

TOYOTA

Camry 2.0i (SV21)

1987 to 1991

Engine & Cooling

Fuel

Ignition

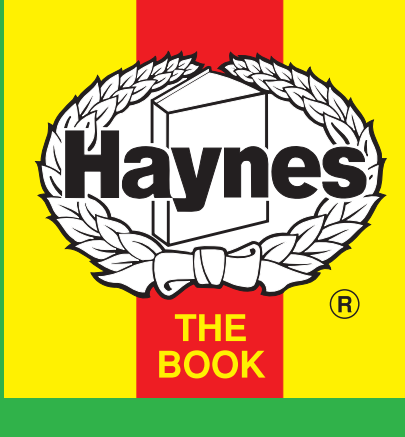
Electrical

Running gear

Torque settings

Capacities

Notes & Illustrations



Automotive Technical
DATA BOOK

Click on one of the buttons above to view data for this car. To return to this screen and make another choice, click anywhere on the data screen.

MENU

HELP

Engine and cooling system

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Type		3S-FE
Capacity (cm ³) / number of cylinders		1998 / 4
Compression ratio / pressure	bar	9.8 / ≥9.8
Oil pressure	bar	0.3 [3.0]
Oil temperature	°C	80
Valve clearance - inlet	mm	0.19 to 0.29
- exhaust	mm	0.28 to 0.38
Firing order		1-3-4-2
No 1 cylinder position		TBE
Thermostat opening temperature	°C	80 to 84
Radiator cap pressure	bar	0.75 to 1.00

Fuel system

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Idle speed - manual [auto]	rpm	700±50
Fast idle speed - manual [auto]	rpm	—
CO @ idle speed [3000 rpm] - see page VI	%	1.5±0.5
HC @ idle speed [3000 rpm] - see page VI	ppm	≤1200
CO ₂ @ idle speed [3000 rpm] - see page VI	%	—
O ₂ @ idle speed [3000 rpm] - see page VI	%	—
Carburettor / fuel injection		Toyota
Type / ref		Electronic
Main jet / needle		—
Injection pressure	bar	—
Pump pressure	bar	2.7 to 3.0
Octane rating	RON	98[E 95 RON]

Ignition system

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Type		Electronic
Ignition coil		Denso
Primary resistance	ohms	0.38 to 0.46
Ballast resistor	ohms	—
Voltage - Tmnl 15(+) to earth	V	—
Distributor		Toyo Denso
Points gap (air gap)	mm	[0.20 to 0.40]
Dwell angle	° (%)	—
Condenser capacity	µF	—
Rotation		Clockwise
Ignition timing - basic [static	° Crankshaft @ rpm	10 BTDC @ idle
V = Vacuum NV = No Vacuum		—
Total ignition advance	° Crankshaft @ rpm	—
	° Crankshaft @ rpm	—
	° Crankshaft @ rpm	—
Centrifugal check.	° Crankshaft @ rpm	Electronic control
	° Crankshaft @ rpm	—
	° Crankshaft @ rpm	—
Vacuum range check	mbar	Electronic control
Maximum vacuum advance	° Crankshaft	—
Spark plugs		NGK/Champion
Type		BCPR6EY11 / RN9YC4
Electrode gap	mm	1.00

Electrical system

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Battery	V / CC / RC	12 / 60Ah
Alternator voltage / full load current / engine rpm		13.5 to 15.1 / _ / 3000
Starter motor current / voltage - cranking	A / V	90 / 11.5 (no load)
- locked	A / V	—

Running gear

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Brakes -		
Front (min. friction material thickness)	mm	1.0
Rear (min. friction material thickness)	mm	1.0

Tyres		
Saloon	Size	185/70x13: 185/70x14
Estate / Van	Size	175/70x14: 185/70x14
Pressure - front / rear - Saloon	bar	1.9 / 1.9
- Estate / Van	bar	2.1 / 2.1

Front suspension / wheel alignment

Toe-in (+) / Toe-out (–)	mm [°]	+1.0±1.0
Camber		+35'±45'
Castor		+1°40'. Estate +55'±30'
King pin inclination		+12°40'. Estate 12°45'±45'

Rear suspension / wheel alignment

Toe-in (+) / Toe-out (–)	mm [°]	+4.0±1.0
Camber		-35'±45'. 89 ►: -20'±45' ¹

Torque wrench settings

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Cylinder head - stage 1	Nm	20 ²
- stage 2	Nm	40 ²
- stage 3	Nm	64 ²
- stage 4	Nm	—
Big-end bearings	Nm	49
Main bearings	Nm	59
Clutch cover	Nm	18
Flywheel [driveplate]	Nm	83 N
Front hubs	Nm	186 ³
Rear hubs	Nm	103
Wheel nuts / bolts	Nm	103
Spark plugs	Nm	18

Capacities

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Engine oil & filter	litres	4.1
Gearbox - 4-speed [5-speed]	litres	2.6
Automatic transmission - refill	litres	2.5
Final drive	litres	AT: 1.6
Cooling system	litres	6.4
Fuel tank	litres	60

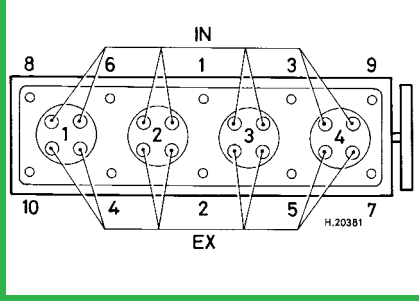
Notes and Illustrations

¹Estate: -10'±45'

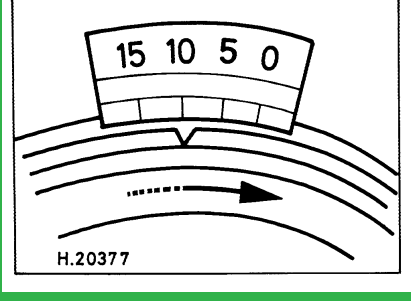
²Engine 6212539 ►: 29 oiled, 49 + 90°

³If noisy, retighten to 273

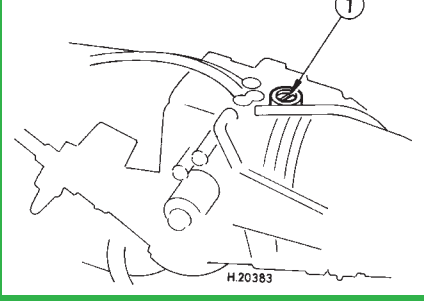
1: Idle speed 2: CO / Mixture



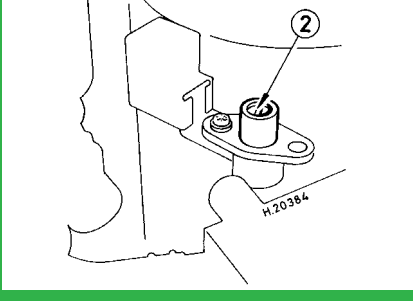
1998 cm³



1998 cm³, 3S-FE



Electronic



Electronic