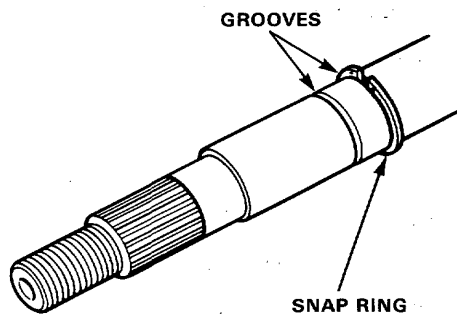


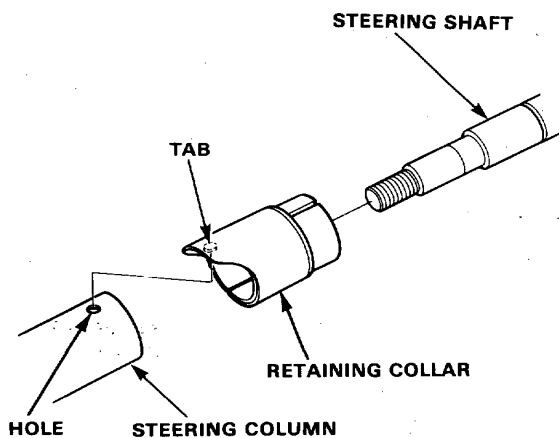
Steering Column

Reassembly

1. Install the snap ring on the groove of the steering shaft as shown.

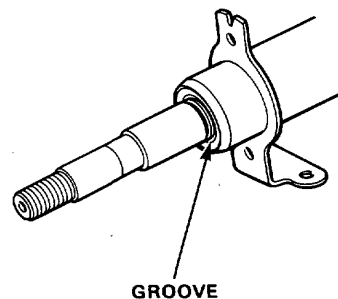


2. Install the retaining collar on the steering column aligning the hole in the column with tab on the retaining collar.

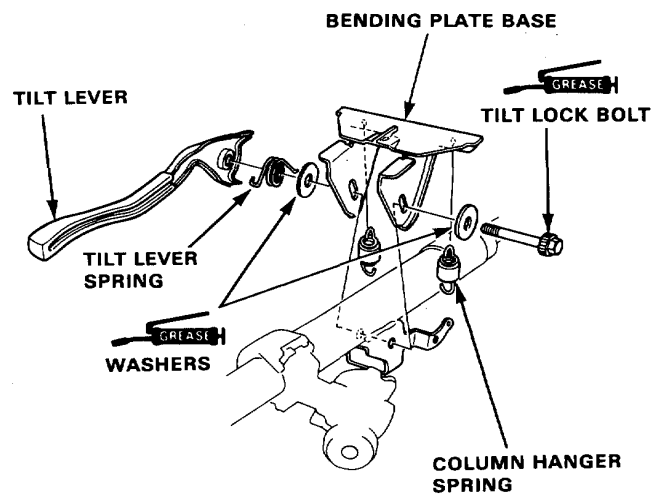


3. Insert the steering shaft into the steering column from the bottom.
4. Install the 18 mm snap ring on the groove of the steering shaft.

18 mm
SNAP RING

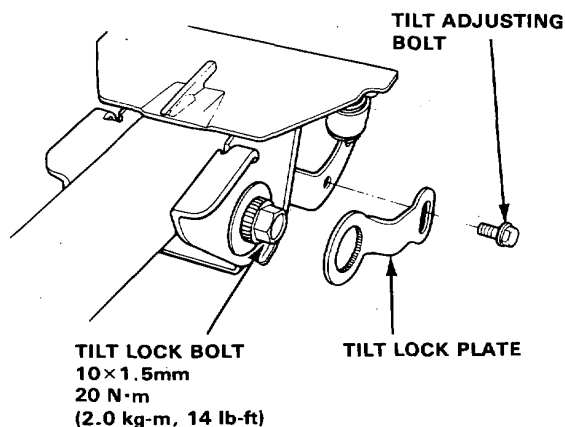


5. Position the bending plate guide on the steering column.
6. Loosely install the tilt lever, spring, washers, and bending plate guide on the steering column with the tilt lock bolt.
7. Install the column hanger springs between the bending plate base and steering column.



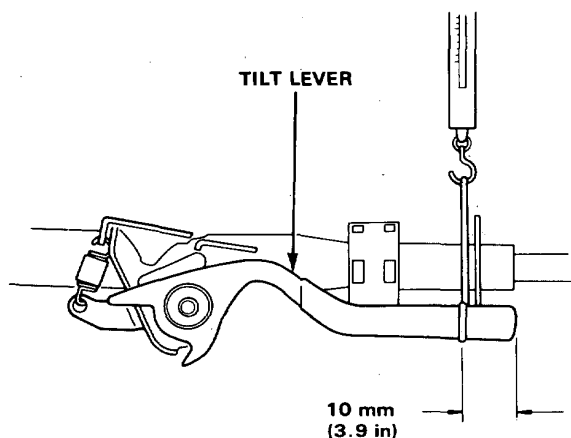


8. Tighten the tilt lock bolt to 20 N·m (2.0 kg-m, 14 lb-ft), then position the tilt lock plate on the splined portion of tilt lock bolt and loosely attach with the tilt adjusting bolt.

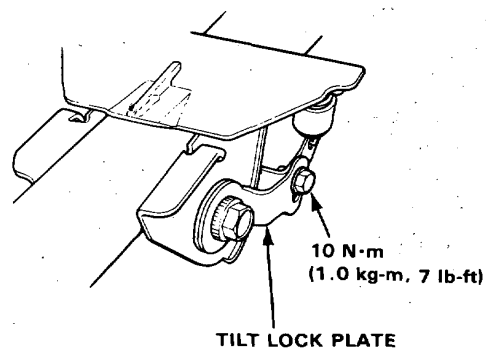


9. Attach a spring scale 10 mm (3.9 in) from the end of the knob. Measure the force required to move the lever.

Preload: 80 N (8.0 kg, 18 lbs)



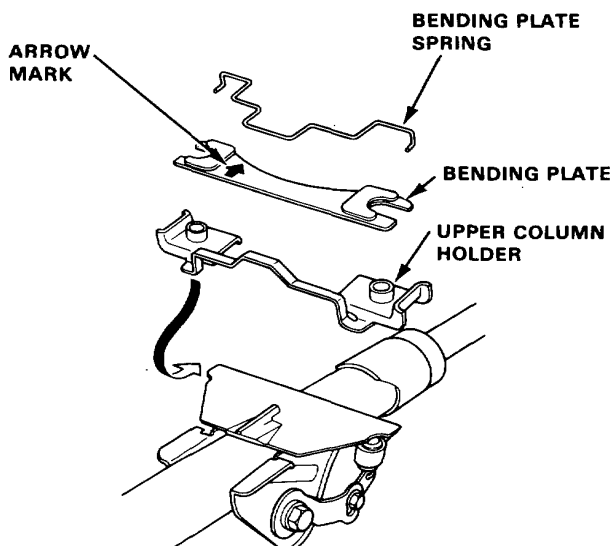
10. If the force measured is not within the specification, remove the tilt lock plate then reset it in the position where the correct force can be obtained.



11. Tighten the tilt adjusting bolt.

12. Install the upper column holder and bending plate with the bending plate spring on the bending plate base.

NOTE: Install the bending plate with arrow mark facing the steering gearbox.



(cont'd)