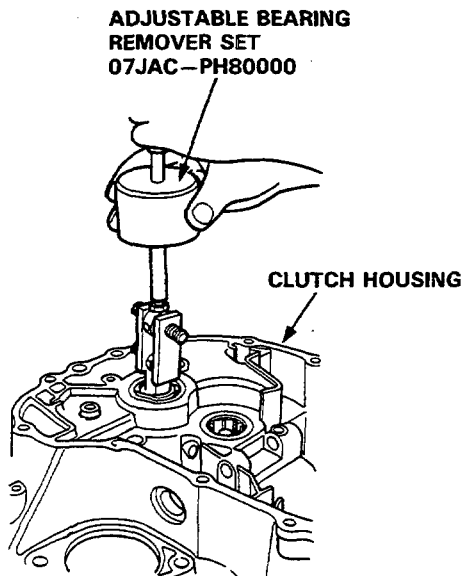


# Clutch Housing Bearing

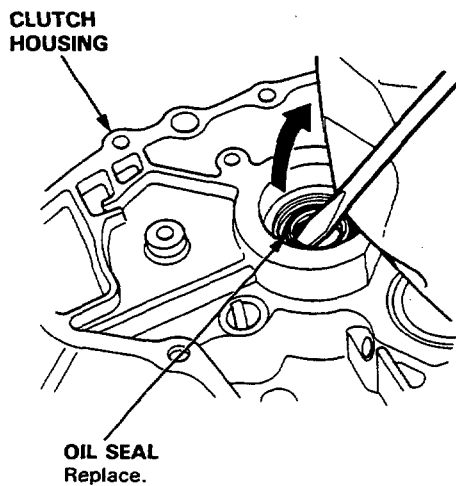
## Replacement

### Mainshaft

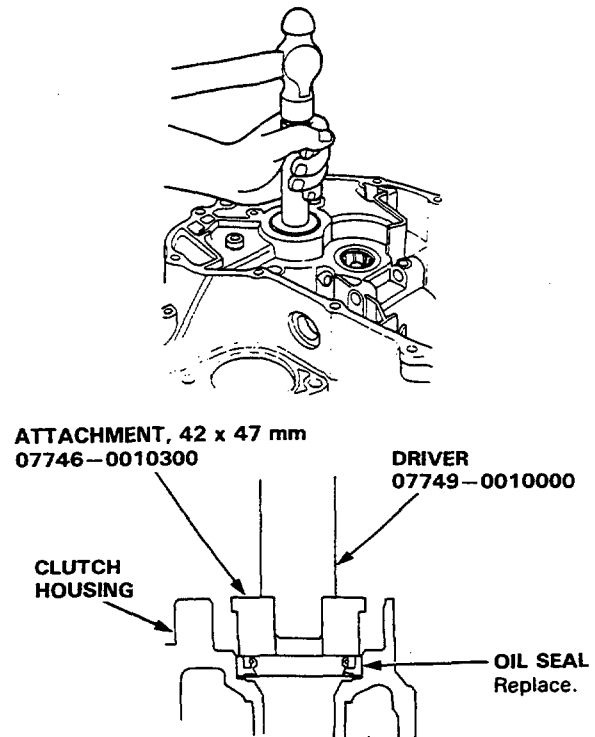
1. Remove the ball bearing using the special tool as shown.



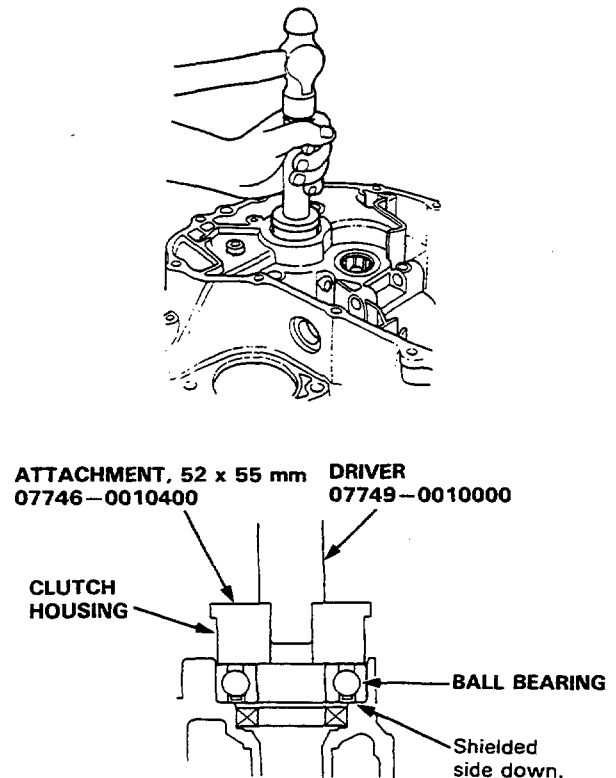
2. Remove the oil seal from the clutch housing.



3. Drive the new oil seal into the clutch housing using the special tools as shown.



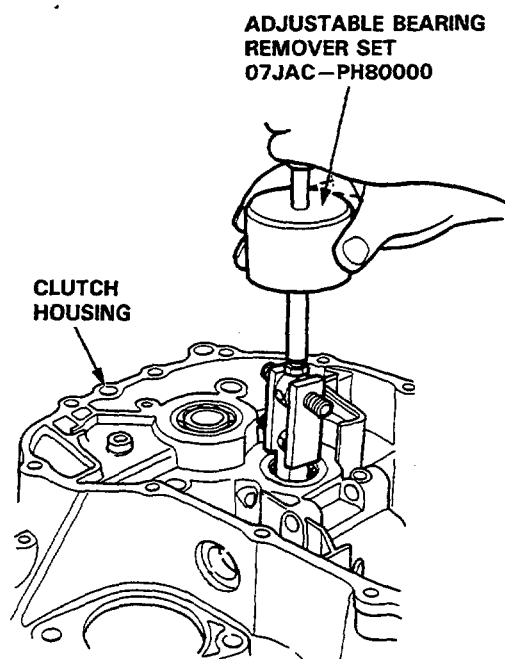
4. Drive the ball bearing into the clutch housing using the special tools as shown.



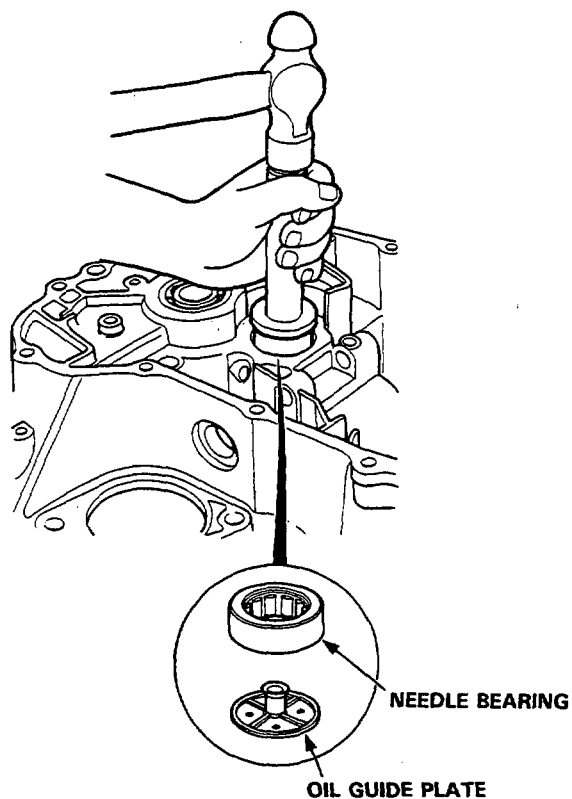


## Countershaft

1. Remove the needle bearing using the special tool as shown, then remove the oil guide plate.



2. Install the oil guide plate, then drive the needle bearing into the clutch housing using the special tools as shown.



D14A2, D15Z3 engines: ATTACHMENT, 42 x 47 mm  
07746-0010300

D16Y2, D16Y3 engines: ATTACHMENT, 52 x 55 mm  
07746-0010400

