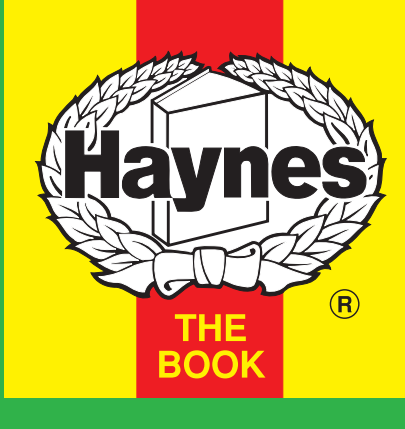


Engine & Cooling	Fuel	Ignition	Electrical	Running gear	Torque settings	Capacities	Notes & Illustrations
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Automotive Technical
DATA BOOK

Click on one of the buttons above to view data for this car. To return to this screen and make another choice, click anywhere on the data screen.

MENU	HELP
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Engine and cooling system2161985 to 1989

Type		16HD 94
Capacity (cm³) / number of cylinders		1598 / 4
Compression ratio / pressure	bar	9.6 / 10.3
Oil pressure	bar	1.0 to 1.3
Oil temperature	°C	—
Valve clearance - inlet	mm	0.35 to 0.38 ¹
Valve clearance - exhaust	mm	0.43 to 0.46 ¹
Firing order		1-3-4-2
No 1 cylinder position		TBE
Thermostat opening temperature	°C	88
Radiator cap pressure	bar	1.04

Fuel system2161985 to 1989

Idle speed - manual [auto]	rpm	750±50
Fast idle speed - manual [auto]	rpm	1200±50
CO @ idle speed [3000 rpm] - see page VI	%	2.0 to 3.5
HC @ idle speed [3000 rpm] - see page VI	ppm	≤1200
CO2 @ idle speed [3000 rpm] - see page VI	%	—
O2 @ idle speed [3000 rpm] - see page VI	%	—
Carburettor / fuel injection		SU
Type / ref		HIF44E
Main jet / needle		0.100 / BFM
Injection pressure	bar	—
Pump pressure	bar	0.3
Octane rating	RON	97[L]

Ignition system2161985 to 1989

Type		Computerized
Ignition coil		Unipart GCL 141
Primary resistance	ohms	0.71 to 0.81
Ballast resistor	ohms	—
Voltage - Tmnl 15(+) to earth	V	—
Distributor		Lucas
Points gap (air gap)	mm	—
Dwell angle	° (%)	—
Condenser capacity	µF	—
Rotation		Anticlockwise
Ignition timing - basic [static	° Crankshaft @ rpm	13 BTDC @ 1400
V = Vacuum NV = No Vacuum		NV
Total ignition advance	° Crankshaft @ rpm	40 BTDC @ 1400
	° Crankshaft @ rpm	—
	° Crankshaft @ rpm	—
Centrifugal check.	° Crankshaft @ rpm	Computer control
	° Crankshaft @ rpm	—
	° Crankshaft @ rpm	—
Vacuum range check	mbar	Computer control
Maximum vacuum advance	° Crankshaft	—
Spark plugs		Unipart/Champion
Type		GSP665 or 4562 / RC9YC
Electrode gap	mm	1.0

Electrical system2161985 to 1989

Battery	V / CC / RC	12 / 280 / 50
Alternator voltage / full load current / engine rpm		14.0 / _ / 3000
Starter motor current / voltage - cranking	A / V	65 /
- locked	A / V	425 to 450 / 7.0

Running gear2161985 to 1989

Brakes -		
Front (min. friction material thickness)	mm	3.0
Rear (min. friction material thickness)	mm	2.0

Tyres		
Saloon	Size	165x13: 175/65x14: 175/70x13
Estate / Van	Size	—
Pressure - front / rear - Saloon	bar	1.9 / 1.8
- Estate / Van	bar	—

Front suspension / wheel alignment		
Toe-in (+) / Toe-out (–)	mm [°]	0±2.0
Camber		0±1°
Castor		+2°25'±1°
King pin inclination		+12°45'±30'

Rear suspension / wheel alignment		
Toe-in (+) / Toe-out (–)	mm [°]	+2.0±2.0 PW
Camber		-0°45'±15'

Torque wrench settings2161985 to 1989

Cylinder head - stage 1	Nm	40
- stage 2	Nm	81
Cylinder head - stage 3	Nm	+ 90°
- stage 4	Nm	—
Big-end bearings	Nm	45
Main bearings	Nm	90
Clutch cover	Nm	23
Flywheel [driveplate]	Nm	58
Front hubs	Nm	185
Rear hubs	Nm	185
Wheel nuts / bolts	Nm	81
Spark plugs	Nm	18

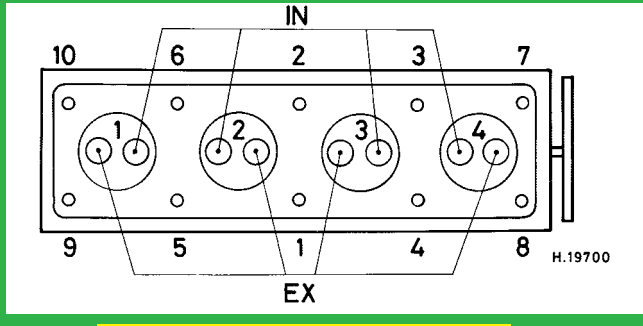
Capacities2161985 to 1989

Engine oil & filter	litres	3.5
Gearbox - 4-speed [5-speed]	litres	2.2
Automatic transmission - refill	litres	2.0
Final drive	litres	WT
Cooling system	litres	6.4
Fuel tank	litres	46

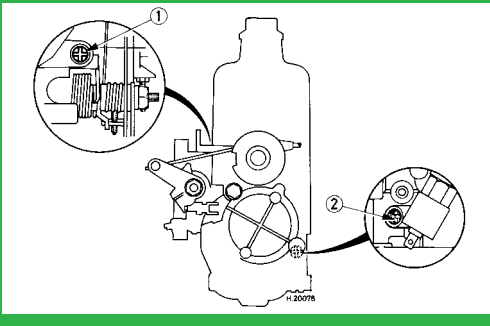
Notes and Illustrations

¹Adjust only if less than 0.30

1: Idle speed 2: CO / Mixture



1598 cm³



SU HIF44E