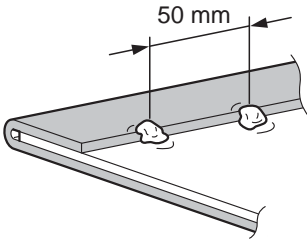
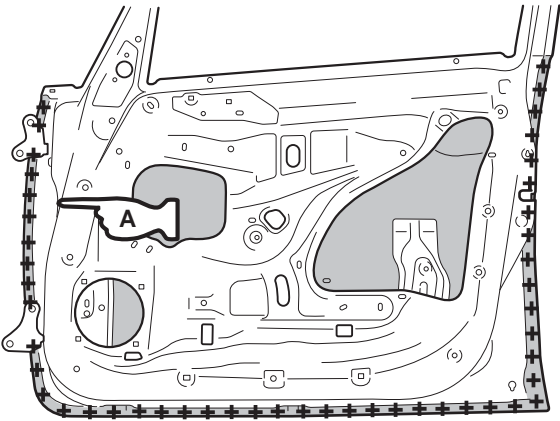
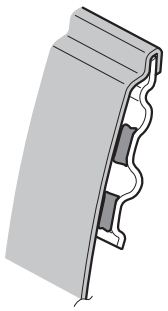


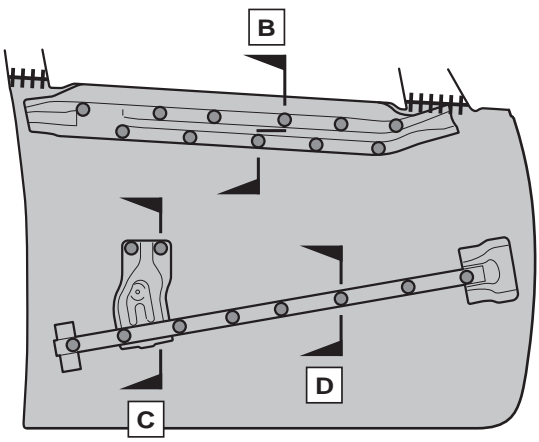
REPAIR WELDS



A



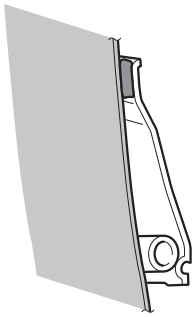
B



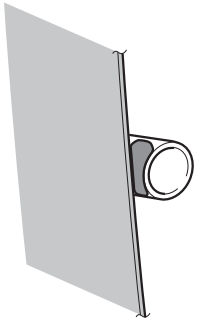
B

C


D



C



D

NOTE:
 : Adhesive