

VAUXHALL/OPEL

Corsa-B 1.4i 16V

1995 to 1997

Engine & Cooling

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Automotive Technical
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Engine and cooling system

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Type		X14XE 16V 66kW 94/12/EC
Capacity (cm ³) / number of cylinders		1389 / 4
Compression ratio / pressure	bar	10.5 / _
Oil pressure	bar	1.5
Oil temperature	°C	80
Valve clearance - inlet	mm	0: Hyd.
Valve clearance - exhaust	mm	0: Hyd.
Firing order		1-3-4-2
No 1 cylinder position		TBE
Thermostat opening temperature	°C	92
Radiator cap pressure	bar	1.2 to 1.5

Fuel system

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Idle speed - manual [auto]	rpm	820 to 890
Fast idle speed - manual [auto]	rpm	_
CO @ idle speed [3000 rpm] - see page VI	%	1.5±0.5 WSM
HC @ idle speed [3000 rpm] - see page VI	ppm	≤200
CO2 @ idle speed [3000 rpm] - see page VI	%	_
O2 @ idle speed [3000 rpm] - see page VI	%	_
Carburettor / fuel injection		_GM
Type / ref		Multec-XS
Main jet / needle		_
Injection pressure	bar	3.0
Pump pressure	bar	_
Octane rating	RON	95[U]

Ignition system

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Type		Multec-DIS
Ignition coil		_
Primary resistance	ohms	_
Ballast resistor	ohms	_
Voltage - Tmnl 15(+) to earth	V	_
Distributor		_
Points gap (air gap)	mm	_
Dwell angle	° (%)	_
Condenser capacity	µF	_
Rotation		_
Ignition timing - basic [static	° Crankshaft @ rpm	Computer control N/A
V = Vacuum NV = No Vacuum		_
Total ignition advance	° Crankshaft @ rpm	Computer control
	° Crankshaft @ rpm	_
	° Crankshaft @ rpm	_
Centrifugal check.	° Crankshaft @ rpm	Computer control
	° Crankshaft @ rpm	_
	° Crankshaft @ rpm	_
Vacuum range check	mbar	Computer control
Maximum vacuum advance	° Crankshaft	_
Spark plugs		Bosch
Type		FR8LDC
Electrode gap	mm	0.7 to 0.8

Electrical system

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Battery	V / CC / RC	_
Alternator voltage / full load current / engine rpm		_
Starter motor current / voltage - cranking	A / V	_
- locked	A / V	_

Running gear

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Brakes -		
Front (min. friction material thickness)	mm	7.0 with backing
Rear (min. friction material thickness)	mm	_

Tyres		
Saloon	Size	145/80x13:165/70x13:165/65x14
Estate / Van	Size	_
Pressure - front / rear - Saloon	bar	2.4 / 2.2 ¹
- Estate / Van	bar	_

Front suspension / wheel alignment		
Toe-in (+) / Toe-out (-)	mm [°]	+0.5±1.0 L
Camber		-55'±45' L
Castor		+1°55'±1°
King pin inclination		_

Rear suspension / wheel alignment		
Toe-in (+) / Toe-out (-)	mm [°]	+1.0+3.0-1.5
Camber		-1°30'±30' L

Torque wrench settings

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Cylinder head - stage 1	Nm	25 N
- stage 2	Nm	+90°
Cylinder head - stage 3	Nm	+90°
- stage 4	Nm	+90° +45°
Big-end bearings	Nm	25 +30°
Main bearings	Nm	50 +45° +15°
Clutch cover	Nm	15
Flywheel [driveplate]	Nm	35 +30° +15°
Front hubs	Nm	WSM
Rear hubs	Nm	WSM
Wheel nuts / bolts	Nm	110
Spark plugs	Nm	25

Capacities

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1995 to 1997

Engine oil & filter	litres	3.5
Gearbox - 4-speed [5-speed]	litres	1.6
Automatic transmission - refill	litres	5.0
Final drive	litres	WT
Cooling system	litres	5.6. A/c: 5.8
Fuel tank	litres	46

Notes and Illustrations

¹AT: 2.3 / 2.1. Comfort pressure (MT): 2.1 / 1.9

1389 cm³, DOHC 16V