

GROUP 51 EXTERIOR

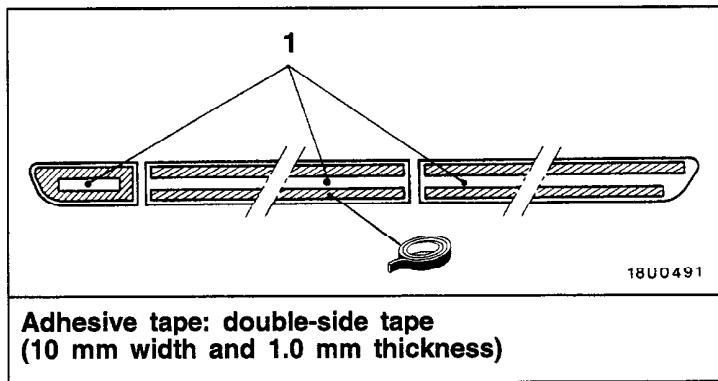
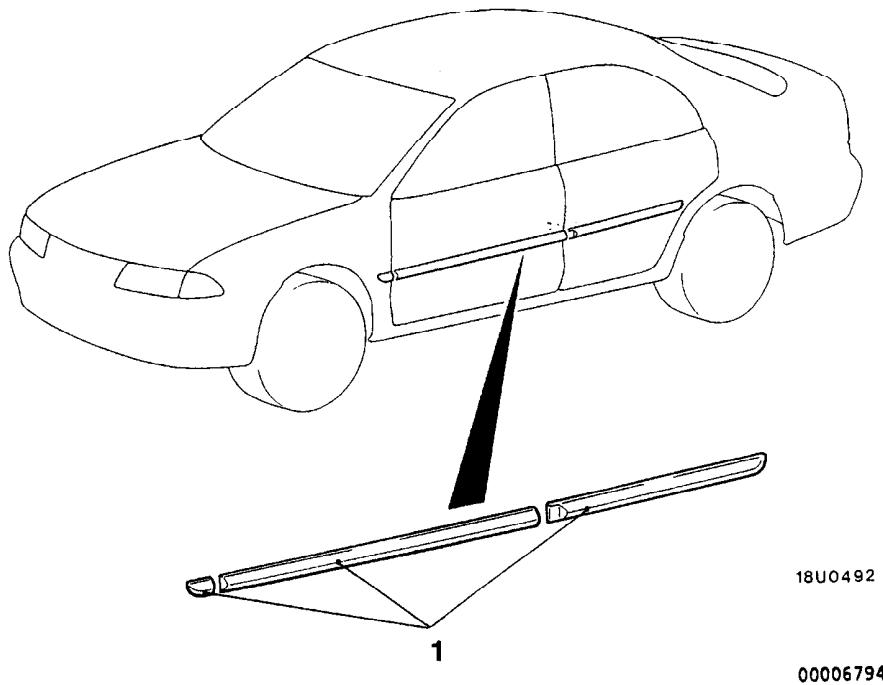
GENERAL

OUTLINE OF CHANGE

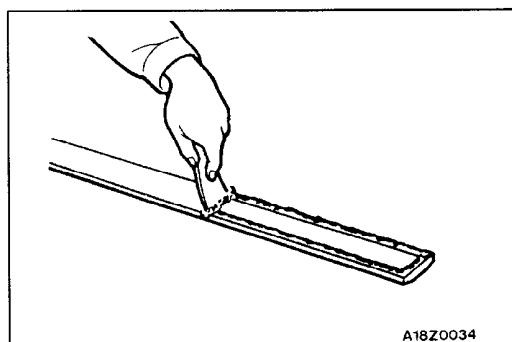
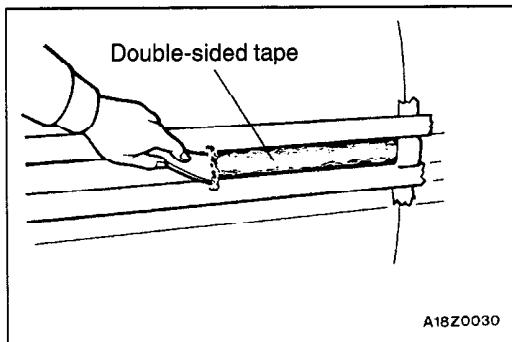
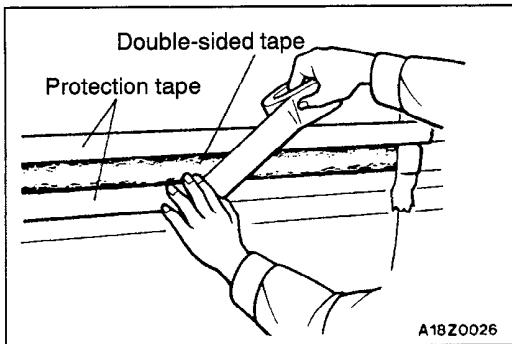
- Side protect mouldings have been newly installed. <Some models>

MOULDING

REMOVAL AND INSTALLATION



◀A▶ ▶A◀ 1. Side protect moulding



REMOVAL SERVICE POINT

◀A▶ SIDE PROTECT MOULDING REMOVAL

1. Attach protection tape all the way along the edges of the double-sided tape which is still adhering to the body.
2. Use a resin spatula to scrape off the double-sided tape.
3. Peel off the protection tape.
4. Wipe the body surface and clean it with a rag moistened with isopropyl alcohol.

INSTALLATION SERVICE POINT

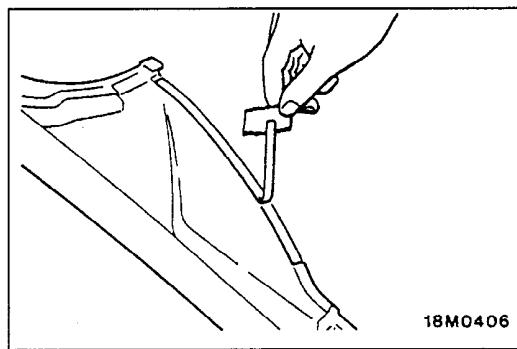
▶A◀ SIDE PROTECT MOULDING INSTALLATION

Double-sided tape affixing to the side protect moulding (when reusing)

1. Installation procedure
 - (1) Scrape off the double-sided tape with a resin spatula or gasket scraper.
 - (2) Wipe the side protect moulding adhesion surface and clean it with a rag moistened with isopropyl alcohol.
 - (3) Affix specified pressure sensitive double-sided tape to the side protect moulding.

Specified adhesive tape:

Double-sided tape [10 mm wide and 1.0 mm thick]



(4) Remove strip paper from the pressure sensitive double-sided tape.

NOTE

Affix double-sided tape to the end of strip paper for ease of strip paper removal.

(5) Install the side protect moulding.

NOTE

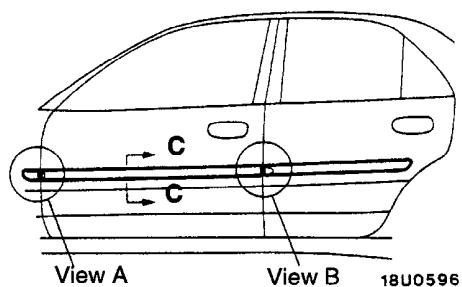
If it is hard to affix the pressure sensitive double-sided tape in winter, heat the application surfaces at both the vehicle body and the side protect moulding.

Body 40–60°C

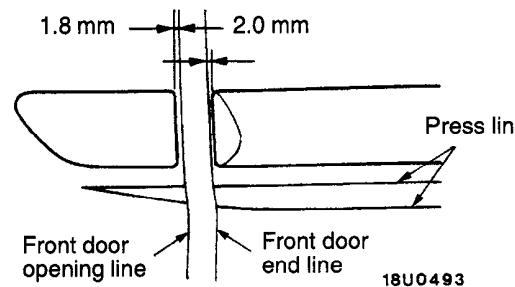
Side protect moulding 20–30°C

Apply pressure fully to the side protect moulding.

2. Installation position

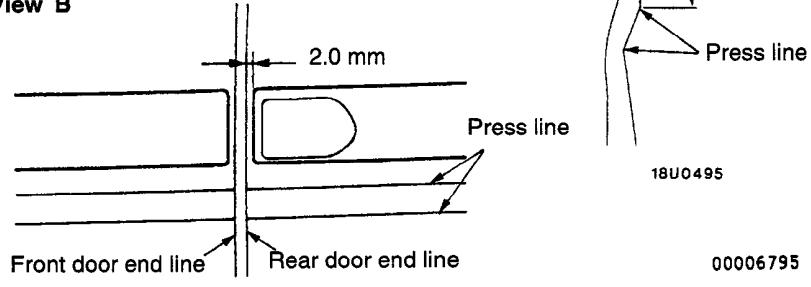


View A



Section C – C

View B



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