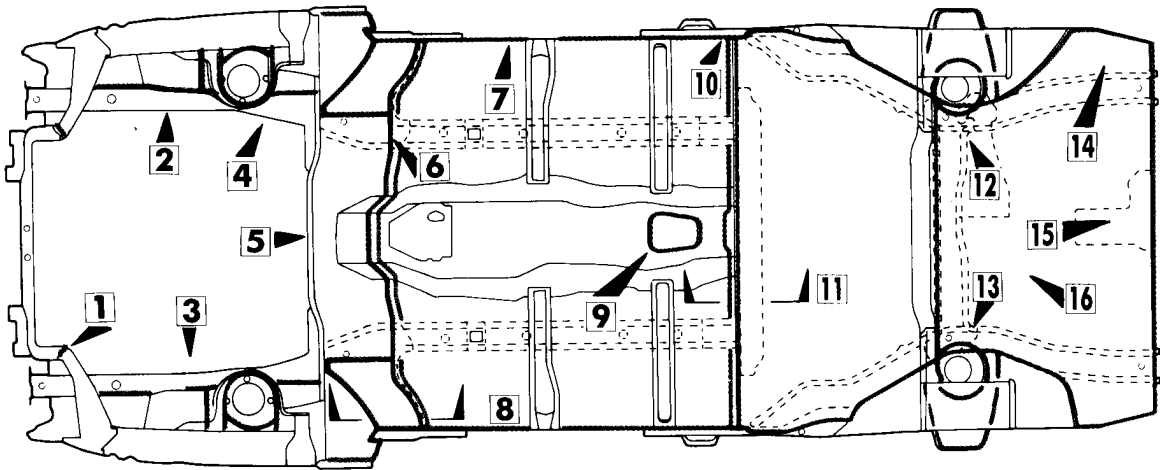


4

CORROSION PROTECTION

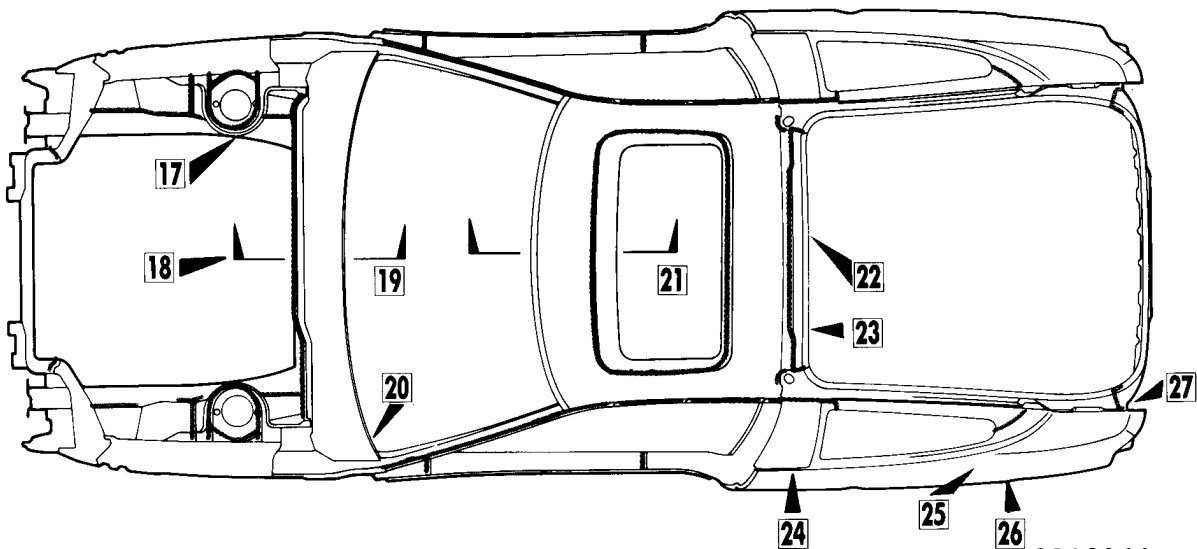
BODY SEALING LOCATIONS	4-2
FLOOR	4-2
UPPER BODY	4-2
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BODY SEALING LOCATIONS
FLOOR



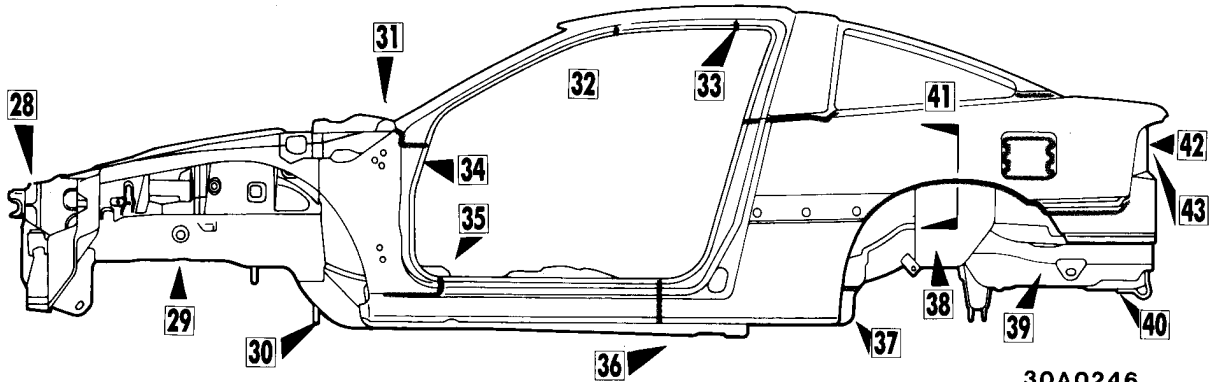
30A0245

UPPER BODY



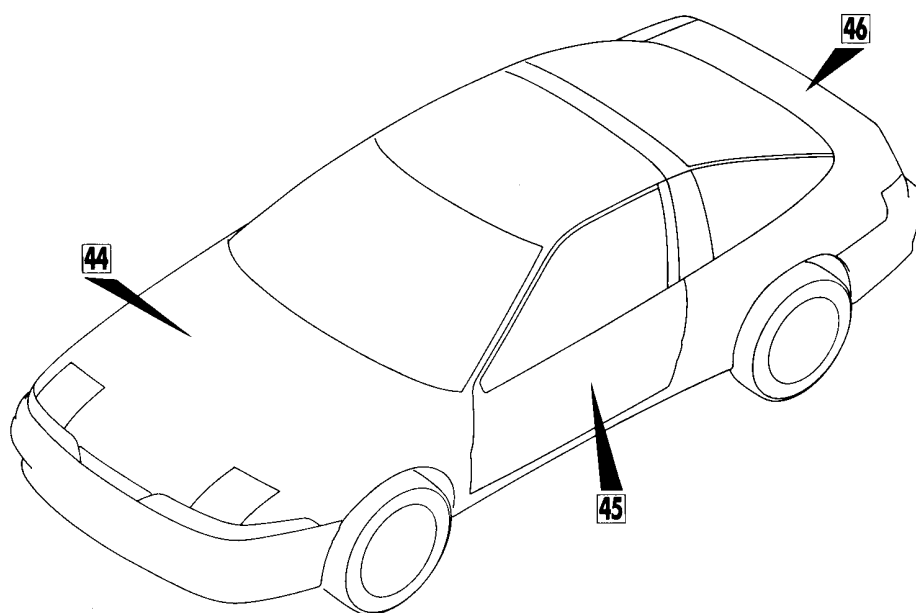
30A0244

SIDE BODY



30A0246

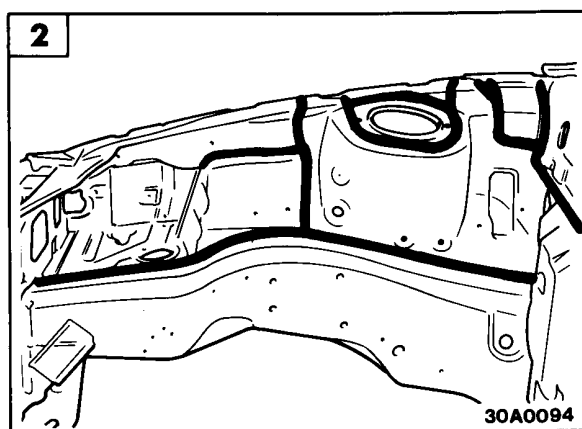
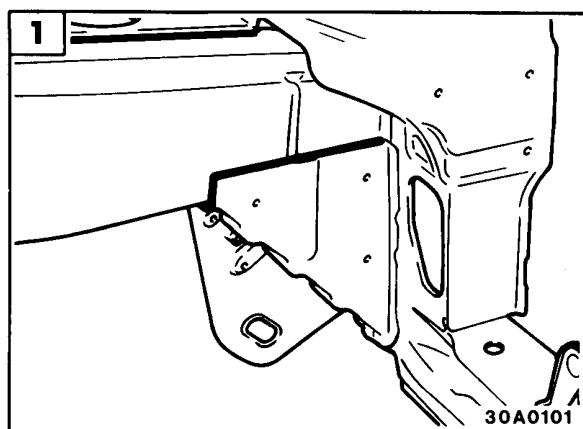
HOOD, DOOR AND TAILGATE



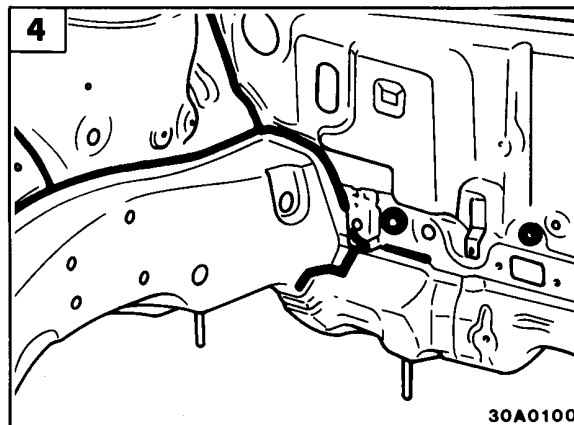
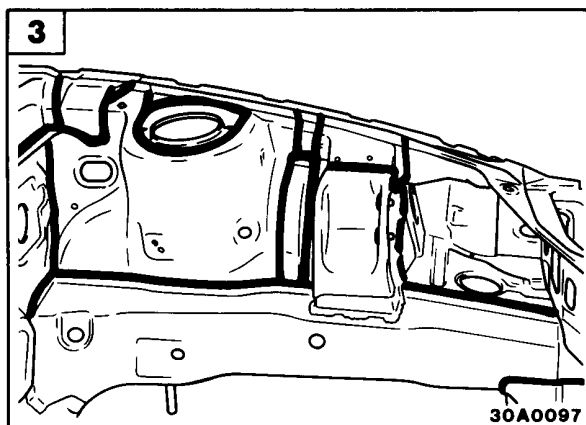
31A0179

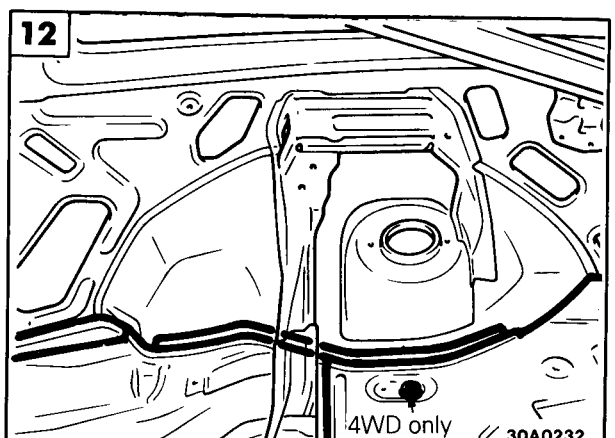
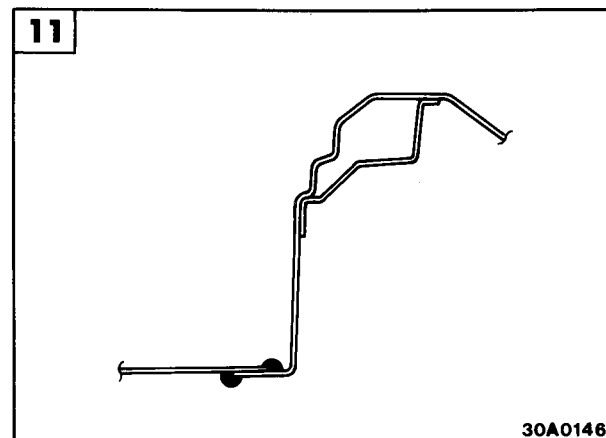
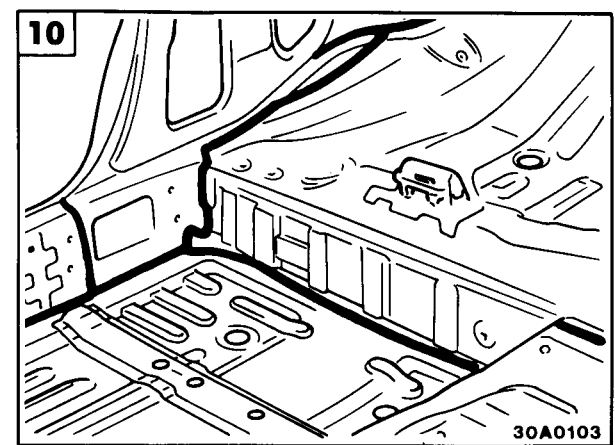
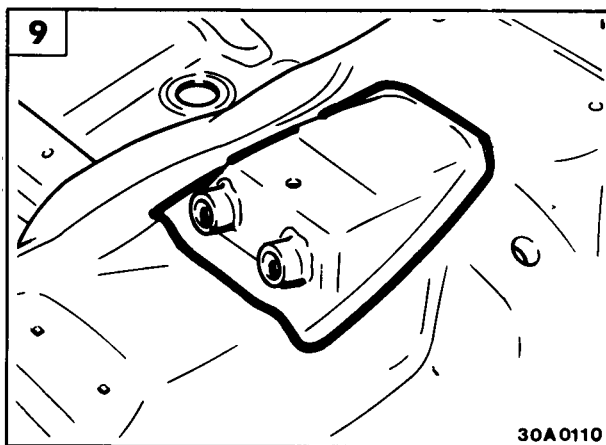
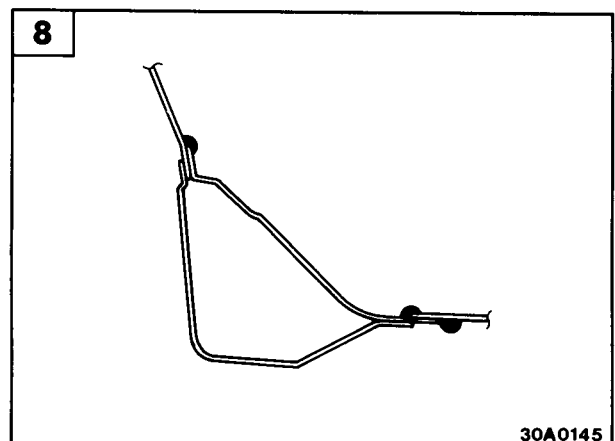
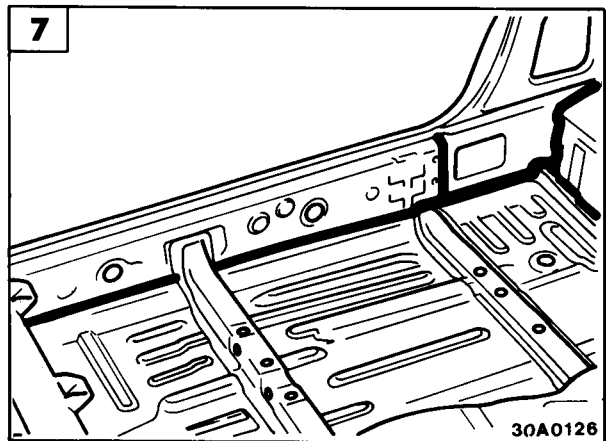
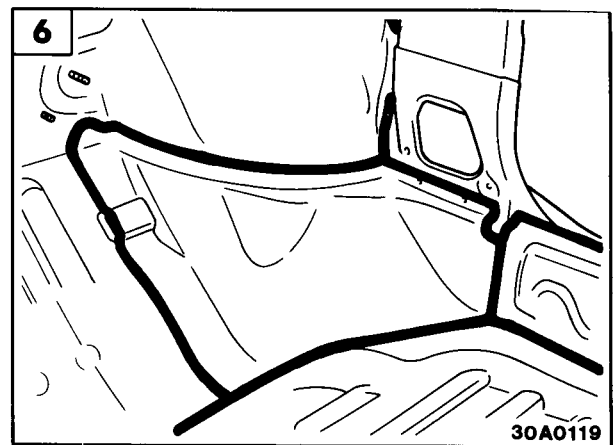
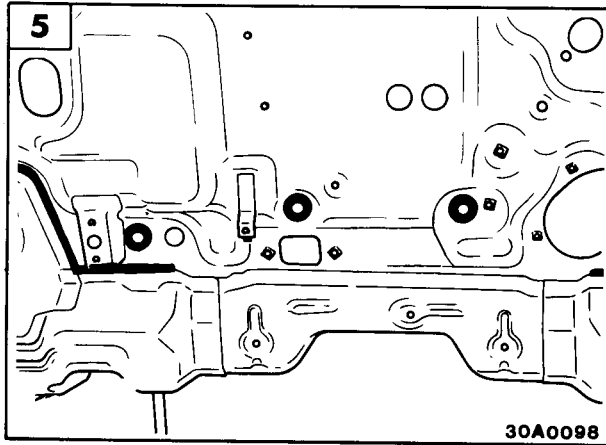
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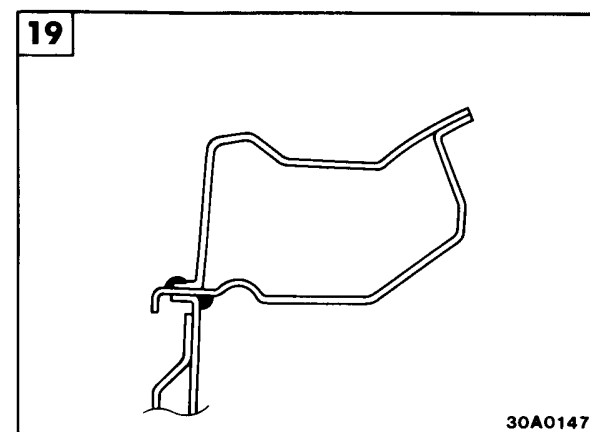
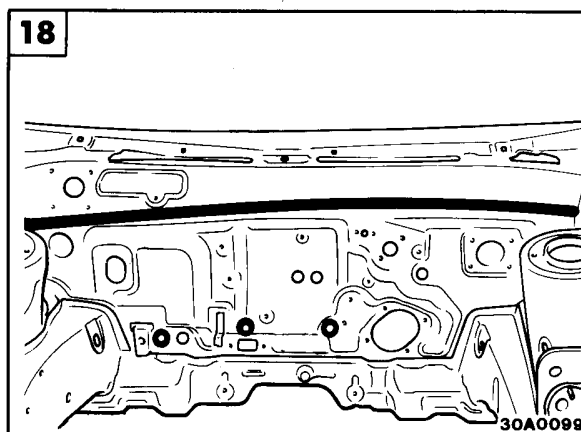
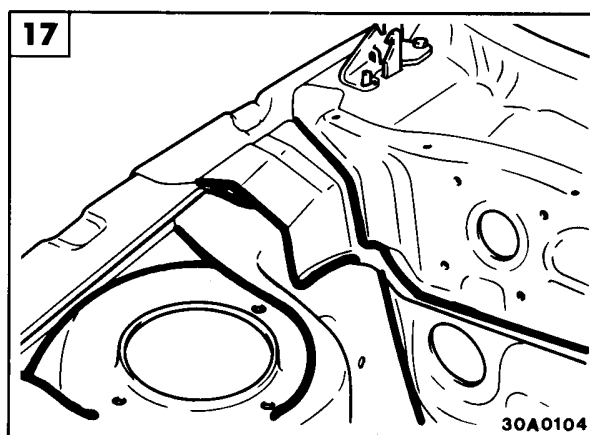
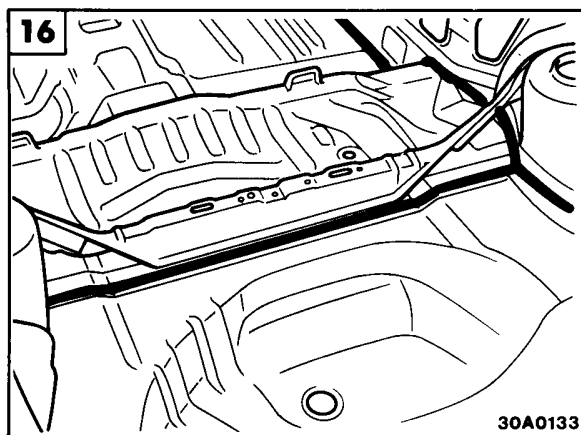
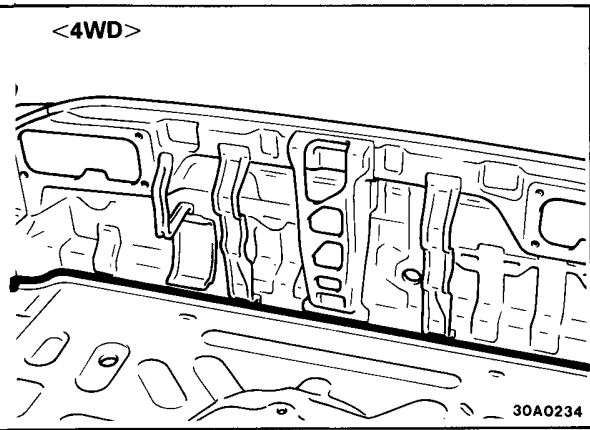
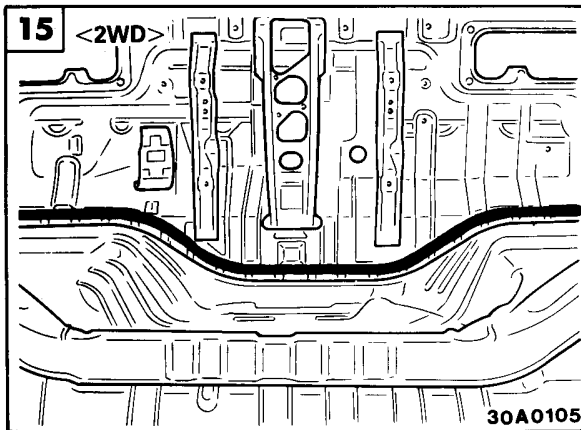
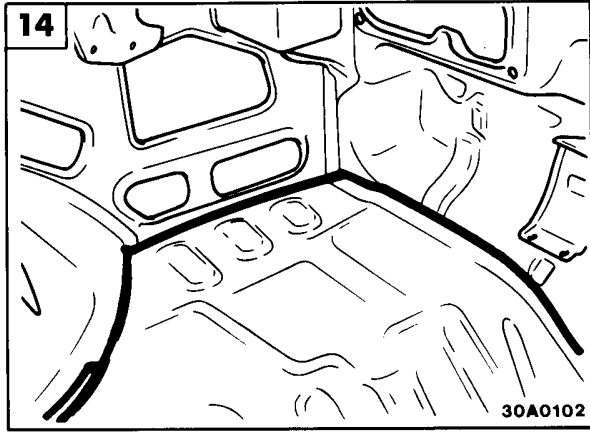
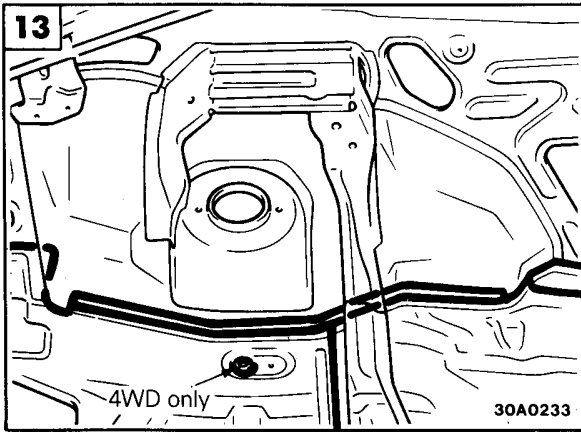
For external surfaces such as the drip channels, pillars, clinches, etc., where the sealant application can be seen directly, and where it will be necessary that the appearance of the application be attractive, apply the sealant so that it is smooth and level, or wipe the surface after applying the sealant.

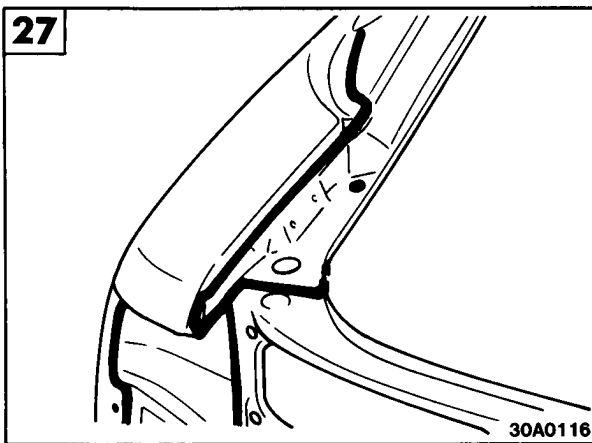
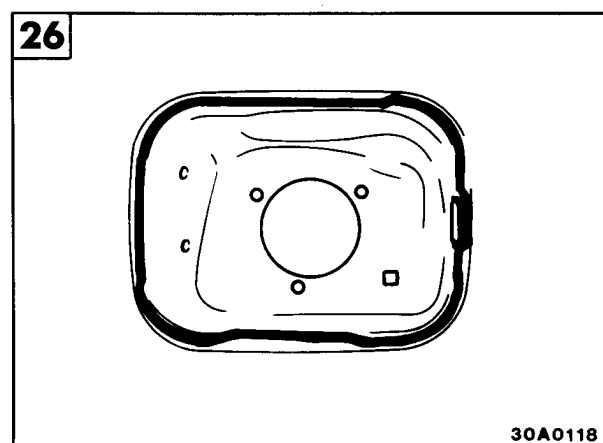
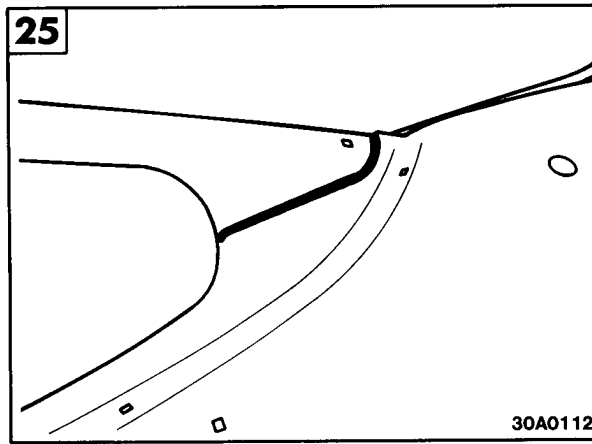
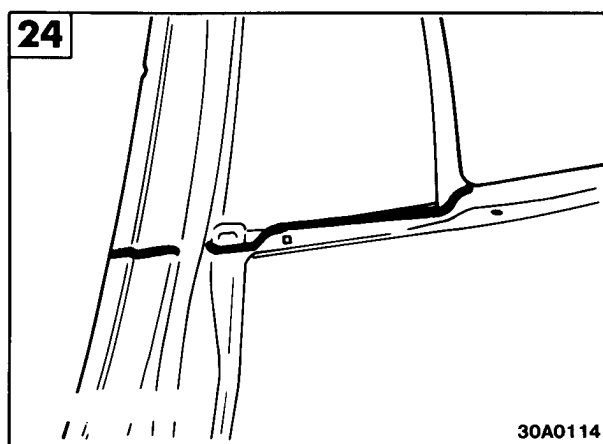
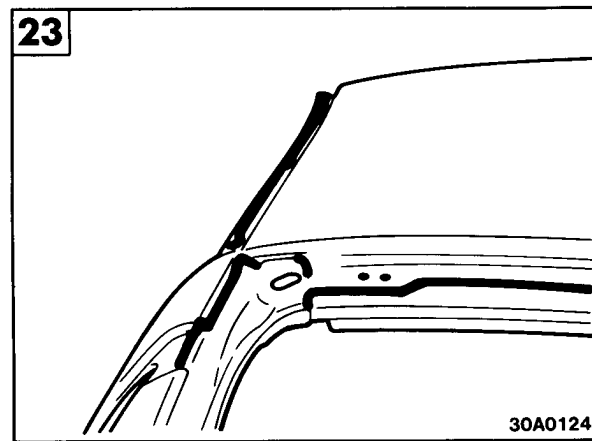
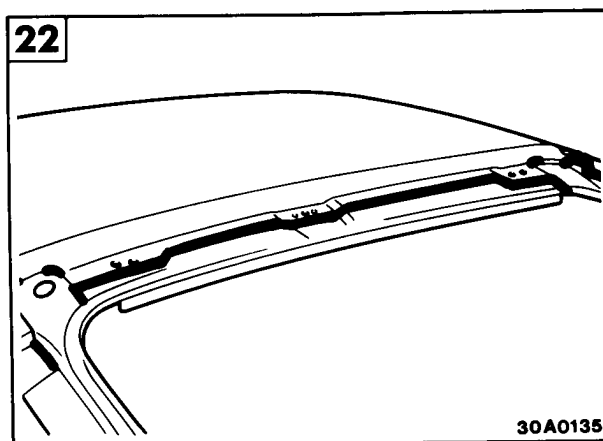
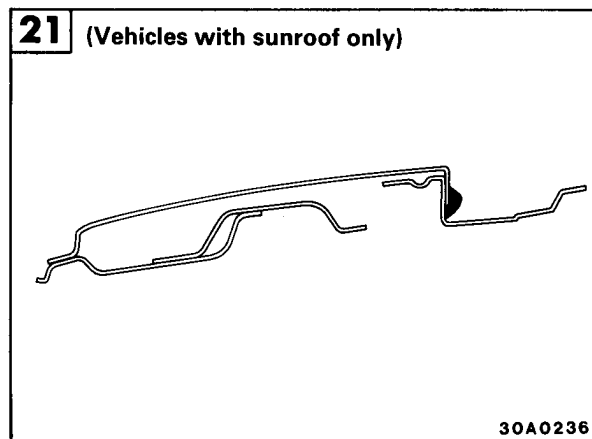
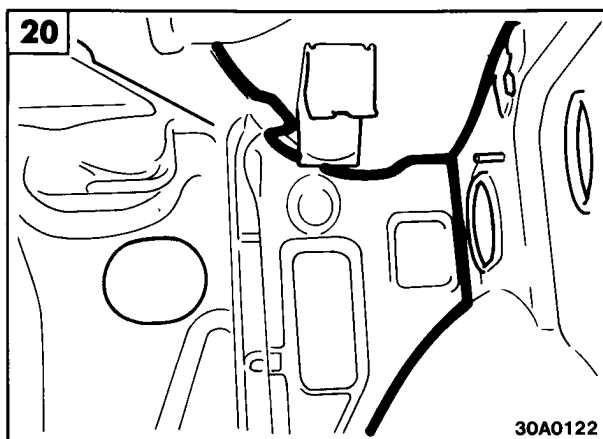


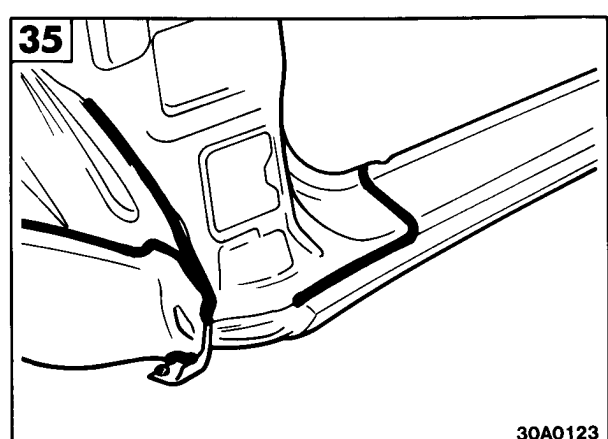
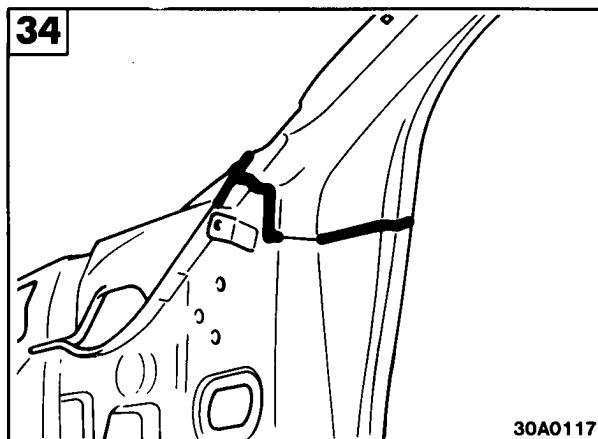
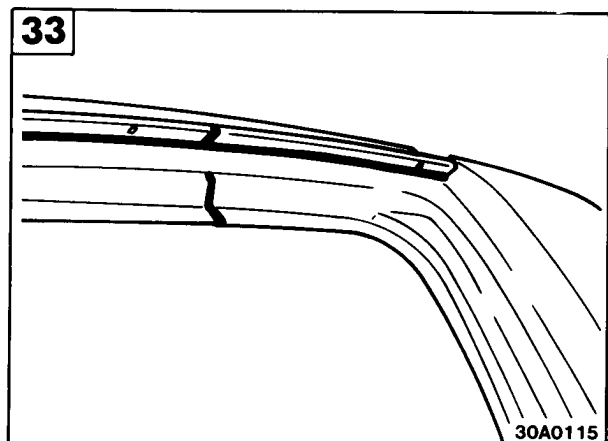
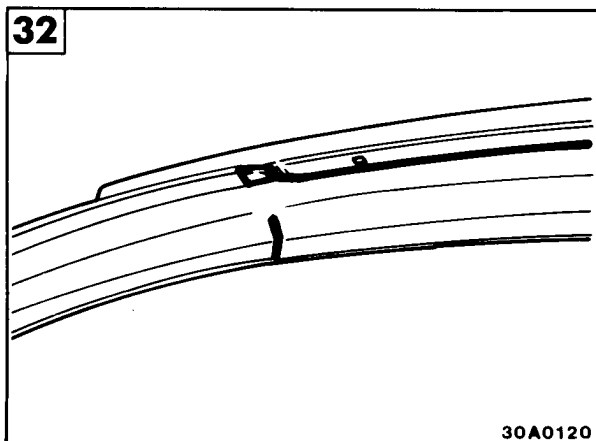
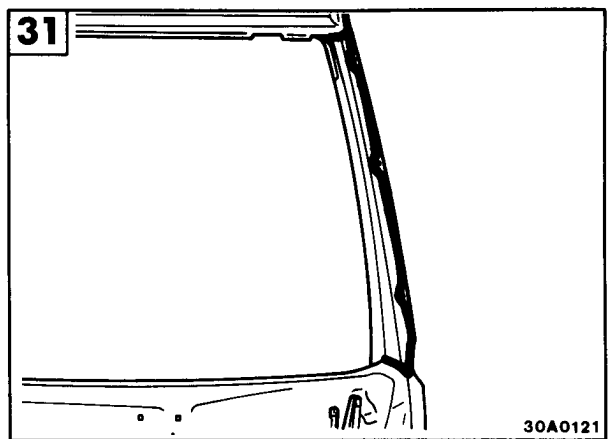
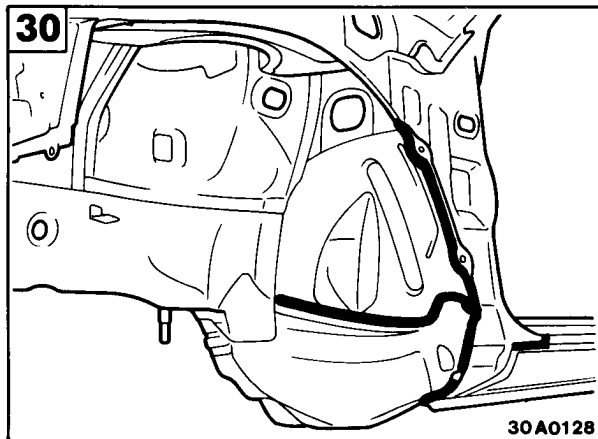
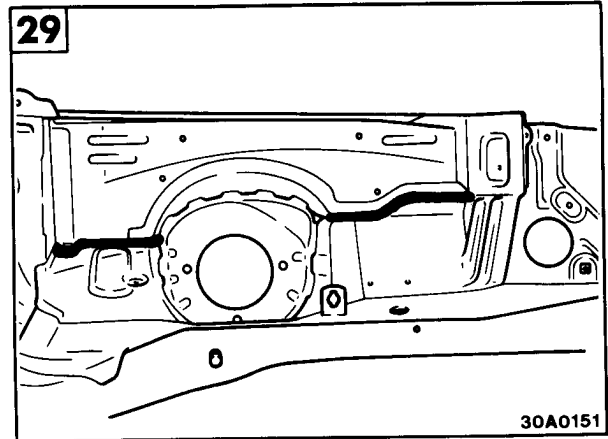
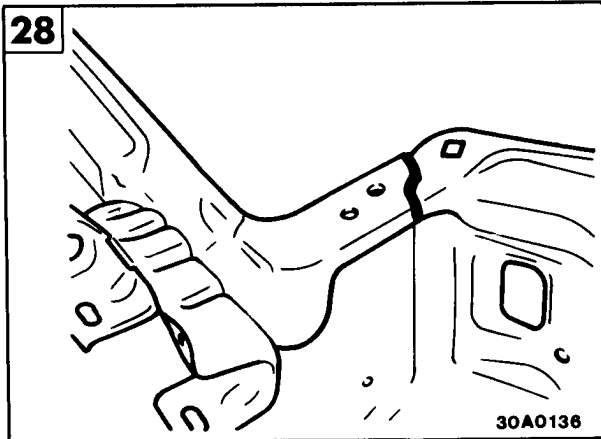
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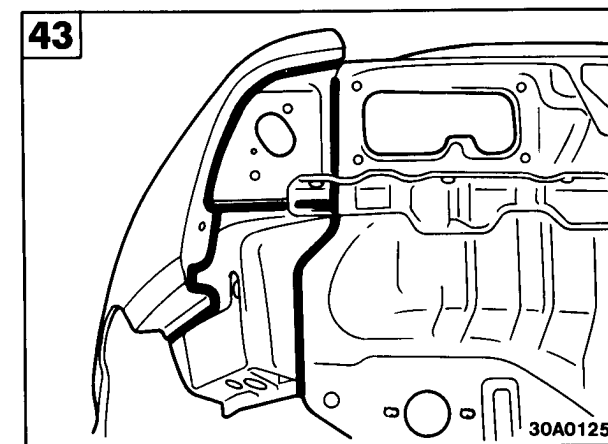
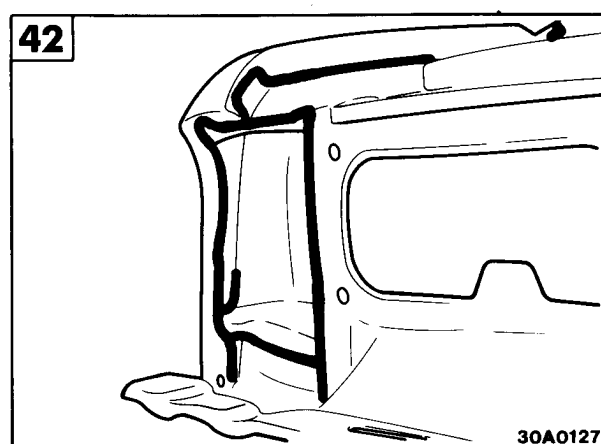
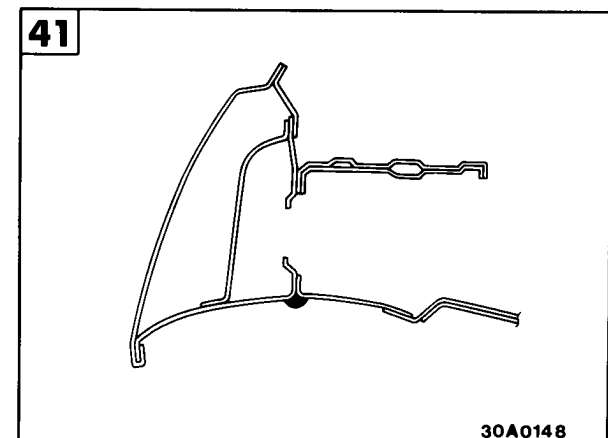
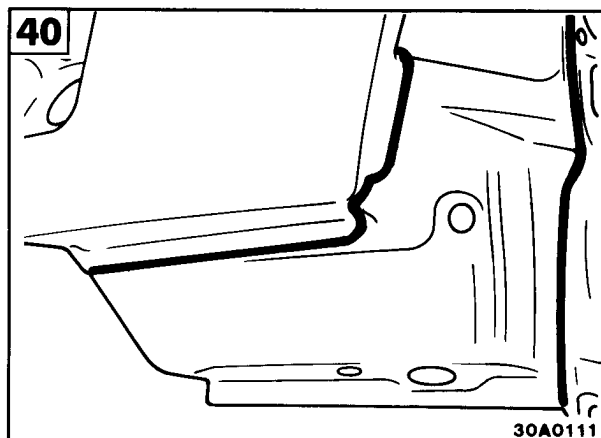
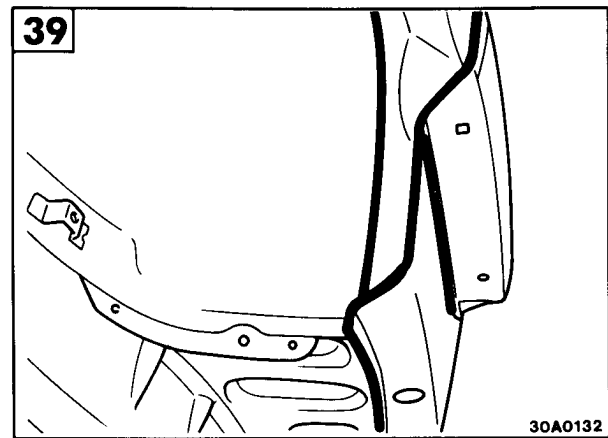
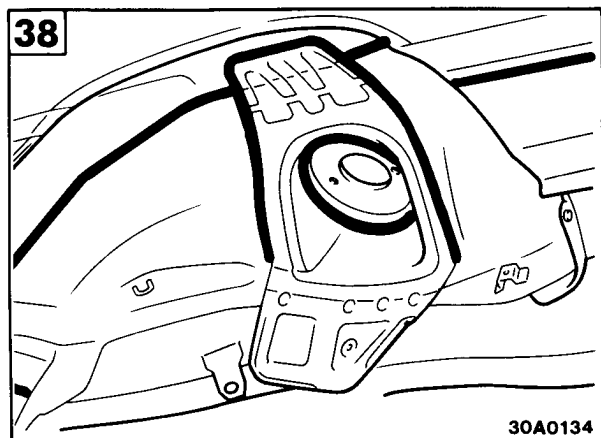
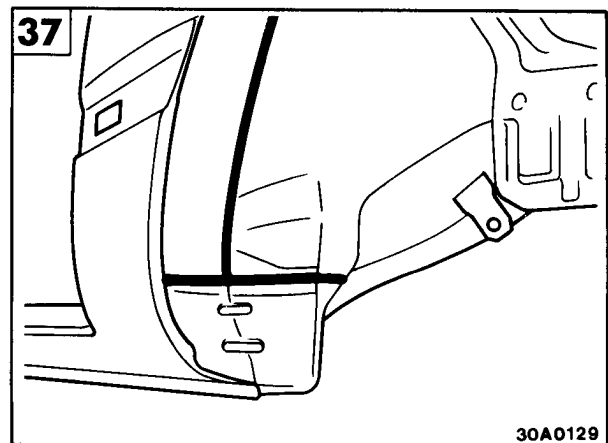
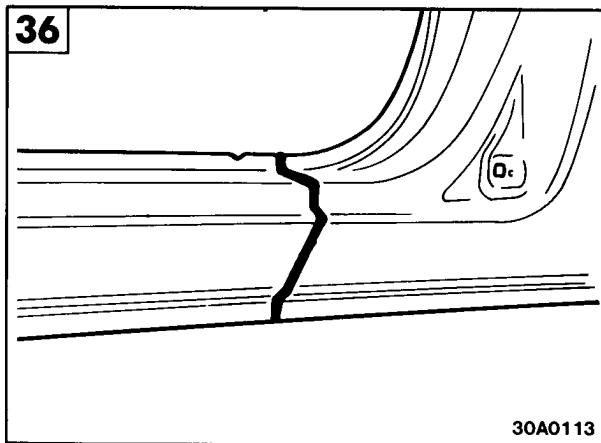


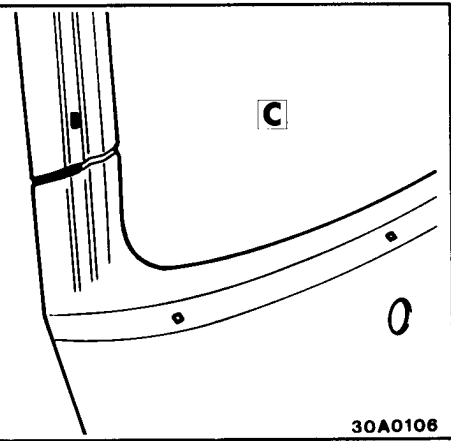
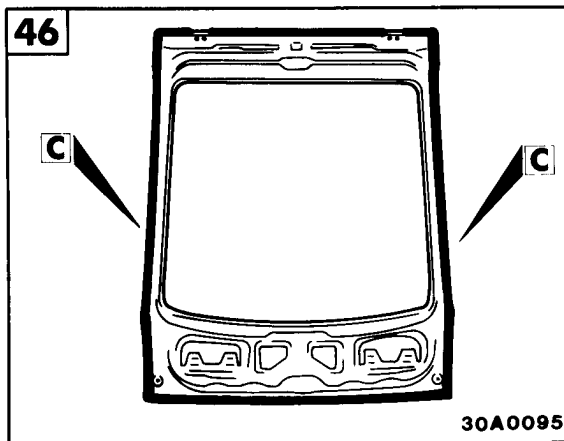
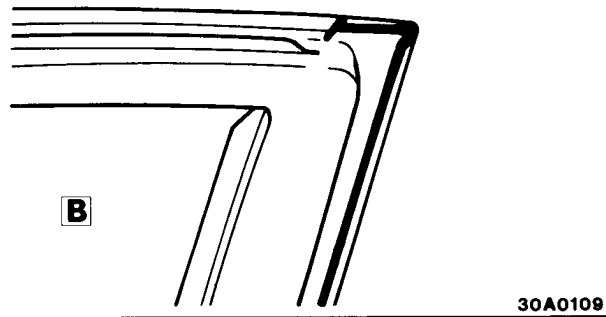
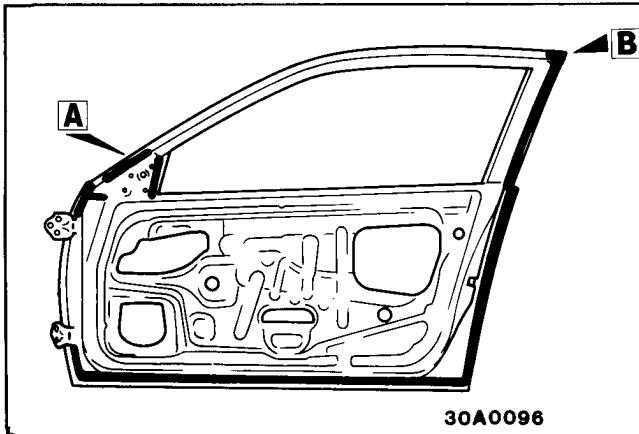
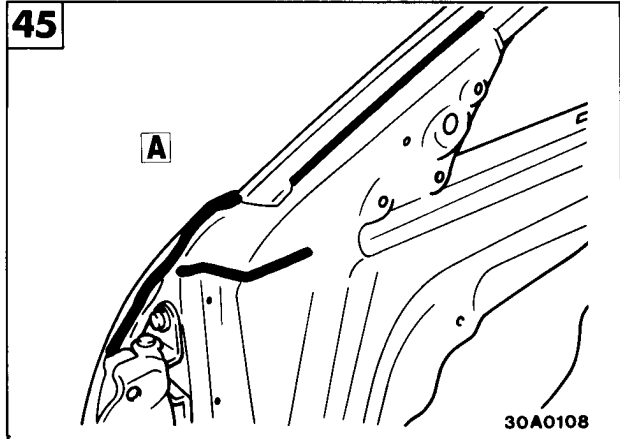
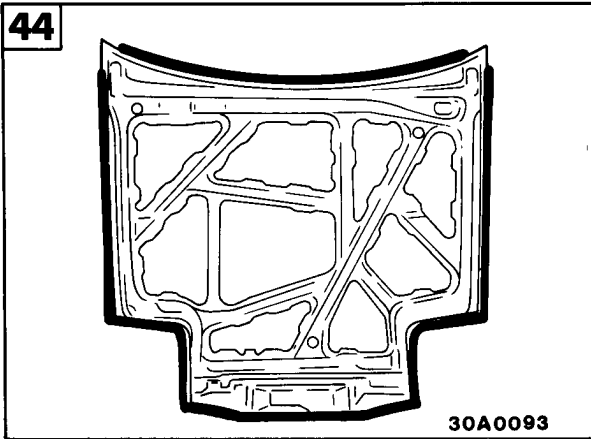













WAX INJECTION LOCATIONS

In order to provide greater corrosion resistance, wax injection has been performed for the arched part of rear wheels. If quarter outer panel is replaced, wax injection must be performed for the new parts.

Recommended wax:

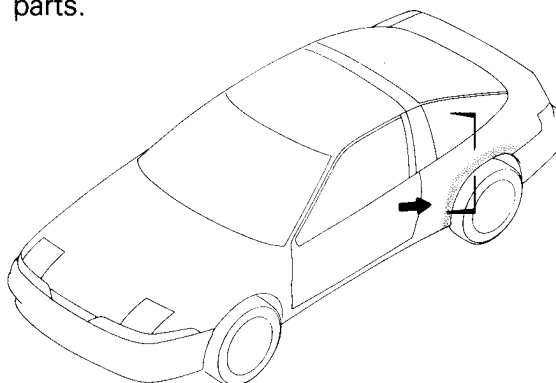
- Tectyl 506, 506T or ML
- Waxoyl
- Dinitrol 3122 or 3654-1
- Mercasol 831-ML
- Terotex
- HV200 PLUS or HV300

NOTES


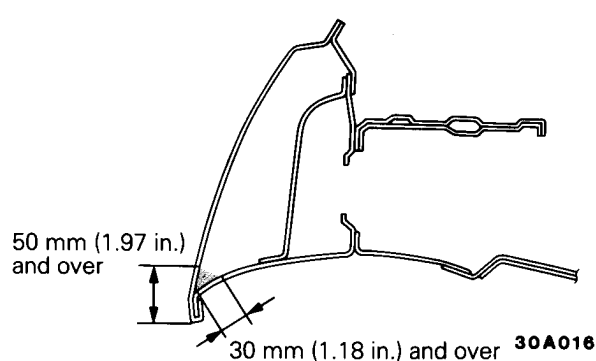
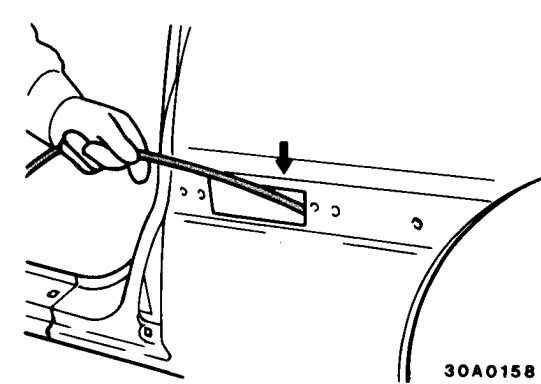
(1) : Nozzle insertion openings

NOTES REGARDING WAX INJECTION WORK

- Be careful that the wax does not get onto other parts.



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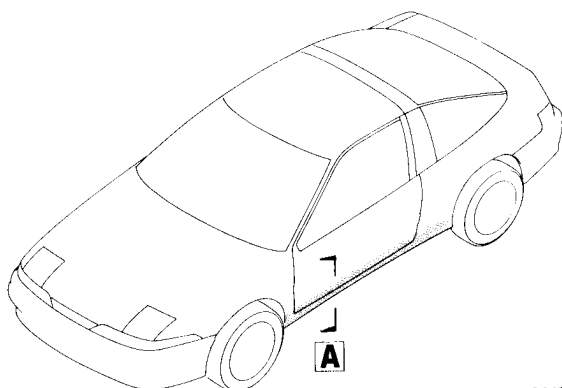
Application surfaces	Nozzle insertion opening (places marked in )
 <p>50 mm (1.97 in.) and over</p> <p>30 mm (1.18 in.) and over</p> <p>30A0168</p>	 <p>30A0158</p>

ANTICORROSION PRIMER LOCATIONS

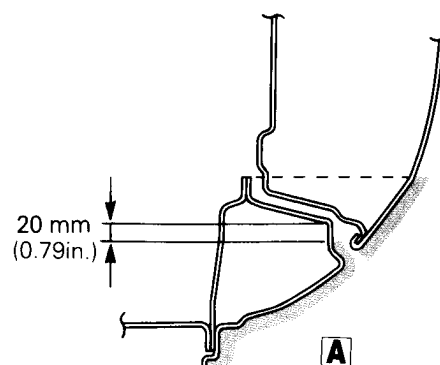
An anticorrosion primer has been applied to the side sill outer panel, the lower edge of the front fender and the lower edge of the outer quarter panel for the purposes of corrosion prevention and

abrasion protection. If any of these panels are replaced, apply an anticorrosion primer between the under coat and the second coat, as shown in the following illustrations.

No.	Primer name	Recommended primer	Coating thickness
(1)	Rocker panel primer	Glasurit FX89-7330 (polyester basis) or FT90-7103 (water basis) or equivalent	400 μ or more.



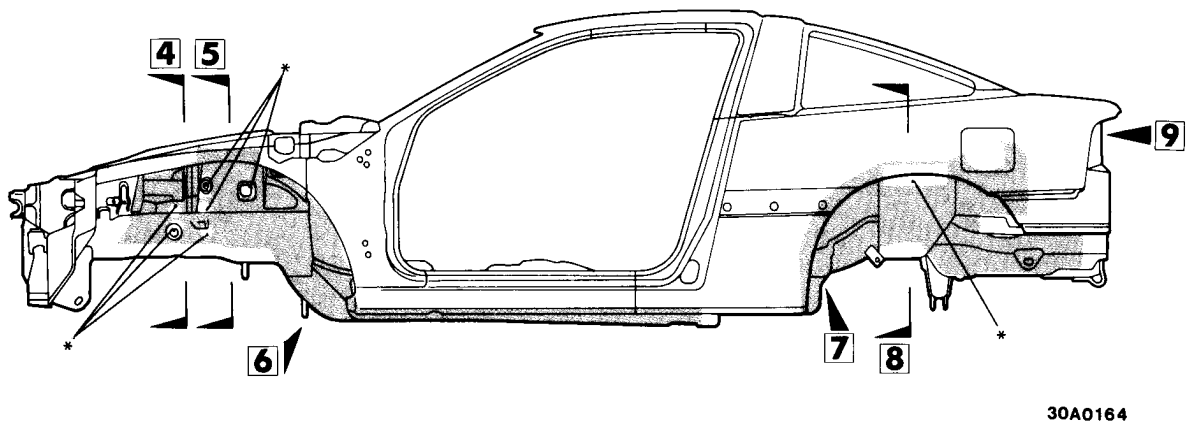
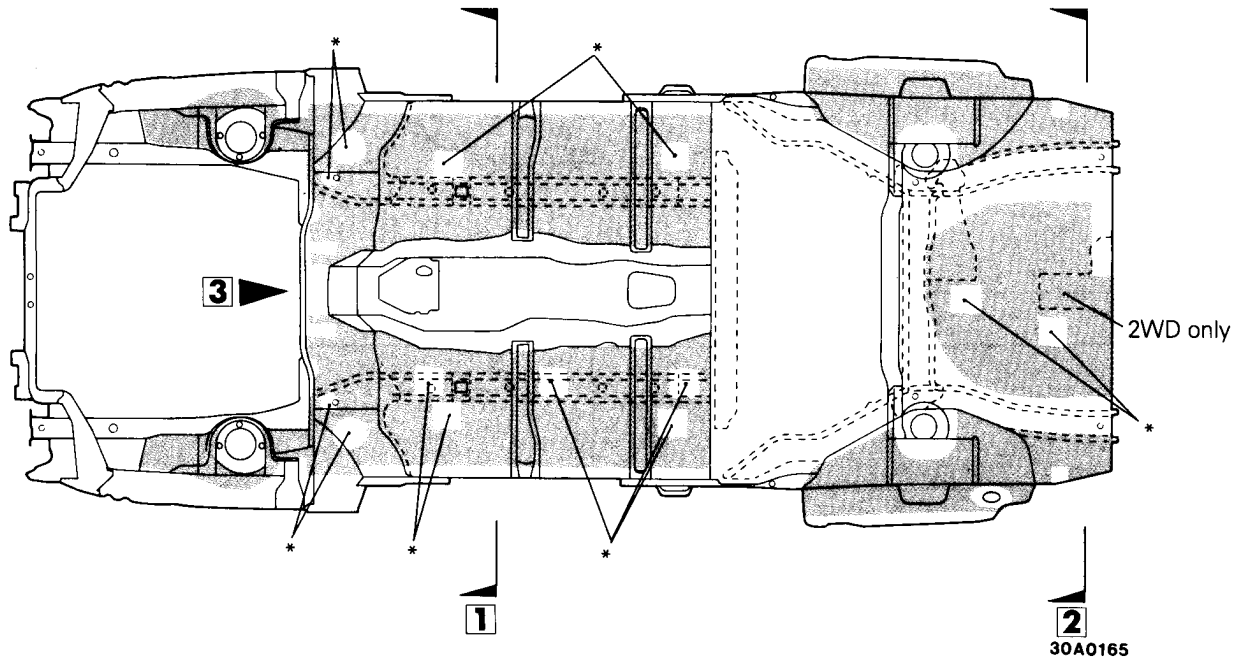
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UNDERCOAT APPLICATION LOCATIONS

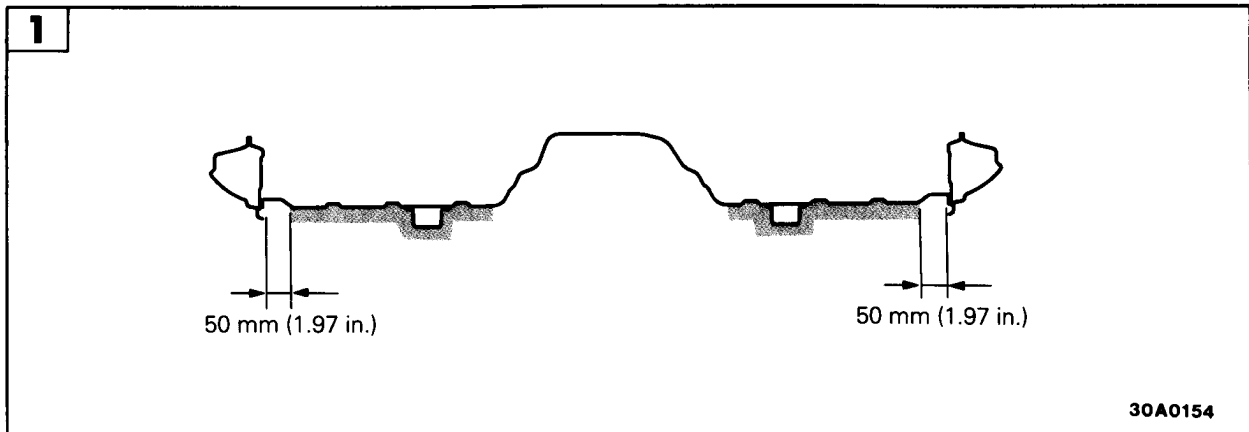
In order to provide rust, corrosion, chipping, and vibration resistance, an undercoat is applied to certain areas of the underbody. After completing body repairs, restore this undercoat if necessary.

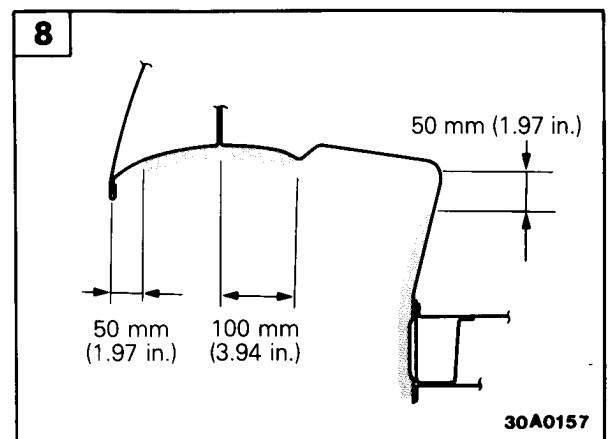
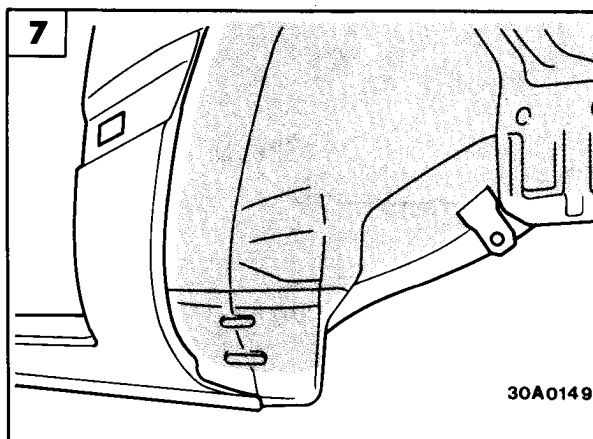
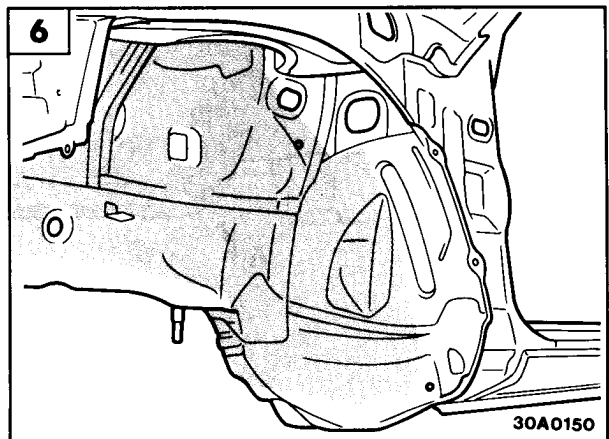
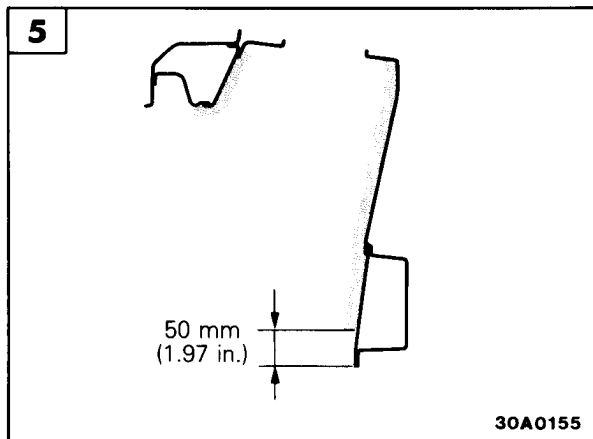
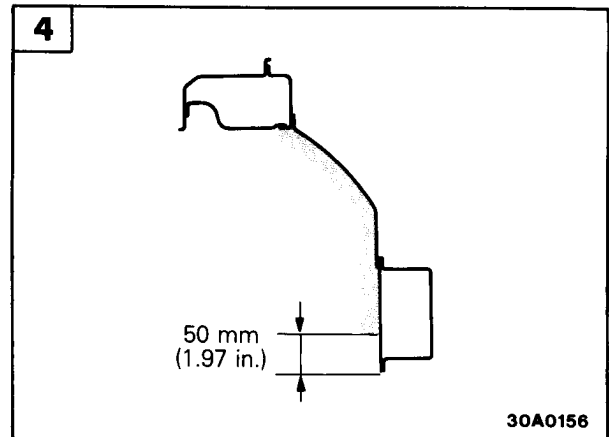
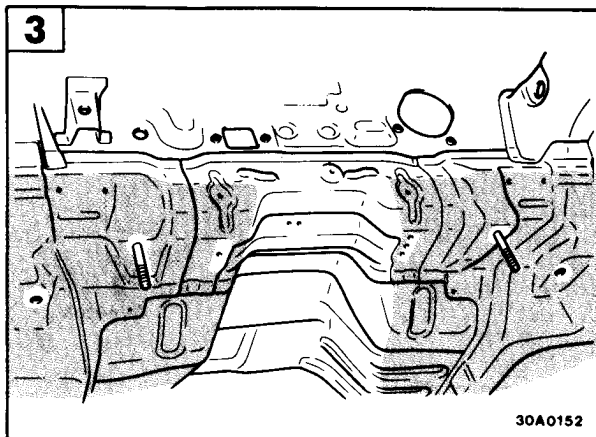
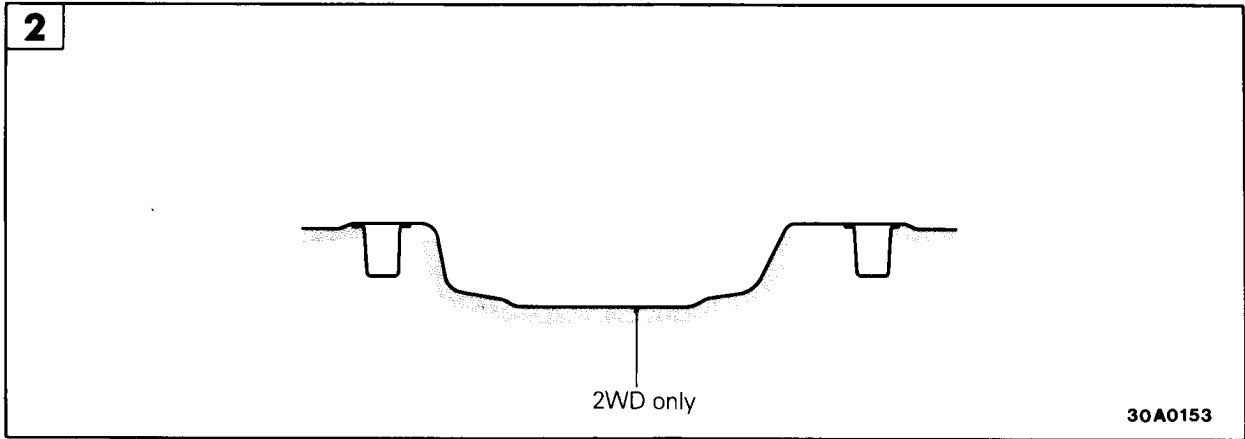


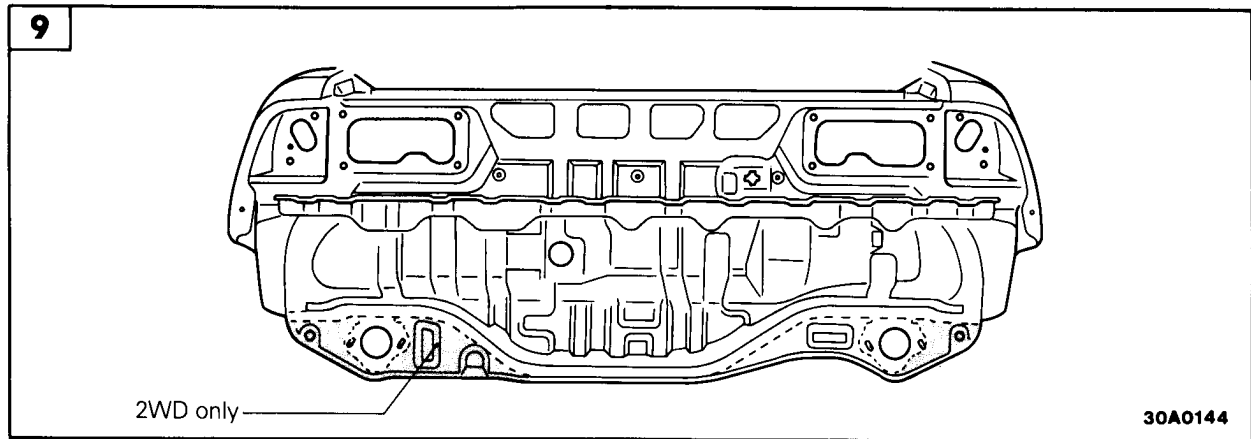
NOTE

* Because parts are to be mounted in these locations, mask the location before applying the undercoat.

■ : Undercoating [film thickness of at least 0.8mm (0.03in.)]

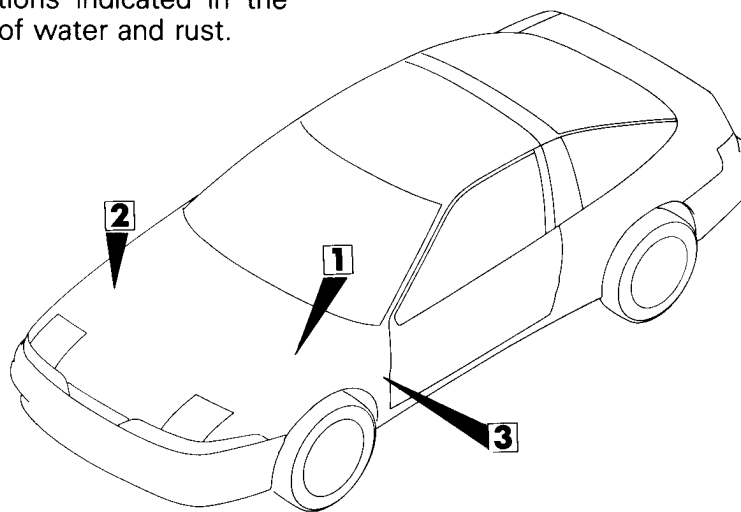




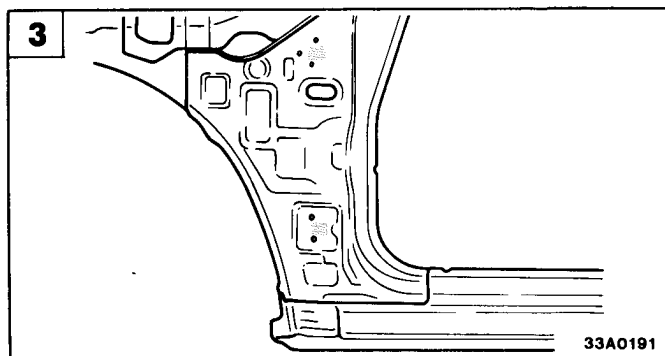
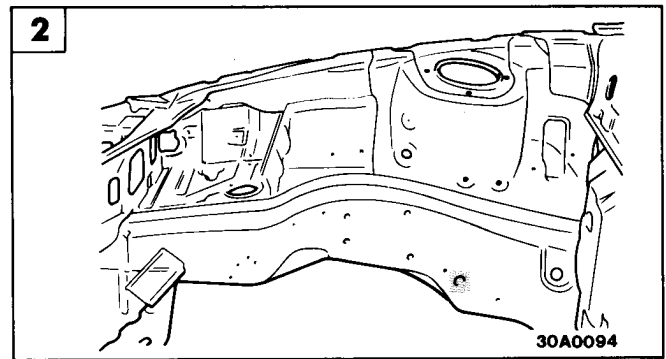
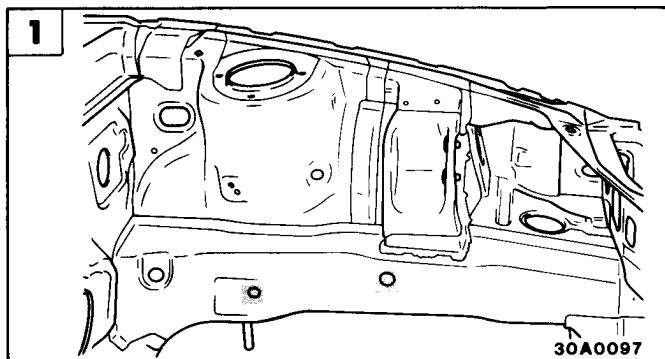


SEALING TAPE LOCATIONS

Apply sealing tapes to locations indicated in the illustrations to prevent entry of water and rust.



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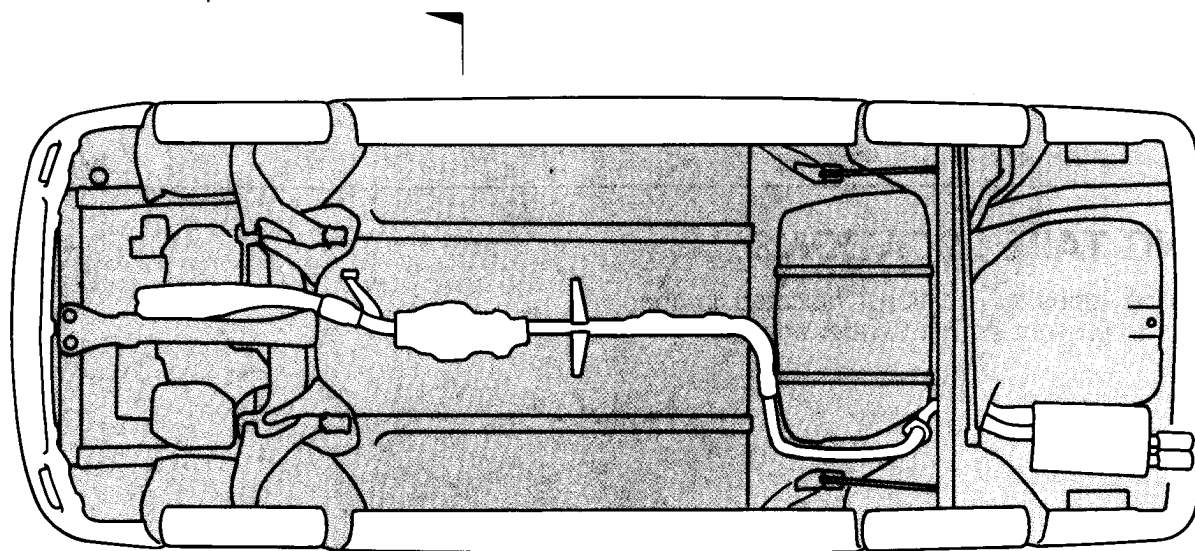


UNDERBODY ANTICORROSION AGENT LOCATIONS

In order to provide a greater corrosion resistance, underbody corrosion prevention treatment should be performed after undercoat application. After completing body repairs, restore this underbody corrosion prevention treatment as indicated in the illustration if necessary.

Recommended agent:

- Tectyl 506T, 506 or S
- Waxoyl
- Dinitrol 4945
- Terotex WAX
- Mercasol NON-DRIP



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■: 100 μ or more

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NOTE

- (1) Take care not to permit the anticorrosion agent to come in contact with brake discs or tyres, exhaust pipes and mufflers.
- (2) Underbody parts which are not easily accessible because of the installation location and/or other parts should as far as possible be coated with the anticorrosion agent.