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# SERVICE BULLETIN

PUBLICATION GROUP, AFTER SALES SERVICE DEP.  
MITSUBISHI MOTOR SALES EUROPE BV

## SERVICE BULLETIN

No.: ESB-97E22-504

Date: 1997-12-05

Subject: CORRECTION TO TIGHTENING TORQUES  
FOR FILLER AND DRAIN PLUGS

Group: MANUAL TRANSMISSION

CORRECTION

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After Sales Service Dept.

<Model>  
(EC,EXP)  
CARISMA

<M/Y>  
96-10

### 1. Description:

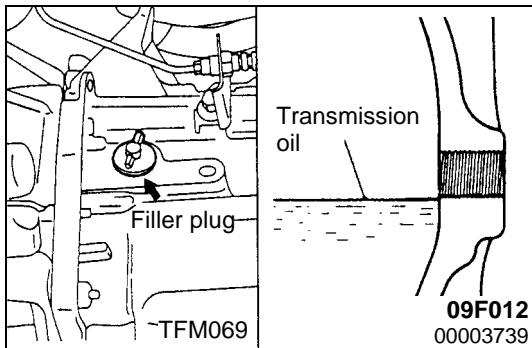
This Service Bulletin informs you of correction to the tightening torques for the manual transmission filler and drain plugs.

### 2. Applicable Manuals:

Manual	Pub. No.	Language	Page(s)
'96 CARISMA Workshop Manual chassis	PWDE9502	(English)	22-4
	PWDS9503	(Spanish)	
	PWDF9504	(French)	
	PWDG9505	(German)	
	PWDD9506	(Dutch)	
	PWDW9507	(Swedish)	
	PWDI96E1	(Italian)	

### 3. Details:

22100090049



## ON VEHICLE SERVICE

### TRANSMISSION OIL LEVEL CHECK

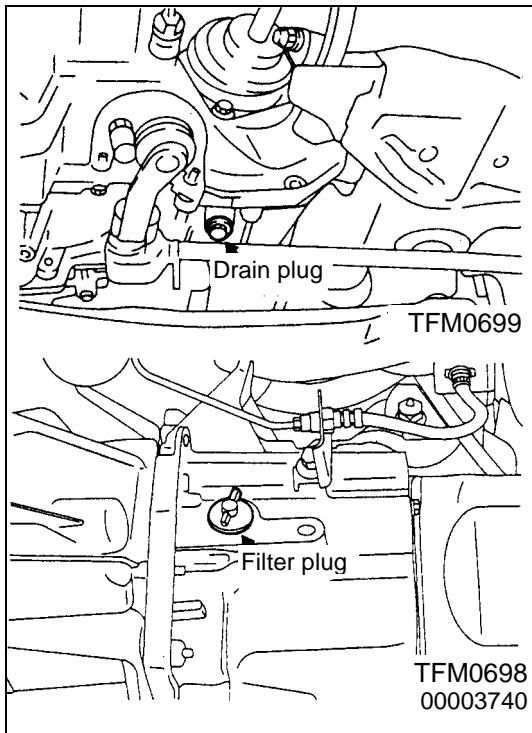
Inspect each component for evidence of leakage, and check the oil level by remaining the filler plug. If the oil is contaminated, it is necessary to replace it with new oil.

1. Oil level should be at the lower portion of the filler plug hole.
2. Check that the transmission oil is not noticeably dirty, and that it has a suitable viscosity.
3. ~~Tighten filler plug to specified torque.~~ **<Incorrect>**

**Specified torque: 22 Nm**

Tighten filler plug firmly by hand.  
(reference tighten torque: 2.25 Nm)

**<Correct>**



### TRANSMISSION OIL REPLACEMENT

22100100032

1. Remove transmission drain plug.
2. Drain oil.
3. Tighten drain plug to specified torque

**Specified torque: 38 Nm**

4. Remove filler plug and fill with specified oil till the level comes to the lower portion of filler plug hole.

**Specified oil: Elf Tranself TRX 75W-80W (XT3556)**

**Quantity: 3.4 l**

5. Tighten filler plug to specified torque.

**Specified torque: 22 Nm**