

# Rear Window Glass

## Removal

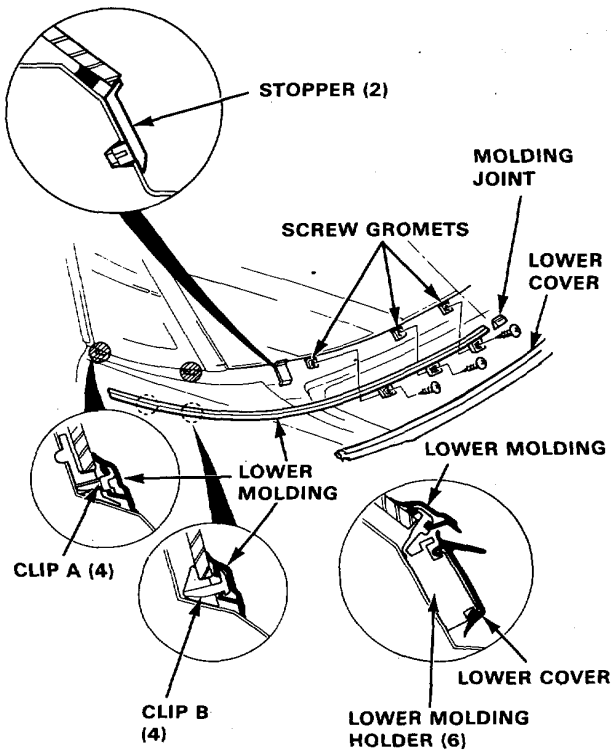
### CAUTION:

- Wear gloves to remove and install the glass.
- Do not damage the defroster grid lines.
- Use seat covers to avoid damaging surface.

1. Remove the trunk lid (page 14-72).
2. To remove the rear glass, first remove:
  - Quarter window trim panel (page 14-70).
  - Rear shelf (page 14-70).
3. Disconnect the defroster leads, and remove their holders.

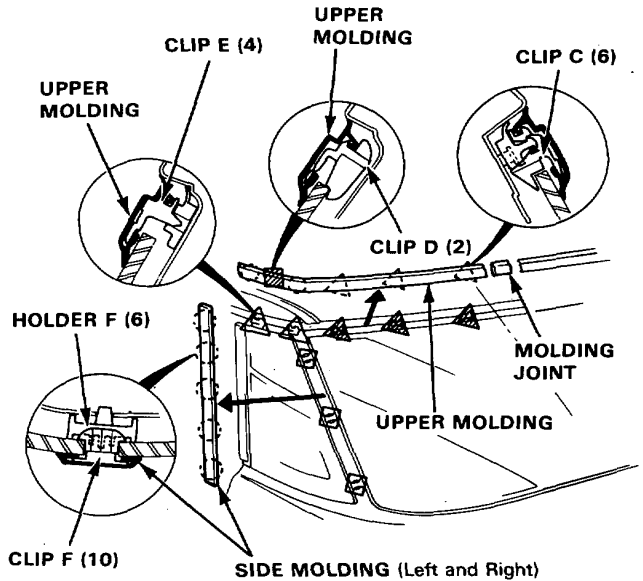
NOTE: Avoid scratching or scoring the glass with the cutter blade.

4. Remove the lower cover and screws, then remove the lower moldings.
5. Remove the left and right stoppers.

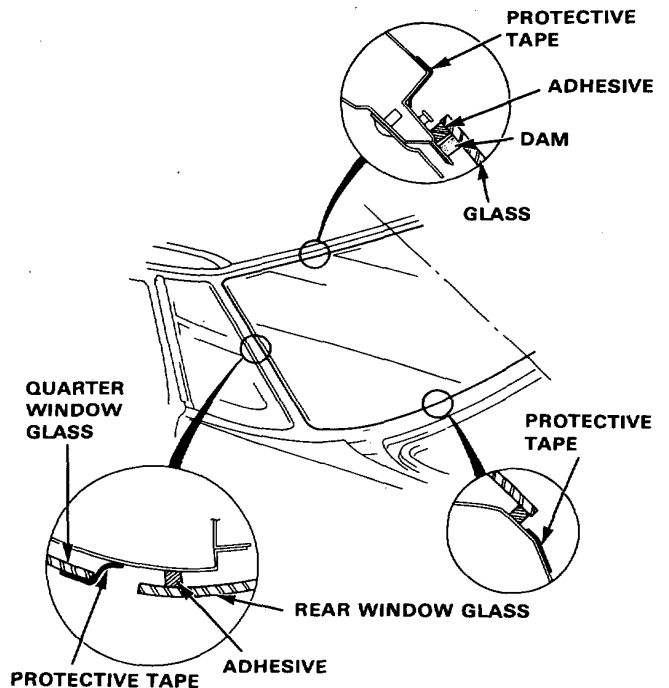


6. If necessary remove the screw gromets.

7. Detach the 12 clips and remove the upper moldings.
8. Detach the 10 clips and remove the side moldings.



9. Lower the rear of the headliner (page 14-40).  
**CAUTION:** Take care not to bend the headliner excessively.
10. Apply protective tape along the edge of the body next to the glass as shown.

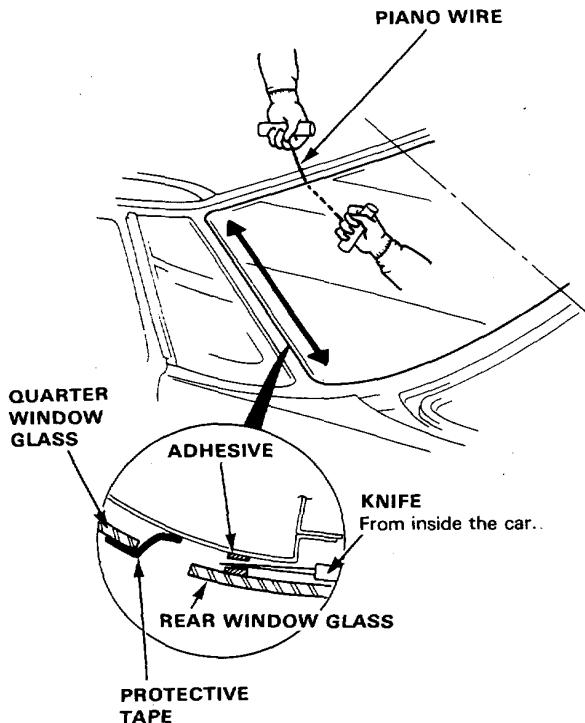




## Installation

11. Using an awl, make a hole through the glass adhesive from inside the car. Push piano wire through the hole and wrap each end around a piece of wood.
12. With a helper on the outside, pull the wire back and forth in a sawing motion and carefully cut through the adhesive around the entire glass.

**CAUTION:** Hold the piano wire as close to the glass as possible to prevent damage to the body.



13. Remove the molding clips and the rubber dam and spacers.

1. Scrape the old adhesive smooth with a knife, to a thickness of about 2 mm (0.08 in.) on the bonding surface around the entire glass flange.

### NOTE

- Do not scrape down to the painted surface of the body; damaged paint will interfere with proper bonding.
- Remove all traces of the rubber spacer and dam material from the body.
- Mask off surrounding surfaces before applying primer.

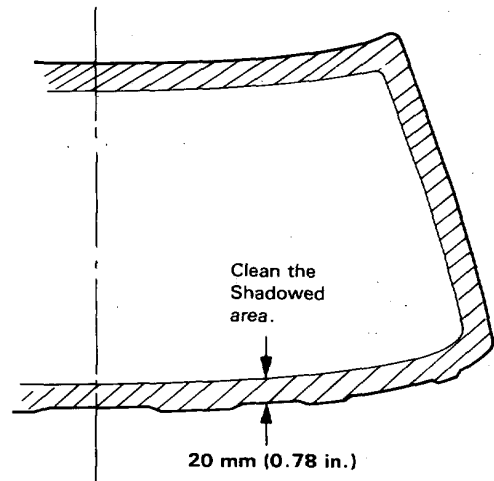
2. Clean the body bonding surface with a sponge dampened in alcohol.

**NOTE:** After cleaning, keep oil, grease or water from getting on the surface.

3. If the glass is to be reinstalled, use a putty knife to scrape off all traces of old adhesive, then clean the glass surface with alcohol where new adhesive is to be applied.

**NOTE:** Make sure the bonding surface is kept free of water, oil and grease.

**CAUTION:** Avoid setting the glass on its edges; small chips may later develop into cracks.

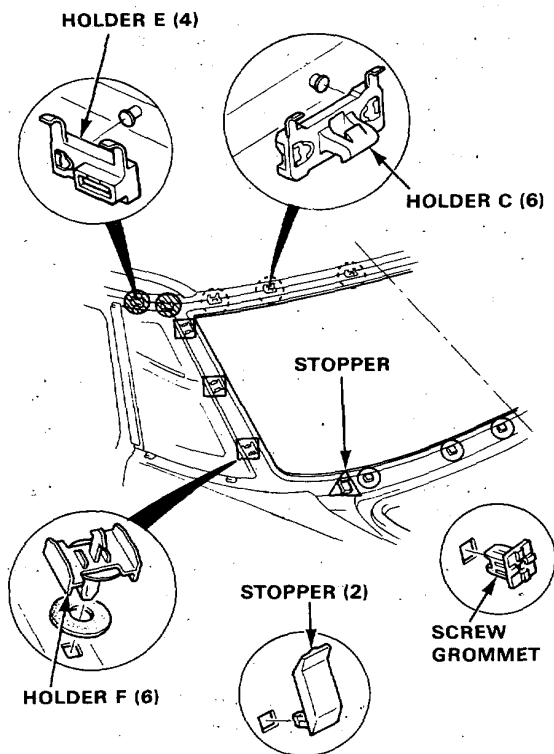


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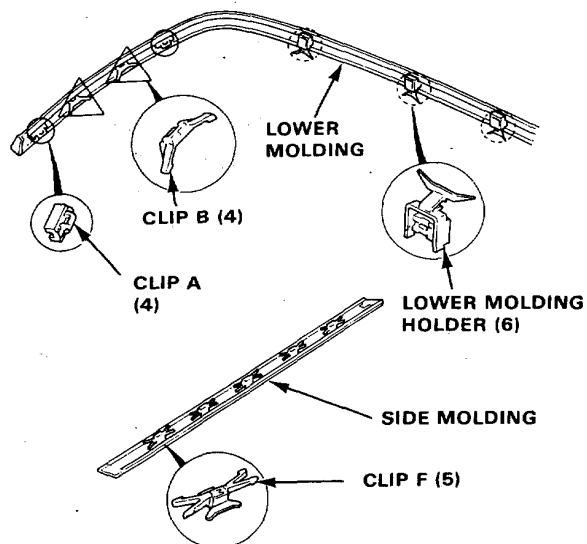
# Rear Window Glass

## Installation (cont'd)

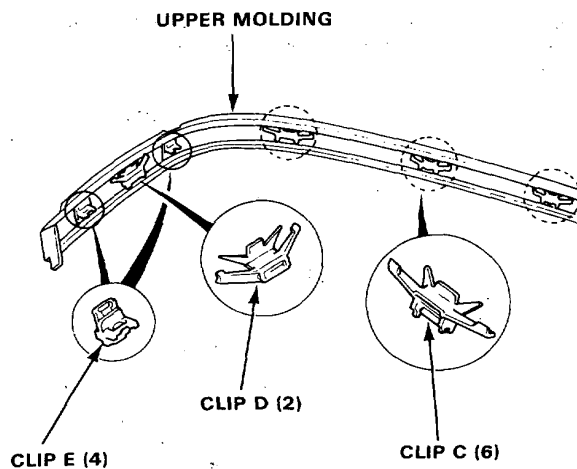
4. Install the screw grommets, stoppers and holders as shown.



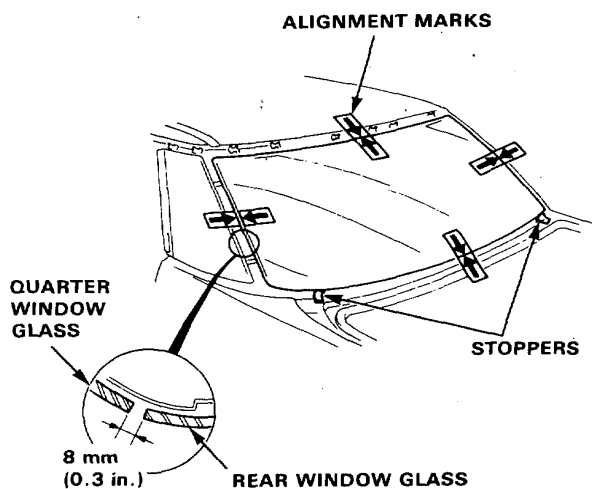
5. Attach the clips to the side and lower moldings as shown.



6. Attach the clips to the upper moldings as shown.



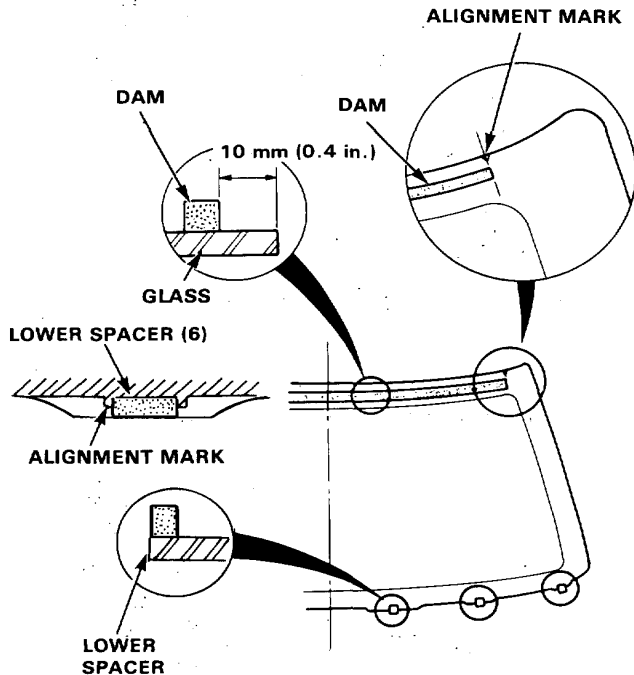
7. Set the glass upright on the stoppers, and center it in the opening. Make the location by marking lines across the glass and body with a grease pencil at the four points shown.





8. Glue the rubber dam and lower spacers to the inside face of the glass as shown, to contain the adhesive during installation.

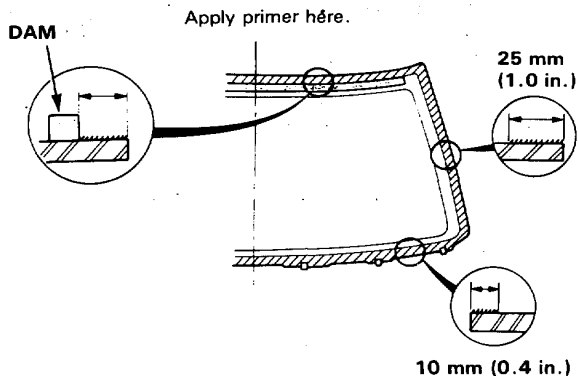
**NOTE:** Be careful not to touch the glass where adhesive will be applied.



9. With a sponge, apply a light coat of glass primer around the edge of the glass as shown, then lightly wipe it off with gauze or cheesecloth.

**NOTE:**

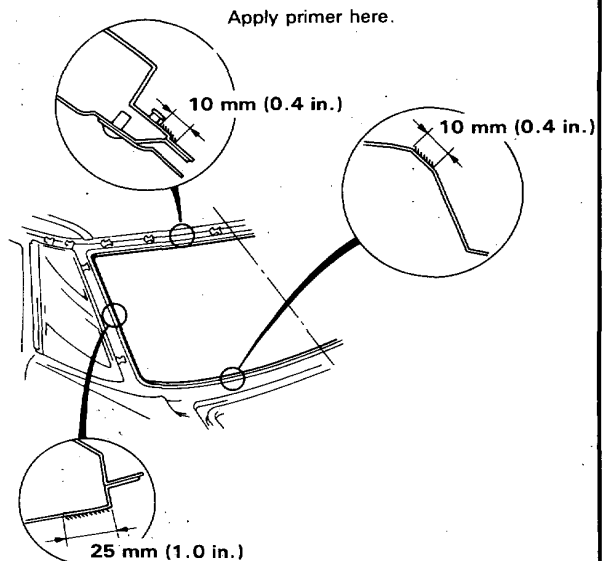
- Do not apply body primer to the glass, and do not get body and glass primer sponges mixed up.
- Never touch the primed surfaces with your hands. If you do, the adhesive may not bond to the glass properly, causing a leak after the glass is installed.
- Keep water, dust, and abrasive materials away from the primed surface.



10. With a sponge, apply a light coat of body primer to the original adhesive remaining around the window opening flange.

**NOTE:**

- Do not apply glass primer to the body, and be careful not to mix up glass and body primer sponges.
- Never touch the primed surfaces with your hands.

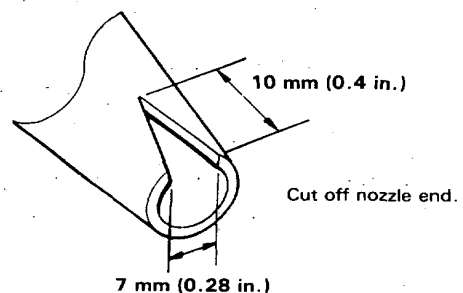


11. Thoroughly mix the adhesive and hardener together on a glass or metal plate with a putty knife.

**NOTE:** Clean the plate with a sponge and alcohol before mixing.

12. Follow the instructions that came with the adhesive

13. Before filling a cartridge, cut off the end of the nozzle at the angle shown.



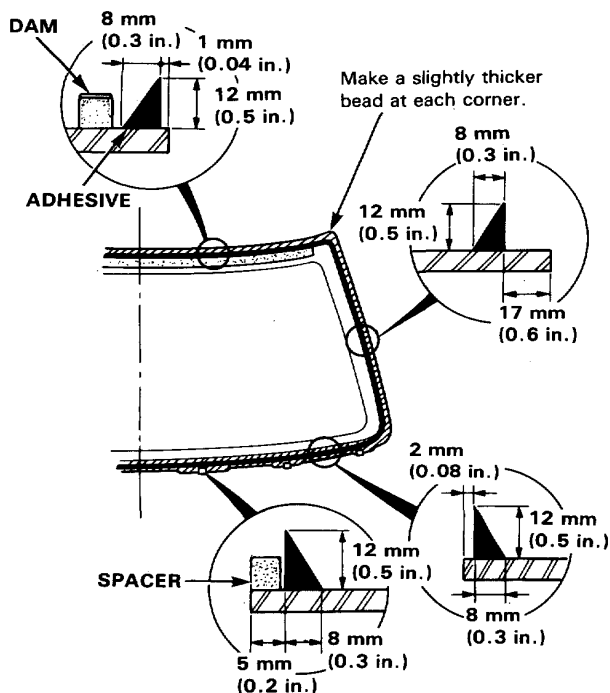
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# Rear Window Glass

## Installation (cont'd)

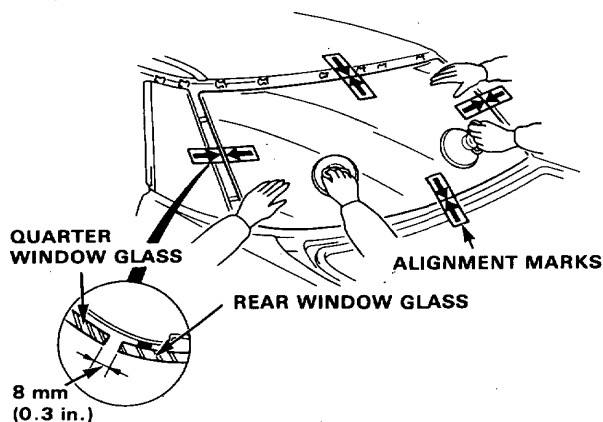
14. Pack adhesive into the cartridge without air pockets, to ensure continuous delivery. Put the cartridge in a caulking gun, and run a bead of adhesive around the edge of the glass as shown.

NOTE: Peel off the backing of dam.



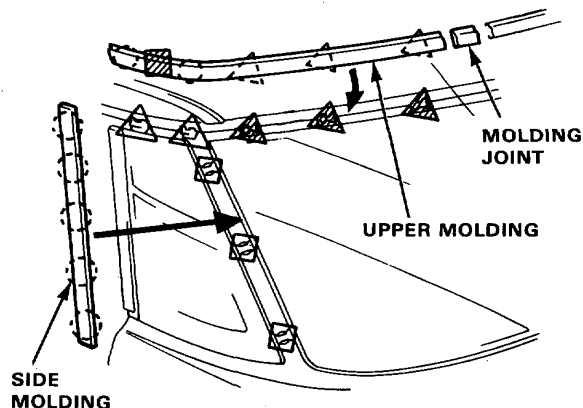
15. Use suction cups to hold the glass over the opening, align it with the marks made in step 7 and set it down on the adhesive. Lightly push on the glass until its edges are fully seated on the adhesive all the way around.

NOTE: Do not close or open the doors until adhesive is dry.

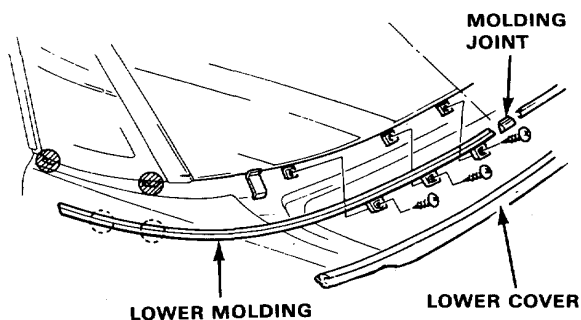


16. Install the right and left side moldings.

17. Install the molding joint and the upper moldings.



18. Install the lower moldings and lower cover.



19. Scrape or wipe the excess adhesive off with a putty knife or gauze.

NOTE: Use a soft shop towel dampened with alcohol or unleaded gasoline to remove adhesive from a painted surface or glass.

20. After the adhesive is dry, spray water over the glass and check for leaks. Mark leaking areas and let the glass dry, then seal with sealant.

NOTE: Let the car stand for at least 4 hours after glass installation. If the car has to be used within the first 4 hours, it must be driven slowly.

21. Fix the headliner back into position then install:

- Quarter window trim panel.
- Rear shelf.