

## ■ BRAKE CONTROL SYSTEM

### 1. General

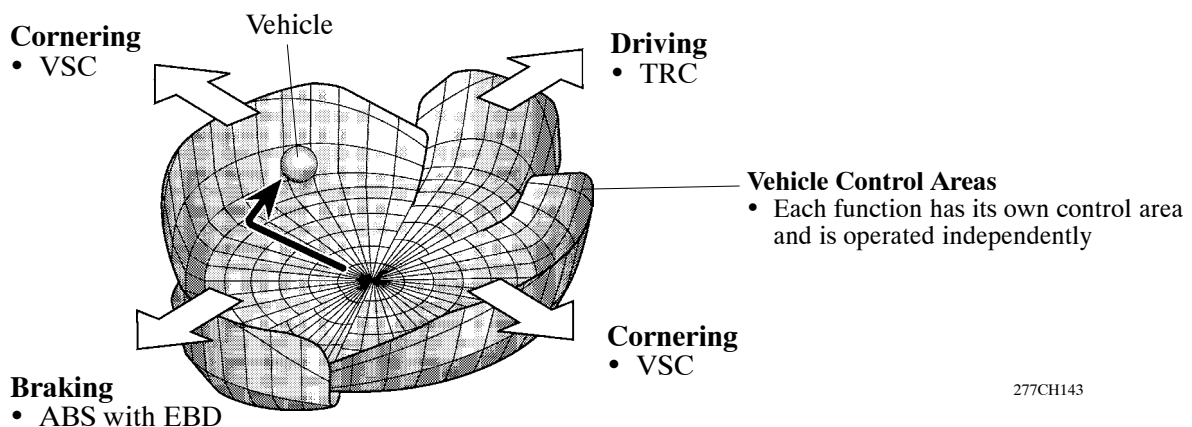
- A brake management function, VDIM (Vehicle Dynamics Integrated Management), which delivers comprehensive vehicle movement control, is new on the RX400h.
- An ECB (Electronically Controlled Brake) system is new on the RX400h.
- The brake control system of the RX400h is controlled by the skid control ECU. This ECU maintains communication with the EPS ECU and the THS ECU via the CAN (Controller Area Network).

### 2. VDIM (Vehicle Dynamics Integrated Management)

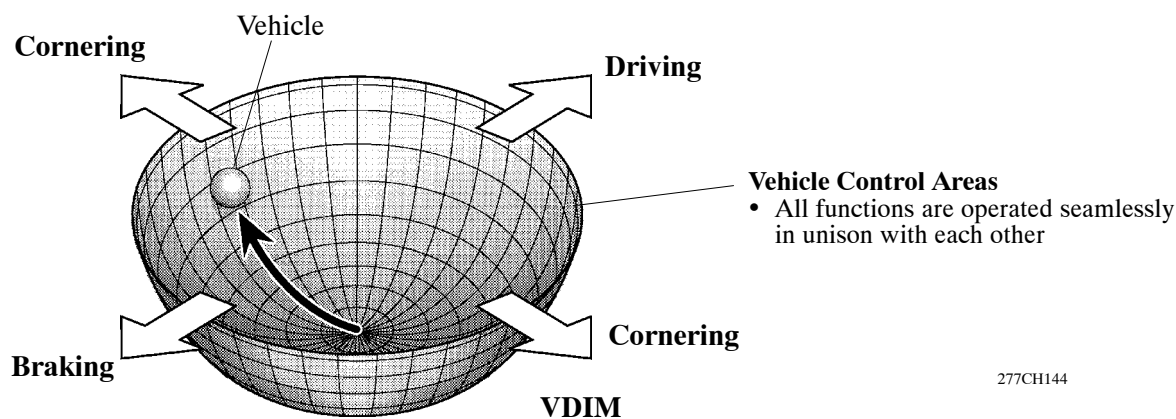
#### General

- The VDIM manages all functions, such as the ABS with EBD, the Brake Assist, the TRC, and the VSC. And is operated by the ECB system, which regulates brake fluid pressure. In addition, the regenerative brake cooperative control and power steering cooperative control functions are also available, thus allowing the VDIM to perform the comprehensive management.
- Conventional brake control systems begin to control either the braking or motive force in order to stabilize the vehicle motion, when it becomes unstable due to loss of tire traction. In contrast, in order to maintain stable vehicle control, the VDIM commences controlling the brake, hybrid and steering systems in accordance with changes in balance before the vehicle becomes unstable. As a result, maintenance smooth vehicle control is achieved.
- Conventional brake control systems manage all related functions, such as the ABS with EBD, the Brake Assist, the TRC and the VSC, independently, according to the vehicle dynamics. In contrast, the VDIM provides smooth control by seamlessly integrating all brake control related functions.

#### ► Conceptual Diagram of Control Management ◀



#### Conventional



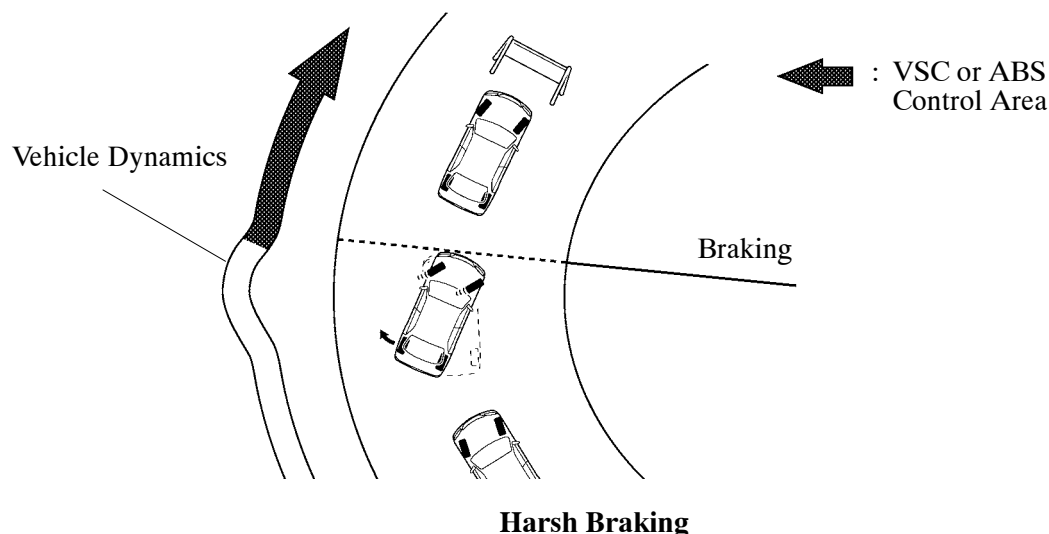
#### VDIM

## ► Examples of Control Operation ◀

The difference in vehicle control during harsh braking situations while cornering, with the VDIM and conventional brake control systems, is as follows:

### — Conventional —

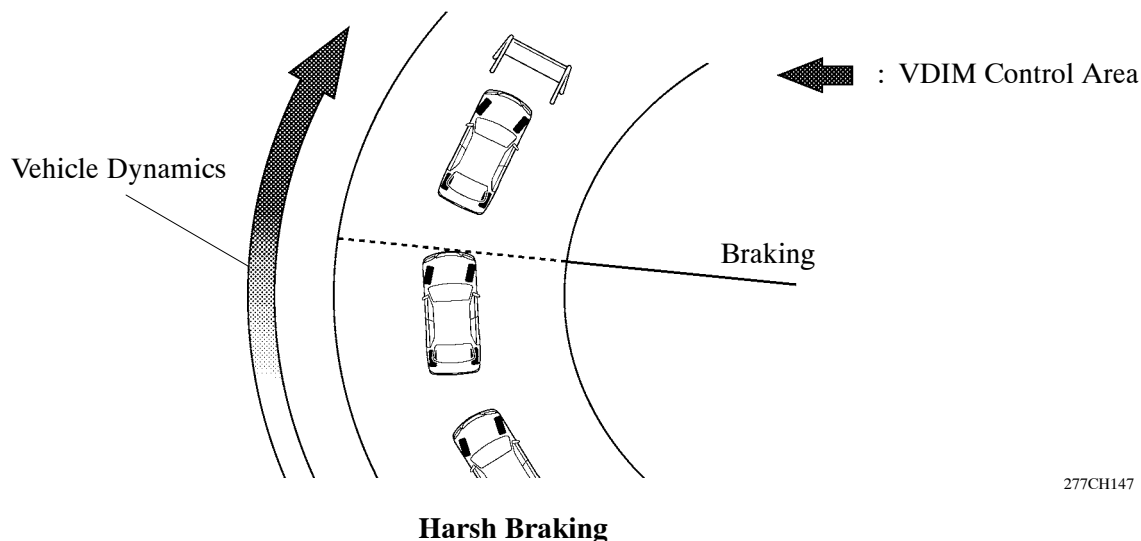
Conventional brake control systems calculate vehicle motion based on signals transmitted by yaw rate and deceleration sensors, the wheel speed sensors and the steering sensor, and activates VSC systems when vehicles are determined to be skidding. If the driver brakes suddenly, brake control systems perform assisting control to stabilize the vehicle dynamics, by activating the ABS system when a locked wheel is detected, or by affecting the VSC system when skidding is detected.



277CH146

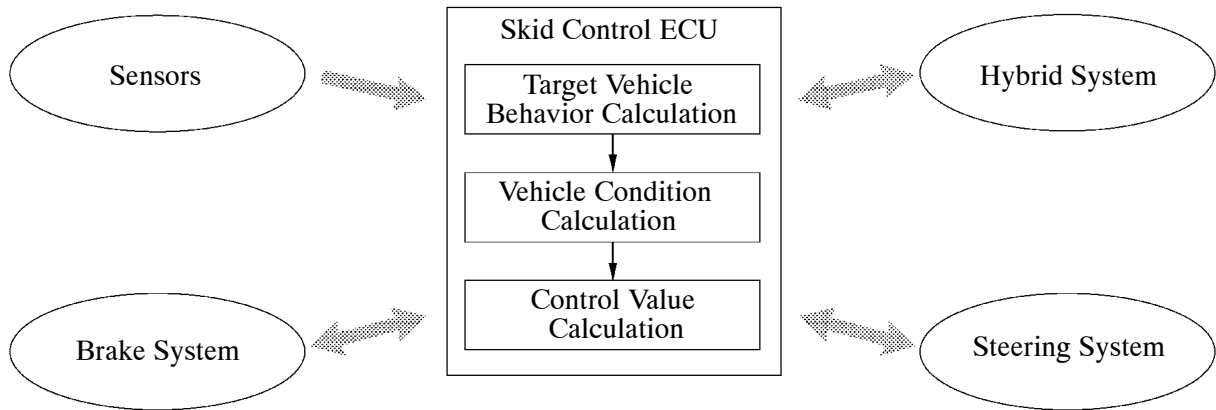
### — VDIM —

The VDIM also calculates vehicle motion based on signals from the yaw rate and deceleration sensor, wheel speed sensors and steering sensor. When the calculations indicate that the vehicle is likely to skid, the VDIM begins vehicle control with the VSC function. In addition, if the driver brakes suddenly, the VDIM reduces vehicle instability to a minimum and assists in achieving optimum driving stability by seamlessly delivering a suitable combination of the VSC and ABS functions.



277CH147

### ► Control Configuration of VDIM ◀



277CH145

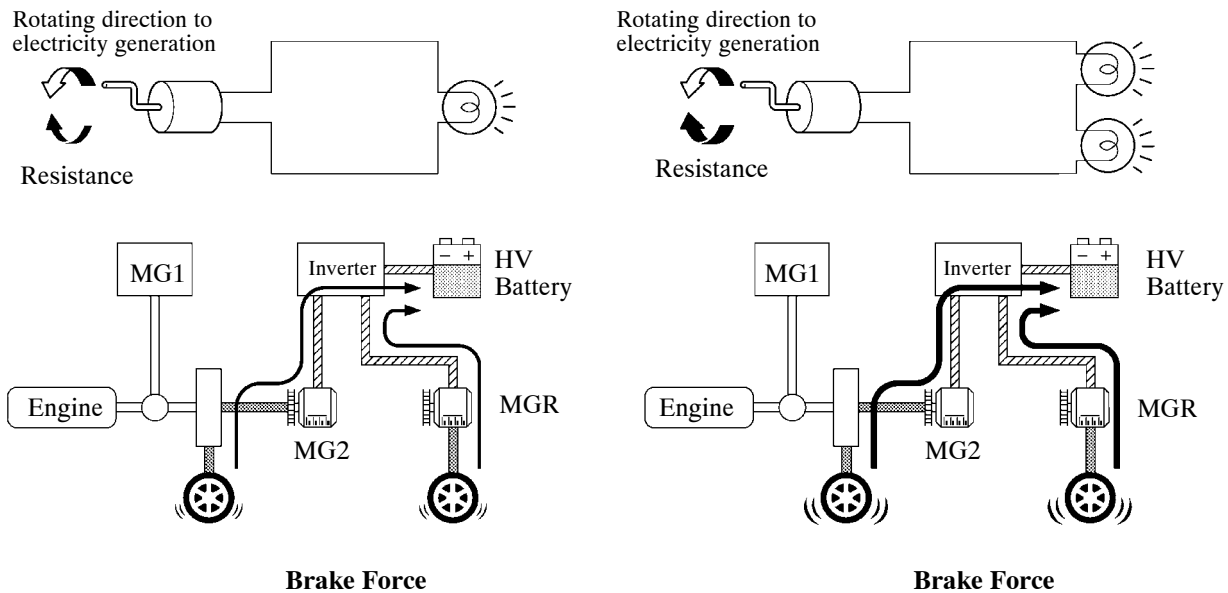
The brake system of the RX400h has a following function:

| Brake Control System | Function                               | Outline                                                                                                                                                                                                                                                                            |
|----------------------|----------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| VDIM                 | Regenerative Brake Cooperative Control | Controls hydraulic braking in order to recover electrical energy by utilizing the regenerative brake of the THS-II system as much as possible.                                                                                                                                     |
|                      | Power Steering Cooperative Control     | Effects cooperative control with the EPS ECU in order to provide steering assist in accordance with the operating conditions of the vehicle.                                                                                                                                       |
|                      | ECB System                             | <ul style="list-style-type: none"> <li>This system electrically detects the operation information for the brake pedal and generates an appropriate amount of hydraulic brake.</li> <li>Executes the hydraulic control of the brake control functions based on the VDIM.</li> </ul> |
|                      |                                        | VSC (Vehicle Stability Control)                                                                                                                                                                                                                                                    |
|                      |                                        | TRC (Traction Control)                                                                                                                                                                                                                                                             |
|                      |                                        | ABS (Anti-lock Brake System)                                                                                                                                                                                                                                                       |
|                      |                                        | EBD (Electronic Brake force Distribution)                                                                                                                                                                                                                                          |
|                      | Brake Assist                           | The primary purpose of the Brake Assist is to provide an auxiliary brake force to assist the driver who cannot generate a large brake force during emergency braking, thus helping the vehicle's brake performance.                                                                |

## Outline of Regenerative Brake Cooperative Control Function

### 1) General

- Regenerative brake consists of a resistance force that is generated at the rotational axle in the reverse direction of the rotation of the generator (MG2 and MGR) that is generating electricity. The greater the generated amperage (battery charging amperage), the greater will be the resistance force.



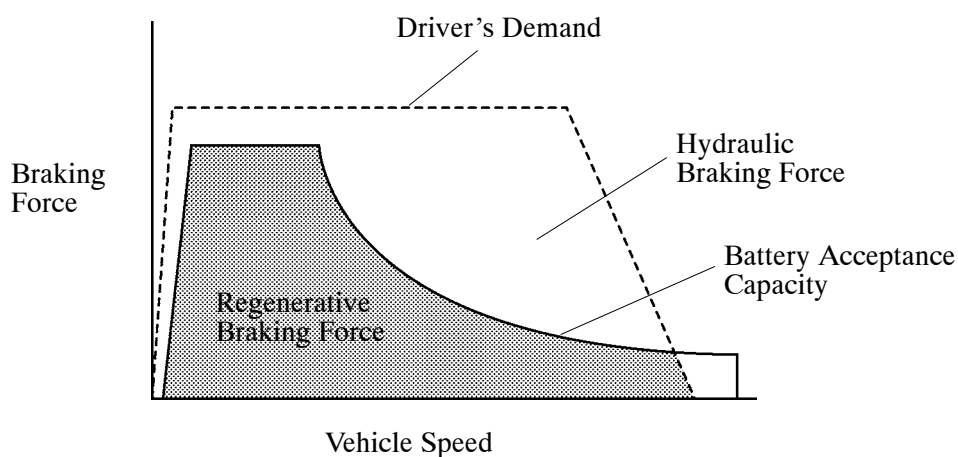
277CH112

- The front and rear drive axles are joined mechanically by the MG2 and MGR generators, which drive the respective axles. The rotational movement of the drive wheels drive MG2 and MGR, causing them to operate as generators, and the generative brake forces of MG2 and MGR are transmitted to the drive wheels. These forces are controlled by the THS-II system, which controls the generation of electricity. The regenerative brake cooperative control does not rely solely on the braking force of the hydraulic brake system to supply the brake force required by the driver. Instead, by effecting cooperative control with the THS-II system, this control provides a joint braking force provided by the regenerative brake and the hydraulic brake. As a result, this control minimizes the loss of the kinetic energy associated with the normal hydraulic brake, and recovers this energy by converting it into electrical energy.

## 2) Apportioning of the Brake Force

- The apportioning of the brake force between the hydraulic brake and the regenerative brake varies by the vehicle speed and time.
- The apportioning of the brake force between the hydraulic brake and the regenerative brake is accomplished by controlling the hydraulic brake so that the total brake force of the hydraulic brake and the regenerative brake matches the brake force required by the driver.
- If the regenerative brake becomes inoperative due to a malfunction in the THS-II system, the brake system effects control so that the entire brake force required by the driver is supplied with the hydraulic brake system.

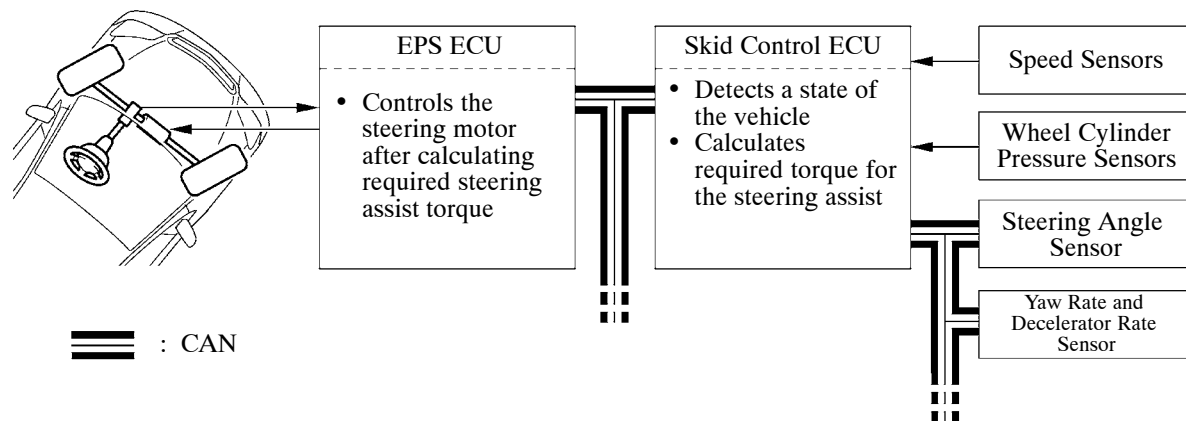
### ► Imagery Drawing ◀



277CH142

## Outline of Power Steering Cooperative Control Function

When the skid control ECU activates the VSC function, this function simultaneously effects the EPS (Electric Power Steering) and cooperative controls. Thus, it controls the EPS system in order to facilitate the driver to operate the steering in a direction that stabilizes the vehicle.



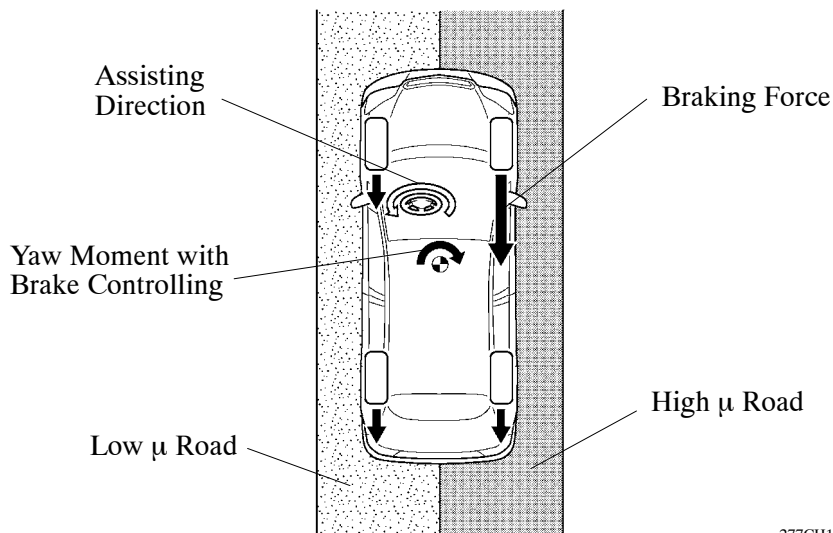
277CH114

### 1) Operation in a wheel skid tendency

- When the rear wheels lose grip, this function controls the brake force and the motive force. At the same time, the function controls the steering torque to facilitate the steering effort of the driver.
- When the front wheels exhibit the tendency to skid, the driver could turn the steering wheel excessively, which could worsen the situation. To prevent this, power steering torque assist is regulated.

### 2) Operation in braking when surface resistance differs to both sides of the wheels

If the vehicle is braking while its right and left wheels are on surfaces with a different resistance, a difference will be created in the braking force applied to the right and left wheels, depending on the strength of the braking force. This will generate a yaw moment, which could require a steering maneuver. In this situation, the skid control ECU activates the VSC function, and it simultaneously effects the EPS and cooperative controls. When the driver operates the steering in a direction that cancels out the moment that is generated as requested by the skid control ECU, the EPS ECU controls the assist torque to facilitate the steering maneuver. By operating the EPS in this manner and facilitating the steering effort of the driver, this function helps to make the vehicle stable.



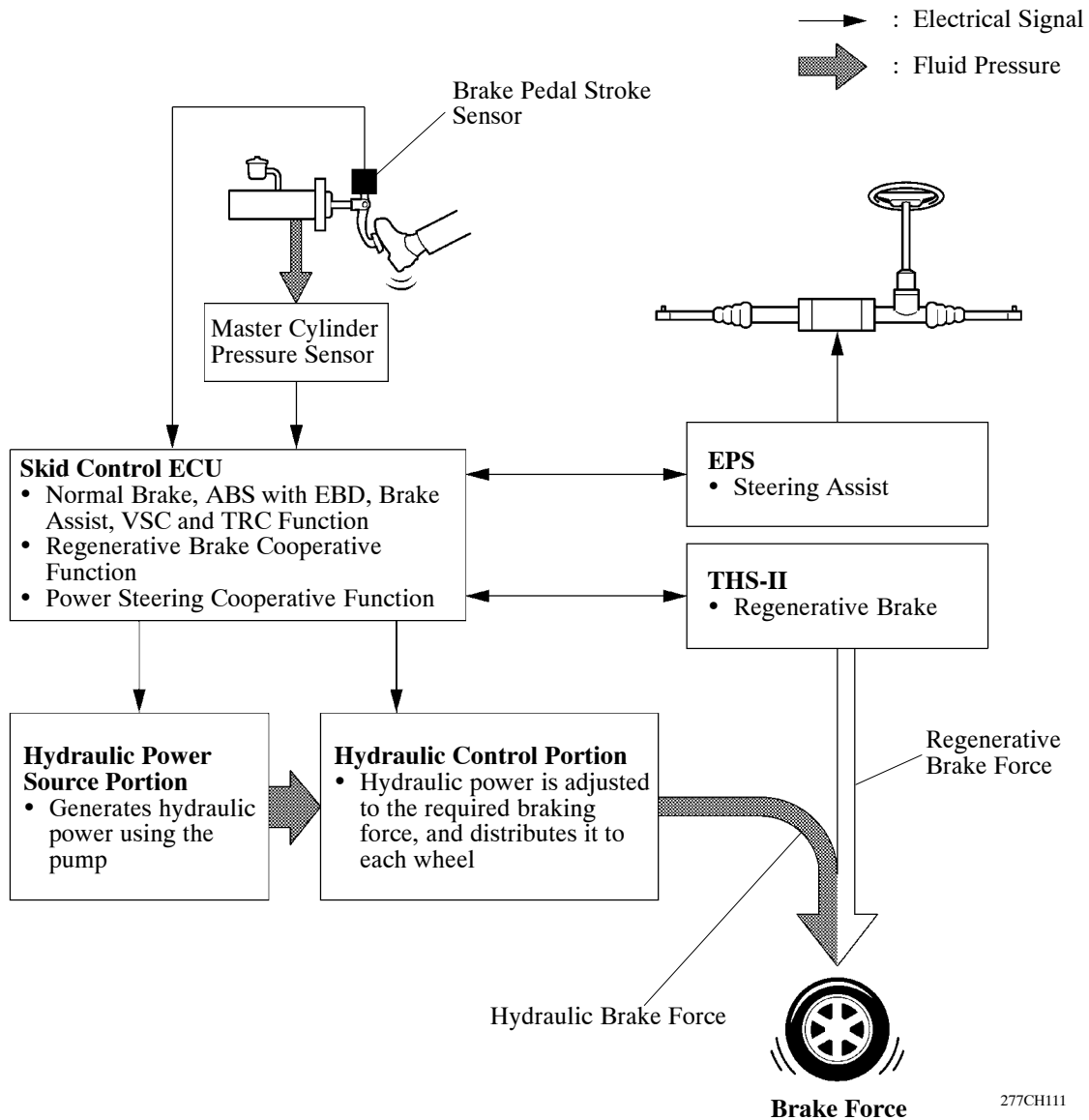
277CH115

### 3. ECB (Electronically Controlled Brake) System

#### General

- In this system, the conventional brake booster portion has been discontinued. Instead, it consists of brake input, power supply, and hydraulic pressure control portions.
- During normal braking, the fluid pressure generated by the master cylinder does not directly actuate the wheel cylinders, but serves as a hydraulic pressure signal. Instead, the actual control pressure is obtained by regulating the fluid pressure of the hydraulic power source in the brake actuator, which actuates the wheel cylinders.
- The ECB executes the hydraulic control of the ABS with EBD, brake assist, TRC, and VSC function in accordance with information provided by the sensors and ECUs.
- The power source backup unit is used as an auxiliary power source, to supply power to the brake system in a stable manner.

#### ► Outline of ECB System ◀



## Outline of EBD Control Function

### 1) General

The distribution of the brake force, which was performed mechanically in the past, is now performed under electrical control of the skid control ECU, which precisely controls the braking force in accordance with the vehicle's driving conditions.

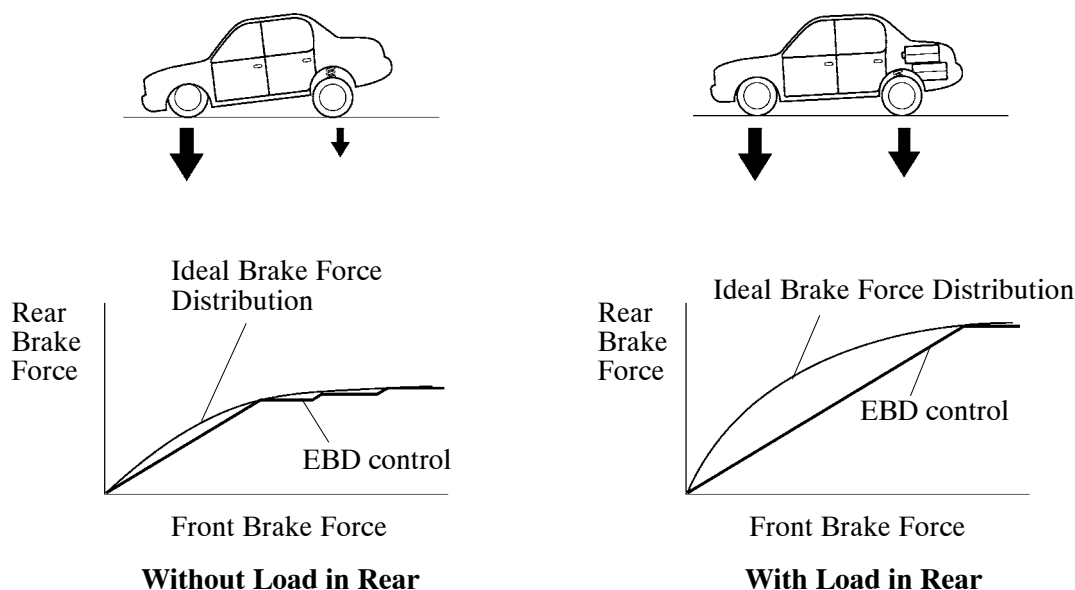
### 2) Front/Rear Wheels Brake Force Distribution

If the brakes are applied while the vehicle is moving straight forward, the transfer of the road reduces the load that is applied to the rear wheels. The skid control ECU determines this condition by way of the signals from the wheel speed sensors, and the brake actuator regulates the distribution of the brake force of the rear wheels to optimally control.

For example, the amount of the brake force that is applied to the rear wheels during braking varies whether or not the vehicle is carrying a load. The amount of the brake force that is applied to the rear wheels also varies in accordance with the extent of the deceleration.

Thus, the distribution of the brake force to the rear is optimally controlled in order to effectively utilize the braking force of the rear wheels under these conditions.

#### ► EBD Control Concept ◀

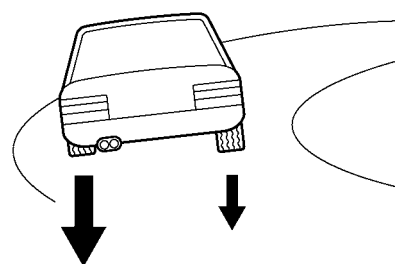


182CH56

### Right/Left Wheels Brake Force Distribution (During Cornering Braking)

When the brakes are applied while the vehicle is cornering, the load that applied to the inner wheel decreases and the outer wheel increases.

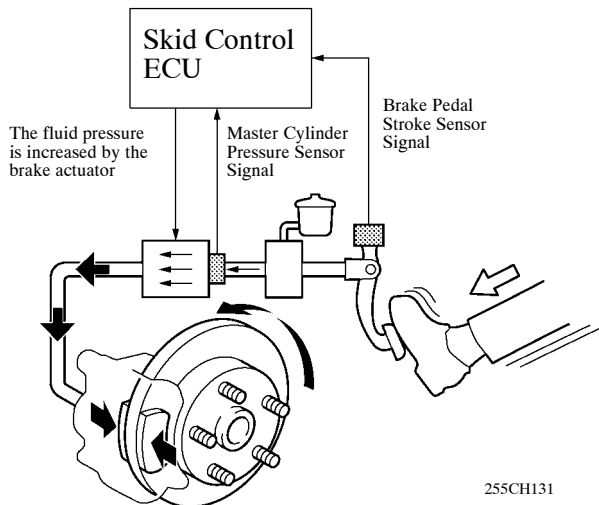
The skid control ECU determines this condition by way of the signals from the wheel speed sensors, and the brake actuator regulates the brake force in order to optimally control the distribution of the brake force to the inner wheel and outer wheel.



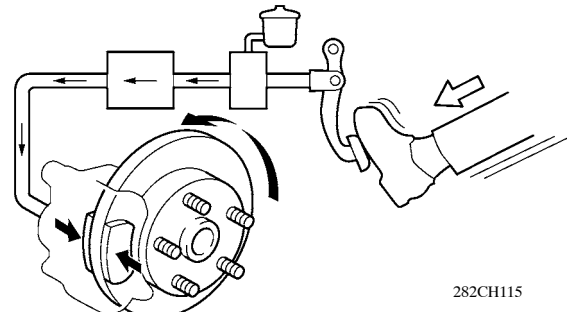
181CH56

## Outline of Brake Assist Function

The brake assist function interprets a quick push of the brake pedal as emergency braking and supplements the braking power applied if the driver has not stepped hard enough on the brake pedal. In emergencies, drivers, especially inexperienced ones, often panic and do not apply sufficient pressure on the brake pedal. Based on the signals from the master cylinder pressure sensors and the brake pedal stroke sensor, the skid control ECU calculates the speed and the amount of the brake pedal application and then determines the intention of the driver to make an emergency braking. If the skid control ECU determines that the driver intends emergency braking, the function activates the brake actuator to increase the brake fluid pressure. The brake assist function in combination with ABS helps ensure the vehicle's brake performance. A key feature of brake assist function is that the timing and the degree of braking assistance are designed to ensure that the driver does not discern anything unusual about the braking operation. When the driver intentionally eases up on the brake pedal, the function reduces the amount of assistance it provides.

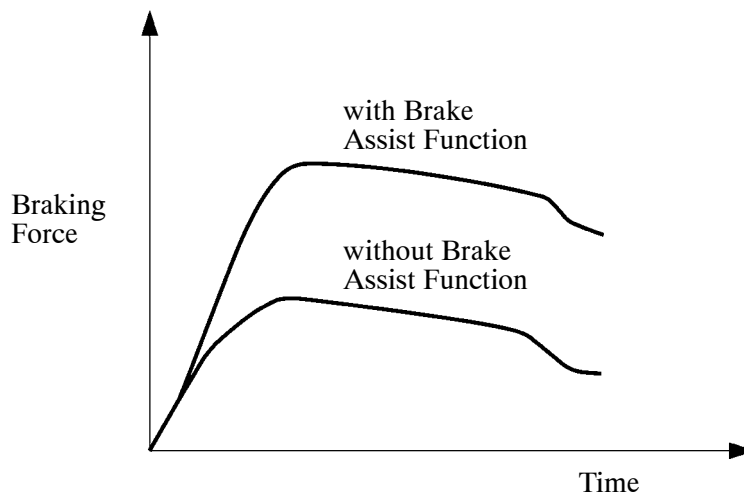


**with Brake Assist Function**



**without Brake Assist Function**

- ◆ : There is no difference of the maximum brake performance between the vehicles with and without brake assist function.



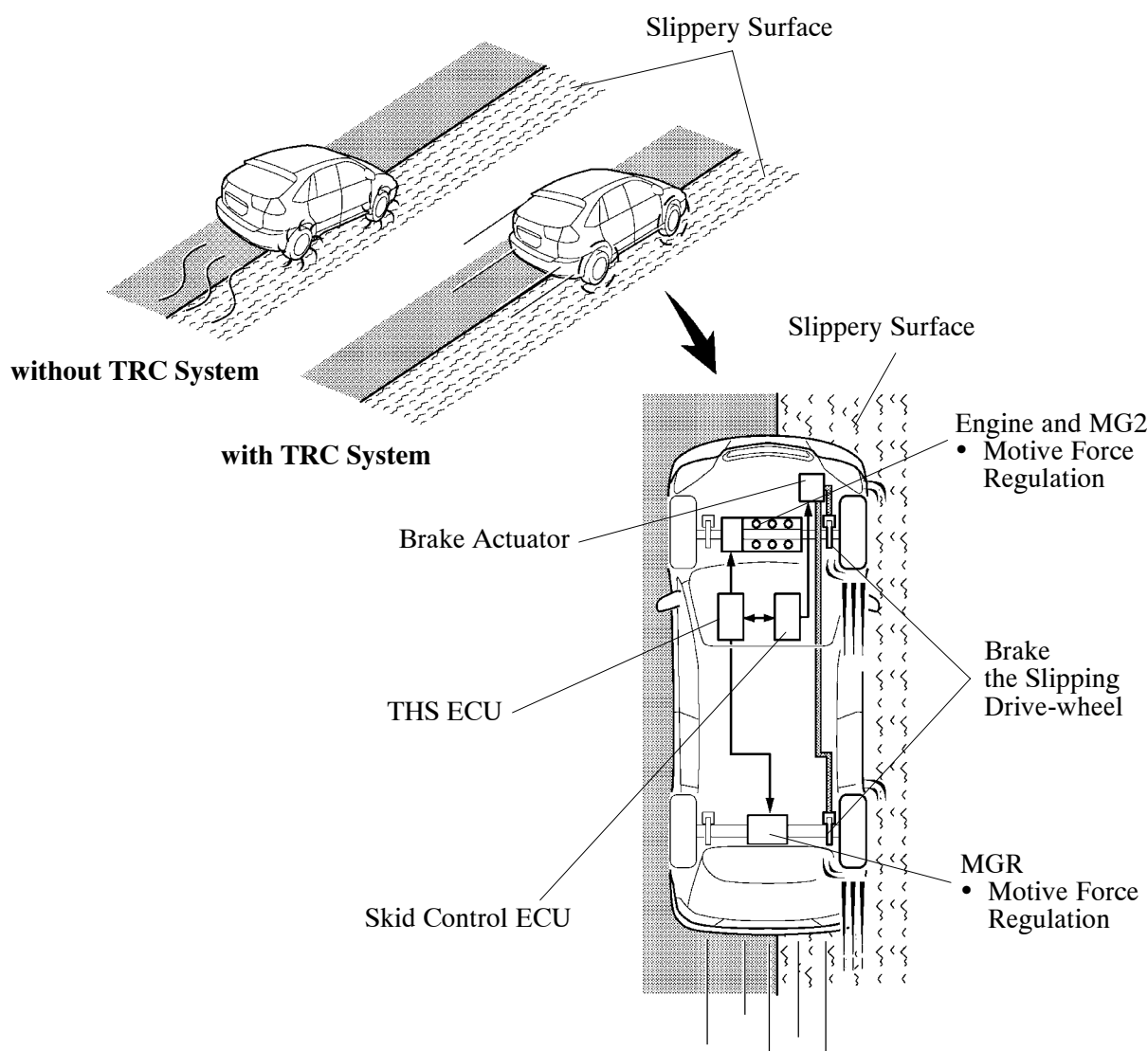
170CH18

## Outline of TRC Function

- If the driver presses the accelerator pedal aggressively when starting off or accelerating on a slippery surface, the drive wheel could slip due to the excessive amount of torque that is generated. The adjustment of the motive force and the control of the hydraulic brakes of the drive wheels accomplished by THS-II allow the TRC function to help minimize the slippage of the drive wheels, and generate the drive force that is appropriate for the road surface conditions.
- For example, a comparison may be made between two vehicles, one with the TRC function and the other without. If the driver of each vehicle operates the accelerator pedal in a rough manner while driving over a surface with different surface friction characteristics, the drive wheel on the slippery surface could slip as illustrated. As a result, the vehicle could become unstable.

However, when the vehicle is equipped with the TRC function, the skid control ECU instantly determines the state of the vehicle and operates the brake actuator in order to apply the brake of the slipping drive wheel. Simultaneously, the skid control ECU effects cooperative control with the THS ECU, in order to adjust the motive force. Thus, this function can constantly maintain a stable vehicle posture.

### ► Driving condition on road with different surface friction characteristics ◀



◆ This case applies only to the 4WD model. On the 2WD model, control is effected on the front wheels, which are the drive wheels.

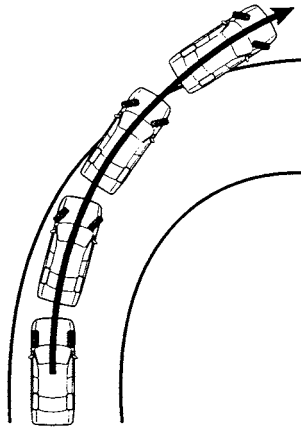
## Outline of VSC Function

### 1) General

The followings are two examples that can be considered as circumstances in which the tires exceed their lateral grip limit.

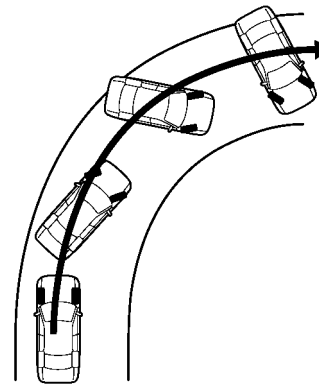
The VSC function is designed to help control the vehicle behavior by controlling the motive force and the brakes at each wheel when the vehicle is under one of the conditions indicated below.

- When the front wheels lose grip in relation to the rear wheels (front wheel skid tendency).
- When the rear wheels lose grip in relation to the front wheels (rear wheel skid tendency).



Front Wheel Skid Tendency

151CH17



Rear Wheel Skid Tendency

189CH100

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### 2) Method for Determining the Vehicle Condition

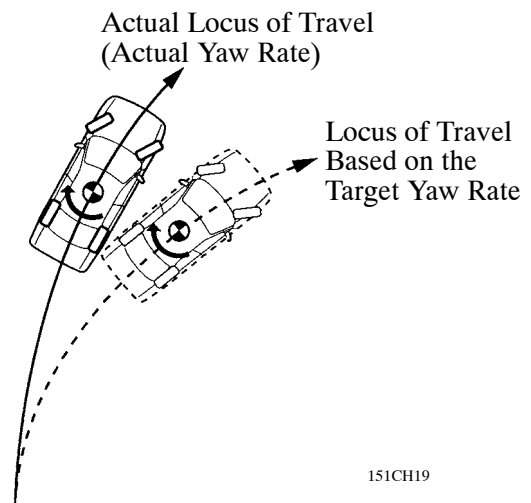
To determine the condition of the vehicle, sensors detect the steering angle, vehicle speed, vehicle's yaw rate, and the vehicle's lateral acceleration, which are then calculated by the skid control ECU.

#### a. Determining Front Wheel Skid

Whether or not the vehicle is in the state of front wheel skid is determined by the difference between the target yaw rate and the vehicle's actual yaw rate.

When the vehicle's actual yaw rate is smaller than the yaw rate (a target yaw rate that is determined by the vehicle speed and steering angle) that should be rightfully generated when the driver operates the steering wheel, it means the vehicle is making a turn at a greater angle than the locus of travel.

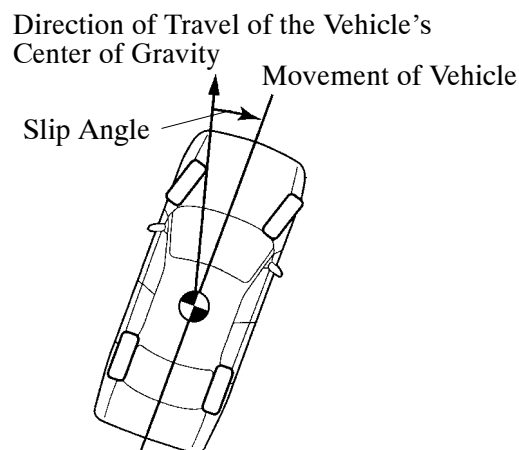
Thus, the skid control ECU determines that there is a large tendency to front wheel skid.



151CH19

### b. Determining Rear Wheel Skid

Whether or not the vehicle is in the state of rear wheel skid is determined by the values of the vehicle's slip angle and the vehicle's slip angular velocity (time-dependent changes in the vehicle's slip angle). When the vehicle's slip angle is large, and the slip angular velocity is also large, the skid control ECU determines that the vehicle has a large rear wheel skid tendency.



151CH18

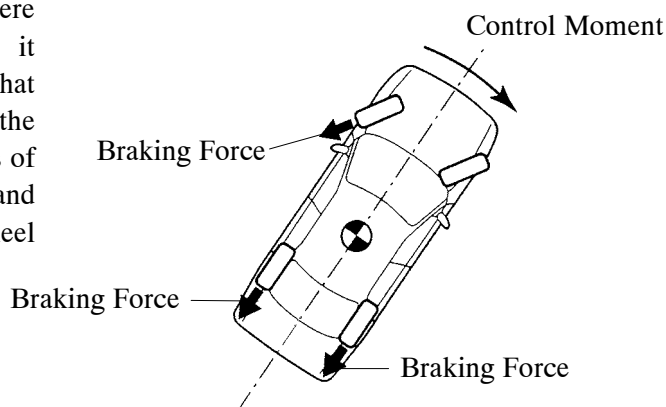
## 3) Method for VSC Operation

When the skid control ECU determines that the vehicle exhibits a tendency to front wheel skid or rear wheel skid, it decreases the engine output and applies the brake of a front or rear wheel to control the vehicle's yaw moment.

The basic operation of the VSC is described below. However, the control method differs depending on the vehicle's characteristics and driving conditions.

### a. Dampening a Front Wheel Skid

When the skid control ECU determines that there is a large front wheel skid tendency, it counteracts in accordance with the extent of that tendency. The skid control ECU controls the motive power output and applies the brakes of the front wheel of the outer circle in the turns and rear wheels in order to restrain the front wheel skid tendency.



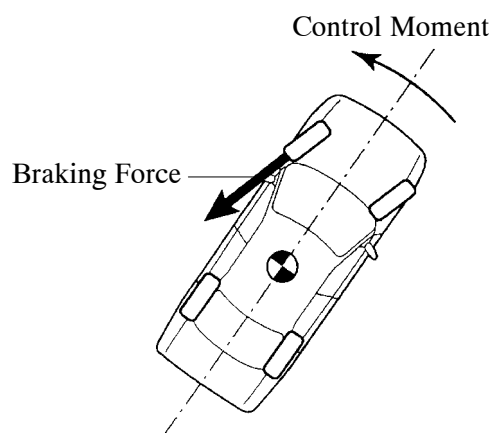
189CH101

**Making a Right Turn**

### b. Dampening a Rear Wheel Skid

When the skid control ECU determines that there is a large rear wheel skid tendency, it counteracts in accordance with the extent of that tendency. It applies the brakes of the front wheel of the outer circle of the turn, and generates an outward moment of inertia in the vehicle, in order to restrain the rear wheel skid tendency. Along with the reduction in the vehicle speed caused by the braking force, the excellent vehicle's stability is ensured.

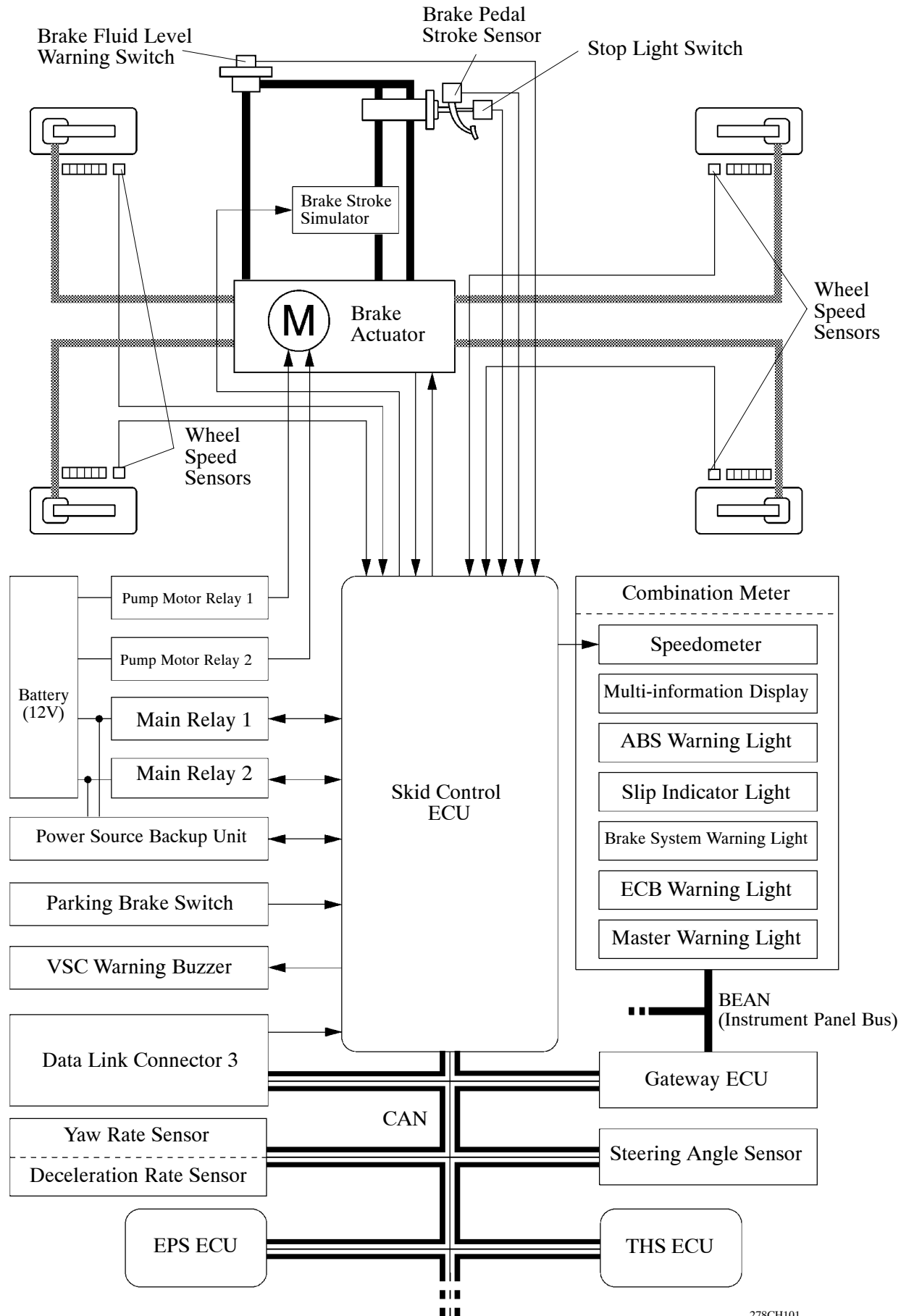
In some cases, the skid control ECU applies the brake of the rear wheels, as necessary.



204CH15

**Making a Right Turn**

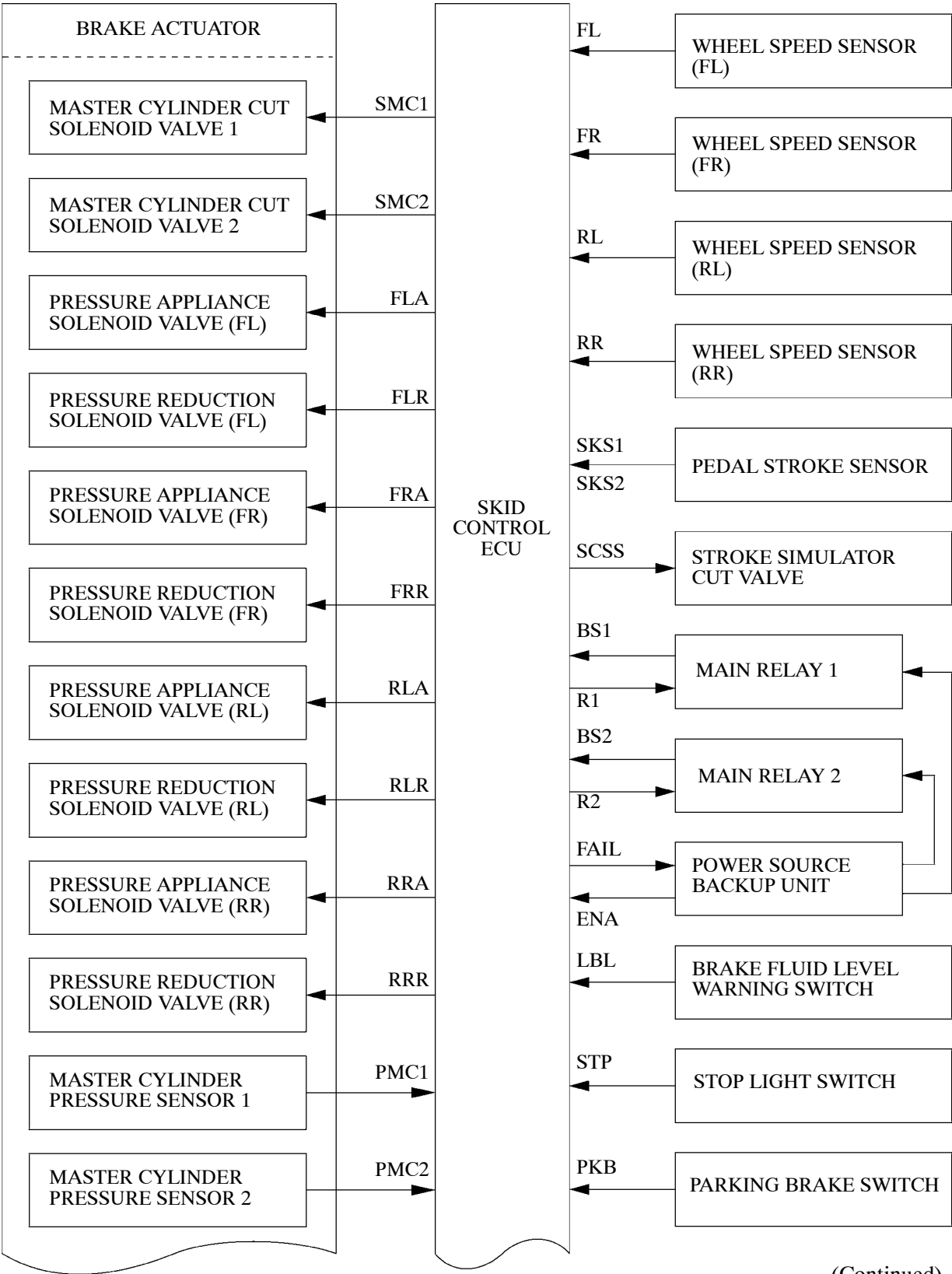
System Diagram



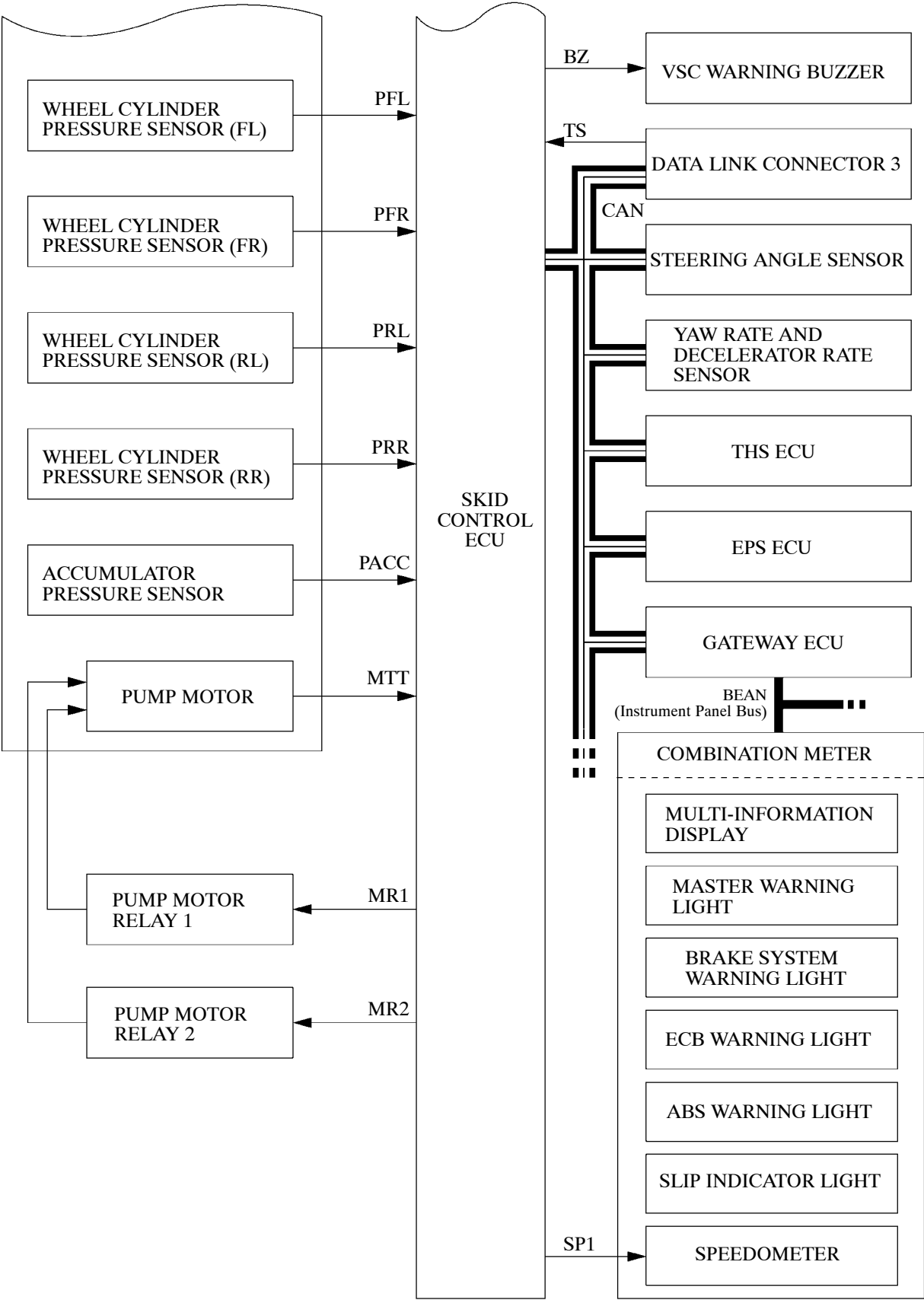
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Construction

The configuration of the brake control system on the RX400h is as shown in the following chart.

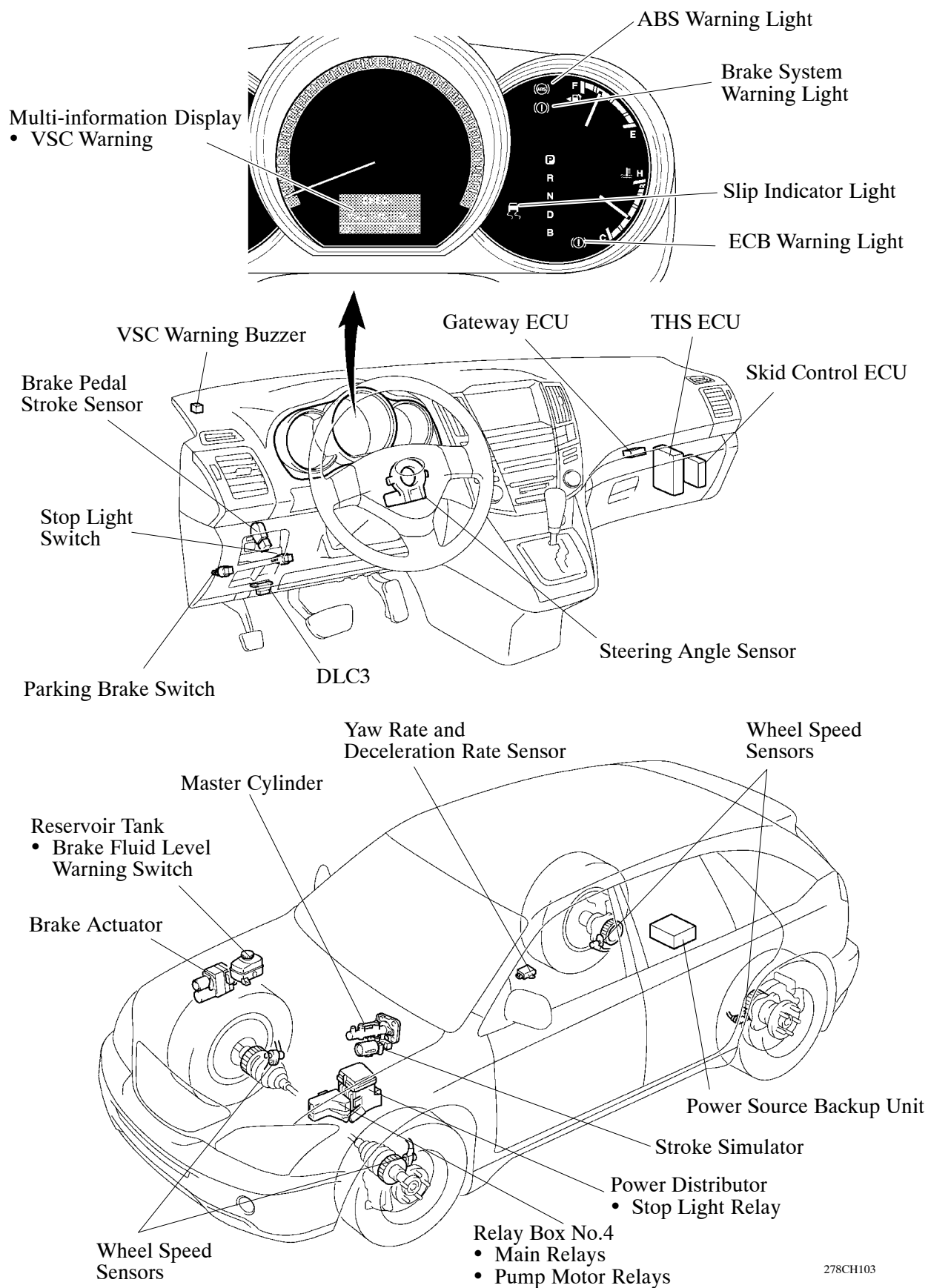


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## Layout of Main Component



## Function of Main Components

| Component                                     |                                                    | Function                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |
|-----------------------------------------------|----------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Brake Actuator<br>(See Page CH-57)            | Hydraulic Power Source Portion                     | <ul style="list-style-type: none"> <li>Consisting of a pump, pump motor, accumulator, relief valve, and accumulator pressure, the hydraulic power source portion generates and stores the hydraulic pressure, which the skid control ECU uses for controlling braking.</li> <li>The accumulator pressure sensor is installed in the brake actuator.</li> </ul>                                                                                                                                                                                                                                                                                                                                                                                                     |
|                                               | Hydraulic Control Portion                          | <ul style="list-style-type: none"> <li>Consists of 2 master cylinder cut solenoid valves, 4 pressure appliance solenoid valves, and 4 pressure reduction solenoid valves.</li> <li>The 2 master cylinder cut solenoid valves, which are the two-position type, are controlled by the skid control ECU to open and close the passage between the master cylinder and the wheel cylinders.</li> <li>The 4 pressure appliance solenoid valves and the 4 pressure reduction solenoid valves are the linear type. They are controlled by the skid control ECU to increase and decrease the fluid pressure in the wheel cylinders.</li> <li>The master cylinder pressure sensors and the wheel cylinder pressure sensors are installed in the brake actuator.</li> </ul> |
| Skid Control ECU                              |                                                    | Monitors the driving conditions of the vehicle in accordance with the signals received from the sensors and through cooperative control with the THS ECU and EPS ECU, calculates the required amount of braking force, and controls the brake actuator.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |
| Brake Master Cylinder                         |                                                    | <ul style="list-style-type: none"> <li>Generates hydraulic pressure in accordance with the amount of effort applied to the brake pedal by the driver.</li> <li>When a malfunction occurs in the power supply portion, the brake master cylinder supplies the fluid pressure (which is generated by the brake pedal effort) directly to the wheel cylinders.</li> </ul>                                                                                                                                                                                                                                                                                                                                                                                             |
| Stroke Simulator<br>(See Page CH-63)          |                                                    | Generates a pedal stroke during braking in accordance with the driver's pedal effort.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |
| Brake Pedal Stroke Sensor<br>(See Page CH-62) |                                                    | Directly detects the extent of the brake pedal stroke operated by the driver.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |
| Combination Meter                             | Multi-information Display and Master Warning Light | Informs the driver of a failure in the VSC function by displaying a message on the multi-information display in the combination meter and blinking the master warning light.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |
|                                               | ABS Warning Light                                  | Lights up to alert the driver when the skid control ECU detects the malfunction in the ABS, EBD, or Brake Assist function.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |
|                                               | Slip Indicator Light                               | Blinks to inform the driver when the ABS function, the VSC function or the TRC function is operated.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               |
|                                               | ECB Warning Light                                  | Lights up to alert the driver when a minor malfunction occurs in the brake system, which does not affect the braking force (such as a malfunction in the regenerative brake).                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |
|                                               | Brake System Warning Light                         | <ul style="list-style-type: none"> <li>Lights up to alert the driver when the skid control ECU detect the malfunction in the apportioning of the brake.</li> <li>Lights up to inform the driver when the parking brake is ON or the brake fluid level is low.</li> </ul>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |

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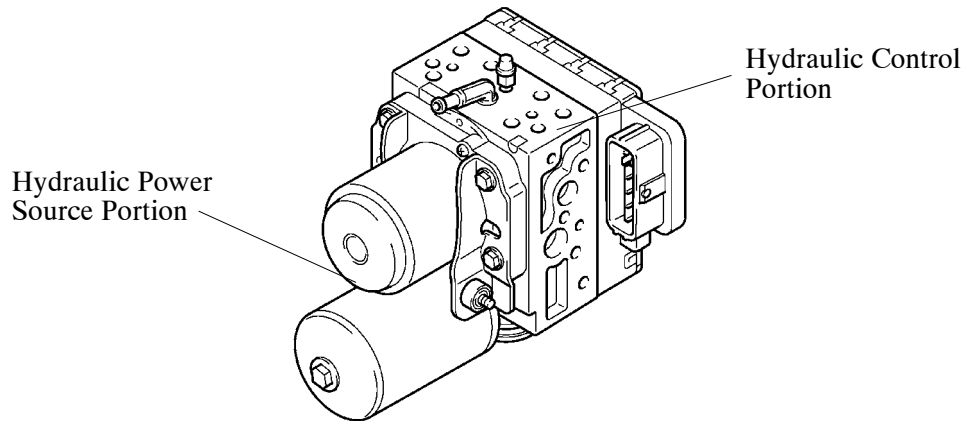
| Component                                                |                                  | Function                                                                                                                                                                                                                                                                                                                                                                                         |
|----------------------------------------------------------|----------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| VSC warning buzzer                                       |                                  | <ul style="list-style-type: none"> <li>• This buzzer sounds continuously to inform the driver when there is a malfunction in the hydraulic pressure or a failure in the power supply.</li> <li>• This buzzer sounds intermittently to inform the driver of the vehicle skidding.</li> </ul>                                                                                                      |
| THS ECU                                                  |                                  | <ul style="list-style-type: none"> <li>• Actuates the regenerative brake on receiving signal from the skid control ECU.</li> <li>• Sends the actual regenerative brake control value to the skid control ECU.</li> <li>• Controls the motive force based on an output control request signal received from the skid control ECU while the VSC function, or TRC function is operating.</li> </ul> |
| Reservoir Tank                                           |                                  | Stores the brake fluid.                                                                                                                                                                                                                                                                                                                                                                          |
|                                                          | Brake Fluid Level Warning Switch | Detects the low brake fluid level.                                                                                                                                                                                                                                                                                                                                                               |
| Stop Light Switch                                        |                                  | Detects the brake pedal-depressing signal.                                                                                                                                                                                                                                                                                                                                                       |
| Yaw Rate and Decelerator Rate Sensor<br>(See Page CH-63) |                                  | <ul style="list-style-type: none"> <li>• Detects the vehicle's yaw rate.</li> <li>• Detects the vehicle's acceleration in the forward, rearward, and lateral.</li> </ul>                                                                                                                                                                                                                         |
| Steering Angle Sensor<br>(See Page CH-64)                |                                  | Detects the steering direction and angle of the steering wheel.                                                                                                                                                                                                                                                                                                                                  |
| Pump Motor relay 1,2                                     |                                  | <ul style="list-style-type: none"> <li>• Two types of pump motor relays with different pump actuation speeds.</li> <li>• If one relay fails, the other relay operates to actuate the pump.</li> </ul>                                                                                                                                                                                            |
| Main Relays                                              |                                  | Controlled by the skid control ECU, the main relays supply or remove power to the solenoid valves in the brake actuator and the skid control ECU.                                                                                                                                                                                                                                                |
| Power Source Backup Unit<br>(See Page CH-64)             |                                  | <ul style="list-style-type: none"> <li>• An auxiliary power supply to provide stable power to the brake system.</li> <li>• Complements the supply of power to the brake system by discharging the electric charge that is stored in the unit when the voltage of the (12V) power supply of the vehicle is low.</li> </ul>                                                                        |

## Construction and Operation of Main Component

### 1) Brake Actuator

#### a. General

- The brake actuator of the RX400h consists of hydraulic control and hydraulic power source portions.
- The two master cylinder pressure sensors, four wheel cylinder pressure sensors, and an accumulator pressure sensor are installed in the brake actuator.



277CH123

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### ► Function of Main Components ◀

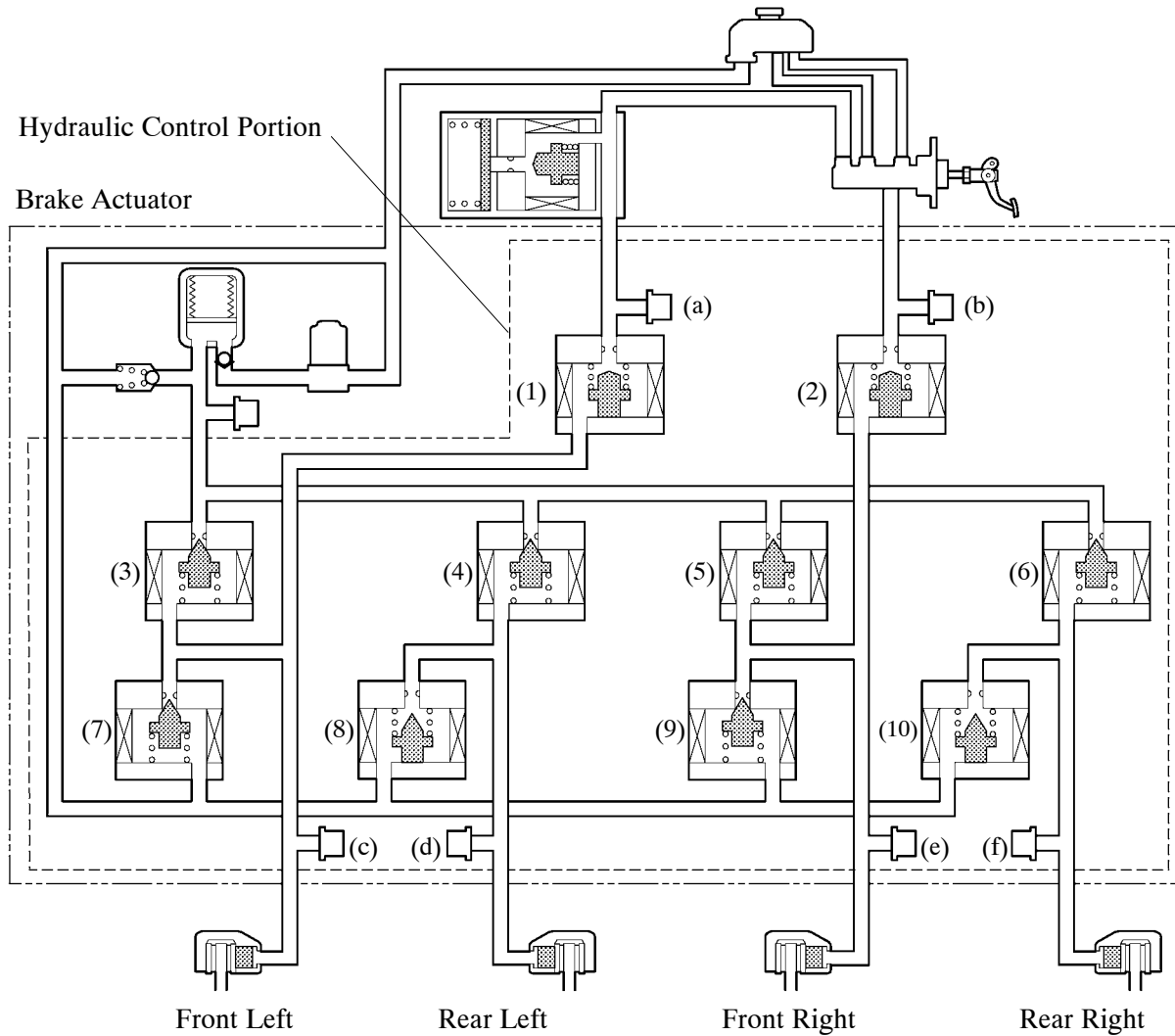
| Component                                            | Function                                                                                                                                                                                                                                                                                                                                                                                                                                                              |
|------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Master Cylinder Cut Solenoid Valve (2-position Type) | <ul style="list-style-type: none"> <li>• When the brake system is started, this valve cuts the hydraulic passage between the master cylinder and the wheel cylinder.</li> <li>• When the brake system is stopped or a failure occurs in the hydraulic power source portion, the valve opens to maintain the hydraulic passage to the front wheel cylinders and ensure braking. However, a greater effort than normal is required to press the brake pedal.</li> </ul> |
| Pressure Appliance Solenoid Valve (Linear Type)      | This valve, which is controlled by the skid control ECU, regulates the fluid pressure from the accumulator in order to amplify the fluid pressure to the wheel cylinder.                                                                                                                                                                                                                                                                                              |
| Pressure Reduction Solenoid Valve (Linear Type)      | This valve, which is controlled by the skid control ECU, regulates the fluid pressure in order to reduce the fluid pressure to the wheel cylinder.                                                                                                                                                                                                                                                                                                                    |
| Master Cylinder Pressure Sensors                     | The master cylinder pressure sensor converts the fluid pressure generated by the master cylinder into electrical signals and transmits them to the skid control ECU. Accordingly, the skid control ECU determines the braking force required by the driver.                                                                                                                                                                                                           |
| Wheel Cylinder Pressure Sensors                      | These sensors detect the fluid pressure that acts on the respective wheel cylinders and transmits them to the skid control ECU in the form of feedback. Accordingly, the skid control ECU monitors the fluid pressure of the wheel cylinders and controls the pressure appliance solenoid valve and the pressure reduction solenoid valve, in order to achieve the optimal wheel cylinder pressures.                                                                  |
| Accumulator Pressure Sensor                          | The accumulator pressure sensor constantly detects the brake fluid pressure in the accumulator and transmits the signals to the skid control ECU. Accordingly, the skid control ECU controls the pump motor.                                                                                                                                                                                                                                                          |
| Pump and Pump Motor                                  | Draws up the brake fluid from the reservoir tank and provides high hydraulic pressure to the accumulator.                                                                                                                                                                                                                                                                                                                                                             |
| Accumulator                                          | Stores the hydraulic pressure that was generated by the pump. The accumulator is filled with high pressure nitrogen gas.                                                                                                                                                                                                                                                                                                                                              |
| Relief Valve                                         | Returns the brake fluid to the reservoir tank to prevent excessive pressure if the pump operates continuously due to a malfunction of the accumulator pressure sensor.                                                                                                                                                                                                                                                                                                |

### b. Hydraulic Control Portion

The 10 solenoid valves and 6-pressure sensors consists of the following:

- 2 master cylinder cut solenoid valves [(1), (2)]
- 4 pressure appliance valves [(3), (4), (5), (6)]
- 4 pressure reduction valves [(7), (8), (9), (10)]
- 2 master cylinder pressure sensor [(a), (b)]
- 4 wheel cylinder pressure sensor [(c), (d), (e), (f)]

#### ► Hydraulic Circuit ◀



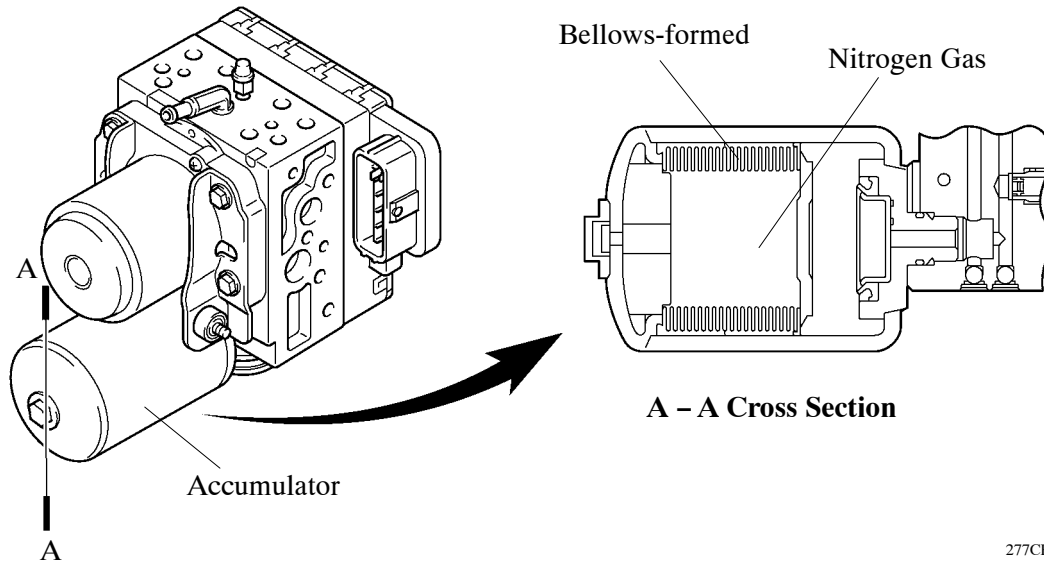
### c. Hydraulic Power Source Portion

#### i) General

The hydraulic power source portion consists of pump, pump motor, accumulator, relief valve, 2 motor relays, and accumulator pressure sensor.

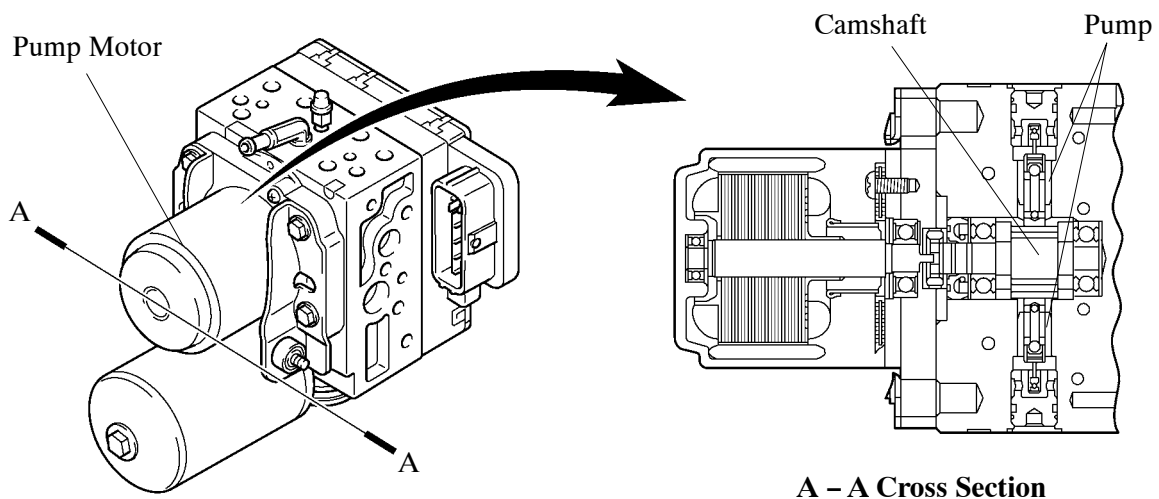
#### ii) Accumulator

Inside the accumulator of the RX400h, as same as the previous model, the high-pressurized nitrogen gas is charged and sealed. On the RX400h, metallic bellows-formed tube is used, in order to enhance the gastight performance of the accumulator.



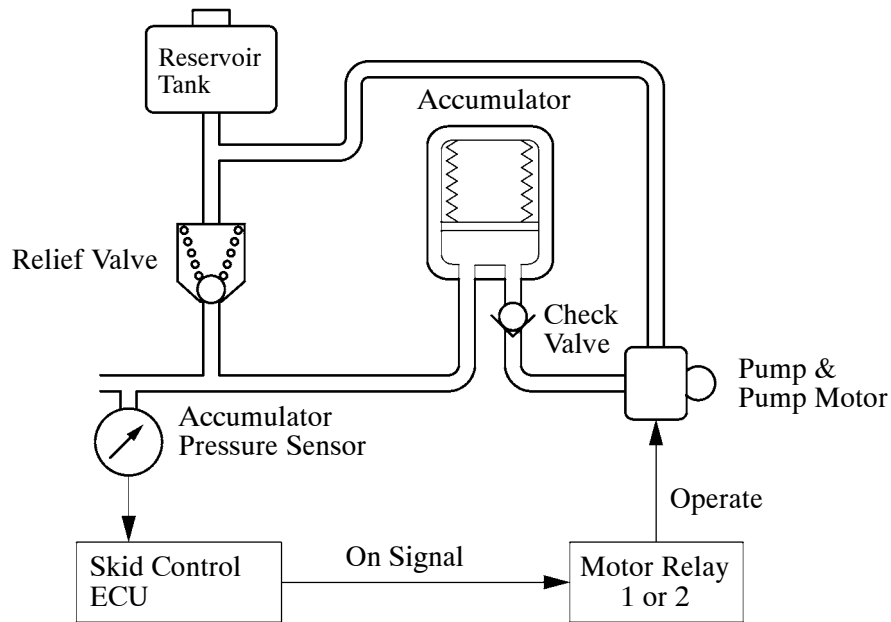
#### iii) Pump and Pump Motor

A plunger type pump is used. This pump is operated by the rotation of the camshaft driven by the motor, and then supplies high-pressurized fluid to the accumulator.



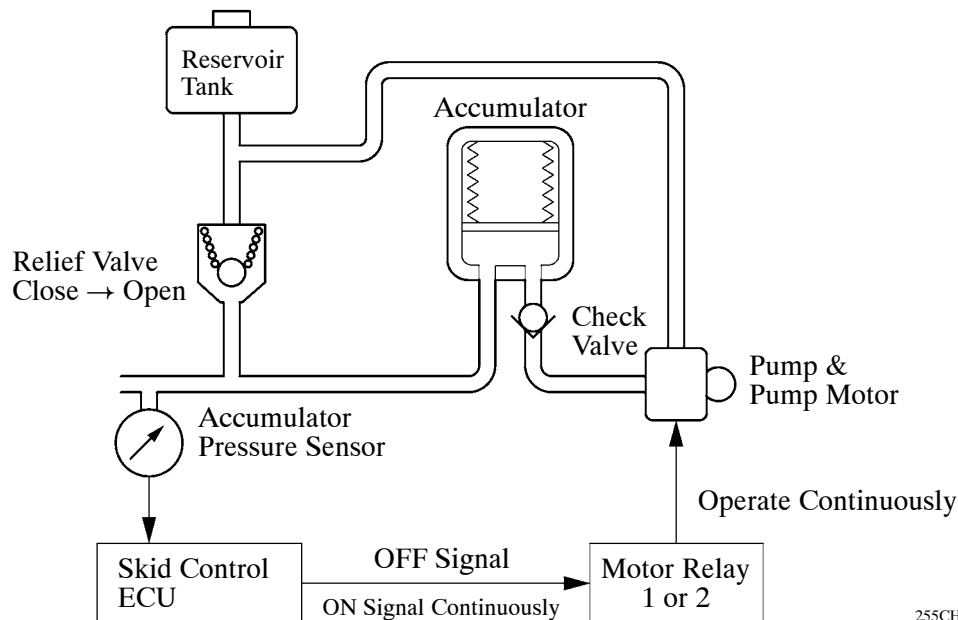
## iv) Operation

- The brake fluid that is discharged by the pump passes through the check valve and is stored in the accumulator. The hydraulic pressure that is stored in the accumulator is used for providing the hydraulic pressure that is needed for normal braking and for operating the brake control.
- The motor relays consist of the following relays with different pump actuation speeds: relay 1 (low speed) and relay 2 (high speed). Normally, relay 1 with the slow pump speed is used. When the fluid pressure drops quickly because more fluid pressure is required, such as in ABS fluid pressure control, relay 2 with the fast pump speed is used. If one of the relays malfunctions, the other is used for actuating the pump.
- The accumulator pressure sensor constantly monitors the pressure in the accumulator and transmits it to the skid control ECU. If the accumulator pressure drops below the set pressure, the skid control ECU sends an activation signal to the motor relay in order to actuate the pump motor until the pressure in the accumulator reaches the set pressure.



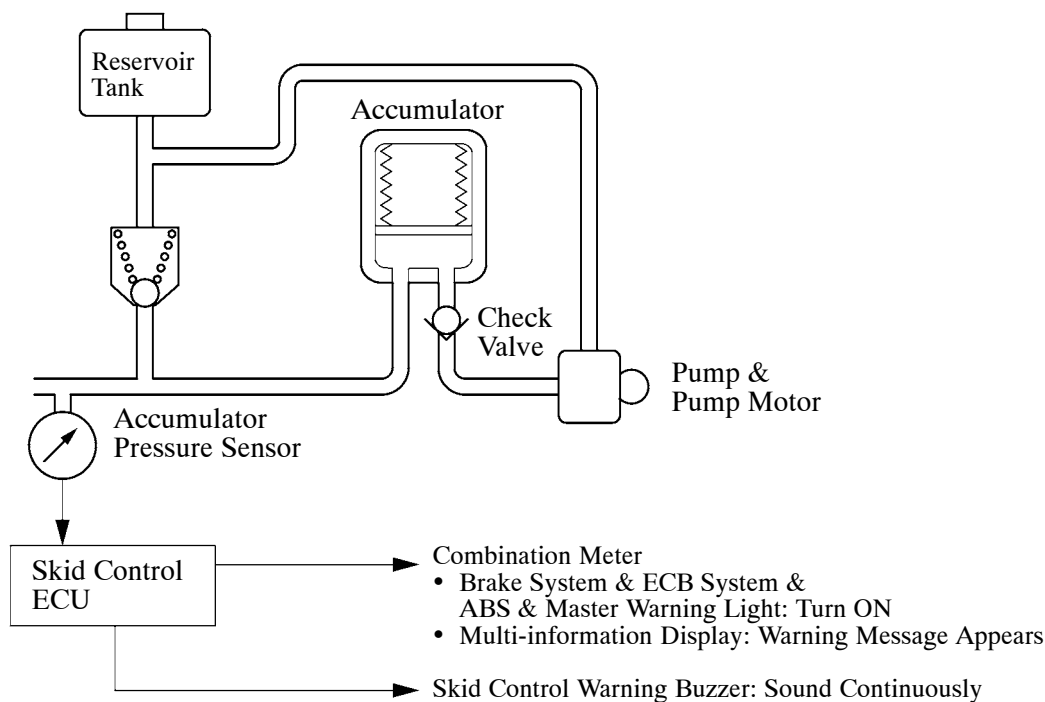
255CH136

- If the pump and the pump motor continue to operate unintendedly and accumulator sensor failed, a high pressure would be created in the accumulator. At this time, the relief valve will open to return the brake fluid to the reservoir tank, in order to reduce the accumulator pressure.



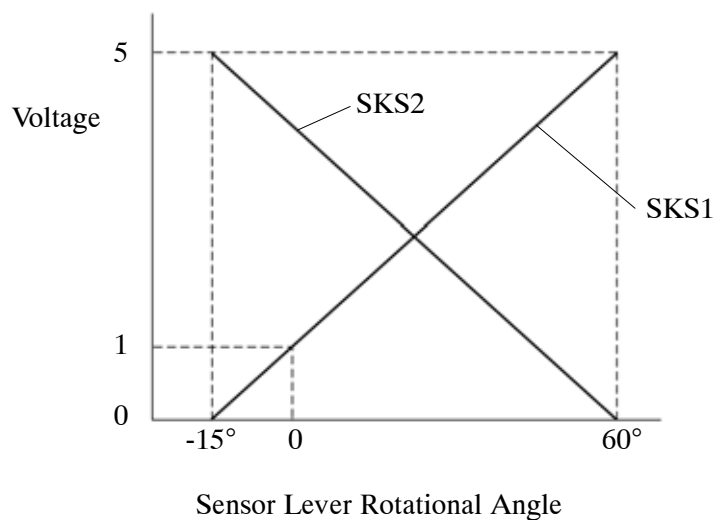
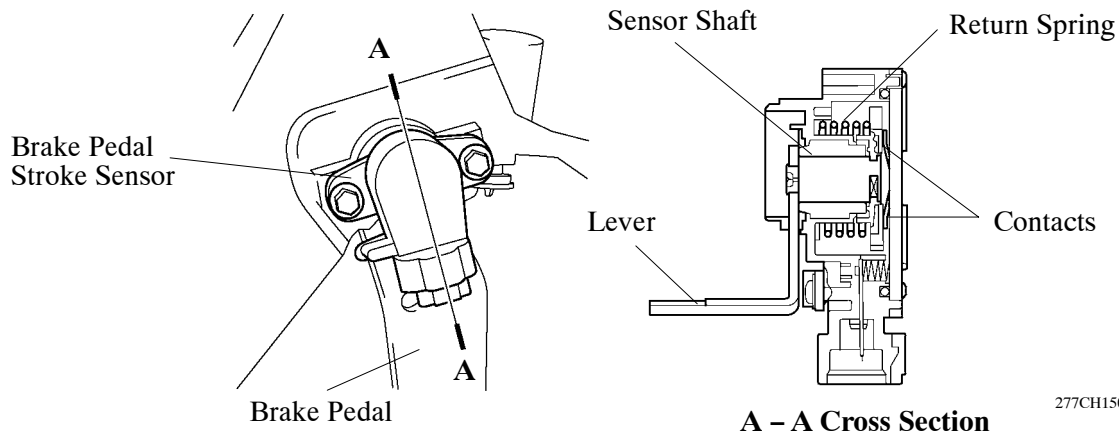
255CH137

- If the accumulator pressure drops abnormally to a level below the pressure set at the ECU, the skid control ECU illuminates the brake system warning light, the ECB warning light, ABS warning light and the master warning light. Then, a warning message appears on the multi-information display in the combination meter, and the skid control warning buzzer sounds to alert the driver of the abnormal hydraulic pressure.



## 2) Brake Pedal Stroke Sensor

This sensor, which contains a contact type variable resistor, detects the extent of the brake pedal stroke and transmits it to the skid control ECU.



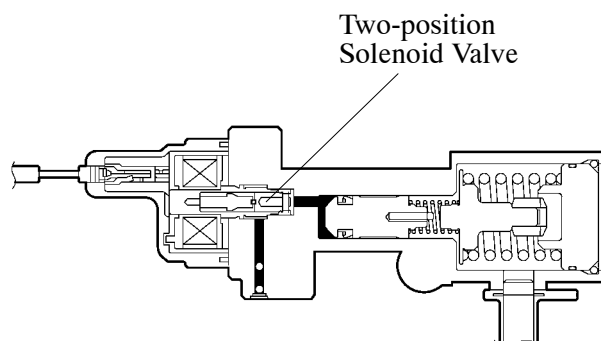
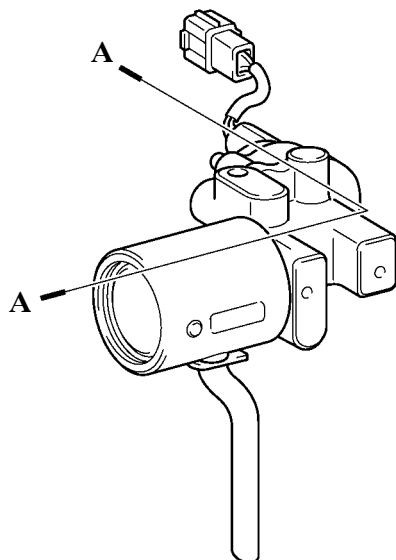
255CH164

### Service Tip

- To install a brake pedal stroke sensor, which is available as a service part, perform as follows:
  - The sensor lever is secured with a pin to "0" stroke. (Do not detach the pin until the installation has been completed.)
  - In this state, install the sensor on the brake pedal (in the OFF state) on the vehicle.
  - After completing the installation, firmly press the brake pedal once to break off the pin that is securing the sensor in place.
  - Make sure the broken pin does not remain in the sensor lever.
- After replacing the brake pedal stroke sensor, initialization of brake pedal stroke sensor must be required on the skid control ECU side.
- For the actual procedure, refer to the LEXUS RX400h Repair Manual (Pub. No. RM1139E).

### 3) Stroke Simulator

The stroke simulator is located between the master cylinder and the brake actuator. It generates a pedal stroke in accordance with the driver's pedal effort during braking. Containing 2 types of coil springs with different spring constants, the stroke simulator provides pedal stroke characteristics in 2 stages in relation to the master cylinder pressure.



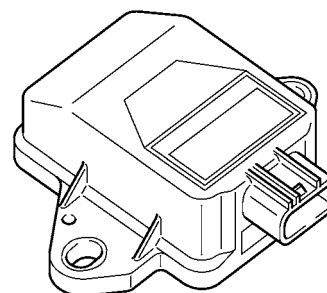
A - A Crosse Section

277CH140

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### 4) Yaw Rate Sensor

A deceleration rate sensor is built into the yaw rate sensor. This sensor detects the yaw rate and lateral acceleration, and sends this signal to the skid control ECU.



255CH141

#### Service Tip

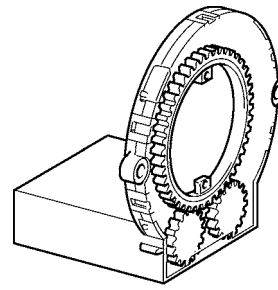
After replacing the yaw rate sensor or the skid control ECU, initialization of the deceleration sensor and yaw rate sensor is required.

For the actual procedure, refer to the LEXUS RX400h Repair Manual (Pub. No. RM1139E).

### 5) Steering Angle Sensor

This steering angle sensor detects the steering direction and angle, and sends this signal to the skid control ECU.

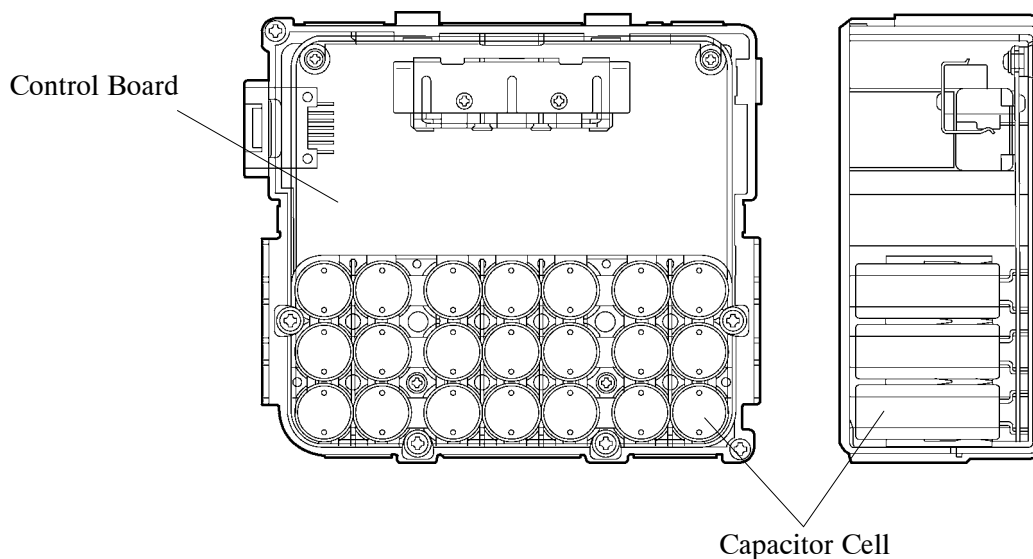
The sensor contains two gears for detecting the rotational movement. The magnetic field of the MRE (Magnetic Resistance Element), which is built into these gears, changes as the gears rotate. The change in the magnetic field causes the resistance of the sensor to change, which is detected by the skid control ECU in the form of the rotational angle of the steering.



277CH126

### 6) Power Source Backup Unit

- The power source backup unit is used as an auxiliary power source, in order to supply power to the brake system in a stable manner.
- This unit contains 21 capacitor cells, which store an electrical charge provided by the (12V) vehicle power supply. When the voltage of the (12V) vehicle power supply drops, the electrical charge stored in the capacitor cells is used as an auxiliary power supply to the brake system.



277CH127

#### Service Tip

Immediately after the ignition switch is turned OFF, this unit is in the discharging state, and some voltage remains in the capacitors. Therefore, make sure to check for residual voltage and discharge it if necessary, before removing the power source backup unit from the vehicle or opening and inspecting the inside of the power source backup unit case.

For details, refer to the LEXUS RX400h Repair Manual (Pub. No. RM1139E).

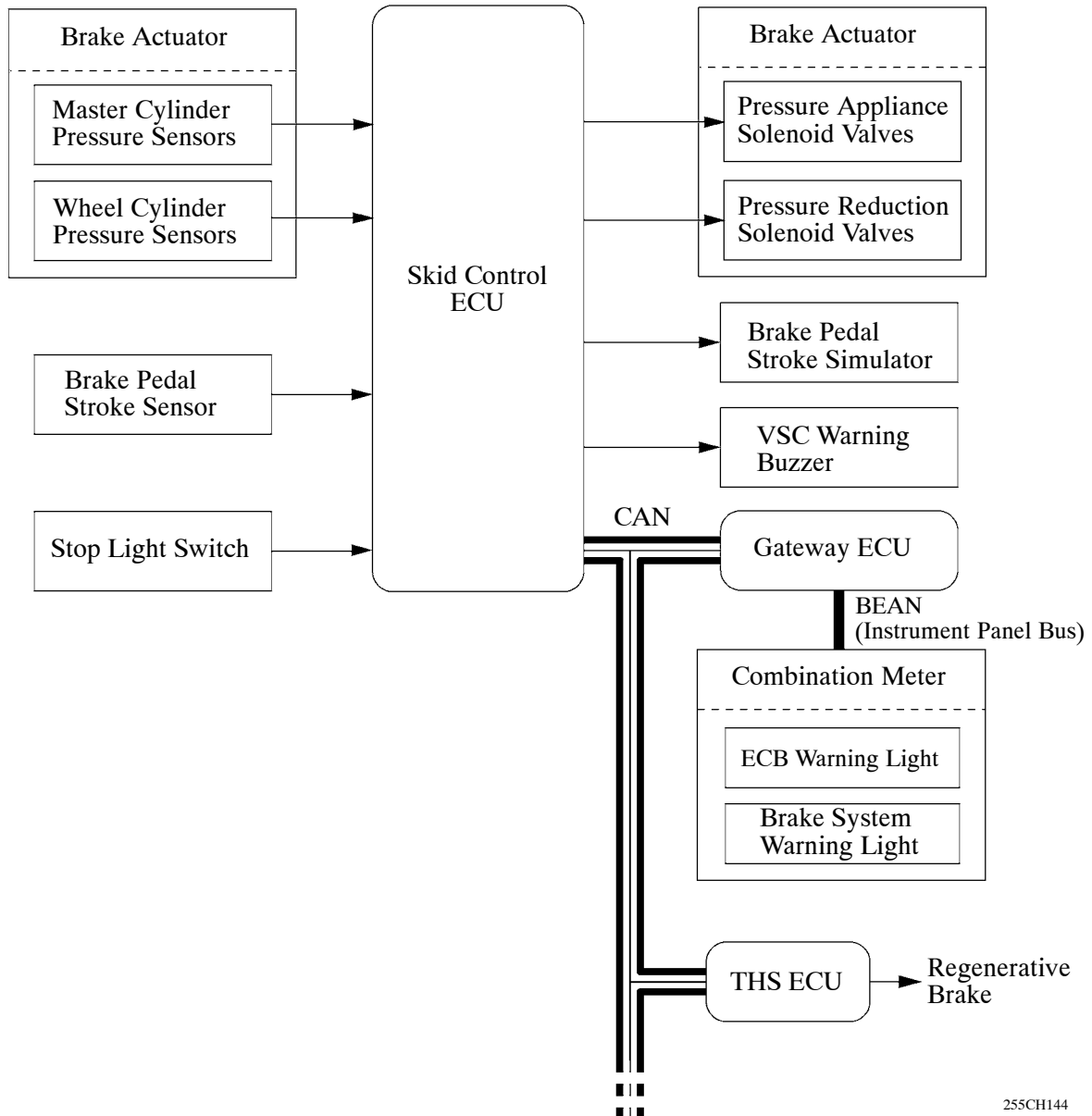
## System Operation

### 1) Normal Brake Operation (With Regenerative Brake Cooperative Control)

#### a. General

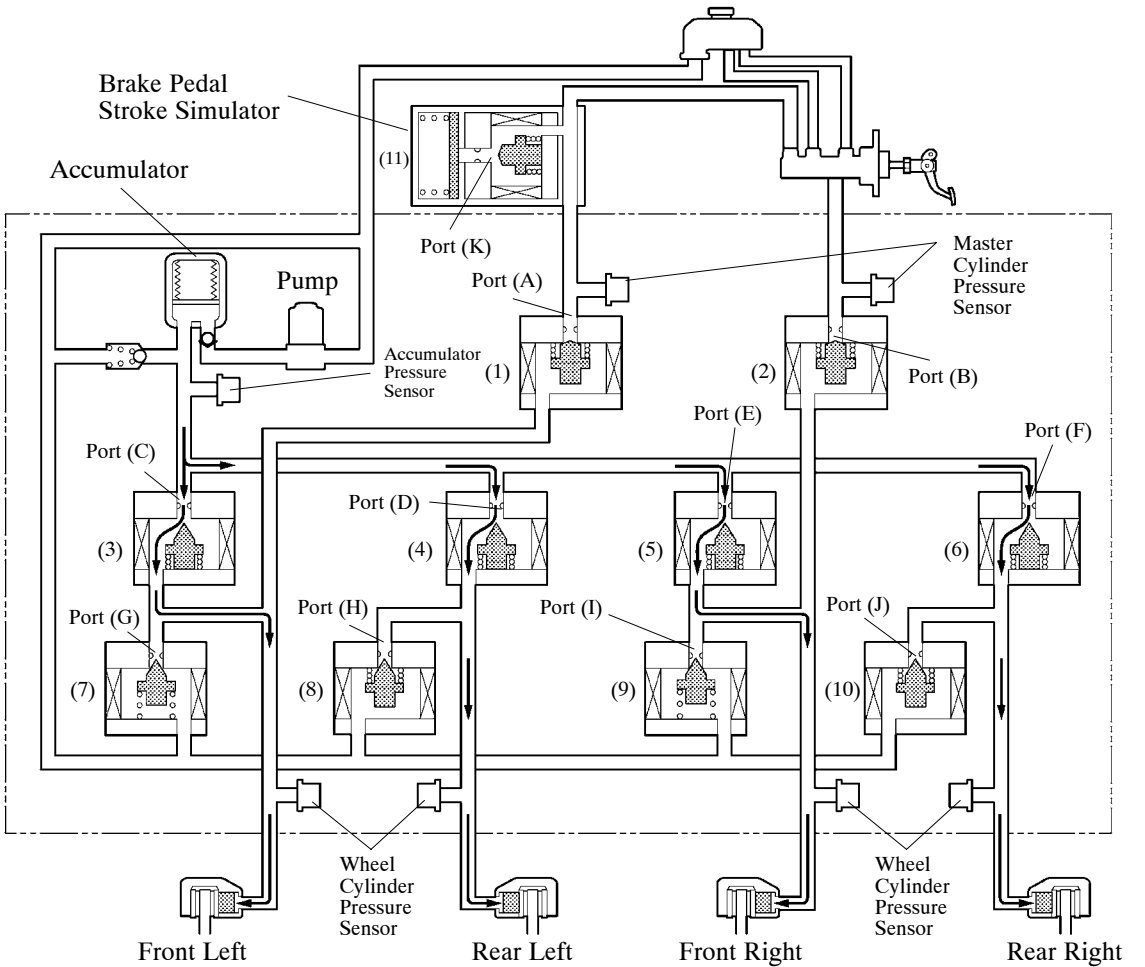
- During normal braking, the master cylinder cut solenoid valves are closed and the fluid pressure circuits to the wheel cylinders remain independent. Accordingly, the fluid pressure generated by the master cylinder will not directly cause the wheel cylinders to actuate.
- The skid control ECU calculates the braking force required by the driver in accordance with the signals received from the master cylinder pressure sensors and the brake pedal stroke sensor. Then, the skid control ECU calculates the regenerative brake force value out of the required brake force and transmits the calculated value to the THS ECU. Upon receiving the value, the THS ECU generates a regenerative brake force. At the same time, the THS ECU transmits the actual regenerative brake force value to the skid control ECU. The skid control ECU controls the solenoid valves in order to cause the hydraulic brake system to generate a brake force value (which is obtained by subtracting the regenerative brake force from the brake force value required by the driver).

#### ► System Diagram ◀



b. Pressure Increase

The skid control ECU calculates the target wheel cylinder pressure (equivalent to the brake force required by the driver) in accordance with the signals received from the master cylinder pressure sensor and the brake pedal stroke sensor. The skid control ECU compares the wheel cylinder pressure sensor signal and the target wheel cylinder pressure. If the target wheel cylinder pressure is lower, the skid control ECU boosts the pressure in the brake actuator. Accordingly, the fluid pressure in the accumulator is fed into the wheel cylinder. Moreover, this operation is the same when the hydraulic brake force must be increased in order to effect cooperative control in accordance with the changes in the regenerative brake force.



256CH108

| Item               |                                     | Normal Braking Increase Mode |
|--------------------|-------------------------------------|------------------------------|
| (1), (2)           | Master Cylinder Cut Solenoid Valve  | ON (Close)                   |
|                    | Port: (A), (B)                      |                              |
| (3), (4), (5), (6) | Pressure Appliance Solenoid Valve   | ON (Half-Open*)              |
|                    | Port: (C), (D), (E), (F)            |                              |
| (7), (9)           | Pressure Reduction Solenoid Valve   | OFF (Close)                  |
|                    | Port: (G), (I)                      |                              |
| (8), (10)          | Pressure Reduction Solenoid Valve   | ON (Close)                   |
|                    | Port: (H), (J)                      |                              |
| (11)               | Stroke Simulator Cut Solenoid Valve | ON (Open)                    |
|                    | Port: (K)                           |                              |

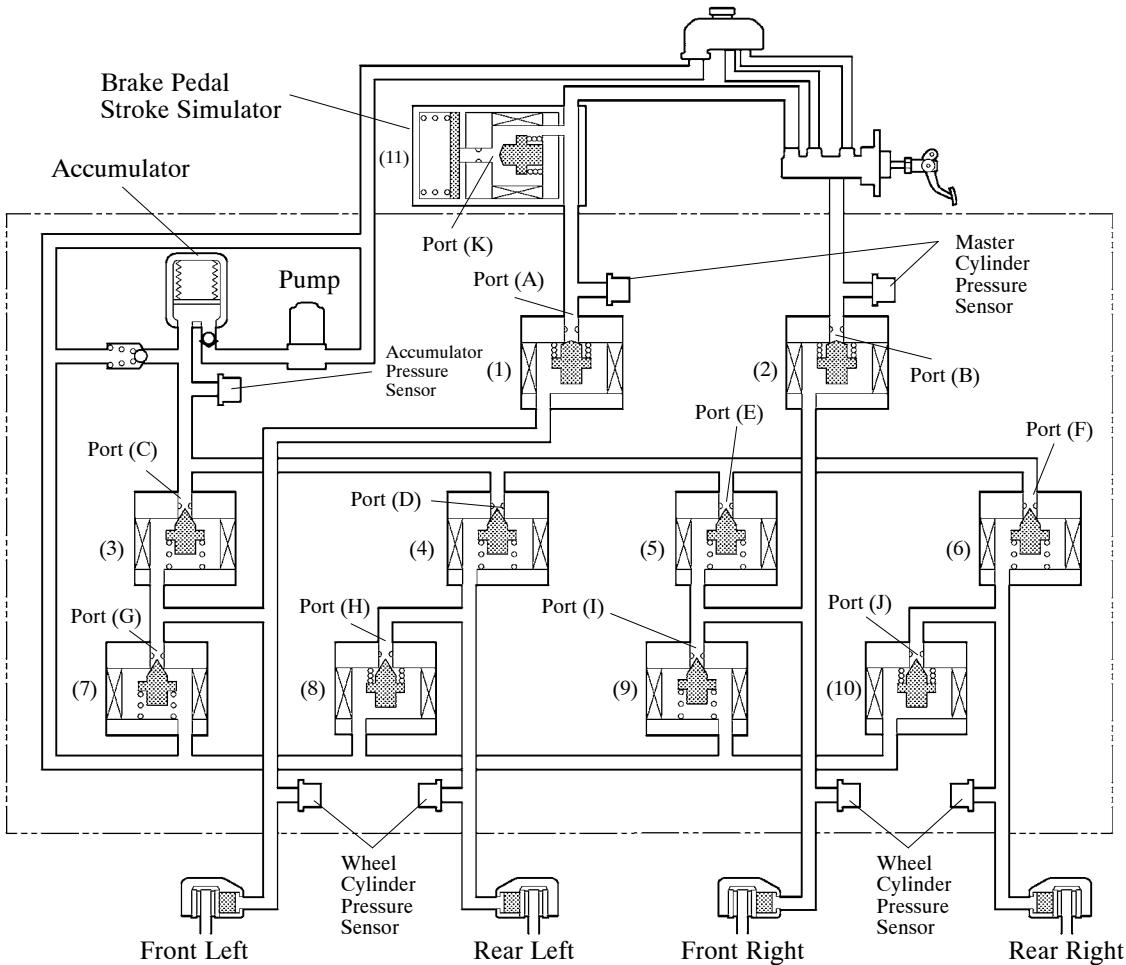
\*: The solenoid valve constantly regulates the amount of opening of the port in accordance with the use conditions in order to control the fluid pressure.

**c. Holding**

The skid control ECU calculates the target wheel cylinder pressure (equivalent to the brake force required by the driver) in accordance with the signals received from the master cylinder pressure sensor and the brake pedal stroke sensor.

The skid control ECU compares the wheel cylinder pressure signal with the target wheel cylinder pressure. If they are equal, the skid control ECU controls the brake actuator in the hold state.

Accordingly, the wheel cylinder will be held at a constant pressure.



256CH109

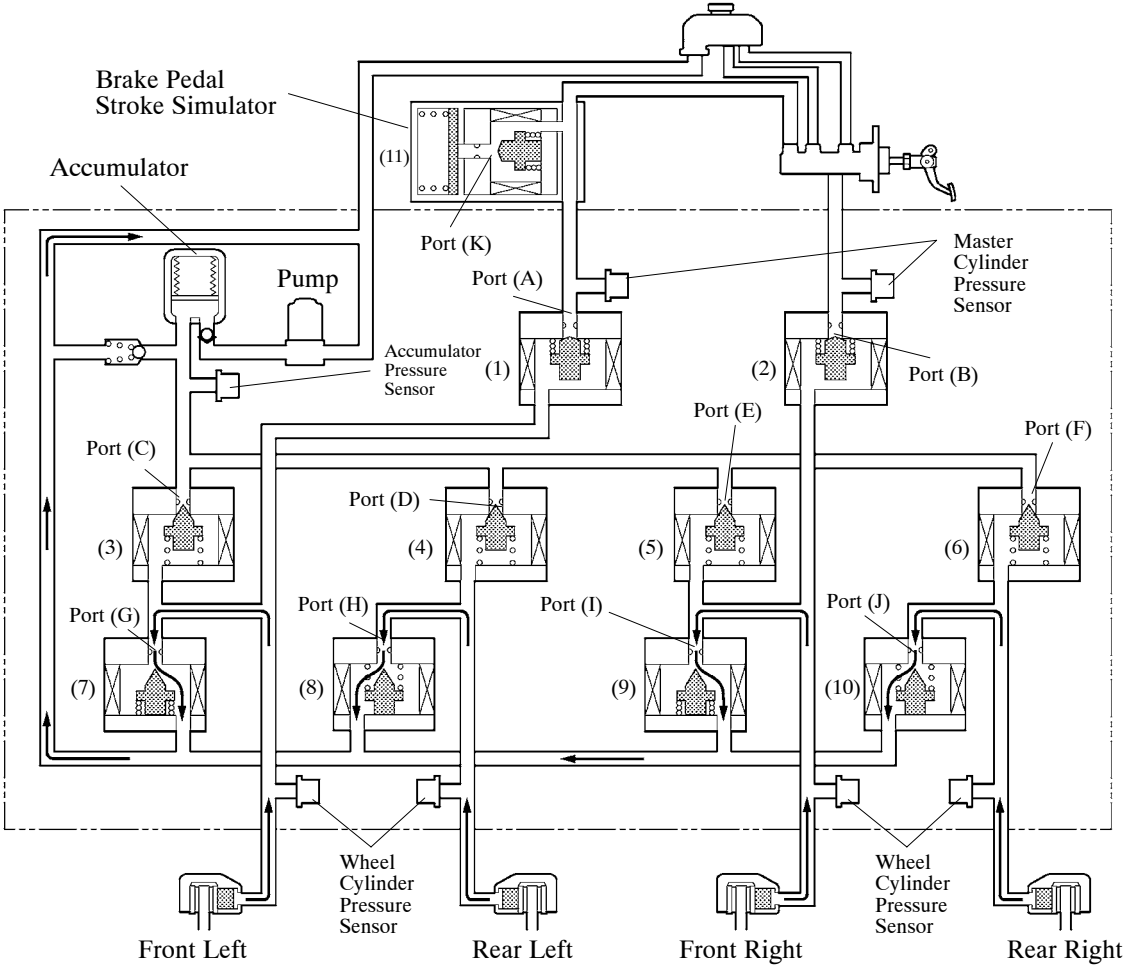
| Item                  |                                     | Normal Braking<br>Hold Mode |
|-----------------------|-------------------------------------|-----------------------------|
| (1), (2)              | Master Cylinder Cut Solenoid Valve  | ON (Close)                  |
|                       | Port: (A), (B)                      |                             |
| (3), (4),<br>(5), (6) | Pressure Appliance Solenoid Valve   | OFF (Close)                 |
|                       | Port: (C), (D), (E), (F)            |                             |
| (7), (9)              | Pressure Reduction Solenoid Valve   | OFF (Close)                 |
|                       | Port: (G), (I)                      |                             |
| (8), (10)             | Pressure Reduction Solenoid Valve   | ON (Close)                  |
|                       | Port: (H), (J)                      |                             |
| (11)                  | Stroke Simulator Cut Solenoid Valve | ON (Open)                   |
|                       | Port: (K)                           |                             |

d. Pressure Reduce

The skid control ECU calculates the target wheel cylinder pressure (equivalent to the brake force required by the driver) in accordance with the signals received from the master cylinder pressure sensor and the brake pedal stroke sensor.

The skid control ECU compares the wheel cylinder pressure signal with the target wheel cylinder pressure. If the target wheel cylinder pressure is higher, the skid control ECU reduces the pressure in the brake actuator. Accordingly, the pressure in the wheel cylinder decreases.

Moreover, this operation is the same when the hydraulic brake force must be decreased in order to effect cooperative control in accordance with the changes in the regenerative brake force.



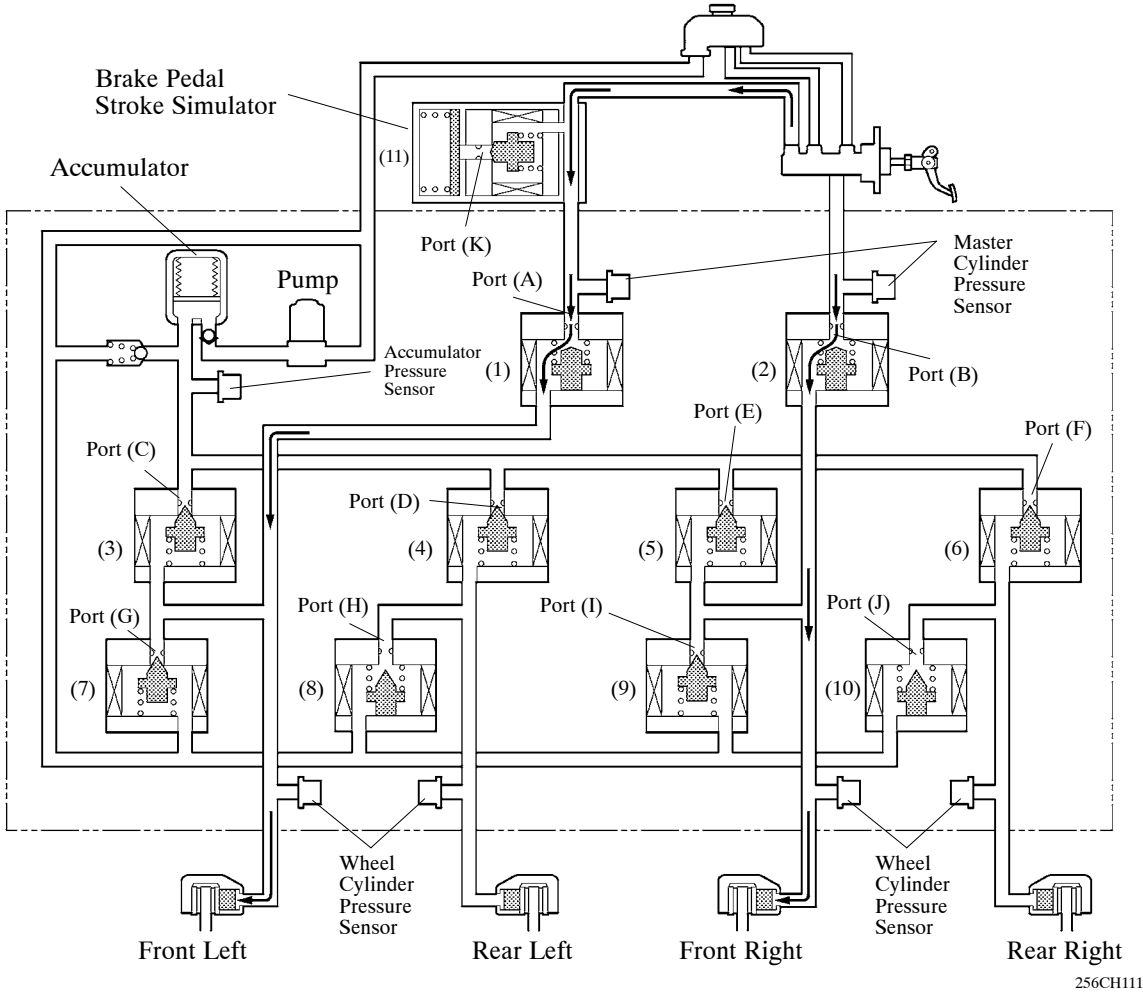
256CH110

| Item                  |                                     | Normal Braking<br>Reduce Mode |
|-----------------------|-------------------------------------|-------------------------------|
| (1), (2)              | Master Cylinder Cut Solenoid Valve  | ON (Close)                    |
|                       | Port: (A), (B)                      |                               |
| (3), (4),<br>(5), (6) | Pressure Appliance Solenoid Valve   | OFF (Close)                   |
|                       | Port: (C), (D), (E), (F)            |                               |
| (7), (9)              | Pressure Reduction Solenoid Valve   | ON (Half-Open*)               |
|                       | Port: (G), (I)                      |                               |
| (8), (10)             | Pressure Reduction Solenoid Valve   | ON (Half-Open*)               |
|                       | Port: (H), (J)                      |                               |
| (11)                  | Stroke Simulator Cut Solenoid Valve | ON (Open)                     |
|                       | Port: (K)                           |                               |

\*: The solenoid valve constantly regulates the amount of opening of the port in accordance with the use conditions in order to control the fluid pressure.

**e. Brake System Stops or During Power Supply Malfunction**

If the brake system stops or no accumulator pressure is supplied due to some malfunction, the skid control ECU operates the fail-safe function. This function opens the master cylinder solenoid valve in the brake actuator, in order to secure a fluid passage between the master cylinder and the wheel cylinder. Thus, the brakes can be applied by operating only the front wheel cylinders under the fluid pressure generated by the master cylinder. At this time, port (K) of the stroke simulator cut solenoid valve closes in order to prevent the fluid pressure generated by the master cylinder from being negatively affected by the operation of the stroke simulator.



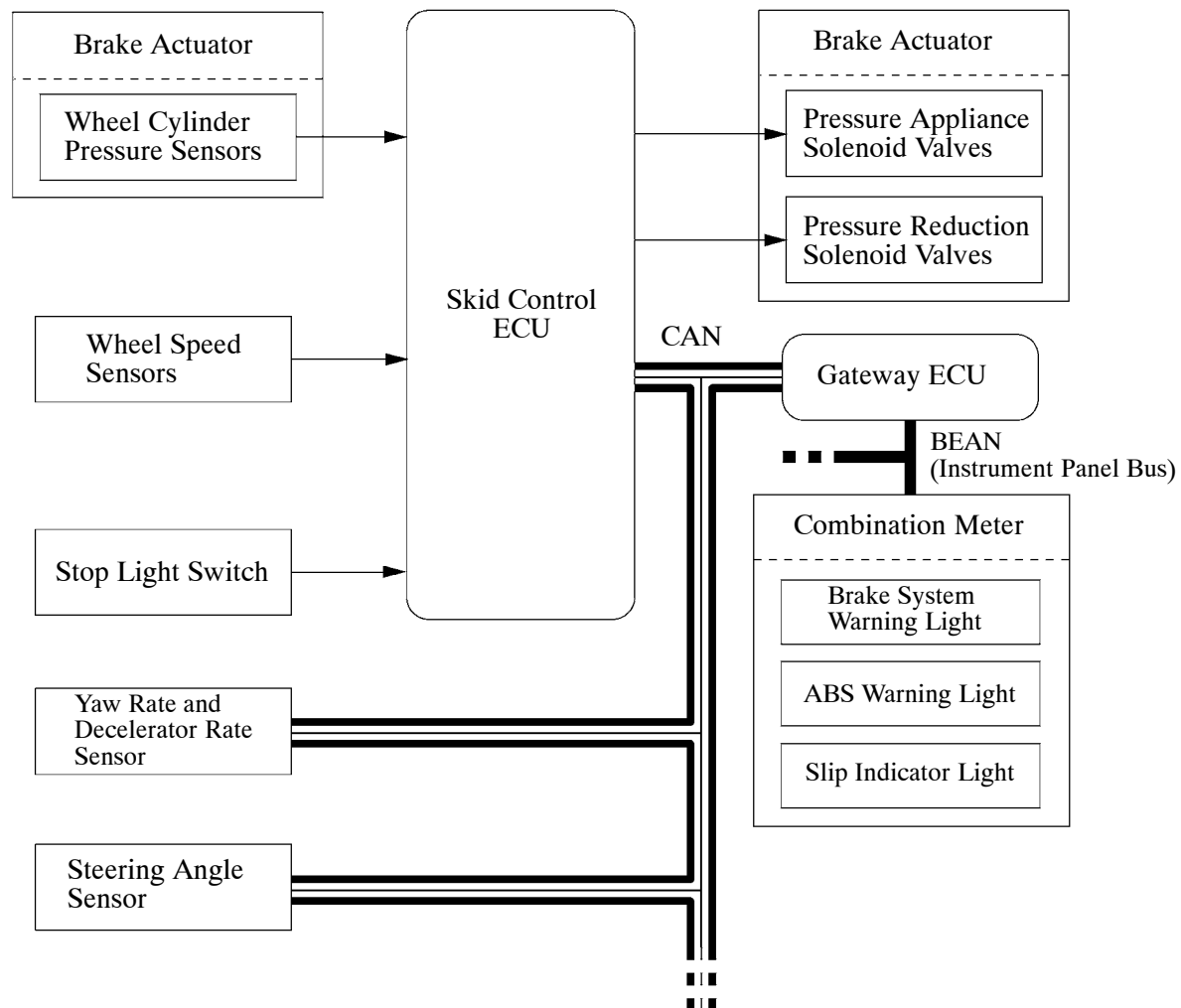
256CH111

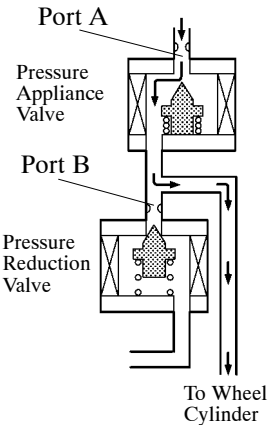
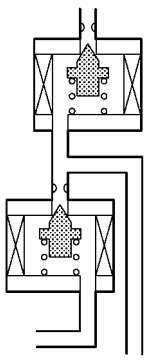
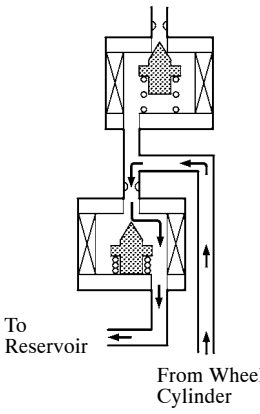
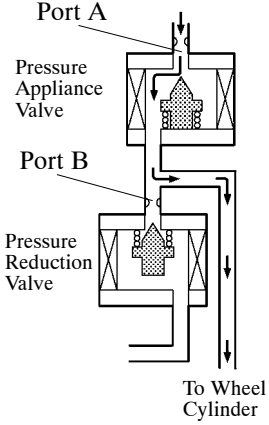
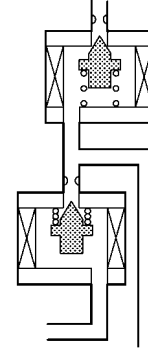
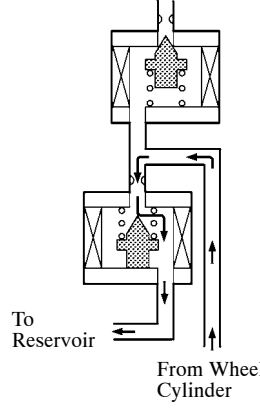
| Item               |                                     | System OFF & Fail-Safe Mode |
|--------------------|-------------------------------------|-----------------------------|
| (1), (2)           | Master Cylinder Cut Solenoid Valve  | OFF (Open)                  |
|                    | Port: (A), (B)                      |                             |
| (3), (4), (5), (6) | Pressure Appliance Solenoid Valve   | OFF (Close)                 |
|                    | Port: (C), (D), (E), (F)            |                             |
| (7), (9)           | Pressure Reduction Solenoid Valve   | OFF (Close)                 |
|                    | Port: (G), (I)                      |                             |
| (8), (10)          | Pressure Reduction Solenoid Valve   | OFF (Open)                  |
|                    | Port: (H), (J)                      |                             |
| (11)               | Stroke Simulator Cut Solenoid Valve | OFF (Close)                 |
|                    | Port: (K)                           |                             |

## 2) ABS with EBD Operation

Based on the signals received from the four wheel speed sensors, the skid control ECU calculates each wheel speed and deceleration, and checks wheel slipping conditions. And according to the slipping condition, the skid control ECU controls the pressure increase valve and pressure reduction valve in order to adjust the fluid pressure of the each wheel cylinder in the following 3 modes: pressure reduction, pressure holding, pressure increase modes.

### ► System Diagram ◀



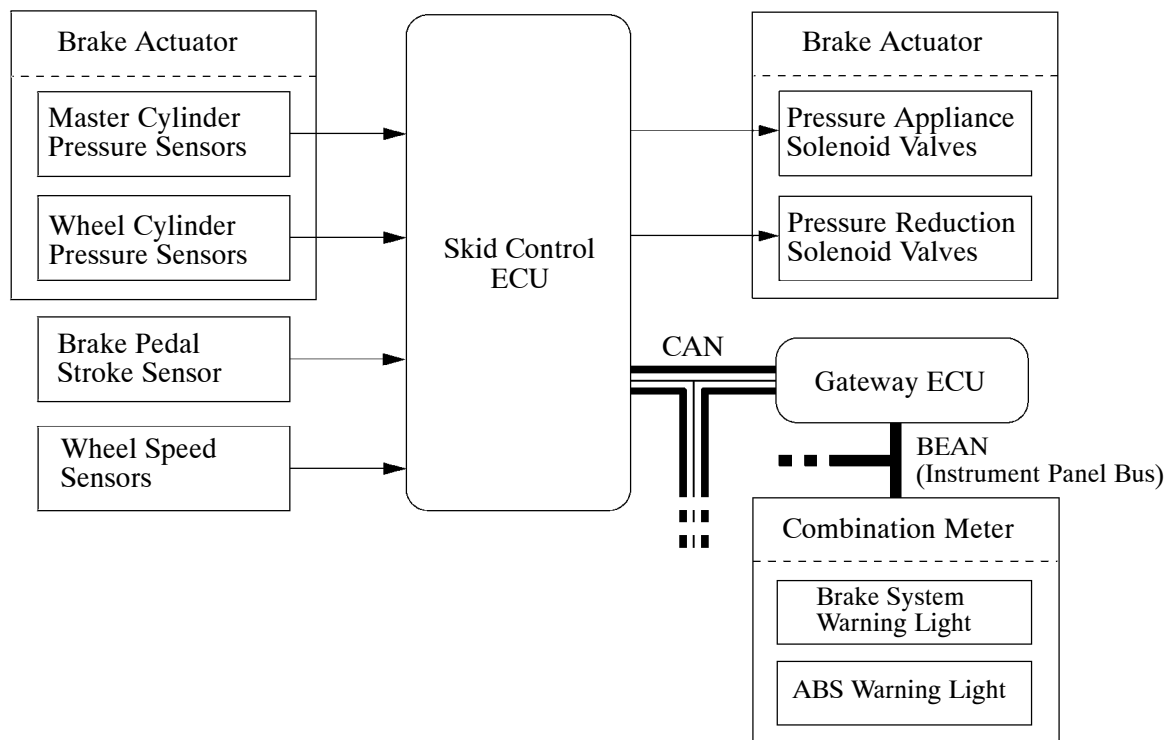
| Not Activated           |                                            | Normal Braking                                                                                 | —                                                                                               | —                                                                                                |
|-------------------------|--------------------------------------------|------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------|
| Activated               |                                            | Increase Mode                                                                                  | Holding Mode                                                                                    | Reduction Mode                                                                                   |
| Hydraulic Circuit       |                                            | <br>255CH151  | <br>255CH152  | <br>255CH153  |
| Front                   | Pressure Appliance Solenoid Valve (Port A) | ON (Half-Open*)                                                                                | OFF (Close)                                                                                     | OFF (Close)                                                                                      |
|                         | Pressure Reduction Solenoid Valve (Port B) | OFF (Close)                                                                                    | OFF (Close)                                                                                     | ON (Half-Open*)                                                                                  |
| Hydraulic Circuit       |                                            | <br>255CH159 | <br>255CH160 | <br>255CH161 |
| Rear                    | Pressure Appliance Solenoid Valve (Port A) | ON (Half-Open*)                                                                                | OFF (Close)                                                                                     | OFF (Close)                                                                                      |
|                         | Pressure Reduction Solenoid Valve (Port B) | ON (Close)                                                                                     | ON (Close)                                                                                      | ON (Half-Open*)                                                                                  |
| Wheel Cylinder Pressure |                                            | Increase                                                                                       | Hold                                                                                            | Reduction                                                                                        |

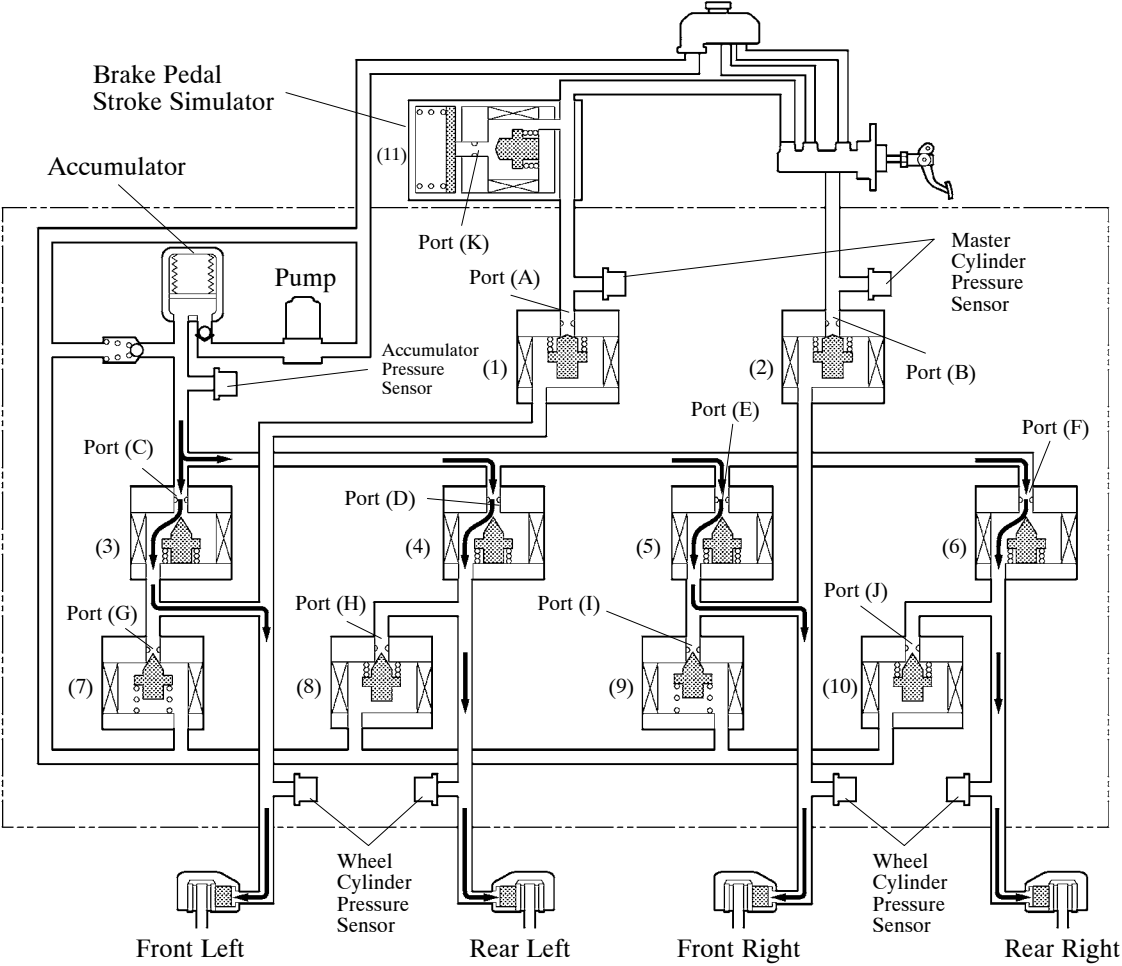
\*: The solenoid valve constantly regulates the amount of opening of the port in accordance with the use conditions in order to control the fluid pressure.

### 3) Brake Assist Operation

In the event of emergency braking, the skid control ECU detects the driver's intention based on the speed of the pressure increase in the master cylinder determined by the pressure sensor signal. If the ECU judges the need for the additional brake assist, additional fluid pressure is generated by the pump in the actuator and directed to the wheel cylinders.

#### ► System Diagram ◀





256CH112

| Item                  |                                                               | Normal Braking<br>Increase Mode | Brake Assist<br>Activated |
|-----------------------|---------------------------------------------------------------|---------------------------------|---------------------------|
| (1), (2)              | Master Cylinder Cut Solenoid Valve<br>Port: (A), (B)          | ON (Close)                      | ON (Close)                |
| (3), (4),<br>(5), (6) | Pressure Appliance Solenoid Valve<br>Port: (C), (D), (E), (F) | ON (Half-Open*)                 | ON (Half-Open*)           |
| (7), (9)              | Pressure Reduction Solenoid Valve<br>Port: (G), (I)           | OFF (Close)                     | OFF (Close)               |
| (8), (10)             | Pressure Reduction Solenoid Valve<br>Port: (H), (J)           | ON (Close)                      | ON (Close)                |
| (11)                  | Stroke Simulator Cut Solenoid Valve<br>Port: (K)              | ON (Open)                       | ON (Open)                 |

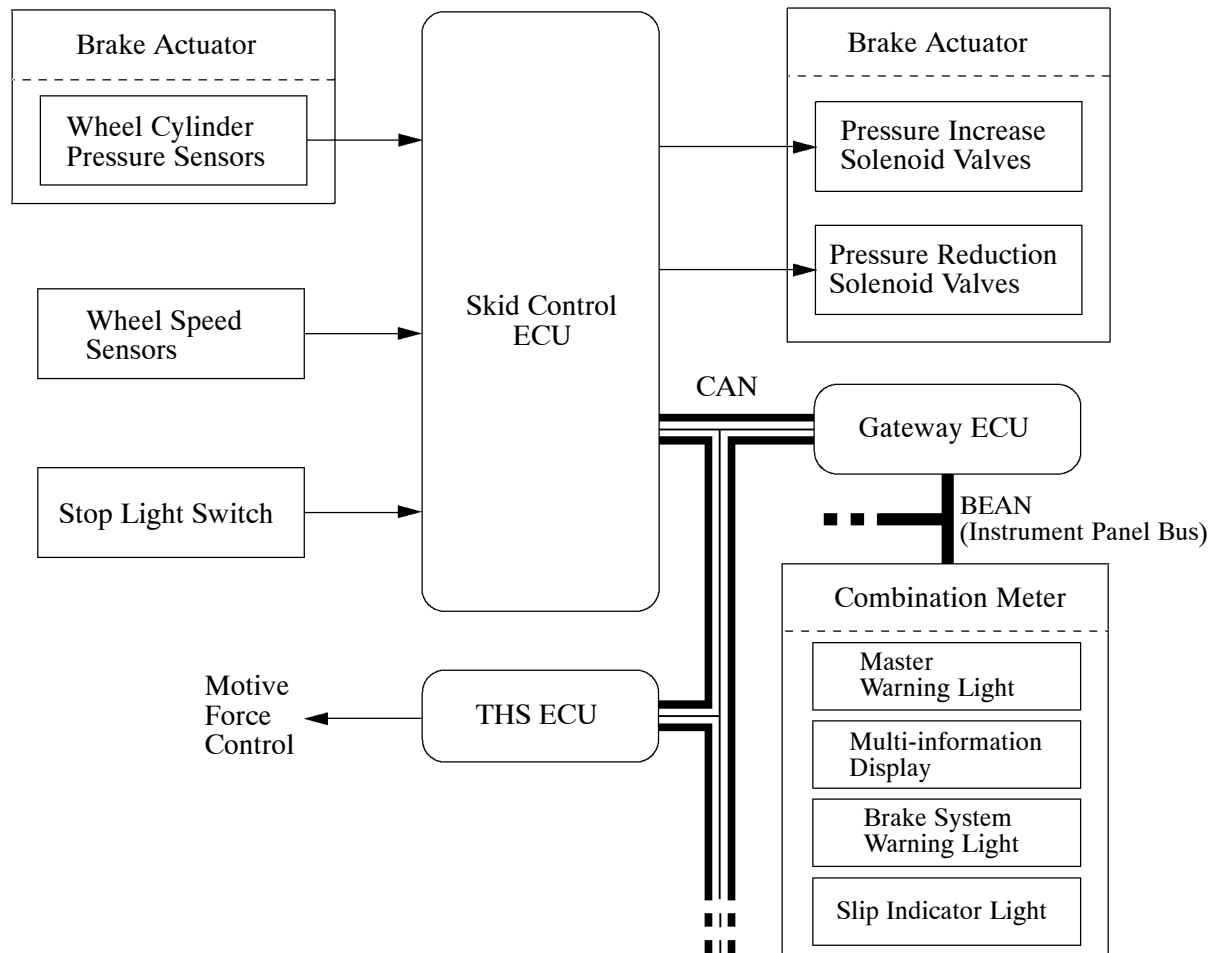
\*: The solenoid valve constantly regulates the amount of opening of the port in accordance with the use conditions in order to control the fluid pressure.

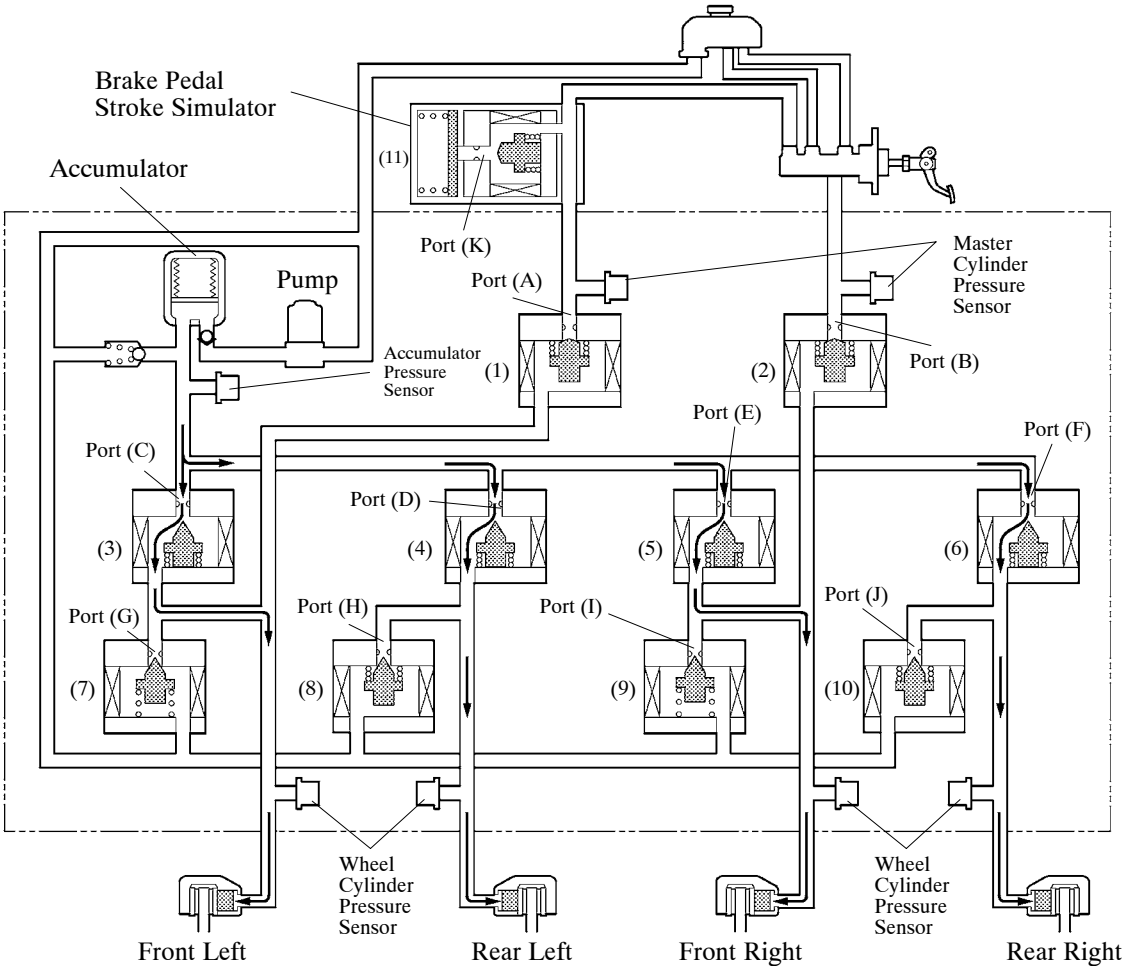
#### 4) TRC Operation

The fluid pressure generated by the pump is regulated by the pressure appliance solenoid valve and pressure reduction solenoid valve to the required pressure. Thus, the wheel cylinders of the drive wheels are controlled in the following 3 modes: pressure reduction, pressure holding, and pressure increase modes, to restrain the slippage of the drive wheels.

The diagram on the next page shows the hydraulic circuit in the pressure increase mode when the TRC system is activated.

#### ► System Diagram ◀





Increase Mode

256CH108

| Item        |                                     |                                   | TRC not Activated | TRC Activated   |             |                 |
|-------------|-------------------------------------|-----------------------------------|-------------------|-----------------|-------------|-----------------|
|             |                                     |                                   |                   | Increase Mode   | Hold Mode   | Reduction Mode  |
| (1), (2)    | Master Cylinder Cut Solenoid Valve  |                                   | ON (Close)        | ON (Close)      | ON (Close)  | ON (Close)      |
|             | Port: (A), (B)                      |                                   |                   |                 |             |                 |
| Front Brake | (3), (5)                            | Pressure Appliance Solenoid Valve | OFF (Close)       | ON (Half-Open*) | OFF (Close) | OFF (Close)     |
|             |                                     | Port: (C), (E)                    |                   |                 |             |                 |
|             | (7), (9)                            | Pressure Reduction Solenoid Valve | OFF (Close)       | OFF (Close)     | OFF (Close) | ON (Half-Open*) |
|             |                                     | Port: (G), (I)                    |                   |                 |             |                 |
|             | Wheel Cylinder Pressure             |                                   | —                 | Increase        | Hold        | Reduction       |
| Rear Brake  | (4), (6)                            | Pressure Appliance Solenoid Valve | OFF (Close)       | ON (Half-Open*) | OFF (Close) | OFF (Close)     |
|             |                                     | Port: (D), (F)                    |                   |                 |             |                 |
|             | (8), (10)                           | Pressure Reduction Solenoid Valve | OFF (Open)        | ON (Close)      | ON (Close)  | ON (Half-Open*) |
|             |                                     | Port: (H), (J)                    |                   |                 |             |                 |
|             | Wheel Cylinder Pressure             |                                   | —                 | Increase        | Hold        | Reduction       |
| (11)        | Stroke Simulator Cut Solenoid Valve |                                   | ON (Open)         | ON (Open)       | ON (Open)   | ON (Open)       |
|             | Port: (K)                           |                                   |                   |                 |             |                 |

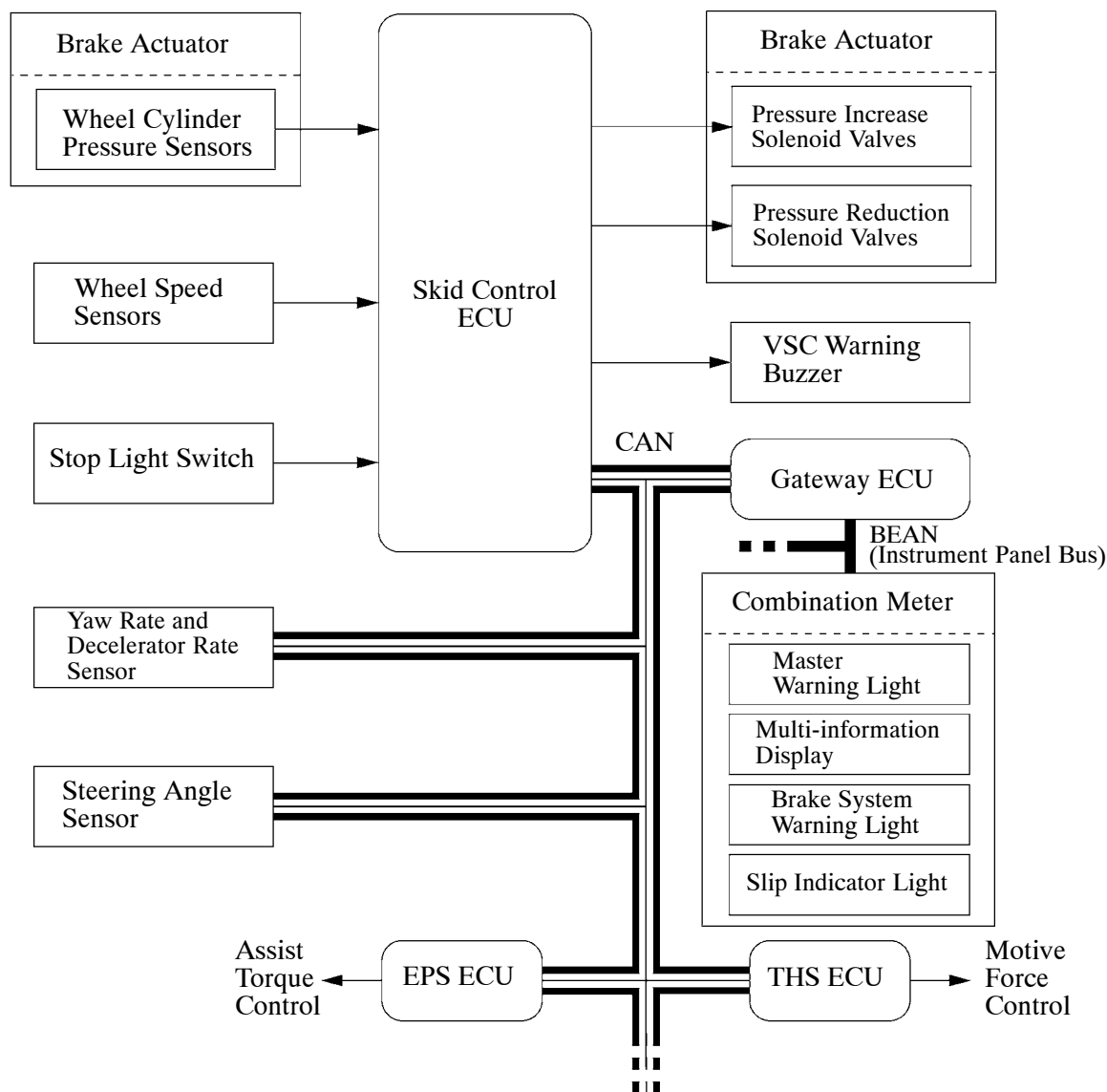
\*: The solenoid valve constantly regulates the amount of opening of the port in accordance with the use conditions in order to control the fluid pressure.

## 5) VSC Operation

### a. General

The VSC function controls the solenoid valves in order to send the fluid pressure stored in the accumulator to the brake wheel cylinders at the respective wheels, through routes that are different from those used during normal braking. Thus, the function operates in the following 3 modes: pressure reduction, pressure holding, and pressure increase. As a result, the tendency of the front wheels or the rear wheels to skid is restrained.

### ► System Diagram ◀



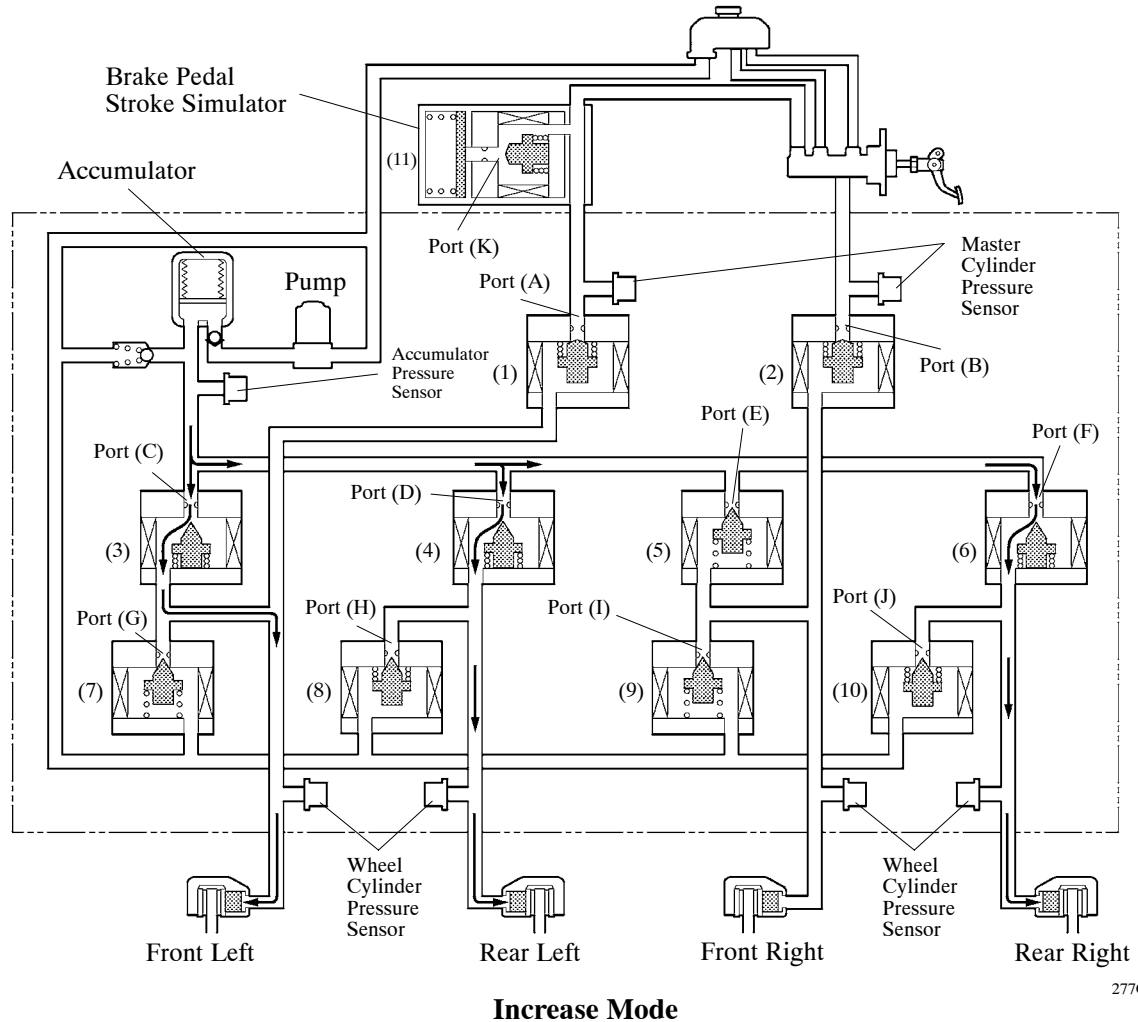
**b. Front Wheel Skid Restraint Control (Turning to the Right)**

In the front wheel skid tendency, this management function applies the brake of the rear wheels and front wheel of the outer side of the turn.

Also, depending on whether the brake is ON or OFF and the condition of the vehicle, there are circumstances in which the brake might not be applied to the wheels even if those wheels are targeted for braking.

The diagram below shows the hydraulic circuit in the pressure increase mode, as it restrains the front wheel skid condition while the vehicle makes a right turn.

The pressure appliance valve and the pressure reduction valve are turned ON/OFF according to the ABS operation pattern.



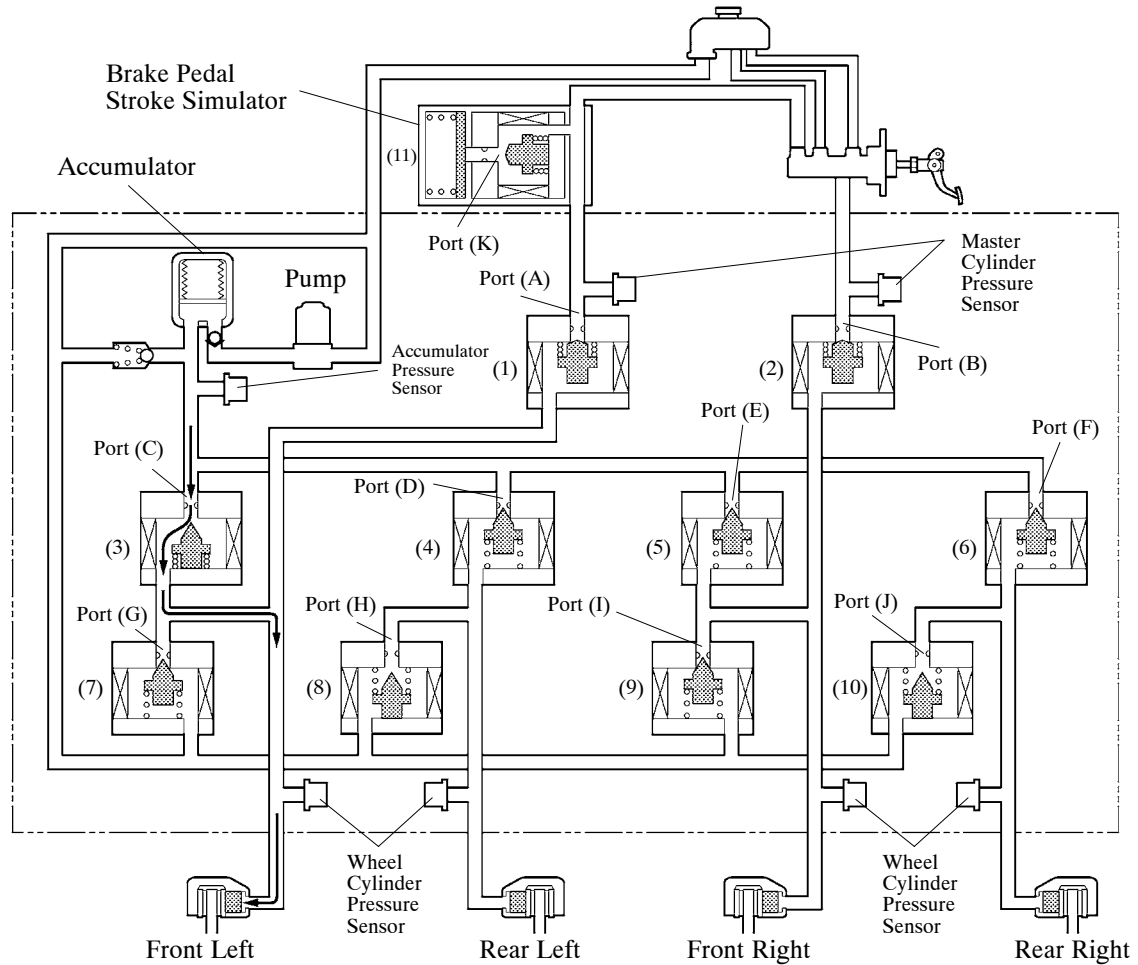
| Item                    |                                     |                                   | VSC not Activated | VSC Activated   |             |                 |
|-------------------------|-------------------------------------|-----------------------------------|-------------------|-----------------|-------------|-----------------|
|                         |                                     |                                   |                   | Increase Mode   | Hold Mode   | Reduction Mode  |
| (1), (2)                | Master Cylinder Cut Solenoid Valve  |                                   | ON (Close)        | ON (Close)      | ON (Close)  | ON (Close)      |
|                         | Port: (A), (B)                      |                                   |                   |                 |             |                 |
| Front Brake             | (3)                                 | Pressure Appliance Solenoid Valve | OFF (Close)       | ON (Half-Open*) | OFF (Close) | OFF (Close)     |
|                         |                                     | Port: (C)                         |                   |                 |             |                 |
|                         | (5)                                 | Pressure Appliance Solenoid Valve | OFF (Close)       | OFF (Close)     | OFF (Close) | OFF (Close)     |
|                         |                                     | Port: (E)                         |                   |                 |             |                 |
|                         | (7)                                 | Pressure Reduction Solenoid Valve | OFF (Close)       | OFF (Close)     | OFF (Close) | ON (Half-Open*) |
|                         |                                     | Port: (G)                         |                   |                 |             |                 |
|                         | (9)                                 | Pressure Reduction Solenoid Valve | OFF (Close)       | OFF (Close)     | OFF (Close) | OFF (Close)     |
|                         |                                     | Port: (I)                         |                   |                 |             |                 |
|                         | Wheel Cylinder Pressure             | Right                             | —                 | —               | —           | —               |
|                         |                                     | Left                              | —                 | Increase        | Hold        | Reduction       |
| Rear Brake              | (4)                                 | Pressure Appliance Solenoid Valve | OFF (Close)       | OFF (Close)     | OFF (Close) | OFF (Close)     |
|                         |                                     | Port: (D)                         |                   |                 |             |                 |
|                         | (6)                                 | Pressure Appliance Solenoid Valve | OFF (Close)       | ON (Half-Open*) | OFF (Close) | OFF (Close)     |
|                         |                                     | Port: (F)                         |                   |                 |             |                 |
|                         | (8)                                 | Pressure Reduction Solenoid Valve | OFF (Open)        | ON (Close)      | OFF (Open)  | ON (Half-Open*) |
|                         |                                     | Port: (H)                         |                   |                 |             |                 |
|                         | (10)                                | Pressure Reduction Solenoid Valve | OFF (Open)        | ON (Close)      | ON (Close)  | ON (Half-Open*) |
|                         |                                     | Port: (J)                         |                   |                 |             |                 |
| Wheel Cylinder Pressure | Right                               | —                                 | Increase          | Hold            | Reduction   |                 |
|                         | Left                                |                                   |                   |                 |             |                 |
| (11)                    | Stroke Simulator Cut Solenoid Valve |                                   | ON (Open)         | ON (Open)       | ON (Open)   | ON (Open)       |
|                         | Port: (K)                           |                                   |                   |                 |             |                 |

\*: The solenoid valve constantly regulates the amount of opening of the port in accordance with the use conditions in order to control the fluid pressure.

### c. Rear Wheel Skid Restraint Control (Turning to the Right)

In rear wheel skid tendency, this management function applies the brake of the front and rear wheels of the outer circle of the turn. As an example, the diagram below shows the hydraulic circuit in the pressure increase mode, as it restrains the rear wheel skid condition while the vehicle make a right turn.

As in front wheel skid restrain the pressure appliance valve and the pressure reduction valve are turned ON/OFF according to the ABS operating pattern.



## Increase Mode

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| Item        |                                     |                                   | VSC not Activated | VSC Activated                     |             |                                  |
|-------------|-------------------------------------|-----------------------------------|-------------------|-----------------------------------|-------------|----------------------------------|
|             |                                     |                                   |                   | Increase Mode                     | Hold Mode   | Reduction Mode                   |
| (1), (2)    | Master Cylinder Cut Solenoid Valve  |                                   | ON (Close)        | ON (Close)                        | ON (Close)  | ON (Close)                       |
|             | Port: (A), (B)                      |                                   |                   |                                   |             |                                  |
| Front Brake | (3)                                 | Pressure Appliance Solenoid Valve | OFF (Close)       | ON (Half-Open*1)                  | OFF (Close) | OFF (Close)                      |
|             |                                     | Port: (C)                         |                   |                                   |             |                                  |
|             | (5)                                 | Pressure Appliance Solenoid Valve | OFF (Close)       | OFF (Close)                       | OFF (Close) | OFF (Close)                      |
|             |                                     | Port: (E)                         |                   |                                   |             |                                  |
|             | (7)                                 | Pressure Reduction Solenoid Valve | OFF (Close)       | OFF (Close)                       | OFF (Close) | ON (Half-Open*1)                 |
|             |                                     | Port: (G)                         |                   |                                   |             |                                  |
|             | (9)                                 | Pressure Reduction Solenoid Valve | OFF (Close)       | OFF (Close)                       | OFF (Close) | OFF (Close)                      |
|             |                                     | Port: (I)                         |                   |                                   |             |                                  |
|             | Wheel Cylinder Pressure             | Right                             | —                 | —                                 | —           | —                                |
|             |                                     | Left                              | —                 | Increase                          | Hold        | Reduction                        |
| Rear Brake  | (4)                                 | Pressure Appliance Solenoid Valve | OFF (Close)       | OFF (Close)<br>ON (Half-Open*1)*2 | OFF (Close) | OFF (Close)                      |
|             |                                     | Port: (D)                         |                   |                                   |             |                                  |
|             | (6)                                 | Pressure Appliance Solenoid Valve | OFF (Close)       | OFF (Close)<br>ON (Half-Open*1)*2 | OFF (Close) | OFF (Close)                      |
|             |                                     | Port: (F)                         |                   |                                   |             |                                  |
|             | (8)                                 | Pressure Reduction Solenoid Valve | OFF (Open)        | OFF (Open)                        | ON (Close)  | ON (Close)<br>ON (Half-Open*1)*2 |
|             |                                     | Port: (H)                         |                   |                                   |             |                                  |
|             | (10)                                | Pressure Reduction Solenoid Valve | OFF (Open)        | OFF (Open)                        | ON (Close)  | ON (Close)<br>ON (Half-Open*1)*2 |
|             |                                     | Port: (J)                         |                   |                                   |             |                                  |
|             | Wheel Cylinder Pressure             | Right                             | —                 | —                                 | —           | —                                |
|             |                                     | Left                              |                   |                                   |             |                                  |
| (11)        | Stroke Simulator Cut Solenoid Valve |                                   | ON (Open)         | ON (Open)                         | ON (Open)   | ON (Open)                        |
|             | Port: (K)                           |                                   |                   |                                   |             |                                  |

\*1: The solenoid valve constantly regulates the amount of opening of the port in accordance with the use conditions in order to control the fluid pressure.

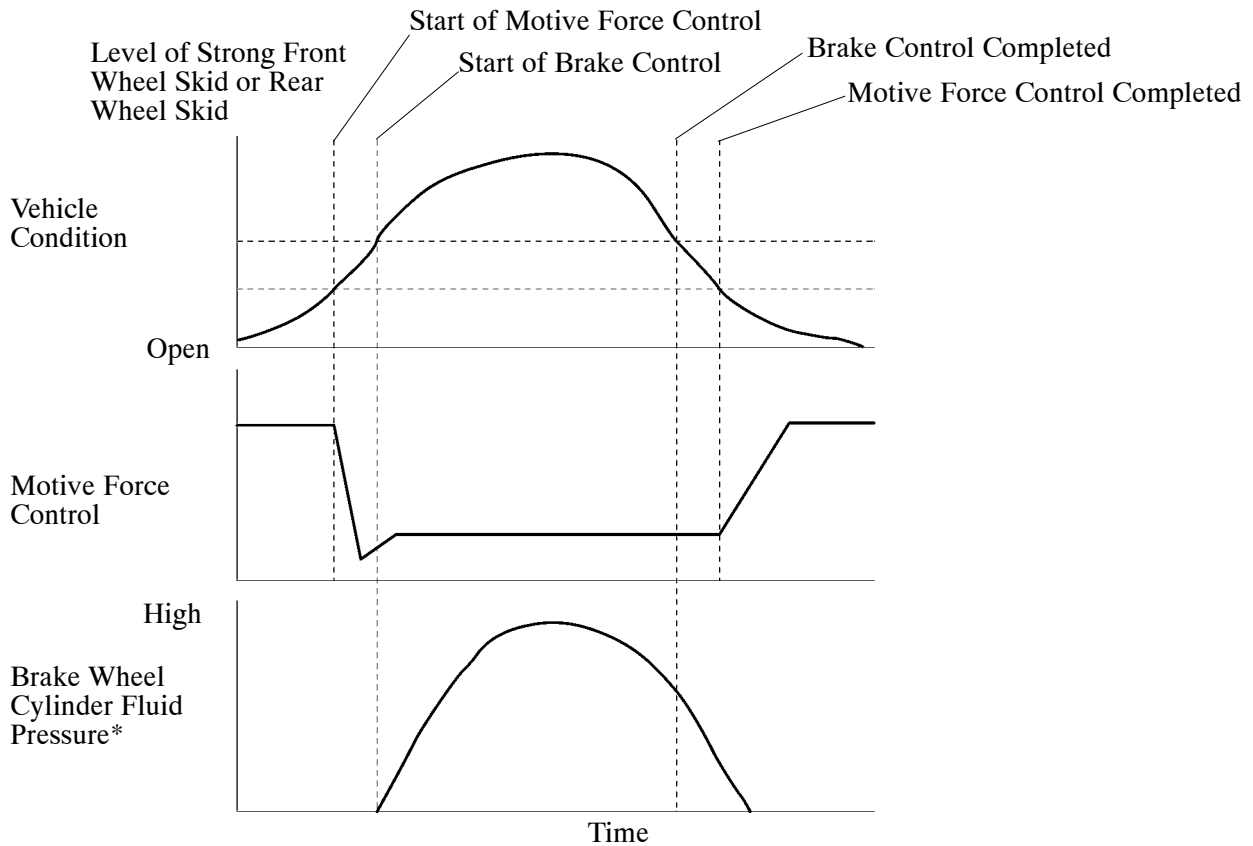
\*2: In some cases, the skid control ECU applies the brake of the rear wheel, as necessary.

## Skid Control ECU

### VSC

Based on the signals received from the wheel speed sensors, yaw rate sensor, deceleration sensor and steering sensor, the skid control ECU calculates the vehicle condition.

If a strong front wheel skid or rear wheel skid tendency is created during an emergency avoidance maneuver or cornering, and the skid control ECU determines that the amount of skid exceeds a prescribed value, and controls the motive force and brake fluid pressure.



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\*: The wheel cylinder that activates varies depending on the condition of the vehicle.

#### 4. Self-Diagnosis

- If a failure occurs in one of the sensors or actuators in the brake system, the skid control ECU informs the driver of the failure in the brake system by illuminating the ECB warning light, brake system warning light, or ABS warning light in the combination meter, or displaying a VSC warning message (on the multi-information display).
- At the same time, a DTC (Diagnostic Trouble Code) is stored in memory. The DTC can be accessed by connecting the SST (09843-18040) between the Tc and CG terminals of the DLC3 connector and checking the blinking of the ABS warning light, ECB warning light, or the “DIAG VSC” that appears on the multi-information display. Another way to access the DTC is to connect an intelligent tester II and read the code that appears on the tester.
- This system has a sensor signal check (test mode) function. This function is activated by connecting the SST (09843-18040) between the Ts and CG terminals of the DLC3 or by connecting an intelligent tester II.
- If the CAN has communication error ECU or sensors, multiple DTCs (Diagnostic Trouble Codes) are output simultaneously to indicate the malfunction location.
- All the DTCs have been made to correspond to the SAE controlled codes. Some of the DTCs have been further divided into smaller detection areas than in the past, and new DTCs have been assigned to them. Additionally, DTCs have been added to corresponding items.
- Three-digit information codes have been provided in the conventional DTC as subset of a primary five-digit code. This enables the troubleshooting procedure to further narrow down a trouble area to identify a problem.

For details on the DTC that are stored in skid control ECU memory and the DTC that are output through the sensor signal check function, see the LEXUS RX400h Repair Manual (Pub. No. RM1139E).

#### 5. Fail-Safe

- If a failure occurs in the skid control ECU, sensors, and/or brake actuators, the system continues effecting brake control by excluding the failed area and using only the areas that are operating normally.
- If the regenerative brake becomes unusable due to a failure in communication with the THS ECU, the skid control ECU uses the hydraulic brake force to control the entire braking force.