

Fuel system

DATA

Anti - stall speed	900 ± 50 rev/min
Idle speed	800 ± 50 rev/min
Automatic fast idle speed	1100 ± 75 rev/min

TORQUE SETTINGS

Injection pump gear nut	50 Nm
Timing belt tensioner bracket nut	15 Nm
Timing belt tensioner bracket bolt	15 Nm
Engine R.H. mounting nuts	50 Nm
Injection pump securing nuts	18 Nm
Injection pump timing plug	18 Nm
Injector pipe unions	20 Nm
Glow plugs	23 Nm
Injectors	90 Nm
Exhaust manifold nuts	20 Nm
Turbocharger bolts	43 Nm
Inlet manifold Allen screws	23 Nm
Drive shaft support bearing housing bolts	40 Nm
Exhaust down pipe nuts	30 Nm
Air cleaner to mounting bracket bolt	10 Nm
Intercooler to radiator bolts	12 Nm
Oil pipe securing bolt	9 Nm
Intercooler support bracket bolts	9 Nm
Oil cooler pipe unions	35 Nm
Road wheel nuts	100 Nm

TOOL NUMBERS

18G 1521	Camshaft gear wrench
18G 1547	Flywheel locking tool
18G 1631	Timing gauge bracket
18G 1632	Flywheel timing pin