

Engine & Cooling

Fuel

Ignition

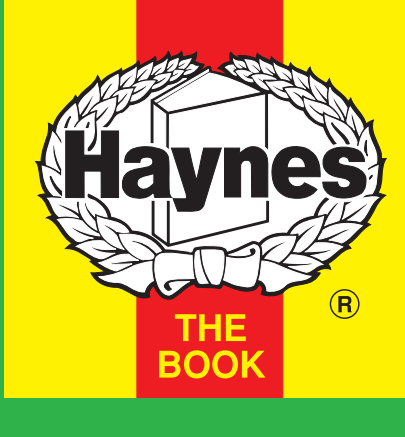
Electrical

Running gear

Torque settings

Capacities

Notes & Illustrations



Automotive Technical
DATA BOOK

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Engine and cooling systemPenza 1.31991 to 1994

Type	B3 SOHC 48kW	
Capacity (cm ³) / number of cylinders	1324 / 4	
Compression ratio / pressure	bar	9.4 / ≥9.7
Oil pressure	bar	[3.5 to 4.4]
Oil temperature	°C	80
Valve clearance - inlet	mm	0: Hyd.
- exhaust	mm	0: Hyd.
Firing order	1-3-4-2	
No 1 cylinder position	TBE	
Thermostat opening temperature	°C	82
Radiator cap pressure	bar	0.76 to 1.04

Fuel systemPenza 1.31991 to 1994

Idle speed - manual [auto]	rpm	850±50
Fast idle speed - manual [auto]	rpm	—
CO @ idle speed [3000 rpm] - see page VI	%	≤0.5 WSM
HC @ idle speed [3000 rpm] - see page VI	ppm	≤200
CO ₂ @ idle speed [3000 rpm] - see page VI	%	—
O ₂ @ idle speed [3000 rpm] - see page VI	%	—
Carburettor / fuel injection	Aisan	
Type / ref	28-32 2V downdraught	
Main jet / needle	91, 156	
Injection pressure	bar	—
Pump pressure	bar	0.28 to 0.35
Octane rating	RON	91[E 91 RON]

Ignition systemPenza 1.31991 to 1994

Type	Electronic	
Ignition coil	—	
Primary resistance	ohms	3.1
Ballast resistor	ohms	—
Voltage - Tmnl 15(+) to earth	V	—
Distributor	—	
Points gap (air gap)	mm	—
Dwell angle	° (%)	—
Condenser capacity	µF	—
Rotation	Anticlockwise	
Ignition timing - basic [static	° Crankshaft @ rpm	0±1 BTDC @ idle
V = Vacuum NV = No Vacuum	NV	
Total ignition advance	° Crankshaft @ rpm	—
	° Crankshaft @ rpm	—
	° Crankshaft @ rpm	—
Centrifugal check.	° Crankshaft @ rpm	0 @ 1300
	° Crankshaft @ rpm	20 @ 3500
	° Crankshaft @ rpm	19 @ 6000
Vacuum range check	mbar	240 to 640
Maximum vacuum advance	° Crankshaft	22
Spark plugs	NGK/Champion	
Type	BPR5ES / RN9YC	
Electrode gap	mm	0.75 to 0.85

Electrical systemPenza 1.31991 to 1994

Battery	V / CC / RC	12 / 150 / 55
Alternator voltage / full load current / engine rpm	14.1 to 14.7 / 55 / 2500	
Starter motor current / voltage - cranking	A / V	60 / 11.5 (no load)
- locked	A / V	—

Running gearPenza 1.31991 to 1994

Brakes -		
Front (min. friction material thickness)	mm	2.0
Rear (min. friction material thickness)	mm	1.0

Tyres		
Saloon	Size	155x13: 175/70x13
Estate / Van	Size	—
Pressure - front / rear - Saloon	bar	1.9 / 1.9
- Estate / Van	bar	—

Front suspension / wheel alignment		
Toe-in (+) / Toe-out (–)	mm [°]	+2.0±3.0
Camber	+48’±45’	
Castor	+1°35’±45’	
King pin inclination	+12°22’	

Rear suspension / wheel alignment		
Toe-in (+) / Toe-out (–)	mm [°]	0±3.0
Camber	0±45’	

Torque wrench settingsPenza 1.31991 to 1994

Cylinder head - stage 1	Nm	76 to 81
- stage 2	Nm	—
- stage 3	Nm	—
- stage 4	Nm	—
Big-end bearings	Nm	50 to 55
Main bearings	Nm	54 to 59
Clutch cover	Nm	18 to 26
Flywheel [driveplate]	Nm	96 to 103
Front hubs	Nm	157 to 236
Rear hubs	Nm	WSM
Wheel nuts / bolts	Nm	118
Spark plugs	Nm	15 to 23

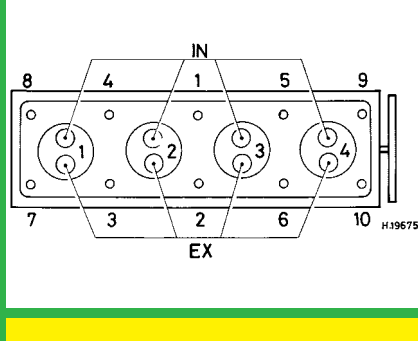
CapacitiesPenza 1.31991 to 1994

Engine oil & filter	litres	3.4
Gearbox - 4-speed [5-speed]	litres	3.2
Automatic transmission - refill	litres	—
Final drive	litres	WT
Cooling system	litres	5.0
Fuel tank	litres	57

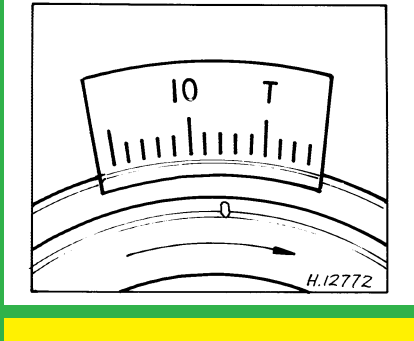
Notes and Illustrations



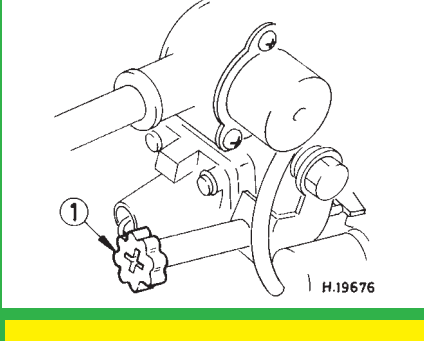
1: Idle speed 2: CO / Mixture



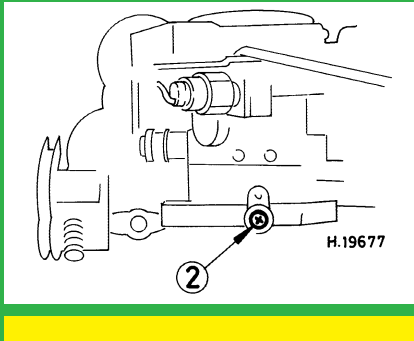
1324 cm³



1324 cm³



Aisan 28-32



Aisan 28-32