



SERVICE BULLETIN

QUALITY INFORMATION ANALYSIS

OVERSEAS SERVICE DEPT. MITSUBISHI MOTORS CORPORATION

SERVICE BULLETIN		No.: MSB-97E42-007	
		Date: 1998-03-31	<Model> GALANTE (EA0) <M/Y> 97-10
Subject:	CHANGE TO REMOVAL/INSTALLATION OF QUARTER WINDOW GLASS		
Group:	BODY	Draftno: 97-JY-029	
INFORMATION	OVERSEAS SERVICE DEPT	 R. USAMI - MANAGER QUALITY INFORMATION ANALYSIS	

1. Description:

The method for removal/installation of the quarter window glass has been changed from that which does not allow the glass to be reused to that which allows the glass to be reused.

2. Applicable Manuals:

Manual	Pub. No.	Language	Page(s)
'97 GALANT Workshop Manual	PWDE9611	(English)	42-15
	PWDS9612	(Spanish)	
	PWDF9613	(French)	
	PWDG9614	(German)	
	PWDD9615	(Dutch)	
	PWDW9616	(Swedish)	

3. Details:

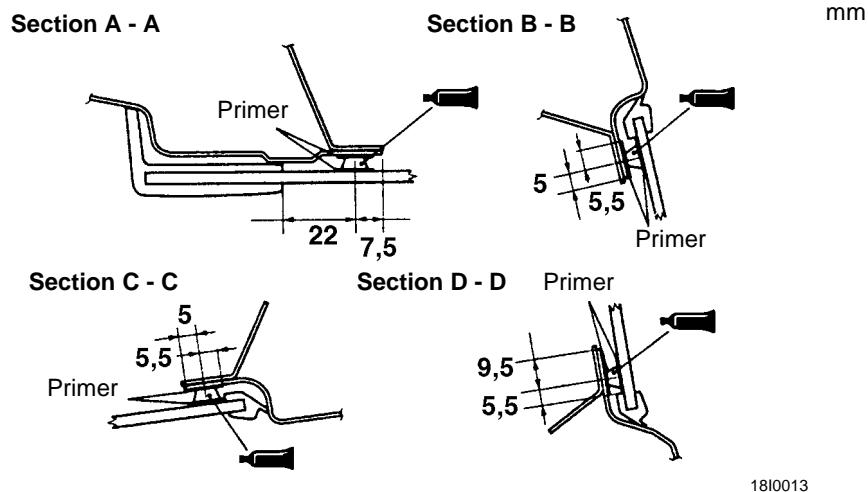
QUARTER WINDOW GLASS <Wagon>

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REMOVAL AND INSTALLATION

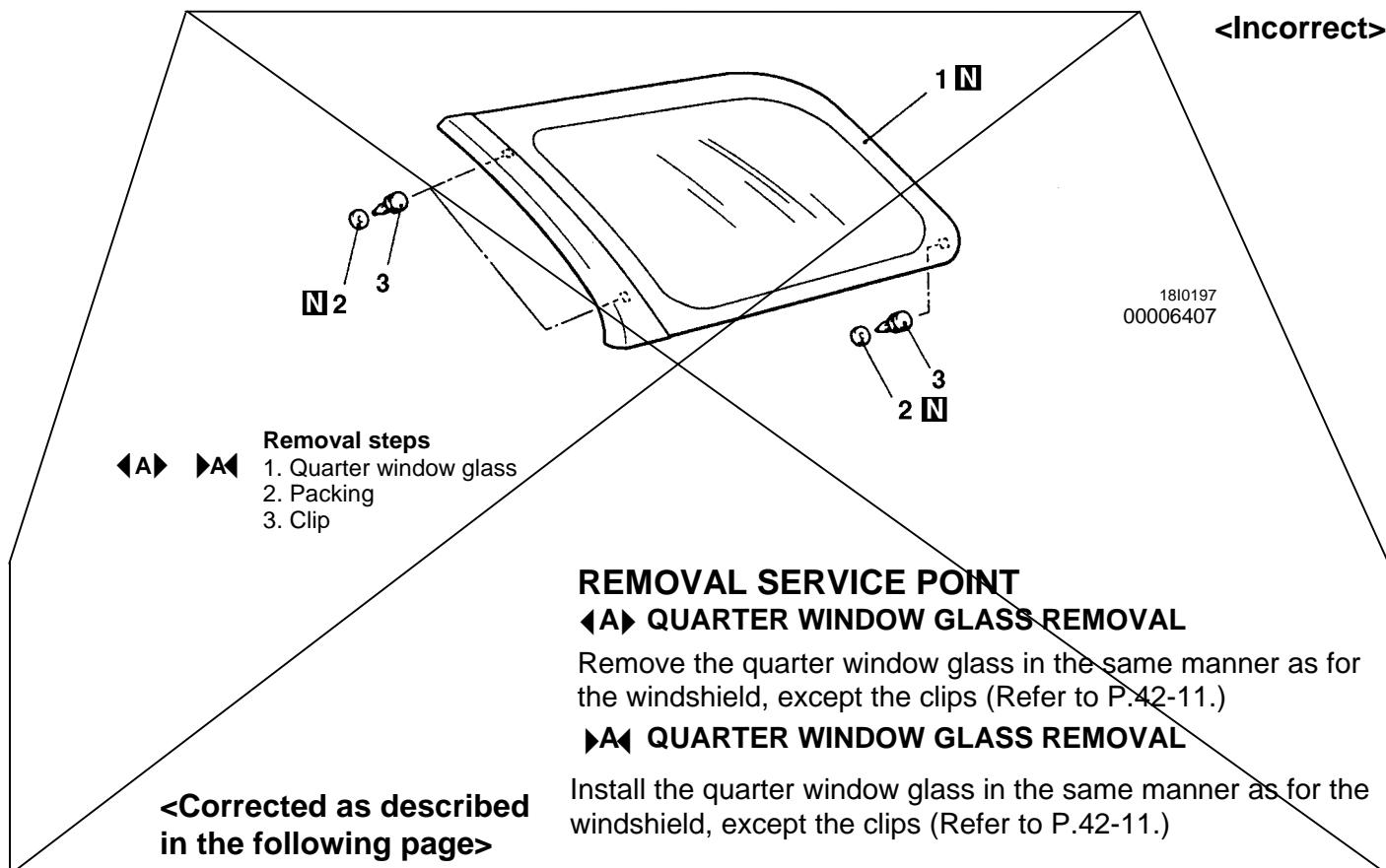
Pre-removal and Post-Installation Operation

- Quarter Upper Trim, Retractor Trim and Belt Line Trim Removal and Installation (Refer to GROUP 52A.)
- Headlining Removal and Installation



18I0013

Adhesive: 3M ATD Part No. 8606 Super Fast Urethane Auto Glass Sealant or equivalent



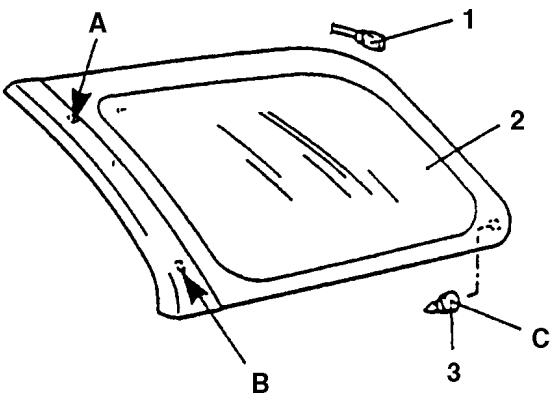
REMOVAL SERVICE POINT

◀A▶ QUARTER WINDOW GLASS REMOVAL

Remove the quarter window glass in the same manner as for the windshield, except the clips (Refer to P.42-11.)

▶A◀ QUARTER WINDOW GLASS REMOVAL

Install the quarter window glass in the same manner as for the windshield, except the clips (Refer to P.42-11.)



REMOVAL SERVICE POINT

◀A QUARTER WINDOW GLASS REMOVAL

In the illustration above, removal of clips in areas A and B and of clip C is as follows:

Remove the A and B clips by breaking them off. Remove clip C by holding it with pliers or the like from behind the glass. Other than described above, removal of the quarter window glass is the same as for the windshield. (Refer to P.42-11.)

REMOVAL SERVICE POINT

▶A CLIP/QUARTER WINDOW GLASS REMOVAL

Other than described below, installation of the quarter window glass is the same as for the windshield (Refer to P.42-11.). When the quarter window glass is reused, use the following procedure:

1. Cut off the remainder of the broken clips in areas A and B, and leave them as they are.
- NOTE**
- The clips are provided to position new window glass when it is installed. When the glass is reused, clips need not to be utilized, since the body to glass alignment marks are put.
2. When the clip in area C has been broken, put a mark as shown to use it as a reference for installing a clip, prior to removal of the broken clip.
 3. Remove the broken clip in area C and install a new clip in alignment with the mark, using double-sided tape. The clip for LH differs from that for RH.
 4. Apply specified sealant to bosses on glass side of areas A and B in order to prevent noise from being generated. Specified sealant: 3M ATD Part No.8625 or equivalent
 5. Cover clip mounting holes on body side of areas A and B, using tape in order to prevent entry of water.
 6. When glass is installed, secure it with adhesive tape, etc. until it adheres properly to prevent the glass from coming out of position.

