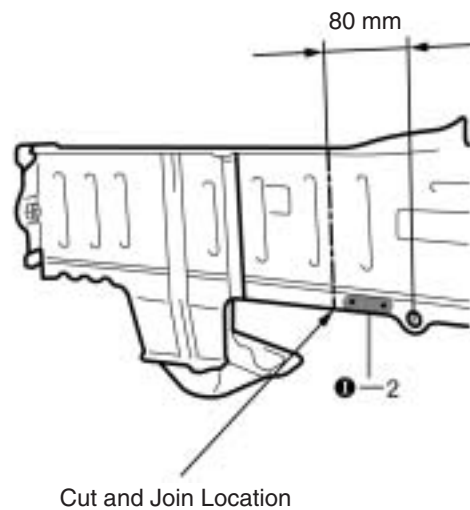
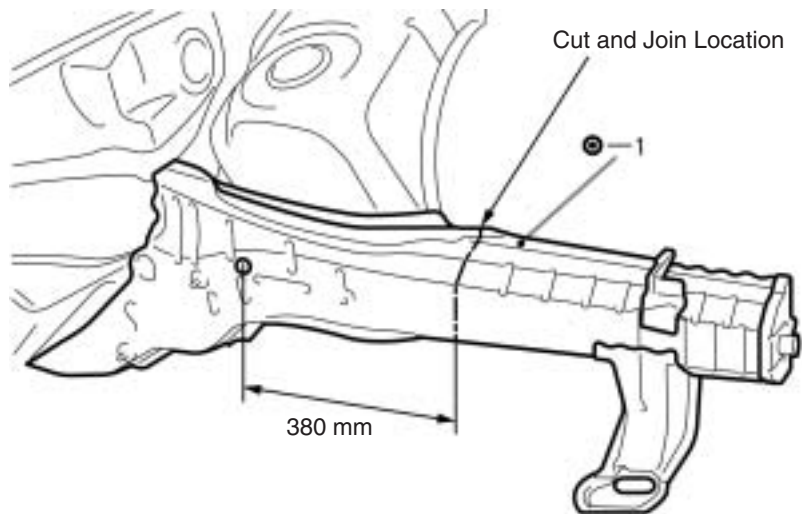


FRONT SIDE MEMBER (CUT-P) REPLACEMENT

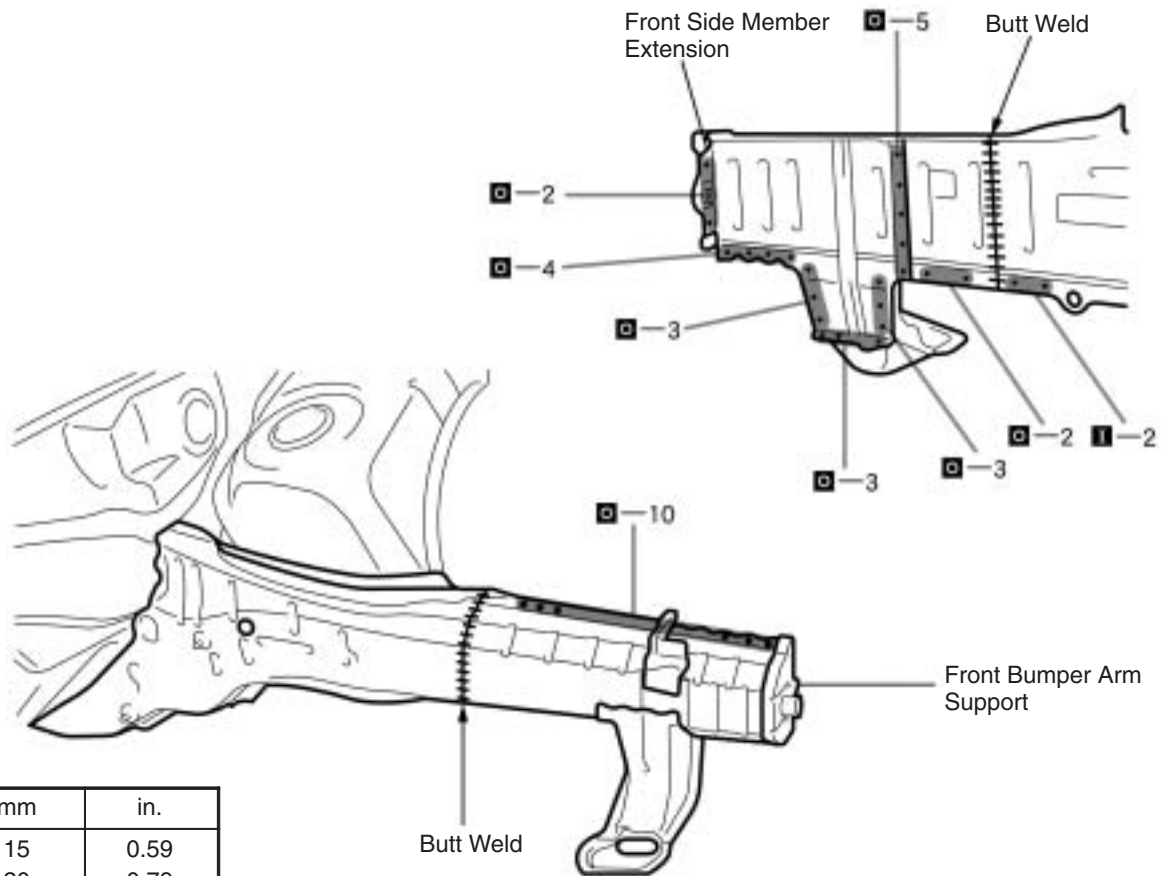
1. REMOVE RADIATOR SUPPORT ([See page BP-1](#))
2. REMOVE FRONT CROSSMEMBER ([See page BP-3](#))
3. REMOVE FRONT SIDE MEMBER
 - (a) Cut and join the parts at the locations as shown below.



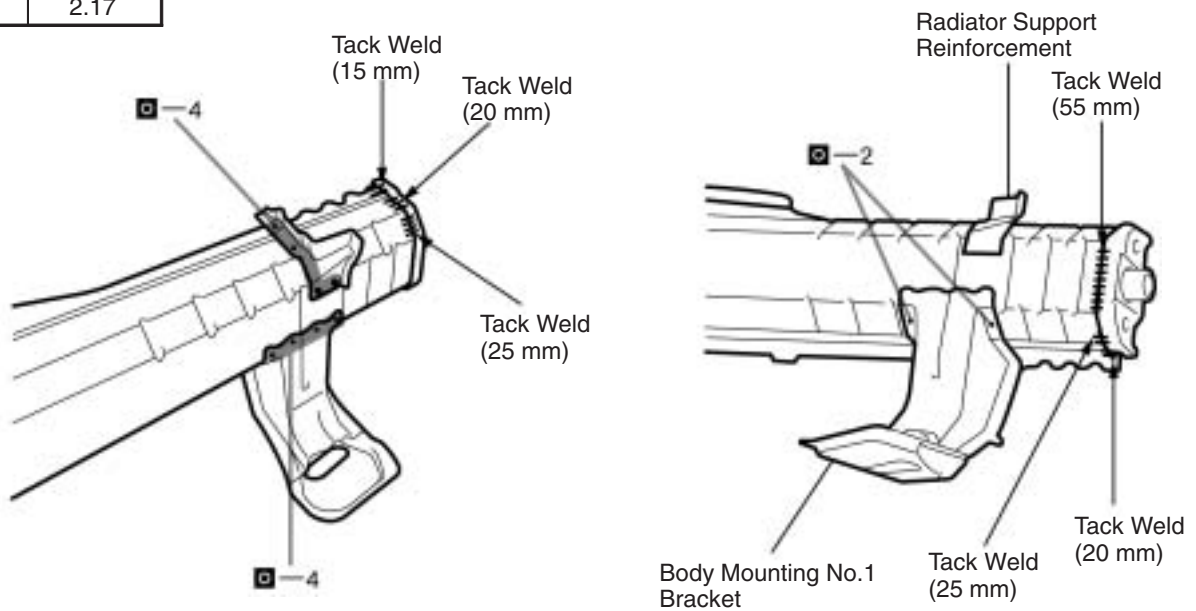
mm	in.
80	3.15
380	14.96

4. INSTALL FRONT SIDE MEMBER

- (a) Temporarily install the new parts and measure each part in accordance with the body dimension diagram.



mm	in.
15	0.59
20	0.79
25	0.98
55	2.17



5. MEASURING THE ENGINE COMPARTMENT DIMENSIONS ([See page PB-88](#))
6. MEASURING THE UNDER BODY DIMENSIONS ([See page BP-88](#))
7. INSTALL FRONT CROSSMEMBER ([See page BP-3](#))
8. INSTALL RADIATOR SUPPORT ([See page BP-1](#))
9. APPLYING SEALER TO THE ENGINE COMPARTMENT ([See page PC-1](#))
10. APPLYING UNDER COATING ([See page PC-7](#))
11. APPLYING ANTI-RUST AGENT
 - (a) After applying the top coat layer, apply the anti-rust agent to the inside of the necked section structural weld spots.