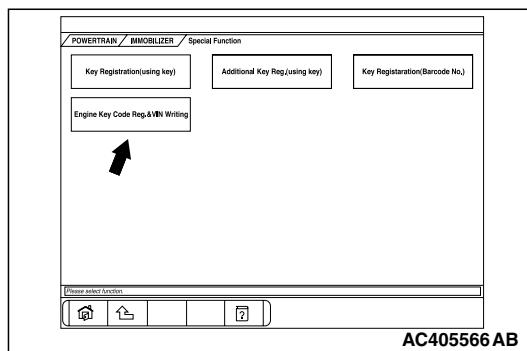
5. Enter the VIN code of the vehicle that is being registered. Then, press "OK" button.

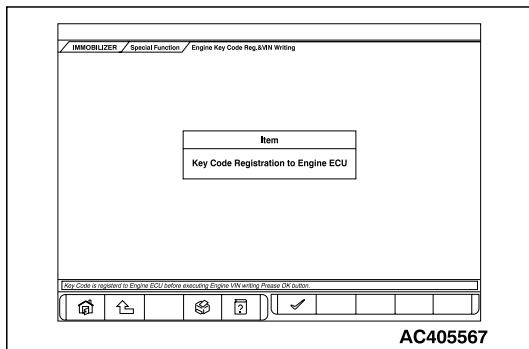


6. Select "Special Function."

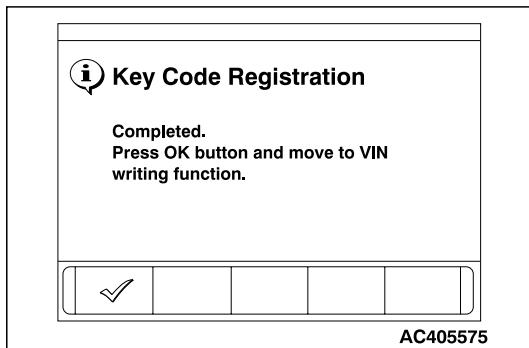


7. Select "Engine Key Code Reg.&VIN Writing."

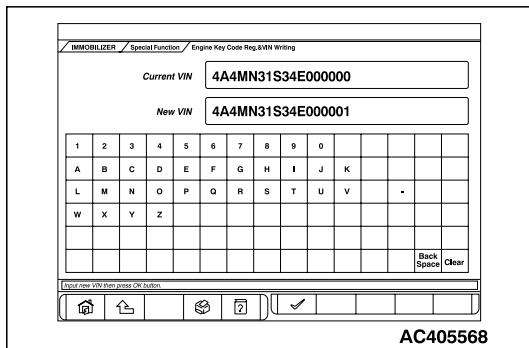




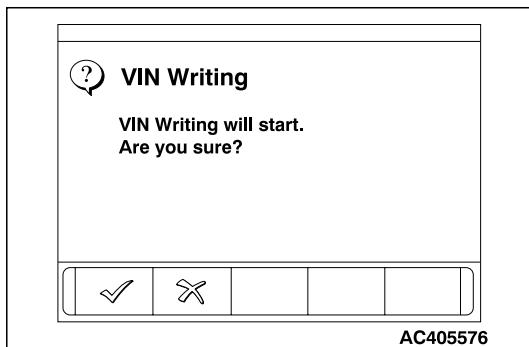
8. Depress the OK button.



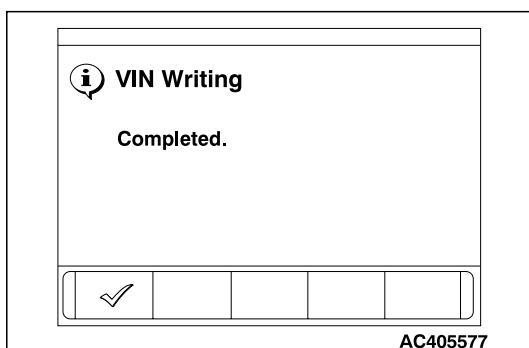
9. When the key registration completion menu is displayed, press the OK button.



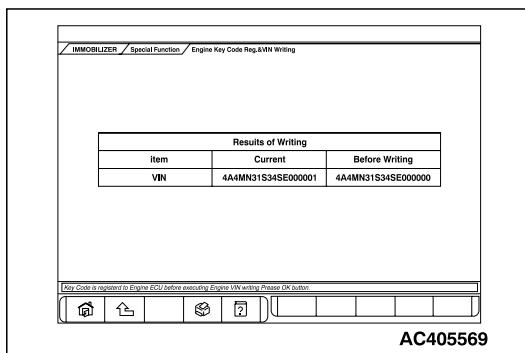
10. Enter the VIN code of the vehicle that is being registered. Then, press "OK" button.



11. When the execution confirmation menu of the VIN writing is displayed, press the OK button.



12. When the VIN writing completion menu is displayed, press the OK button.



13. The results of VIN writing are displayed.
14. Turn off the scan tool MB991958.
15. Turn the ignition switch to the "LOCK" (OFF) position.
16. Disconnect scan tool MB991958 from the data link connector.

## VIN CODE REGISTRATION PROCEDURE FOR ETACS-ECU.

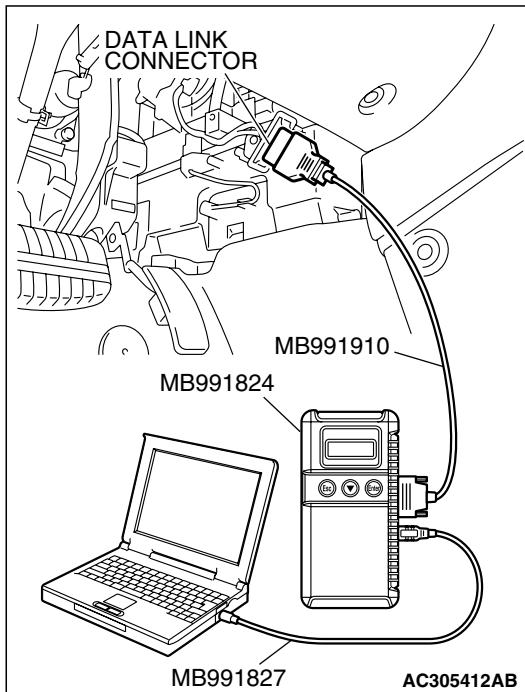
### Required Special Tools:

- MB991958: Scan Tool (M.U.T.-III Sub Assembly)
- MB991824: V.C.I.
- MB991827: M.U.T.-III USB Cable
- MB991910: M.U.T.-III Main Harness A

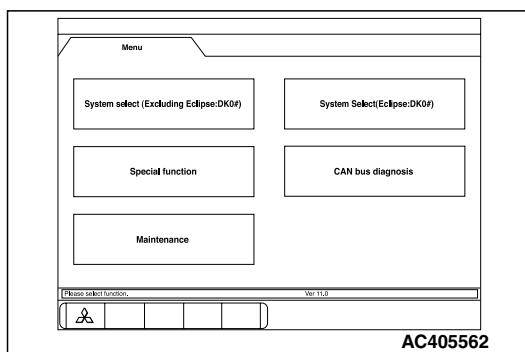
### CAUTION

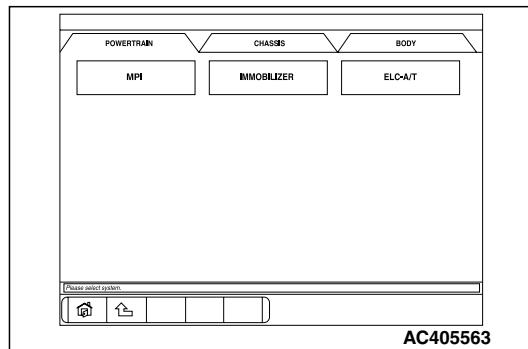
To prevent damage to scan tool MB991958, always turn the ignition switch to the "LOCK" (OFF) position before connecting or disconnecting scan tool MB991958.

1. Connect scan tool MB991958 to the data link connector.
2. Turn the ignition switch to the "ON" position.

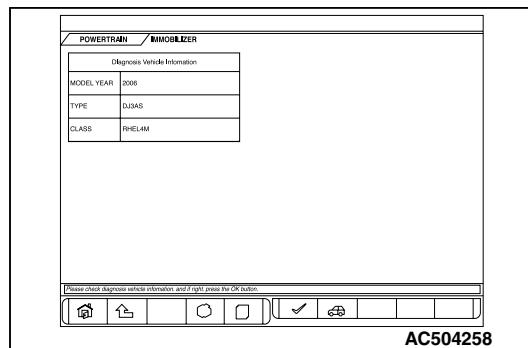


3. Select "GALANT."

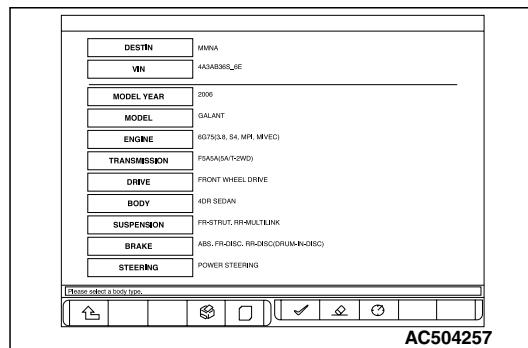




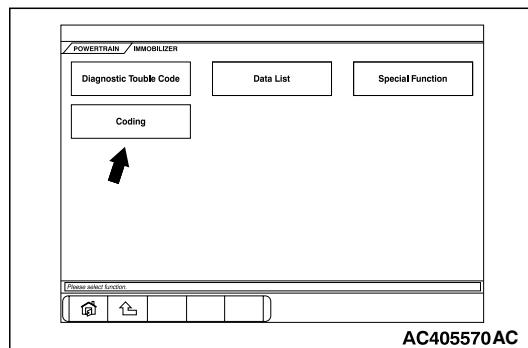
4. Choose "IMMOBILIZER" from the "POWER TRAIN" tab.



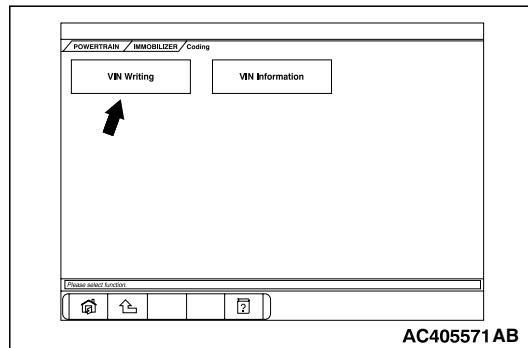
5. Enter the VIN code of the vehicle that is being registered. Then, press "OK" button.

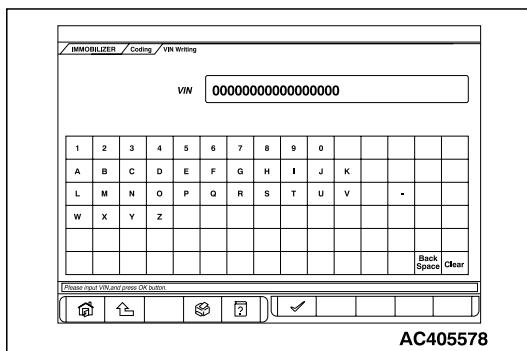


6. Select "Coding."

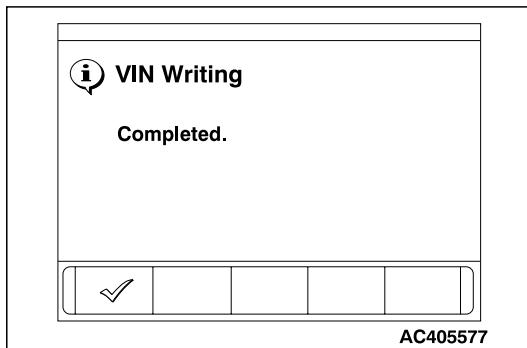


7. "VIN Writing."

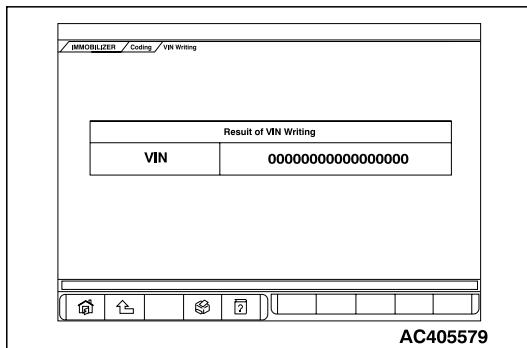




8. Enter the VIN code of the vehicle that is being registered. Then, press "OK" button.
9. When the execution confirmation menu of the VIN writing is displayed, press the OK button.



10. When the VIN writing completion menu is displayed, press the OK button.



11. The results of VIN writing are displayed.
12. Register the encrypted code. (Refer to GROUP 54A, ENCRYPTED CODE REGISTRATION CRITERIA TABLE P.54A-11.)

## INITIALIZATION PROCEDURE FOR LEARNING VALUE IN MFI ENGINE

M1001011700105

When the following service is performed, initialize the learning value.

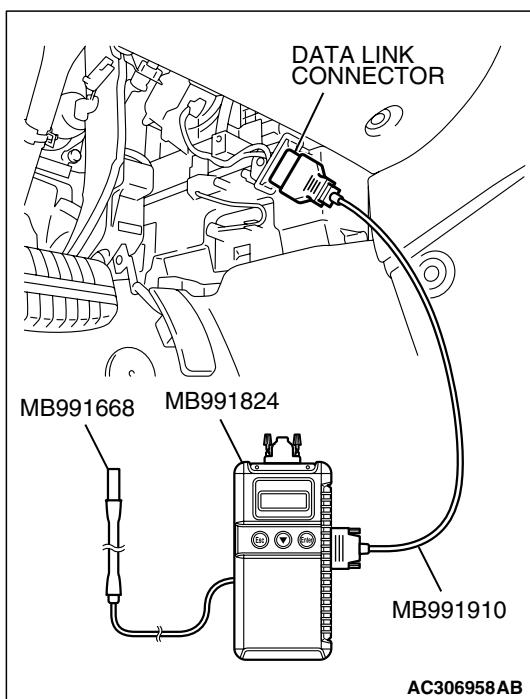
- At replacing engine assembly\*
- At replacing throttle body and at cleaning
- At replacing knock sensor

*NOTE: \* Initialize A/T-related learning value.*

### INITIALIZATION PROCEDURE

#### Required Special Tools:

- MB991958: Scan Tool (M.U.T.-III Sub Assembly)
- MB991824: V.C.I.
- MB991827: M.U.T.-III USB Cable
- MB991910: M.U.T.-III Main Harness A


**CAUTION**

To prevent damage to scan tool MB991958, always turn the ignition switch to the "LOCK" (OFF) position before connecting or disconnecting scan tool MB991958.

1. Connect scan tool MB991958 to the data link connector.
2. Turn the ignition switch to the "ON" position.
3. Select "Check Mode" from the menu screen.
4. Select "ERASE MEMORY" from the menu screen.
5. Initialize the learning value.
6. After initialization of the learning value, learn the idling in MFI engine. (Refer to LEARNING PROCEDURE FOR IDLING IN MFI ENGINE).

## LEARNING PROCEDURE FOR IDLING IN MFI ENGINE

M1001011800351

### PURPOSE

When the PCM is replaced, or when the learning value is initialized, the idling is not stabilized because the learning value in MFI engine is not completed. In this case, carry out the learning method for the idling through the following procedures.

### LEARNING PROCEDURE

1. Start the engine and carry out the warm-up for the engine coolant temperature to reach 80°C (176°F) or more.  
*NOTE: When the engine coolant temperature is 80°C (176°F) or more, the warm-up is not needed if the ignition switch is in "ON" position once.*
2. Place the ignition switch in "LOCK" (OFF) position and stop the engine.
3. After 10 seconds or more, start the engine again.
4. For 10 minutes, carry out the idling under the condition shown below and then confirm the engine has the normal idling.
  - Transaxle: "P" range
  - Operation in ignition-related, fan and attachments: Not to be operated
  - Engine coolant temperature: 80°C (176°F) or more

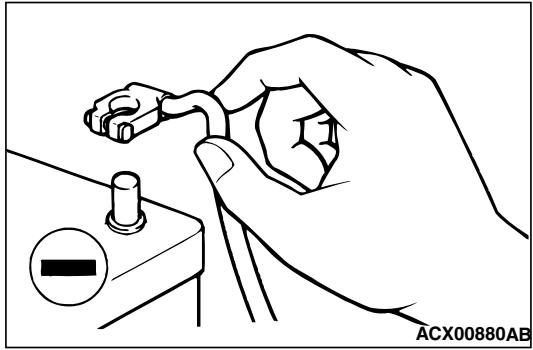
*NOTE: When the engine stalls during the idling, check the dirtiness (on the throttle valve) of the throttle body and then perform the service from Procedure 1 again.*

## SERVICING ELECTRICAL SYSTEM

M1001011900057

### **WARNING**

***Battery posts, terminals and related accessories contain lead and lead compounds. WASH HANDS AFTER HANDLING.***



1. Note the following before proceeding with working on the electrical system.

Never perform unauthorized modifications to any electrical device or wiring. Such modifications might lead to a vehicle malfunction, over-capacity or short-circuit that could result in a fire in the vehicle.

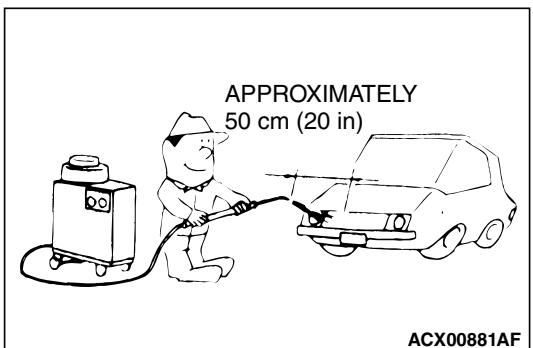
### **CAUTION**

- Before connecting or disconnecting the negative battery cable, be sure to turn the ignition switch to the "LOCK" (OFF) position and turn off the lights (If this is not done, there is the possibility of semiconductor parts being damaged).
- After completion of the work (and the negative battery terminals is connected), warm up the engine and allow it to idle for approximately 10 minutes under the conditions described below in order to stabilize engine control conditions, and then check to be sure that the idle is satisfactory.
  - Engine coolant temperature: 85 to 95°C (185 to 203°F)
  - Lights and all accessories: OFF
  - Transaxle: "N" or "P" position
  - Steering wheel: straight-forward position

2. When servicing the electrical system, disconnect the negative cable terminal from the battery.

## VEHICLE WASHING

M1001012000057



If high-pressure car-washing equipment or steam car-washing equipment is used to wash the vehicle, be sure to maintain the spray nozzle at a distance of at least approximately 50 cm (20 inches) from any plastic parts and all opening parts (doors, luggage compartment, etc.).

## APPLICATION OF ANTI-CORROSION AGENTS AND UNDERCOATS

M1001011000043

Do not to apply oil or grease to the heated oxygen sensor. If applied, the sensor may malfunction. Protect the heated oxygen sensor with a cover before applying anti-corrosion agent, etc.

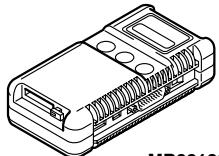
## SCAN TOOL (M.U.T.-III SUB ASSEMBLY)

M1001012200244

**CAUTION**

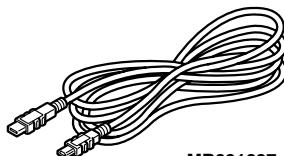
Turn the ignition switch to the "LOCK" (OFF) position before disconnecting or connecting the scan tool.

NOTE: M.U.T.-III trigger harness is not necessary when pushing V.C.I. ENTER key.

VEHICLE COMMUNICATION  
INTERFACE (V.C.I.)

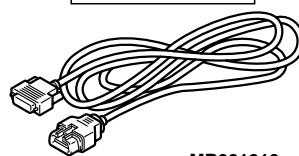
MB991824

M.U.T.-III USB CABLE



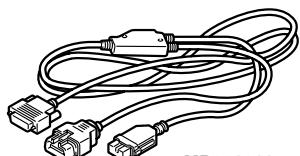
MB991827

M.U.T.-III MAIN HARNESS A

**DO NOT USE**

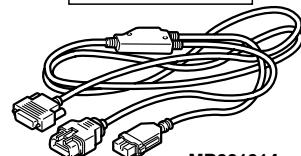
MB991910

M.U.T.-III MAIN HARNESS B



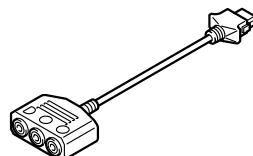
MB991911

M.U.T.-III MAIN HARNESS C

**DO NOT USE**

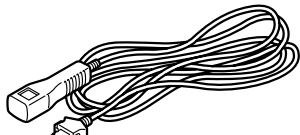
MB991914

M.U.T.-III MEASUREMENT ADAPTER



MB991825

M.U.T.-III TRIGGER HARNESS



MB991826

AC500580AB

## TOWING AND HOISTING

## WRECKER TOWING RECOMMENDATION

M1001000800380

## SLING TYPE



## WHEEL LIFT TYPE



## FLAT BED TYPE



AC000070 AE

## ⚠ CAUTION

This vehicle cannot be towed by a wrecker using sling-type equipment; otherwise the bumper may become deformed. If this vehicle is towed, use wheel lift or flat bed equipment.

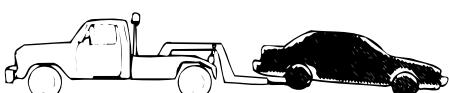
## FRONT TOWING PICKUP

The vehicle may be towed on its rear wheels for extended distances provided the parking brake is released. It is recommended that vehicles be towed using the front pickup whenever possible.

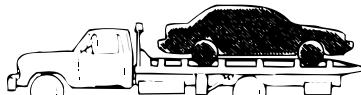
## SLING TYPE



## WHEEL LIFT TYPE



## FLAT BED TYPE



AC000071AD

## REAR TOWING PICKUP

## ⚠ CAUTION

- Do not use the steering column lock to secure the front wheels for towing.
- Make sure the transaxle is in Neutral if vehicle will have drive wheels on the ground.
- If these requirements cannot be met, the front wheels must be placed on a tow dolly.

## TOWING WHEN KEYS ARE NOT AVAILABLE

When a locked vehicle must be towed and keys are not available, the vehicle may be lifted and towed from the front, provided the parking brake is released. If not released, the rear wheels should be placed on a tow dolly.

## SAFETY PRECAUTIONS

The following precautions should be taken when towing the vehicle:

1. DO NOT LIFT OR TOW THE VEHICLE BY ATTACHING TO OR WRAPPING AROUND THE BUMPER.
2. Any loose, protruding, or damaged parts such as hoods, doors, fenders, trim, etc. should be secured or removed prior to moving the vehicle.
3. Refrain from going under a vehicle when it is lifted by the towing equipment, unless the vehicle is adequately supported by safety stands.
4. Never allow passengers to ride in a towed vehicle.
5. State and local rules and regulations must be followed when towing a vehicle.

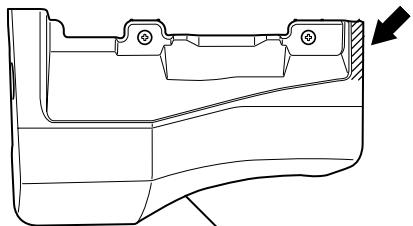
## LIFTING, JACKING SUPPORT LOCATION

## FLOOR JACK

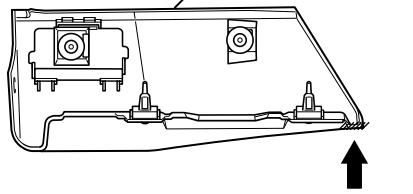
**CAUTION**

- Never place a support at any point other than the specified one, or that point will be deformed.
- Any DTCs stored in the ABS-ECU cannot be erased if there is a malfunction.
- For lifting, put rubber or similar material between the side sill and rigid rack, otherwise the side sill area will be damaged.

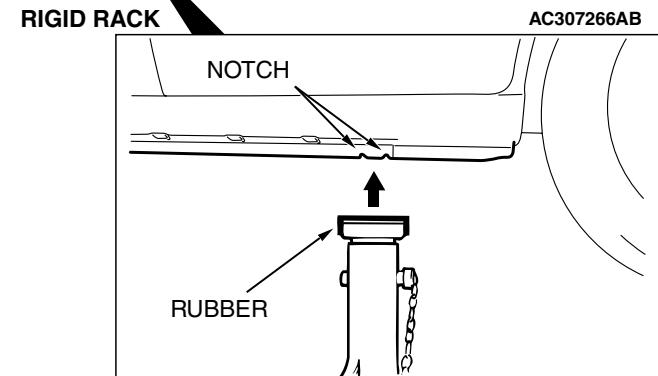
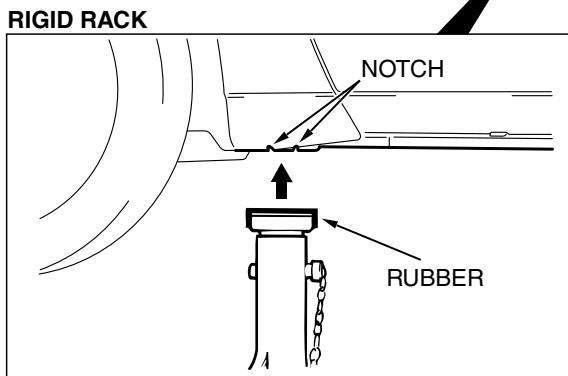
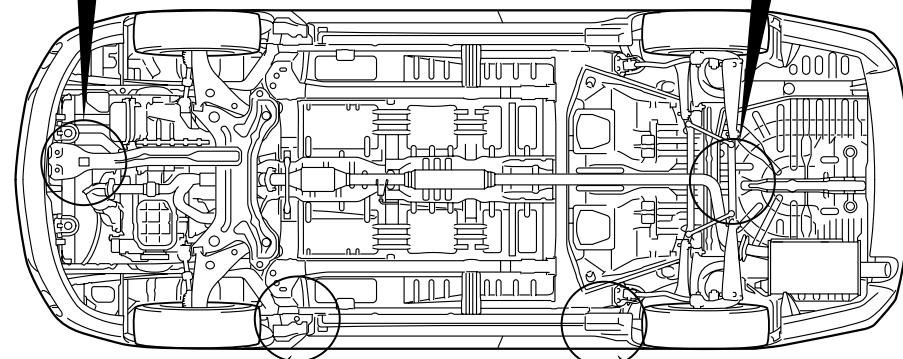
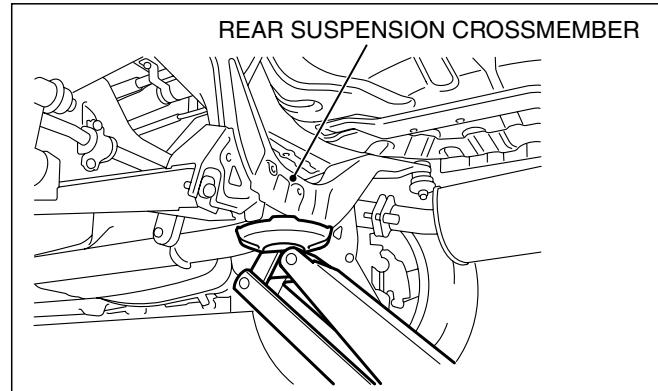
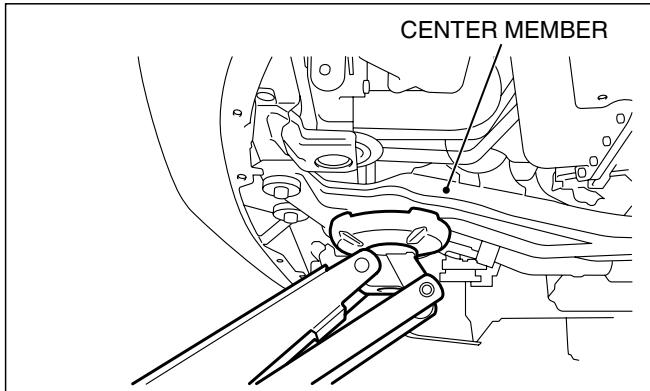
Under view



Side view



AC308631AB



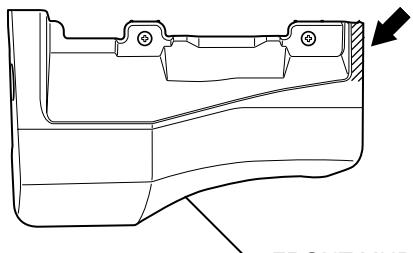
#### POST TYPE

Special care should be taken when raising the vehicle on a frame contact type hoist. The hoist must be equipped with the proper adapters in order to support the vehicle at the proper locations.

**CAUTION**

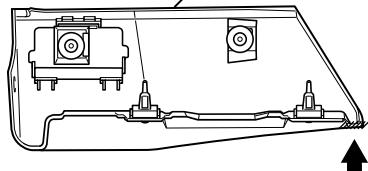
- When service procedures require removing rear suspension, fuel tank and spare tire, place additional weight on the rear end of vehicle, or anchor vehicle to hoist to prevent tipping when the location of the center of gravity changes.
- If the assembling support area contacts with the front mud guard (arrow area as shown in the illustration), the front mud guard will be damaged. Slide the assembling support area to the front of the vehicle slightly to prevent the damage.

Under view

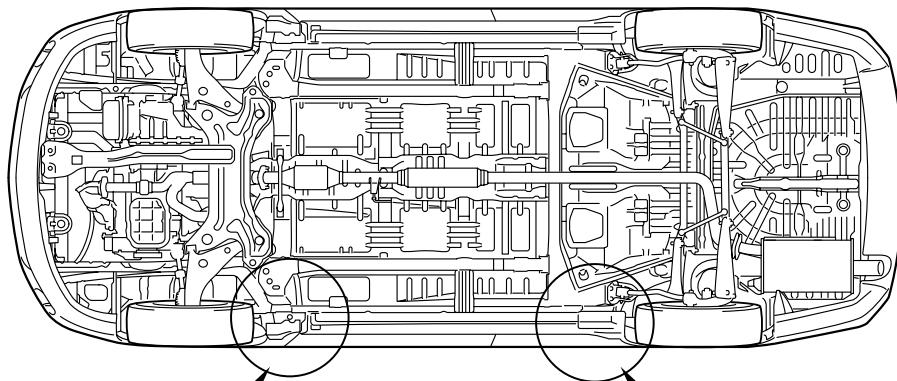


FRONT MUD GUARD

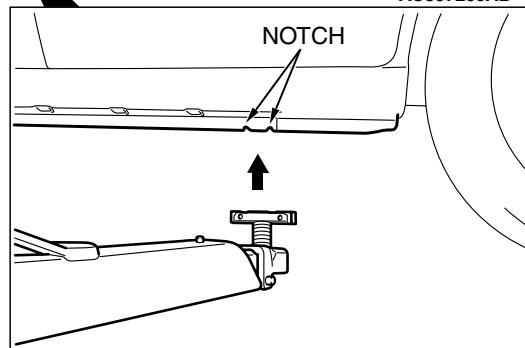
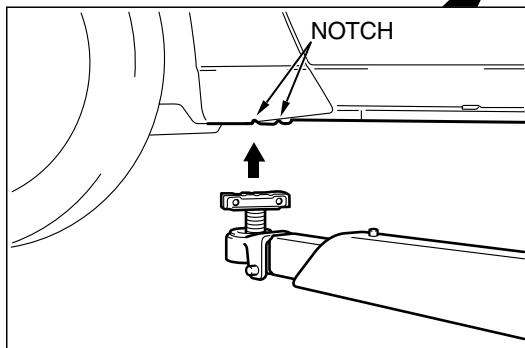
Side view



AC308631AB



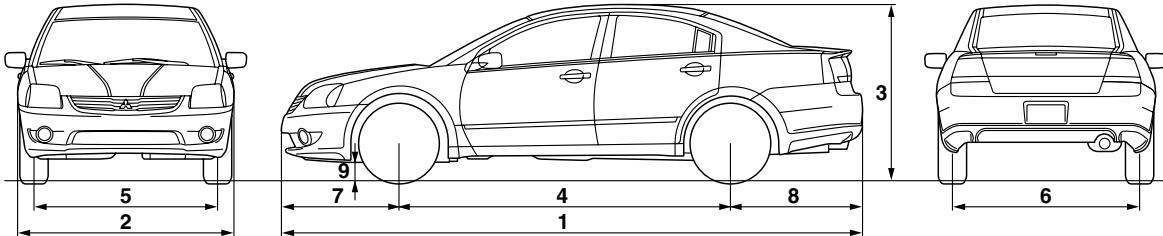
AC307269AB



## GENERAL DATA AND SPECIFICATIONS

M1001000901476

## GENERAL SPECIFICATIONS



AC601420AB

## &lt;2.4L ENGINE&gt;

ITEM		DJ1ASRJYL4M/ SL9M/L5M	DJ1ASRHYL4M/ SL9M/L5M	DJ1ASRPYLY5M
Vehicle dimension mm (in)	Overall length	1 4,850 (191.0)	4,850 (191.0)	4,850 (191.0)
	Overall width	2 1,840 (72.4)	1,840 (72.4)	1,840 (72.4)
	Overall height (unladen)	3 1,470 (57.9)	1,470 (57.9)	1,470 (57.9)
	Wheelbase	4 2,750 (108.3)	2,750 (108.3)	2,750 (108.3)
	Tread-front	5 1,570 (61.8)	1,570 (61.8)	1,570 (61.8)
	Tread-rear	6 1,570 (61.8)	1,570 (61.8)	1,570 (61.8)
	Overhang-front	7 985 (38.8)	985 (38.8)	985 (38.8)
	Overhang-rear	8 1,115 (43.8)	1,115 (43.8)	1,115 (43.8)
	Ground clearance	9 148 (5.8)	148 (5.8)	148 (5.8)
Vehicle weight kg (lb)	Curb weight	1,550 (3,428)	1,560 (3,439)	1,570 (3,461)
	Gross vehicle weight rating	1,980 (4,365)	1,980 (4,365)	1,980 (4,365)
	Gross axle weight rating-front	1,060 (2,337)	1,060 (2,337)	1,060 (2,337)
	Gross axle weight rating-rear	940 (2,072)	940 (2,072)	940 (2,072)
Seating capacity		5		
Engine	Model No.	4G69		
	Piston displacement	2.4L		
Transaxle	Model No.	F4A4B		
	Type	4-speed automatic		
Fuel system	Fuel supply system	Electronic controlled multiport fuel injection		

ITEM		DJ1ASRXYL4M/SL9M	DJ1ASRFYLY5M/SL9M
Vehicle dimension mm (in)	Overall length	1 4,850 (191.0)	4,850 (191.0)
	Overall width	2 1,840 (72.4)	1,840 (72.4)
	Overall height (unladen)	3 1,470 (57.9)	1,470 (57.9)
	Wheelbase	4 2,750 (108.3)	2,750 (108.3)
	Tread-front	5 1,570 (61.8)	1,570 (61.8)

ITEM		DJ1ASRXYL4M/SL9M		DJ1ASRFYL4M/SL9M
Vehicle weight kg (lb)	Tread-rear	6	1,570 (61.8)	1,570 (61.8)
	Overhang-front	7	985 (38.8)	985 (38.8)
	Overhang-rear	8	1,115 (43.8)	1,115 (43.8)
	Ground clearance	9	148 (5.8)	148 (5.8)
Vehicle weight kg (lb)	Curb weight		1,565 (3,450)	1,580 (3,483)
	Gross vehicle weight rating		1,980 (4,365)	1,980 (4,365)
	Gross axle weight rating-front		1,060 (2,337)	1,060 (2,337)
	Gross axle weight rating-rear		940 (2,072)	940 (2,072)
Seating capacity		5		
Engine	Model No.		4G69	
	Piston displacement		2.4L	
Transaxle	Model No.		F4A4B	
	Type		4-speed automatic	
Fuel system	Fuel supply system		Electronic controlled multiport fuel injection	

**<3.8L ENGINE>**

ITEM		DJ3ASYHEL4 M/PEL4M	DJ3ASYHEL5 M	DJ3ASYGEL4 M	DJ5ASYXYL4M /5M
Vehicle dimension mm (in)	Overall length	1 4,850 (191.0)	4,850 (191.0)	4,850 (191.0)	4,850 (191.0)
	Overall width	2 1,840 (72.4)	1,840 (72.4)	1,840 (72.4)	1,840 (72.4)
	Overall height (unladen)	3 1,470 (57.9)	1,470 (57.9)	1,470 (57.9)	1,473 (58.0)
	Wheelbase	4 2,750 (108.3)	2,750 (108.3)	2,750 (108.3)	2,750 (108.3)
	Tread-front	5 1,570 (61.8)	1,570 (61.8)	1,570 (61.8)	1,570 (61.8)
	Tread-rear	6 1,570 (61.8)	1,570 (61.8)	1,570 (61.8)	1,570 (61.8)
	Overhang-front	7 985 (38.8)	985 (38.8)	985 (38.8)	985 (38.8)
	Overhang-rear	8 1,115 (43.8)	1,115 (43.8)	1,115 (43.8)	1,115 (43.8)
	Ground clearance	9 148 (5.8)	148 (5.8)	148 (5.8)	155 (6.1)
Vehicle weight kg (lb)	Curb weight	1,640 (3,616)	1,635 (3,605)	1,665 (3,671)	1,700 (3,748)
	Gross vehicle weight rating	2,075 (4,574)	2,075 (4,574)	2,075 (4,574)	2,110 (4,652)
	Gross axle weight rating-front	1,150 (2,535)	1,150 (2,535)	1,150 (2,535)	1,165 (2,568)
	Gross axle weight rating-rear	945 (2,083)	945 (2,083)	945 (2,083)	965 (2,128)
Seating capacity		5			
Engine	Model No.	6G75			
	Piston displacement	3.8L			

ITEM		DJ3ASYHEL4 M/PEL4M	DJ3ASYHEL5 M	DJ3ASYGEL4 M	DJ5ASYXYL4M /5M
Transaxle	Model No.	F5A5A			
	Type	5-speed automatic			
Fuel system	Fuel supply system	Electronic controlled multiport fuel injection			

## TIGHTENING TORQUE

M1001001100555

Each torque value in the table is a standard value for tightening under the following conditions.

1. Bolts, nuts and washers are all made of steel and plated with zinc.
2. The threads and bearing surface of bolts and nuts are all in dry condition.
3. If bolts are tightened to plastic or die-cast inserted nuts.
4. If self-tapping screws or self-locking nuts are used.

The values in the table are not applicable:

### STANDARD BOLT AND NUT TIGHTENING TORQUE

THREAD SIZE		STANDARD TIGHTENING TORQUE		
NOMINAL BOLT DIAMETER (mm)	PITCH (mm)	HEAD MARK "4"	HEAD MARK "7"	HEAD MARK "8"
M5	0.8	2.5 ± 0.5 N·m (23 ± 4 in-lb)	5.0 ± 1.0 N·m (44 ± 9 in-lb)	6.0 ± 1.0 N·m (53 ± 9 in-lb)
M6	1.0	5.0 ± 1.0 N·m (44 ± 9 in-lb)	8.5 ± 1.5 N·m (76 ± 13 in-lb)	10 ± 2 N·m (89 ± 17 in-lb)
M8	1.25	11 ± 2 N·m (98 ± 17 in-lb)	20 ± 4 N·m (15 ± 3 ft-lb)	24 ± 4 N·m (18 ± 3 ft-lb)
M10	1.25	23 ± 4 N·m (17 ± 3 ft-lb)	42 ± 8 N·m (31 ± 6 ft-lb)	53 ± 7 N·m (39 ± 5 ft-lb)
M12	1.25	42 ± 8 N·m (31 ± 6 ft-lb)	80 ± 10 N·m (59 ± 7 ft-lb)	93 ± 12 N·m (68 ± 9 ft-lb)
M14	1.5	70 ± 10 N·m (52 ± 7 ft-lb)	130 ± 20 N·m (96 ± 15 ft-lb)	150 ± 20 N·m (111 ± 14 ft-lb)
M16	1.5	105 ± 15 N·m (78 ± 11 ft-lb)	195 ± 25 N·m (144 ± 18 ft-lb)	230 ± 30 N·m (170 ± 22 ft-lb)
M18	1.5	150 ± 20 N·m (111 ± 14 ft-lb)	290 ± 40 N·m (214 ± 29 ft-lb)	335 ± 45 N·m (247 ± 33 ft-lb)
M20	1.5	210 ± 30 N·m (155 ± 22 ft-lb)	400 ± 60 N·m (295 ± 44 ft-lb)	465 ± 65 N·m (343 ± 48 ft-lb)
M22	1.5	290 ± 40 N·m (214 ± 29 ft-lb)	540 ± 80 N·m (398 ± 59 ft-lb)	630 ± 90 N·m (465 ± 66 ft-lb)
M24	1.5	375 ± 55 N·m (277 ± 40 ft-lb)	705 ± 105 N·m (520 ± 77 ft-lb)	820 ± 120 N·m (605 ± 88 ft-lb)

## FLANGE BOLT AND NUT TIGHTENING TORQUE

THREAD SIZE		STANDARD TIGHTENING TORQUE		
NOMINAL BOLT DIAMETER (mm)	PITCH (mm)	HEAD MARK "4"	HEAD MARK "7"	HEAD MARK "8"
M6	1.0	5.0 $\pm$ 1.0 N·m (44 $\pm$ 9 in-lb)	10 $\pm$ 2 N·m (89 $\pm$ 17 in-lb)	12 $\pm$ 2 N·m (107 $\pm$ 17 in-lb)
M8	1.25	13 $\pm$ 2 N·m (111 $\pm$ 22 in-lb)	24 $\pm$ 4 N·m (18 $\pm$ 3 ft-lb)	28 $\pm$ 5 N·m (20 $\pm$ 4 ft-lb)
M10	1.25	26 $\pm$ 5 N·m (19 $\pm$ 4 ft-lb)	50 $\pm$ 5 N·m (37 $\pm$ 4 ft-lb)	58 $\pm$ 7 N·m (43 $\pm$ 5 ft-lb)
M10	1.5	25 $\pm$ 4 N·m (18 $\pm$ 3 ft-lb)	46 $\pm$ 8 N·m (34 $\pm$ 6 ft-lb)	55 $\pm$ 5 N·m (41 $\pm$ 3 ft-lb)
M12	1.25	47 $\pm$ 9 N·m (35 $\pm$ 6 ft-lb)	93 $\pm$ 12 N·m (68 $\pm$ 9 ft-lb)	105 $\pm$ 15 N·m (78 $\pm$ 11 ft-lb)
M12	1.75	43 $\pm$ 8 N·m (32 $\pm$ 6 ft-lb)	83 $\pm$ 12 N·m (61 $\pm$ 9 ft-lb)	98 $\pm$ 12 N·m (72 $\pm$ 9 ft-lb)

## LUBRICATION AND MAINTENANCE

M1001001200466

Maintenance and lubrication service recommendations have been compiled to provide maximum protection for the vehicle owner's investment against all reasonable types of driving conditions. Since these conditions vary with the individual vehicle owner's driving habits, the area in which the vehicle is operated and the type of driving to which the vehicle is subjected, it is necessary to prescribe lubrication and maintenance service on a time frequency as well as mileage interval basis.

Oils, lubricants and greases are classified and graded according to standards recommended by the Society of Automotive Engineers (SAE), the American Petroleum Institute (API) and the National Lubricating Grease Institute (NLGI).

## MAINTENANCE SCHEDULES

Information for service maintenance is provided in the "SCHEDULED MAINTENANCE TABLE." Three schedules are provided; one for "Required Maintenance," one for "General Maintenance" and one for "Severe Usage Service."

The item numbers in "SCHEDULED MAINTENANCE TABLE" correspond to the section numbers in "MAINTENANCE SERVICE."

## SEVERE SERVICE

Vehicles operating under severe service conditions will require more frequent service.

Component service information is included for vehicles operating under one or more of the following conditions:

1. Trailer towing or police, taxi or commercial type operation.
2. Operation of Vehicle
  - (1) Short-trip operation at freezing temperature (engine not thoroughly warmed up)
  - (2) More than 50% operation in heavy city traffic during hot weather above 32°C (90°F)
  - (3) Extensive idling
  - (4) Driving in sandy areas
  - (5) Driving in salty areas
  - (6) Driving in dusty conditions
  - (7) Driving off-road

## ENGINE OIL

## ⚠ CAUTION

Test results submitted to EPA have shown that laboratory animals develop skin cancer after prolonged contact with used engine oil. Accordingly, the potential exists for humans to develop a number of skin disorders, including cancer, from such exposure to used engine oil. Therefore, when changing engine oil, be careful not to touch it as much as possible. Protective clothing and gloves, that cannot be penetrated by oil, should be worn. The skin should be thoroughly washed with soap and water, or use waterless hand cleaner, to remove any used engine oil. Do not use gasoline, thinners, or solvents.

Either of the following engine oils should be used:

1. Engine oil displaying ILSAC certification symbol.

2. Engine oil conforming to the API classification SL, SL/CF.

For further details, refer to "LUBRICANTS SELECTION."

## **LUBRICANTS AND GREASES**

Semi-solid lubricants bear the NLGI designation and are further classified as grades 0, 1, 2, 3, etc. Whenever "Chassis Lubricant" is specified, Multipurpose Grease, NLGI grade Number 2, should be used.

## **FUEL USAGE STATEMENT**

### **⚠ CAUTION**

**Using leaded gasoline in this car will damage the catalytic converters and heated oxygen sensors, and affect the warranty coverage validity.**

This vehicle must use unleaded gasoline only.

This vehicle has a fuel filler tube which is especially designed to accept only the smaller-diameter unleaded gasoline dispensing nozzle.

The 2.4L model is designed to operate on unleaded gasoline having a minimum octane rating of 87 [(MON + RON)/2], or 91 RON.

The 3.8L model is designed to operate on premium grade unleaded gasoline having a minimum octane rating of 91 [(MON + RON)/2], or 95 RON. If premium grade unleaded gasoline is not available, unleaded gasoline having an octane rating of 87 [(MON + RON)/2], or 91 RON may be reduced.

**NOTE:**

- *MON: Motor Octane Number*
- *RON: Research Octane Number*

## **GASOLINE CONTAINING ALCOHOL**

Some gasoline sold at service stations contain alcohol although they may not be so identified.

Using fuels containing alcohol is not recommended unless the nature of the blend can be determined as being satisfactory.

Gasohol: A mixture of 10% ethanol (grain alcohol) and 90% unleaded gasoline may be used in your vehicle. If driveability problems are experienced as a result of using gasohol, it is recommended that the vehicle be operated on gasoline.

Methanol: **Do not use gasoline containing methanol (wood alcohol).** Using this type of alcohol can result in vehicle performance deterioration and damage critical parts in the fuel system components. Fuel system damage and performance problems resulting from the use of gasoline containing methanol may not be covered by the new vehicle warranty.

## **GASOLINE CONTAINING METHYL TERTIARY BUTYL ETHER (MTBE)**

Unleaded gasoline containing 15% or less MTBE may be used in your vehicle. (Fuel containing MTBE over 15% in volume may cause reduced engine performance and produce vapor lock or hard starting.

## **MATERIALS ADDED TO FUEL**

Indiscriminate use of fuel system cleaning agents should be avoided. Many materials intended for gum and varnish removal may contain highly active solvents or similar ingredients that can be harmful to gasket and diaphragm materials used in fuel system component parts.

## **RECOMMENDED LUBRICANTS AND LUBRICANT CAPACITIES TABLE**

M1001001300582

### **RECOMMENDED LUBRICANTS**

LUBRICANT	SPECIFICATION	REMARK
Engine oil	Engine oil displaying ILSAC certification symbol ("Starburst" symbol) or conforming to the API classification SL, SL/CF or higher	For further details, refer to "LUBRICANTS SELECTION" section.
Transmission fluid	DIAMOND ATF SP III or equivalent	-
Power steering fluid	MITSUBISHI genuine Power Steering Fluid	-

LUBRICANT	SPECIFICATION	REMARK
Brakes fluid	Conforming to DOT 3 or DOT 4	-
Engine coolant	Long life antifreeze coolant or an equivalent	-
Door hinges, back door hinges	Engine oil	-

## LUBRICANT CAPACITY TABLE

### <2.4L ENGINE>

DESCRIPTION		SPECIFICATION
Engine oil dm <sup>3</sup> (qt)	Oil pan (excluding oil filter)	4.0 (4.2)
	Oil filter	0.3 (0.32)
Engine coolant dm <sup>3</sup> (qt)		8.0 (8.5)
Transmission fluid dm <sup>3</sup> (qt)		7.7 (8.1)
Power steering fluid dm <sup>3</sup> (qt)		1.2 (1.3)
Fuel tank dm <sup>3</sup> (gal)		67.0 (17.7)

### <3.8L ENGINE>

DESCRIPTION		SPECIFICATION
Engine oil dm <sup>3</sup> (qt)	Oil pan (excluding oil filter)	4.3 (4.54)
	Oil filter	0.3 (0.32)
Engine coolant dm <sup>3</sup> (qt)		8.7 (9.2)
Transmission fluid dm <sup>3</sup> (qt)		8.4 (8.9)
Power steering fluid dm <sup>3</sup> (qt)		1.2 (1.3)
Fuel tank dm <sup>3</sup> (gal)		67.0 (17.7)

## LUBRICANT SELECTION

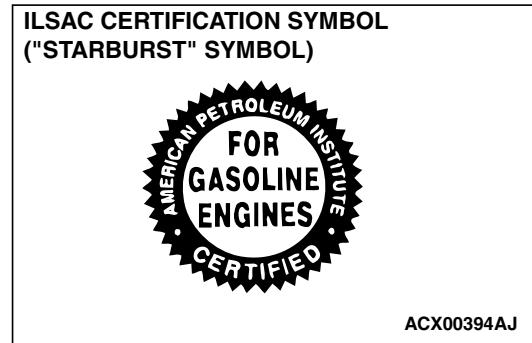
### ENGINE OIL

#### CAUTION

**Never use nondetergent or straight mineral oil.**

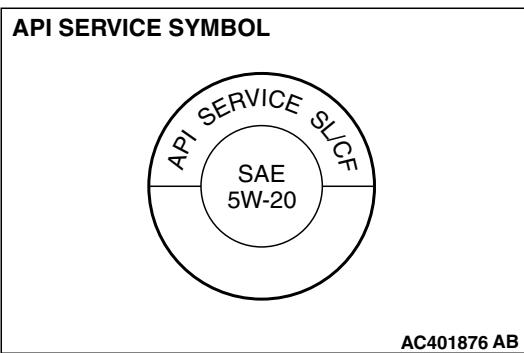
#### **Oil Identification Symbol**

Use only engine oils displaying the ILSAC certification symbol ("Starburst" symbol) on the container.

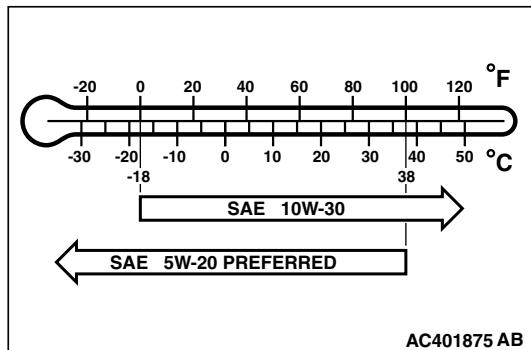


**GENERAL  
RECOMMENDED LUBRICANTS AND LUBRICANT CAPACITIES TABLE**

**00-45**



If these oils are not available, an API classification SL or SL/CF can be used.



### OIL VISCOSITY

The SAE grade number indicates the viscosity of the oil. A proper SAE grade number should be selected according to ambient temperature.

*NOTE: SAE 5W-20 engine oil is strongly recommended for optimum fuel economy and cold starting. If the ambient temperature is not within the usable temperature range of SAE 5W-30 shown in the above illustration, use SAE 10W-30 engine oil.*

## SELECTION OF COOLANT

### COOLANT

Relationship between Coolant Concentration and Specific Gravity

**⚠ CAUTION**

- If the concentration of the coolant is below 30%, the anti-corrosion property will be adversely affected. In addition, if the concentration is above 60%, both the anti-freeze and engine cooling properties will decrease, affecting the engine adversely. For these reasons, be sure to maintain the concentration level within the specified range.
- Do not use a mixture of different brands of anti-freeze.

ENGINE COOLANT TEMPERATURE °C (°F) AND SPECIFIC GRAVITY					FREEZING TEMPERATURE	SAFE OPERATING TEMPERATURE	COOLANT CONCENTRATION (SPECIFIC VOLUME)
10 (50)	20 (68)	30 (86)	40 (104)	50 (122)	°C (°F)	°C (°F)	%
1.054	1.050	1.046	1.042	1.036	-16 (3.2)	-11 (12.2)	30
1.063	1.058	1.054	1.049	1.044	-20 (-4)	-15 (5)	35
1.071	1.067	1.062	1.057	1.052	-25 (-13)	-20 (-4)	40
1.079	1.074	1.069	1.064	1.058	-30 (-22)	-25 (-13)	45
1.087	1.082	1.076	1.070	1.064	-36 (-32.8)	-31 (-23.8)	50
1.095	1.090	1.084	1.077	1.070	-42 (-44)	-37 (-35)	55
1.103	1.098	1.092	1.084	1.076	-50 (-58)	-45 (-49)	60

**Example**

The safe operating temperature is  $-15^{\circ}\text{C}$  ( $5^{\circ}\text{ F}$ ) when the specific gravity is 1.058 at the coolant temperature of  $20^{\circ}\text{C}$  ( $68^{\circ}\text{F}$ )

## SCHEDULED MAINTENANCE TABLE

M1001001400749

### SCHEDULED MAINTENANCE SERVICE FOR EMISSION CONTROL AND PROPER VEHICLE PERFORMANCE

Inspection and service should be performed any time if a malfunction is observed or suspected.

NO.	EMISSION CONTROL SYSTEM MAINTENANCE	SERVICE INTERVALS	KILOMETERS IN THOUSANDS	24	48	72	96	120	144	168	192
			MILEAGE IN THOUSANDS	15	30	45	60	75	90	105	120
			MONTHS	12	24	36	48	60	72	84	96
1	Fuel system (tank, pipe line and connection, and fuel tank filler tube cap)	Check for leaks					X				X
2	Fuel hoses	Check condition		X*			X		X		X
3	Air cleaner element	Replace		X			X		X		X
4	Evaporative emission control system (except evaporative emission canister)	Check for leaks and clogging					X				X
5	Spark plugs	Iridium-tipped type	Replace	Every 84 months or every 168,000 km (105,000 miles)							
6	Intake and exhaust valve clearance (4G6-MIVEC engine and 6G7-MIVEC engine <intake side> only)	Inspect and adjust If valve noise increases, adjust valve clearance			X		X		X		X
7	Timing belt	Replace		Every 168,000 km (105,000 miles)							
8	Drive belts (for the generator and power steering oil pump)	Check condition		X		X		X			X
9	Exhaust system (connection portion of muffler, muffler pipes and converter heat shields)	Check and service		X*		X		X			X

**GENERAL  
SCHEDULED MAINTENANCE TABLE**

**00-47**

**GENERAL MAINTENANCE SERVICE FOR PROPER VEHICLE PERFORMANCE**

NO.	GENERAL MAINTENANCE	SERVICE INTERVALS	KILOMETERS IN THOUSANDS	24	48	72	96	120	144	168	192
			MILEAGE IN THOUSANDS	15	30	45	60	75	90	105	120
			MONTHS	12	24	36	48	60	72	84	96
10	Engine oil	Change	Every 6 months or every 12,000 km (7,500 miles)								
11	Engine oil filter	Replace	Every 6 months or every 12,000 km (7,500 miles)								
13	Engine coolant	Change					X at first		X		X
14	Coolant hoses (radiator hose, heater hose)	Inspect		X			X		X		X
15	Disc brake pads, rotors	Inspect for wear	Every 12 months or every 24,000 km (15,000 miles)								
16	Brake hoses	Check for deterioration or leaks	Every 12 months or every 24,000 km (15,000 miles)								
17	Ball joint and steering linkage seals	Inspect for grease leaks and damage		X		X		X		X	
18	Drive shaft boots	Inspect for grease leaks and damage	Every 12 months or every 24,000 km (15,000 miles)								
19	Suspension system	Inspect for looseness and damage		X		X		X		X	
20	Tires	Rotate	Every 12,000 km (7,500 miles)								

**NOTE:**

- \*: This maintenance is recommended but is not required to maintain the emissions warranty.

**SCHEDULED MAINTENANCE UNDER SEVERE USAGE CONDITIONS**

Maintenance should be carried out according to the following table:

NO.	MAINTENANCE ITEM	SERVICE INTERVALS	KILOMETERS IN THOUSANDS	24	48	72	96	120	144	168	192
			MILEAGE IN THOUSANDS	15	30	45	60	75	90	105	120
			MONTHS	12	24	36	48	60	72	84	96
3	Air cleaner filter	Replace	Every 12 months or 24,000 km (15,000 miles)								
10	Engine oil	Change	Every 3 months or every 6,000 km (3,750 miles)								

NO.	MAINTENANCE ITEM	SERVICE INTERVALS	KILOMETERS IN THOUSANDS	24	48	72	96	120	144	168	192
			MILEAGE IN THOUSANDS	15	30	45	60	75	90	105	120
			MONTHS	12	24	36	48	60	72	84	96
11	Engine oil filter	Replace	Every 3 months or every 6,000 km (3,750 miles)								
12	Automatic transaxle fluid	Change fluid	X check	X check	X check	X check	X check	X check	X check	X check	X check
15	Disc brake pads, rotors	Inspect for wear	Every 6 months or every 12,000 km (7,500 miles)								

**Severe usage conditions:**

1. Driving on dusty, rough, muddy or salt-spread roads
2. Towing or police, taxi or commercial operation
3. Extensive idling and/or low speed operation
4. Repeated short-trip operation at freezing temperatures (engine not thoroughly warmed up)
5. Extended use of brakes while driving
6. Driving in sandy areas
7. More than 50% operation in heavy city traffic during hot weather above 32°C (90°F)

## MAINTENANCE SERVICE

### 1. FUEL SYSTEM (TANK, PIPE LINE AND CONNECTION, AND FUEL TANK FILLER TUBE CAP) (CHECK FOR LEAKS)

M1001001600312

Check for damage or leakage in the fuel lines and connections.

### 2. FUEL HOSES (CHECK CONDITION)

M1001001700308

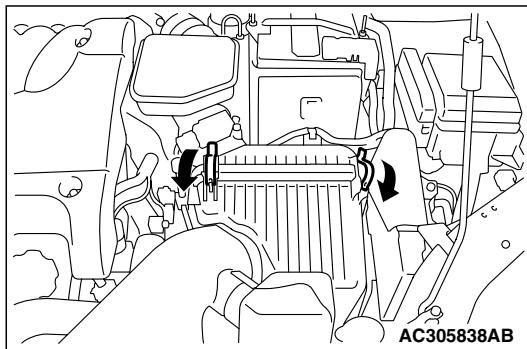
1. Inspect the surface of fuel hoses for heat and mechanical damage. Hard and brittle rubber, cracking, tears, cuts, abrasions and excessive swelling indicate deterioration of the rubber.
2. If the fabric casing of the rubber hose is exposed by cracks and abrasions in the fuel system, the hose should be replaced.

### 3. AIR CLEANER ELEMENT (REPLACE)

M1001001800383

The air cleaner element will become dirty during use, reducing its effectiveness. Replace it with a new one.

REPLACEMENT OF AIR CLEANER ELEMENT



1. Unclamp the air cleaner housing cover.
2. Remove the air cleaner element and install a new one.
3. When clamping the air cleaner housing cover in place, be sure that the cover is completely closed.

#### 4. EVAPORATIVE EMISSION CONTROL SYSTEM (EXCEPT EVAPORATIVE EMISSION CANISTER) (CHECK FOR CLOGGING)

M1001001900368

If the fuel-vapor vent line is clogged or damaged, fuel vapor will escape into the atmosphere causing excessive emissions. Disconnect the line at both ends, and blow it clean with compressed air. Remove the fuel tank filler tube cap from the filler tube and check to see if there is evidence that the seal makes improper contact to the filler tube.

#### 5. SPARK PLUGS (REPLACE)

M1001002000443

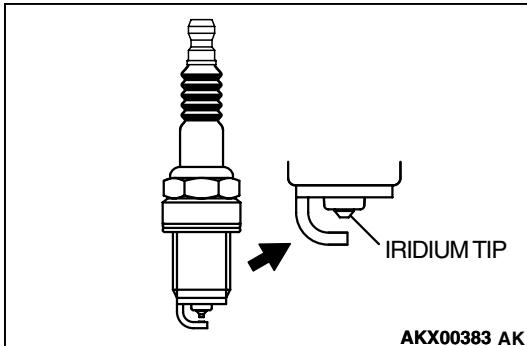
**CAUTION**

Iridium plugs are used. Use care not to damage the iridium tips of the plugs. Do not adjust the spark plug gap.

1. Spark plugs must spark properly to assure proper engine performance and reduce exhaust emission level. Therefore, they should be replaced periodically with new ones.

Spark plug type

MAKER	2.4L ENGINE	3.8L ENGINE <EXCEPT MIVEC>	3.8L ENGINE- MIVEC
NGK	LZFR6AI	FR6EI	IFR6B-K
DENSO	—	K20PSR-B8	—



2. The new plugs should be checked for the proper gap.

**Spark plug gap: 0.7 – 0.8 mm (0.028 – 0.031 inch)**

3. Install the spark plugs and tighten to  $25 \pm 5$  N·m ( $18 \pm 4$  ft-lb).

#### 6. INTAKE AND EXHAUST VALVE CLEARANCE [4G6-MIVEC ENGINE AND 6G7-MIVEC ENGINE (INTAKE SIDE) ONLY] (INSPECT AND ADJUST)

M1001012900124

**<2.4L ENGINE>**

1. Before checks, check that the engine oil, starter and battery are normal. Also, set the vehicle in the following condition:
  - Engine coolant temperature:  $80 - 95^\circ\text{C}$  ( $176 - 203^\circ\text{F}$ )

- Lights and all accessories: OFF
- Transaxle: P range

*NOTE: On vehicles for Canada, the headlight, taillight, etc. remain lit even when the lighting switch is in "OFF" position but this is no problem for checks and adjustment.*

2. Remove all of the ignition coils.
3. Remove the rocker cover.
4. Turn the crankshaft clockwise until the notch on the pulley is lined up with "T" mark on the timing indicator.
5. Move the rocker arms on the No.1 and No.4 cylinders up and down by hand to determine which cylinder has its piston at the top dead center on the compression stroke. If both intake and exhaust valve rocker arms have a valve lash, the piston in the cylinder corresponding to these rocker arms is at the top dead center on the compression stroke.
6. Valve clearance inspection and adjustment can be performed on rocker arms indicated by white arrow mark when the No.1 cylinder piston is at the top dead center on the compression stroke, and on rocker arms indicated by black arrow mark when the No.4 cylinder piston is at the top dead center on the compression stroke.
7. Measure the valve clearance.

If the valve clearance is not as specified, loosen the rocker arm lock nut and adjust the clearance using a thickness gauge while turning the adjusting screw.

**Standard value (hot engine):**

**Intake valve: 0.20 mm (0.008 inch)**

**Exhaust valve: 0.30 mm (0.012 inch)**

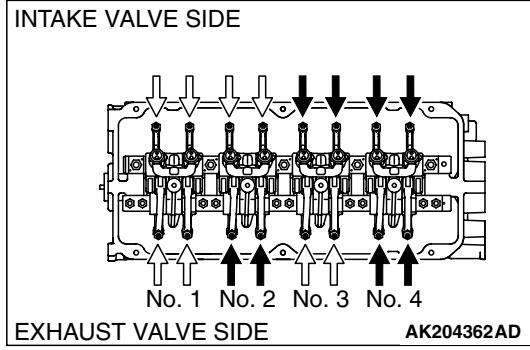
8. While holding the adjusting screw with a screwdriver to prevent it from turning, tighten the lock nut to the specified torque.  
**Tightening torque:  $9 \pm 1 \text{ N}\cdot\text{m (80} \pm 9 \text{ in-lb)}$**
9. Turn the crankshaft through 360 degrees to line up the notch on the crankshaft pulley with the "T" mark on the timing indicator.
10. Repeat steps (7) and (8) on other valves for clearance adjustment.
11. Install the rocker cover.
12. Install the ignition coils.

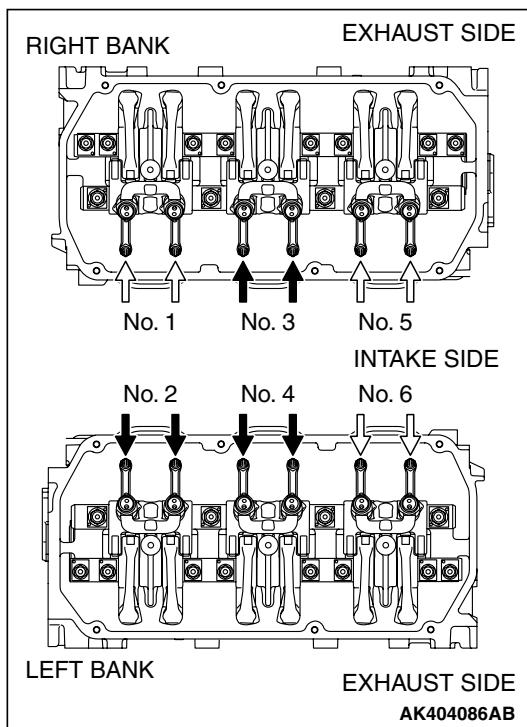
**<3.8L ENGINE>**

1. Before checks, check that the engine oil, starter and battery are normal. Also, set the vehicle in the following condition:
  - Engine coolant temperature:  $80 - 95^\circ\text{C}$  ( $176 - 203^\circ\text{F}$ )
  - Lights and all accessories: OFF
  - Transaxle: P range

*NOTE: On vehicles for Canada, the headlight, taillight, etc. remain lit even when the lighting switch is in "OFF" position but this is no problem for checks and adjustment.*

2. Remove all of the ignition coils.





3. Remove the rocker cover.
4. Turn the crankshaft clockwise until the notch on the pulley is lined up with "T" mark on the timing indicator.
5. Move the rocker arms on the No.1 and No.4 cylinders up and down by hand to determine which cylinder has its piston at the top dead center on the compression stroke.  
If both intake and exhaust valve rocker arms have a valve lash, the piston in the cylinder corresponding to these rocker arms is at the top dead center on the compression stroke.
6. Valve clearance inspection and adjustment can be performed on rocker arms indicated by white arrow mark when the No.1 cylinder piston is at the top dead center on the compression stroke, and on rocker arms indicated by black arrow mark when the No.4 cylinder piston is at the top dead center on the compression stroke.
7. Measure the valve clearance for intake side.  
If the valve clearance is not as specified, loosen the rocker arm lock nut and adjust the clearance using a thickness gauge while turning the adjusting screw.

**Standard value (hot engine): 0.20 mm (0.008 inch)**

*NOTE: Valve clearance check and adjustment is unnecessary for exhaust side due to auto lash adjuster installed.*

8. While holding the adjusting screw with a screwdriver to prevent it from turning, tighten the lock nut to the specified torque.

**Tightening torque:  $9 \pm 1 \text{ N}\cdot\text{m}$  (80  $\pm$  9 in-lb)**

9. Turn the crankshaft through 360 degrees to line up the notch on the crankshaft pulley with the "T" mark on the timing indicator.
10. Repeat steps (7) and (8) on other valves for clearance adjustment.
11. Install the rocker cover.
12. Install the ignition coils.

## 7. TIMING BELT (REPLACE)

M1001002300444

Replace the belt with a new one according to the maintenance schedule [P.00-46](#) to assure proper engine performance.

### <2.4L ENGINE>

For removal and installation procedures, refer to GROUP 11A, Engine Mechanical <2.4L Engine> – Timing Belt – Removal and Installation [P.11A-51](#).

### <3.8L ENGINE (EXCEPT MIVEC)>

For removal and installation procedures, refer to GROUP 11C, Engine Mechanical <3.8L Engine (Except MIVEC)> – Timing Belt – Removal and Installation [P.11C-53](#).

## &lt;3.8L ENGINE-MIVEC&gt;

For removal and installation procedures, refer to GROUP 11E, Engine Mechanical <3.8L Engine-MIVEC> – Timing Belt – Removal and Installation [P.11E-57](#).

## 8. DRIVE BELTS (FOR THE GENERATOR AND POWER STEERING PUMP) (CHECK)

M1001008700149

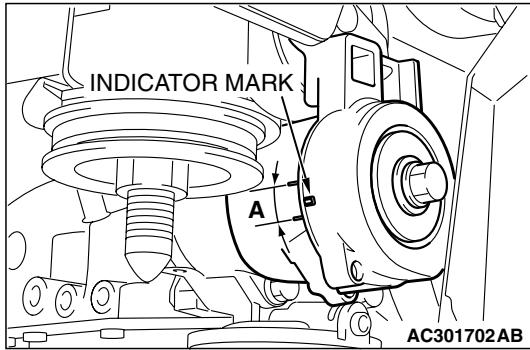
## DRIVE BELT TENSION CHECK &lt;2.4L ENGINE&gt;

 **CAUTION**

**Check the drive belt tension after turning the crankshaft clockwise one turn or more.**

1. Make sure that the indicator mark is within the area marked with A in the illustration.
2. If the mark is out of the area, replace the drive belt. (Refer to [P.11A-28](#)).

*NOTE: The drive belt tension adjustment is not necessary as auto-tensioner is adopted.*

GENERATOR DRIVE BELT TENSION CHECK  
<3.8L ENGINE>

## &lt;WHEN USING SPECIAL TOOL MB992080: RECOMMENDATION&gt;

**Required Special Tools:**

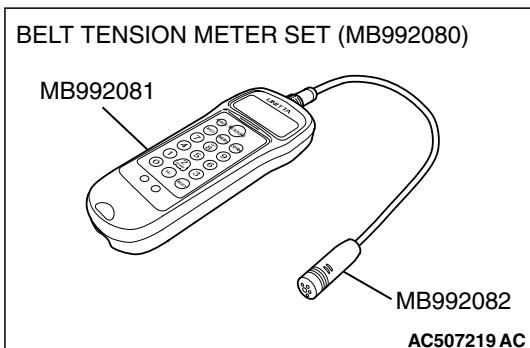
- MB992080: Belt tension meter set
  - MB992081: Belt tension meter
  - MB992082: Microphone assembly

*NOTE: The vibration frequency measuring method is recommended for check and adjustment of the drive belt tension.*

1. Connect the special tool MB992082 to the special tool MB992081 of the Special tool MB992080.
2. Press the "POWER" button to turn on the power supply.
3. Press the numeral key of "1" and check that "No.1" appears on the upper left of the display.

*NOTE: This operation is to temporarily set the preset data such as the belt specifications, because if the measurement is taken without input of the belt specifications, conversion to tension value (N) cannot be made, resulting in judgement of error.*

4. Press "Hz" button twice to change the display to the frequency display (Hz).

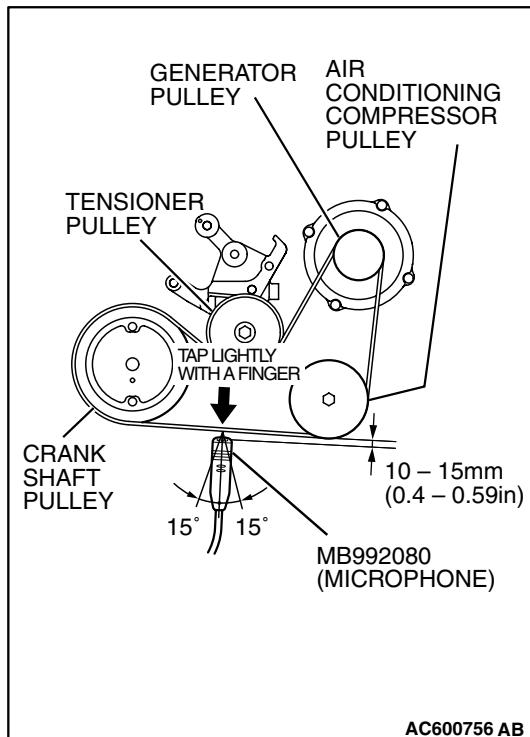


**⚠ CAUTION**

- The temperature of the surface of the belt should be as close to normal temperature as possible.
- Do not allow any contaminants such as water or oil to get onto the microphone.
- If strong gusts of wind blow against the microphone or if there are any loud sources of noise nearby, the values measured by the microphone may not correspond to actual values.
- If the microphone is touching the belt while the measurement is being made, the values measured by the microphone may not correspond to actual values.
- Do not take the measurement while the vehicle's engine is running.

5. Hold special tool MB992080 to the middle of the drive belt between the pulleys (at the place indicated by arrow), approximately 10 – 15 mm (0.4 – 0.59 inch) away from the rear surface of the belt so that it is perpendicular to the belt (within an angle of  $\pm 15$  degree).
6. Press the "MEASURE" button.
7. Gently tap the middle of the belt between the pulleys (the place indicated by the arrow) with your finger as shown in the illustration, and measure that the vibration frequency of the belt is within the standard value.

**Standard value: 143 – 169 Hz**

**<WHEN USING SCAN TOOL MB991958:  
RECOMMENDATION>****Required Special Tools:**

- MB991958: Scan Tool (M.U.T.-III Sub Assembly)
  - MB991824: Vehicle Communication Interface (V.C.I.)
  - MB991910: M.U.T.-III Main Harness A
- MB991668: Belt Tension Meter Set

*NOTE: The vibration frequency measuring method is recommended for check and adjustment of the drive belt tension.*

**⚠ CAUTION**

To prevent damage to special tool MB991824, always turn the ignition switch to the "LOCK" (OFF) position before connecting or disconnecting special tool MB991824.

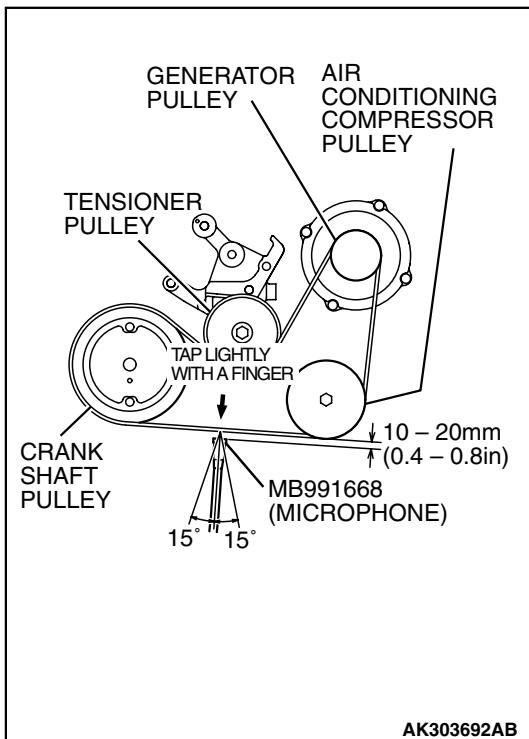
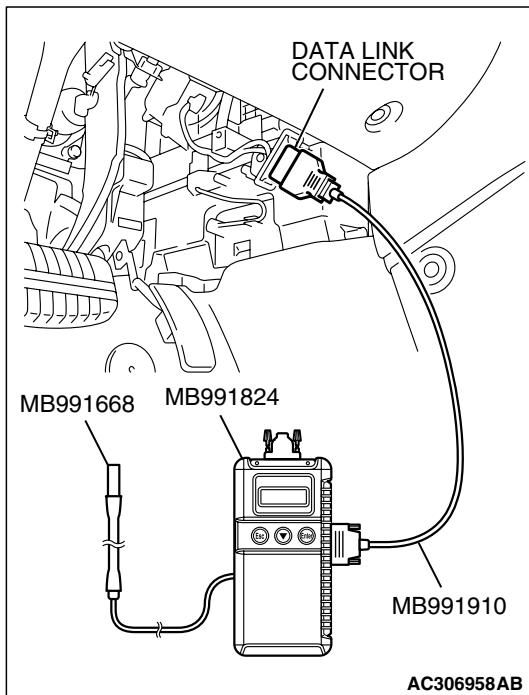
1. Connect special tool MB991668 to special tool MB991824.
2. Connect special tool MB991910 to special tool MB991824.
3. Connect scan tool MB991910 to the data link connector.
4. Turn the ignition switch to the "ON" position and select "Belt Tension" from the menu special tool MB991824 screen.

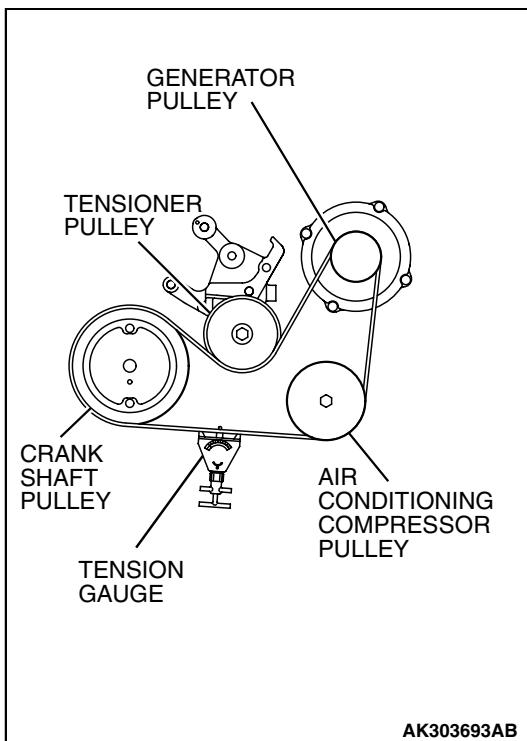
**⚠ CAUTION**

- The temperature of the surface of the belt should be as close to normal temperature as possible.
- Do not allow any contaminants such as water or oil to get onto the microphone.
- If strong gusts of wind blow against the microphone or if there are any loud sources of noise nearby, the values measured by the microphone may not correspond to actual values.
- If the microphone is touching the belt while the measurement is being made, the values measured by the microphone may not correspond to actual values.
- Do not take the measurement while the vehicle's engine is running.

5. Hold special tool MB991668 (microphone) to the middle of the drive belt between the pulleys (at the place indicated by the arrow), about 10 – 20 mm (0.4 – 0.8 inch) away from the rear surface of the belt and so that it is perpendicular to the belt (within an angle of  $\pm 15$  degree angle).
6. Gently tap the middle of the belt between the pulleys (the place indicated by the arrow) with your finger as shown in the illustration, and check that the vibration frequency of the belt is within the standard value.

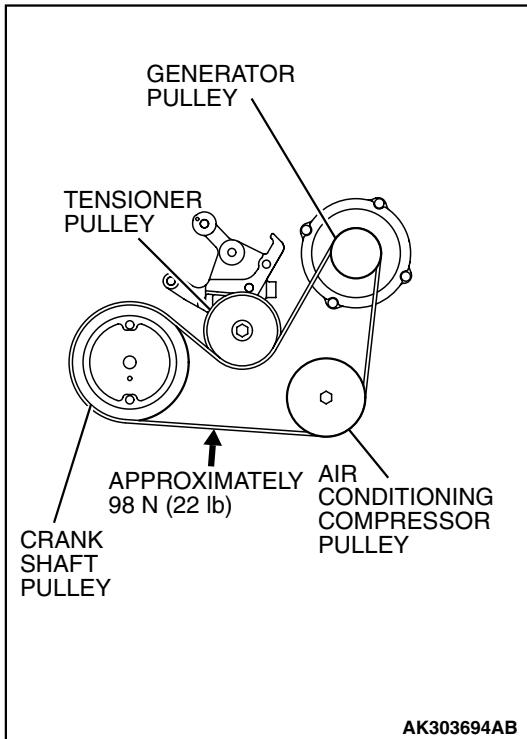
**Standard value: 143 – 169 Hz**



**<WHEN USING THE TENSION GAUGE>**

Use a belt tension gauge to check that the belt tension is within the standard value.

**Standard value: 490 – 686 N (110 – 154 lb)**

**<BELT DEFLECTION CHECK>**

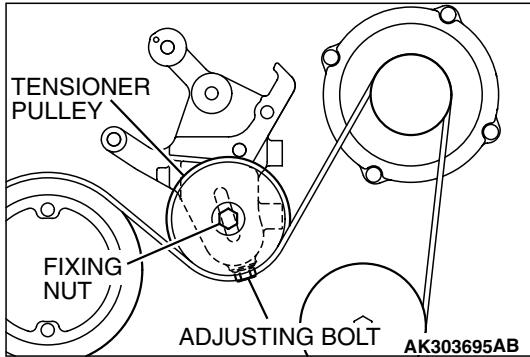
Apply approximately 98 N (22 lb) of force to the middle of the drive belt between the pulleys (at the place indicated by the arrow) and check that the amount of deflection is within the standard value.

**Standard value: 8.4 – 10.7 mm (0.33 – 0.42 inch)**

**GENERATOR DRIVE BELT TENSION  
ADJUSTMENT <3.8L ENGINE>**

If the vibration frequency, tension or deflection is outside the standard value, adjust by the following procedure.

## GENERAL MAINTENANCE SERVICE



1. Loosen the tensioner pulley fixing nut.
2. With the tensioner pulley fixing nut temporarily tightened to  $15 \pm 5 \text{ N}\cdot\text{m}$  ( $11 \pm 4 \text{ ft-lb}$ ), set the belt tension or deflection amount to the standard value using the adjusting bolt.

**Standard value:**

ITEM	DURING ADJUSTMENT	DURING REPLACEMENT
Vibration frequency Hz	150 – 163	180 – 202
Tension N (lb)	539 – 637 (121 – 143)	785 – 981 (176 – 221)
Deflection (Reference value) mm (inch)	8.9 – 10.1 (0.35 – 0.40)	6.2 – 7.5 (0.24 – 0.30)

3. Tighten the tension pulley fixing nut.

**Tightening torque:  $49 \pm 10 \text{ N}\cdot\text{m}$  ( $36 \pm 7 \text{ ft-lb}$ )**

4. When the belt tension is adjusted by measuring the belt deflection, adjust it with a tool for vibration frequency measurement or tension measurement afterward.

### POWER STEERING DRIVE BELT TENSION CHECK <3.8L ENGINE>

**<WHEN USING SPECIAL TOOL MB992080: RECOMMENDATION>**

**Required Special Tools:**

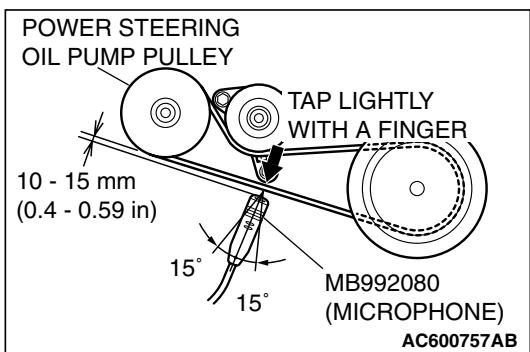
- MB992080: Belt tension meter set
- MB992081: Belt tension meter
- MB992082: Microphone assembly

*NOTE: The vibration frequency measuring method is recommended for check and adjustment of the drive belt tension.*

With your finger tip lightly tap the center of the drive belt between the pulleys in the location shown by the arrow in the illustration and then measure the belt vibration frequency.

**Standard value: 124 – 160 Hz**

*NOTE: Refer to generator drive belt tension check, for information regarding the vibration frequency measurement method using the special tool MB992080.*



**<WHEN USING SCAN TOOL MB991958: RECOMMENDATION>**

**Required Special Tools:**

- MB991958: Scan Tool (M.U.T.-III Sub Assembly)
- MB991824: Vehicle Communication Interface (V.C.I.)
- MB991910: M.U.T.-III Main Harness A

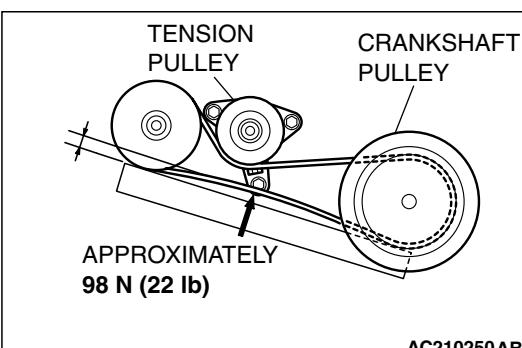
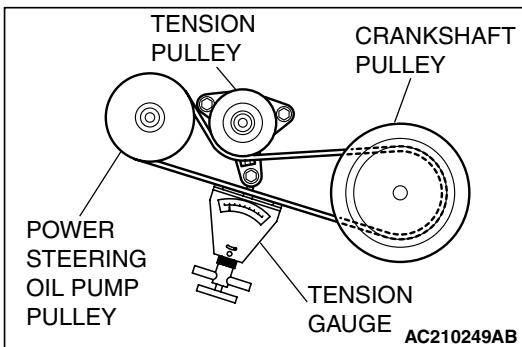
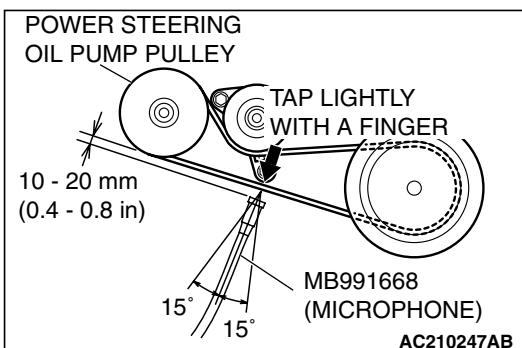
- MB991668: Belt Tension Meter Set

*NOTE: The vibration frequency measuring method is recommended for check and adjustment of the drive belt tension.*

With your finger tip lightly tap the center of the drive belt between the pulleys in the location shown by the arrow in the illustration and then measure the belt vibration frequency.

**Standard value: 124 – 160 Hz**

*NOTE: Refer to generator drive belt tension check, for information regarding the vibration frequency measurement method using the special tool MB991958.*



#### <WHEN USING A TENSION GAUGE>

Use a belt tension gauge to check that the belt tension is within the standard value.

**Standard value: 294 – 490 N (66 – 110 lb)**

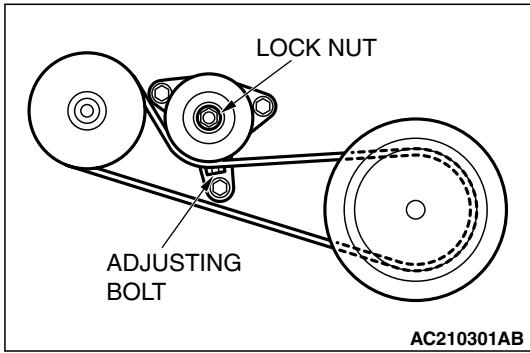
#### <BELT DEFLECTION CHECK>

Apply approximately 98 N (22 lb) of force to the middle of the drive belt between the pulleys (at the place indicated by the arrow) and check that the amount of deflection is within the standard value.

**Standard value: 12.3 – 16.2 mm (0.48 – 0.64 inch)**

### POWER STEERING DRIVE BELT TENSION ADJUSTMENT <3.8L ENGINE>

If the vibration frequency, tension or deflection is outside the standard value, adjust by the following procedure.



1. Loosen the tensioner pulley lock nut.
2. Adjust the belt tension to the standard value by turning the adjusting bolt. The tension will increase when turning the adjusting bolt clockwise, and decrease when turning counterclockwise.

**Standard value:**

ITEM	DURING ADJUSTMENT	DURING REPLACEMENT
Vibration frequency Hz	134 – 151	160 – 189
Tension N (lb) (77 – 99)	343 – 441 (77 – 99)	490 – 686 (110 – 154)
Deflection (Reference value) mm (inch)	13.2 – 15.1 (0.52 – 0.59)	9.6 – 12.3 (0.38 – 0.48)

3. Tighten the lock nut to the specified torque.

**Tightening torque:  $49 \pm 9 \text{ N}\cdot\text{m}$  ( $36 \pm 7 \text{ ft-lb}$ )**

4. Tighten the adjusting bolt.

**Tightening torque:  $5.0 \pm 1.0 \text{ N}\cdot\text{m}$  ( $44 \pm 9 \text{ in-lb}$ )**

**⚠ CAUTION**

**Check after turning the crankshaft one or more rotations clockwise.**

5. Check the belt vibration frequency, tension or deflection amount, and readjust if necessary.
6. When the belt tension is adjusted by measuring the belt deflection, adjust it with a tool for vibration frequency measurement or tension measurement afterward.

## 9. EXHAUST SYSTEM (CONNECTION PORTION OF MUFFLER, MUFFLER PIPES AND CONVERTER HEAT SHIELDS) (CHECK AND SERVICE)

M1001005800396

1. Check for holes and exhaust gas leaks due to damage, corrosion, etc.
2. Check the joints and connections for looseness and exhaust gas leaks.
3. Check the rubber hangers and brackets for damage.

## 10. ENGINE OIL (CHANGE)

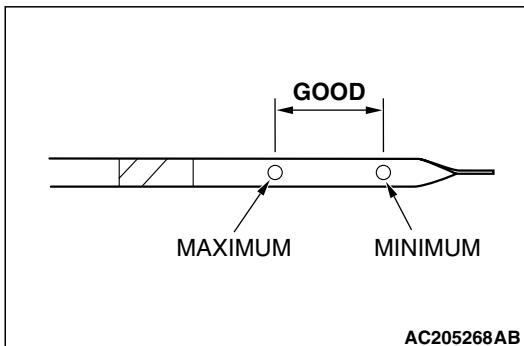
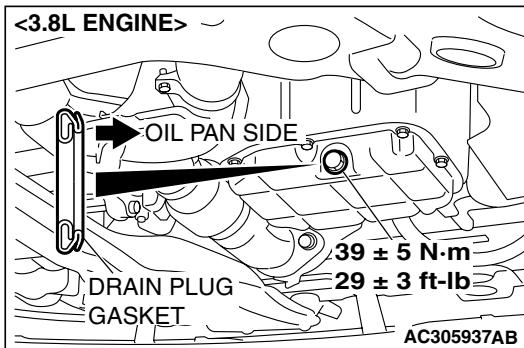
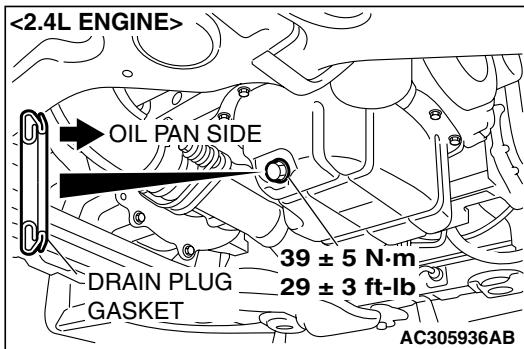
Use the specified oil. (Refer to [P.00-43](#).)

M1001002600575

**⚠ WARNING**

**Use care as oil could be hot.**

1. After warming up the engine, remove the oil filler cap.
2. Remove the drain plug to allow the engine oil to drain.



3. Install a new drain plug gasket so that it faces in the direction shown in the illustration, and then tighten the drain plug to the specified torque.

**Tightening torque:  $39 \pm 5 \text{ N}\cdot\text{m}$  ( $29 \pm 3 \text{ ft-lb}$ )**

4. Pour new engine oil in through the oil filler tube.

**Specified Engine Oil: Engine oils displaying ILSAC certification symbol ("Starburst" symbol) or conforming the API classification SL, SL/CF or higher.**

**Total quantity:**

**<2.4L Engine>  $4.3 \text{ dm}^3$  (4.5 quarts)**

**<3.8L Engine>  $4.6 \text{ dm}^3$  (4.9 quarts)**

5. Install the engine oil filler cap.

6. Start the engine and run it at idle for a few minutes.

7. Pull out the oil dipstick slowly and check that the oil level is within the marks on the oil dipstick.

8. Check that the oil is not excessively dirty, that there is no coolant or gasoline mixed in, and that it is sufficiently thick and slippery.

## 11. ENGINE OIL FILTER (REPLACE)

M1001002700345

The quality of replacement filters varies considerably. Only high quality filters should be used to assure most efficient service. Genuine oil filters require that the filter is capable of withstanding a pressure of 1,800 kPa (261 psi) are high quality filters and are recommended as follows:

**Mitsubishi Oil Filter Part Number:**

**<2.4L Engine>**

**MD136466, MD322508 or MD356000**

**<3.8L Engine>**

**MD352627 or MD321589**

### Engine Oil Filter Selection

This vehicle is equipped with a full-flow, throw-away oil filter. The same type of filter is recommended as a replacement filter for this vehicle. It is possible, particularly in cold weather, that this vehicle may develop high oil pressure for a short duration. Make sure that any replacement filter used on this vehicle is a high-quality filter. The filter must withstand a pressure of 1,800 kPa (261 psi) [manufacturer's specifications] to avoid filter and

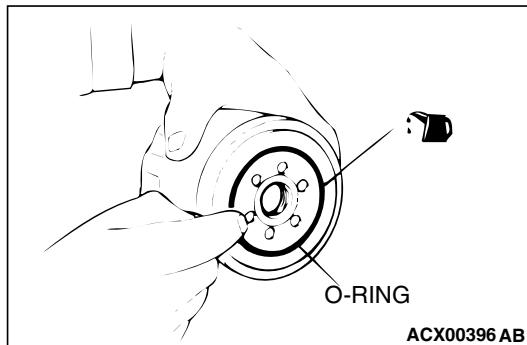
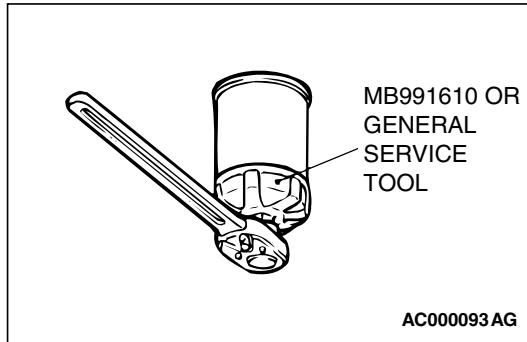
ultimately engine damage. The following is a high-quality filter and is strongly recommended for use on this vehicle: Mitsubishi Engine Oil Filter Part number MD136466, MD322508 or MD356000 <2.4L ENGINE> and MD352627 or MD321589 <3.8L ENGINE>.

Any replacement oil filter should be installed in accordance with the oil filter manufacturer's installation instructions.

### Oil Filter Replacement

**⚠️ WARNING**  
**Use care as oil could be hot.**

1. Drain the engine oil by removing the oil drain plug.
2. Use an oil filter wrench to remove the engine oil filter.
3. Clean the filter bracket side mounting surface and ensure the old O-ring has been removed.



4. Apply a small amount of engine oil to the O-ring of the new oil filter.
5. Where the oil filter O-ring touches the oil pan flange, tighten the oil filter to the specified torque using the commercially-available tool.

#### Tightening torque:

<MD356000, MD352627 or MD321589>: Approximately 3/4 turn [14 ± 2 N·m (124 ± 18 in-lb)]

<MD136466, MD322508>: Approximately one turn [17 ± 3 N·m (13 ± 2 ft-lb)]

6. Add new engine oil through the oil filler.

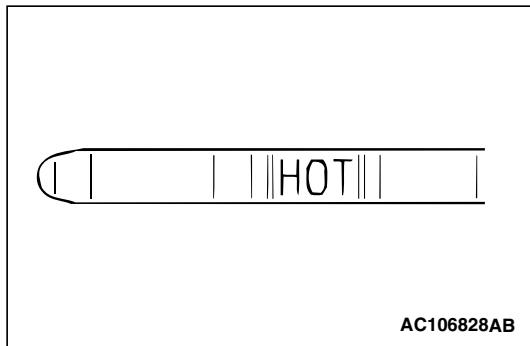
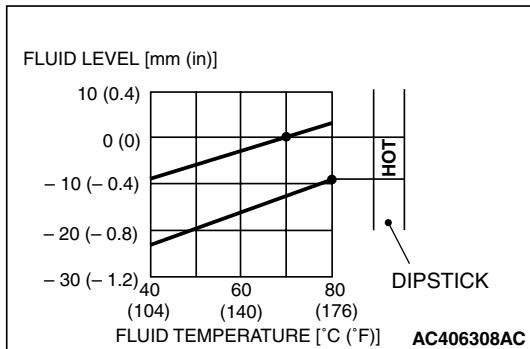
## 12. AUTOMATIC TRANSAXLE FLUID (CHECK FLUID LEVEL AND CONDITION)

M1001002900480

### TRANSMISSION FLUID CHECK

1. Drive the vehicle until the transmission fluid temperature rises to the normal operating temperature [70 – 80°C (158 – 176°F)].

*NOTE: The transmission fluid temperature is measured with scan tool MB991958 (M.U.T.-III sub assembly).*



*NOTE: If it takes some amount of time until the transmission fluid reaches its normal operating temperature [70 – 80°C (158 – 176°F)], check the transmission fluid level by referring to the left diagram.*

2. Park the vehicle on a level surface.
3. Move the selector lever through all positions to fill the torque converter and the hydraulic circuits with fluid, and then move the selector lever to the "N" position.
4. After wiping off any dirt around the dipstick, remove the dipstick and check the condition of the transmission fluid.

*NOTE: If the transmission fluid smells as if it is burnt, it means that the transmission fluid has been contaminated by fine particles from the bushings and friction materials. Transaxle overhaul and cooler line flushing may be necessary.*

5. Check transmission fluid level is at the "HOT" mark on the dipstick. If the transmission fluid level is less than this, add DIAMOND ATF SP III until the level reaches the "HOT" mark.

*NOTE: If the transmission fluid level is too low, the oil pump will draw in air along with the transmission fluid, which will cause to form bubbles. If the transmission fluid level is too high, rotating components inside the transaxle will churn the fluid and air into a foamy liquid. Both conditions (level too low or too high) will cause the hydraulic pressure to drop, which will result in late shifting and slipping of the clutches and brakes.*

*NOTE: In either case, air bubbles can interfere with normal valve, clutch, and brake operation. Also, foaming can cause transmission fluid to escape from the transaxle vent where it may be mistaken for a leak.*

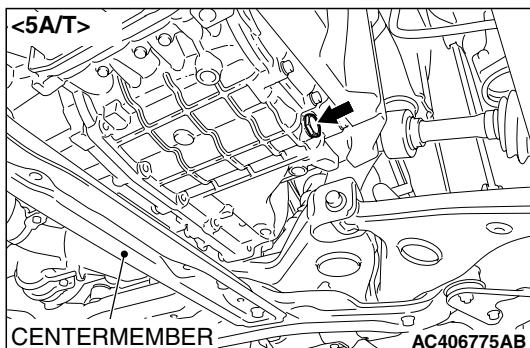
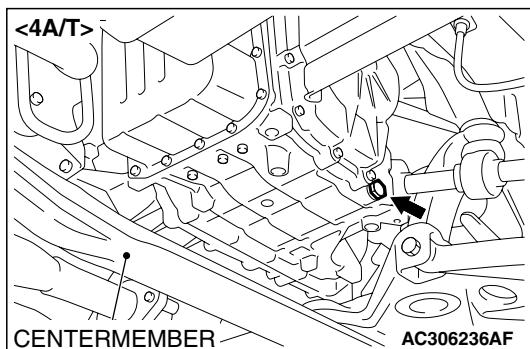
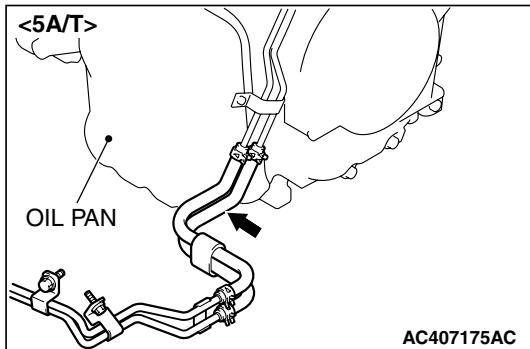
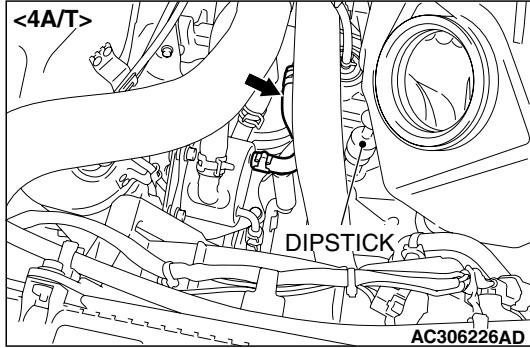
6. Securely insert the dipstick.

*NOTE: The transmission fluid should always be replaced under the following conditions:*

- When troubleshooting the transaxle.
- When overhauling the transaxle.
- When the transmission fluid is noticeably dirty or burnt (driving under severe conditions).

## TRANSMISSION FLUID CHANGE

If you have an transmission fluid changer, use this changer to replace the transmission fluid. If you do not have an transmission fluid changer, replace the transmission fluid by the following procedure.



1. Disconnect the hose shown in the illustration which connects the transaxle and the oil cooler (inside the radiator). Place a container under the hose to collect the discharge.

**⚠ CAUTION**

**The engine should be stopped within one minute after it is started. If all the transmission fluid has drained out before then, the engine should be stopped at that point.**

2. Start the engine and let the transmission fluid drain out.  
(Running conditions: "N" range with engine idling)

**Approximately 3.5 dm<sup>3</sup> (3.7 quarts) of transmission fluid should be removed.**

3. Remove the drain plug from the bottom of the transaxle case to drain the transmission fluid.

**Approximately 2.0 dm<sup>3</sup> (2.1 quarts) of transmission fluid should be removed.**

4. Install the drain plug with a new gasket, and tighten it to the specified torque.

**Tightening torque: 32 ± 2 N·m (24 ± 1 ft-lb)**

**⚠ CAUTION**

**Stop pouring if the full volume of transmission fluid can not be added.**

5. Add new transmission fluid (DIAMOND ATF SP III) through the oil filter tube.

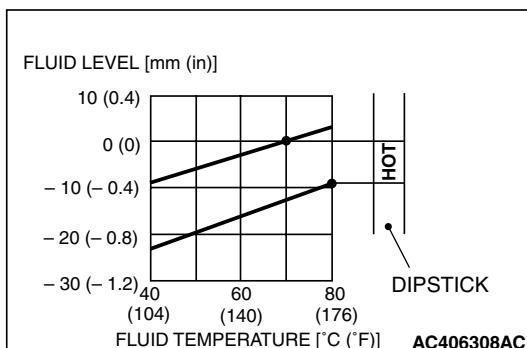
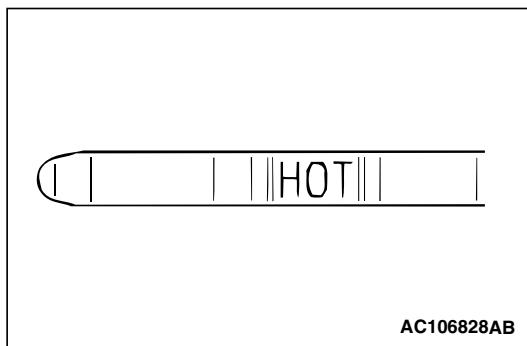
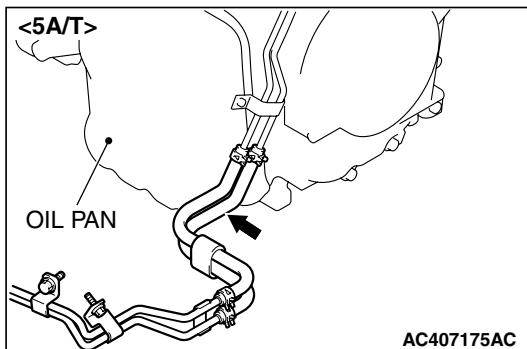
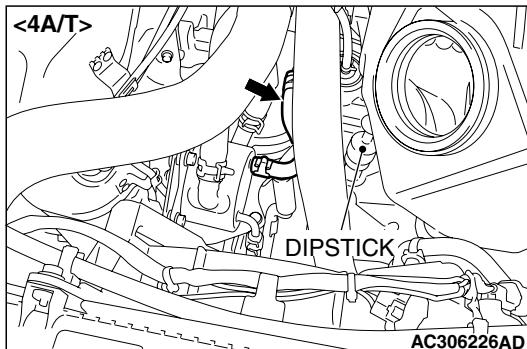
**Approximately 5.5 dm<sup>3</sup> (5.8 quarts) of transmission fluid should be added.**

6. Repeat the procedure in Step 2. (to pump out the rest of the contaminated transmission fluid)

7. Add new transmission fluid (DIAMOND ATF SP III) through the oil filter tube.

**Approximately 3.5 dm<sup>3</sup> (3.7 quarts) of transmission fluid should be added.**

**NOTE: Check for contamination or a burnt odor. If the transmission fluid is still contaminated or burnt, repeat Steps 6 and 7 before proceeding to Step 8.**



8. Reconnect the hose which was disconnected in step 1 above, and firmly replace the dipstick.
9. Start the engine and run it at idle for one to two minutes.
10. Move the selector lever through all positions, and then move it to the "N" position.

11. Check that the transmission fluid level is at the "COLD" mark on the dipstick. If the level is less than this, add transmission fluid.
12. Drive the vehicle until the transmission fluid temperature rises to the normal operating temperature [70 – 80°C (158 – 176°F)], and then check the transmission fluid level again. The transmission fluid level must be at the "HOT" mark.
 

*NOTE: The transmission fluid temperature is measured with scan tool MB991958 (M.U.T.-III sub assembly).*

*NOTE: The "COLD" level is for reference only; the "HOT" level should be regarded as the standard level.*

*NOTE: If it takes some amount of time until the transmission fluid reaches its normal operating temperature [70 – 80°C (158 – 176°F)], check the transmission fluid level by referring to the left diagram.*
13. When the transmission fluid is less than the specified level, add transmission fluid. When the transmission fluid is greater than the specified level, drain the excess fluid through the drain plug to adjust the transmission fluid to the specified level.
14. Firmly insert the dipstick into the oil filler tube.

### 13. ENGINE COOLANT (CHANGE)

M1001003100528

Check the cooling system parts such as the radiator, heater and oil cooler hoses, thermostat and their connections for leakage and damage.

#### CHANGING COOLANT

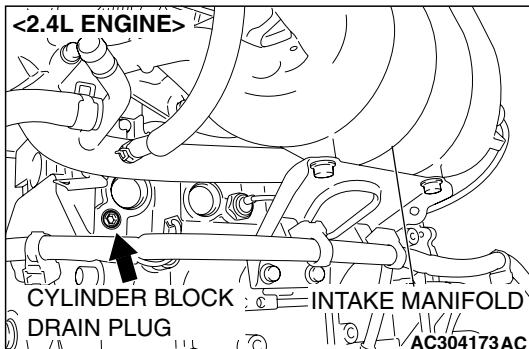
1. Set the temperature control knob to the "HOT" position.

2. Run the engine until the engine coolant warms, and then stop the engine.

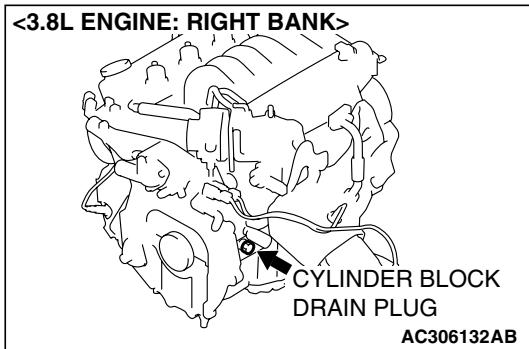
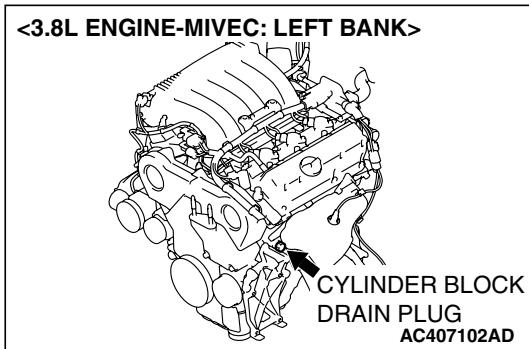
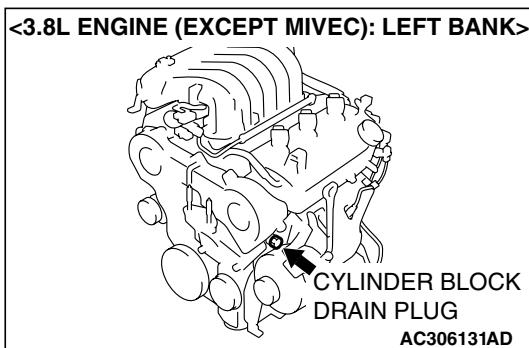
 **WARNING**

*When removing the radiator cap, use care to avoid contact with hot coolant or steam. Place a shop towel over the cap and turn the cap counterclockwise a little to let the pressure escape through the vinyl tube. After relieving the steam pressure, remove the cap by slowly turning it counterclockwise.*

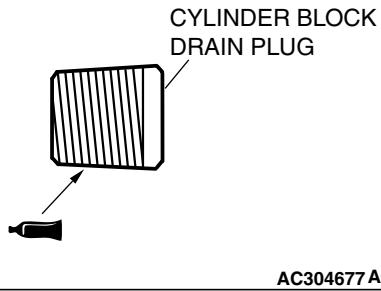
3. Drain the water from the radiator, heater core and engine after unplugging the radiator drain plug and removing the radiator cap.



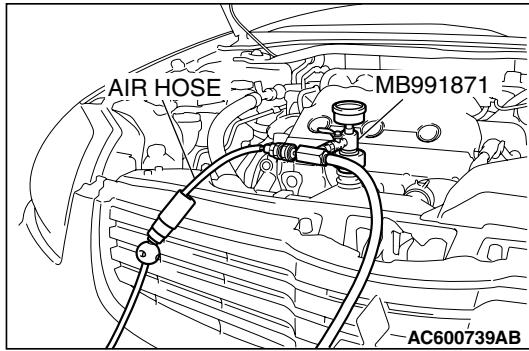
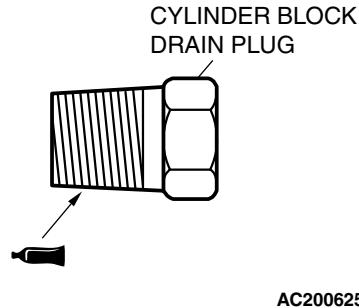
4. Drain the water in the water jacket by unplugging the drain plug of the cylinder block.
5. Remove the radiator condenser tank assembly and drain the coolant.
6. Drain the coolant then clean the path of the coolant by injecting water into the radiator from the radiator cap area.



## &lt;2.4L ENGINE, 3.8L ENGINE: RIGHT BANK&gt;



## &lt;3.8L ENGINE: LEFT BANK&gt;



7. Apply the designated sealant to the screw area of the cylinder block drain plug, and then tighten to the standard torque.

**Specified sealant: 3M™ AAD Part No.8731 or equivalent**

**Tightening torque:**

<2.4L Engine>  $44 \pm 5 \text{ N}\cdot\text{m}$  ( $33 \pm 3 \text{ ft-lb}$ )

<3.8L Engine>  $39 \pm 5 \text{ N}\cdot\text{m}$  ( $29 \pm 3 \text{ ft-lb}$ )

8. Securely tighten the radiator drain plug.

9. Assemble the radiator condenser tank assembly.

**CAUTION**

**Do not use alcohol or methanol anti-freeze or any engine coolants mixed with alcohol or methanol anti-freeze. The use of an improper anti-freeze can cause corrosion of the aluminum components.**

10. By referring to the section on coolant, select an appropriate concentration for safe operating temperature within the range of 30 to 60%. Use special tool MB991871 to refill the coolant. A convenient mixture is a 50% water and 50% antifreeze solution [freezing point:  $-31^\circ\text{C}$  ( $-32.8^\circ\text{F}$ )].

**Recommended antifreeze: Long Life Antifreeze Coolant or an equivalent**

**Quantity:**

<2.4L Engine>  $8.0 \text{ dm}^3$  (8.5 quarts)

<3.8L Engine>  $8.7 \text{ dm}^3$  (9.2 quarts)

*NOTE: For how to use special tool MB991871, refer to its manufacturer's instructions.*

11. Reinstall the radiator cap.

12. Start the engine and let it warm up until the thermostat opens.

13. After repeatedly revving the engine up to 3,000 r/min several times, stop the engine.

14. Remove the radiator cap after the engine has cooled, and pour in coolant up to the brim. Reinstall the cap.

**CAUTION**

**Do not overfill the radiator condenser tank assembly.**

15. Add coolant to the radiator condenser tank assembly between the "FULL" and "LOW" mark if necessary.

**14. COOLANT HOSES (RADIATOR HOSE,  
HEATER HOSE) (INSPECT)**

M1001009700034

Inspect the surface of radiator hoses and heater hoses for heat and mechanical damage. Hard and brittle rubber, cracking, tears, cuts, abrasions and excessive swelling indicate deterioration of the rubber.

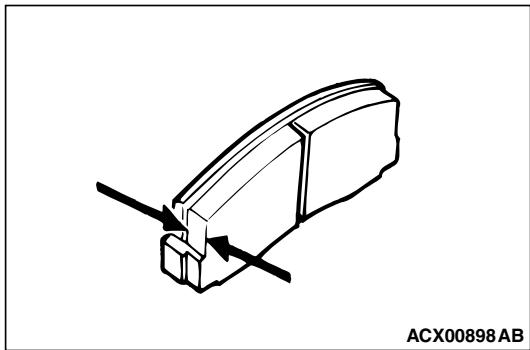
**15. DISC BRAKE PADS, ROTORS (INSPECT FOR  
WEAR)**

M1001003200291

Check for fluid contamination and wear. Replace the complete set of pads if any one pad is defective.

**Thickness of lining****Minimum limit: 2.0 mm (0.08 inch)****CAUTION**

**The pads for the right and left wheels should be replaced at the same time. Never split or intermix brake pad sets. All four pads must be replaced as a complete set.**

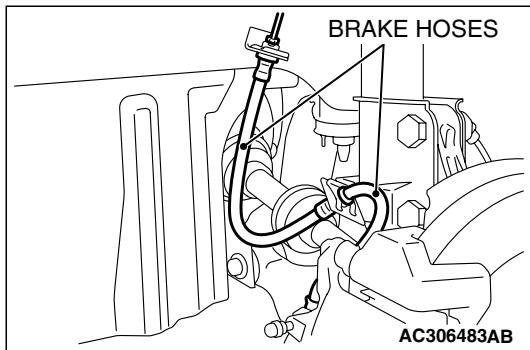
**16. BRAKE HOSES (CHECK FOR  
DETERIORATION OR LEAKS)**

M1001003400314

Inspection of brake hoses should be included in all brake service operations.

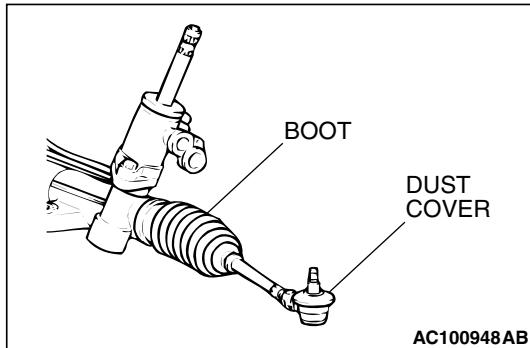
The hoses should be checked for:

1. Incorrect length, severe surface cracking, stretching, scuffing or worn spots (If the fabric casing of the hoses is exposed by cracks or abrasion in the rubber hose cover, the hoses should be replaced. Eventual deterioration of the hose and possible bursting failure may occur).
2. Incorrect installation, twisting or interference with wheel, tire or chassis.



## 17. BALL JOINT AND STEERING LINKAGE SEALS (INSPECT FOR GREASE LEAKS AND DAMAGE)

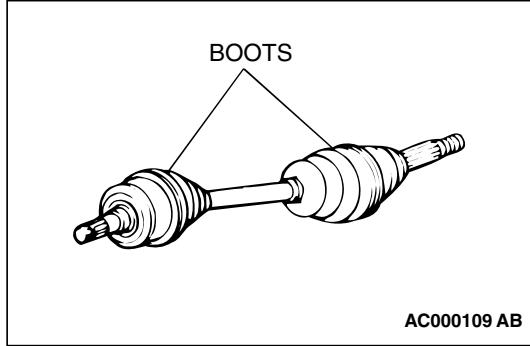
M1001003500322



1. These components, which are permanently lubricated at the factory, do not require periodic lubrication. Damaged seals and boots should be replaced to prevent leakage or grease contamination.
2. Inspect the dust cover and boots for proper sealing, leakage and damage, and replace them if defective.

## 18. DRIVE SHAFT BOOTS (INSPECT FOR GREASE LEAKS AND DAMAGE)

M1001003600318



1. These components, which are permanently lubricated at the factory, do not require periodic lubrication. Damaged seals and boots should be replaced to prevent leakage or grease contamination.
2. Inspect the dust cover and boots for proper sealing, leakage and damage. Replace them if defective.

## 19. SUSPENSION SYSTEM (INSPECT FOR LOOSENESS AND DAMAGE)

M1001009600048

Visually inspect the front/rear suspension components for deterioration and damage. Re-tighten the front/rear suspension components retaining bolts to specified torque.

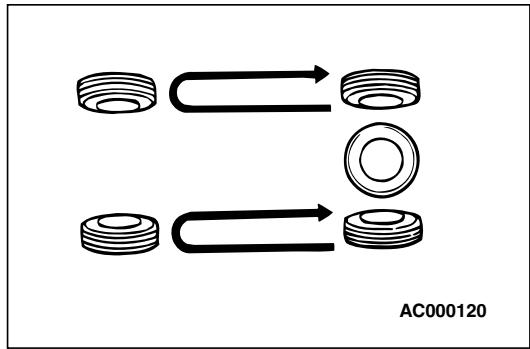
## 20. TIRES (ROTATE)

M1001008900411

Rotate tires regularly to equalize tire wear and help extend tire life. Recommended tire rotation is every 12,000 km (7,500 miles).

Timing for the rotation may vary according to vehicle condition, road surface conditions, and individual driver's habits. When rotating tires, check for uneven wear, damage, and wheel alignment. Abnormal wear is usually caused by incorrect tire pressure, improper wheel alignment, out-of balance wheels, or severe braking.

The first rotation is the most important, to achieve more uniform wear for all tires on the vehicle.



## MAIN SEALANT AND ADHESIVE TABLE

M1001003800334

APPLICATION	3M™ NO.	LOCTITE®/ PERMATEX® NO.
ENGINE AND DRIVETRAIN	Between rocker cover and camshaft bearing cap. Between rocker cover, semicircular packing and cylinder head. Between oil pressure switch and engine.	3M™ AAD Part No. 8672 Ultrapro High Temp. Silicone Gasket or 3M™ AAD Part No. 8679 Black/8678 Black Press-In-Place Silicone gasket strips
	Between engine coolant temperature switch, engine coolant temperature sensor, thermo valve, thermo switch, joint, engine coolant temperature gauge unit (large-size) and engine	3M™ AAD Part No. 8731 Medium Strength Blue Threadlocker
	Between oil pan and engine block	3M™ AAD Part No. 8672, 3M™ AAD Part No. 8704 or 3M™ AAD Part No. 8679/ 8678
WEATHER-STRIPPING FOR GLASS	Between tempered glass, body flanges, and weatherstrip	3M™ AAD Part No. 8509 Auto Bedding and Glazing Compound or 3M™ AAD Part No. 8633 Windo-weld Resealant
WEATHER-STRIPPING FOR GLASS	Between laminated glass and weatherstrip	3M™ AAD Part No. 8633
INTERIORS	Adhesive of vinyl chloride cloth	3M™ AAD Part No. 8088 General Trim Adhesive or 3M™ AAD Part No. 8064 Vinyl Trim Adhesive
	Adhesion of door weatherstrip	3M™ AAD Part No. 8001 (yellow) or 3M™ AAD Part No. 8008 (black) Super Weatherstrip Adhesive or 3M™ AAD Part No. 8011 Black Weatherstrip Adhesive
	Sealing of various grommets and packing	3M™ AAD Part No. 8509 or 3M™ AAD Part No. 8678
	Adhesion of headliners and various interior decorative materials	3M™ AAD Part No. 8088 General Trim Adhesive or 3M™ AAD Part No. 8090 Super Trim Adhesive

APPLICATION	3M™ NO.	LOCTITE®/ PERMATEX® NO.
BODY SEALANTS	Sealing of sheet metal joints, drip rail, floor, side panels, trunk, front panel, tail gate hinge	3M™ AAD Part No. 8531 Heavy Drip-Check Sealer (gray) or 3M™ AAD Part No. 8302 Ultrapro Autobody Sealant (clear) or 3M™ AAD Part No. 8361 Urethane A/B Sealant (gray or white)
	Miscellaneous body sealants (originally mounted w/ adhesive tape) <ul style="list-style-type: none"> <li>• Waterproof door film</li> <li>• Fender panel</li> <li>• Splash shield</li> <li>• Mud guard</li> <li>• Rear combination lamp</li> </ul>	3M™ AAD Part No. 8633 Windo-weld Resealant
	Fuel Tank and Pad	3M™ AAD Part No. 8088 General Trim Adhesive or 3M™ AAD Part No. 8090 Super Trim Adhesive
CHASSIS SEALANT	Sealing of various flange faces and threaded parts. Packing of fuel level sensor	3M™ AAD Part No. 8730 High Strength Red Thread locker or 3M™ AAD Part No. 8731 Medium Strength Blue Threadlocker
	Sealing of various threaded parts, dust covers. Differential carrier packing, dust covers and ball joint and linkage. Packing and shims of steering box, sealing of rack support cover and top cover of steering box housing, seal of junction face of knuckle arm flange	3M™ AAD Part No. 8672 Ultrapro High Temp. Silicone Gasket or 3M™ AAD Part No. 8679 (black) or 3M™ AAD Part No. 8678 (black) Press-In-Place Silicone gasket strips 3M™ AAD Part No. 8661 or 3M™ AAD Part No. 8663 Super Silicone sealant
	Seal of brake shoe hold-down pin and wheel cylinder of drum brakes	3M™ AAD Part No. 8633 Windo-weld Resealant

**GENERAL  
MAIN SEALANT AND ADHESIVE TABLE**

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<b>APPLICATION</b>		<b>3M™ NO.</b>	<b>LOCTITE®/ PERMATEX® NO.</b>
QUICK FIX ADHESIVE	-	3M™ AAD Part No. 8155 Quick Fix Adhesive	Loctite®Quicktite Super Glue 21309
ANAEROBIC STRONG SEALING AGENT	Fixing of various threads, bolts, screws. Fixing of differential drive gear bolt, Connecting of tilt steering bolt. Fan, pulley, gear sealing of small gaps and flange faces	3M™ AAD Part No. 8730 High Strength Threadlocker or 3M™ AAD Part No. 8731 Medium Strength Threadlocker	Loctite®271, High- Strength Threadlocker 27100 or 27200
UNDERCOATING AGENT	-	3M™ AAD Part No. 8883 Rubberized Undercoating Aerosol or 3M™ AAD Part No. 8864 Body Schutz Undercoating	Permatex® Heavy-Duty Undercoating 81833