

23. Remove 3 Allen screws securing exhaust down pipe elbow to turbocharger, remove elbow.

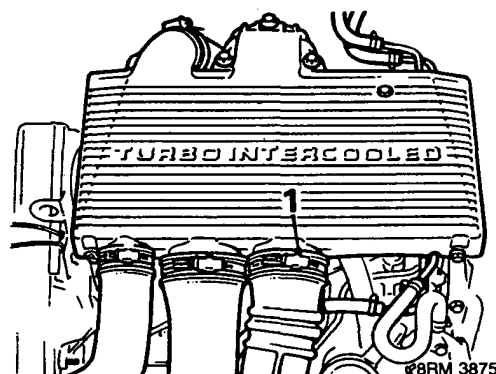
Refit

1. Thoroughly clean turbocharger oil feed pipe filter gauze.
2. Remove all traces of gaskets from inlet and exhaust manifolds, cylinder head and turbocharger; clean exhaust manifold and turbocharger mating faces.
3. Fit and tighten oil feed and return pipe adaptors and unions.
4. Position exhaust down pipe elbow to turbocharger; fit and tighten Allen screws.
5. Connect air inlet hose to turbocharger; fit and tighten clip.
6. Position new manifold gasket to cylinder head; fit exhaust manifold.
7. Fit spacers and manifold securing nuts; tighten nuts to 20 Nm.
8. Fit gauze filter to turbocharger oil feed pipe.
9. Position turbocharger to exhaust manifold, fit lower securing bolts.
10. Tighten turbocharger upper and lower securing bolts to 43 Nm.
11. Position heat shield to bulkhead and mounting rubbers; fit and tighten nut.
12. Position inlet manifold to cylinder head.
13. Fit Allen screws and securing bolt, tighten Allen screws and securing bolt to 23 Nm.
14. Connect turbocharger air inlet hose to inlet manifold; tighten clip.
15. Fit air box.
16. Remove blanking plugs, connect turbocharger oil feed pipe to cylinder block; tighten union.
17. Position oil feed pipe clip to support bracket; fit and tighten screw.
18. Connect turbocharger oil return pipe to cylinder block; tighten clip.
19. Clean drive shaft support bearing housing locating dowels and dowel holes.
20. Fit drive shaft support bearing housing; fit bolts and tighten to 40 Nm.
21. Fit R.H. drive and intermediate shafts, see **DRIVE SHAFTS - Repairs.**

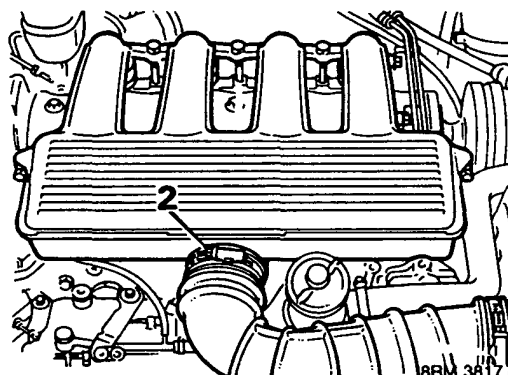
22. Fit exhaust down pipe flange packing, fit down pipe to turbocharger elbow.
23. Fit nuts securing exhaust down pipe and tighten to 30 Nm.
24. Start engine and allow to idle for 30 seconds to ensure turbocharger is fully primed with oil.
25. Stop engine, check oil level and top - up if necessary, see **MAINTENANCE.**

FUEL CUT - OFF SOLENOID

Remove



1. *Turbo Models:* Slacken 2 clips, disconnect hose from air cleaner and air box; remove hose.



2. *Non - Turbo Models:* Slacken clip, disconnect hose from air box; move hose aside.