

VAUXHALL/OPEL

Astra-F 1.8i CAT

1991 to 1995

Engine & Cooling

Fuel

Ignition

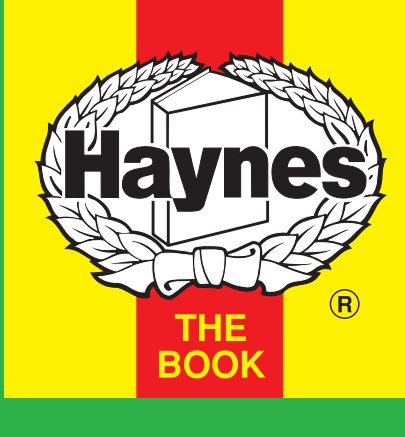
Electrical

Running gear

Torque settings

Capacities

Notes & Illustrations



Automotive Technical
DATA BOOK

Click on one of the buttons above to view data for this car. To return to this screen and make another choice, click anywhere on the data screen.

MENU

HELP

Engine and cooling system

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Type		C18NZ SOHC 66kW 91/441/EEC
Capacity (cm ³) / number of cylinders		1796 / 4
Compression ratio / pressure	bar	9.2 / _
Oil pressure	bar	1.5
Oil temperature	°C	≥80
Valve clearance - inlet	mm	0: Hyd.
Valve clearance - exhaust	mm	0: Hyd.
Firing order		1-3-4-2
No 1 cylinder position		TBE
Thermostat opening temperature	°C	92
Radiator cap pressure	bar	1.2 to 1.5

Fuel system

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Idle speed - manual [auto]	rpm	820 to 980 [750 to 910] ²
Fast idle speed - manual [auto]	rpm	_
CO @ idle speed [3000 rpm] - see page VI	%	1.5±0.5 WSM
HC @ idle speed [3000 rpm] - see page VI	ppm	≤200
CO2 @ idle speed [3000 rpm] - see page VI	%	_
O2 @ idle speed [3000 rpm] - see page VI	%	_
Carburettor / fuel injection		GM
Type / ref		Rochester Multec-ZE CFI
Main jet / needle		_
Injection pressure	bar	0.76
Pump pressure	bar	_
Octane rating	RON	95[U]

Ignition system

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Type		Multec-MSTS-i
Ignition coil		Bosch
Primary resistance	ohms	0.6 to 0.9
Ballast resistor	ohms	_
Voltage - Tmnl 15(+) to earth	V	_
Distributor		Bosch
Points gap (air gap)	mm	_
Dwell angle	° (%)	Electronic control
Condenser capacity	µF	_
Rotation		Anticlockwise
Ignition timing - basic [static	° Crankshaft @ rpm	10 BTDC @ 820 to 980 N/A
V = Vacuum NV = No Vacuum		NV
Total ignition advance	° Crankshaft @ rpm	_
	° Crankshaft @ rpm	_
	° Crankshaft @ rpm	_
Centrifugal check.	° Crankshaft @ rpm	Computer control
	° Crankshaft @ rpm	_
	° Crankshaft @ rpm	_
Vacuum range check	mbar	Computer control
Maximum vacuum advance	° Crankshaft	_
Spark plugs		Bosch
Type		WR8DC
Electrode gap	mm	0.70 to 0.80

Electrical system

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Battery	V / CC / RC	12 / 44Ah
Alternator voltage / full load current / engine rpm		13.7 to 15.2 / 70 / 3000
Starter motor current / voltage - cranking	A / V	75 / 11.5
- locked	A / V	580 to 750 / 4.2

Running gear

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Brakes -		
Front (min. friction material thickness)	mm	7.0 with backing
Rear (min. friction material thickness)	mm	0.5 above rivets

Tyres		
Saloon	Size	175/65x14:185/60x14:195/60x14
Estate / Van	Size	175/65x14: 185/60x14
Pressure - front / rear - Saloon	bar	2.2 / 1.9
- Estate / Van	bar	2.2 / 2.0

Front suspension / wheel alignment		
Toe-in (+) / Toe-out (-)	mm [°]	-2.5 to -0.5 L
Camber		-1°5'±45' N/A
Castor		+2°15'±1°N/A ¹
King pin inclination		_

Rear suspension / wheel alignment		
Toe-in (+) / Toe-out (-)	mm [°]	-1.0 to +4.0
Camber		-1°40'±30' N/A

Torque wrench settings

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Cylinder head - stage 1	Nm	25 N
- stage 2	Nm	+90°
Cylinder head - stage 3	Nm	+90°
- stage 4	Nm	+90°
Big-end bearings	Nm	35 + 45° +15° N
Main bearings	Nm	50 + 45° +15° N
Clutch cover	Nm	15
Flywheel [driveplate]	Nm	65 + 30° +15° N
Front hubs	Nm	WSM
Rear hubs	Nm	WSM
Wheel nuts / bolts	Nm	110
Spark plugs	Nm	25

Capacities

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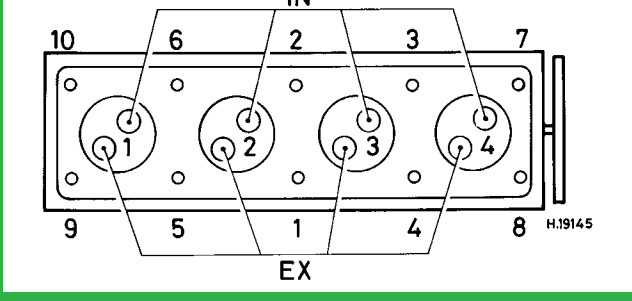
1991 to 1995

Engine oil & filter	litres	4.0
Gearbox - 4-speed [5-speed]	litres	1.9
Automatic transmission - refill	litres	3.0 to 3.5
Final drive	litres	WT
Cooling system	litres	7.0
Fuel tank	litres	52. Estate: 50

Notes and Illustrations

¹Estate: +1°30'±1° L

²Estate: [650 to 810]



1796 cm³, 8V