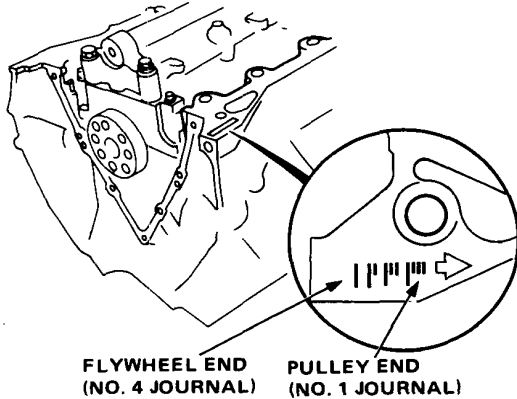


# Main Bearings

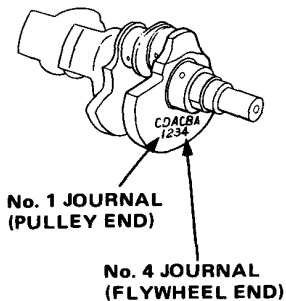
## Selection

### Crank Bore Code Locations (Letters)

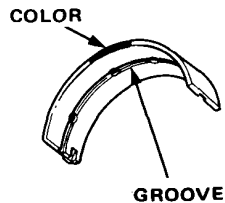
Letters have been stamped on the end of the block as a code for the size of each of the 4 main journal bores. Use them, and the numbers stamped on the crank (codes for main journal size), to choose the correct bearings.



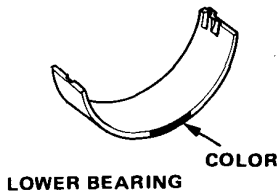
### Main Journal Code Locations (Numbers)



### Bearing Design



### UPPER BEARING



### LOWER BEARING

### Bearing Identification

Color code is on the edge of the bearing

Larger crank bore			
A or I	B or II	C or III	D or IIII
Smaller bearing (thicker)			

Smaller main journal	1 or I	2 or II	3 or III	4 or IIII	5 or IIIII	6 or IIIIII

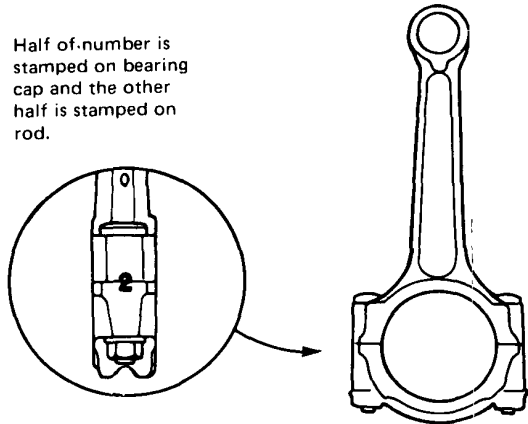
Smaller bearing (thicker)	Upper Lower	Pink Pink	Pink Yellow	Yellow Yellow	Yellow Green
	Upper Lower	Pink Yellow	Yellow Yellow	Yellow Green	Green Green
	Upper Lower	Yellow Yellow	Yellow Green	Green Green	Green Brown
	Upper Lower	Yellow Green	Green Green	Green Brown	Brown Brown
	Upper Lower	Green Green	Green Brown	Brown Brown	Brown Black
	Upper Lower	Green Brown	Brown Brown	Brown Black	Black Black

# Rod Bearings

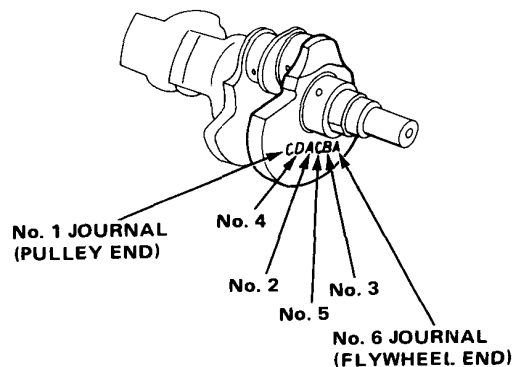
## Selection

### Rod Code Location (Numbers)

Numbers have been stamped on the side of each connecting rod as a code for the size of the big end. Use them, and the letters stamped on the crank (codes for rod journal size), to choose the correct bearings.



### Rod Journal Code Locations (Letters)




### Bearing Identification

Color code is on the edge of the bearing

Larger big end bore			
1 or I	2 or II	3 or III	4 or IIII
Smaller bearing (thicker)			

Smaller rod journal	A or I	B or II	C or III	D or IIII	E or IIIII	F or IIIIII

 Smaller bearing (thicker)	Pink Pink	Pink Yellow	Yellow Yellow	Yellow Green
	Pink Yellow	Yellow Yellow	Yellow Green	Green Green
	Yellow Yellow	Yellow Green	Green Green	Green Brown
	Yellow Green	Green Green	Green Brown	Brown Brown
	Green Green	Green Brown	Brown Brown	Brown Black
	Green Brown	Brown Brown	Brown Black	Black Black