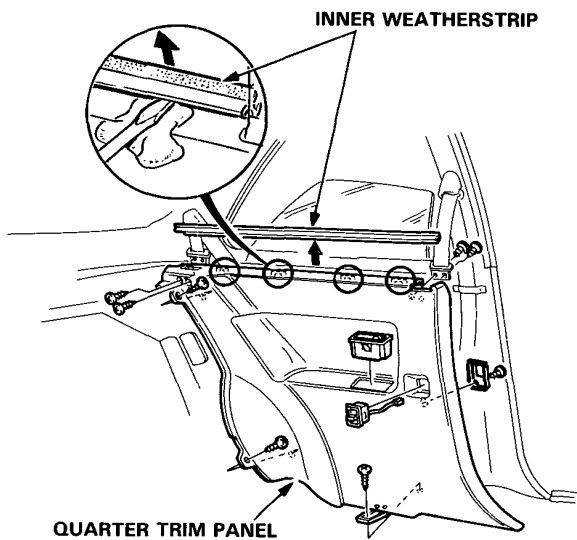


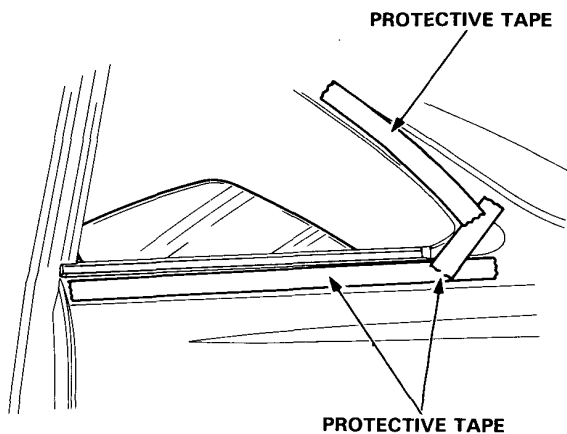
# Quarter Glass

## Disassembly

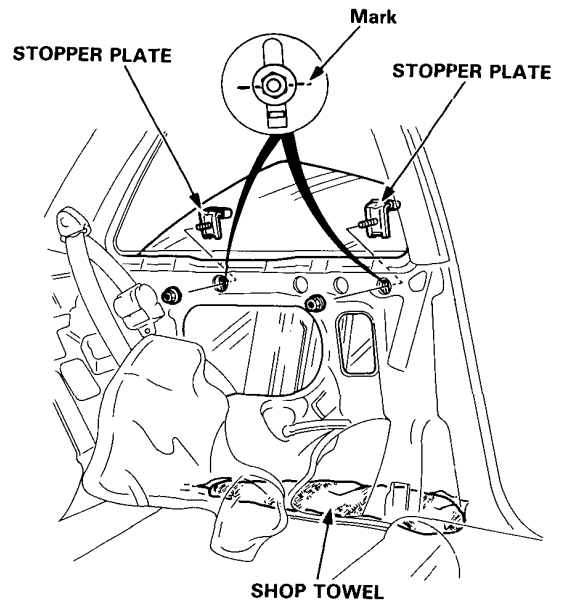
1. Remove the rear seat
2. Open the glass fully.
3. Remove the inner weatherstrip by carefully prying with a long flat-tip screwdriver. Next remove the screws, then remove the quarter trim panel.



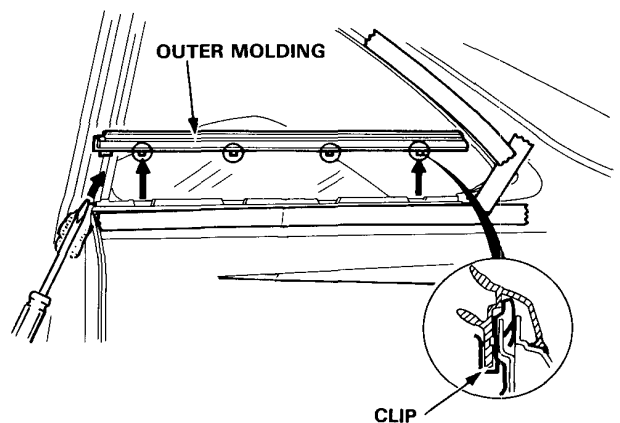
4. Use protective tape as shown to prevent scratching the paint.



5. Carefully take off the plastic cover.  
NOTE: Be careful not to drop any foreign materials into the inside panel. Place shop towel on the inside panel as shown below.
6. Remove the nuts, then remove the stopper plates.  
NOTE: Scribe a line across the nuts and body to ensure original adjustment.

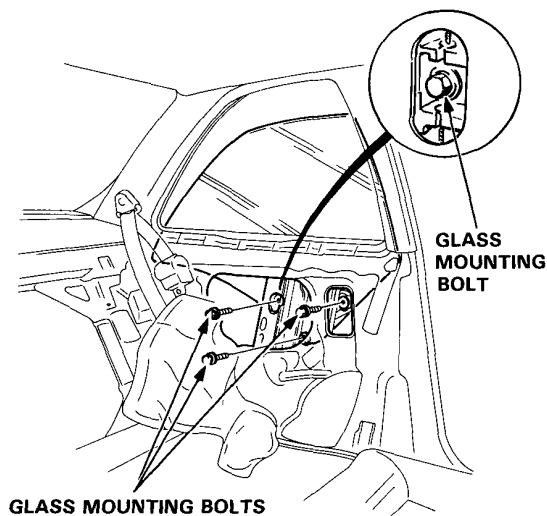


7. Remove the outer molding by prying with a long flat-tip screwdriver.

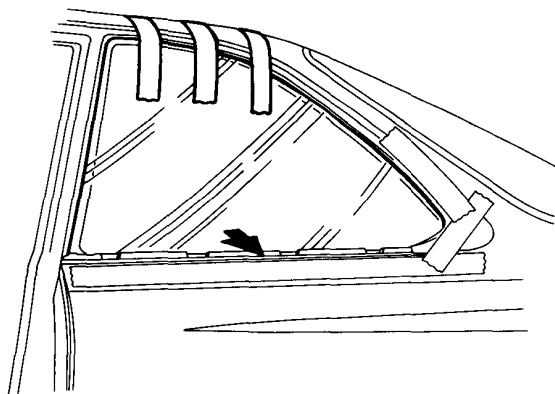




8. Re-connect the switch to operate the regulator.
9. Carefully roll up the quarter glass until you can see its mounting bolts.
10. Remove the 3 glass mounting bolts.



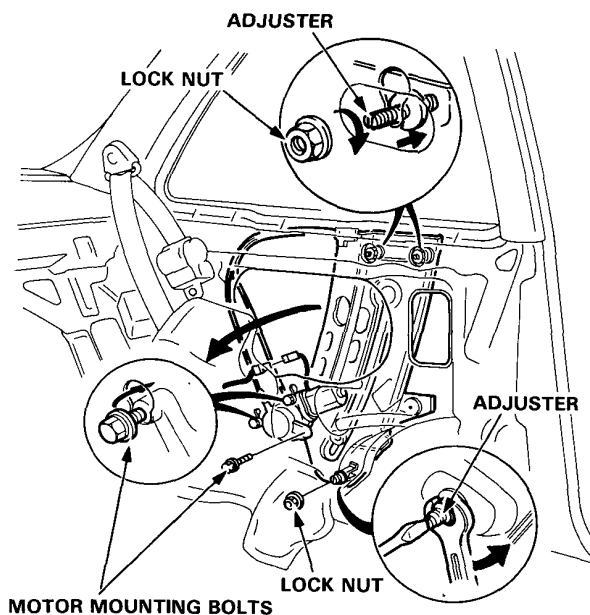
11. Raise the glass up and tape it to the body using heavy-duty adhesive tape.



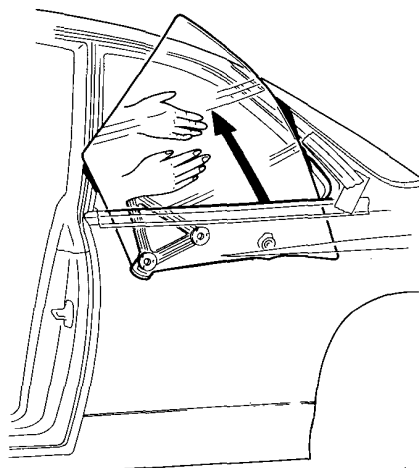
12. Loosen the upper adjuster lock nuts and remove the lower adjuster lock nut.

**NOTE:** Counting the number of turns, screw the upper adjusters in until they bottom.

13. Remove the motor by loosening the 2 upper mounting bolts and removing the lower bolt.
14. Disconnect the motor wire, then take out the regulator assembly through the hole in the body.



15. Stand next to the outside of the body, tilt the glass as shown, and pull it out through the quarter window opening.

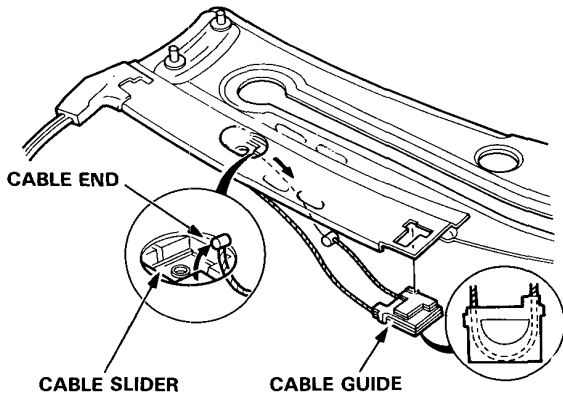


(cont'd)

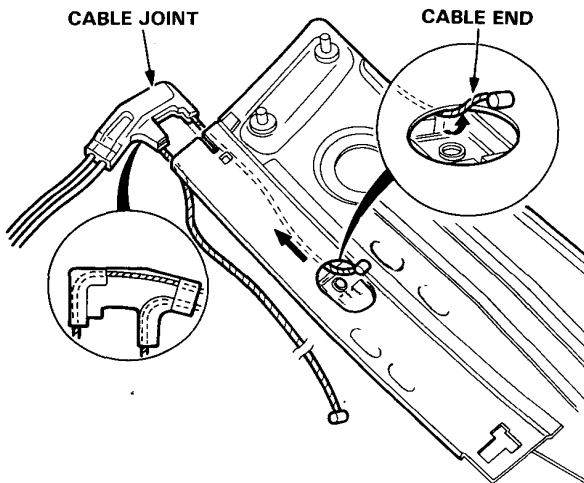
# Quarter Glass

## Disassembly (cont'd)

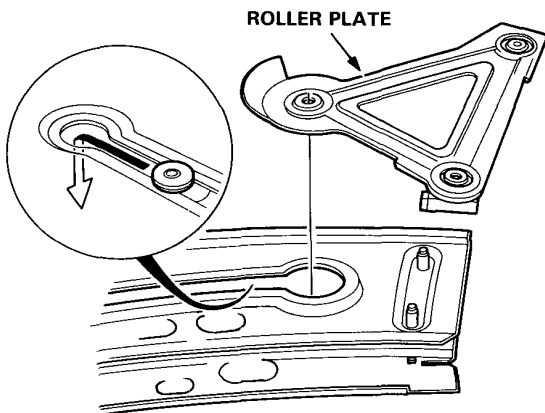
16. Align the slider with the hole, then remove the cable end and cable guide.



17. Remove the cable joint.



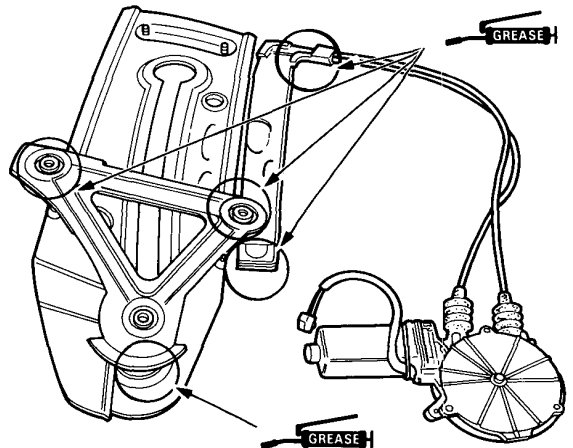
18. Slide the roller plate off the regulator.



## Assembly

Assemble the quarter glass and regulator in the reverse order of disassembly and:

1. Grease all the sliding surfaces of the regulator where shown.



2. Insert the glass slowly into the quarter panel.

