

QUARTER WHEEL HOUSING OUTER PANEL (ASSY)

REPLACEMENT

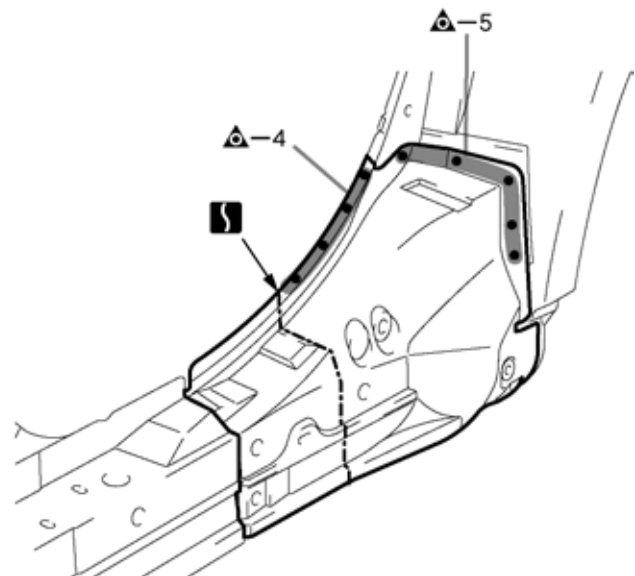
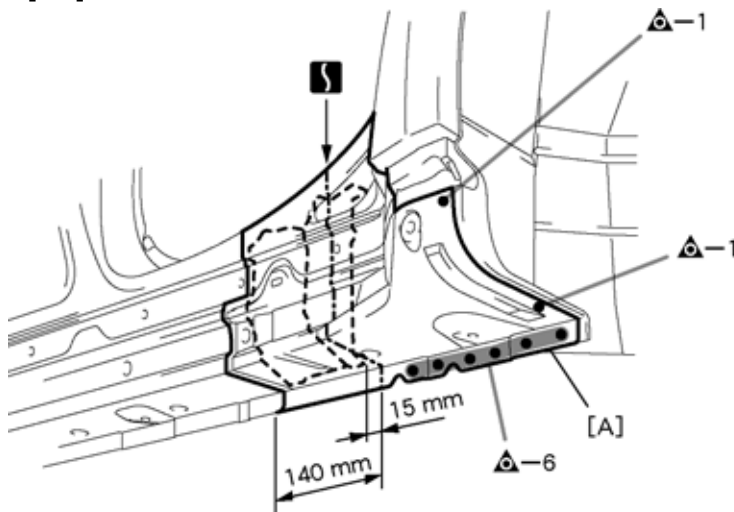
With the quarter panel removed.



F24559A

REMOVAL

[LH]



F24559

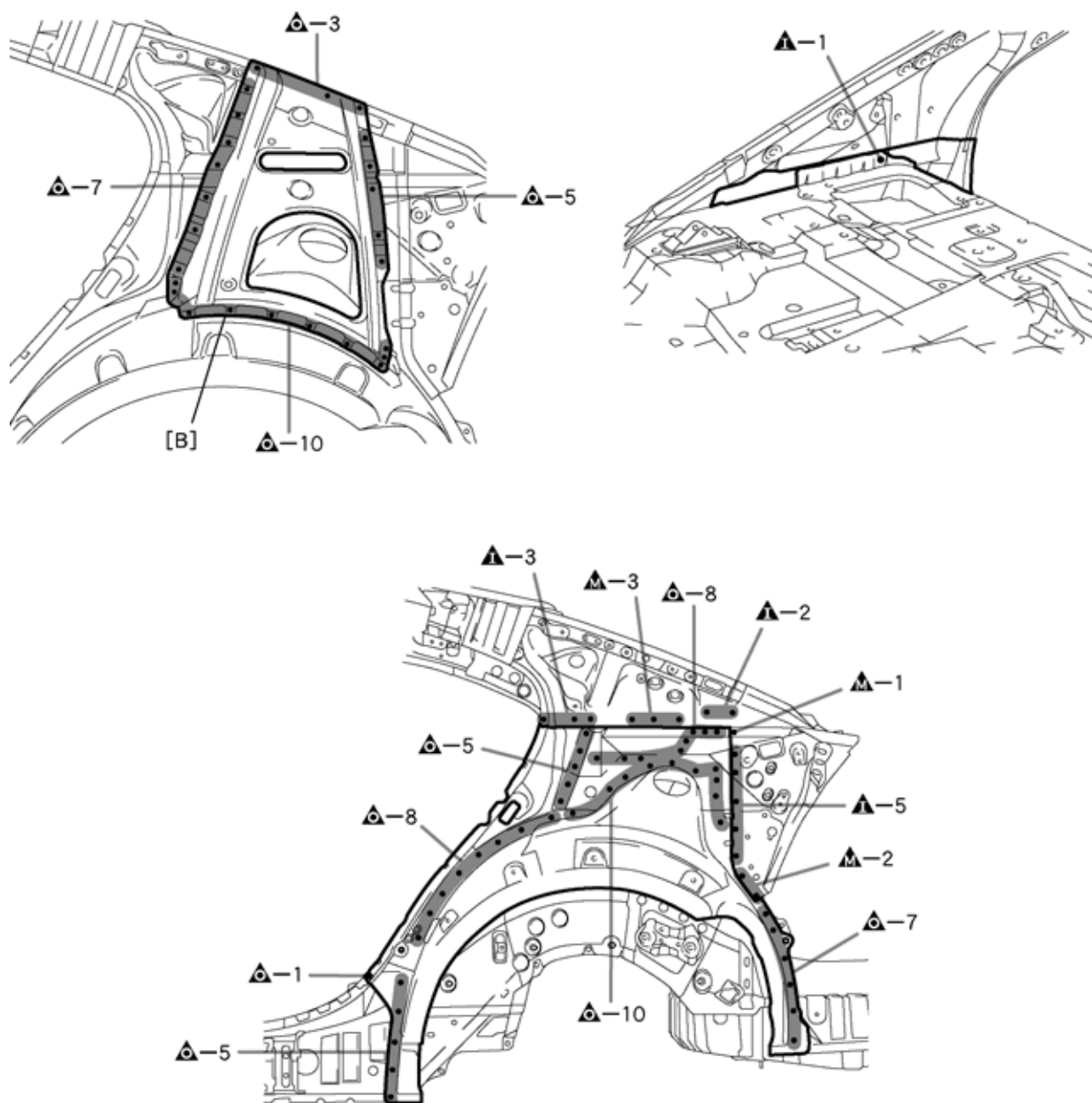
POINT

- 1 After removing [A], remove the quarter wheel housing outer panel.
- 2 Take care not to damage the internal reinforcement.

PART NAME

[A] Rocker Panel No.5 Reinforcement
 15 mm (0.59 in.) 140 mm (5.51 in.)

[LH]



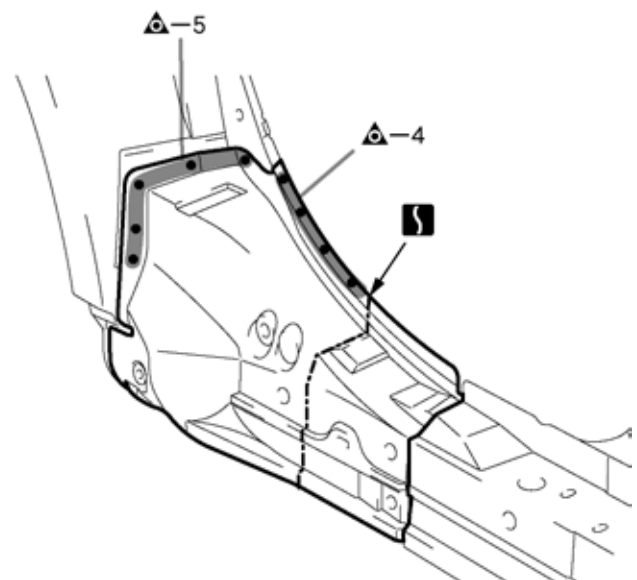
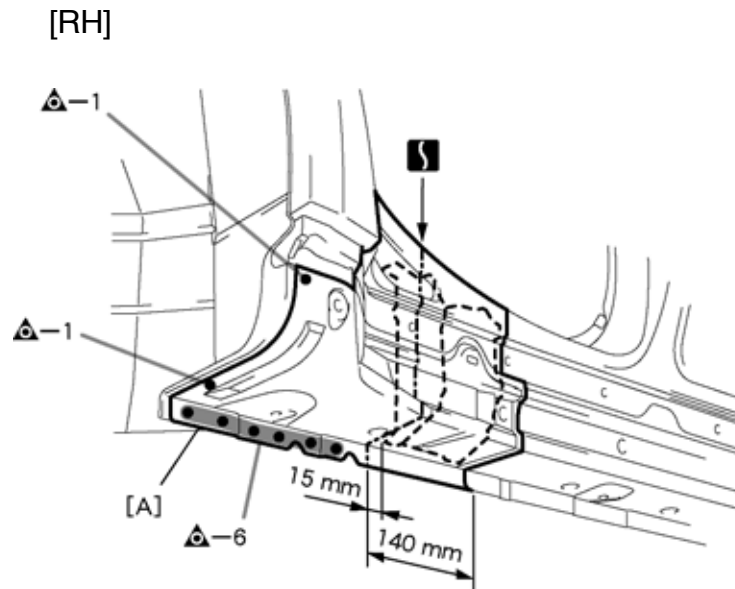
F24560

POINT

1 After removing [B], remove the quarter wheel housing outer panel.

PART NAME

[B] Roof Side Outer Panel



F24561

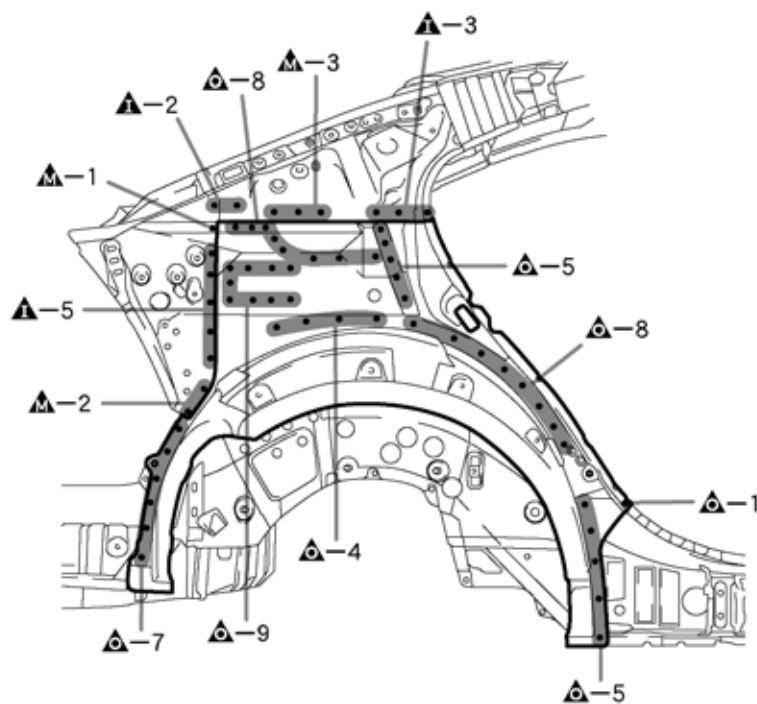
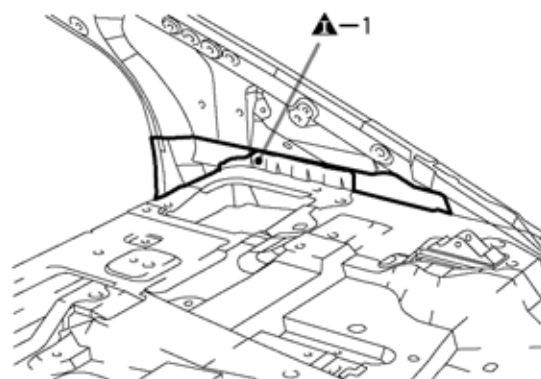
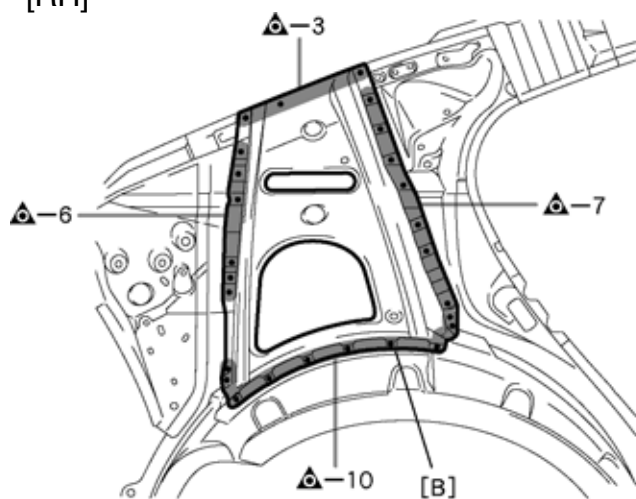
POINT

- 1 After removing [A], remove the quarter wheel housing outer panel.
- 2 Take care not to damage the internal reinforcement.

PART NAME

[A] Rocker Panel No.5 Reinforcement
 15 mm (0.59 in.) 140 mm (5.51 in.)

[RH]



F24562

POINT

1 After removing [B], remove the quarter wheel housing outer panel.

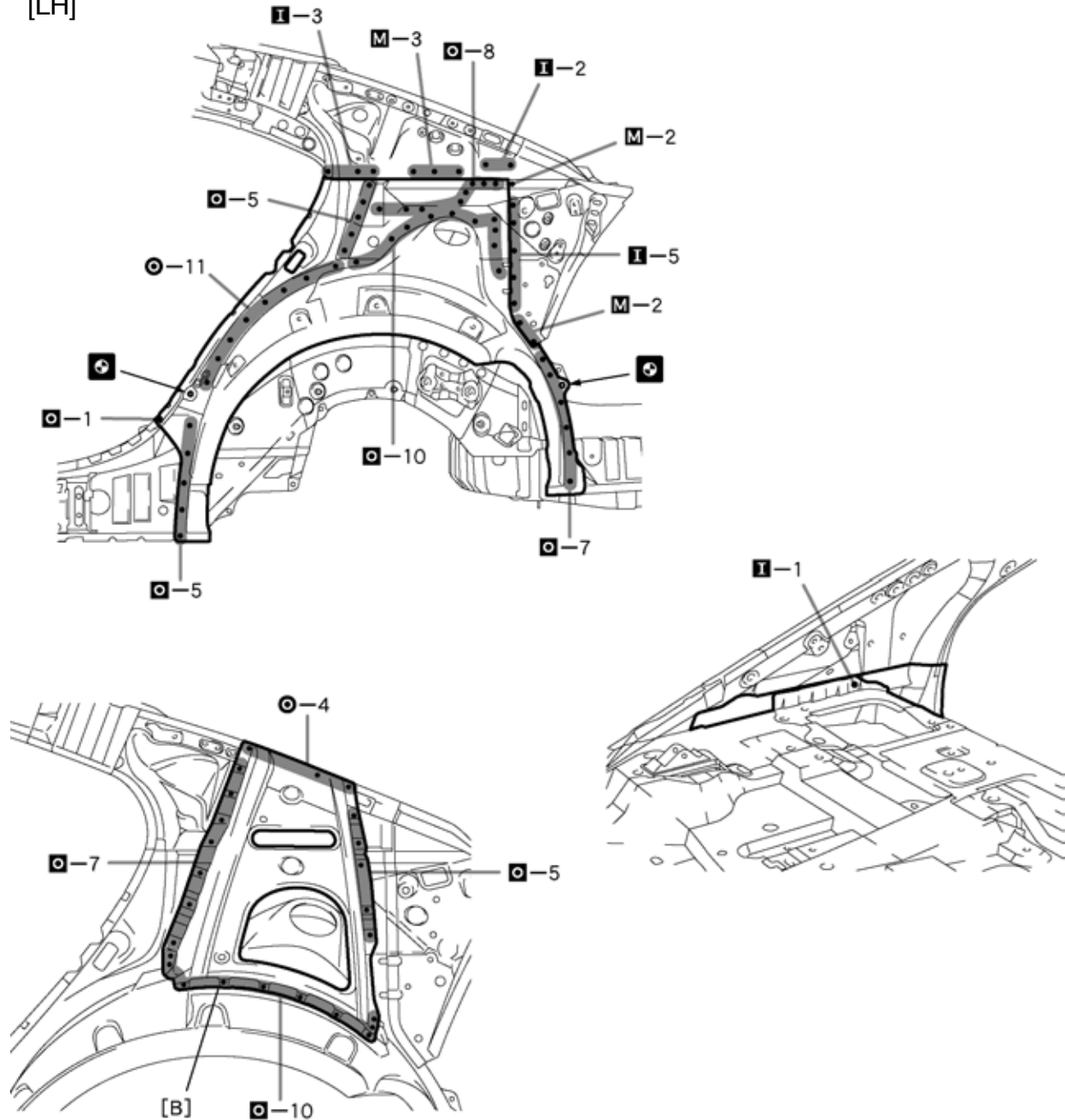
PART NAME

[B] Roof Side Outer Panel

INSTALLATION

- Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
- Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
- After welding, apply polyurethane foam to the corresponding parts.
- After welding, apply body sealer and undercoating to the corresponding parts.
- After applying the top coat, apply anti-rust agent to the internal panel portion of the closed section structural weld points.

[LH]



F24563

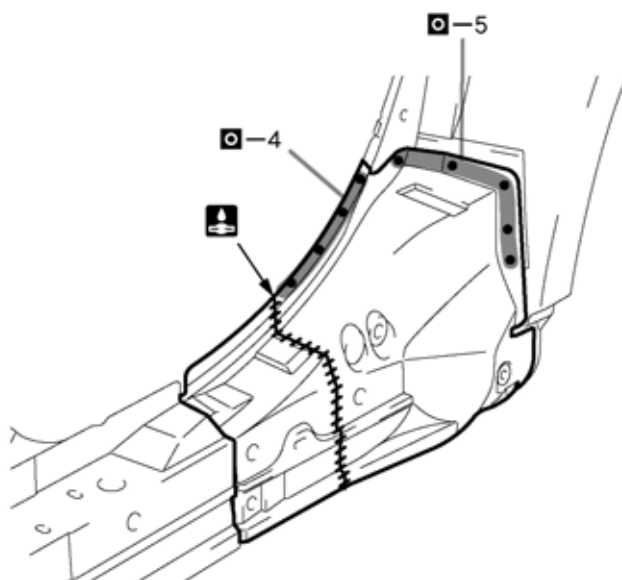
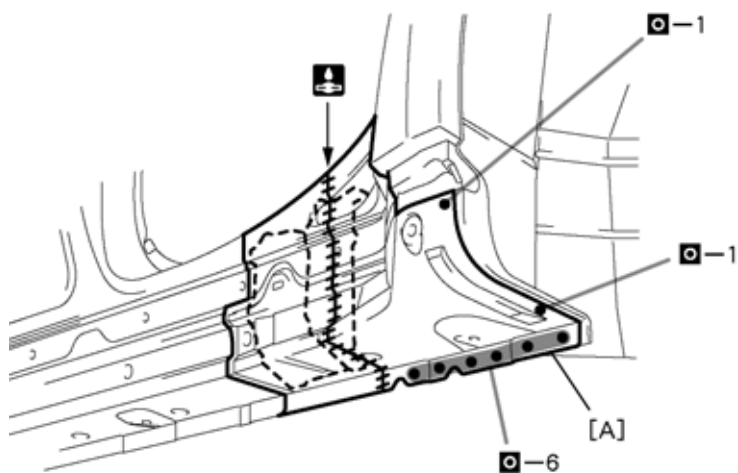
POINT

- 1 After welding the quarter wheel housing outer panel to the vehicle side, install the [B].

PART NAME

[B] Roof Side Outer Panel

[LH]



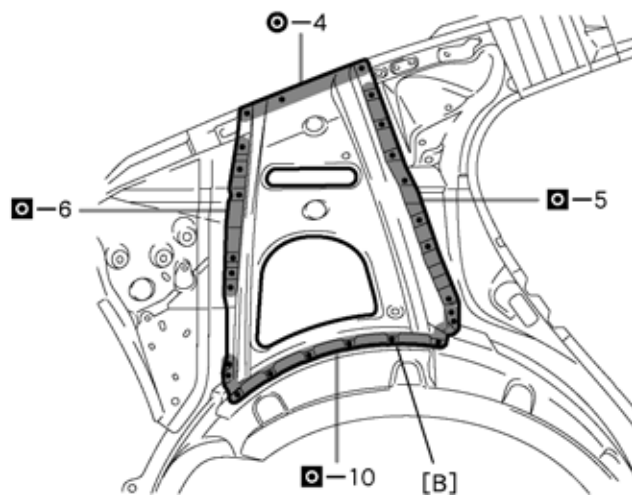
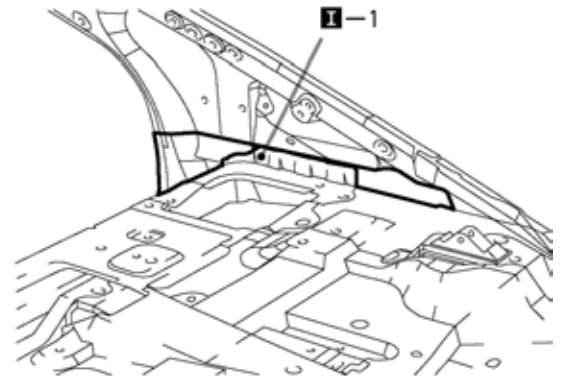
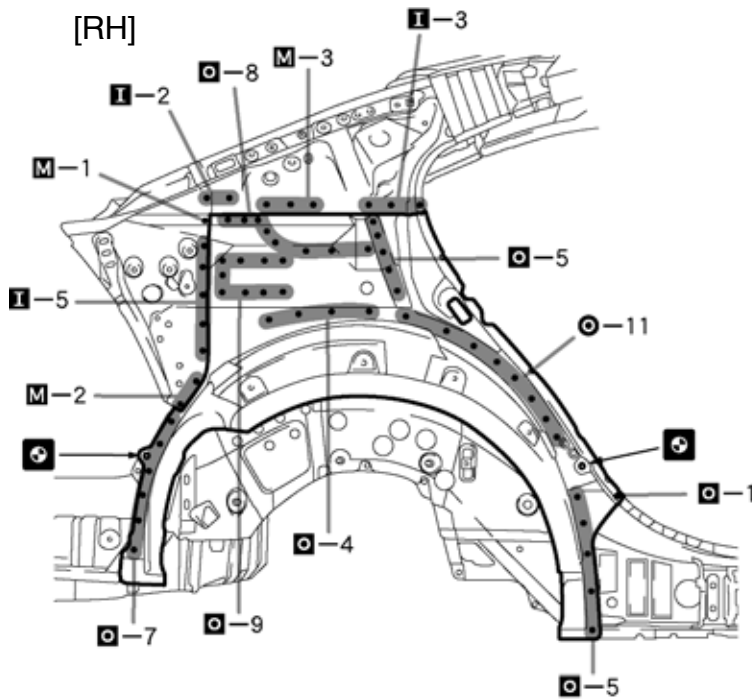
F24564

POINT

1 After welding the quarter wheel housing outer panel to the vehicle side, install the [A].

PART NAME

[A] Rocker Panel No.5 Reinforcement



F24565

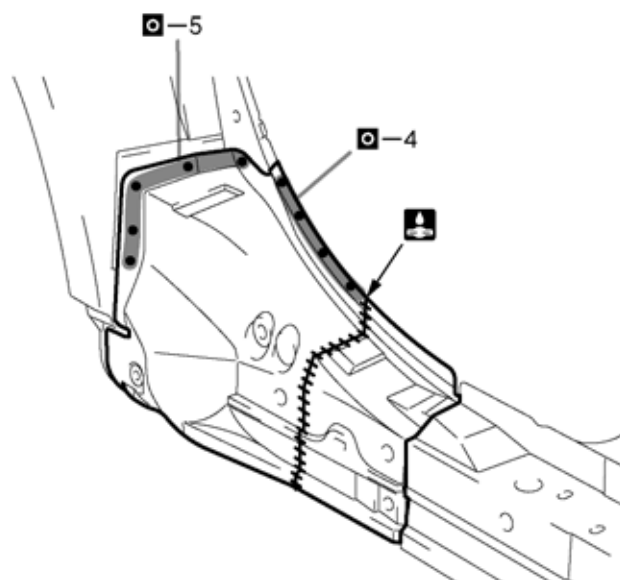
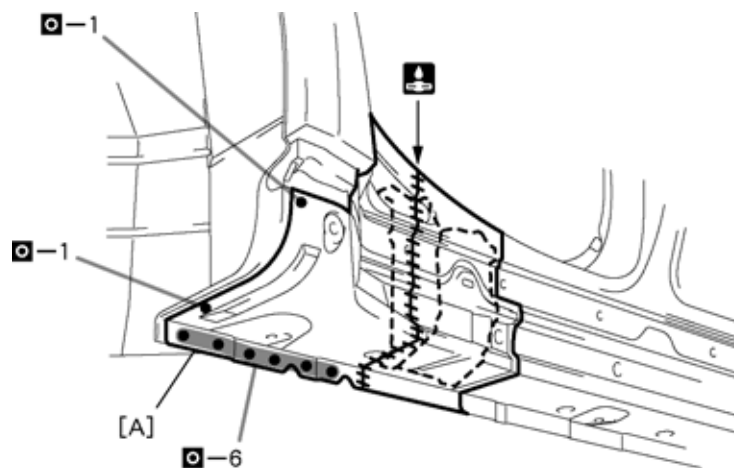
POINT

1 After welding the quarter wheel housing outer panel to the vehicle side, install the [B].

PART NAME

[B] Roof Side Outer Panel

[RH]



F24566

POINT

1 After welding the quarter wheel housing outer panel to the vehicle side, install the [A].

PART NAME

[A] Rocker Panel No.5 Reinforcement