

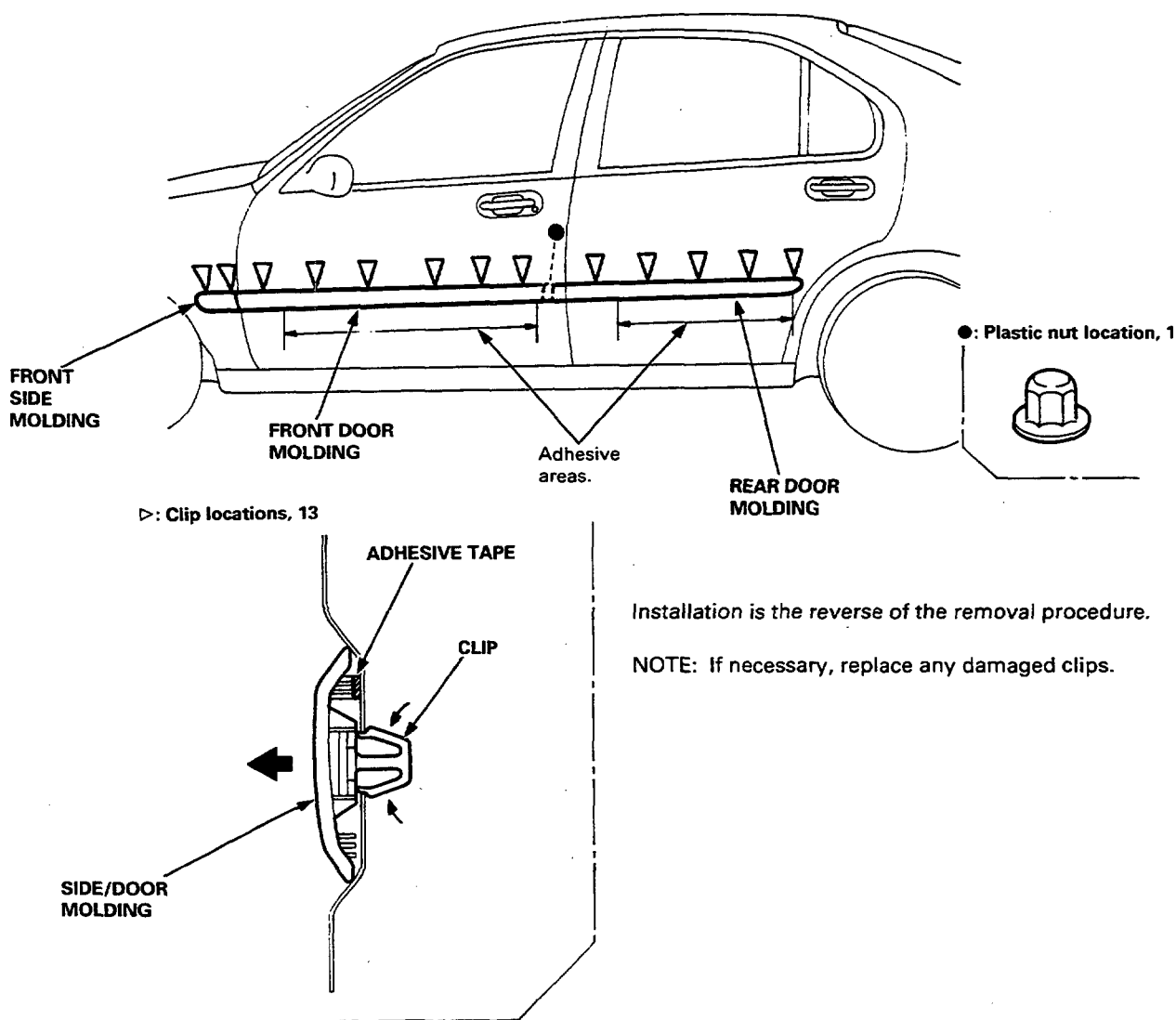
Door and Side Moldings

Replacement

CAUTION: When prying with a flat tip screwdriver, wrap it with protective tape to prevent damage.

NOTE:

- To remove the front side molding, remove the inner fender (see page 20-94).
- To remove the door molding, remove the door panel and plastic cover (see pages 20-4, 16).
- Take care not to bend the door moldings.
- Before reassembling, clean the door bonding surface with a sponge dampened in alcohol.
- After cleaning, keep oil, grease and water from getting on the surface.



Installation is the reverse of the removal procedure.

NOTE: If necessary, replace any damaged clips.

Door Moldings



Removal

The following materials and tools are required to repair the door moldings.

NOTE: Follow the manufacturer's instructions.

Materials: (Reference)

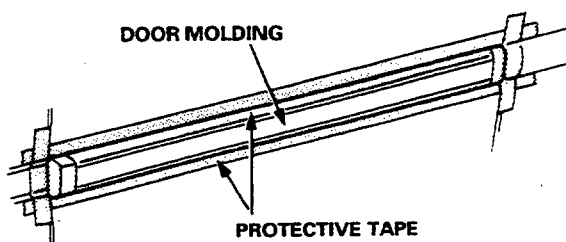
- Stripe remover
3M 08907
- Stripe adhesive remover
3M 08908
- Adhesive tape
3M Super Automotive Attachment Tape

Tools:

- Protective tape
- Knife or Cutter
- Sponge or Shop towel
- Infrared dryer
- Film
- Putty knife
- Alcohol

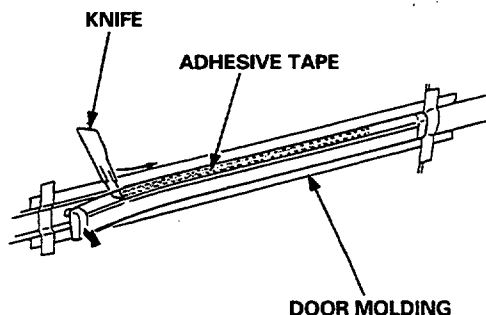
CAUTION: Wear gloves to remove and install the door moldings.

1. Remove the door panel and pull back the plastic cover (see pages 20-4, 16).
2. Apply protective tape on and around the molding.

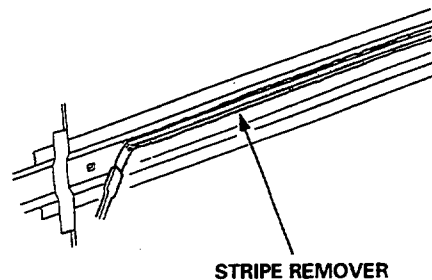


3. Release the clips from inside of the door. Carefully cut the adhesive tape with a knife or cutter while pulling the edge of the molding away from the door as shown.

NOTE: Take care not to scratch or bend the molding.

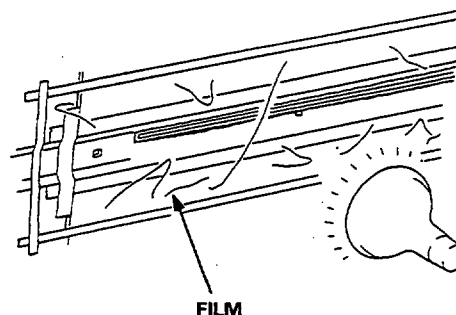


4. Apply the stripe remover evenly to the bonding surface of the door.

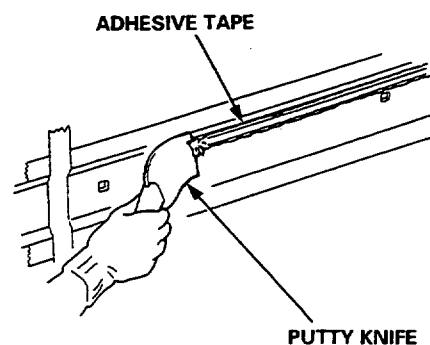


5. Cover the bonding surface of the door with a film, then heat to 40 – 50°C (104 – 122°F) for 5 – 10 minutes with an infrared dryer.

NOTE: Use care when heating to prevent deformation of the door.



6. Scrape the adhesive tape with a putty knife.



(cont'd)

Door Moldings

Removal (cont'd)

7. For removal of adhesive tape residue, follow-up with stripe adhesive remover, then scrape the adhesive tape with a putty knife.

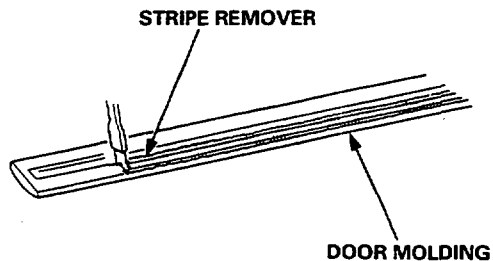
8. Peel off the protective tape, then clean the bonding surface with a sponge dampened in alcohol.

NOTE: Make sure the bonding surface is kept free of water, oil and grease.

9. Remove the clips from the molding.

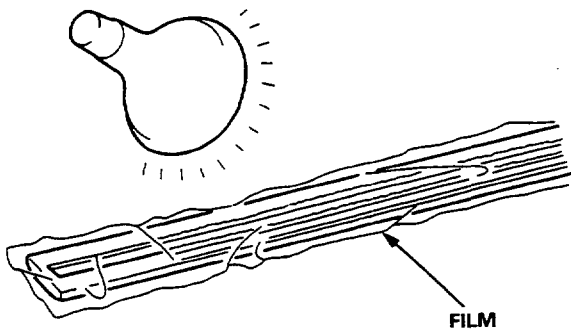
NOTE: If necessary, replace any damaged clips.

10. Apply the stripe remover evenly to the bonding surface of the molding.

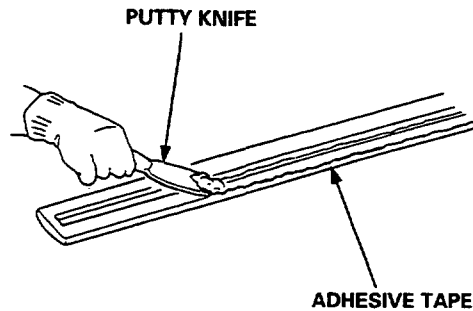


11. Wrap the molding with film, then heat to 40 – 50°C (104 – 122°F) for 5 – 10 minutes with an infrared dryer.

NOTE: Use care when heating to prevent deformation of the molding.



12. Scrape the adhesive tape with a putty knife.



13. For removal of adhesive tape residue, follow-up with stripe adhesive remover, then scrape the adhesive tape with a putty knife.

14. Peel off the protective tape, then clean the molding with a sponge dampened in alcohol.

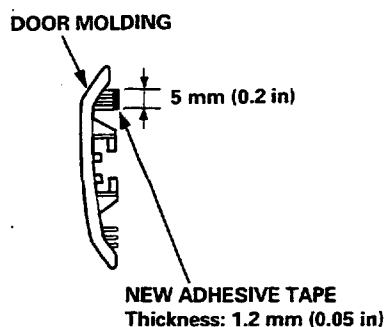
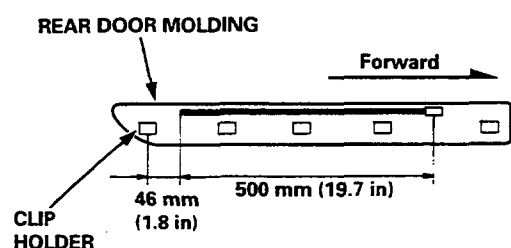
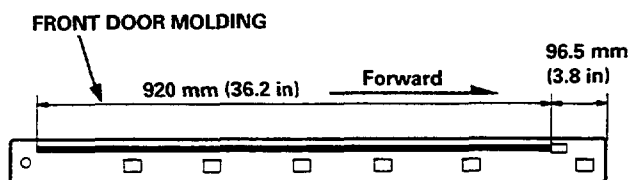
NOTE: Make sure the bonding surface is kept free of water, oil and grease.



Installation

1. Glue the new adhesive tape to the moldings as shown.

 : Adhesive tape locations



2. Install the clips on the molding.
3. Heat the bonding surface of the door and door molding with an infrared dryer.
Door: 40 – 60°C (104 – 140°F)
Molding: 20 – 30°C (68 – 86°F)

NOTE: Use care when heating to prevent deformation of the molding.

4. Align the molding with the clip locations and set the molding. Lightly push on the molding until its edge is fully seated on the adhesive tape.

NOTE: Do not spray water on the molding within the first 24 hours after installation.

5. Reassemble all removed parts.