

VOLKSWAGEN

Passat 1.8i CAT

1991 to 1993

Engine & Cooling

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Automotive Technical
DATA BOOK

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Engine and cooling system

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1991 to 1993

Type		AAM. 55kW
Capacity (cm ³) / number of cylinders		1781 / 4
Compression ratio / pressure	bar	9.0 / ≥7.0
Oil pressure	bar	[2.0]
Oil temperature	°C	80
Valve clearance - inlet	mm	0: Hyd.
Valve clearance - exhaust	mm	0: Hyd.
Firing order		1-3-4-2
No 1 cylinder position		TBE
Thermostat opening temperature	°C	85
Radiator cap pressure	bar	1.2 to 1.5

Fuel system

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Idle speed - manual [auto]	rpm	825 to 1025 N/A
Fast idle speed - manual [auto]	rpm	—
CO @ idle speed [3000 rpm] - see page VI	%	0.2 to 1.2 N/A
HC @ idle speed [3000 rpm] - see page VI	ppm	≤1200
CO2 @ idle speed [3000 rpm] - see page VI	%	—
O2 @ idle speed [3000 rpm] - see page VI	%	—
Carburettor / fuel injection		Bosch
Type / ref		Mono-Motronic
Main jet / needle		—
Injection pressure	bar	—
Pump pressure	bar	0.8 to 1.2
Octane rating	RON	91[U]

Ignition system

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Type		Motronic
Ignition coil		Bosch N152
Primary resistance	ohms	0.5 to 0.7
Ballast resistor	ohms	—
Voltage - Tmnl 15(+) to earth	V	—
Distributor		Bosch
Points gap (air gap)	mm	—
Dwell angle	° (%)	—
Condenser capacity	µF	—
Rotation		Anticlockwise
Ignition timing - basic [static	° Crankshaft @ rpm	6±1 BTDC @ 825 to 1025
V = Vacuum NV = No Vacuum		NV
Total ignition advance	° Crankshaft @ rpm	—
	° Crankshaft @ rpm	—
	° Crankshaft @ rpm	—
Centrifugal check.	° Crankshaft @ rpm	Computer control
	° Crankshaft @ rpm	—
	° Crankshaft @ rpm	—
Vacuum range check	mbar	Computer control
Maximum vacuum advance	° Crankshaft	—
Spark plugs		Bosch/Champion
Type		W8DTC / N9BYC4
Electrode gap	mm	0.90 to 1.10

Electrical system

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Battery	V / CC / RC	12 / 220 / 75, 280 / 60Ah
Alternator voltage / full load current / engine rpm		12.5 to 14.5 / _ / 3000
Starter motor current / voltage - cranking	A / V	—
- locked	A / V	—

Running gear

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Brakes -		
Front (min. friction material thickness)	mm	7.0 with backing
Rear (min. friction material thickness)	mm	2.5

Tyres		
Saloon	Size	165/70x14:185/65x14 ¹
Estate / Van	Size	185/65x14: 195/60x14:205/50x15
Pressure - front / rear - Saloon	bar	2.1 / 2.1
- Estate / Van	bar	2.1 / 2.1

Front suspension / wheel alignment		
Toe-in (+) / Toe-out (–)	mm [°]	[0±10']
Camber		-1°20'±20'
Castor		+1°40'±30' N/A
King pin inclination		—

Rear suspension / wheel alignment		
Toe-in (+) / Toe-out (–)	mm [°]	[+25'±15'] ²
Camber		-1°40'±20' ³

Torque wrench settings

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Cylinder head - stage 1	Nm	40
- stage 2	Nm	60
Cylinder head - stage 3	Nm	+ 90°
- stage 4	Nm	+ 90°
Big-end bearings	Nm	30 + 90°
Main bearings	Nm	65 ⁴
Clutch cover	Nm	20
Flywheel [driveplate]	Nm	60 + 90° N
Front hubs	Nm	265
Rear hubs	Nm	WSM
Wheel nuts / bolts	Nm	110
Spark plugs	Nm	25

Capacities

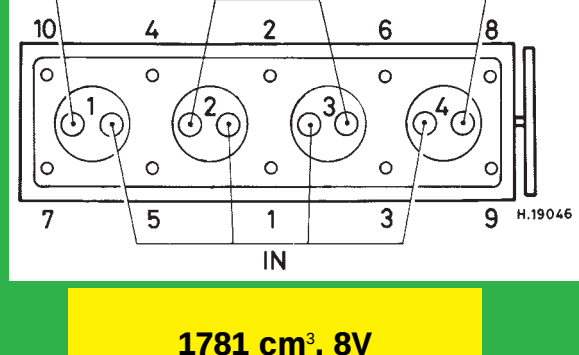
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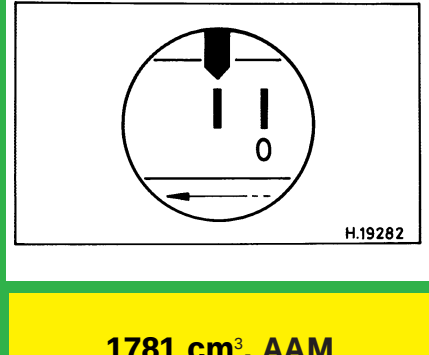
Engine oil & filter	litres	4.0
Gearbox - 4-speed [5-speed]	litres	2.0
Automatic transmission - refill	litres	—
Final drive	litres	WT
Cooling system	litres	6.5
Fuel tank	litres	70

Notes and Illustrations

- ¹195/60x14: 195/55x15: 205/50x15
- ²Chassis no. 31LE222 111 or 31LB108 393 ►: [+20'±10']
- ³Chassis no. 31LE222 111 or 31LB108 393 ►: -1°30'±10'
- ⁴Replace with fully threaded shank bolts: 65+90°



1781 cm³, 8V



1781 cm³, AAM