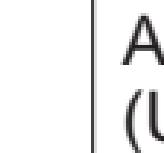


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Symbol	Operation description
● ● ● ●	Spot welding
■ ■ ▲ ▲	MIG plug welding ( ■ : indicates two panels to be welded ▲ : indicates three panels to be welded )
+++	MIG spot welding
	MIG arc welding (continuous)
○○○○○○○○	Braze welding
	Anti-corrosion agent application locations (Use access holes to apply liberally to butt-welded joints.)