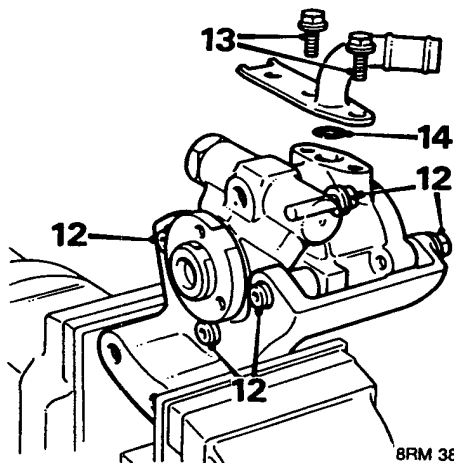


Steering



8RM 3871

12. Remove 3 Torx screws and 2 bolts securing mounting bracket to power steering pump; remove pump.
13. Remove 2 bolts securing feed pipe to power steering pump.
14. Remove feed pipe, discard 'O' ring.

Refit

1. Thoroughly clean mating faces of power steering pump, pulley and feed pipe flange.
2. Lubricate a new 'O' ring with Dexron IID fluid and fit to feed pipe.
3. Position feed pipe to power steering pump; fit bolts and tighten to 25 Nm.
4. Position power steering pump to mounting bracket; fit bolts and Torx screws and tighten to 25 Nm.
5. Position pulley to power steering pump; fit Allen screws and tighten to 25 Nm.
6. Position power steering pump and mounting bracket to gearbox adaptor plate; fit but do not tighten bolts.
7. Fit but do not tighten bolt securing power steering pump to mounting bracket.

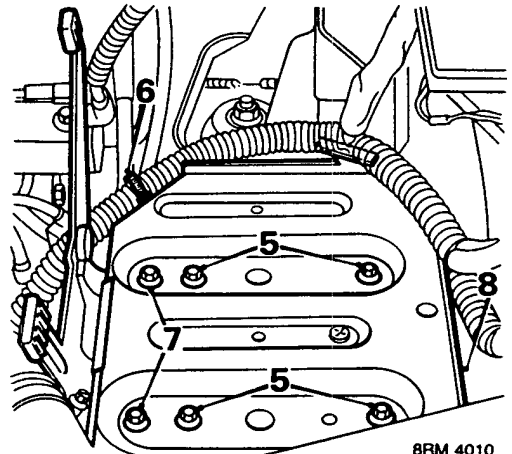
Note: Bolt is tightened during drive belt tensioning procedure.

8. Lubricate a new 'O' ring with Dexron IID fluid and fit to high pressure pipe.
9. Remove blanking plugs, connect high pressure pipe to power steering pump; tighten union.
10. Remove blanking plugs, connect feed hose to power steering pump; tighten hose clip.
11. Remove container; discard fluid drained from system.
12. Fit and tension power steering pump drive belt, see **MAINTENANCE**
13. Fit brake servo vacuum pump, see **BRAKES - Repairs.**
14. Bleed power steering hydraulics system, see **Adjustments.**

POWER STEERING OIL COOLER

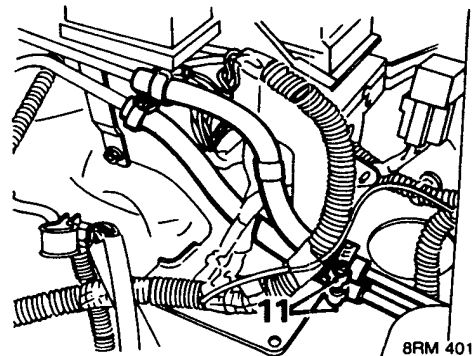
Remove

1. Disconnect both battery leads.
2. Remove bolt and battery clamp; lift out battery.
3. Remove air cleaner, see **FUEL SYSTEM - Repairs.**
4. Remove front bumper assembly, see **REPAIR MANUAL - BODY - Repairs.**



8RM 4010

5. Remove 4 screws securing battery tray.
6. Release clip securing harness to battery tray.
7. *Non - Turbo Models:* Remove 2 screws securing resonator bracket to battery tray.
8. Remove battery tray.
9. *Non - Turbo Models:* Move resonator aside.
10. Position suitable container beneath oil cooler hose connections.



8RM 4011

11. Slacken 2 clips, disconnect 2 hoses from oil cooler pipes.

CAUTION: Plug the connections.