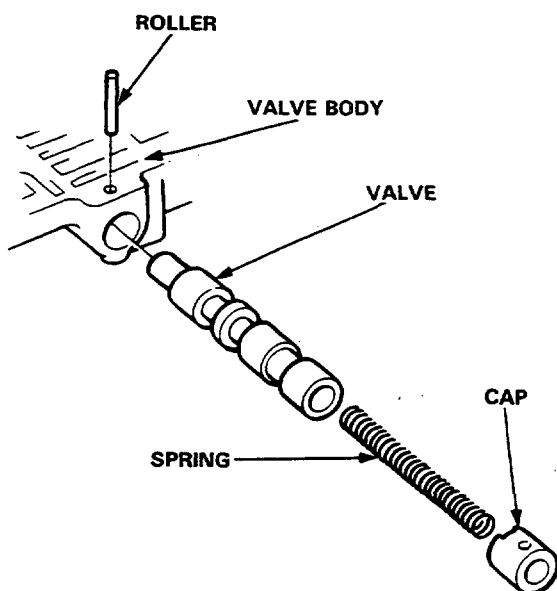
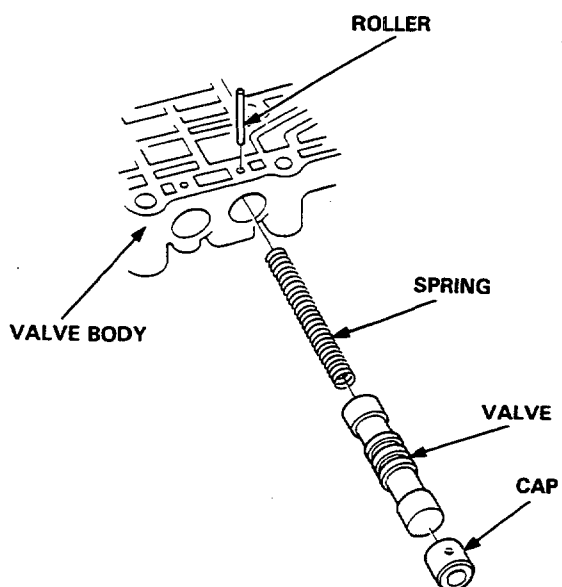


Valve

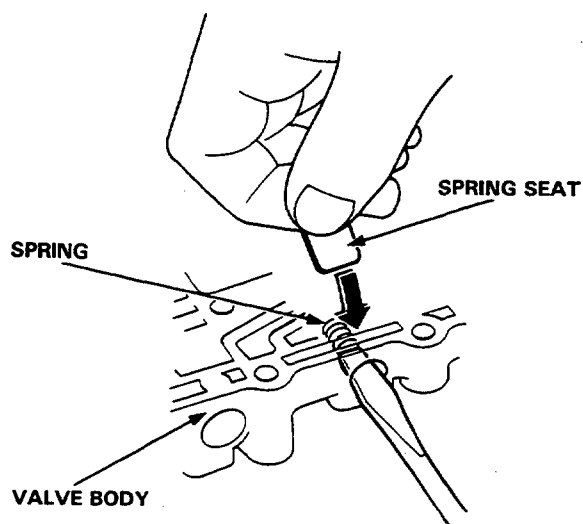
Assembly

NOTE: Coat all parts with ATF before assembly.

- Install the valve, valve spring and cap in the valve body and secure with the roller.

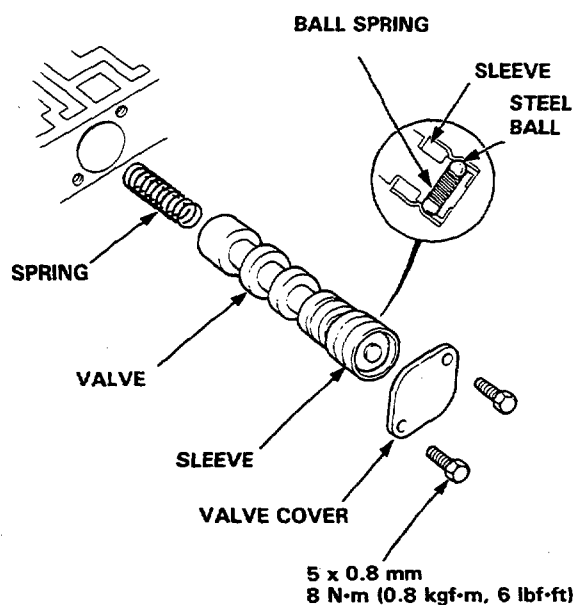


- Set the spring in the valve and install it in the valve body. Push the spring in with a screwdriver, then install the spring seat.





- Slide the spring into the hole in the big end of the shift valve. While holding the steel balls with the tips of your fingers, put the sleeve over the shift valve. Place the shift spring in the shift valve, then slip it into the valve body and install the valve cover.



- Install the valve, spring and cap in the valve body. Push the cap, then install the stopper seat.

